Medium Rooftop Units
12.5 to 27.5 Tons
Ultra Low Leak EconoMi$er® X Accessory

Installation Instructions

Part No: CRECOMZR074A01 and CRECOMZR075A01

CONTENTS

SAFETY CONSIDERATIONS

Installation of this accessory can be hazardous due to system pressures, electrical components, and equipment location (such as a roof or elevated structure). Only trained, qualified installers and service technicians should install, start-up, and service this equipment.

When installing this accessory, observe precautions in the literature, labels attached to the equipment, and any other safety precautions that apply:

- Follow all safety codes
- Wear safety glasses and work gloves
- Use care in handling and installing this accessory

It is important to recognize safety information. This is the safety-alert symbol: ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

⚠ CAUTION

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses, and gloves when handling parts and servicing rooftop units.

⚠ CAUTION

Failure to follow this caution may result in personal injury and damage to the unit. Cover the duct opening as a precaution so objects cannot fall into the return duct opening. Be sure to remove the cover when installation is complete.

⚠ WARNING

Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

GENERAL

The EconoMi$er® X system utilizes the latest technology available for integrating the use of free cooling with mechanical cooling for packaged rooftop units. The solid-state control system optimizes energy consumption, zone comfort, and equipment cycling by operating the compressors when the outdoor-air temperature is too warm, integrating the compressor with outdoor air when free cooling is available, and locking out the compressor when outdoor-air temperature is too cold. Demand control ventilation is supported.

This EconoMi$er X system can be used with 1, 2, or 3 speed (48/50LC 14) units.

The EconoMi$er X system utilizes gear-drive technology with a direct-mount spring return actuator that will close upon loss of power. The EconoMi$er X system comes standard with an outdoor air temperature sensor, mixed air temperature sensor (also called supply air temperature sensor). Outdoor enthalpy, indoor (return) dry bulb or enthalpy, and CO_2 sensors are available for field installation.

Standard barometric relief dampers provide natural building pressurization control. An optional power exhaust system is available for applications requiring even greater exhaust capabilities. The power exhaust set point is adjustable at the EconoMi$er X controller.

See Tables 1-3 for package usage. See Table 4 for package contents. See Table 5 for sensor usage.

IMPORTANT: Read these instructions completely before attempting to install the accessory economizer.

Compliance

Economizers meet California Energy Commission Title 24-2016 prescriptive section 140.4 (damper leakage etc.), and mandatory section 120.2.i for Fault Detection and Diagnostic controls.

Economizers meet ASHRAE 90.1-2016 damper leakage requirements as stated in Section 6.5.1.1.4 and Table 6.4.3.4.3, and meet 2016 Fault Detection and Diagnosis requirements in section 6.4.3.12.

Economizers meet IECC 2012 section C402.4.5.2 and, IECC 2015 sections C403.2.4.3 and C403.3.3.5 for outside air, return air, and relief air damper leakage requirements, and IECC 2015 section C403.2.4.7 for Fault Detection and Diagnostic requirements.

NOTE: IECC 2015 section C403.2.4.7.1 requires differential return air sensor, which must be ordered separately.

Relief air, outside air, and return air (volume) dampers are AMCA rated.

Table 1 — Carrier Usage Chart

CARRIER MODEL NUMBER	ECONOMI$ER® X PART NUMBER
48/50TC 17-24	CRECOMZR074A00
48/50HC 17-20	
48/50LC 14	
48/50TCQ 17-24	
48/50TC 28-30	CRECOMZR075A00
48/50HC 24-28	
48/50LC 16-26	

Table 2 — Bryant Usage Chart

BRYANT MODEL NUMBER	ECONOMI$ER X® PART NUMBER
580J, 558J 17-24	CRECOMZR074A00
581J, 551J 17-20	
548J 17-24	
580J, 558J 28	CRECOMZR074A00
581J, 551J 24-28	

Table 3 — ICP Usage Chart

ICP MODEL NUMBER	ECONOMI$ER X® PART NUMBER
RGS, RAS 181, 183, 210, 213, 240, 243	CRECOMZR074A00
RGH, RAH 181, 210	
RHS 181, 240	
RGS, RAS 300, 303, 336	CRECOMZR075A00
RGH, RAH 240, 300	

Table 4 — Package Contents

ECONOMIZER PART NUMBER	QTY	CONTENTS
CRECOMZR074A01	1	Damper Assembly with Shroud
	1	Upper End Economizer Panel
	1	Bottom Panel with Relief Damper (for vertical only)
	1	Bottom Panel #2 with Return Duct Opening (for horizontal only)
	1	Side Replacement Panel (for horizontal only)
	3	Filter Supports
	3	Central Retainer
	1	Hood Top
	1	Left Hood Side
	1	Right Hood Side
	2	Side Retainer
	2	Top Diverters
	3	Deflector
	4	Outside Air Filter Screens
	1	Mixed (Supply) Air Temperature Sensor HH79AH001 and Harness
	1	50HEHMRAE-A10 Harness
	1	Parts Bag with W7220 Controller with 50HEHMRAE-A00 Harness Attached
	60	Screws #10 - 16 in. x 7/8 in.
	14 ft	Seal Strip 1/8 in. x 3/4 in.
CRECOMZR075A01	1	Damper Assembly with Shroud
	1	Upper End Economizer Panel
	1	Bottom Panel with Relief Damper (for vertical only)
	1	Bottom Panel #2 with Return Duct Opening (for horizontal only)
	1	Side Replacement Panel (for horizontal only)
	3	Filter Supports
	3	Central Retainer
	1	Hood Top
	1	Left Hood Top
	1	Right Hood Top
	2	Side Retainer
	2	Top Diverters
	3	Deflector
	4	Outside Air Filter Screens
	1	Mixed (Supply) Air Temperature Sensor HH79AH001 and Harness
	1	50HEHMRAE--A10 Harness
	1	Parts Bag with W7220 Controller with 50HEHMRAEH-A00 Harness Attached
	60	Screws #10 - 16 in. x 7/8 in.
	14 ft	Seal Strip 1/8 in. x 3/4 in.

Table 5 — EconoMi$er X® Sensor Usage

APPLICATION	ECONOMI$ER X® WITH OUTDOOR AIR DRY BULB SENSOR
	Accessories Required
Outdoor Air Dry Bulb	The HH79AH001 outdoor air dry bulb sensor is factory installed on the economizer.
Mixed Air Sensor	HH79AH001 provided with economizer and field-installed in blower compartment.
Single Enthalpy	HH57AC081
Differential Dry Bulb or Enthalpy	HH57AC081
CO_2 for DCV Control using a Wall-Mounted CO_2 Sensor	33ZCSENCO2 OR CGCDXSEN004A00
CO_2 for DCV Control using a Duct-Mounted CO_2 Sensor	33ZCSENCO2 OR CGCDXSEN004A00* and 33ZCSENCO2 OR CGCDXASP00100† OR CRCBDIOX005A00**

*Accessory CO_2 sensors.
†Accessory aspirator boxes required for duct-mounted applications.
**CRCBDIOX005A00 is an accessory that contains both 33ZCSENCO2 and 33ZCASPCO2 accessories.

INSTALLATION

Figure 1 shows component locations on the EconoMi$er X system.

Vertical Installation

These economizers are designed to work in both vertical and horizontal applications. These instructions are for vertical installations.

1. Turn off unit power supply and install lockout tag.
2. Prepare the unit for economizer installation:
   a. For units with 2 position damper installed, remove the outside air hood. Unplug the damper actuator and remove assembly from the unit.
   b. For units with manual damper installed, remove the manual damper and hood.
3. Remove the upper panel and bottom panel (provided with the HVAC unit) on the end of the unit to expose the return section. (See Fig. 2.) Save the screws for use later when replacing the panel. The panels can be discarded.

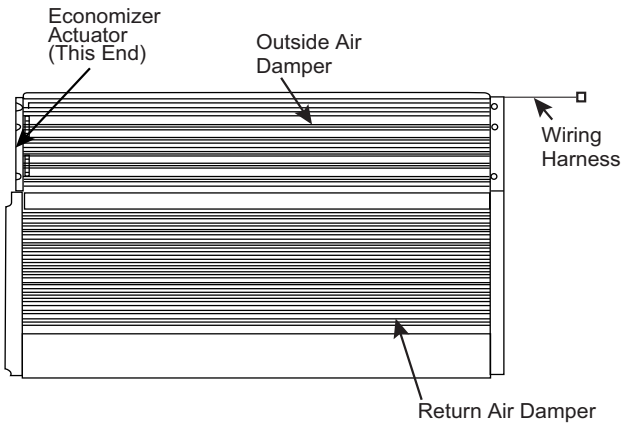


Fig. 1 — EconoMi$er X System Component Locations

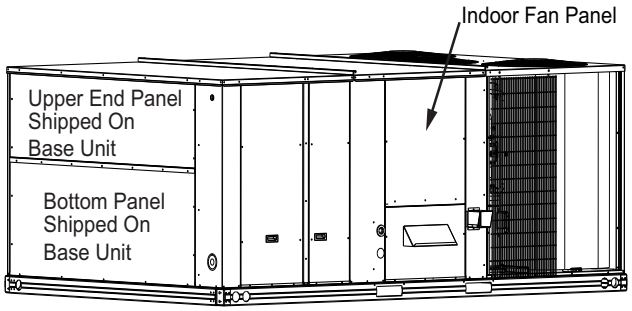


Fig. 2 — Upper and Bottom Panel on End of Unit

4. Remove the unit's left side corner post and left side panel from the unit to allow for easy economizer installation. (See Fig. 3.)
5. Install economizer, with shroud attached as shown in Fig. 3, into the return air section of the unit. Be careful not to pinch the wires during installation. The bottom of the economizer will rest on the base of the unit. (See Fig. 4.)
6. Reinstall the left side corner post on to the unit. NOTE: The corner post will sit behind the economizer shroud flange (see Fig. 5). Screw through the corner post and through the economizer shroud. (See Fig. 4 and 5.)

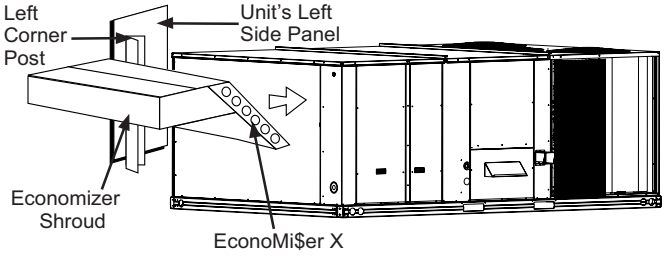


Fig. 3 — Unit Left Side Panel and Corner Post

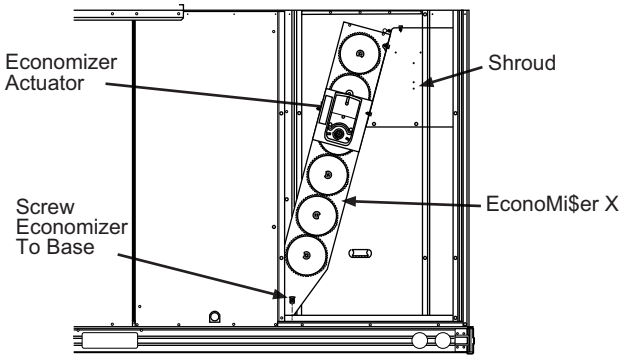


Fig. 4 — Side View

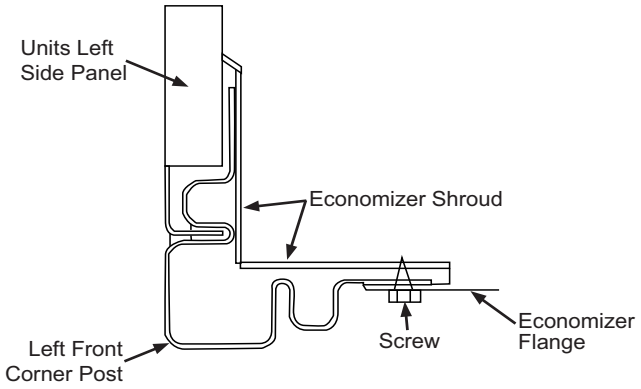


Fig. 5 — Top View

7. Insert provided screw through the bottom left rear of the economizer and into the unit base. (See Fig. 5 and 6.) Reinstall the unit's left side panel.

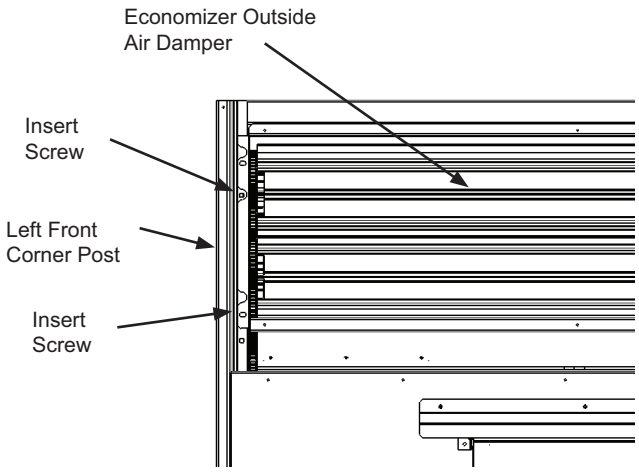


Fig. 6 — Front Left View

8. Before the economizer is secured in place on the right hand side, remove and save the 12-pin jumper plug from the unit wiring harness. Insert the economizer plug into the unit wiring harness plug. (See Fig. 7.)
   NOTE: The 12-pin jumper plug should be saved for future use in the event that the EconoMi$er X system is removed from the unit. The jumper plug is not needed as long as the EconoMi$er X system is installed.

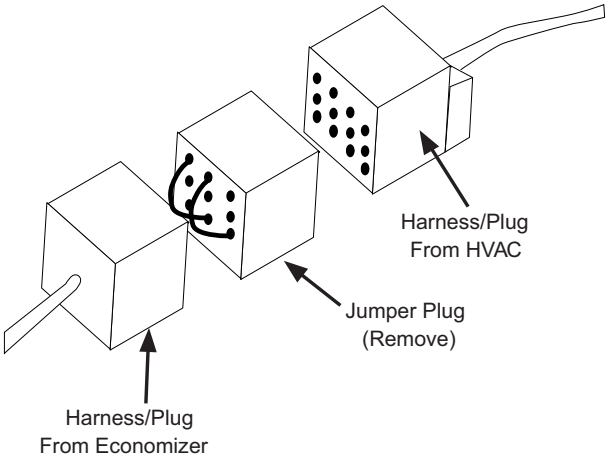


Fig. 7 — Harness and Jumper Plug

9. Install the bottom panel with the relief damper attached on the unit. (See Fig. 8.) Screw the panel in place.
   NOTE: Remove the bottom screw holding the relief blade closed.
   NOTE: Access to the economizer actuator is through the HVAC unit's left side panel.

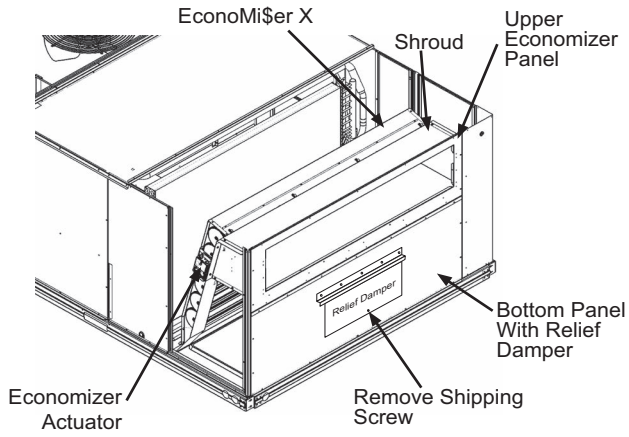


Fig. 8 — Bottom Panel Installation

10. Install the upper end economizer panel over the economizer's outside air damper, and above the bottom panel. Screw panel in place and screw panel into economizer in two places. (See Fig. 9.)

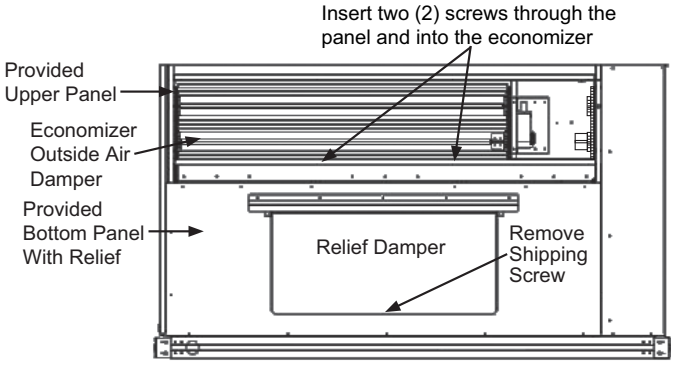
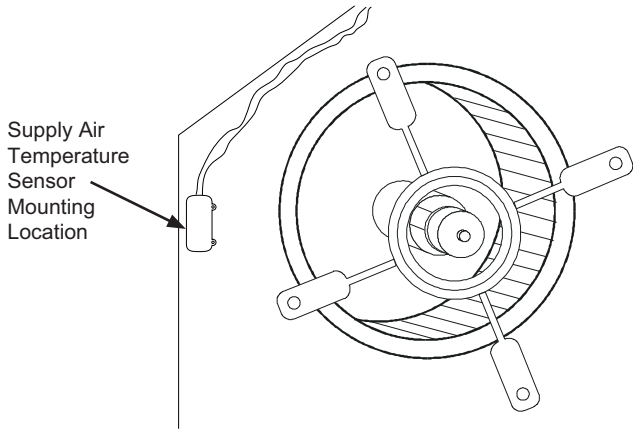


Fig. 9 — End View of Unit

11. Locate the mixed (supply) air temperature sensor (HH79AH001) in the economizer hardware bag. A 2-wire sensor harness with spade terminals is supplied with the sensor. Plug the harness into the top of the HH79AH001 sensor. See Fig. 10 for sensor image. Mount the sensor in the indoor fan section of the unit. (See Fig. 11.) Locate the orange and brown wires in the wire bundle in the indoor fan section. Connect these orange and brown wires to the 2-wire harness attached to the HH79AH001 sensor. Mixed air default setting is 53°F and can be adjusted from 38° to 70°F.

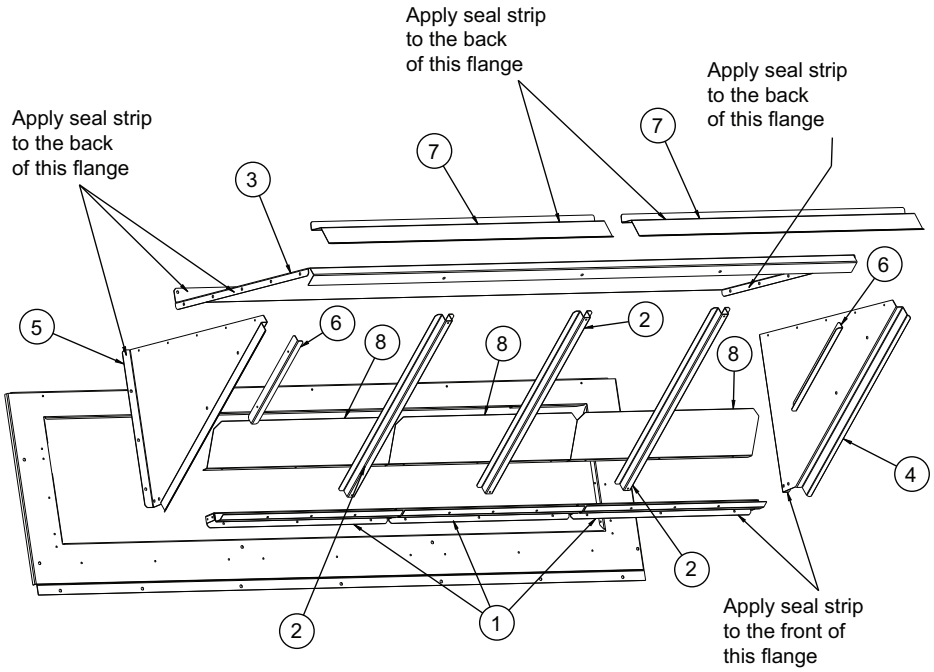
Fig. 10 — Dry Bulb and Mixed Air Sensor — HH79AH001



NOTE: Sensor will vary from illustration depending on control system.

Fig. 11 — Supply Air Sensor Placement

12. Assemble the outside air hood per Fig. 12-14.
    a. Install filter supports (Item #1) to the upper end panel using the screws provided.
    b. Install each deflector (Item #8) on to each filter support (Item #1) using the screws provided. (See Fig. 12.)
    c. Apply seal strip to mating flanges on side plates of hood (Items #4 and #5).
    d. Secure side panels (Items #4 and #5) to upper panel.
    e. Apply seal strip to mating flange of the hood. (See Fig. 12.)
    f. Secure hood top (Item #3) to upper panel using the screws provided. NOTE: On 44 in. chassis, remove the screws from across top cover of unit. The rear flange of hood top will slide behind unit top over flange.
    g. Secure side retainers (Item #6) to side panels (Item #4 and #5) using the screws provided, screwing from outside of the hood.
    h. Secure each central retainer (Item #2) to the hood top (Item #3). Align central retainers to holes located on filter support (Item #1), so that central retainer is perpendicular to hood and each filter support. Secure using screws provided.
    i. Apply seal strip to top diverters (Item #7).
    j. Secure top diverters (Item #7) to hood top (Item #3).
    k. Install outdoor air screens by sliding them into each of the 4 spaces created by the hood, filter support and central retainers. First insert the air screen into the pocket created at the end of the hood (Item #3). Then put the air screen completely into place, slide them back into pocket created in the filter support (Item #1). NOTE: Repeat for each air screen. See Fig. 13 for completed hood assembly.
13. Install the hood assembly on the unit. (See Fig. 14.)
14. Install the hood screens and other approved EconoMi$er X accessories.



ITEM #	DESCRIPTION	QTY
1	Filter Supports	3
2	Central Retainer	3
3	Hood Top	1
4	Left Hood Side	1
5	Right Hood Side	1
6	Side Retainer	2
7	Top Diverters	2
8	Deflectors	3

Fig. 12 — Hood Assembly

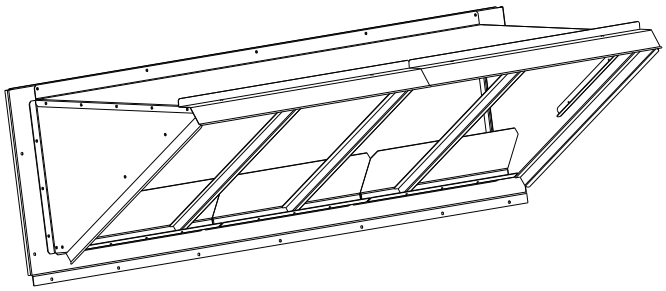


Fig. 13 — Hood Assembly — Completed

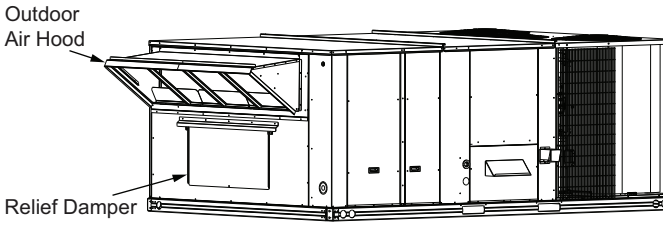


Fig. 14 — Hood Assembly Installed

Horizontal Installation

These economizers are designed to work in both vertical and horizontal applications. These instructions are for horizontal applications.

The unit has a horizontal duct opening next to the horizontal supply duct opening. However, in this application, with an economizer, the horizontal duct will actually come into the unit underneath the outdoor air hood. (See Fig. 15.)

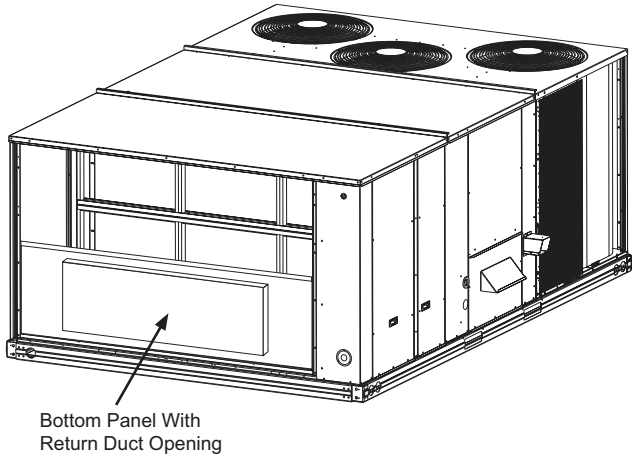


Fig. 15 — Install Bottom Panel with Horizontal Return Duct Opening

1. Turn off unit power supply and install lockout tag.
2. Prepare the unit for economizer installation:
   a. For units with 2 position damper installed, remove the outside air hood. Unplug the damper actuator and remove assembly from unit.
   b. For unit with manual damper installed, remove the manual damper and hood.
3. Remove the upper panel and bottom panel (provided with the HVAC unit). On the end of the unit to expose the return section. (See Fig. 2.) Save the screws for use later when replacing the panel. The panels can be discarded.
4. Remove the unit's left side corner post and left side panel from the unit to allow for easy economizer installation. (See Fig. 16.)

   NOTE: The unit's left side panel has a duct opening in it, but this panel/duct opening will not be used in this application and can be discarded.

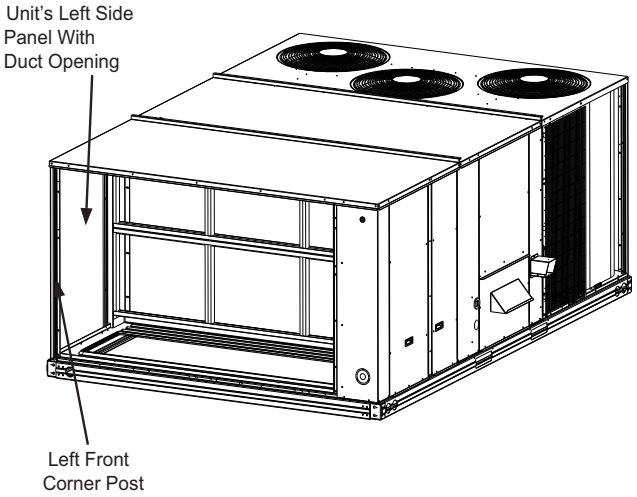


Fig. 16 — Remove Unit Corner Post and Side Panel

5. Install economizer with shroud attached, as shown in Fig. 3, into the return air section of the unit. Be careful not to pinch the wires during installation. The bottom of economizer will rest on the base of the unit. (See Fig. 4.)
6. Reinstall the left side corner post on the unit. Note the corner post will sit behind the economizer shroud flange. Screw through the corner post and through the economizer shroud. (See Fig. 5 and 6.)
7. Insert provided screw through the bottom left rear of the economizer and into the unit base. (See Fig. 4). Install the new (provided) left side panel without the duct opening on the unit.
8. Before the economizer is secured in place on the right hand side, remove and save the 12-pin jumper plug from the unit wiring harness. Insert the EconoMi$er X plug into the unit wiring harness plug. (See Fig.7.)

   NOTE: The 12-pin jumper plug should be saved for future use in the event that the EconoMi$er X is removed from the unit. The jumper plug is not needed as long as the EconoMi$er X is installed.
9. Install the bottom panel (provided) with the horizontal return duct opening on the unit (see Fig. 15 and 17). Screw the panel into place.
10. Install the upper end economizer panel in place over the economizer's outside air damper, and above the bottom panel. Screw panel in place and screw panel into the economizer in 2 places.
11. Locate the mixed (supply) air temperature sensor (HH79AH001) in the economizer hardware bag. A 2-wire sensor harness with spade terminals is supplied with the sensor. Plug the harness into the top of the HH79AH001 sensor. Mount the sensor in the indoor fan section of the unit. Locate the orange and brown wires in the wire bundle in the indoor fan section. Connect these orange and brown wires to the 2-wire harness attached to the HH79AH001 sensor. Mixed air default setting is 53°F and can be adjusted from 38°F to 70°F. Assemble the outside air hood per Fig. 12 and 13.
    a. Install four hood angles to the upper end panel using the screws provided.
    b. Apply seal strip to mating flanges on the side plates of the hood and the hood top.

c. Secure the hood side plates to the panel using screws provided.
d. CRECOMZR074A00: Remove screws across top cover. Attach hood top to hood side plates. (Flange will slide behind flange of top cover.)
e. CRECOMZR074A00: Reinstall the screws previously removed. CRECOMZR075A00: Secure top flange using the screws provided in the kit.
f. Install the four outdoor air screens by sliding then into the channel formed by the four angles installed previously. Make sure the screens extend across the entire length of the hood.
g. Install the side filter supports using the provided screws.
h. Install the side drip edge angles using the provided screws.
i. Run a continuous length of seal strip across the hood covering the engagement hole in the lower hood.
j. Install the top diverter using the provided screws.

12. Install the hood assembly onto the unit. (See Fig. 12.)
13. If barometric relief is required, remove the relief damper and hinges from the (provided) bottom panel used on vertical applications. Reinstall the hinges and damper on the side of the field-supplied return duct. (See page 8.)

NOTE: A relief hood for the horizontal application can be ordered separately (part number CRBARHOD001A00) or can be field-supplied.

14. Install the hood screens and other approved EconoMi$er X accessories.

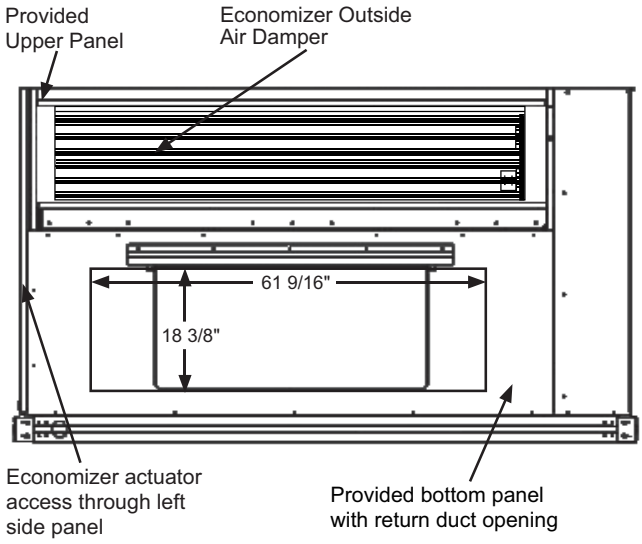


Fig. 17 — End View

Barometric Hood Assembly

The barometric hood can be assembled in vertical or horizontal configuration. Figure 18 illustrates the barometric hood parts.

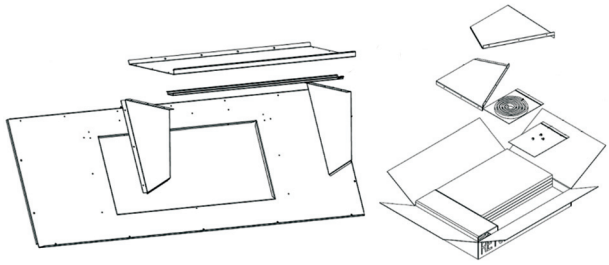


Fig. 18 — Barometric Hood Parts

BAROMETRIC HOOD (VERTICAL CONFIGURATION)

1. Remove the hood top panel from its shipping position on the unit end. (See Fig. 19.)

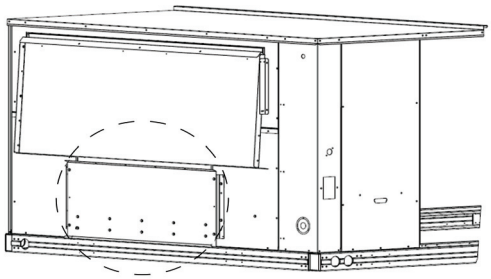


Fig. 19 — Shipping Location, Vertical Units

2. Remove the side panels located in the hood parts box. (See Fig. 20.)

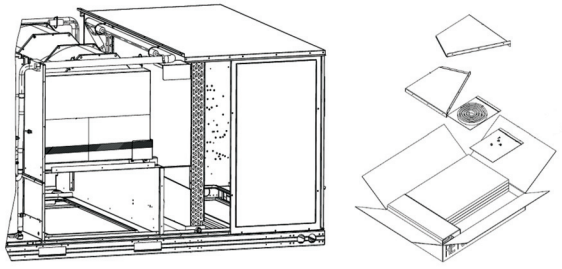


Fig. 20 — Barometric Hood Box Parts Location

3. Install parts as shown in the following exploded view. (See Fig. 21.) using the seal strip and screws provided in the parts box.

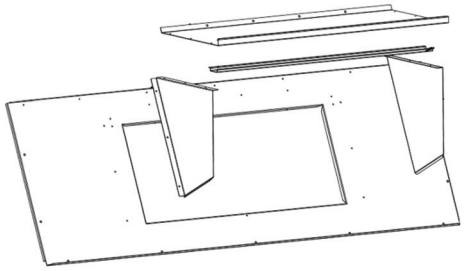


Fig. 21 — Barometric Hood Exploded View

Figure 22 illustrates the installed barometric hood parts.

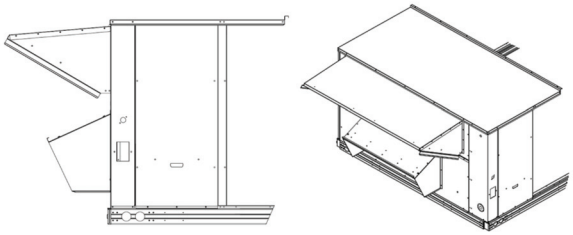


Fig. 22 — Installed Barometric Hood Side View and Isometric View

BAROMETRIC HOOD (HORIZONTAL CONFIGURATION)

For horizontal return and field installed economizer, install the economizer as follows:

1. Install the field provided horizontal ductwork onto the unit. Duct height must be at least 19-1/2 in. high, however the duct can be no taller than the top of the relief opening in the bottom panel, or airflow into the outside air hood will be restricted. (See Fig. 23.)

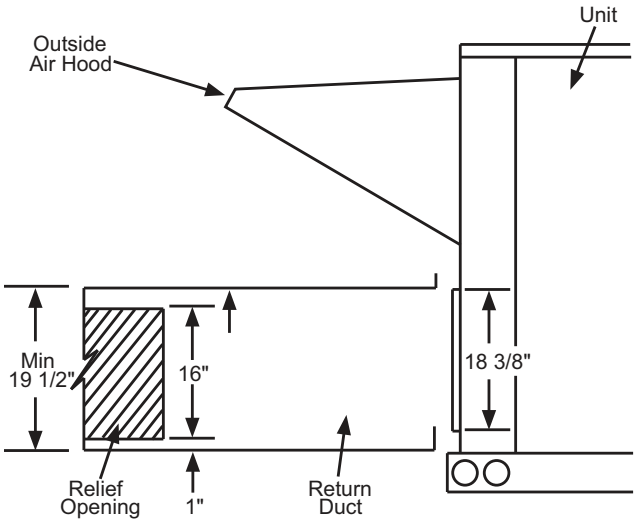


Fig. 23 — Relief Damper

2. Cut a 16 in. x 36 in. opening in the return duct for the relief damper. (See Fig. 23.)
3. On the field installed economizer (CRECOMZR0**A00), a birdscreen or hardware cloth is shipped attached to the bottom panel used for vertical applications.

NOTE: This panel is not used for horizontal return applications. Remove the screen from the provided panel and install it over the relief opening cut in return duct.

4. Using the blade brackets, install the relief damper onto the side of the return duct. (See Fig. 24.) The two brackets and relief damper are provided with the economizer.
5. Using the provided hardware, screw the CRBARHOD001A00 hood sides and top together. (See Fig. 25.)

Caulk the backside of the mating flanges to ensure a watertight seal. Install the CRBARHOD001A00 over the relief damper and screw to the return duct, as illustrated in Fig. 24 and 26.

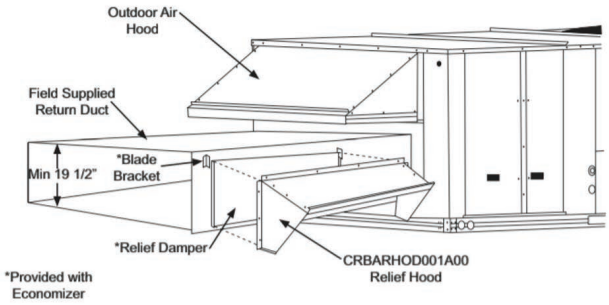


Fig. 24 — Installing CRBARHOD001A00 Over Relief Damper

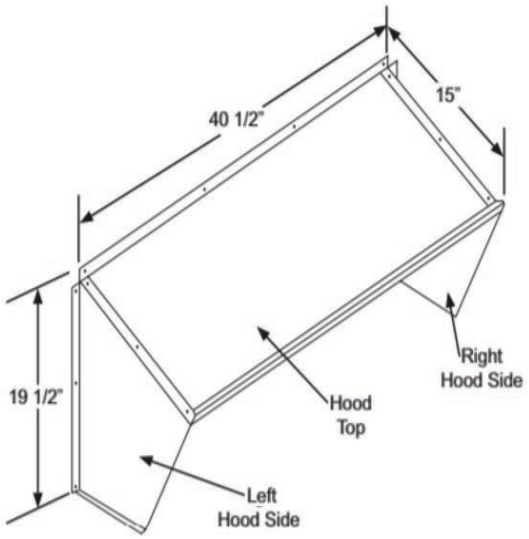


Fig. 25 — CRBARHOD001A00 Hood Sides and Top

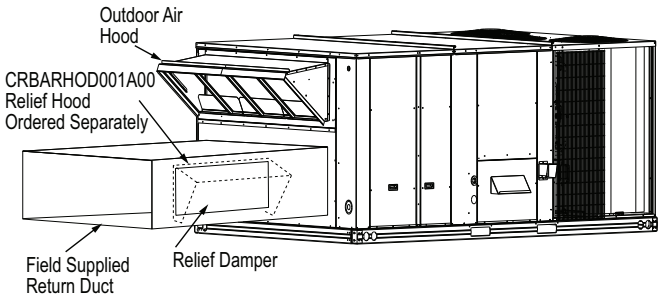


Fig. 26 — Reinstall Hinges and Damper on Return

Vertical and Horizontal Applications

1. The W7220 EconoMi$er X controller is shipped mounted to a bracket. Install the controller/bracket in the unit control box as shown in the wiring diagram. Screw in place through pre-punched holes.
2. For 1 and 2 speed units connect the plugs coming from the controller as shown in Fig. 27 and 28.
3. For 3 speed (48/50LC 14-26) units, the harness attached to the W7220 EconoMi$er X controller must be removed, and can be discarded. Locate the 48LCHSRADH--A00 harness shipped in plastic bag in control box of unit. Attach this harness to the W7220 controller as shown in Fig. 27, 29, and 30.

NOTE: The 50HEHMRAEH-A00 harness shipped attached to the W7220 controller will not be used with 3 speed (LC14-26) units

and can be removed from the W7220 and discarded. Follow all local and other applicable codes.

Wiring Instructions for 1 and 2 Speed Units

1. Install W7220 (with harnesses attached) in unit top left of control box. See wiring diagram in instructions.
2. Mount supply air temperature (SAT) sensor, with 2 wire SAT harness attached, in the indoor blower section.
3. Unplug the EconoMi$er X harness from PL6 with 10-pin plug shown in Fig. 27, from Central Terminal Board (CTB).
4. Attach 10-pin plug disconnected from (CTB) to 10-pin plug harness from W7220 controller.
5. Connect other 10-pin plug from W7220 controller into ECONO terminals on CTB. (See Fig. 27.)
6. Inside control box – connect 4-pin plug from the W7220 controller to the 4-pin 50HEHMRAE--A10 harness provided with economizer accessory.
7. Inside the control box – the brown and orange wires with male terminals from the 50HEHMRAE--A10 harness connect to the female terminals on the pink and violet wires from the PL6 harness.
8. Inside the control box – connect the pink and violet wires with female terminals on 50HEHMRAE--A10, to the pink and violet wires with male terminals from the PL6 harness.
9. Inside the Indoor Blower Section connect the pink and violet wires from the PL6 harness to the (2) green wires leading to the SAT.

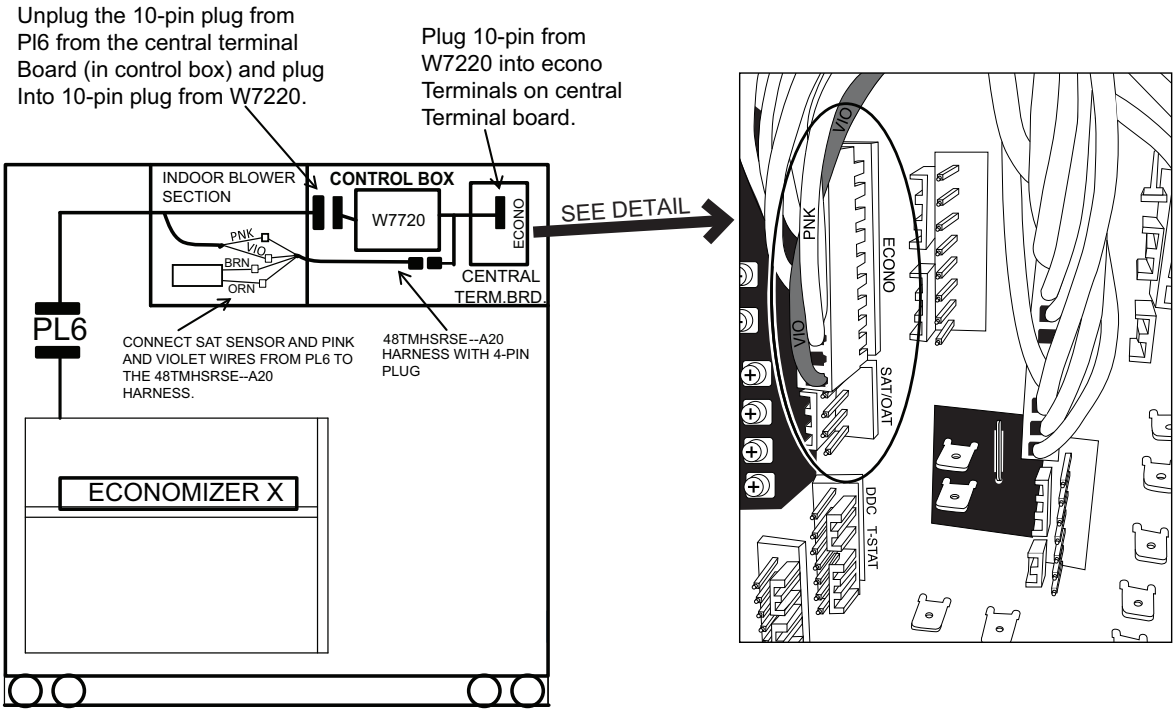


Fig. 27 — Harness Detail

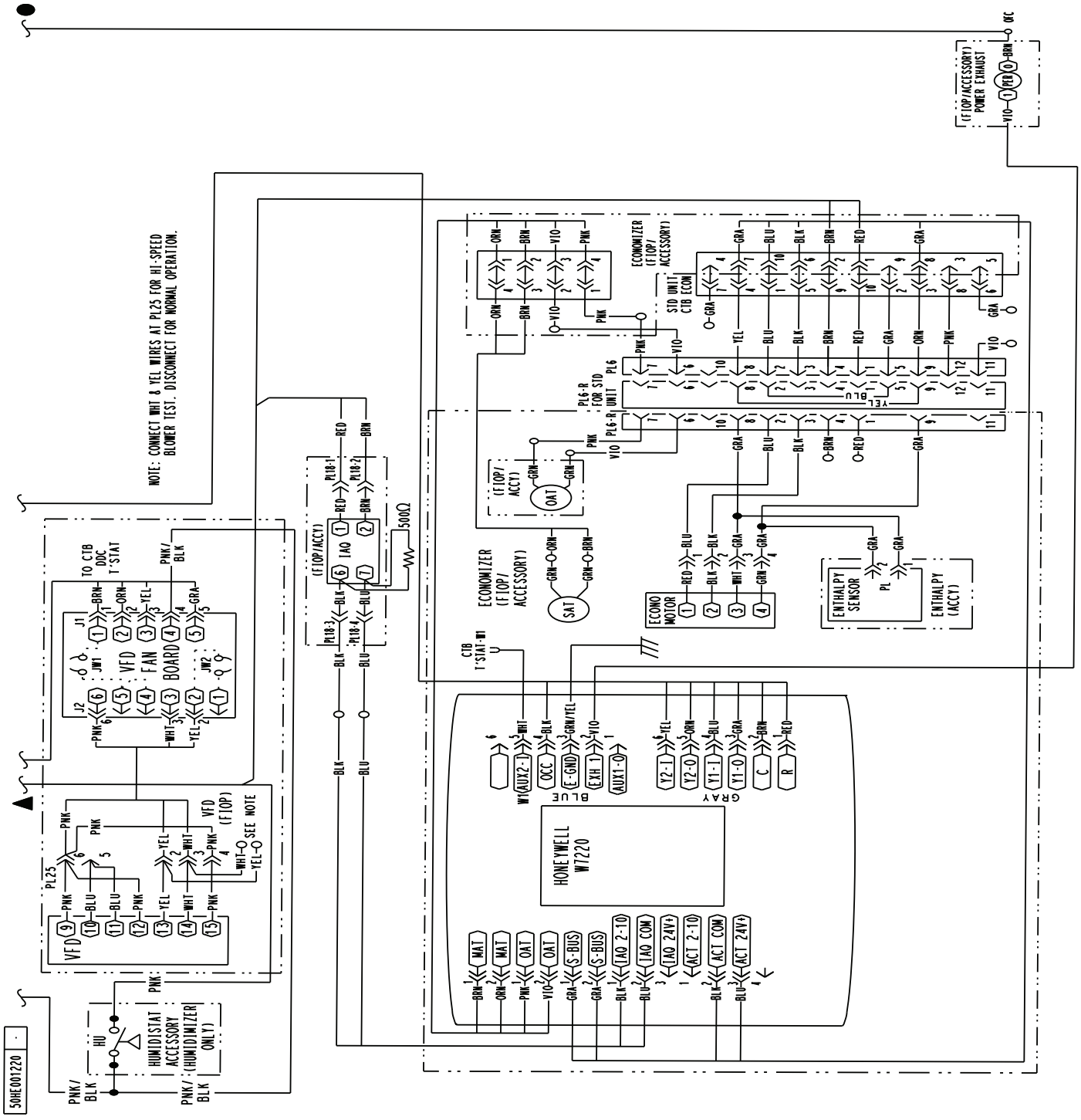
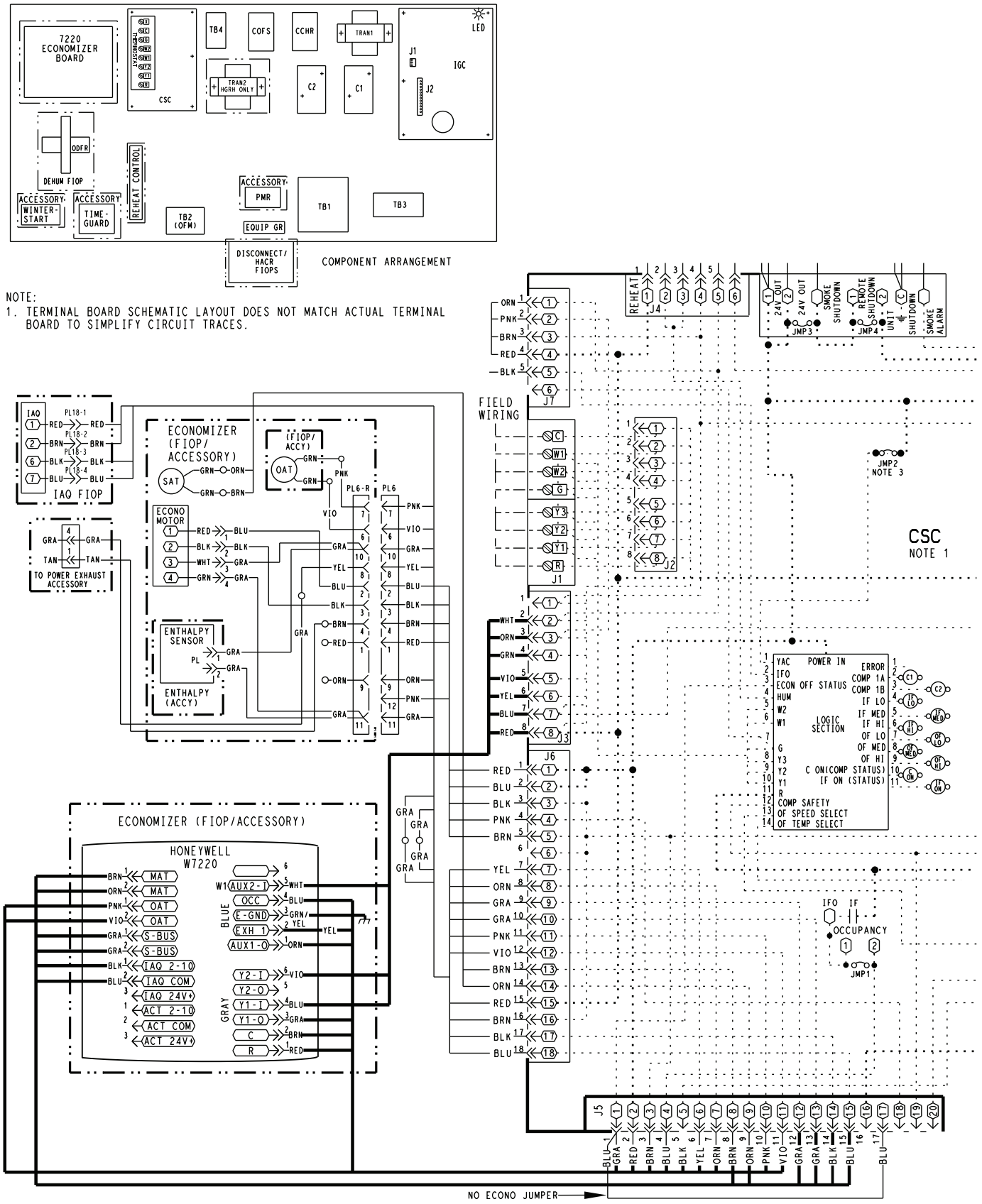


Fig. 28 — Typical EconoMi$er X Wiring Diagram for 1 and 2 Speed Units



NOTES:
1. Wires shown in bold are part of 48LCHSRADH--A00 harness which is provided with 48/50LC 14-26 size with 3 speed units.
2. Harness 50HEHMRAEH-A00 which is provided with economizer accessory is not used on 3 speed units.

Fig. 29 — Typical EconoMi$er X Wiring Diagram for 3 Speed Units (See 3 Speed Unit Instructions for Complete Diagram)

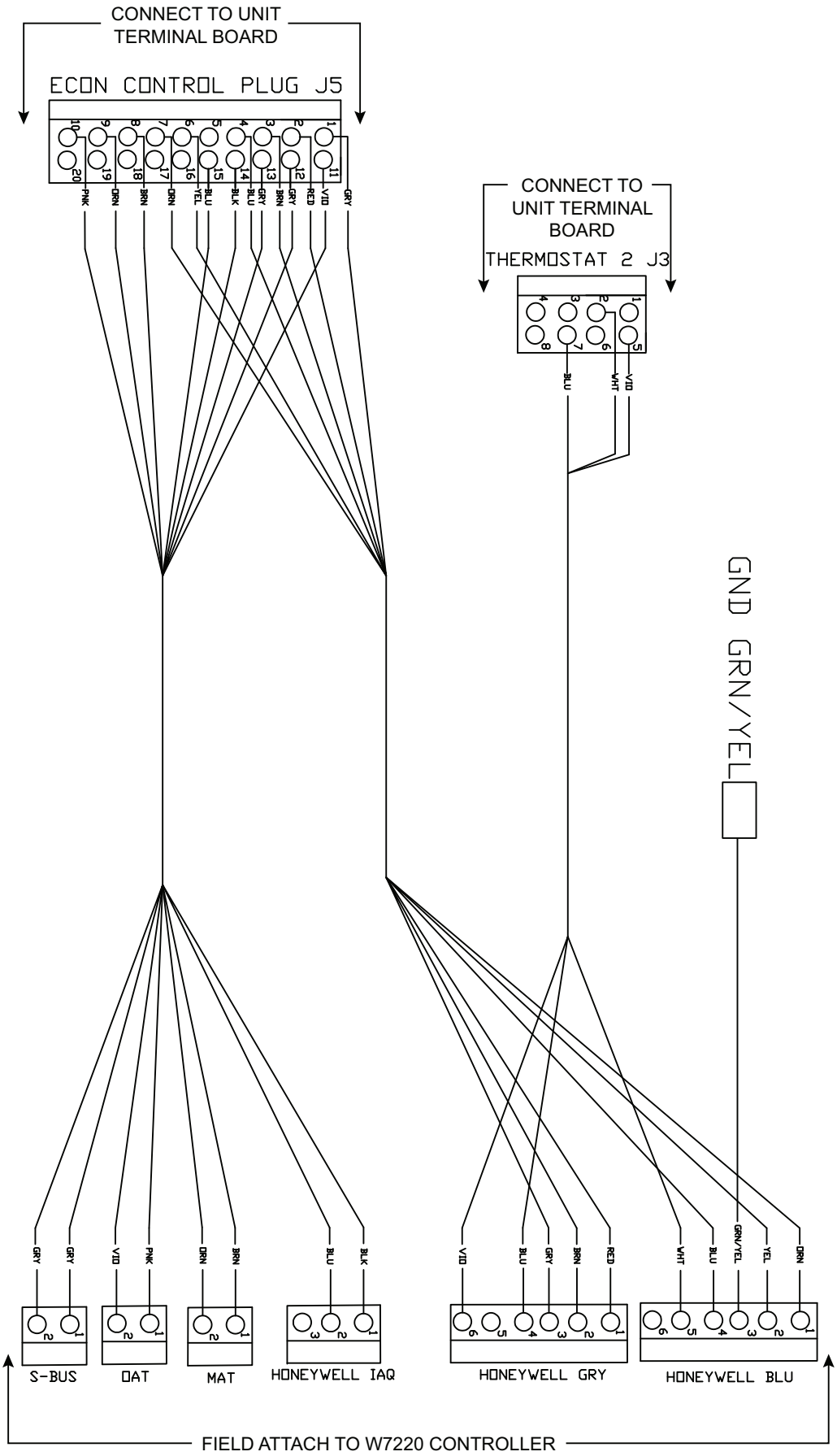


Fig. 30 — 48LCHSRADH-A00 Harness for 3 Speed Units (48/50LC 14-26) (Provided with 3 Speed Units, Field Attached to W7220 Controller)

EconoMi$er X System

The field-installed accessory consists of the following:

- Low leak economizer assembly
- HH79AH001 OA Dry Bulb Sensor
- HH79AH001 Mixed Air Sensor and Harness
- W7220 Controller
- 50HEHMRAE--A10 Harness (not used on 3 speed units)

W7220 ECONOMIZER CONTROLLER

The economizer controller used on electro-mechanical units is a Honeywell W7220 which is to be located in the RTU base unit's control box. See Fig. 31 for button description of the W7220 controller. See the Installation Instruction for your base unit for the location of the Control Box access panel.

USER INTERFACE

The user interface consists of a LCD display and a 4-button keypad on the front of the economizer controller.

KEYPAD

The four navigation buttons (see Fig. 31) are used to scroll through the menus and menu items, select menu items, and to change parameter and configuration settings.

USING THE KEYPAD WITH MENUS

To use the keypad when working with menus:

- Press the ▲ (Up arrow) button to move to the previous menu.
- Press the ▼ (Down arrow) button to move to the next menu.
- Press the (Enter) button to display the first item in the currently displayed menu.
- Press the ⓣ (Menu Up/Exit) button to exit a menu's item and return to the list of menus.

USING THE KEYPAD WITH SETTINGS AND PARAMETERS

To use the keypad when working with Setpoints, System and Advanced Settings, Checkout Tests and Alarms:

1. Navigate to the desired menu.
2. Press the (Enter) button to display the first item in the currently displayed menu.
3. Use the ▲ and ▼ buttons to scroll to the desired parameter.
4. Press the (Enter) button to display the value of the currently displayed item.
5. Press the ▲ button to increase (change) the displayed parameter value.
6. Press the ▼ button to decrease (change) the displayed parameter value.

NOTE: When values are displayed, pressing and holding the ▲ or ▼ button causes the display to automatically increment.

7. Press the (Enter) button to accept the displayed value and store it in nonvolatile RAM.
8. "CHANGE STORED" displays.
9. Press the (Enter) button to return to the current menu parameter.
10. Press the ⓣ (Menu Up/Exit) button to return to the previous menu.

MENU STRUCTURE

Table 6 illustrates the complete hierarchy of menus and parameters for the EconoMi$er X system.

The Menus in display order are:

- STATUS
- SETPOINTS
- SYSTEM SETUP
- ADVANCED SETUP
- CHECKOUT
- ALARMS

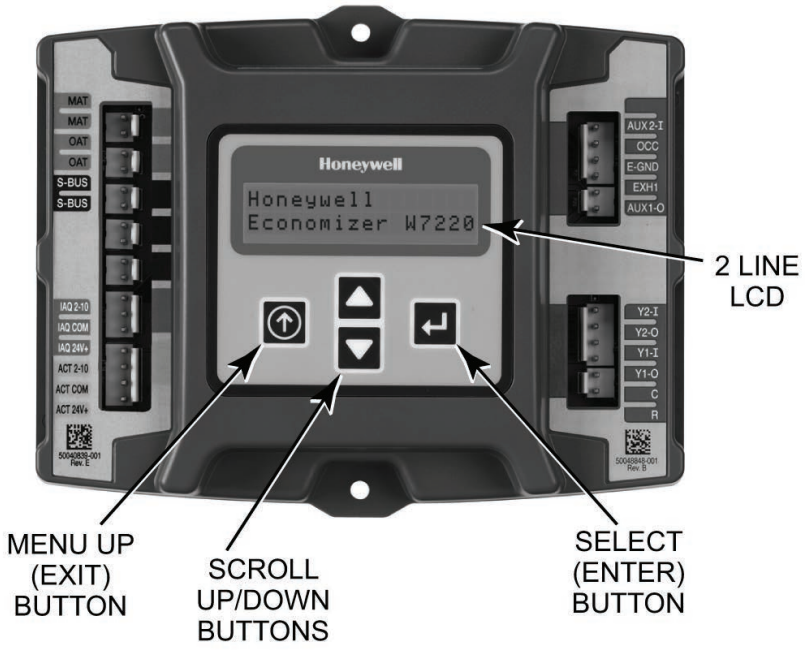


Fig. 31 — W7220 Controller

IMPORTANT: The default setting on the W7220 controller is for a “Fan Type” with 2 speed, which is correct for 2 or 3 speed units (48/50LC 14-26). If your unit is 1 (single) speed, the setting under SYSTEM SETUP > FAN TYPE must be changed to 1 speed.

The W7220 controller provides the following:

- 2-line LCD interface screen for setup, configuration and troubleshooting
- On-board fault detection and diagnostics
- Sensor failure loss of communications identification
- Automatic sensor detection
- Capabilities for use with multiple-speed indoor fan systems

See Fig. 32 for wiring the W7220 controller for exhaust and fault alarm.

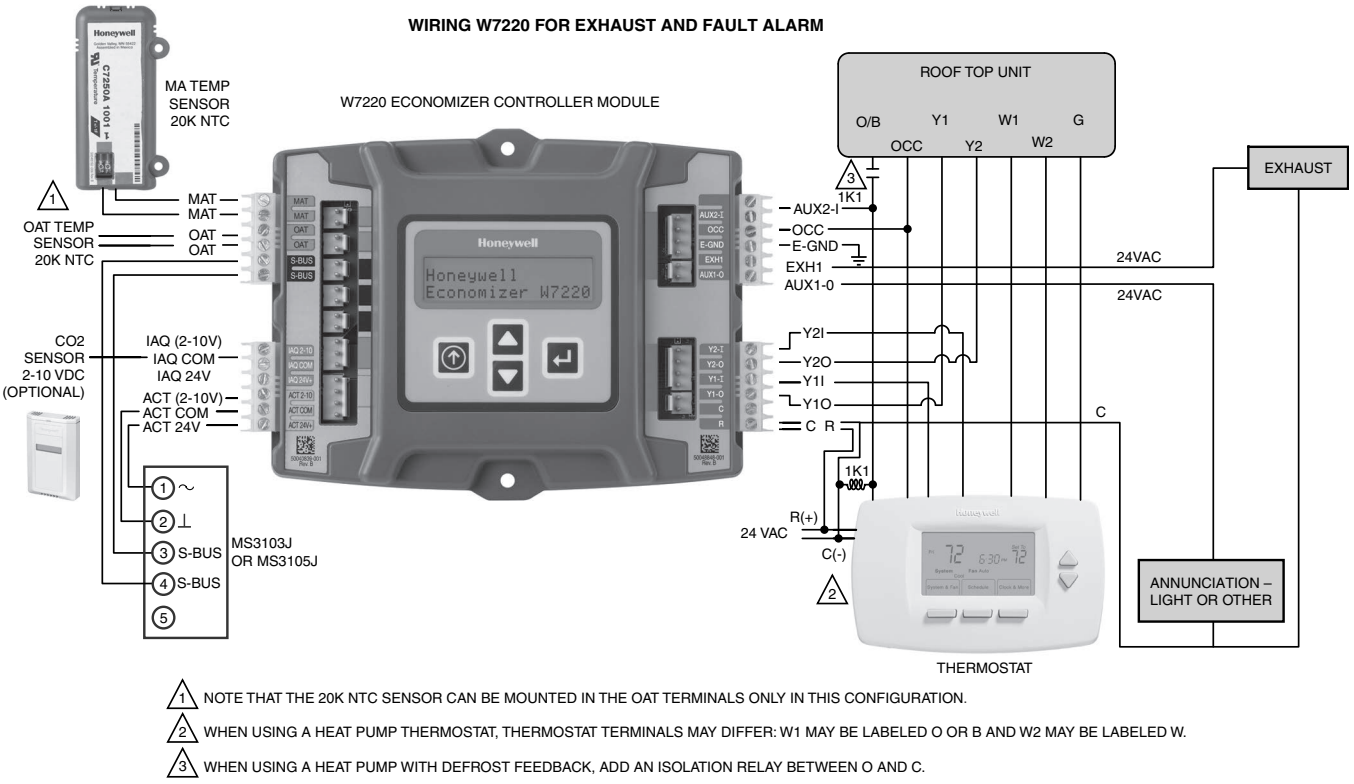


Fig. 32 — Wiring W7220 Controller for Exhaust and Fault Alarm

Table 6 — Menu Structure

MENU	PARAMETER	PARAMETER DEFAULT VALUE	PARAMETER RANGE AND INCREMENT	NOTES
STATUS	ECONO AVAIL	NO	YES/NO	YES = economizing available; the system can use outside air for free cooling when required
	ECONOMIZING	NO	YES/NO	YES = outside air being used for 1 stage cooling
	OCCUPIED	NO	YES/NO	YES = OCC signal received from space thermostat or unitary controller YES = 24 Vac on terminal OCC NO = 0 Vac on terminal OCC
	HEAT PUMP	N/A	COOL HEAT	Displays COOL or HEAT when system is set to heat pump (Non-conventional)
	COOL Y1—IN	OFF	ON/OFF	Y1—I signal from space thermostat or unitary controller for cooling stage 1. ON = 24 Vac on terminal Y1—I OFF = 0 Vac on terminal Y1—I
	COOL Y1—OUT	OFF	ON/OFF	Cool stage 1 Relay Output to stage 1 mechanical cooling (Y1—OUT terminal)
	COOL Y2—IN	OFF	ON/OFF	Y2—I signal from space thermostat our unitary controller for second stage cooling. ON = 24 Vac on terminal Y2—I OFF = 0 Vac on terminal Y2—I
	COOL Y2—OUT	OFF	ON/OFF	Cool Stage 2 Relay Output to mechanical cooling (Y2—OUT terminal)
	MA TEMP	_ _ . _ F	0 to 140 F	Displays value of measured mixed air from MAT sensor. Displays _ _ . _ F if not connected, short or out-of-range.
	DA TEMP	_ _ . _ F	0 to 140 F	Displays when Discharge Air sensor is connected and displays measured discharge temperature. Displays _ _ . _F if sensor sends invalid value, if not connected, short or out-of-range.
	OA TEMP	_ _ . _ F	-40 to 140 F	Displays measured value of outdoor air temperature. Displays _ _ . _F if sensor sends invalid value, short or out-of-range.
	OA HUM	_ _ %	0 to 100%	Displays measured value of outdoor humidity from OA sensor. Displays _ _% if not connected short, or out-of-range.
	RA TEMP	_ _ . _ F	0 to 140 F	Displays measured value of return air temperature from RAT sensor. Displays _ _ . _ F if sensor sends invalid value, if not connected, short or out-of-range
	RA HUM	_ _ %	0 to 100%	Displays measured value of return air humidity from RA sensor. Displays _ _% if sensor sends invalid value, if not connected, short or out-of-range
	IN CO2	_ _ _ ppm	0 TO 2000 ppm	Displays value of measured CO_2 from CO_2 sensor. Invalid if not connected, short or out-of-range
	DCV STATUS	N/A	ON/OFF	Displays ON if above setpoint and OFF if below setpoint, and ONLY if a CO_2 sensor is connected.
	DAMPER OUT	2.0v	2.0 TO 10.0v	Displays voltage output to the damper actuator.
	EXH1 OUT	OFF	ON/OFF	Output of EXH1 terminal: ON = relay closed OFF = relay open
	EXH2 OUT	OFF	ON/OFF	Output of AUX terminal; displays only if AUX = EXH2
	ERV	OFF	ON/OFF	Output of AUX terminal; displays only if AUX = ERV
	MECH COOL ON	0	0, 1, or 2	Displays stage of mechanical cooling that is active.

See Legend and notes on page 18.

Table 6 — Menu Structure (cont)

MENU	PARAMETER	PARAMETER DEFAULT VALUE	PARAMETER RANGE AND INCREMENT	NOTES
SETPOINTS	MAT SET	53°F	38°F to 65°F; increment by 1	Setpoint determines where the economizer will modulate the OA damper to maintain the mixed air temperature.
	LOW T LOCK	32°F	-45°F to 80°F; increment by 1	Setpoint determines outdoor temperature when the mechanical cooling cannot be turned on. Commonly referred to as the Compressor lockout.
	DRYBLB SET	63°F	48°F to 80°F; increment by 1	Setpoint determines where the economizer will assume outdoor air temperature is good for free cooling; e.g.; at 63°F unit will economize at 62°F and below and not economize at 64°F and above. There is a 2°F deadband.
	ENTH CURVE	ES3	ES1,ES2,ES3,ES4, or ES5	Enthalpy boundary “curves” for economizing using single enthalpy.
	DCV SET	1100ppm	500 to 2000ppm; increment by 100	Displays only if CO_2 sensor is connected. Setpoint for Demand Control Ventilation of space. Above the setpoint, the OA dampers will modulate open to bring in additional OA to maintain a space ppm level below the setpoint.
	MIN POS	4.4 V	2 to 10 Vdc	Displays ONLY if a CO_2 sensor is NOT connected.
	VENTMAX With 2-speed fan units VENTMAX L (low speed fan) and VENTMAX H (high speed fan) settings are required	4.4 V	2 to 10 Vdc or 100 to 9990 cfm; increment by 10	Displays only if a CO_2 sensor is connected. Used for Vbz (ventilation max cfm) setpoint. Displays 2 to 10 V if <3 sensors (RA,OA, and MA). In AUTO mode dampers controlled by CFM.
	VENTMAX L	6 V	N/A	N/A
	VENTMAX H	4.4 V	N/A	N/A
	VENTMIN With 2-speed fan units VENTMIN L (low speed fan) and VENTMIN H (high speed fan) set	2.8 V	2 to 10 Vdc or 100 to 9990 cfm increment by 10	Displays only if a CO_2 sensor is connected. Used for Ba (ventilation min cfm) setpoint. Displays 2 to 10 V if <3 sensors (RA, OA, and MA). Va is only set if DCV is used. This is the ventilation for less than maximum occupancy of the space. In AUTO mode dampers controlled by CFM.
	VENTMIN L	3.7 V	N/A	N/A
	VENTMIN H	2.8 V	N/A	N/A
	ERV OAT SP	32°F	0 to 50F; increment by 1	Only when AUX1 O = ERV
	EXH1 SET With 2-speed fan units Exh1 L (low speed fan) and Exh1 H (high speed fan) settings are required	50%	0 to 100%;increment by 1	Setpoint for OA damper position when exhaust fan 1 is powered by the economizer.
	Exh1 L	65%	N/A	N/A
	Exh1 H	50%	N/A	N/A
	EXH2 SET With 2-speed fan units Exh2 L (low speed fan) and Exh2 H (high speed fan) settings are required	75%	0 to 100%; increment by 1	Setpoint for OA damper position when exhaust fan 2 is powered by the economizer. Only used when AUX is set to EHX2.
	Exh2 L	80%	N/A	N/A
	Exh2 H	75%	N/A	N/A
SYSTEM SETUP	INSTALL	01/01/10	N/A	Display order = MM/DD/YY Setting order = DD, MM, then YY.
	UNITS DEG	F	F or C	Sets economizer controller in degrees Fahrenheit or Celsius
	EQUIPMENT	CONV	Conventional or HP	CONV = conventional; HP O/B = Enable Heat Pump mode. Use AUX2 I for Heat Pump input from thermostat or controller.
	AUX2 I	W	SD/W or HP(O)/HP(B)	In CONV mode: SD + Enables configuration of shutdown (default); W = Informs controller that system is in heating mode. In HP O/B mode: HP(O) = energize heat pump on Cool (default); HP(B) = energize heat pump on heat.
	FAN TYPE	2 speed	1 speed/2 speed	Sets the economizer controller for operation of 1 speed or 2 speed supply fan. (NOTE: for 3 speed units (48/50LC 14-26), setpoint is a 2 speed.)
	FAN CFM	5000cfm	100 to 15000 cfm; increment by 100	This is the capacity of the RTU. The value is found in the Project Submittal documents for the specific RTU.
	AUX OUT	NONE	NONE ERV EXH2 SYS	• NONE = not configured (output is not used) • ERV = Energy Recovery Ventilator • EXH2 = second damper position relay closure for second exhaust fan • SYS = use output as an alarm signal
	OCC	INPUT	INPUT or ALWAYS	When using a setback thermostat with occupancy out (24 vac), the 24 vac is input “INPUT” to the OCC terminal. If no occupancy output from the thermostat then change program to “ALWAYS” OR add a jumper from terminal R to OCC terminal.
	FACTORY DEFAULT	NO	NO or YES	Resets all set points to factory defaults when set to YES. LCD will briefly flash YES and change to NO but all parameters will change to the factory default values.

See Legend and notes on page 18.

Table 6 — Menu Structure (cont)

MENU	PARAMETER	PARAMETER DEFAULT VALUE	PARAMETER RANGE AND INCREMENT	NOTES
ADVANCED SETUP	MA LO SET	45°F	35°F to 55°F; Incremented by 10	Temperature to achieve Freeze Protection (close damper and alarm if temperature falls below setup value).
	FREEZE POS	CLO	CLO or MIN	Damper position when freeze protection is active (closed or MIN POS).
	CO2 ZERO	0ppm	0 to 500 ppm; Increment by 10	CO_2 ppm level to match CO_2 sensor start level.
	CO2 SPAN	2000ppm	1000 to 3000 ppm; Increment by 10	CO_2 ppm span to match CO_2 sensor.
	STG3 DLY	2.0h	0 min, 5 min, 15 min, then 15 min intervals. Up to 4 h or OFF	Delay after stage 2 cool has been active. Turns on 2nd stage of cooling when economizer is 1st stage and mechanical cooling is 2nd stage. Allows three stages of cooling, 1 economizer and 2 mechanical. OFF = no Stage 3 cooling
	SD DMPR POS	CLO	CLO or OPN	Indicates shutdown signal from space thermostat or unitary controller. When controller receives 24 Vac input on the SD terminal in conventional mode, the OA damper will open if programmed for OPN and OA damper will close if programmed for CLO. All other controls, e.g., fans, etc. will shut off.
	DCVCAL ENA	MAN	MAN (manual) AUTO	Turns on the DCV automatic control of the dampers. Resets ventilation based on the RA, OA, and MA sensor conditions. Requires all 3 RA, OA, and MA sensors.
	MAT T CAL	0.0˚F	±2.5˚F	Allows for the operator to adjust for an out of calibration temperature sensor.
	OA T CAL	0.0˚F	±2.5˚F	Allows for the operator to adjust for an out of calibration temperature sensor.
	OA H CAL	0% RH	±10% RH	Allows for operator to adjust for an out of calibration humidity sensor.
	RA T CAL	0.0˚F	±2.5˚F	Allows for the operator to adjust for an out of calibration temperature sensor.
	RA H CAL	0% RH	±10% RH	Allows for operator to adjust for an out of calibration humidity sensor.
	DA T CA;	0.0˚F	±2.5˚F	Allows for the operator to adjust for an out of calibration temperature sensor.
CHECKOUT	DAMPER VMIN–HS	N/A	N/A	Positions damper to VMIN position
	DAMPER VMAX–HS	N/A	N/A	Positions damper to VMAX position
	DAMPER OPEN	N/A	N/A	Position damper to the full open position. Exhaust fan contacts enable during the DAMPER OPEN test. Make sure you pause in the mode to allow exhaust contacts to energize due to the delay in the system.
	DAMPER CLOSE	N/A	N/A	Positions damper to the fully closed position
	CONNECT Y1–O	N/A	N/A	Closes the Y1–O relay (Y1–O)
	CONNECT Y2–O	N/A	N/A	Closes the Y2–O relay (Y2–O)
	CONNECT AUX	N/A	N/A	Energizes the AUX output. If Aux setting is: • NONE – not action taken • ERV – 24 Vac out. Turns on or signals an ERV that the conditions are not good for economizing but are for ERV operation. • SYS – 24 Vac out. Issues a system alarm

See Legend and notes on page 18.

Table 6 — Menu Structure (cont)

MENU	PARAMETER	PARAMETER DEFAULT VALUE	PARAMETER RANGE AND INCREMENT	NOTES
ALARMS	Alarms display only when they are active. The menu title “ALARMS(#)” includes the number of active alarms in parenthesis ( ). When using SYLK bus sensors, “SYLK” will appear on the screen, and when using 20k OA temperature sensors, “SENS T” will appear on the screen			
	MA T SENS ERR	N/A	N/A	Mixed air sensor has failed or become disconnected - check wiring then replace sensor if the alarm continues.
	CO2 SENS ERR	N/A	N/A	CO_2 sensor has failed, gone out of range or become disconnected - check wiring then replace sensor if the alarm continues.
	OA SYLK T ERR	N/A	N/A	Outdoor air enthalpy sensor has failed or become disconnected - check wiring then replace sensor if the alarm continues.
	OA SYLK H ERR	N/A	N/A	
	RA SYLK T ERR	N/A	N/A	Return air enthalpy sensor has failed or become disconnected - check wiring then replace sensor if the alarm continues.
	RA SYLK H ERR	N/A	N/A	
	DA SYLK T ERR	N/A	N/A	Discharge air sensor has failed or become disconnected - check wiring then replace sensor if the alarm continues.
	OA SENS T ERR	N/A	N/A	Outdoor air temperature sensor has failed or become disconnected - check wiring then replace if the alarm continues.
	ACT ERROR	N/A	N/A	Actuator has failed or become disconnected - check for stall, over voltage, under voltage and actuator count. Replace actuator if damper is movable and supply voltage is between 21.6 V and 26.4 V. Check actuator count on STATUS menu.
	FREEZE ALARM	N/A	N/A	Check if outdoor temperature is below the LOW Temp Lockout on setpoint menu. Check if Mixed air temperature on STATUS menu is below the Low Setpoint on Advanced menu. When conditions are back in normal range then the alarm will go away.
	SHUTDOWN ACTIVE	N/A	N/A	AUX2 IN is programmed for SHUTDOWN and 24 V has been applied to AUX 2IN terminal.
	DMP CAL RUNNING	N/A	N/A	If DCV Auto enable has been programmed, when the W7220 is completing a calibration on the dampers, this alarm will display. Wait until the calibration is completed and the alarm will go away. Must have OA, MA and RA sensors for DCV calibration; set up in the Advanced setup menu.
	DA SENS ALM	N/A	N/A	Discharge air temperature is out of the range set in the ADVANCED SETUP Menu. Check the temperature of the discharge air.
	SYS ALARM	N/A	N/A	When AUX1-0 is set to SYS and there is any alarm (e.g., failed sensors, etc.), the AUX1-0 terminal has 24 Vac out.
	ACT UNDER V	N/A	N/A	Voltage received by actuator is above expected range.
	ACT OVER V	N/A	N/A	Voltage received by actuator is below expected range.
	ACT STALLED	N/A	N/A	Actuator stopped before achieving commanded position.

LEGEND

CLO — Compressor Lockout
ERV — Energy Recovery Ventilator
LCD — Liquid Crystal Display
MA — Mixed Air
MAT — Mixed Air Temperature
N/A — Not Applicable
OA — Outdoor Air
OAT — Outdoor Air Temperature
OCC — Occupied
RA — Return Air
RAT — Return Air Temperature
RTU — Rooftop Unit
SYS — System

NOTES:
1. Table 6 illustrates the complete hierarchy. Your menu parameters may be different depending on your configuration. For example if you do not have a DCV (CO_2) sensor, then none of the DCV parameters appear.
2. When values are displayed, pressing and holding the ▲ or ▼ button causes the display to automatically increment.
3. N/A = Not Applicable.
4. ERV Operation: When in cooling mode AND the conditions are NOT OK for economizing - the ERV terminal will be energized. In the Heating mode, the ERV terminal will be energized when the OA is below the ERV OAT setpoint in the setpoint menu.

CHECKOUT TESTS

Use the Checkout menu (see Table 6) to test the damper operation and any configured outputs. Only items that are configured are shown in the Checkout menu.

NOTE: See User Interface for information about menu navigation and use of the keypad.

To perform a Checkout test:

1. Scroll to the desired test in the Checkout menu using the ▲ and ▼ buttons.
2. Press the ↵ button to select the item.
3. RUN? appears.
4. Press the ↵ button to start the test.
5. The unit pauses and then displays IN PROGRESS.
6. When the test is complete, DONE appears.
7. When all desired parameters have been tested, press the (Menu Up) button to end the test.

Checkout test can be performed at any time during the operation of the system as a test that the system is operable.

⚠ CAUTION

Failure to follow this caution may result in damage to equipment. Be sure to allow enough time for compressor startup and shutdown between checkout tests so that you do not short-cycle the compressors.

SETUP AND CONFIGURATION

W7220 Economizer Module Wiring

Use Fig. 33 and Tables 7 and 8 to locate the wiring terminals for the economizer module.

NOTE: The four terminal blocks are removable. You can slide out each terminal block, wire it, and then slide it back into place.

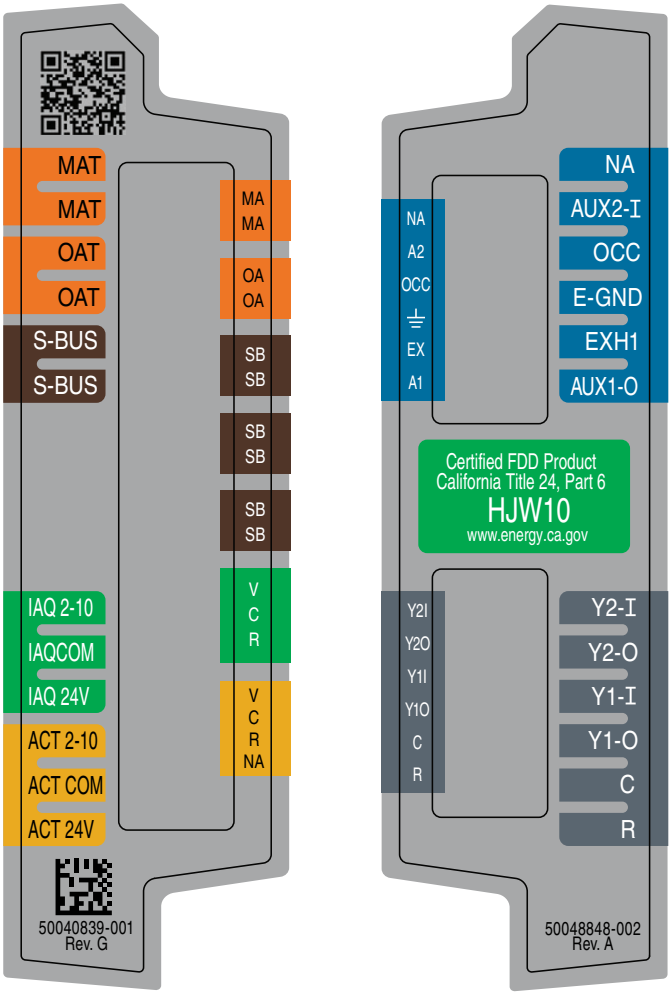


Fig. 33 — W7220 Economizer Module Terminal Connection Labels

Table 7 — Economizer Module - Left Hand Terminal Blocks

LABEL	TYPE	DESCRIPTION
Top Left Terminal Block		
MAT MAT	20k NTC and COM	Mixed Air Temperature Sensor (Polarity Insensitive Connection)
OAT OAT	20k NTC and COM	Outdoor Air Temperature Sensor (Polarity Insensitive Connection)
S-BUS S-BUS	S-BUS (Sylk Bus)	Enthalpy Control Sensor (Polarity Insensitive Connection)
Bottom Left Terminal Block		
IAQ 2-10	2-10 vdc	Air Quality Sensor Input (e.g. CO_2 sensor)
IAQ COM	COM	Air Quality Sensor Common
IAQ 24V	24 vac	Air Quality Sensor 24 vac Source
ACT 2-10	2-10 vdc	Damper Actuator Output (2-10 vdc)
ACT COM	COM	Damper Actuator Output Common
ACT 24v	24 vac	Damper Actuator 24 vac Source

Table 8 — Economizer Module - Right Hand Terminal Blocks

LABEL	TYPE	DESCRIPTION
Top Right Terminal Blocks		
AUX2 I	24 vac IN	The first terminal is not used.
OCC	24 vac IN	Shut Down (SD) or HEAT (W) Conventional only and Heat Pump Changeover (O-B) in Heat Pump mode.
E-GND	E-GND	Occupied/Unoccupied Input
EXH1	24 vac OUT	Exhaust Fan 1 Output
AUX1 O	24 vac OUT	Programmable: Exhaust fan 2 output or ERV or System alarm output
Bottom Right Terminal Blocks		
Y2-I	24 vac IN	Y2 in - Cooling Stage 2 Input from space thermostat
Y2-O	24 vac OUT	Y2 out - Cooling Stage 2 Output to stage 2 mechanical cooling
Y1-I	24 vac IN	Y1 in - Cooling Stage 2 Input from space thermostat
Y1-O	24 vac OUT	Y1 out - Cooling Stage 2 Output to stage 2 mechanical cooling
C	COM	24 vac Common
R	24 vac	24 vac Power (hot)

Timeout and Screen Saver

When no buttons have been pressed for 10 minutes, the LCD displays a screen saver, which cycles through the Status items. Each status item displays in turn and cycles to the next item after 5 seconds.

HH79AH001 Dry Bulb Sensor

Economizers are shipped standard with an HH79AH001 outside air dry bulb sensor (see Fig. 34). System default setting (high temp limit) is 63°F, and has a range of 48°F to 80°F. The sensor is factory installed on the economizer.

NOTE: A second HH79AH001 sensor is provided for mixed air temperature.

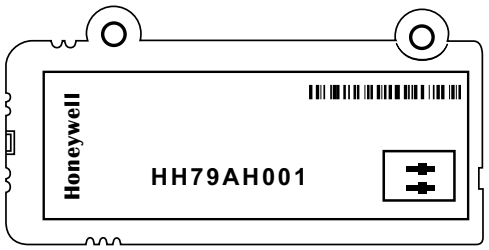


Fig. 34 — HH79AH001 Dry Bulb and Mixed Air Sensor

NOTE: California high temperature setting requirements by region are shown below in Table 9.

Table 9 — California Title 24 Regional High Limit Dry Bulb Temperature Settings

DEVICE TYPE*	CLIMATE ZONES	REQUIRED HIGH LIMIT (ECONOMIZER OFF WHEN):
		DESCRIPTION
FIXED DRY BULB	1, 3, 5, 11-16	OAT exceeds 75°F
	2, 4, 10	OAT exceeds 73°F
	6, 8, 9	OAT exceeds 71°F
	7	OAT exceeds 69°F
DIFFERENTIAL DRY BULB	1, 3, 5, 11-16	OAT exceeds RA Temp.
	2, 4, 10	OAT exceeds -2°F
	6, 8, 9	OAT exceeds -4°F
	7	OAT exceeds -4°F
FIXED ENTHALPY† + FIXED DRY BULB	ALL	OAT exceeds 28 Btu/lb of dry air or OAT exceeds 75°F

* Only the high limit control devices listed are allowed to be used and at the setpoints listed. Others such as Dew Point, Fixed Enthalpy, Electronic Enthalpy, and Differential Enthalpy Controls, may not be used in any climate zone for compliance with Section 140.4(e)1 unless approval for use is provided by the Energy Commission Executive Director.
† At altitudes substantially different than sea level, the Fixed Enthalpy limit value shall be set to the enthalpy value at 75°F and 50% relative humidity. As an example, at approximately 6,000 foot elevation, the fixed enthalpy limit is approximately 30.7 Btu/lb.

Enthalpy Settings (Enthalpy Optional)

If installing the optional HH57AC081 enthalpy sensor. The HH79AH001 dry bulb outside air sensor must first be removed. Wire enthalpy to S-BUS connections on W7220 controller through (2) gray wires.

When the OA temperature, enthalpy and dew point are below the respective setpoints, the outdoor air can be used for economizing. Figure 35 shows the new single enthalpy boundaries in the W7220. There are 5 boundaries (setpoints ES1 through ES5), which are defined by dry bulb temperature, enthalpy and dew point.

See Table 10 for ENTH CURVE setpoint values.

To use enthalpy the W7220 must have a HH57AC081 enthalpy control sensor for OA. The W7220 calculates the enthalpy and dewpoint using the OA temperature and humidity input from the OA sensor. When the OA temperature, OA humidity and OA dew point are all below the selected boundary, the economizer sets the economizing mode to YES, economizing is available.

When all of the OA conditions are above the selected boundary, the conditions are not good to economize and the mode is set to NO. If using OA enthalpy sensor option, remove and discard the dry bulb sensor shipped with the economizer. System default setting is ES3 enthalpy curve. See Table 9 for California Title 24 high limit dry bulb temperature settings.

Figure 35 shows the 5 current boundaries. There is also a high limit boundary for differential enthalpy. The high limit boundary is ES1 when there are no stages of mechanical cooling energized and HL (high limit) when a compressor stage is energized.

Table 10 provided the values for each boundary limit.

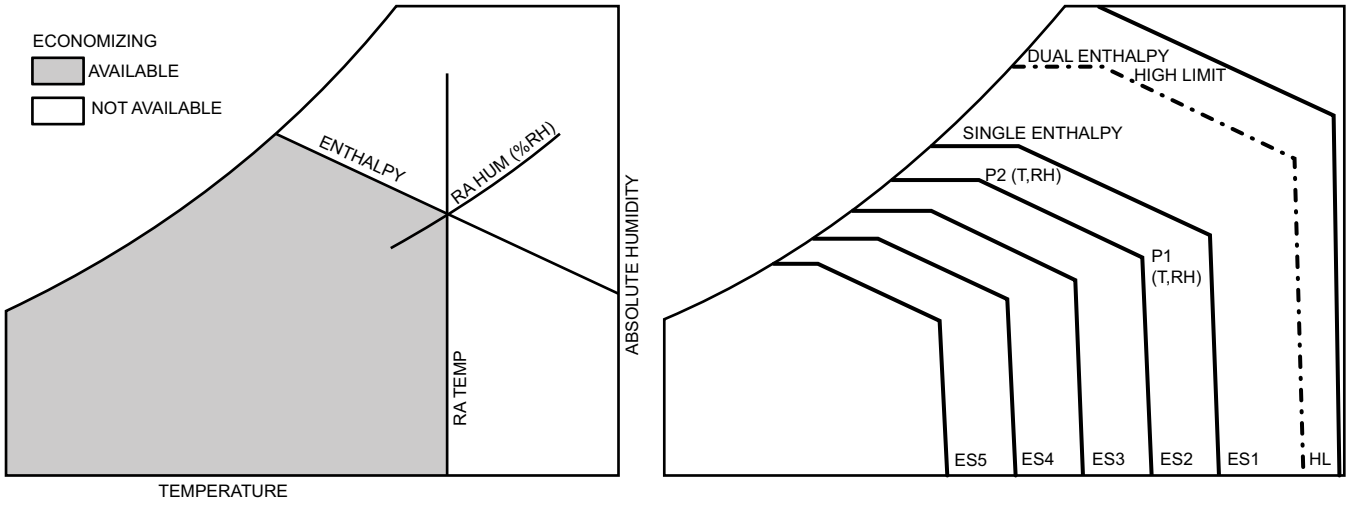


Fig. 35 — Single Enthalpy Curve Boundaries

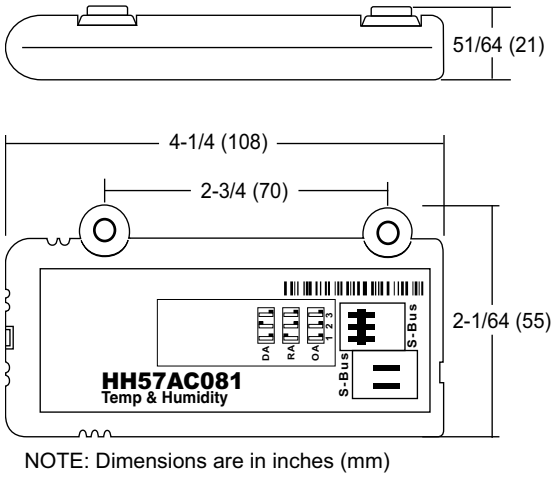
Table 10 — Single Enthalpy and Dual Enthalpy High Limit Curves

ENTHALPY CURVE	TEMP. DRY BULB (°F)	TEMP. DEWPOINT (°F)	ENTHALPY (btu/lb/da)	POINT P1		POINT P2	
				TEMP. (°F)	HUMIDITY (%RH)	TEMP. (°F)	HUMIDITY (%RH)
ES1	80	60	28.0	80	36.8	66.3	80.1
ES2	75	57	26.0	75	39.6	63.3	80.0
ES3	70	54	24.0	70	42.3	59.7	81.4
ES4	65	51	22.0	65	44.8	55.7	84.2
ES5	60	48	20.0	60	46.9	51.3	88.5
HL	86	66	32.4	86	38.9	72.4	80.3

Enthalpy Control Sensor Configuration

The optional enthalpy control sensor (Part Number: HH57AC081) communicates with the W7220 economizer controller on the 2-wire communications bus and can either be wired using a 2-pin header or using a side connector. The HH57AC081 sensor can be used as a single outside air enthalpy, a differential return enthalpy, or a differential return temperature sensor depending on the dipswitch setting.

Use Fig. 36 and Table 11 to locate the wiring terminals for each enthalpy control sensor.



NOTE: Dimensions are in inches (mm)

Fig. 36 — HH57AC081 Sensor (Used as OA Enthalpy, Return Air Dry Bulb, or Return Air Enthalpy)

Table 11 — HH57AC081 Sensor Wiring Terminations

TERMINAL		TYPE	DESCRIPTION
NUMBER	LABEL		
1	S-BUS	S-BUS	S-BUS Communications (Enthalpy Control Sensor Bus)
2	S-BUS	S-BUS	S-BUS Communications (Enthalpy Control Sensor Bus)

Use Fig. 36 and Table 12 to set the DIP switches for the desired use of the sensor.

Table 12 — HH57AC081 Sensor DIP Switch

USE	DIP SWITCH POSITIONS FOR SWITCHES 1, 2, AND 3		
	1	2	3
DA	OFF	ON	OFF
RA	ON	OFF	OFF
OA	OFF	OFF	OFF

If using differential (return) enthalpy or temperature option, see Table 9 for California Title 24 setting requirements by region.

OPERATION

Cooling, Unit with EconoMi$er X System

For Occupied mode operation of EconoMi$er X system, there must be a 24-v signal at terminals R and OCC (provided through PL6-3 from the unit's IFC coil). Removing the signal at OCC places the EconoMi$er X control in Unoccupied mode. See Table 13 for damper position control.

During Occupied mode operation, indoor fan operation will be accompanied by the economizer dampers moving to Minimum Position setpoint for ventilation. If indoor fan is off, dampers will close. During Unoccupied mode operation, dampers will remain closed unless a Cooling (by free cooling) or DCV demand is received.

When free cooling using outside air is not available, the unit cooling sequence will be controlled directly by the space thermostat. Outside air damper position will be closed or set to minimum position as determined by Occupancy mode and fan signal.

When free cooling is available as determined by the appropriate changeover command (dry bulb, outdoor enthalpy, differential dry bulb or differential enthalpy), a call for cooling (Y1 closes at the thermostat) will cause the economizer control to modulate the dampers open and closed to maintain the unit supply air temperature. Default supply temperature is 53°F, with a range of 38°F to 70°F. The compressor will not run.

Should 100% outside air not be capable of satisfying the space temperature, space temperature will rise until Y2 is closed. The economizer control will call for compressor operation. Dampers will modulate to maintain SAT at set point concurrent with Compressor 1 operation. The "Low T Temp" setting (default 32°F) will lock out compressor operation.

When space temperature demand is satisfied (thermostat Y1 opens), the dampers will return to Minimum Damper position if the indoor fan is running or fully closed if fan is off.

If accessory power exhaust is installed, the power exhaust fan motors will be energized by the economizer control as the dampers open above the EXH1 SET setpoint and will be energized as the dampers close below the EXH1 SET setpoint.

Damper movement from fully closed to fully open (or vice versa) will take between 1-1/2 and 2-1/2 minutes.

Heating with EconoMi$er X System

During Occupied mode operation, indoor fan operation will be accompanied by economizer dampers moving to Minimum Position setpoint for ventilation. If the indoor fan is off, dampers will close. During Unoccupied mode operation, dampers will remain closed unless a DCV demand is received.

When the room temperature calls for heat (W1 closes), the heating controls are energized.

Table 13 — Damper Position Control, 2-Speed Fan Motor, Economizer Cooling Not Available

INPUT	VOLTAGE				
OCC	0-V	24-V	24-V	24-V	24-V
Y1	0-V	0-V	24-V	24-V	0-V
Y2	0-V	0-V	0-V	24-V	0-V
W1	0-V	0-V	0-V	0-V	24-V
Supply Fan Motor Speed	OFF	LOW	LOW	HIGH	HIGH
DAMPER POSITION					
No CO_2 Sensor	CLOSED	MIN. POS.	MIN. POS.	MIN. POS.	MIN. POS.
W/ CO_2 Sensor	CLOSED	FROM VENTMIN L TO VENTMAX L	FROM VENTMIN L TO VENTMAX L	FROM VENTMIN H TO VENTMAX H	FROM VENTMIN H TO VENTMAX H

Demand Controlled Ventilation (DCV)

If a field-installed CO_2 sensor is connected to the EconoMi$er X control, a Demand Controlled Ventilation strategy will operate automatically. As the CO_2 level in the space increases above the setpoint (on the EconoMi$er X controller), the minimum position of the dampers will be increased proportionally, until the Maximum Ventilation setting is reached. As the space CO_2 level decreases because of the increase in fresh air, the outdoor damper will follow the higher demand condition from the DCV mode or from the free cooling mode.

DCV operation is available in Occupied and Unoccupied periods with EconoMi$er X Controller. However, a control modification will be required on the units to implement the Unoccupied period function.

TROUBLESHOOTING

For a list of common operating issues and concerns see Table 14.

Power Loss (Outage or Brownout)

All setpoints and advanced settings are restored after any power loss or interruption, as all settings are stored in the Economizer controller's non-volatile flash memory.

NOTE: If the power goes below 18 Vac, the W7220 controller module assumes a power loss and the 5 minute power up delay will become functional when power returns above 18 Vac.

Alarms

The economizer module provides alarm messages that display on the 2-line LCD.

NOTE: Upon power up, the module waits several seconds before checking for alarms. This allows time for all the configured devices (e.g., sensors, actuator) to become operational.

If one or more alarms are present and there has been no keypad activity for at least 5 minutes, the Alarms menu displays and cycles through the active alarms.

The Alarms menus can be navigated to at any time. See Table 6 for the Alarms menu.

Clearing Alarms

Once the alarm has been identified and the cause has been removed (e.g., replaced faulty sensor) the alarm can be cleared from the display.

To clear an alarm, perform the following:

1. Navigate to the desired alarm.
2. Press the ↵ button.
3. ERASE? displays.
4. Press the ↵ button.
5. ALARM ERASED displays.
6. Press the ⓘ (Menu Up) button to complete the action and return to the previous menu.

NOTE: If the alarm still exists after it is cleared, it is redisplayed within 5 seconds.

Table 14 — Operating Issues and Concerns

ISSUE OR CONCERN	POSSIBLE CAUSE AND REMEDY
My outdoor temperature reading on the STATUS menu is not accurate	Check the sensor wiring: • Enthalpy sensors are to be wired to the S-Bus terminals. • Temperature sensors are to be wired to the OAT and MAT terminals.
If my enthalpy sensor drifts in accuracy over time, can I re-calibrate it?	The sensor is not able to be re-calibrated in the field. However there is a menu item under the ADVANCED menu to input a limited off set in temperature and humidity for each sensor connected to the economizer.
Can I go back to factory defaults and start over?	Under the SYSTEM SETUP menu you can change the setpoints to the factory defaults.
Will I be able to see the LCD screen when it is in the unit?	The LCD screen has a backlight that is always illuminated.
What is a good setpoint for the Mixed Air Temperature (MAT)?	The mixed are temperature is the temperature of air that you want to supply to the space. In a commercial building, this is between 50°F and 55°F (10°C and 13°C). The mixed air is the mixing of the return air and the outdoor air.
I am using enthalpy sensors. Why did the control ask me to input a dry bulb changeover temperature?	In the even the humidity sensor in the enthalpy sensors fails, the backup algorithm in the control is to default to the temperature sensor in the enthalpy sensor.
In checkout, the outdoor damper closes when I command it to open.	Check the actuator linkage or rotation. In the CHECKOUT mode, the outdoor damper should drive open or closed with the return air damper having the opposite effect.
How do I set my minimum position?	The minimum position is set using the VENTMIN and VENTMAX setup in the SETPOINTS menu. VENTMIN is the minimum ventilation required when using an occupancy sensor and VENTMAX is the minimum ventilation when not using an occupancy sensor for Demand Controlled Ventilation. The VENTMAX position is set the same as with the potentiometer on the analog economizers and is the output voltage to the damper actuator. The range is 2 Vdc closed OA damper and 10 Vdc open OA damper.
What if my damper does not go completely closed in the checkout operation?	Check the damper linkage or hub to make sure the damper is able to close completely.
How do I set the OCC?	There are two settings for the OCC setting: INPUT and ALWAYS. INPUT is from the space thermostat, if it has an occupancy output. ALWAYS is the unit in the occupied mode, if the economizer is powered (fan on).
Does the economizer save my program values if the unit loses power?	Yes, once the changes are stored in the controller they will be stored until they are changed by the operator.
If the unit is left in checkout, how long will the unit stay in checkout mode without input?	The unit will remain in checkout for 10 minutes, then return to normal operation.

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.
Catalog No. 04-53480147-01 Printed in U.S.A. Form IIK-CRECOMZR74-04 Pg 24 9-21 Replaces: IIK-CRECOMZR74-03