



# Installation Instructions

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## GENERAL

This installation instruction contains basic unit installation information, including installation of thermostats and remote temperature sensors.

For additional information and service instructions, refer to the Controls and Troubleshooting literature.

A factory-installed optional integral economizer and high-capacity power exhaust is available on size 075-100 units.

A factory-installed optional return fan is available on size 075-100 units.

The staged gas control (SGC) option adds the capability to control the rooftop unit's gas heating system to a specified supply-air temperature set point for purposes of tempering a cool mixed-air condition.

## SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes, including ANSI (American National Standards Institute) Z223.1. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

It is important to recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

### WARNING

Before performing service or maintenance operations on unit, turn off main power switch to unit. Electrical shock could cause personal injury.

## **WARNING**

### RISK OF FIRE OR EXPLOSION

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

## **WARNING**

**DO NOT USE TORCH** to remove any component. System contains oil and refrigerant under pressure.

To remove a component, wear protective gloves and goggles and proceed as follows:

- a. Shut off electrical power to unit.
- b. Recover refrigerant to relieve all pressure from system using both high-pressure and low pressure ports.
- c. Traces of vapor should be displaced with nitrogen and the work area should be well ventilated. Refrigerant in contact with an open flame produces toxic gases.
- d. Cut component connection tubing with tubing cutter and remove component from unit. Use a pan to catch any oil that may come out of the lines and as a gauge for how much oil to add to the system.
- e. Carefully un-sweat remaining tubing stubs when necessary. Oil can ignite when exposed to torch flame.

Failure to follow these procedures may result in personal injury or death.

## **AVERTISSEMENT**

### RISQUE D'INCENDIE OU D'EXPLOSION

Si les consignes de sécurité ne sont pas suivies à la lettre, cela peut entraîner la mort, de graves blessures ou des dommages matériels.

Ne pas entreposer ni utiliser d'essence ni autres vapeurs ou liquides inflammables à proximité de cet appareil ou de tout autre appareil.

### QUE FAIRE SI UNE ODEUR DE GAZ EST DÉTECTÉE

- Ne mettre en marche aucun appareil.
- Ne toucher aucun interrupteur électrique; ne pas utiliser de téléphone dans le bâtiment.
- Quitter le bâtiment immédiatement.
- Appeler immédiatement le fournisseur de gaz en utilisant le téléphone d'un voisin. Suivre les instructions du fournisseur de gaz.
- Si le fournisseur de gaz n'est pas accessible, appeler le service d'incendie.

L'installation et l'entretien doivent être effectués par un installateur ou une entreprise d'entretien qualifié, ou le fournisseur de gaz.

## **WARNING**

### CARBON-MONOXIDE POISONING HAZARD

Failure to follow instructions could result in severe personal injury or death due to carbon-monoxide poisoning, if combustion products infiltrate into the building.

Check that all openings in the outside wall around the vent (and air intake) pipe(s) are sealed to prevent infiltration of combustion products into the building.

Check that furnace vent (and air intake) terminal(s) are not obstructed in any way during all seasons.

## **AVERTISSEMENT**

### RISQUE D'INTOXICATION AU MONOXYDE DE CARBONE

Si ces directives ne sont pas suivies, cela peut entraîner des blessures graves ou une intoxication au monoxyde de carbone pouvant causer la mort, si des produits de combustion s'infiltraient dans le bâtiment.

Vérifier que toutes les ouvertures pratiquées dans le mur extérieur autour du ou des tuyaux d'évent (et de la prise d'air) sont scellées de manière à empêcher l'infiltration de produits de combustion dans le bâtiment.

Veiller à ce que la ou les sorties de l'évent de l'appareil de chauffage (et la prise d'air) ne soient, en aucune façon, obstruées, quelle que soit la saison.

## **WARNING**

### FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury and/or property damage.

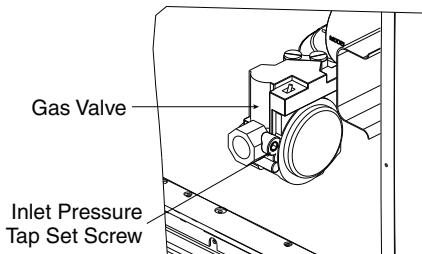
Disconnect gas piping from unit when pressure testing at pressure greater than 0.5 psig (3450 Pa). Pressures greater than 0.5 psig will cause gas valve damage resulting in hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced before use. When pressure testing field-supplied gas piping at pressures of 0.5 psig or less, a unit connected to such piping must be isolated by closing the manual gas valve(s).

## ⚠ WARNING

### FIRE HAZARD

Failure to follow this warning could result in severe personal injury and/or property damage.

Inlet pressure tap set screw must be tightened and 1/8 in. NPT pipe plug must be installed to prevent gas leaks.

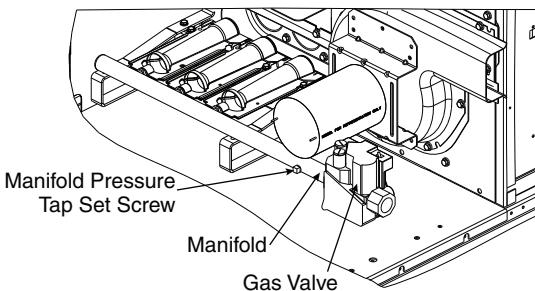


## ⚠ WARNING

### FIRE HAZARD

Failure to follow this warning could result in severe personal injury and/or property damage.

Manifold pressure tap set screw must be tightened and 1/8 in. NPT pipe plug must be installed to prevent gas leaks.



## ⚠ CAUTION

DO NOT re-use compressor oil or any oil that has been exposed to the atmosphere. Dispose of oil per local codes and regulations. DO NOT leave refrigerant system open to air any longer than the actual time required to service the equipment. Seal circuits being serviced and charge with dry nitrogen to prevent oil contamination when timely repairs cannot be completed. Failure to follow these procedures may result in damage to equipment.

**IMPORTANT:** This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

## UNIT CONSIDERATIONS

### Unit Storage

Carrier applied rooftop equipment is designed for outdoor installation. However, due to scheduling or building closures, it may need to be stored either on the ground or in its final position. During storage, internal components, whether powered in standby mode or unpowered, may be exposed to conditions unsuitable for subsequent operation. Proper steps must be taken to ensure they remain operational without damage.

### STORAGE GUIDELINES

#### Dry Location

Store the equipment in a dry location. Ensure adequate blocking under the base rail to provide proper support. Inadequate support may result in damage when removing screws and opening doors. Ensure the unit is well supported along the entire length of the base rail.

#### Drainage

Provide proper drainage around the equipment to prevent flooding.

#### Condensation Prevention

Remove the shipping plastic and take steps to prevent condensation inside the unit's electrical components and motors. Isolate all side panel service openings, such as conduits, flue, supply air, and return air holes, to minimize the introduction of ambient air until the unit is installed on the curb and prepared for start-up.

#### Protection

Provide adequate protection from vandalism, mechanical contact, and other potential damages. Condenser fins are particularly vulnerable and can be damaged even by light contact.

**IMPORTANT:** Do not use the equipment's heater, compressor cooling, or dehumidification features as a temporary means to dry out the unit. These features should only be used after proper preparation (pre-start-up) and start-up procedures have been completed.

### Temporary Operation for a Completed Building

Carrier does not recommend operating the supply fan, cooling, dehumidification, or heating systems of this equipment prior to equipment start-up being performed. Operating the equipment prior to start-up can cause damage to the equipment. Damage caused by improper operation is not covered under Carrier's standard or extended warranties.

If temporary operation of equipment is required, Carrier recommends performing a start-up on the equipment system that requires temporary operation, such as heating or cooling. Performing a start-up on the system will help ensure proper operation.

Consider the following when performing a temporary equipment start-up.

1. For systems where the ductwork system or ancillary air terminal systems are not fully commissioned, consider operating the supply fan at a constant speed that provides more than the minimum cooling or heating airflow per the unit product data.
  - a. Operating airflow too low can cause erratic or improper operation and may damage the cooling or heating systems.
  - b. Operating the airflow too high may cause damage to the supply fan.
  - c. Ensure that air terminal units, balancing dampers, fire dampers and other air volume control devices are open prior to operating the equipment.

- d. Ensure that ductwork systems provide enough static resistance for proper supply fan operation. Consult the unit fan tables for airflow and static limits.
- 2. For systems where the unit control system has not been installed (multi-zone VAV, VVT, thermostat, space temperature sensor), Carrier recommends configuring the unit for temporary operation from a thermostat (TSTAT MULTI) or space temperature sensor (SPT MULTI). The thermostat or space temperature sensor could be temporarily located in the space or the return duct.
- 3. If heating is being started up for temporary operation, lock out the cooling and dehumidification systems to prevent operation prior to start-up being performed.
- 4. If cooling is being started up for temporary operation, lock out the heating system to prevent operation prior to start-up being performed.
- 5. If the unit will be operating for extended periods prior to full equipment start-up, maintenance must be performed on the equipment to ensure proper operation. Damage or failures that can be attributed to improper maintenance or lack of maintenance is not covered under warranty.
- 6. The equipment warranty starts at the first period of unit operation, which includes temporary start-up.

## Temporary Operation for an Under-Construction Building

This product is not designed to operate in a construction environment. Extensive equipment damage can be caused by operating this equipment while construction, renovation, or remodeling is occurring in the space or near the equipment. Carrier recommends using equipment designed for specific construction duty or specialized application duty based on the construction or application need.

## INSTALLATION

### Step 1 — Perform Jobsite Survey

Complete the following checks before installation.

1. Consult local building codes and the NEC (National Electrical Code) (ANSI/NFPA [American National Standards Institute/National Fire Protection Association] 70) for special installation requirements.
2. Determine unit location (from project plans) or select unit location.
3. Check for possible overhead obstructions which may interfere with unit lifting or rigging.

#### CAUTION

Do not lift unit with forklift truck. Move unit with overhead rigging only.

### Step 2 — Place Unit

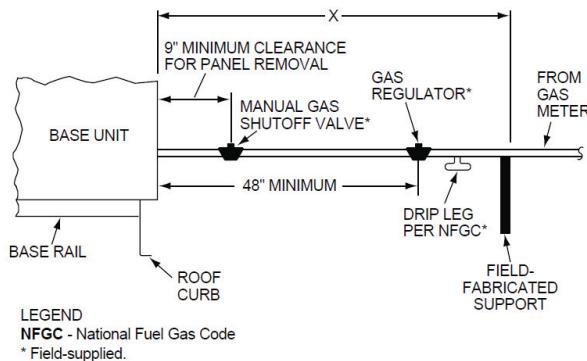
Inspect unit for transportation damage. File claim with transportation agency.

Provide clearance around and above unit for airflow, safety, and service access. Do not restrict top (area above condenser fans) in any way. Allow at least 6 ft on all sides for rated performance, code compliance, and service. On units equipped with power exhaust option, high velocity air is exhausted out the hood. Unit should be positioned with at least 10 ft clearance between the exhaust hood and any obstruction.

Check unit dimensional drawings for unit arrangement and minimum performance and service clearances.

Do not install unit in an indoor location. Do not locate unit air inlets near exhaust vents or other sources of contaminated air. For proper unit operation, adequate combustion and ventilation air must be provided in accordance with Section 5.3 (Air for Combustion and Ventilation) of the National Fuel Gas Code, ANSI Z223.1 (American National Standards Institute). Although unit is weatherproof, guard against water from higher level runoff and overhangs.

Locate mechanical draft system flue assembly at least 10 ft from any opening through which combustion products could enter the building, 4 ft from regulator vent, and at least 4 ft from any adjacent building. When unit is located adjacent to public walkways, flue assembly must be at least 7 ft above grade or 4 ft horizontally from walkway. See Fig. 1.



**Fig. 1 — Vent Clearance Requirements**

Level by using unit frame as a reference. Physical data is shown in Tables 1-12.

### Step 3 — Roof Mount Unit

Check building codes for weight distribution requirements. Unit weight is shown in Tables 1-4 and 8. Unit may be mounted on class A, B, or C roofing material.

#### ROOF CURB

Assemble and install roof curb as described in instructions shipped with the accessory. Accessory roof curb and information required to field fabricate a roof curb is shown in Fig. 2-6. Install insulation, cant strips, roofing and counter flashing as required. For unit condensate drain to function properly, curb must be level or within tolerances shown in Fig. 2-6.

#### STEEL BEAMS

If roof curb is not used, support unit with steel beams along its entire length and then support steel as required. As a minimum, unit must be supported across its width at each lifting lug location.

## **Step 4 — Slab Mount Unit**

Provide a level concrete slab that extends beyond unit cabinet at least 6 inches. Make a slab 8 in. thick with 4 in. above grade. Use gravel apron in front of condenser coil air inlet to prevent grass and foliage from obstructing airflow. Ensure that slab is of sufficient height to allow for condensate trap as described in Step 8 on page 23.

## **Step 5 — Install Curb Gasketing**

### **SIZE 030-060 UNITS**

After ductwork has been connected to the roof curb, attach adhesive-backed gasketing on all end rails, cross rails, and duct rails. Be sure all joints and corners of gasket are square and flush to prevent possible water leaks. Follow all applicable building codes.

### **SIZE 070-100 UNITS**

After ductwork has been connected to the roof curb, apply gasket material (1/2 in. thick x 1-1/2 in. wide neoprene) where indicated.

### ***Single-Thickness Gasketing (See Fig. 7-9 for Item Numbers)***

Apply gasketing in the following places:

1. Along both side rails (1) — 2 places, full length
2. Along return air end rail (2) — 1 place
3. Around return air internal duct flange (3) — 1 or 2 places
4. Around supply air internal duct flanges (4) — 3 places

### ***Double-Thickness Gasketing (See Fig. 7 and 9 and Detail A-A)***

Locate a line 9-3/4 in. from the supply air end of the accessory curb. Apply a double-thickness of gasket material along line per detail A-A.

NOTE: Do not apply gasket material along the outside edge of the curb (area "X"). This pan area of the curb extends out beneath the end of the unit's air handler section; applying gasket here develops a potential water trap area on top of the curb.

### ***Condenser Section Roof Curb (See Fig. 8)***

Apply single-thickness gasket along both side rails (5).

**Table 1 — Physical Data 48P 030-035**

BASE UNIT	48P 030		48P 035		
	30		35		
<b>NOMINAL CAPACITY (tons)</b>					
OPERATING WEIGHT (lb) Base Unit	Standard Chassis 5310 5440	Extended Chassis 5810 5940	Standard Chassis 5410 5540	Extended Chassis 5910 6040	
With Economizer	5610 5740	6110 6240	5710 5840	6210 6340	
<b>COMPRESSORS</b> Quantity...Type Oil Charge (oz) per Compressor Number of Refrigerant Circuits	1...ZP154/1...ZP154 110 2	Scroll	1...ZP182/1...ZP182 110 2		
<b>REFRIGERANT</b> Operating Charge (lb), Ckt 1/Ckt 2 Standard Evaporator Coil Standard Evaporator with Humidi-Mizer® Alternate High-Capacity Evaporator Coil Alternate High-Capacity Evaporator with Humidi-Mizer	15.4/14.8 15.4/24.9 18.8/17.8 18.8/27.9	R-410A	17.1/17.5 17.1/27.6 N/A N/A		
<b>CONDENSER COILS</b> Quantity Total Face Area (sq ft)	1 33.3	Aluminum Novation® Heat Exchanger with Microchannel Coils 1 33.3	1 33.3		
<b>EVAPORATOR COILS</b> Quantity Total Face Area (sq ft) Refrigerant Feed Device...No. per Circuit Standard Evaporator Coils Rows...Fins/in. Fin Type Tube Type Alternate, High-Capacity Evaporator Coils Rows...Fins/in. Fin Type Tube Type	1 32.1 3...15.0 Double Wavy Cross Hatched 4...15.0 Double Wavy Cross Hatched	Thermostatic Expansion Valve...1	1 32.1 4...15.0 Double Wavy Cross Hatched N/A N/A N/A		
<b>HEATING SECTION</b> Number of Heat Exchangers Input (MBtuh) (Vertical/Horizontal) Output (MBtuh) (Vertical/Horizontal) Temperature Rise Range (F) Efficiency (%) (Vertical/Horizontal) Burner Orifice Diameter Quantity (in. ...drill no.) Manifold Pressure (in. wg) Line Pressure (in. wg) (min...max) Firing Stages Number of Gas Valves	Low Heat 7 325/310 263/251 10-40 81/81 7 (.1285...30) 3.5 5.0...13.0 2 1	High Heat 14 650/600 527/486 25-55 81/81 14 (.1285...30) 3.5 5.0...13.0 2 2	Low Heat 7 325/310 263/251 10-40 81/81 7 (.1258...30) 3.5 5.0...13.0 2 1	High Heat 14 650/600 527/486 25-55 81/81 14 (.1258...30) 3.5 5.0...13.0 2 2	
<b>CONDENSER FANS</b> Quantity...Diameter (in.) Nominal cfm Motor Hp...rpm	2...30 18,000 1.0...1140	Propeller Type	2...30 19,500 1.0...1140		
<b>SUPPLY FAN</b> Nominal cfm Maximum Allowable cfm Maximum Allowable rpm Shaft Diameter at Pulley (in.)	12,000 15,000 900 1-11/16	Centrifugal 25 x 25 in.	14,000 15,000 900 1-11/16		
<b>SUPPLY-FAN MOTOR AND DRIVE</b> Motor Hp Motor Frame Size Efficiency at Full Load (%) High Efficiency Premium Efficiency Fan Pulley Pitch Diameter (in.) Motor Pulley Pitch Diameter (in.) Resulting Fan Speed (rpm) Belts Quantity...Type Center Distance Range (in.)	7.5 213T 88.5 91.7 13.7 3.4 438 2...BX60 17.74-14.30	10 215T 89.5 91.7 13.7 4.3 549 2...VX630 17.74-14.30	15 254T 91.0 93.0 13.7 4.9 626 2...VX630 17.63...14.01	20 256T 91.0 93.6 13.7 5.5 703 2...VX630 17.63...14.01	25 284T 91.7 93.6 13.7 6.5 830 2...VX650 16.63...12.87
<b>OPTIONAL POWER EXHAUST<sup>a</sup></b> Quantity...Motor Hp Motor Frame Size Efficiency at Full Load (%) High/Premium Fan Pulley Pitch Diameter (in.) Motor Pulley Pitch Diameter Range (in.) Motor Pulley Pitch Diameter Factory Setup (in.) Blower Shaft Diameter at Pulley (in.) Fan rpm Range Factory Setup Fan rpm Maximum Allowable rpm	High Eff Prem Eff 81.0/88.5 High Eff Prem Eff 11 11.0 4.1-3.1 4.1-3.1 4.1 1-7/16 500-656 656 1000	2...3.0 56HZ 182T 87.5/89.5 High Eff Prem Eff 11 11.0 4.1-3.1 4.1-3.1 4.1 1-7/16 621-785 703 1000	2...5.0 184T 184T 87.5/89.5 High Eff Prem Eff 10.4 10.4 4.7-3.7 4.7-3.7 4.2 1-7/16 717-882 800 1000	2...7.5 213T 213T 88.5/91.7 High Eff Prem Eff 12 12 6.0-4.8 6.0-4.8 5.4 1-7/16 717-882 854-1000 927 1000	2...10 215T 215T 89.5/91.7 High Eff Prem Eff 12 12 7.0-5.8 7.0-5.8 6.4 1-7/16 854-1000 927 1000
<b>FILTERS</b> Standard Efficiency Throwaway (Standard) Quantity...Size (in.) Medium Efficiency (30%) Pleated (Optional) Quantity...Size (in.) High Efficiency (90%) Bag Filters with High Velocity Prefilters (Opt) Quantity...Size (in.) Bag Filter Prefilter MERV 15 Cartridge Filters with High Velocity Prefilters (Opt) Quantity...Size (in.) Cartridge Filter Prefilter		8...20 x 25 x 2, 8...20 x 20 x 2 8...20 x 25 x 2, 8...20 x 20 x 2 6...20 x 24 x 22, 6...20 x 20 x 22 12...16 x 20 x 2, 3...20 x 24 x 2 6...20 x 24 x 12, 6...20 x 20 x 12 12...16 x 20 x 2, 3...20 x 24 x 2		8...20 x 25 x 2, 8...20 x 20 x 2 8...20 x 25 x 2, 8...20 x 20 x 2 6...20 x 24 x 22, 6...20 x 20 x 22 12...16 x 20 x 2, 3...20 x 24 x 2 6...20 x 24 x 12, 6...20 x 20 x 12 12...16 x 20 x 2, 3...20 x 24 x 2	
<b>OUTSIDE AIR SCREENS</b> Standard Hood (25%) Quantity...Size (in.)		None		None	
<b>OPTIONAL ECONOMIZER FILTER</b> Quantity...Size (in.)		5...20 x 20 x 2 2...20 x 25 x 1	Aluminum Frame, Permanent	5...20 x 20 x 1 2...20 x 25 x 1	

NOTE(S):

a. See Table 10, "Power Exhaust Fan Drive Data," on page 11 for more information.

LEGEND

MBtuh — Btu in Thousands

**Table 2 — Physical Data 48P 040-050**

BASE UNIT	48P 040		48P 050	
	40		50	
<b>NOMINAL CAPACITY (tons)</b>				
<b>OPERATING WEIGHT (lb)</b>	Standard Chassis	Extended Chassis	Standard Chassis	Extended Chassis
Base Unit				
Low Heat	5810	6310	6025	6525
High Heat	5940	6440	6155	6655
With Economizer				
Low Heat	6110	6610	6325	6825
High Heat	6240	6740	6455	6955
<b>COMPRESSORS</b>		Scroll		
Quantity...Type	2...ZP103/1...ZP182		2...ZP120/2...ZP137	
Oil Charge (oz) per Compressor	110		110	
Number of Refrigerant Circuits	2		2	
<b>REFRIGERANT</b>	R-410A			
Operating Charge (lb), Ckt 1/Ckt 2				
Standard Evaporator Coil	22.6/27.9		29.4/29.0	
Standard Evaporator with Humidi-MiZer®	22.6/40.6		29.4/41.4	
Alternate High-Capacity Evaporator Coil	31.1/37.2		35.2/36.5	
Alternate High-Capacity Evaporator with Humidi-MiZer	31.1/49.6		35.2/48.9	
<b>CONDENSER COILS</b>	Aluminum Novation® Heat Exchanger with Microchannel Coils			
Quantity	2		2	
Total Face Area (sq ft)	66.7		66.7	
<b>EVAPORATOR COILS</b>		2		
Quantity		45.5		
Total Face Area (sq ft)		Thermostatic Expansion Valve...2		
Refrigerant Feed Device...No. per Circuit				
Standard Evaporator Coils				
Rows...Fins/in.				
Fin Type				
Tube Type				
Alternate, High-Capacity Evaporator Coils				
Rows...Fins/in.				
Fin Type				
Tube Type				
<b>HEATING SECTION</b>	Low Heat	High Heat	Low Heat	High Heat
Number of Heat Exchangers	7	14	7	14
Input (MBtuh) (Vertical/Horizontal)	325/310	650/600	325/310	650/600
Output (MBtuh) (Vertical/Horizontal)	263/251	527/486	263/251	527/486
Temperature Rise Range (F)	10-40	25-55	10-40	25-55
Efficiency (%) (Vertical/Horizontal)	81/81	81/81	81/81	81/81
Burner Orifice Diameter				
Quantity (In. ...drill no.)	7 (.1285...30)	14 (.1285...30)	7 (.1285...30)	14 (.1285...30)
Manifold Pressure (in. wg)	3.5	3.5	3.5	3.5
Line Pressure (in. wg) (min...max)	5.0...13.0	5.0...13.0	5.0...13.0	5.0...13.0
Firing Stages	2	2	2	2
Number of Gas Valves	1	2	1	2
<b>CONDENSER FANS</b>	Propeller Type			
Quantity...Diameter (in.)	3...30		4...30	
Nominal cfm	30,000		38,000	
Motor Hp...rpm	1.0...1140		1.0...1140	
<b>SUPPLY FAN</b>	Centrifugal 25 x 25 in.			
Nominal cfm	16,000		20,000	
Maximum Allowable cfm	20,000		20,000	
Maximum Allowable rpm	900		900	
Shaft Diameter at Pulley (in.)	1-11/16		1-11/16	
<b>SUPPLY-FAN MOTOR AND DRIVE</b>		(Any motor available on any unit)		
Motor Hp	7.5	10	20	25
Motor Frame Size	213T	215T	254T	256T
Efficiency at Full Load (%)				
High Efficiency	88.5	89.5	91.0	91.7
Premium Efficiency	91.7	91.7	93.0	93.6
Fan Pulley Pitch Diameter (in.)	13.7	13.7	13.7	13.7
Motor Pulley Pitch Diameter (in.)	3.4	4.3	4.9	5.5
Resulting Fan Speed (rpm)	438	549	626	703
Belts Quantity...Type	2..BX60	2..5VX630	2..5VX630	2..5VX650
Center Distance Range (in.)	17.74-14.30	17.74-14.30	17.63..14.01	17.63..14.01
17.74-14.30	17.74-14.30	17.63..14.01	17.63..14.01	16.63...12.87
1000	1000	1000	1000	1000
<b>OPTIONAL POWER EXHAUST<sup>a</sup></b>	Centrifugal, 18 x 15 in. (Any motor available on any unit)			
Quantity...Motor Hp	2...3.0	2...5.0	2...7.5	2...10
Motor Frame Size	56HZ	184T	213T	215T
Efficiency at Full Load (%) High/Premium	81.0/88.5	87.5/89.5	88.5/91.7	89.5/91.7
Fan Pulley Pitch Diameter (in.)	11	10.4	12	12
Motor Pulley Pitch Diameter Range (in.)	4.1-3.1	4.7-3.7	6.0-4.8	7.0-5.8
Motor Pulley Pitch Diameter Factory Setup (in.)	4.1	4.2	5.4	6.4
Blower Shaft Diameter at Pulley (in.)	1-7/16	1-7/16	1-7/16	1-7/16
Fan rpm Range	500-656	621-785	717-882	854-1000
Factory Setup Fan rpm	656	703	800	927
Maximum Allowable rpm	1000	1000	1000	1000
<b>FILTERS</b>				
Standard Efficiency Throwaway (Standard)				
Quantity...Size (in.)				
Medium Efficiency (30%) Pleated (Optional)				
Quantity...Size (in.)				
High Efficiency (90%) Bag Filters with High Velocity Prefilters (Opt)				
Quantity...Size (in.)				
Bag Filter				
Prefilter				
MERV 15 Cartridge Filters with High Velocity Prefilters (Opt)				
Quantity...Size (in.)				
Cartridge Filter				
Prefilter				
8..20 x 25 x 2, 8..20 x 20 x 2				
8..20 x 25 x 2, 8..20 x 20 x 2				
6..20 x 24 x 22, 6..20 x 20 x 22				
12..16 x 20 x 2, 3..20 x 24 x 2				
6..20 x 24 x 12, 6..20 x 20 x 12				
12..16 x 20 x 2, 3..20 x 24 x 2				
None				
<b>OUTSIDE AIR SCREENS</b>	None			
Standard Hood (25%) Quantity...Size (in.)				
<b>OPTIONAL ECONOMIZER FILTER</b>	Aluminum Frame, Permanent			
Quantity...Size (in.)	5...20 x 20 x 2		5...20 x 20 x 1	
	2...20 x 25 x 1		2...20 x 25 x 1	

NOTE(S):

a. See Table 10, "Power Exhaust Fan Drive Data," on page 11 for more information.

LEGEND

MBtuh — Btuh in Thousands

**Table 3 – Physical Data 48P 055-070**

BASE UNIT	48P 055		48P 060		48P 070	
NOMINAL CAPACITY (tons)	55		60		70	
OPERATING WEIGHT (lb)	Standard Chassis	Extended Chassis	Standard Chassis	Extended Chassis	Standard Chassis	Extended Chassis
Base Unit						
Low Heat	7810	8360	7865	8415	8205	8755
High Heat	7940	8490	7995	8545	8335	8885
With Economizer						
Low Heat	8340	8890	8395	8945	8735	9285
High Heat	8470	9020	8525	9075	8865	9415
COMPRESSORS	2...ZP137/2...ZP137		2...ZP154/2...ZP154		1...ZP154,1...ZP182/1...ZP154,1...ZP182	
Quantity...Type	110	2	110	2	110	2
Oil Charge (oz) per Compressor						
Number of Refrigerant Circuits						
REFRIGERANT	R-410A					
Operating Charge (lb), Ckt 1/Ckt 2						
Standard Evaporator Coil	37.6/37.9		37.6/37.9		41.2/44.8	
Standard Evaporator with Humidi-MiZer®	37.6/50.3		37.6/50.3		41.2/57.2	
Alternate High-Capacity Evaporator Coil	43.5/42.8		44.6/43.5		52.5/52.0	
Alternate High-Capacity Evaporator with Humidi-MiZer	43.5/55.2		44.6/55.9		52.5/64.4	
CONDENSER COILS	Aluminum Novation® Heat Exchanger with Microchannel Coils					
Quantity	2		2		4	
Total Face Area (sq ft)	66.7		66.7		106.7	
EVAPORATOR COILS	2					
Quantity			61.5			
Total Face Area (sq ft)			Thermostatic Expansion Valve...2			
Refrigerant Feed Device...No. per Circuit						
Standard Evaporator Coils						
Rows...Fins/in.						
Fin Type						
Tube Type						
Alternate, High-Capacity Evaporator Coils						
Rows...Fins/in.	4...15	Double Wavy Cross Hatched	4...15	Double Wavy Cross Hatched	4...15	Double Wavy Cross Hatched
Fin Type	6...16	Double Wavy Cross Hatched	6...16	Double Wavy Cross Hatched	6...16	Double Wavy Cross Hatched
Tube Type						
HEATING SECTION						
Number of Heat Exchangers	Low Heat	High Heat	Low Heat	High Heat	Low Heat	High Heat
Input (MBtuh) (Vertical/Horizontal)	14	21	14	21	14	21
Output (MBtuh) (Vertical/Horizontal)	590/590	885/885	590/590	885/885	590/590	885/885
Temperature Rise Range (F)	478/478	717/717	478/478	717/717	478/478	717/717
Efficiency (%) (Vertical/Horizontal)	10-40	20-50	10-40	20-50	10-40	20-50
Burner Orifice Diameter	81/81	81/81	81/81	81/81	81/81	81/81
Quantity (in. ...drill no.)	14 (.1285...30)	21 (.1285...30)	14 (.1285...30)	21 (.1285...30)	14 (.1285...30)	21 (.1285...30)
Manifold Pressure (in. wg)	3.5	3.5	3.5	3.5	3.5	3.5
Line Pressure (in. wg) (min...max)	5.0...13.0	5.0...13.0	5.0...13.0	5.0...13.0	5.0...13.0	5.0...13.0
Firing Stages	2	2	2	2	2	2
Number of Gas Valves	2	3	2	3	2	3
CONDENSER FANS	Propeller Type					
Quantity...Diameter (in.)	4...30		4...30		4...30	
Nominal cfm	36,000		36,600		39,000	
Motor Hp...rpm	1.0...1140		1.0...1140		1.0...1140	
SUPPLY FAN	Centrifugal 30 x 27.5 in.					
Nominal cfm	22,000		24,000		28,000	
Maximum Allowable cfm	25,000		30,000		30,000	
Maximum Allowable rpm	800		800		800	
Shaft Diameter at Pulley (in.)	1-11/16		1-11/16		1-11/16	
SUPPLY-FAN MOTOR AND DRIVE			(Any motor available on any unit)			
Motor Hp	15		25		30	
Motor Frame Size	254T		256T		286T	
Efficiency at Full Load (%)						
High Efficiency	91.0		91.0		92.4	
Premium Efficiency	93.0		93.6		93.6	
Fan Pulley Pitch Diameter (in.)	13.7		13.7		15.5	
Motor Pulley Pitch Diameter (in.)	4.5		5.1		5.9	
Resulting Fan Speed (rpm)	575		651		703	
Belts Quantity...Type	2...5VX1230		2...5VX1230		2...5VX1230	
Center Distance Range (in.)	48.25-44.00		48.25-44.00		48.50-44.25	
OPTIONAL POWER EXHAUST <sup>a</sup>	Centrifugal, 18 x 15 in. (Any motor available on any unit)					
Quantity...Motor Hp	2...5		2...7.5		2...10	
Motor Frame Size	184T		213T		215T	
Efficiency at Full Load (%) High/Premium	87.5/89.5		88.5/91.7		89.5/91.7	
Resulting Fan rpm	740		820		920	
Maximum Allowable rpm	1000		1000		1000	
FILTERS						
Standard Efficiency Throwaway (Standard)						
Quantity...Size (in.)						
Medium Efficiency (30%) Pleated (Optional)						
Quantity...Size (in.)						
High Efficiency (90%) Bag Filters with High Velocity Prefilters (Optional)						
Quantity...Size (in.)						
Bag Filter						
Prefilter						
MERV 15 Cartridge Filters with High Velocity Prefilters (Optional)						
Quantity...Size (in.)						
Cartridge Filter						
Prefilter						
OUTSIDE AIR SCREENS						
Standard Hood (25%) Quantity...Size (in.)	4...25 x 16 x 1, 2...20 x 16 x 1		4...25 x 16 x 1, 2...20 x 16 x 1		4...25 x 16 x 1, 2...20 x 16 x 1	
OPTIONAL ECONOMIZER FILTER						
Quantity...Size (in.)	12...16 x 25 x 1, 2...16 x 20 x 1		Aluminum Frame, Permanent 12...16 x 25 x 1, 2...16 x 20 x 1		12...16 x 25 x 1, 2...16 x 20 x 1	

NOTE(S):

a. See Table 10, "Power Exhaust Fan Drive Data," on page 11 for more information.

LEGEND

**MBtuh** — Btuh in Thousands



**Table 5 — Optional Return Fan Physical Data**

BASE UNIT	48P 030-050				48P 055-070				48P 075-100			
	Plenum Fan (Any motor available on any unit)											
<b>RETURN/EXHAUST FAN</b>	30 in.				36 in.				47.13 in.			
Quantity...Motor Hp	1...10	1...15	1...20	1...25	1...15	1...20	1...25	1...30	1...20	1...25	1...30	1...40
Motor Frame Size	215T	254T	256T	284T	254T	256T	284T	286T	256T	284T	286T	324T
Efficiency at Full Load (%)	91.7	93.0	93.6	93.6	93.0	93.6	93.6	93.6	91.0/93.6	91.7/93.6	92.4/93.6	93.0/93.8
<b>High/Premium</b>												
Fan Pulley Pitch Diameter (in.)	6.6	7.4	6.8	8.0	9.1	9.1	9.1	9.1	8.5	9.8	8.5	8.5
Motor Pulley Pitch Diameter (in.)	4.9	6.6	6.6	8.0	5.9	6.1	6.7	6.9	5.3	6.7	6.1	6.7
Shaft Diameter at Pulley (in.)	1-7/16	1-7/16	1-7/16	1-7/16	1-11/16	1-11/16	1-11/16	1-11/16	2-15/16	2-15/16	2-15/16	2-15/16
Resulting Fan rpm	1300	1540	1700	1730	1150	1200	1300	1327	1104	1209	1271	1396
Maximum Allowable rpm	1750	1750	1750	1750	1750	1750	1750	1750	1447	1447	1447	1447

**Table 6 — Optional High-Capacity Power Exhaust Physical Data (48P 075-100 Only)**

BASE UNIT	48P 075-100				
	Centrifugal, 22 x 20 in., 1-11/16 in. shaft diameter (Any motor available on any unit)				
Total Hp	20	30	40	50	60
Quantity...Motor Hp	2...10	2...15	2...20	2...25	2...30
Motor Frame Size	S215T	D254T	S256T	S284T	S286T
Efficiency at Full Load (%)	89.5	91	91	91.7	92.4
High Efficiency	91.7	93	93.6	93.6	93.6
Premium Efficiency	12.4	12.4	11.1	11.1	11.1
Fan Sheave Pitch Diameter (in.)	4.8	5.8	5.9	6.5	6.9
Motor Sheave Pitch Diameter (in.)	714	841	928	1020	1094
Resulting Fan rpm	1175	1175	1175	1175	1175
Maximum Allowable rpm	2...BX93	2...BX93	2...5VX950	2...5VX950	2...5VX950
Belts — Quantity...Type					

**Table 7 — Optional Humidi-MiZer® Coil Data**

UNIT SIZE 48P	030-075	090,100
Humidi-MiZer Coil Construction		Aluminum Novation® Coil
Quantity	1	1
Face Area (sq ft)	26.7	33.3

**Table 8 — Operating Weights of Options and Accessories (lb)**

OPTION OR ACCESSORY	48/50P UNIT SIZE							
	030,035	040,050	055	060	070	075	090	100
Condenser Section Roof Curb	—	—	540	540	625	625	625	625
Economizer	300 <sup>a</sup>	300 <sup>a</sup>	530 <sup>a</sup>					
Power Exhaust	710 <sup>a</sup>							
Barometric Relief	200	200	200	200	200	200	200	200
Double Wall Construction	700	800	900	900	900	900	900	900
Root Curb								
Standard Length	455	495	605	605	605	605	605	605
Extended Length	545	545	1200	1200	—	—	700	700
With High-Capacity Power Exhaust	—	—	—	—	—	—	700	700
High-Efficiency Filters	20	20	20	20	20	20	20	20
Bag Filters and Cartridge Filters	35	35	40	40	40	—	—	—
Hail Guard	120	150	145	145	210	210	210	210
Inlet Guide Vanes	95	95	115	115	115	115	115	115
Variable Frequency Drive								
7.5 hp	20	20	—	—	—	—	—	—
10 hp	20	20	—	—	—	—	—	—
15 hp	35	35	35	35	35	35	—	—
20 hp	35	35	35	35	35	35	—	—
25 hp	53	53	53	53	53	53	—	—
30 hp	—	—	53	53	53	53	53	53
40 hp	—	—	53	53	53	53	53	53
50 hp	—	—	—	—	—	53	53	53
60 hp	—	—	—	—	—	53	53	53
75 hp	—	—	—	—	—	152	152	152
High-Capacity Evaporator Coil	150	300	300	300	300	300	300	300
Airfoil Fan	—	—	—	—	—	350	350	350
Humidi-MiZer® Adaptive Dehumidification System	72	72	72	72	72	72	92	92

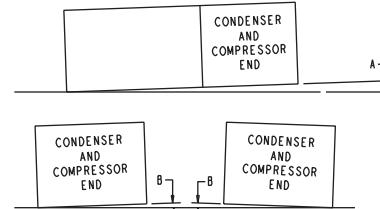
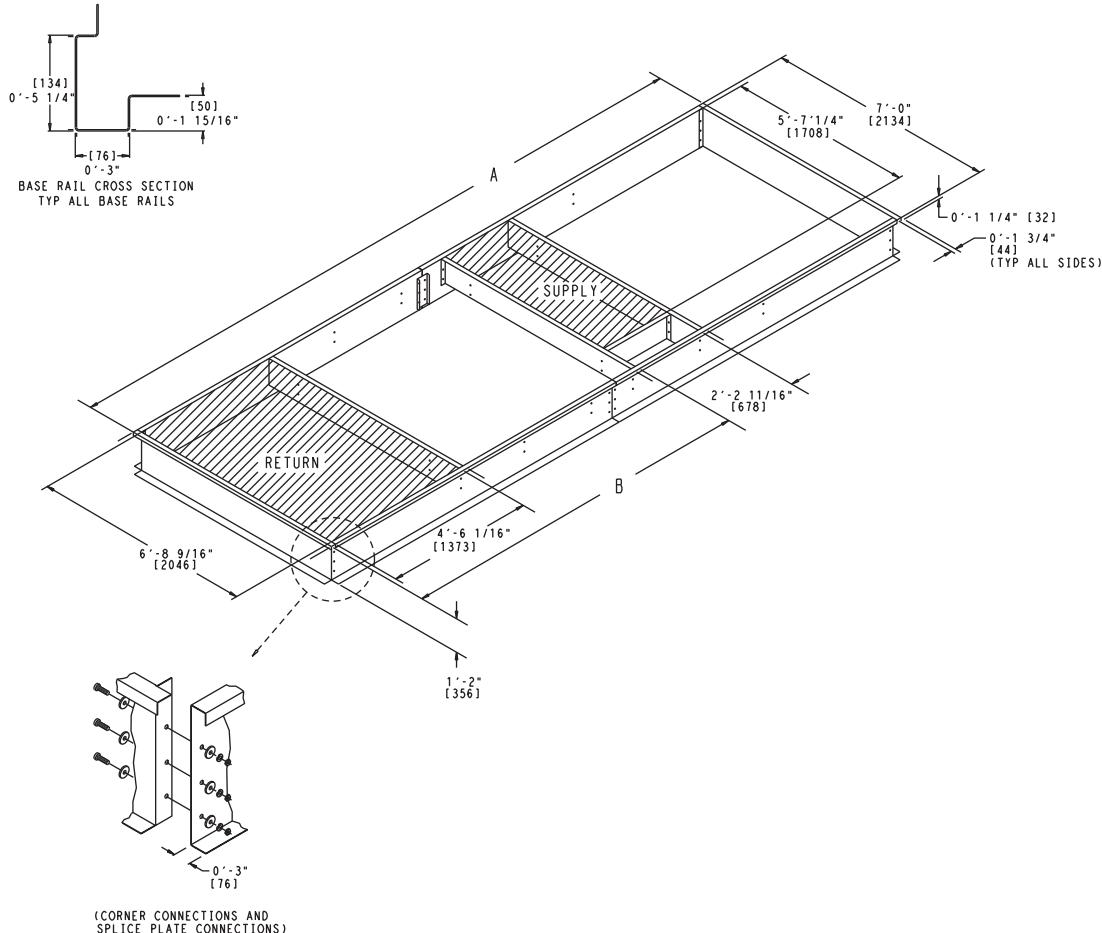
NOTE(S):

a. Includes hood.



NOTES:

1. Roof curb is shipped disassembled.
2. Roof curb: 14ga (VA03-56) STL.
3. Dimensions are inches (millimeters).



DIMENSIONS  
(degrees and inches)

A		B	
DEG.	IN.	DEG.	IN.
1.0	.20	.50	.75

UNIT LEVELING TOLERANCES  
\*From edge of unit to horizontal.

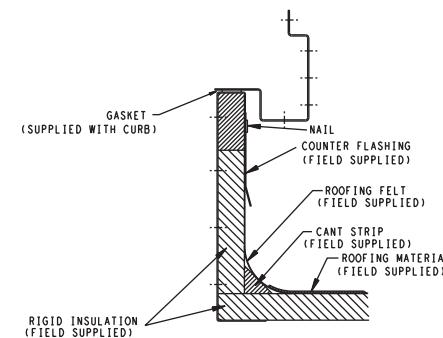


Fig. 2 — Roof Curb — Sizes 030-050

NOTES:

1. ROOF CURB IS SHIPPED DISASSEMBLED.
2. ROOF CURB: 14 GA. [VA03-56] STL.
3. DIMENSIONS IN [ ] ARE MILLIMETERS.

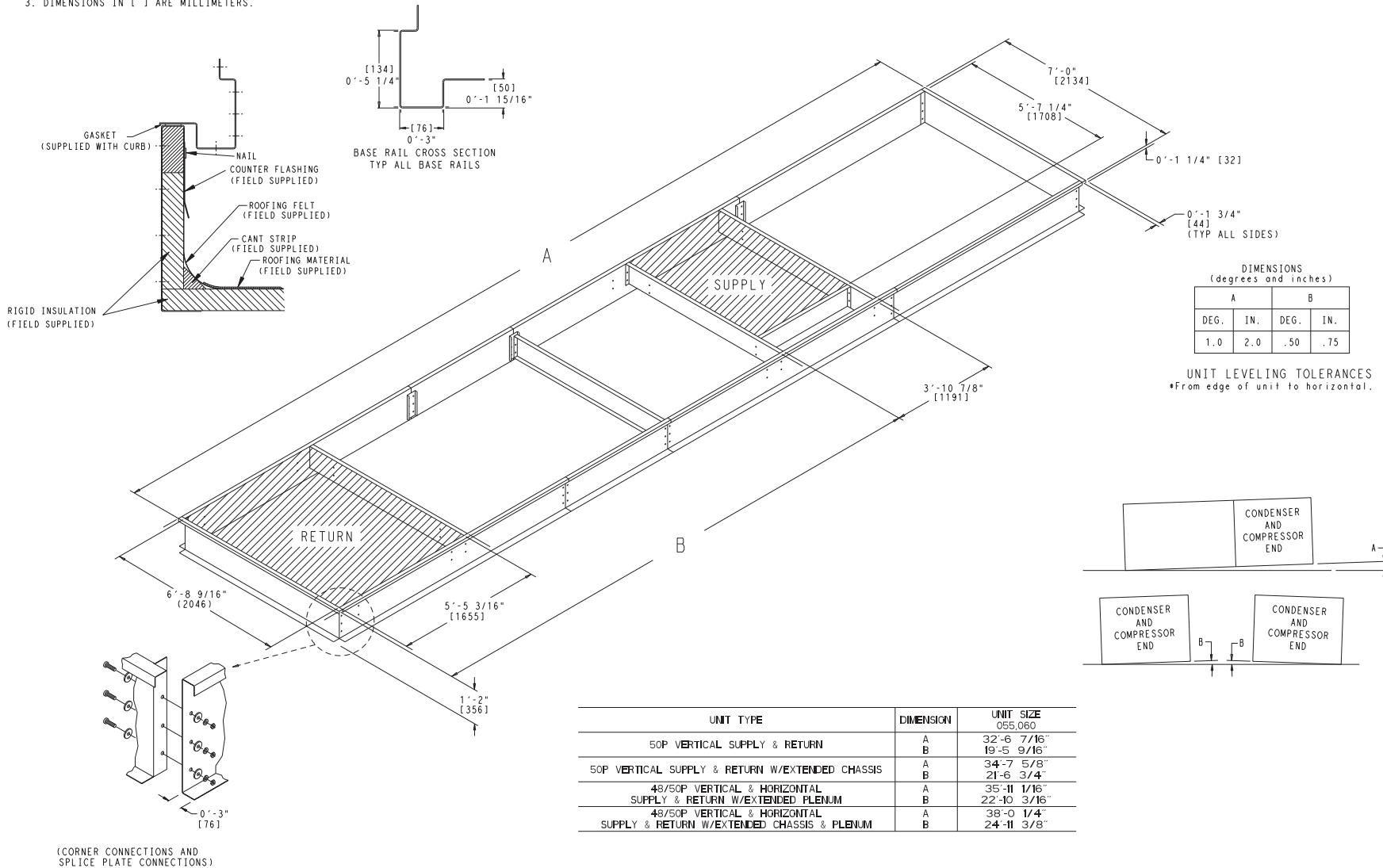
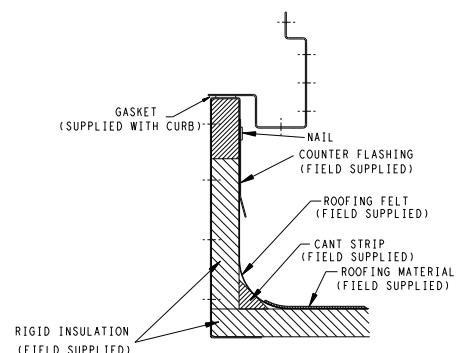
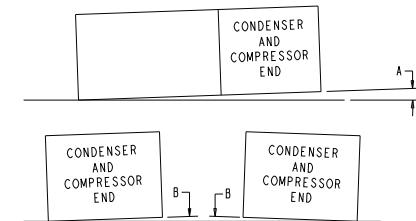
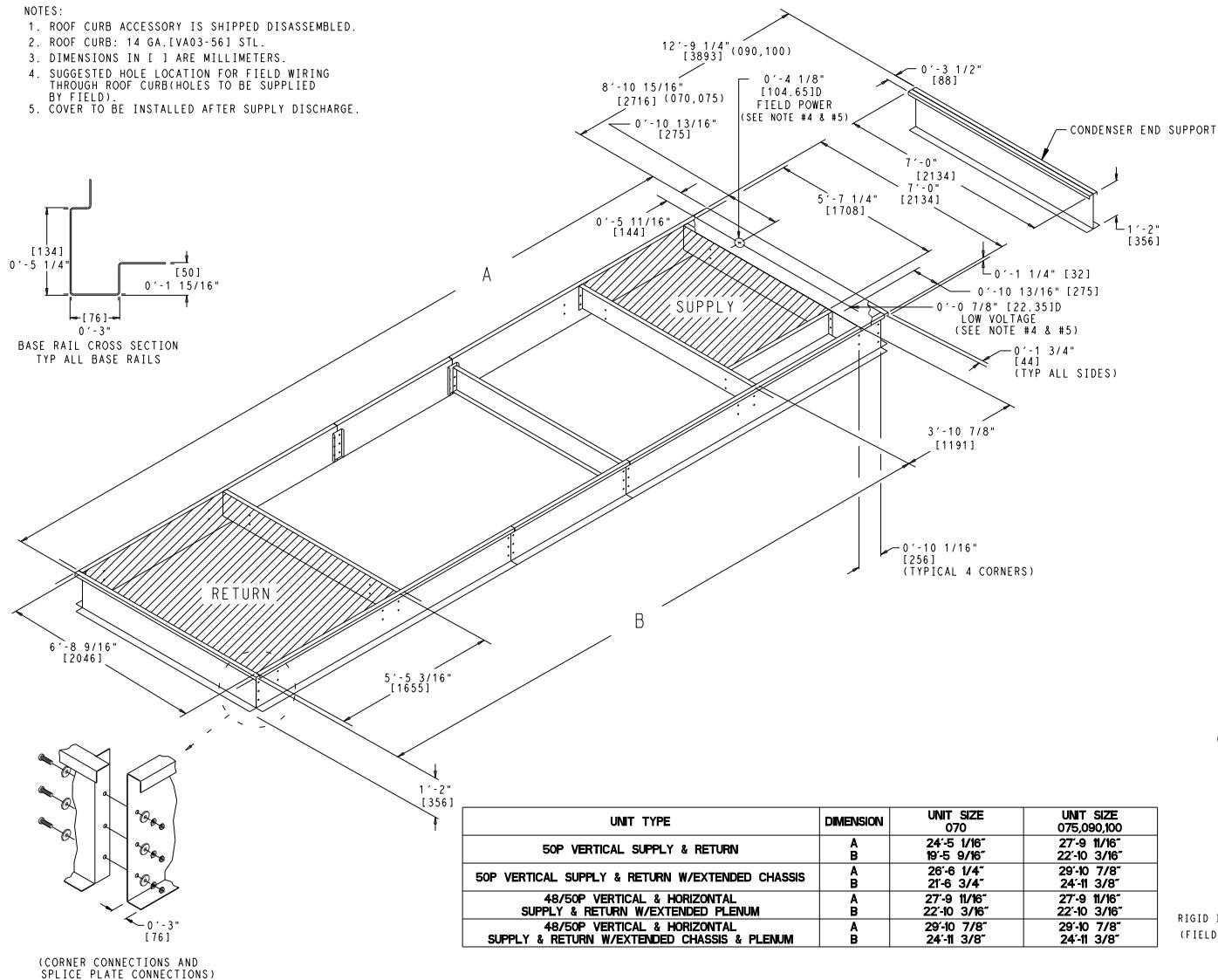


Fig. 3 — Roof Curb — Sizes 055, 060

NOTES:

1. ROOF CURB ACCESSORY IS SHIPPED DISASSEMBLED.
2. ROOF CURB: 14 GA. [VA03-56] STL.
3. DIMENSIONS IN [ ] ARE MILLIMETERS.
4. SUGGESTED HOLE LOCATION FOR FIELD WIRING THROUGH ROOF CURB(HOLES TO BE SUPPLIED BY FIELD).
5. COVER TO BE INSTALLED AFTER SUPPLY DISCHARGE.



SHEET 1 OF 1	02/19/09	50DW412157	48/50P070-100 VERTICAL & HORIZONTAL SUPPLY & RETURN W/EXTENDED CHASSIS & PLENUM	48ZZ501985	A.3
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Fig. 4 — Roof Curb — Sizes 070-100

## NOTES:

1. ROOF CURB ACCESSORY CRRFCURB070A00 IS SHIPPED DISASSEMBLED.
2. DIMENSIONS IN [ ] ARE MILLIMETERS.
3. ROOF CURB: 14 GA.[VA03-56] STL.
- ROOF CURB PANS: 16 GA.[VA03-56] STL.

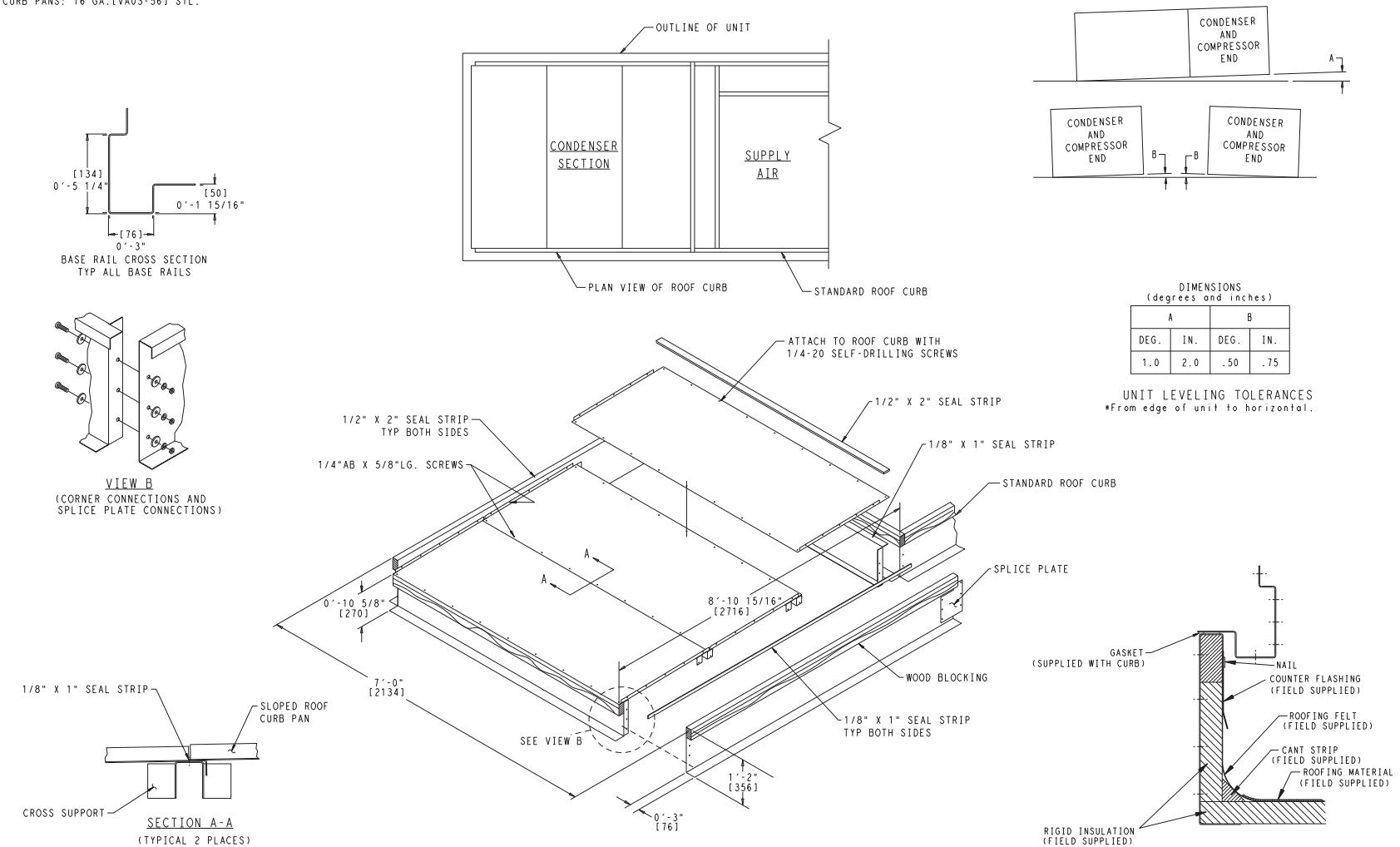


Fig. 5 — Condenser Section Roof Curb (Sizes 070 and 075)

NOTES:

1. ROOF CURB ACCESSORY CRRFCURB071A00 IS SHIPPED DISASSEMBLED.
2. DIMENSIONS IN [ ] ARE MILLIMETERS.
3. ROOF CURB: 14 GA.[VA03-56] STL.
- ROOF CURB PANS: 16 GA.[VA03-56] STL.

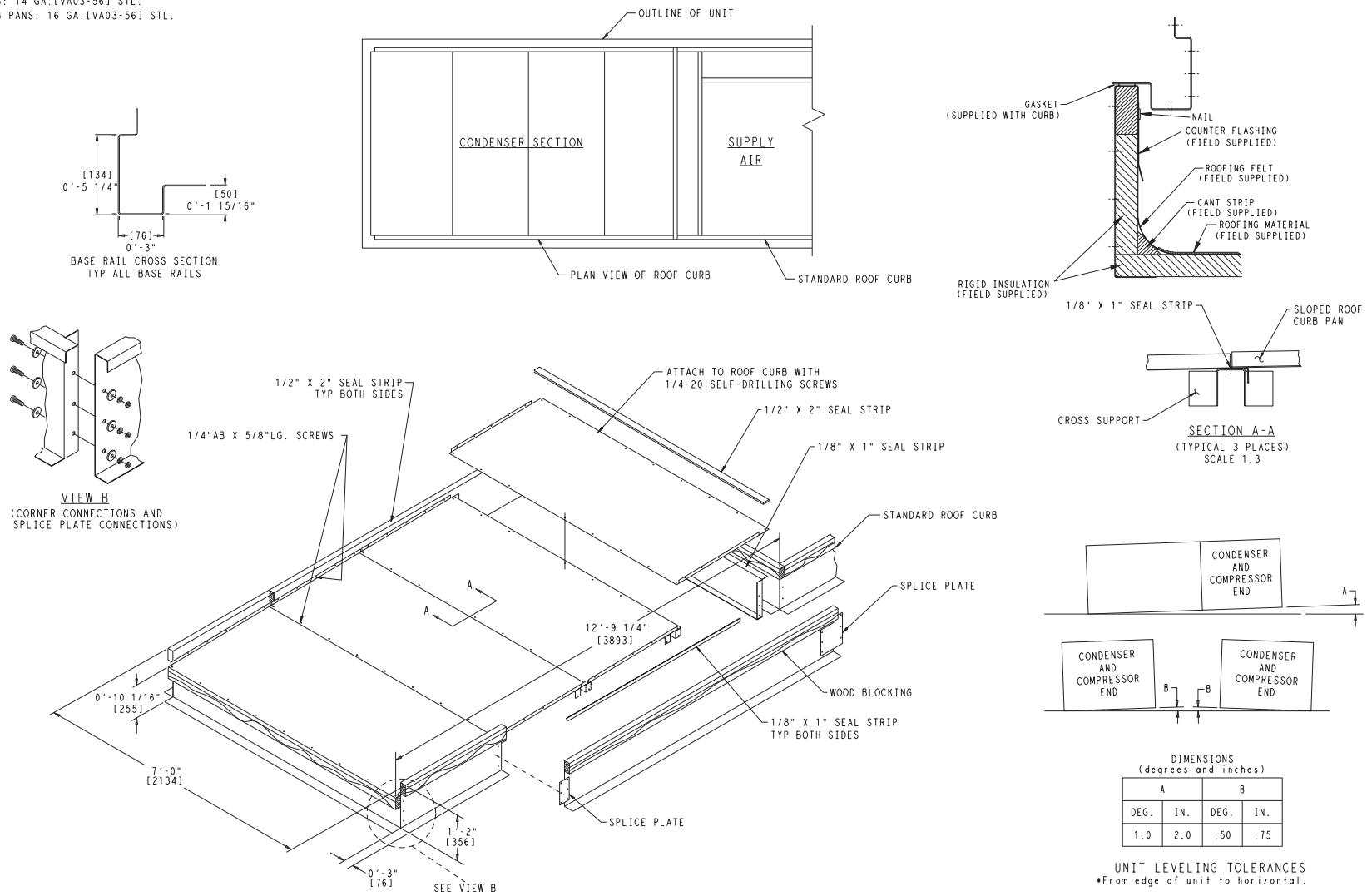
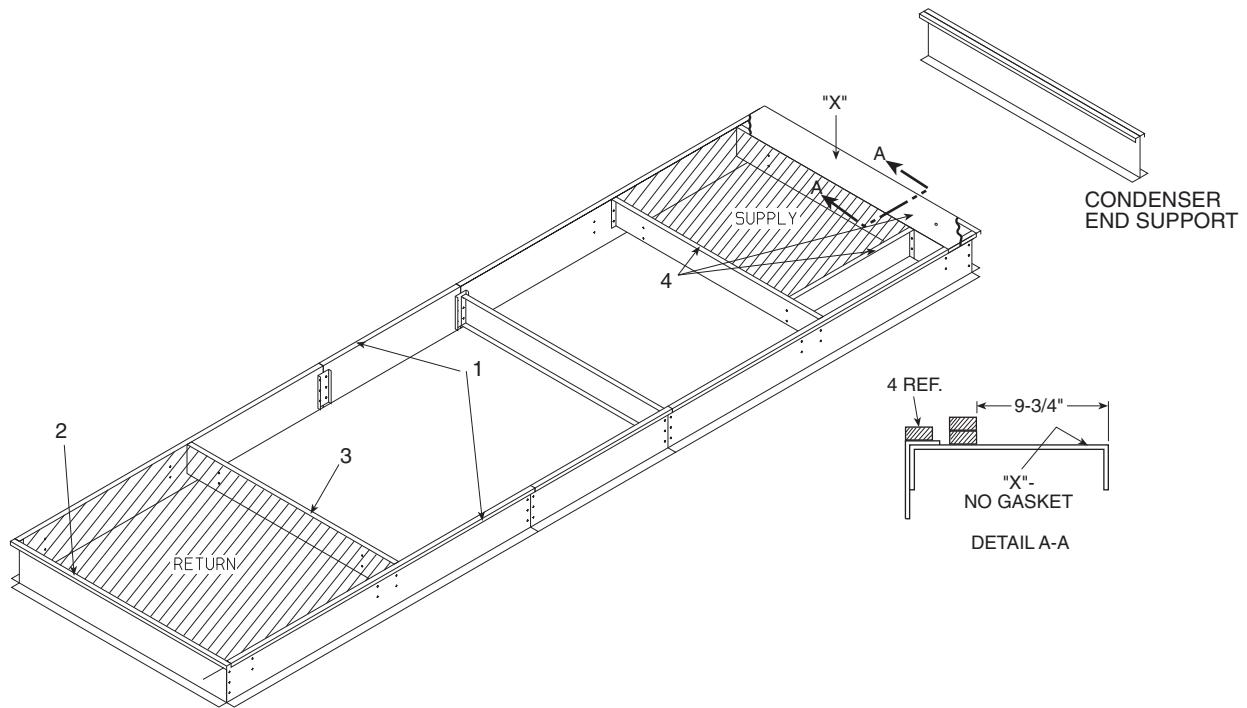
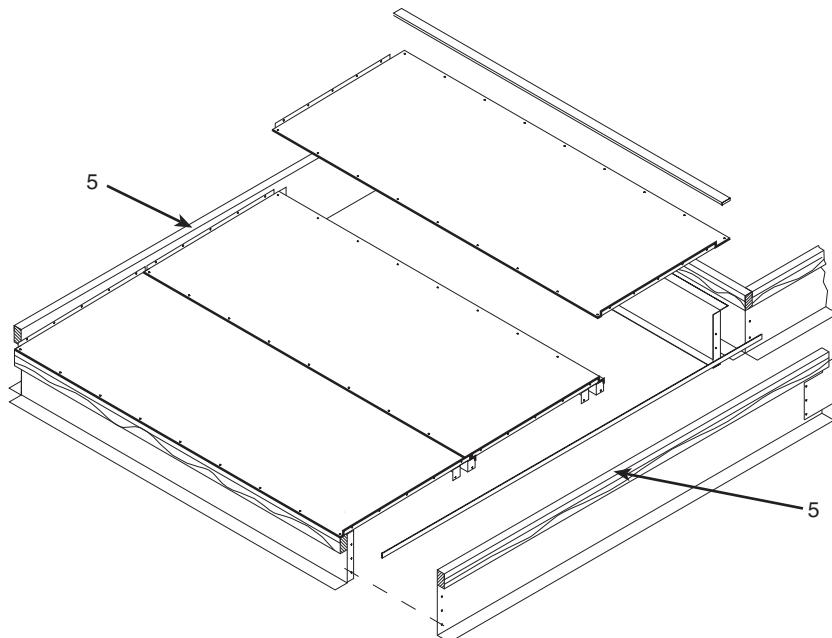


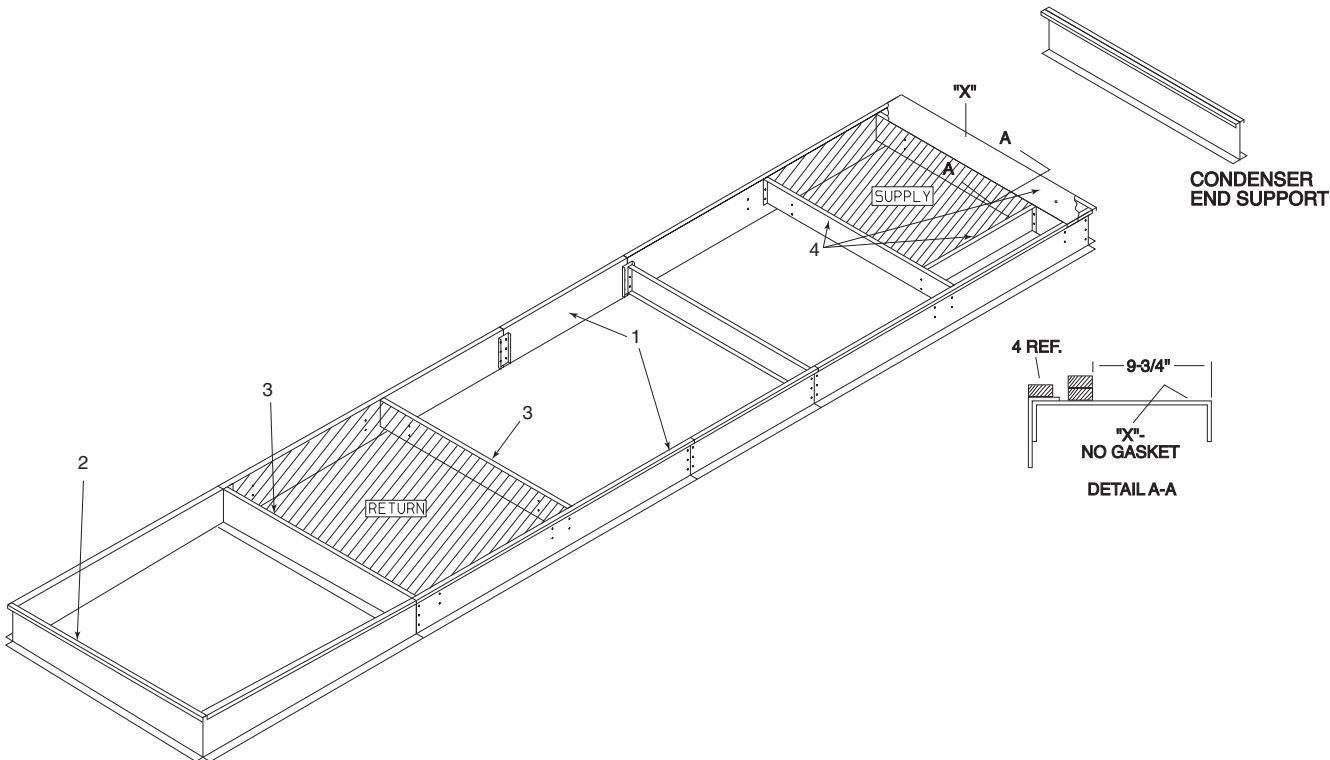
Fig. 6 — Condenser Section Roof Curb (Sizes 090 and 100)



**Fig. 7 — Gasket Location on Roof Curb (Size 070-100 Units)**



**Fig. 8 — Gasket Location — Condenser Section Roof Curb (Size 070-100 Units)**



**Fig. 9 — Gasket Location on Roof Curb (48P075-100 Units with Optional High-Capacity Power Exhaust)**

## Step 6 — Install Field-Fabricated Ductwork

### ⚠️ WARNING

For vertical supply and return units, tools or parts could drop into ductwork and cause an injury. Install a 90-degree elbow in the supply and return ductwork between the unit and the conditioned space. If a 90-degree elbow cannot be installed, then a grille of sufficient strength and density should be installed to prevent objects from falling into the conditioned space. Failure to follow these instructions could result in personal injury or property damage due to falling objects.

The 48P2,P3,P6,P7 units are designed for vertical supply/return only. Field-fabricated ductwork must be attached to the roof curb, or to the support steel, prior to the final rigging and installation of the unit. Supply and return duct dimensions are shown in Fig. 2-4.

To attach ductwork to roof curb, insert duct approximately 10 to 11 in. up into roof curb. Connect ductwork to 14-gauge roof curb material with sheet metal screws driven from inside the duct.

Secure all ducts to the building structure, using flexible duct connectors between roof curbs and ducts as required. Ducts passing through an unconditioned space must be insulated and covered with a vapor barrier. Outlet grilles must not lie directly below unit discharge.

Design supply duct strong enough to handle expected static pressures.

### ⚠️ WARNING

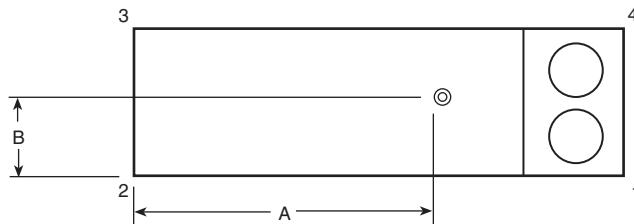
Supply duct must be designed to be strong enough to handle expected static pressures.

## Step 7 — Rig Unit

Do not drop unit; keep upright. Use spreader bars over unit to prevent sling or cable damage. Sheets of plywood placed along the condenser coils will provide additional protection. All lifting lugs MUST be used when lifting unit. Level by using unit frame as a reference. See Fig. 10 and 11 for information. Unit and accessory weights are shown in Tables 1-4 and 8. Weight distribution and center of gravity can be found in Fig. 12.



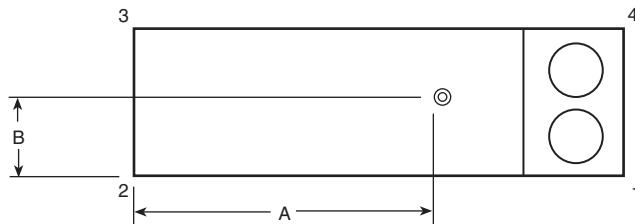




Units	Size	Corner Weights (lb)				Total Weight (lb)	A (in.)	B (in.)
		1	2	3	4			
48 P2,P3,P4,P5,P6,P7,P8,P9 Vertical Supply/ Return Horizontal Supply/ Return Low Gas Heat	30	2002	1009	1008	2000	6019	170.62	45.81
	35	2056	1031	1029	2053	6169	170.93	45.81
	40	1983	1374	1372	1981	6710	198.24	45.81
	50	2044	1420	1418	2042	6925	198.00	45.81
	55	2408	2205	2202	2404	9220	228.90	45.81
	60	2417	2223	2220	2414	9275	228.46	45.81
	70	2950	2450	1913	2303	9615	244.68	40.20
	75	3385	2604	2033	2643	10665	253.12	40.20
	90	3255	2911	2407	2691	11265	260.95	41.50
	100	3248	2929	2422	2686	11285	259.95	41.50
48 P2, P3, P4, P5, P6,P7,P8,P9 Vertical Supply/ Return Horizontal Supply/ Return High Gas Heat	30	2034	1042	1041	2032	6149	169.70	45.81
	35	2088	1064	1062	2085	6299	170.02	45.81
	40	2013	1410	1408	2010	6840	197.33	45.81
	50	2108	1422	1420	2105	7055	200.37	45.81
	55	2443	2236	2233	2439	9350	228.98	45.81
	60	2452	2254	2250	2449	9405	228.53	45.81
	70	2991	2481	1937	2335	9745	244.79	40.20
	75	3444	2618	2044	2689	10795	254.42	40.20
	90	3307	2931	2424	2734	11395	262.08	41.50
	100	3303	2946	2436	2731	11415	261.30	41.50

Units with Optional Extended Chassis	Size	Corner Weights (lb)				Total Weight (lb)	A (in.)	B (in.)
		1	2	3	4			
48 P2, P3, P4, P5, P6,P7,P8,P9 Vertical Supply/ Return Horizontal Supply/ Return Low Gas Heat Extended Chassis	30	2166	1096	1094	2163	6519	187.13	45.81
	35	2223	1114	1112	2220	6669	187.73	45.81
	40	2148	1460	1458	2145	7210	214.79	45.81
	50	2243	1472	1470	2240	7425	217.78	45.81
	55	2558	2331	2328	2554	9770	242.67	45.81
	60	2567	2349	2346	2563	9825	242.18	45.81
	70	3117	2591	2023	2434	10165	258.33	40.20
	75	3551	2747	2145	2773	11215	266.74	40.20
	90	3419	3048	2521	2827	11815	274.65	41.50
	100	3409	3070	2538	2819	11835	273.37	41.50
48 P2, P3, P4, P5, P6,P7,P8,P9 Vertical Supply/ Return Horizontal Supply/ Return High Gas Heat Extended Chassis	30	2197	1130	1129	2194	6649	186.07	45.81
	35	2253	1148	1147	2250	6799	186.68	45.81
	40	2177	1496	1494	2174	7340	213.81	45.81
	50	2272	1508	1506	2269	7555	216.81	45.81
	55	2592	2361	2358	2589	9900	242.74	45.81
	60	2602	2379	2376	2598	9955	242.26	45.81
	70	3158	2623	2048	2466	10295	258.44	40.20
	75	3610	2761	2156	2818	11345	268.04	40.20
	90	3471	3068	2537	2870	11945	275.78	41.50
	100	3463	3086	2552	2864	11965	274.72	41.50
48 P2, P3, P6, P7 Low Gas Heat Vertical Supply/ Return	30	2287	1163	1161	2284	6894	170.13	45.81
	35	2341	1183	1182	2338	7044	170.46	45.81
	40	2232	1563	1561	2229	7585	197.34	45.81
	50	2293	1610	1608	2290	7800	197.15	45.81
	55	2710	2518	2515	2706	10448	227.32	45.81
	60	2717	2538	2534	2714	10503	226.77	45.81
	70	3304	2785	2175	2579	10843	243.01	40.20

Fig. 12 — Weight Distribution and Center of Gravity



Units with Optional Return Fan	Size	Corner Weights (lb)				Total Weight (lb)	A (in.)	B (in.)
		1	2	3	4			
<b>48 P2, P3, P6, P7 Low Gas Heat</b> Vertical Supply/ Return	30	2295	1167	1165	2292	6919	170.11	45.81
	35	2349	1188	1186	2346	7069	170.45	45.81
	40	2239	1569	1566	2236	7610	197.32	45.81
	50	2300	1615	1613	2297	7825	197.13	45.81
	55	2720	2529	2525	2716	10490	227.27	45.81
	60	2728	2548	2545	2724	10545	226.72	45.81
	70	3316	2797	2184	2589	10885	242.96	40.20
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 Low Gas Heat</b> Vert Supply/Return w/ RE Fan Horz Supply Vert Return w/ RE Fan	75	3470	3449	2693	2709	12321	224.64	40.20
	90	3327	3745	3097	2751	12921	232.59	41.50
	100	3302	3782	3127	2730	12941	230.43	41.50
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 High Gas Heat</b> Vert Supply/Return w/ RE Fan Horz Supply Vert Return w/ RE Fan	75	3543	3449	2693	2766	12451	226.92	40.20
	90	3377	3767	3115	2793	13051	233.72	41.50
	100	3370	3785	3130	2787	13071	232.86	41.50
<b>48 P2, P3, P6, P7</b> Vertical Supply/ Return w/ Return Fan Low Gas Heat Extended Chassis	30	2477	1235	1234	2473	7419	188.02	45.81
	35	2575	1212	1210	2572	7569	191.62	45.81
	40	2483	1575	1573	2479	8110	220.72	45.81
	50	2589	1576	1574	2586	8325	224.26	45.81
	55	2872	2652	2649	2868	11040	241.11	45.81
	60	2879	2672	2669	2875	11095	240.53	45.81
	70	3533	2888	2255	2759	11435	240.58	40.20
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 Low Gas Heat</b> Vert Sup/Ret, Horz Sup/ Vert Ret w/ RE Fan, w/ Ext Chassis	75	3609	3618	2825	2818	12871	236.23	40.20
	90	3467	3906	3230	2867	13471	244.30	41.50
	100	3437	3948	3264	2842	13491	241.80	41.50
<b>48 P2, P3, P6, P7</b> Vertical Supply/ Return w/ Return Fan High Gas Heat Extended Chassis	30	2512	1265	1264	2508	7549	187.39	45.81
	35	2605	1248	1246	2601	7699	190.55	45.81
	40	2491	1632	1630	2487	8240	217.94	45.81
	50	2593	1637	1635	2590	8455	221.14	45.81
	55	2907	2682	2678	2903	11170	241.23	45.81
	60	2914	2702	2699	2910	11225	240.65	45.81
	70	3927	2568	2005	3066	11565	276.31	40.20
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 High Gas Heat</b> Vert Sup/Ret, Horz Sup/ Vert Ret w/ RE Fan, w/ Ext Chassis	75	3681	3620	2826	2874	13001	238.51	40.20
	90	3517	3928	3248	2908	13601	245.43	41.50
	100	3505	3951	3267	2898	13621	244.22	41.50

Units with Optional High-Capacity Power Exhaust	Size	Corner Weights (lb)				Total Weight (lb)	A (in.)	B (in.)
		1	2	3	4			
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 Low Gas Heat</b> Vert Sup/Ret, Horz Sup/Ret w/ Hi Cap PE	75	4171	3410	2662	3256	13499	290.06	40.20
	90	4004	3712	3070	3311	14097	297.68	41.50
	100	4002	3726	3081	3309	14119	297.09	41.50
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 High Gas Heat</b> Vert Sup/Ret, Horz Sup/Ret w/ Hi Cap PE	75	4230	3424	2673	3302	13629	291.34	40.20
	90	4058	3730	3084	3356	14227	298.94	41.50
	100	4054	3745	3097	3352	14249	298.21	41.50
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 Low Gas Heat</b> Vert Sup/Ret, Horz Sup/Ret w/ Hi Cap PE w/ Ext Chassis	75	6905	984	768	5391	14049	483.47	40.20
	90	6484	1534	1268	5362	14647	484.32	41.50
	100	6620	1409	1165	5474	14669	493.79	41.50
<b>48 P2,P3,P4,P5,P6,P7,P8,P9 High Gas Heat</b> Vert Sup/Ret, Horz Sup/Ret w/ Hi Cap PE w/ Ext Chassis	75	6969	993	776	5441	14179	483.45	40.20
	90	6541	1547	1280	5409	14777	484.30	41.50
	100	6679	1422	1176	5523	14799	493.77	41.50

**Fig. 12 — Weight Distribution and Center of Gravity (cont)**

## **Step 8 — Connect Condensate Drain**

There are a total of five drain connections required on each unit: one primary drain (on right-hand side of the unit) and four secondary drains (two on each side of unit).

### **PRIMARY DRAIN**

The primary drain is a 2 in. FPT pipe connection located on the right-hand side of the unit looking at the unit from the return air end. See Fig. 13-22. Figure 23 shows the additional length of units with an extended chassis.

With field-supplied fittings and pipe sections, plumb the primary condensate drain to the 2 in. FPT connector on the base rail. Use a trap height of at least 4 in. for size 030-070 units and 7 in. for size 075-100 units. See Fig. 24 and 25. Apply a bead of RTV or similar sealant around the pipe joint at the connector in the base rail.

### **SECONDARY DRAINS (UNITS INSTALLED ON CURB)**

There are two secondary drain connections on each side of the unit. See Fig. 26. There are secondary drains on each side of the unit in the filter section and on each side of the unit in the supply fan section. There are labels marking each location on the unit base rail. See Fig. 13-22.

Locate the four 1-1/4 in. drain coupling assemblies and mounting screws (shipped in a bag taped to the basepan in the supply fan section, located behind the access panel marked FAN SECTION). The drain couplings are a 10-gauge plate with a 1-1/4 in. half coupling welded to the plate.

At each secondary drain hole location, there is a 1-3/8 in. hole pre-drilled in the bottom of the base rail, surrounded by four 0.20 in. engagement holes. Install a drain coupling assembly using screws provided at each secondary drain hole location. See Fig. 27. Do not attach any drain coupling assemblies in the condenser section base rail.

Using field-supplied fittings and pipe sections, assemble U-traps at each secondary drain fitting. See Fig. 28. Provide a minimum size of 1/2 in. pipe for secondary drains. Use a trap at least 4 in. deep for size 030-070 units and 7 in. deep for size 075-100 units. Apply a bead of RTV or similar sealant around the drain assemblies. See Fig. 27.

Consult local plumbing codes for direction on joining multiple drain lines. Total size of any combined line does not need to exceed nominal 2 in. size of primary drain connection.

Fill the U-traps at the secondary drain locations prior to unit start-up. Also check the U-traps before each cooling season to ensure the traps are filled and functioning properly.

### **SECONDARY DRAINS (UNITS INSTALLED ON STEEL BEAM OR SLAB)**

There are two secondary drain connections required on each side of the unit. There are secondary drains on the bottom of the base rail on each side of the unit in the filter section and on each side of the unit in the supply fan section. There are labels marking each location on the unit base rail. See Fig. 13-22. Drain holes will need to be drilled in these locations at the side of the base rail. The existing secondary drain holes in the bottom of the base rail must be sealed. Prior to final positioning of the unit, apply a bead of RTV or similar sealant around each secondary drain hole in the bottom of the unit base rail. See Fig. 28. Install the metal seal plates then position the unit into final location.

Using field-supplied fittings and pipe sections, assemble U-traps at each secondary drain fitting. See Fig. 25. Provide a minimum size of 1/2 in. pipe for secondary drains. Use a trap at least 4 in. deep for size 030-070 units and 7 in. deep for size 075-100 units. Apply a bead of RTV or similar sealant around the drain assemblies. See Fig. 25.

Locate the four 1-1/4 in. drain coupling assemblies and mounting screws (shipped in a bag taped to the basepan in the supply fan section, located behind the access panel marked FAN SECTION). The drain couplings are a 10-gauge plate with a 1-1/4 in. half coupling welded to the plate.

After final positioning of the unit, perform the following procedure:

1. At each of the four secondary drain locations (marked with labels on the unit base rail), position the drain coupling assembly in the side of the base rail. Mark the screw holes and the drain hole locations on the base rail.
2. Drill holes for drain outlet (use 1-3/8 in. hole saw) and for the mounting screws (use 3/16 in. drill bit).
3. Install a drain coupling assembly using screws provided at each secondary drain hole location.
4. Using field-supplied fittings and pipe sections, assemble U-traps at each secondary drain fitting. See Fig. 25. Provide minimum size of 1/2 in. pipe for secondary drains. Use a trap at least 4 in. deep for size 030-070 units and 7 in. deep for size 075-100 units.
5. Apply a bead of RTV or similar sealant around the drain assemblies.

Consult local plumbing codes for direction on joining multiple drain lines. Total size of any combined line does not need to exceed nominal 2 in. size of primary drain connection.

Fill the U-traps at the secondary drain locations prior to unit start-up. Also check the U-traps before each cooling season to ensure the traps are filled and functioning properly.

## NOTES:

1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER.  
LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
3. UNIT CLEARANCES  
TOP - DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 0'-0"
4. ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
5. DOWNSHOT DUCTS DESIGNED TO BE ATTACHED TO ACCESSORY ROOF CURB. IF UNIT IS MOUNTED ON DUNNAGE IT IS RECOMMENDED THE DUCTS BE SUPPORTED BY CROSS BRACES AS DONE ON THE ACCESSORY ROOF CURB.
6. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
7. ECONOMIZER SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.

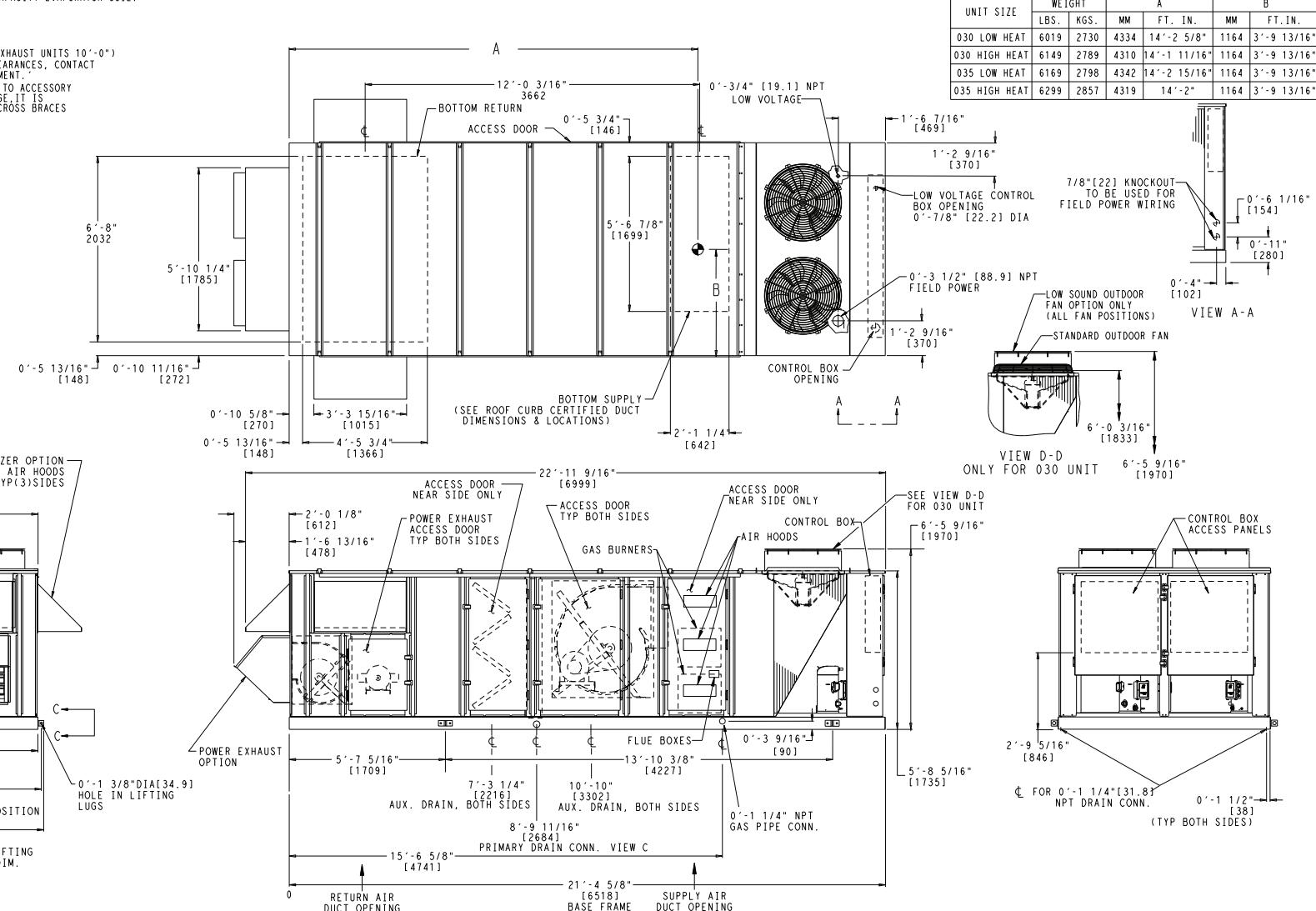
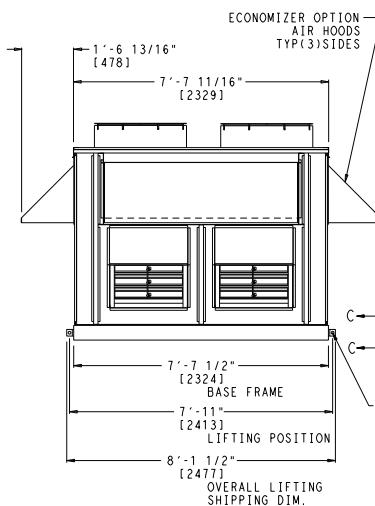
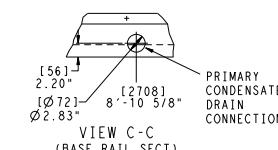
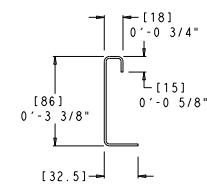


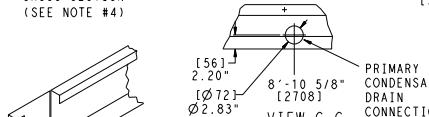
Fig. 13 — Base Unit Dimensional Drawing — 48P2,P3,P6,P7030,035 (Standard Chassis Unit Shown)

NOTES:

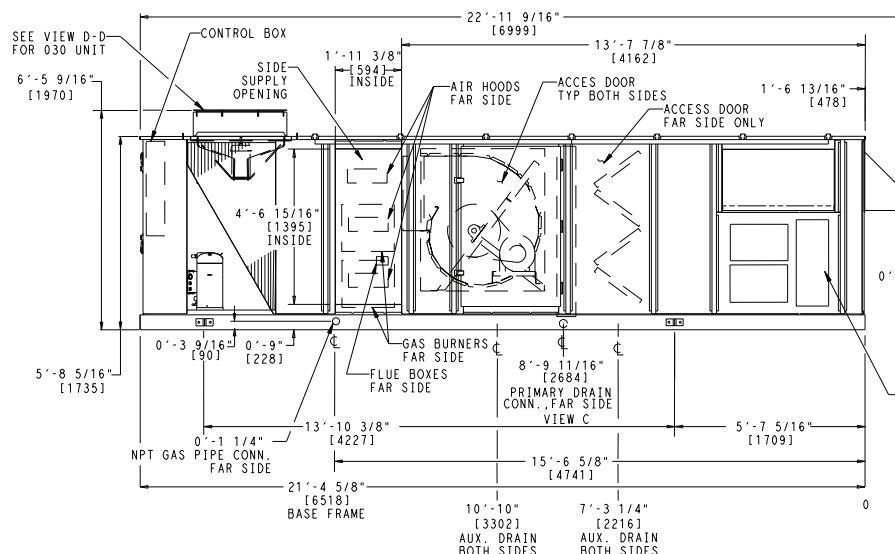
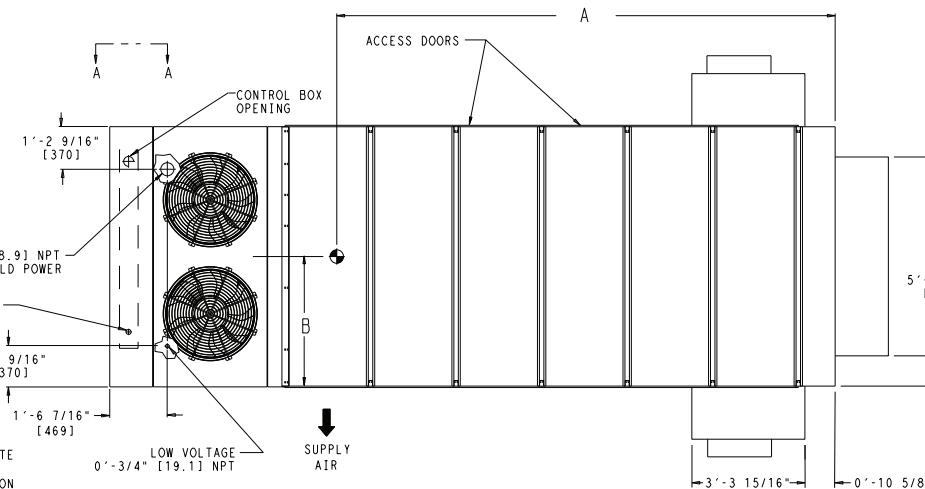
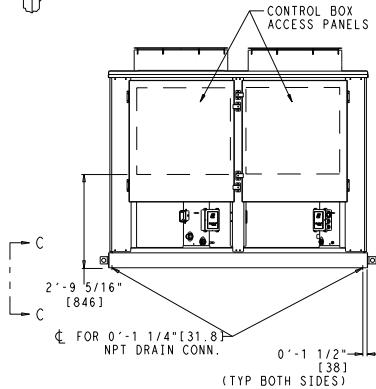
1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
3. UNIT CLEARANCES  
TOP - DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
LEADER END - 0'
- ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
4. SUGGESTED FIELD CONNECTIONS TO BE MADE INSIDE OR OUTSIDE OF 32.5 mm FLANGE.
5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
6. ECONOMIZER SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.



TYP DUCT CONNECTION CROSS SECTION (SEE NOTE #4)



VIEW B



UNIT SIZE	WEIGHT		A		B	
	LBS.	KGS.	MM	FT. IN.	MM	FT. IN.
030 LOW HEAT	6019	2730	4334	14'-2 5/8"	1164	3'-9 13/16"
030 HIGH HEAT	6149	2789	4310	14'-1 11/16"	1164	3'-9 13/16"
035 LOW HEAT	6169	2798	4342	14'-2 15/16"	1164	3'-9 13/16"
035 HIGH HEAT	6299	2857	4319	14'-2"	1164	3'-9 13/16"

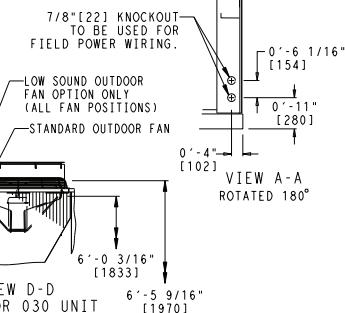
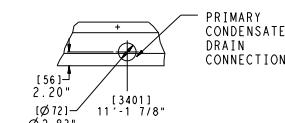


Fig. 14 — Base Unit Dimensional Drawing — 48P4,P5,P8,P9030,035 (Standard Chassis Unit Shown)

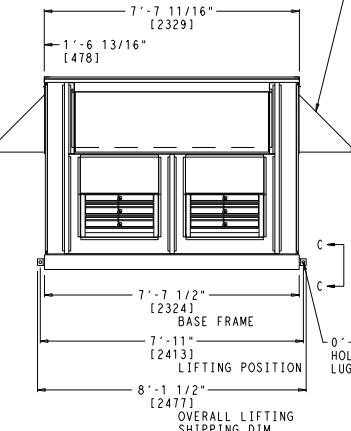
NOTES:

1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
3. UNIT CLEARANCES  
TOP DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 6'-0"  
ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR FURTHER SERVICE AND OPERATING CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
4. DOWNSHOT DUCTS DESIGNED TO BE ATTACHED TO ACCESSORY ROOF CURB. IF UNIT IS MOUNTED ON DUNNAGE, IT IS RECOMMENDED THE DUCTS BE SUPPORTED BY CROSS BRACES AS DONE ON THE ACCESSORY ROOF CURB.
5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
6. ECONOMIZER SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.

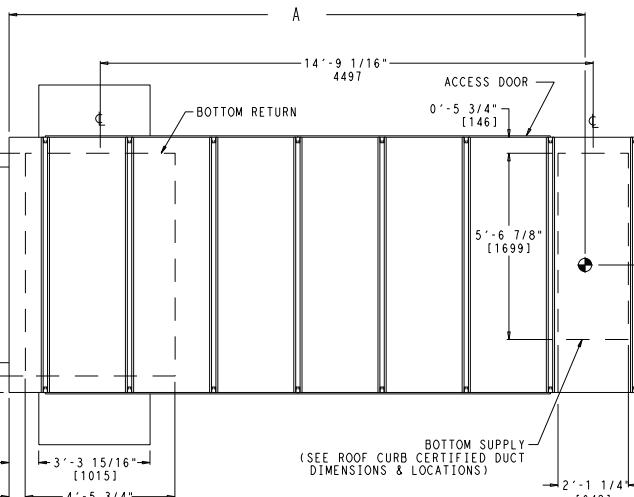


VIEW C-C  
(BASE RAIL SECT)  
SCALE 3:1

ECONOMIZER OPTION  
AIR HOODS TYP(3)SIDES



BOTTOM SUPPLY  
(SEE ROOF CURB CERTIFIED DUCT  
DIMENSIONS & LOCATIONS)

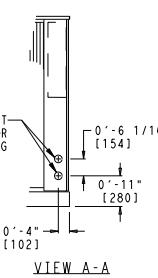


THIS FAN IS USED  
ONLY ON 050 UNIT

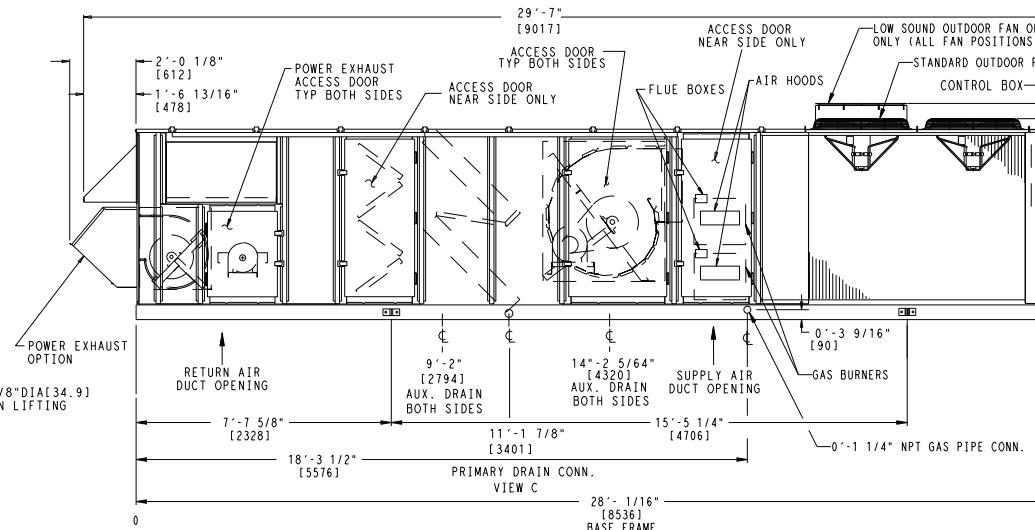
A

A

UNIT SIZE	WEIGHT LBS.	KGS.	A MM FT. IN.
040 LOW HEAT	6710	3044	5035 16'-6 1/4"
040 HIGH HEAT	6840	3103	5012 16'-5 3/8"
050 LOW HEAT	6925	3141	5113 16'-9 5/16"
050 HIGH HEAT	7055	3200	5090 16'-8 7/16"

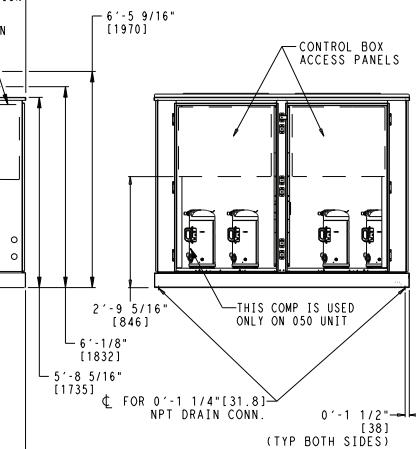


VIEW A-A



PRIMARY DRAIN CONN.  
VIEW C

0



THIS COMP IS USED  
ONLY ON 050 UNIT

0

1/2"

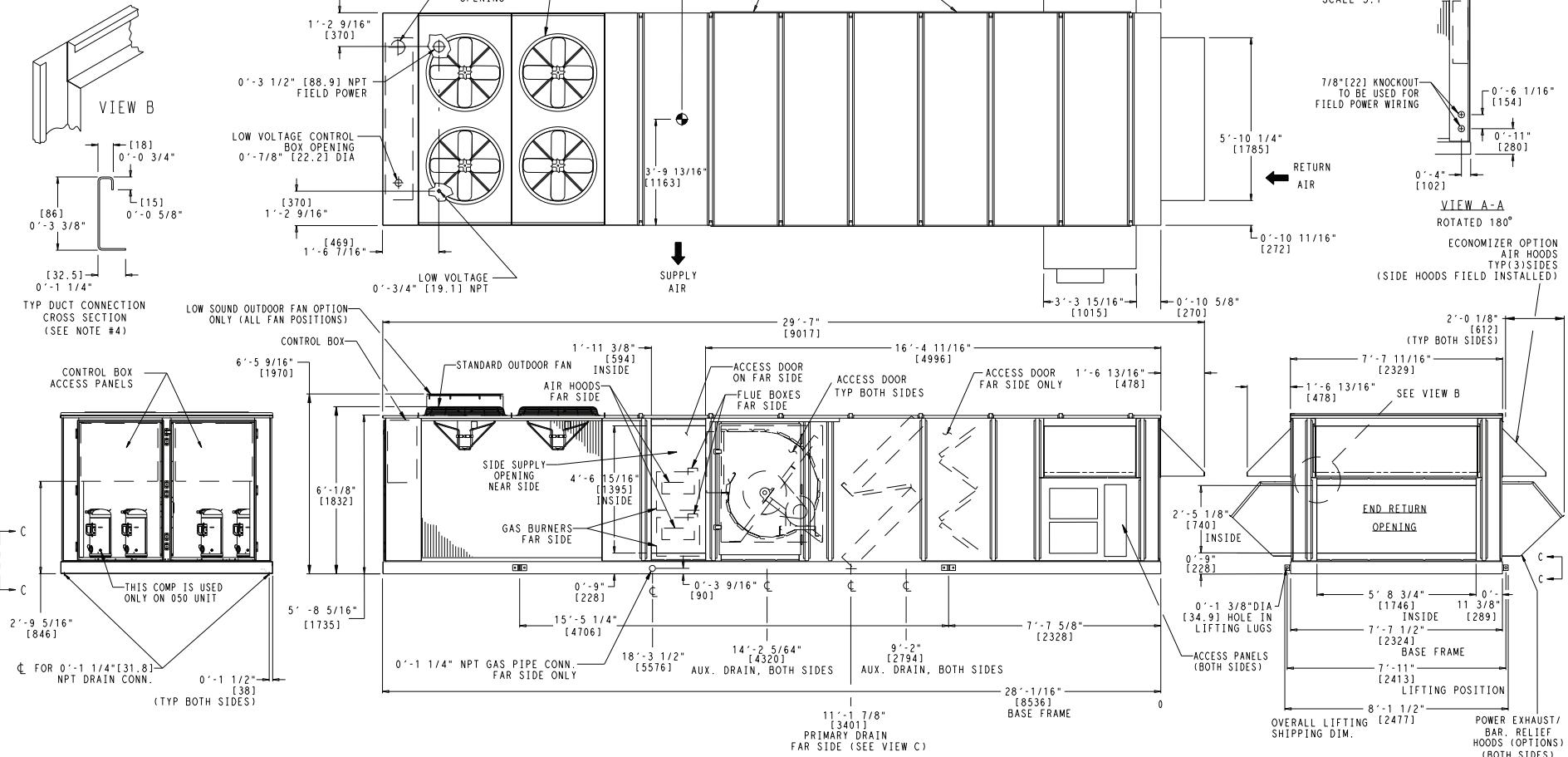
[38]

(TYP BOTH SIDES)

Fig. 15 — Base Unit Dimensional Drawing — 48P2,P3,P6,P7040-050 (Standard Chassis Unit Shown)

NOTES:

1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
3. UNIT CLEARANCES  
TOP - DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 6'-0"  
ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
4. SUGGESTED FIELD CONNECTIONS TO BE MADE INSIDE OR OUTSIDE OF 32.5 mm FLANGE.
5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
6. ECONOMIZER SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.



UNIT SIZE	WEIGHT LBS. KGS.	MM	A FT. IN.	MM	B FT. IN.	MM	C FT. IN.	MM	D FT. IN.	MM	E FT. IN.	MM	F FT. IN.
055 LOW HEAT	9220 4182	2718	8'-11"	6541	21'-5 1/2"	5814	19'-7 8"	1163	3'-9 13/16"	11140	36'-6 9/16"	11524	37'-9 11/16"
060 LOW HEAT	9275 4207	2718	8'-11"	6541	21'-5 1/2"	5803	19'-1 2"	1163	3'-9 13/16"	11140	36'-6 9/16"	11524	37'-9 11/16"
055 HIGH HEAT	9350 4241	2718	8'-11"	6541	21'-5 1/2"	5816	19'-1"	1163	3'-9 13/16"	11140	36'-6 9/16"	11524	37'-9 11/16"
060 HIGH HEAT	9405 4266	2718	8'-11"	6541	21'-5 1/2"	5805	19'-9/16"	1163	3'-9 13/16"	11140	36'-6 9/16"	11524	37'-9 11/16"

NOTES:

1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2.  $\bullet$  UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
3. UNIT CLEARANCES  
TOP DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 6'-0"  
ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
4. DOWNSHOT DUCTS DESIGNED TO BE ATTACHED TO ACCESSORY ROOF CURB. IF UNIT IS MOUNTED ON DUNNAGE, IT IS RECOMMENDED THE DUCTS BE SUPPORTED BY CROSS BRACES AS DONE ON THE ACCESSORY ROOF CURB.
5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
6. ECONOMIZER SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.

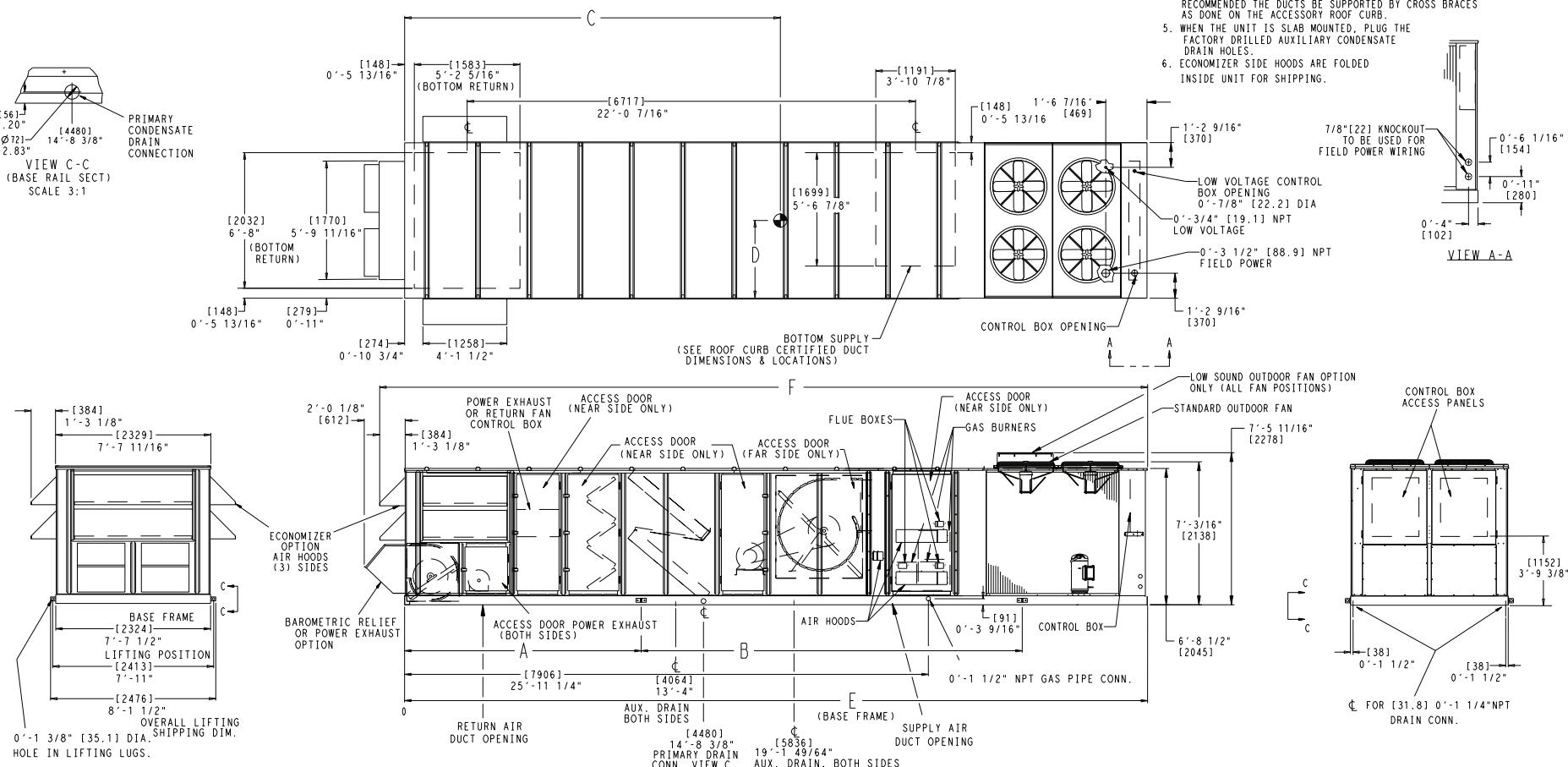
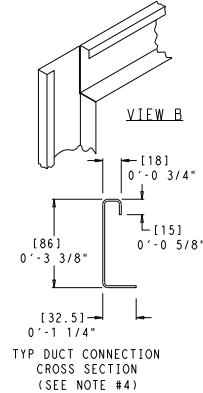
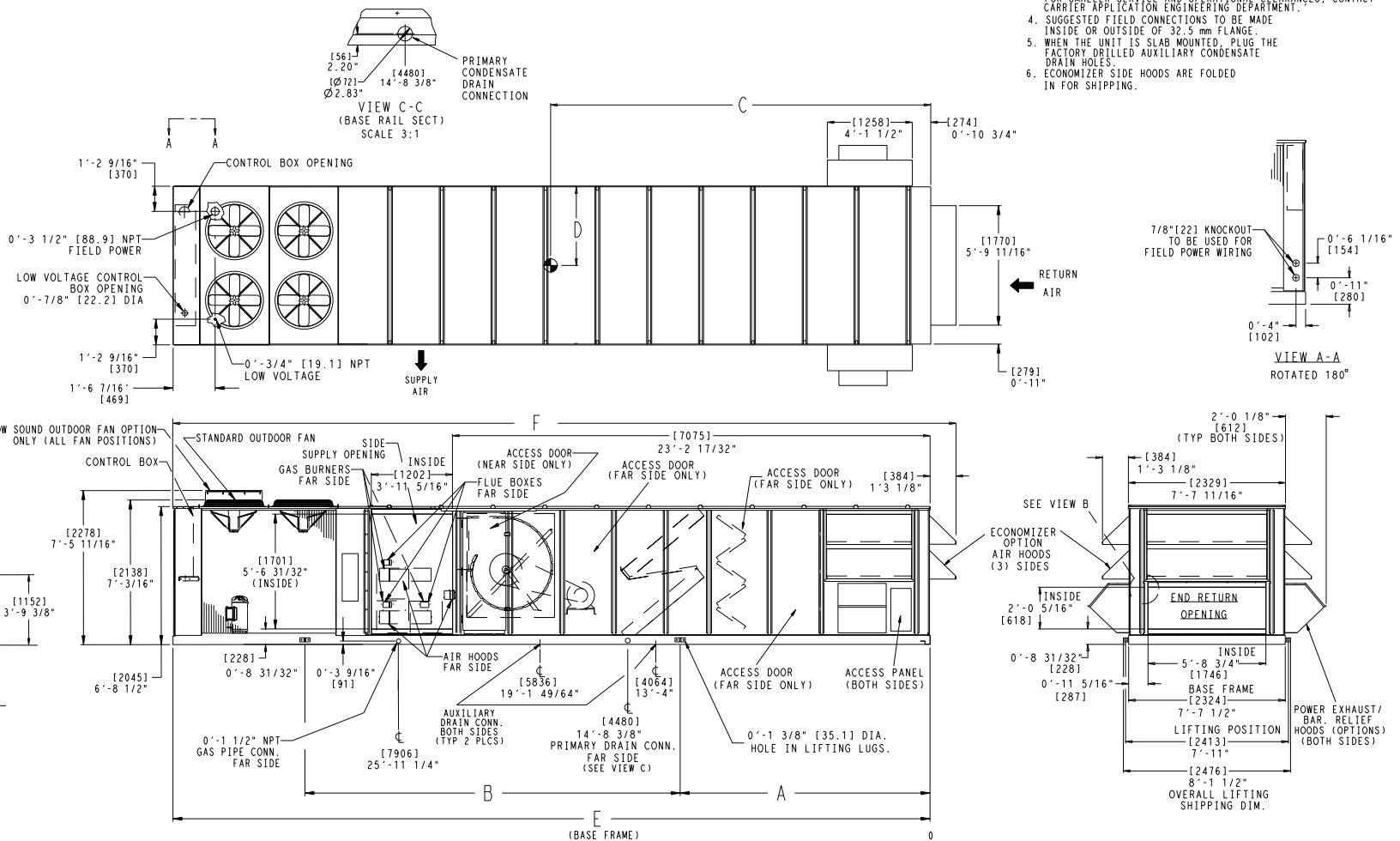
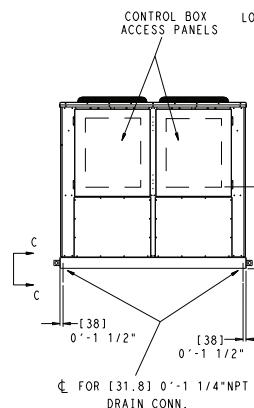


Fig. 17 — Base Unit Dimensional Drawing — 48P2,P3,P6,P7055,060 (Standard Chassis Unit Shown)

UNIT SIZE	WEIGHT LBS. KGS.	MM	A FT. IN. MM	B FT. IN. MM	C FT. IN. MM	D FT. IN. MM	E FT. IN. MM	F FT. IN. MM
055 LOW HEAT	9220 4182	2718	8'-11" 6541	21'-5 1/2" 5814	19'-7 1/8" 1163	3'-9 13/16" 1140	36'-6 9/16" 11524	37'-9 11/16" 11524
060 LOW HEAT	9275 4207	2718	8'-11" 6541	21'-5 1/2" 5803	19'-1 1/2" 1163	3'-9 13/16" 1140	36'-6 9/16" 11524	37'-9 11/16" 11524
055 HIGH HEAT	9350 4241	2718	8'-11" 6541	21'-5 1/2" 5816	19'-1" 1163	3'-9 13/16" 1140	36'-6 9/16" 11524	37'-9 11/16" 11524
060 HIGH HEAT	9405 4266	2718	8'-11" 6541	21'-5 1/2" 5805	19'-9 1/16" 1163	3'-9 13/16" 1140	36'-6 9/16" 11524	37'-9 11/16" 11524



29



- NOTES:
1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
  2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
  3. UNIT CLEARANCES: TOP - DO NOT RESTRICT CONDENSER FANS CONTROL BOX END (EXCEPT FOR EXHAUST UNITS 10'-0") ECONOMIZER END 6'-0" FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
  4. SUGGESTED FIELD CONNECTIONS TO BE MADE INSIDE OR OUTSIDE OF 32.5 mm FLANGE.
  5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
  6. ECONOMIZER SIDE HOODS ARE FOLDED IN FOR SHIPPING.

Fig. 18 – Base Unit Dimensional Drawing – 48P4,P5,P8,P9055,060 (Standard Chassis Unit Shown)

UNIT SIZE	WEIGHT LBS.	KGS.	MM A FT. IN.	MM B FT. IN.	MM C FT. IN.	MM D FT. IN.	MM E FT. IN.	MM F FT. IN.
070 LOW HEAT	9615	4361	3543	11'-7 1/2"	5715	18'-9"	6214	20'-4 10/16"
070 HIGH HEAT	9745	4420	3543	11'-7 1/2"	5715	18'-9"	6217	20'-4 12/16"

- NOTES:
1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
  2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR AND HIGH CAPACITY EVAPORATOR COIL.
  3. UNIT CLEARANCES  
TOP - DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 6'-0"  
ECONOMIZER END - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
  4. DOWNSHOT DUCTS DESIGNED TO BE ATTACHED TO ACCESSORY ROOF CURB. IF UNIT IS MOUNTED ON DUNNAGE, IT IS RECOMMENDED THE DUCTS BE SUPPORTED BY CROSS BRACES AS DONE ON THE ACCESSORY ROOF CURB.
  5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
  6. ECONOMIZED SIDE HOODS ARE FOLDED INSIDE UNIT FOR SHIPPING.

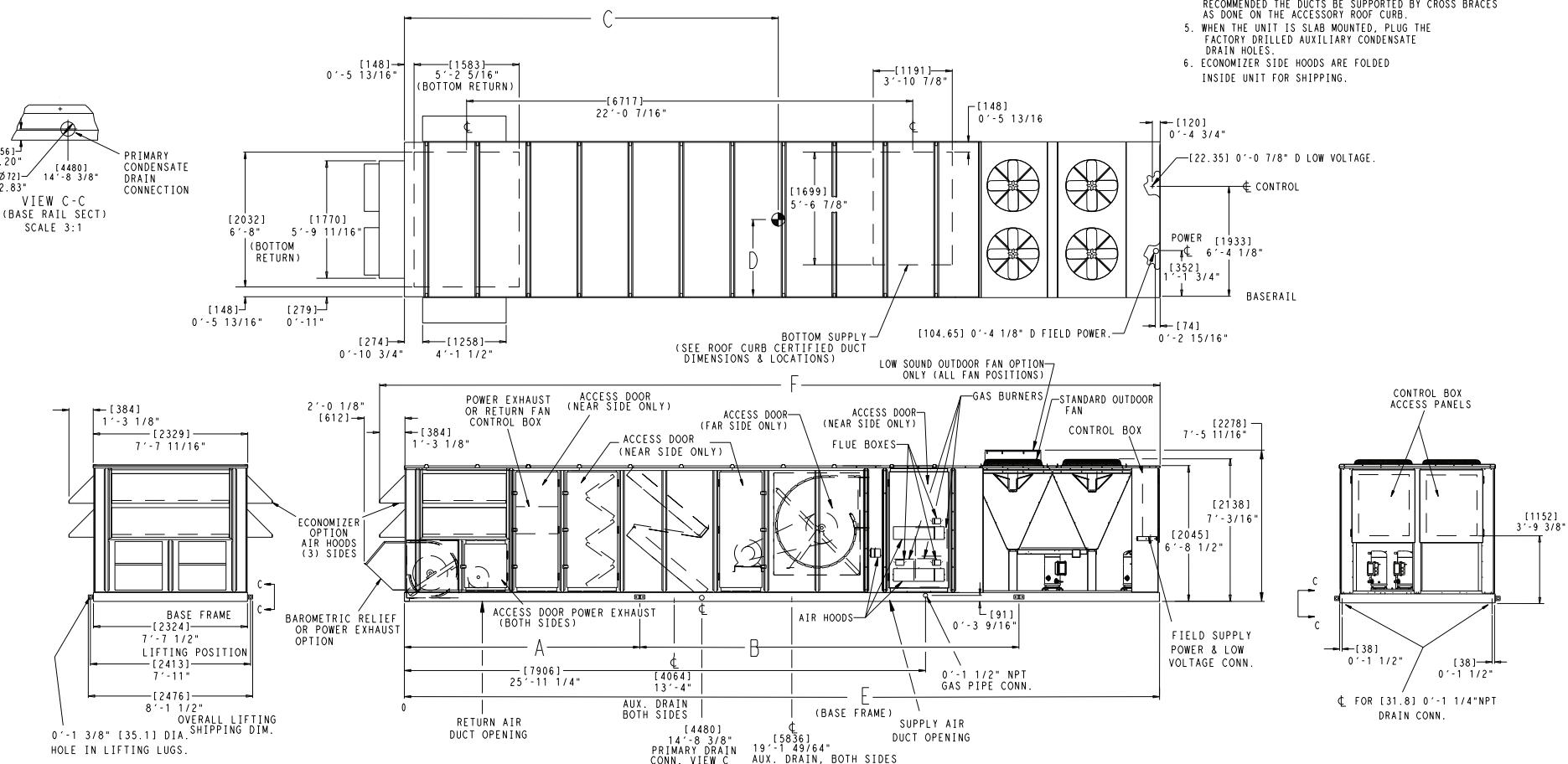


Fig. 19 — Base Unit Dimensional Drawing — 48P2,P3,P6,P7070 (Standard Chassis Unit Shown)

UNIT SIZE	WEIGHT LBS. KGS.	MM	A FT. IN. MM	B FT. IN. MM	C FT. IN. MM	D FT. IN. MM	E FT. IN. MM	F FT. IN. MM
070 LOW HEAT	9615 4361	3543	11'-7 1/2" 5715	18'-9" 6214	20'-4 5/8" 1021	3'-4 3/16" 11378	37'-3 15/16" 11762	38'-7 1/16" 11762
070 HIGH HEAT	9745 4420	3543	11'-7 1/2" 5715	18'-9" 6217	20'-4 3/4" 1021	3'-4 3/16" 11378	37'-3 15/16" 11762	38'-7 1/16" 11762

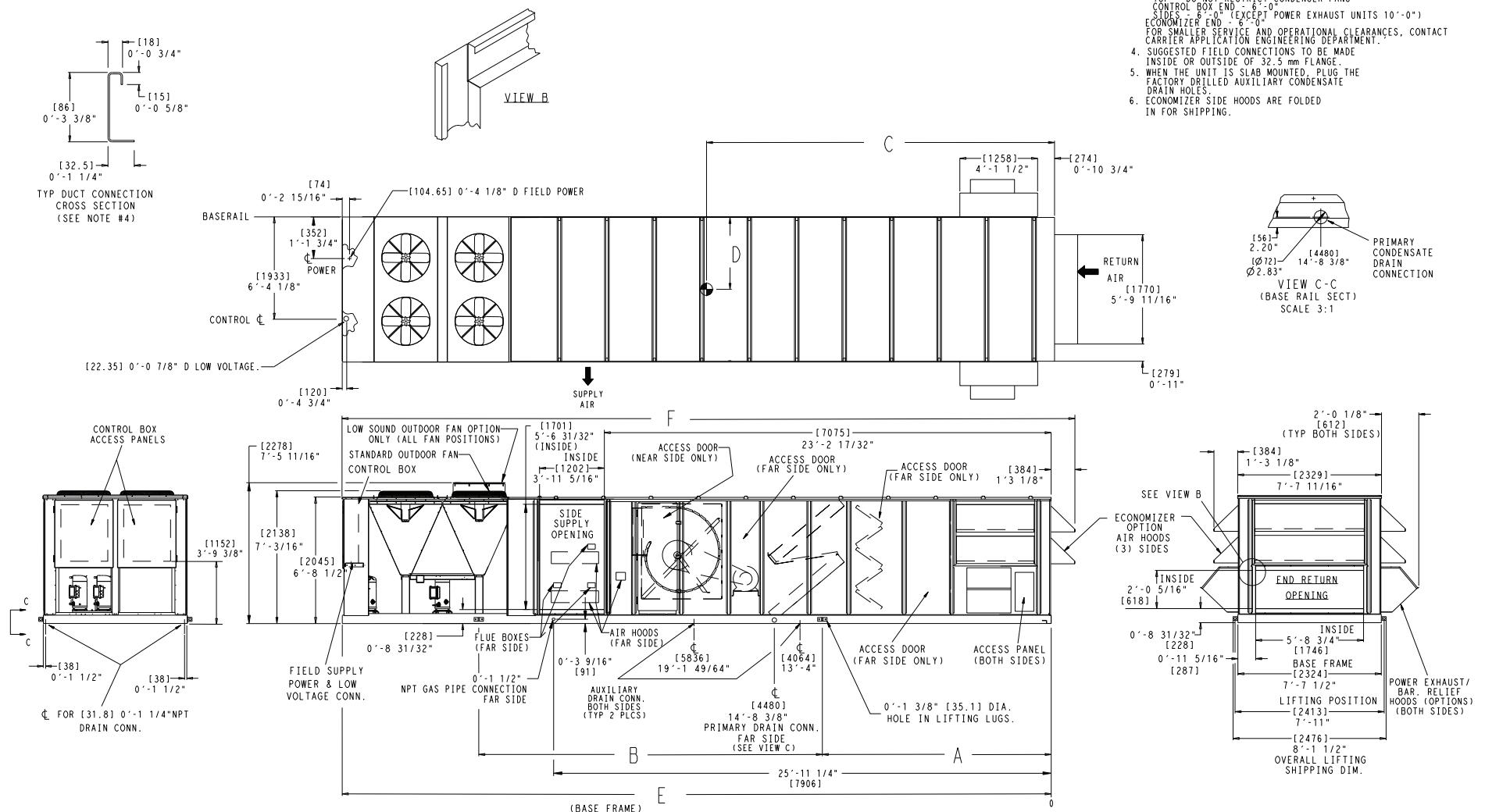


Fig. 20 — Base Unit Dimensional Drawing — 48P4,P5,P8,P9070 (Standard Chassis Unit Shown)

UNIT SIZE	LBS. KGS.	WEIGHT MM	A FT. IN. MM	B FT. IN. MM	C FT. IN. MM	D FT. IN. MM	E FT. IN. MM	F FT. IN. MM
075 LOW HEAT	13499	6123	3833	12'-6 15/16"	7927	26'-0 1/16"	7367	24'-2"
090 LOW HEAT	14097	6394	3833	12'-6 15/16"	7927	26'-0 1/16"	7561	24'-9 11/16"
100 LOW HEAT	14119	6404	3833	12'-6 15/16"	7927	26'-0 1/16"	7546	24'-9 11/16"
075 HIGH HEAT	13629	6182	3833	12'-6 15/16"	7927	26'-0 1/16"	7400	24'-3 5/16"
090 HIGH HEAT	14227	6453	3833	12'-6 15/16"	7927	26'-0 1/16"	7593	24'-10 15/16"
100 HIGH HEAT	14249	6463	3833	12'-6 15/16"	7927	26'-0 1/16"	7574	24'-10 3/16"

- NOTES:
1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
  2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR, HIGH CAPACITY EVAPORATOR COIL AND LARGEST POWER EXHAUST MOTOR.
  3. UNIT CLEARANCES  
TOP DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END - 6'-0"  
SIDES - 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")
  4. SUGGESTED FIELD CONNECTIONS TO BE MADE INSIDE OR OUTSIDE OF 32.5 mm FLANGE.
  5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
  6. ECONOMIZER SIDE HOODS ARE FOLDED IN FOR SHIPPING.

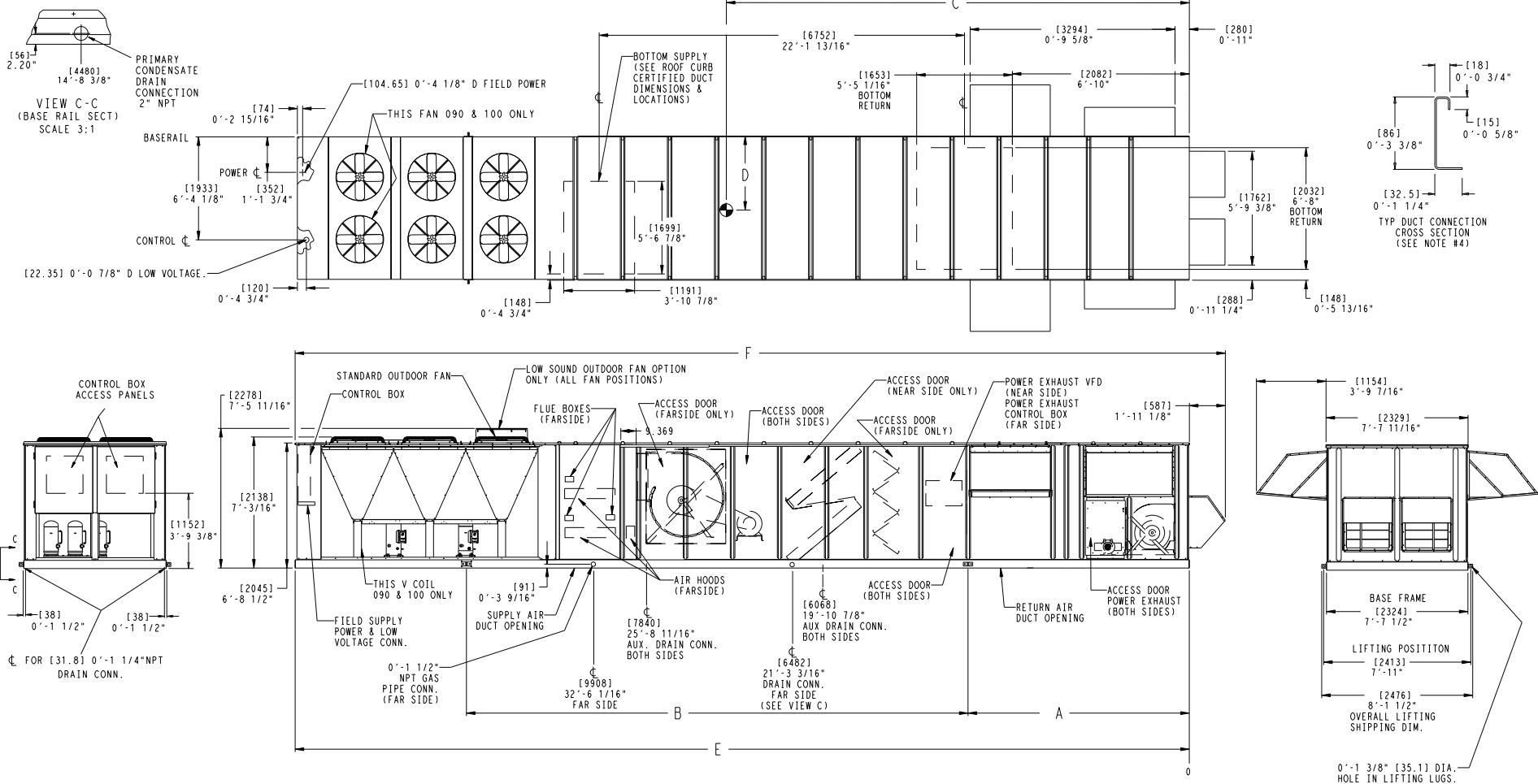
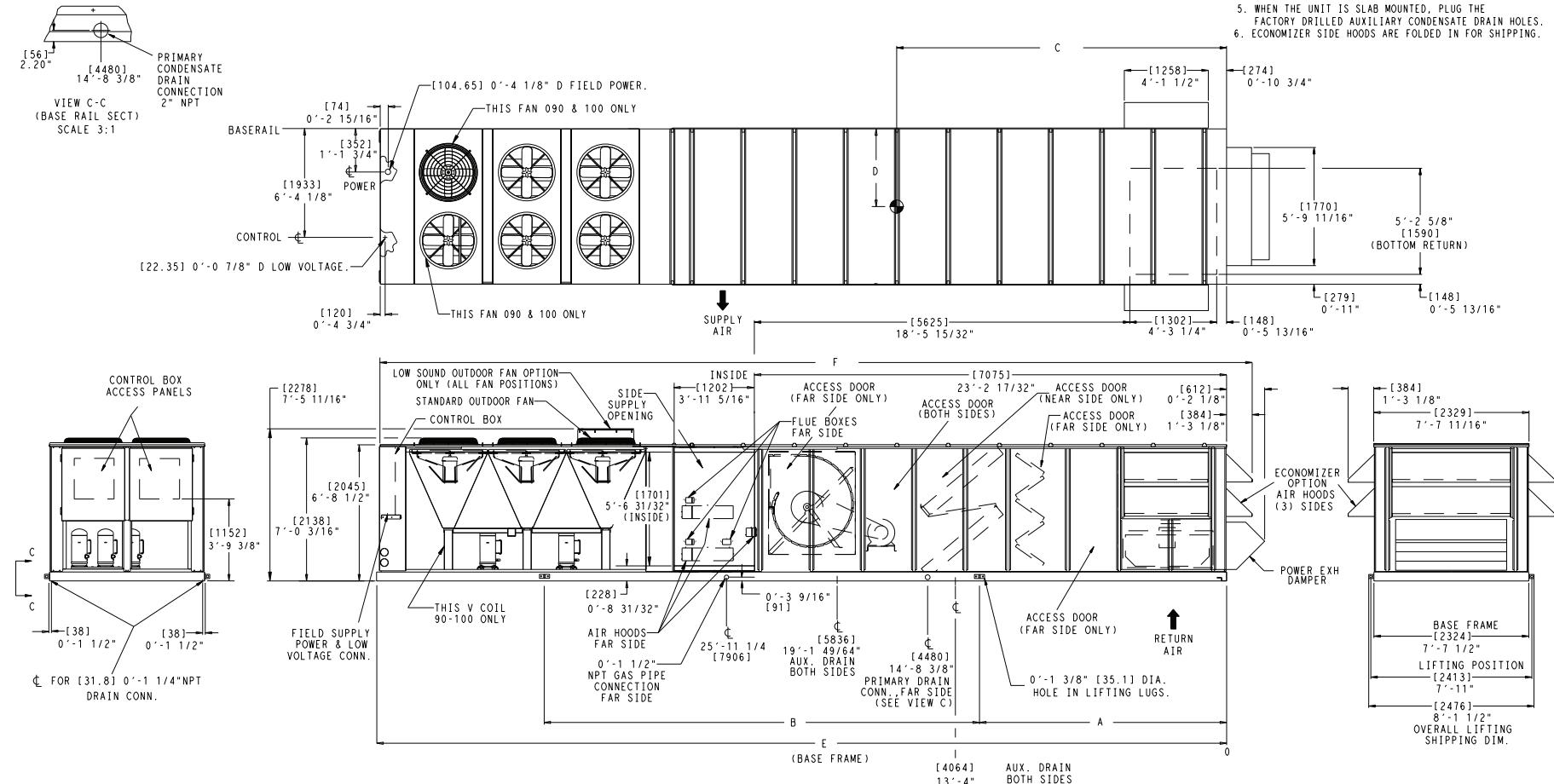


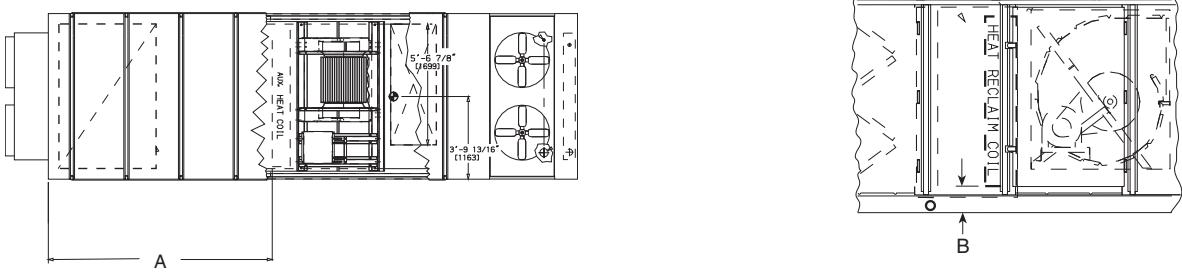
Fig. 21 — Base Unit Dimensional Drawing — 48P2,P3,P6,P7075-100 (Standard Chassis Unit with Optional High-Capacity Power Exhaust Shown)

UNIT SIZE	LBS. KGS.	MM	A FT. IN.	MM	B FT. IN.	MM	C FT. IN.	MM	D FT. IN.	MM	E FT. IN.	MM	F FT. IN.
075 LOW HEAT	12321 5589	3544	11'-7 1/2"	6495	21'-3 11/16"	5706	18'-8 5/8"	1021	3'-4 3/16"	11378	37'-3 5/16"	11762	38'-7 1/16"
090 LOW HEAT	12921 5861	3544	11'-7 1/2"	6495	21'-3 11/16"	5908	19'-4 9/16"	1054	3'-5 1/2"	12555	41'-2 5/16"	12939	42'-5 7/16"
100 LOW HEAT	12941 5870	3544	11'-7 1/2"	6495	21'-3 11/16"	5853	19'-2 7/16"	1054	3'-5 1/2"	12555	41'-2 5/16"	12939	42'-5 7/16"
075 HIGH HEAT	12451 5648	3544	11'-7 1/2"	6495	21'-3 11/16"	5764	18'-10 15/16"	1021	3'-4 3/16"	11378	37'-3 5/16"	11762	38'-7 1/16"
090 HIGH HEAT	13051 5920	3544	11'-7 1/2"	6495	21'-3 11/16"	5936	19'-5 3/4"	1054	3'-5 1/2"	12555	41'-2 5/16"	12939	42'-5 7/16"
100 HIGH HEAT	13071 5929	3544	11'-7 1/2"	6495	21'-3 11/16"	5915	19'-4 7/8"	1054	3'-5 1/2"	12555	41'-2 5/16"	12939	42'-5 7/16"

NOTES:

1. DIMENSIONS IN [ ] ARE IN MILLIMETERS.
2. UNIT WEIGHT AND CENTER OF GRAVITY INCLUDES ECONOMIZER, LARGEST INDOOR FAN MOTOR, HIGH CAPACITY EVAPORATOR COIL AND LARGEST POWER EXHAUST MOTOR.
3. UNIT CLEARANCES  
TOP DO NOT RESTRICT CONDENSER FANS  
CONTROL BOX END = 6'-0"  
SIDES  
ECONOMIZER END = 6'-0" (EXCEPT POWER EXHAUST UNITS 10'-0")  
FOR SMALLER SERVICE AND OPERATIONAL CLEARANCES, CONTACT CARRIER APPLICATION ENGINEERING DEPARTMENT.
4. SUGGESTED FIELD CONNECTIONS TO BE MADE INSIDE OR OUTSIDE OF 32.5 mm FLANGE.
5. WHEN THE UNIT IS SLAB MOUNTED, PLUG THE FACTORY DRILLED AUXILIARY CONDENSATE DRAIN HOLES.
6. ECONOMIZER SIDE HOODS ARE FOLDED IN FOR SHIPPING.

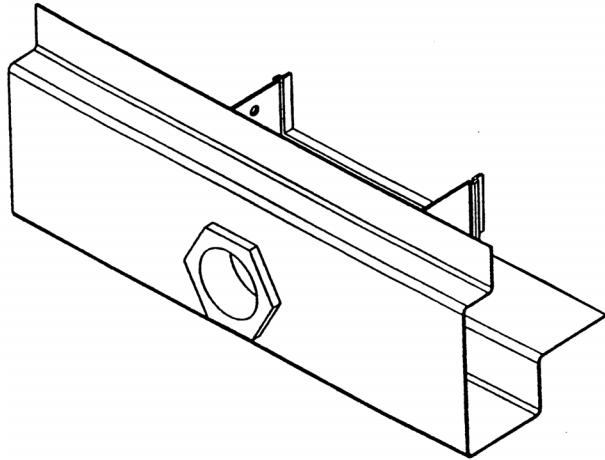




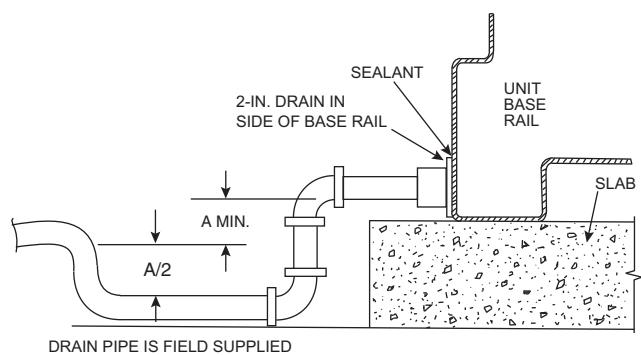
**Auxiliary Coil Location (in.)**

UNIT SIZES	DISTANCE A	HEIGHT B
030,035	123.0	6.6
040,050	156.8	6.6
055-070	200.4	6.6
075-100	200.4	6.6
075-100 with High-Capacity Power Exhaust	279.2	6.6

**Fig. 23 — Units with Optional Extended Chassis — Location of Coil Tracks**



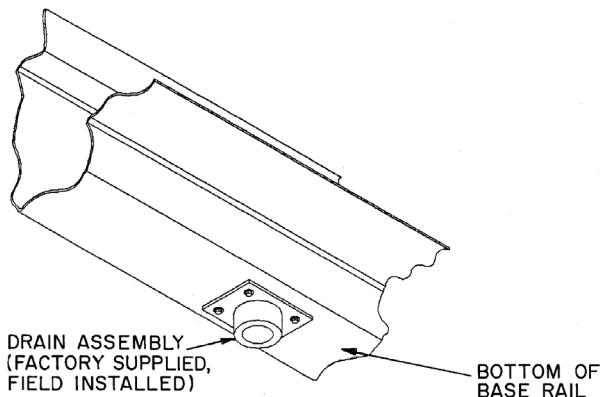
**Fig. 24 — Primary Drain Connection**



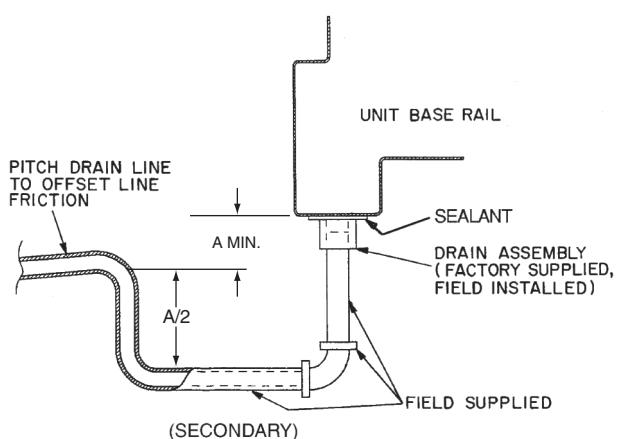
$A = 4$  in. (102 mm) min — Sizes 030-070

7 in. (178 mm) min — Sizes 075-100

**Fig. 25 — Primary Condensate Drain Piping Details (Slab and Curb Mounted) and Slab-Mounted Secondary Condensate Drain Piping Details**



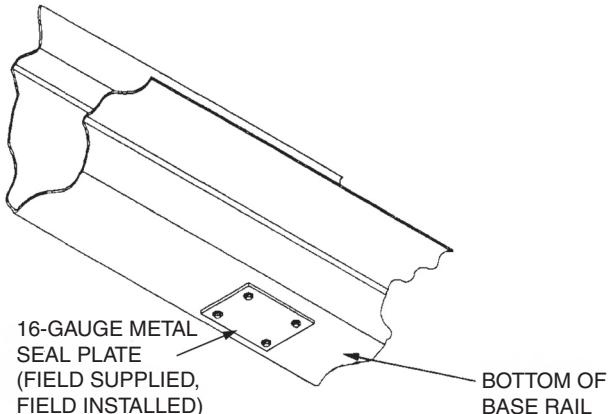
**Fig. 26 — Secondary Condensate Drain Location (Curb Mount)**



$A = 4$  in. (102 mm) min — sizes 030-070

7 in. (178 mm) min — sizes 075-100

**Fig. 27 — Curb-Mounted Secondary Condensate Drain Pipe Details**



NOTE: For Greenspeed option units (48P6,P7,P8,P9), secure the OAT sensor in the outdoor-air stream to measure the ambient air temperature.

**Fig. 28 — Secondary Drain Seal Plate Location (Slab Mount)**

### Step 9 — Install Outdoor Hoods (Units without Optional High-Capacity Power Exhaust)

UNIT SIZES 030-050

#### 25% Outdoor-Air Hoods (Units without Economizer Option) (Fig. 29)

1. Outdoor-air hoods are shipped bolted to the unit in a shipping position. Remove the 6 screws holding each 25% outdoor-air hood shipping cover in place.
2. Remove the holddown screw from each upper corner of each hood.
3. Pivot hoods outward (2 hoods).
4. Install 17 screws around outside of each hood. (Screws are in the fastener package taped to the basepan inside the fan section.)
5. Apply a bead of RTV or similar sealant to corner of each hood at pivot points to prevent water leaks. See Fig. 30.

#### Economizer Hoods (Units with Economizer Option)

(Fig. 31 and 32)

1. Outdoor-air hoods are shipped bolted to the unit in a shipping position.
2. Remove the holddown screw from the lower corner of each hood.
3. Pivot hoods out and upward (2 hoods).
4. Apply seal strip to upper horizontal flange of the hood top extensions. Apply seal strip to vertical flange of hood sides. (Hood top extensions, sides, screws, and seal strip are shipped inside the fan section of the unit.)
5. Install hood top extensions on bottom side of hood using 6 screws on each hood. Install hood sides using 10 screws on each side (7 along the top, 3 to fasten to unit side wall).
6. Apply a bead of RTV or similar sealant to corners of economizer hoods at pivot points to prevent water leaks. See Fig. 30.

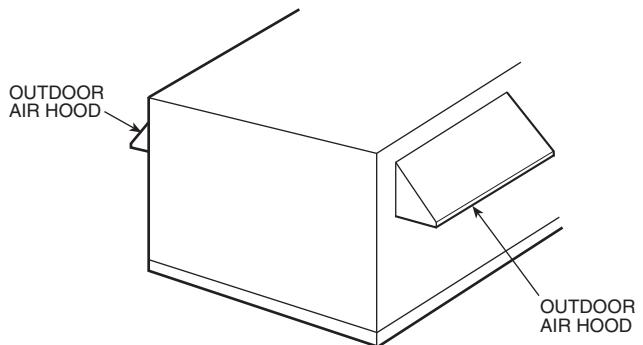
UNIT SIZES 055-100

#### 25% Outdoor-Air Hoods (Fig. 33)

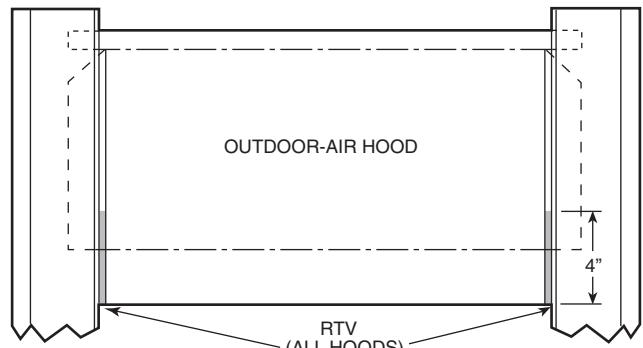
The outdoor-air hoods are factory installed on the 055-100 units.

### Economizer Hoods (Units with Economizer Option) (Fig. 34-36)

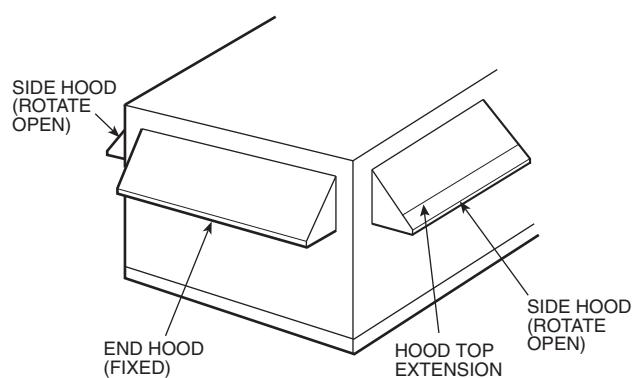
1. Outdoor-air hoods are shipped bolted to the unit in a shipping position.
2. Remove the holddown screw from the lower corner of each economizer hood.
3. Pivot hoods out and upward (4 hoods).
4. Apply seal strip to upper horizontal flange of the hood top extensions. Apply seal strip to vertical flange of hood sides. (Hood top extensions, sides, screws, and seal strip are shipped inside the fan section of the unit.)
5. Install hood top extensions on bottom side of hood top using 6 screws for each hood. Install hood sides using 10 screws for each side (7 along the top, 3 to fasten to unit side wall).
6. Apply a bead of RTV or similar sealant to corners of economizer hoods at pivot points to prevent water leaks. See Fig. 30.



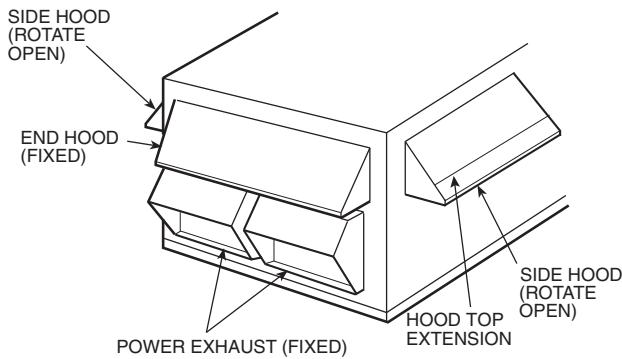
**Fig. 29 — Outdoor Air Hood Installation (Sizes 030-050)**



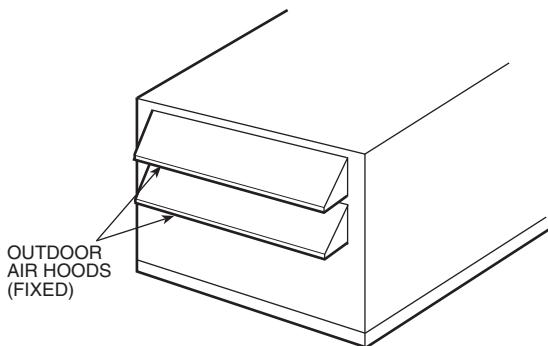
**Fig. 30 — Outdoor-Air and Economizer Hood**



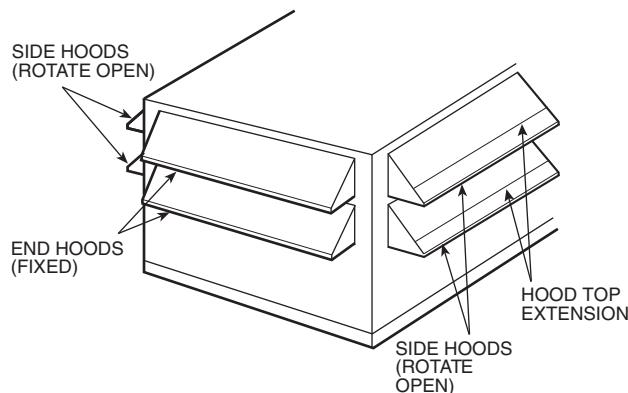
**Fig. 31 — Economizer Outdoor-Air Hood Installation (Sizes 030-050)**



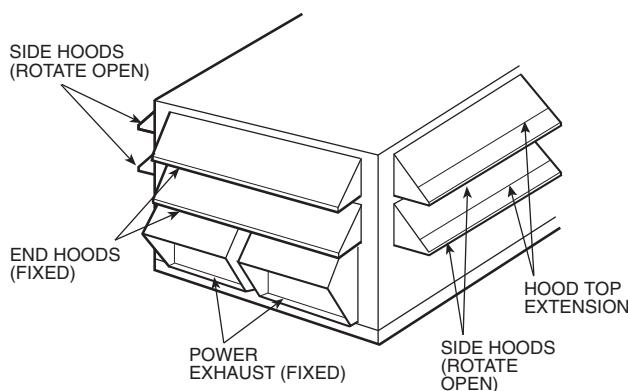
**Fig. 32 — Economizer with Power Exhaust Outdoor-Air Hood Installation (Sizes 030-050)**



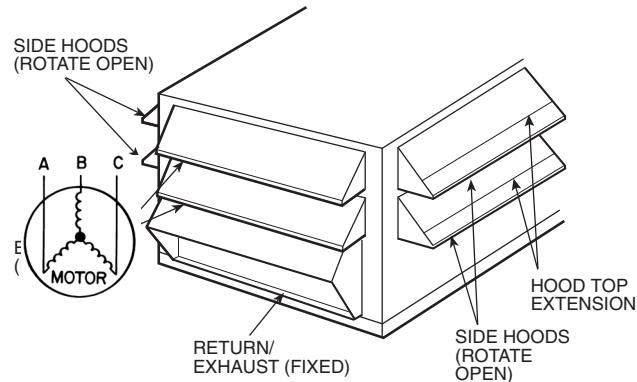
**Fig. 33 — 25% Outdoor-Air Hood Location (Sizes 055-105)**



**Fig. 34 — Economizer Outdoor-Air Hood Installation (Sizes 055-100)**



**Fig. 35 — Economizer with Power Exhaust Outdoor-Air Hood Installation (Sizes 055-100)**



**Fig. 36 — Economizer with Return Fan Outdoor-Air Hood Installation (Units with Optional Return Fan)**

#### **Step 10 — Install Economizer Hoods (Units with Optional High-Capacity Power Exhaust)**

The economizer uses a total of 4 outdoor intake hoods, 2 on each side of the unit. See Fig. 37. Two small hoods (one per side) are factory-installed and are pivoted inside the unit chassis for shipment. Two large hoods are shipped in packages located inside the unit. The large hoods (one on each side) require field assembly and mounting.

##### **INSTALL SMALL HOODS**

To install the small economizer hoods, perform the following procedure:

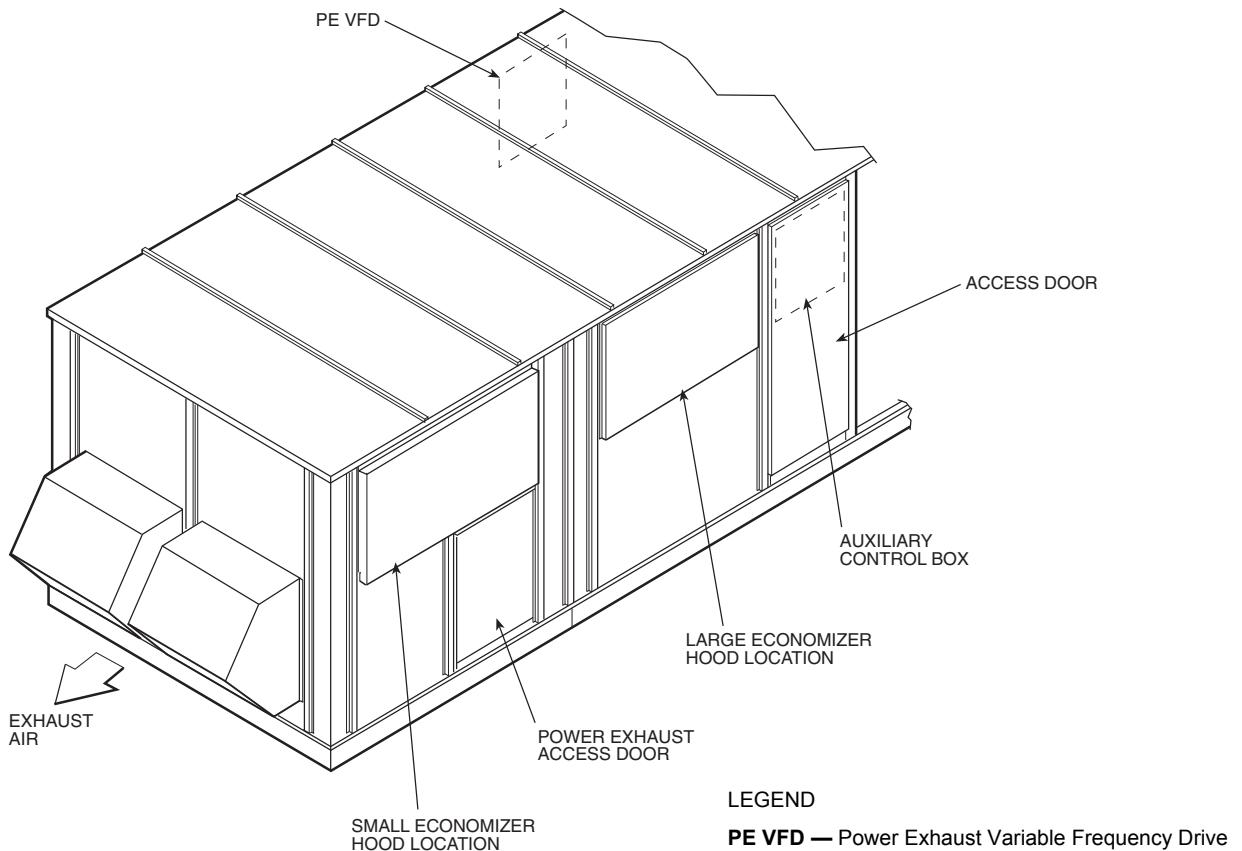
1. Remove the 10 screws holding each of the small economizer hood shipping covers in place.
2. Pivot hoods outward. (There are a total of 2 hoods.)
3. Apply seal strip to vertical flange of hood sides.
4. Install 15 screws (4 each side, 7 across top) around the outside of each hood. Screws are in the fastener package taped to the basepan inside the fan section.
5. Apply a bead of RTV or similar sealant to corner of economizer hood at pivot points to prevent water leaks. See Fig. 30.

##### **INSTALL LARGE HOODS**

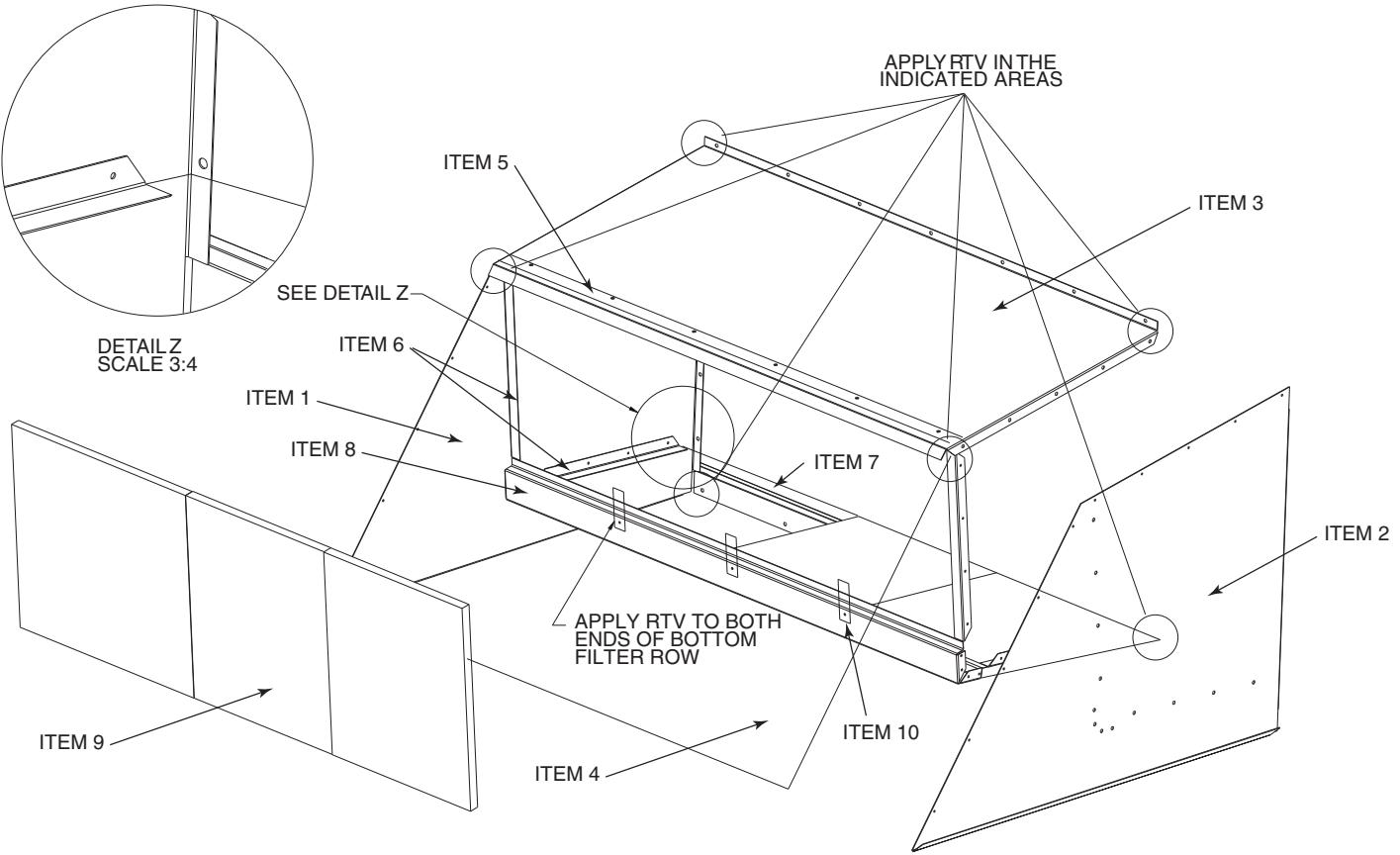
Large hoods are shipped disassembled in the economizer section of the unit behind the large economizer hood shipping cover. See Fig. 38 for assembly details for large economizer hoods. To install the large economizer hoods, perform the following procedure:

1. Remove the 17 screws holding each of the large economizer hood shipping covers in place.
2. Remove the packages containing the disassembled large economizer hoods (total of 2 packages). Each package contains the following (see Fig. 38 for Item numbers):
  - left hood side (Item 1),
  - right hood side (Item 2),
  - hood top (Item 3),
  - hood front (Item 4),
  - top filter flange (Item 5),
  - 4 side filter flanges (Item 6),
  - bottom support (Item 7),
  - front support (Item 8),
  - 6 filters (Item 9),
  - 9 filter clips (Item 10),
  - seal strip,
  - fasteners.

3. Place seal strip on backside of bottom support (Item 7) along entire length of support, covering 6 clearance holes.
4. Attach bottom support piece (Item 7) to unit. Be sure seal strip is between bottom support and panel on unit.
5. Place seal strip on 3/4 in. flange on both the left and right hood sides (Items 1 and 2).
6. Attach the side filter flanges (Item 6) to the left and right hood sides (Items 1 and 2), 2 on each hood side.
7. Attach left and right hood sides (Items 1 and 2) to unit. Be sure seal strip is between hood side and unit.
8. Place seal strip on 3/4 in. flange on hood top (Item 3).
9. Attach top filter flange (Item 5) to hood top (Item 3).
10. Attach top hood to unit and to hood sides. Be sure seal strip is between hood top and unit.
11. Attach front support (Item 8) between left and right hood sides.
12. Place seal strip on all filter flanges.
13. Attach filter clips (Item 10) to front and bottom supports (Items 7 and 8).
14. Install filters (Item 9). Filters are held in place with filter clips.
15. Attach hood front (Item 4) to hood top and sides.
16. Apply RTV or similar sealant to 6 places shown in Fig. 38.



**Fig. 37 — Economizer Hood Location — Units with High-Capacity Power Exhaust**



**Fig. 38 — Large Economizer Hood Assembly**

### Step 11 — Route Field Wiring

#### UNIT SIZES 030-060

Field wiring can be brought into the unit through the basepan and roof curb or through the corner post in the side of the unit next to the control box.

A 3-1/2 in. FPT coupling for field power and a 3/4 in. FPT coupling for 24 v control wiring are provided in the basepan. There are two 7/8 in. pilot holes in the corner post as shown on the certified drawings. Use these holes as pilot holes for making the hole for field-supplied conduit in the corner post for field power wiring.

#### **CAUTION**

Use care when drilling near condenser coil. Damage to unit could result.

If field power wiring is brought through the roof curb, route wiring out through one of the holes to the field-supplied disconnect

and then back into the unit through the other hole. See Fig. 39 and 40 for recommended disconnect location.

If power wiring is brought through the side of the unit, route wiring from field-supplied disconnect through top hole into unit.

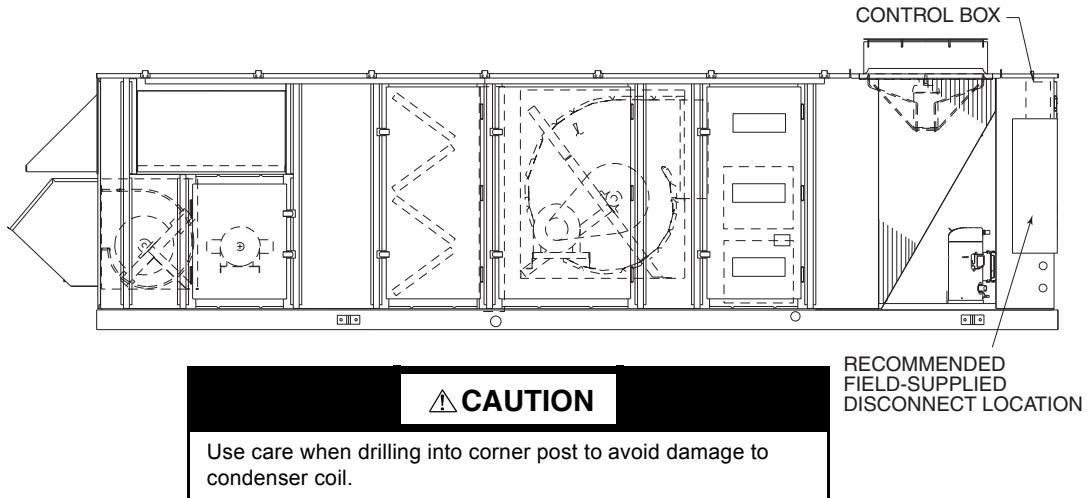
If control wiring is to be brought in through the side of the unit, a 7/8 in. diameter hole must be drilled in the corner post next to the control box.

#### UNIT SIZES 070-100

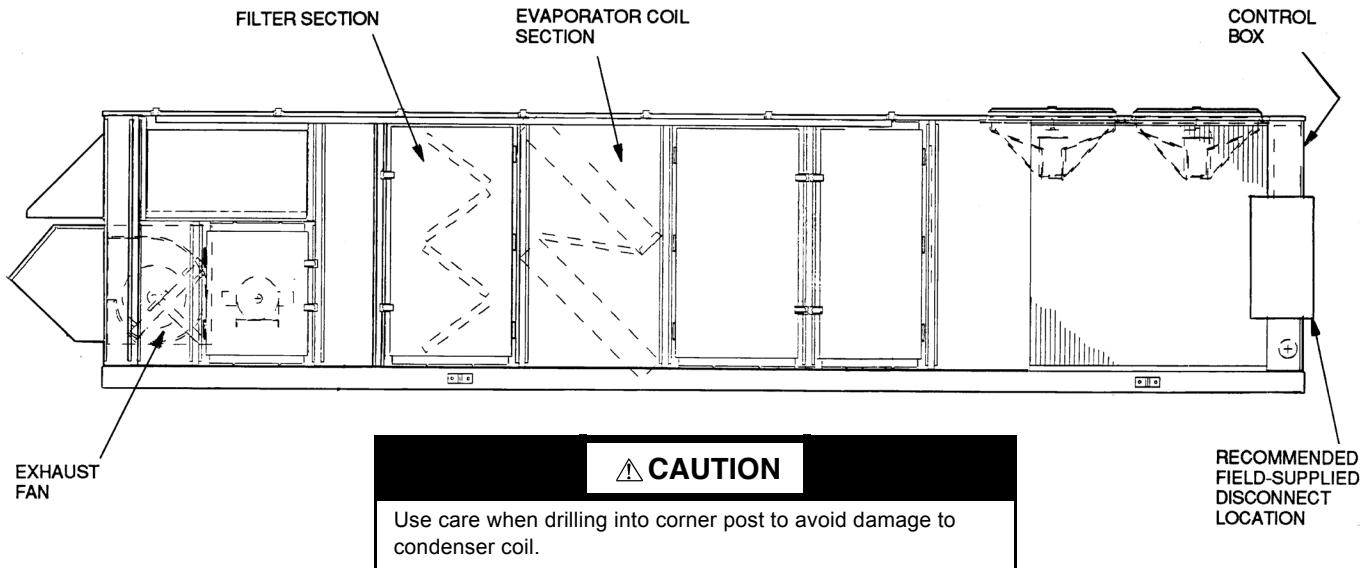
Field wiring is brought into the unit through the bottom of the control box. Wiring can be brought through the roof curb through field-supplied watertight connections. See Fig. 41.

A 4-5/32 in. hole for field power wiring and a 7/8 in. hole for 24-v control wiring are provided in the bottom of the control box. Field-supplied couplings must be used when routing wiring into the control box.

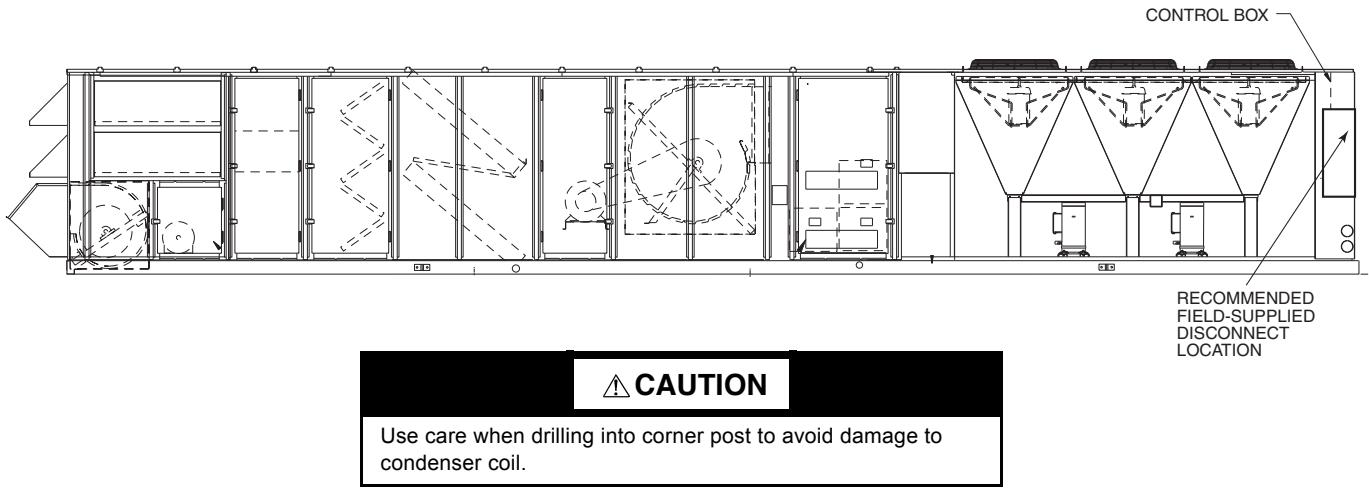
See Fig. 41 for recommended disconnect location.



**Fig. 39 — Disconnect Location — Size 030 and 035 Units**



**Fig. 40 — Disconnect Location — Size 040-060 Units**



**Fig. 41 — Disconnect Location — Size 070-100 Units**

## Step 12 — Make Field Electrical Connections

**IMPORTANT:** Units with VFDs (variable frequency drives) generate, use, and can radiate radio frequency energy. If units are not installed and used in accordance with these instructions, they may cause radio interference. They have been tested and found to comply with limits of a Class A computing device as defined by FCC (Federal Communications Commission) regulations, Subpart J of Part 15, which are designed to provide reasonable protection against such interference when operated in a commercial environment.

### POWER WIRING

Units are factory wired for the voltage shown on the unit nameplate. The main terminal block is suitable for use with aluminum or copper wires. Maximum wire size varies according to disconnect size.

#### Units without Factory-Installed Disconnect

When installing units, provide a disconnect per NEC (National Electrical Code) of adequate size (MOCP [maximum overcurrent protection] of unit is on the informative plate). All field wiring must comply with NEC and all local codes. Size wire based on MCA (minimum circuit amps) on the unit informative plate. See Fig. 42 for power wiring connections to the unit power terminal block and equipment ground. Maximum wire size is two (2) 500 MCM (maximum wire size) conductors per pole.

#### Units with Factory-Installed Disconnect

The factory-installed disconnect is an interlocking, door-type. The disconnect handle locks the door when it is in the ON position. The disconnect handle must be in the OFF position to open the control box door. The disconnect is located in the control box behind the control box door for all units. See Fig. 43.

All field wiring must comply with NEC and all local codes. Wire must be sized based on MCA (minimum circuit amps) on the unit informative plate. See Fig. 44 for power wiring connections to the unit disconnect and equipment ground.

DISCONNECT SIZE	QUANTITY...MAXIMUM WIRE SIZE (MCM)
250 Amps	1...300
400 Amps	1...600
600 Amps	2...600

#### Operating Voltage

Operating voltage to the compressor must be within the voltage range indicated on the unit nameplate. Voltages between phases must be balanced within 2%, and the current must be balanced within 10%. See Tables 13-28 for unit electrical data.

Use the following formula to determine the percentage of voltage imbalance.

#### Voltage Imbalance

$$= 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 460-3-60.

$$AB = 452 \text{ v}$$

$$BC = 464 \text{ v}$$

$$AC = 455 \text{ v}$$

$$\text{Average Voltage} = \frac{455 + 464 + 455}{3}$$

$$= \frac{1371}{3}$$

$$= 457$$

Determine maximum deviation from average voltage:

$$(AB) 457 - 452 = 5 \text{ v}$$

$$(BC) 464 - 457 = 7 \text{ v}$$

$$(AC) 457 - 455 = 2 \text{ v}$$

Maximum deviation is 7 v.

Determine percent voltage imbalance:

$$\% \text{ Voltage Imbalance} = 100 \times \frac{7}{457}$$

$$= 1.53\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

**IMPORTANT:** If the supply voltage phase imbalance is more than 2%, contact local utility immediately.

Unit failure as a result of operation on improper line voltage or excessive phase imbalance constitutes abuse and may cause damage to electrical components.

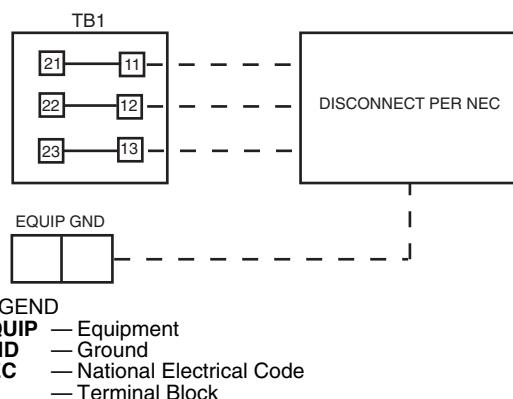


Fig. 42 — Field Power Wiring Connections

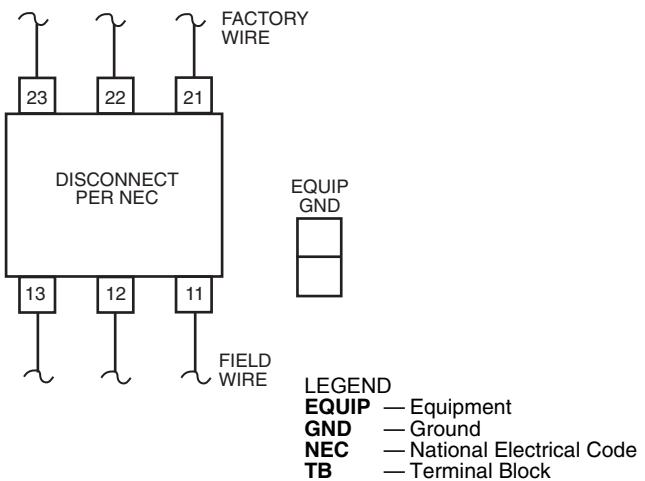
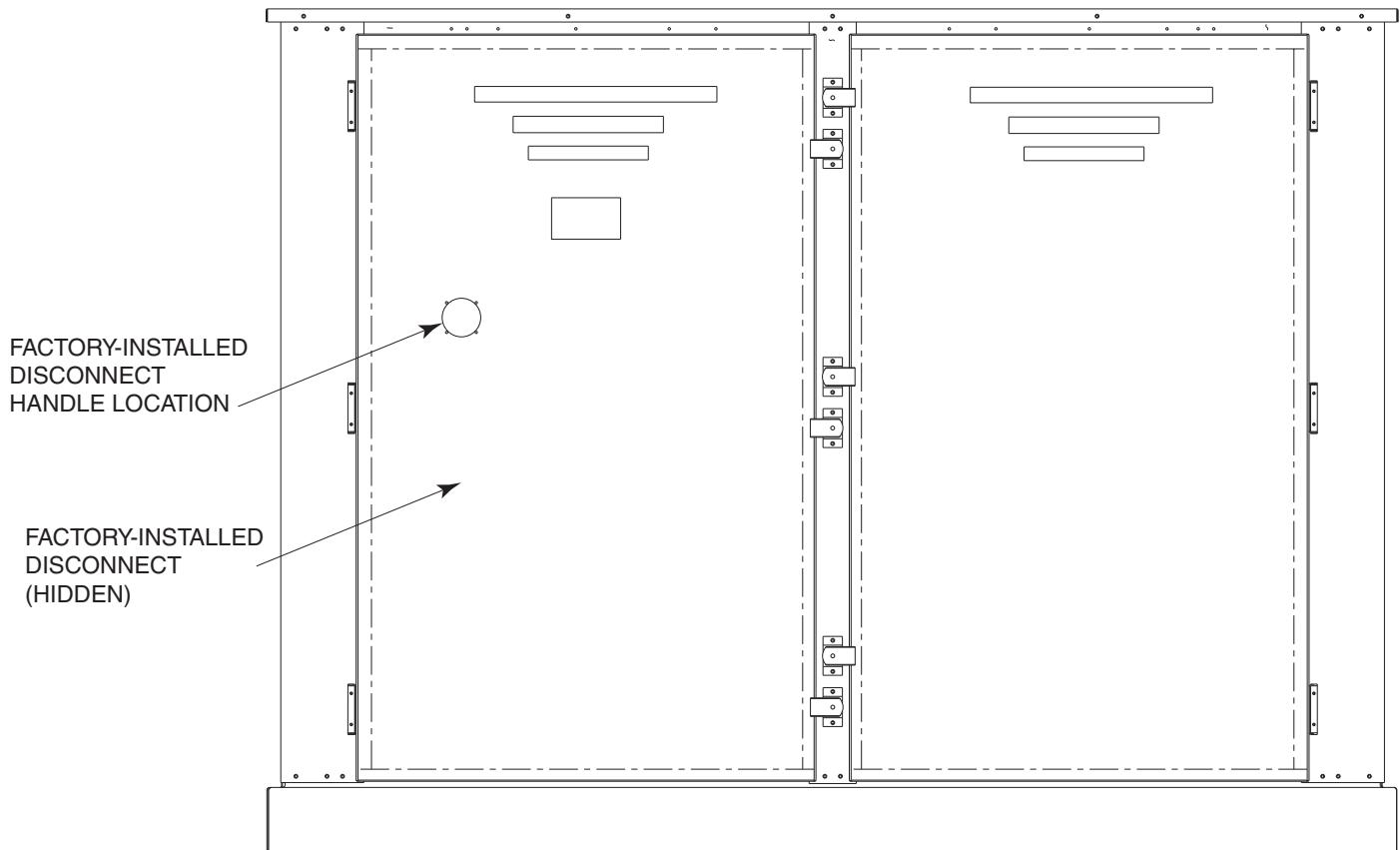


Fig. 43 — Field Power Wiring Connections for Factory-Installed Disconnect



**Fig. 44 — Factory-Installed Disconnect Location (End of Unit Shown)**



**Table 13 — Electrical Data, 48P 030 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1							Qty	FLA (ea)	Qty	FLA (ea)	MCA
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
575	518	632	1	19.9	109	1	19.9	109	2	2.6 (ea)	7.5	9.0	—	—	—	59.0	70
												1	10	11.0	70.0	80	
												1	15	17.0	76.0	90	
												1	20	22.0	81.5	100	
												1	20	27.0	87.8	110	
												10	11.0	—	61.0	80	
														1	10	11.0	72.0
														1	15	17.0	78.0
														1	20	22.0	83.5
														1	20	27.0	89.8
												15	17.0	—	67.0	80	
														1	10	11.0	78.0
														1	15	17.0	84.0
														1	20	22.0	89.5
														1	20	27.0	95.8
												20	22.0	—	72.5	90	
														1	10	11.0	83.5
														1	15	17.0	89.5
														1	20	22.0	94.5
														1	20	27.0	100.8
												25	27.0	—	78.8	100	
														1	10	11.0	89.8
														1	15	17.0	95.8
														1	20	22.0	100.8
														1	20	27.0	105.8

NOTE(S):

a. Units use 1 (low heat) or 2 (high heat) combustion fan motors rated at 0.3 FLA each.

b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

**FLA** — Full Load Amps  
**HACR** — Heating, Air Conditioning, and Refrigeration  
**Hp** — Nominal Horsepower  
**LRA** — Locked Rotor Amps  
**MCA** — Minimum Circuit Amps (for wire sizing)  
**RLA** — Rated Load Amps





**Table 14 — Electrical Data, 48P 035 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1							Qty	FLA	Hp (ea)	FLA (ea)	MCA
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
575	518	632	1	23.7	132	1	23.7	132	2	2.6 (ea)	7.5	9.0	—	—	—	67.5	90
													1	10	11.0	78.5	100
													1	15	17.0	84.5	100
													1	20	22.0	89.5	110
													1	20	27.0	95.4	110
													—	—	—	69.5	90
													1	10	11.0	80.5	100
													1	15	17.0	86.5	110
													1	20	22.0	91.5	110
													1	20	27.0	97.4	110
													—	—	—	75.5	90
													1	10	11.0	86.5	110
													1	15	17.0	92.5	110
													1	20	22.0	97.5	110
													1	20	27.0	103.4	125
													—	—	—	80.5	100
													1	10	11.0	91.5	110
													1	15	17.0	97.5	110
													1	20	22.0	102.5	125
													1	20	27.0	108.4	125
													—	—	—	86.4	110
													1	10	11.0	97.4	110
													1	15	17.0	103.4	125
													1	20	22.0	108.4	125
													1	20	27.0	113.4	125

NOTE(S):

a. Units use 1 (low heat) or 2 (high heat) combustion fan motors rated at 0.3 FLA each.

b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

<b>FLA</b>	— Full Load Amps
<b>HACR</b>	— Heating, Air Conditioning, and Refrigeration
<b>Hp</b>	— Nominal Horsepower
<b>LRA</b>	— Locked Rotor Amps
<b>MCA</b>	— Minimum Circuit Amps (for wire sizing)
<b>RLA</b>	— Rated Load Amps



**Table 15 — Electrical Data, 48P 040 Units<sup>a</sup>**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1			Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)									
208/230	187	253	1	55.8	340	2	30.1	225	3	6.6 (ea)	7.5	24.2 / 22.0	—	— / —	174.0 / 171.8	225 / 225	
											1	10	30.8 / 28.0	204.8 / 199.8	250 / 250		
											1	15	46.2 / 42.0	220.2 / 213.8	250 / 250		
											1	20	59.4 / 54.0	234.3 / 225.8	250 / 250		
											1	25	74.8 / 68.0	253.5 / 242.8	300 / 300		
											10	30.8 / 28.0	— / —	180.6 / 177.8	225 / 225		
											1	10	30.8 / 28.0	211.4 / 205.8	250 / 250		
											1	15	46.2 / 42.0	226.8 / 219.8	250 / 250		
											1	20	59.4 / 54.0	240.9 / 231.8	300 / 300		
											1	25	74.8 / 68.0	260.1 / 248.8	300 / 300		
											15	46.2 / 42.0	— / —	196.0 / 191.8	250 / 225		
460	414	508	1	26.9	179	2	16.7	114	3	3.3 (ea)	7.5	11.0	—	— / —	210.1 / 203.8	250 / 250	
											1	10	30.8 / 28.0	240.9 / 231.8	300 / 250		
											1	15	46.2 / 42.0	256.3 / 245.8	300 / 300		
											1	20	59.4 / 54.0	269.5 / 257.8	300 / 300		
											1	25	74.8 / 68.0	288.7 / 274.8	350 / 300		
											20	59.4 / 54.0	— / —	229.3 / 220.8	300 / 250		
											1	10	30.8 / 28.0	260.1 / 248.8	300 / 300		
											1	15	46.2 / 42.0	275.5 / 262.8	350 / 300		
											1	20	59.4 / 54.0	288.7 / 274.8	350 / 300		
											1	25	74.8 / 68.0	304.1 / 288.8	350 / 350		
											30	88.0 / 80.0	— / —	245.8 / 235.8	300 / 300		
											1	10	30.8 / 28.0	276.6 / 263.8	350 / 300		
											1	15	46.2 / 42.0	292.0 / 277.8	350 / 350		
											1	20	59.4 / 54.0	305.2 / 289.8	350 / 350		
											1	25	74.8 / 68.0	320.6 / 303.8	400 / 350		

**Table 15 — Electrical Data, 48P 040 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY					
			No. A1			No. B1															
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)													
575	518	632	1	23.7	132	2	12.2	80	3	2.6 (ea)	7.5	9.0	—	—	—	70.8	90				
											1	10	11.0	81.8	100						
											1	15	17.0	87.8	110						
											1	20	22.0	92.8	110						
											1	20	27.0	97.8	125						
											10	11.0	—	72.8	90						
											1	10	11.0	83.8	100						
											1	15	17.0	89.8	110						
											1	20	22.0	94.8	110						
											1	20	27.0	100.7	125						
600	540	650	1	25.0	144	2	14.0	80	3	2.6 (ea)	15	17.0	—	—	—	78.8	100				
											1	10	11.0	89.8	110						
											1	15	17.0	95.8	110						
											1	20	22.0	100.8	110						
											1	20	27.0	106.7	125						
											20	22.0	—	83.8	100						
											1	10	11.0	94.8	110						
											1	15	17.0	100.8	110						
											1	20	22.0	105.8	125						
											1	20	27.0	111.7	125						
660	570	680	1	27.0	156	2	16.0	80	3	2.6 (ea)	25	27.0	—	—	—	89.7	110				
											1	10	11.0	100.7	125						
											1	15	17.0	106.7	125						
											1	20	22.0	111.7	125						
											1	20	27.0	116.7	125						
											30	32.0	—	95.9	125						
											1	10	11.0	106.9	125						
											1	15	17.0	112.9	125						
											1	20	22.0	117.9	125						
											1	20	27.0	122.9	150						

NOTE(S):

- a. Units use 1 (low heat) or 2 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

**FLA** — Full Load Amps  
**HACR** — Heating, Air Conditioning, and Refrigeration  
**Hp** — Nominal Horsepower  
**LRA** — Locked Rotor Amps  
**MCA** — Minimum Circuit Amps (for wire sizing)  
**RLA** — Rated Load Amps





**Table 16 — Electrical Data, 48P 050 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY					
			No. A1			No. B1															
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)													
575	518	632	2	12.8	80	2	14.7	100	4	2.6 (ea)	7.5	9.0	—	—	—	78.1	90				
												1	10	11.0	89.1	100					
												1	15	17.0	95.7	110					
												1	20	22.0	101.9	110					
												1	20	27.0	108.2	125					
												10	11.0	—	80.1	90					
														1	10	11.0	91.1	100			
														1	15	17.0	97.7	110			
														1	20	22.0	103.9	125			
														1	20	27.0	110.2	125			
												15	17.0	—	86.7	100					
														1	10	11.0	97.7	110			
														1	15	17.0	103.7	110			
														1	20	22.0	109.9	125			
														1	20	27.0	116.2	125			
												20	22.0	—	92.9	110					
														1	10	11.0	103.9	125			
														1	15	17.0	109.9	125			
														1	20	22.0	114.9	125			
														1	20	27.0	121.2	125			
												25	27.0	—	99.2	125					
														1	10	11.0	110.2	125			
														1	15	17.0	116.2	125			
														1	20	22.0	121.2	125			
														1	20	27.0	126.2	150			
												30	32.0	—	105.4	125					
														1	10	11.0	116.4	125			
														1	15	17.0	122.4	150			
														1	20	22.0	127.4	150			
														1	20	27.0	132.4	150			

NOTE(S):

a. Units use 1 (low heat) or 2 (high heat) combustion fan motors rated at 0.3 FLA each.

b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

<b>FLA</b>	— Full Load Amps
<b>HACR</b>	— Heating, Air Conditioning, and Refrigeration
<b>Hp</b>	— Nominal Horsepower
<b>LRA</b>	— Locked Rotor Amps
<b>MCA</b>	— Minimum Circuit Amps (for wire sizing)
<b>RLA</b>	— Rated Load Amps





**Table 17 — Electrical Data, 48P 055 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1							Qty	FLA	Hp	FLA (ea)	MCA
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
575	518	632	2	14.7	100	2	14.7	100	4	2.6 (ea)	15	17.0	—	—	90.5	100	
												1	15.0	17.0	107.5	110	
												1	20.0	22.0	113.7	125	
												1	25.0	27.0	120.0	125	
												1	30.0	32.0	126.2	150	
												20	22.0	—	96.7	110	
												1	15.0	17.0	113.7	125	
												1	20.0	22.0	118.7	125	
												1	25.0	27.0	125.0	150	
												25	27.0	—	103.0	125	
												1	15.0	17.0	120.0	125	
												1	20.0	22.0	125.0	150	
												1	25.0	27.0	130.0	150	
												1	30.0	32.0	136.2	150	
												30	32.0	—	109.2	125	
												1	15.0	17.0	126.2	150	
												1	20.0	22.0	131.2	150	
												1	25.0	27.0	136.2	150	
												40	41.0	—	120.5	150	
												1	15.0	17.0	137.5	175	
												1	20.0	22.0	142.5	175	
												1	25.0	27.0	147.5	175	
												1	30.0	32.0	152.5	175	

NOTE(S):

- a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

- FLA** — Full Load Amps
- HACR** — Heating, Air Conditioning, and Refrigeration
- Hp** — Nominal Horsepower
- LRA** — Locked Rotor Amps
- MCA** — Minimum Circuit Amps (for wire sizing)
- RLA** — Rated Load Amps





**Table 18 — Electrical Data, 48P 060 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1							Qty	FLA	Hp	FLA (ea)	MCA
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
575	518	632	2	19.9	109	2	19.9	109	4	2.6 (ea)	15	17.0	—	—	112.0	125	
												1	15	17	129.0	150	
												1	20	22	134.5	150	
												1	25	27	140.8	150	
												1	30	32	147.0	175	
												20	22.0	—	—	117.5	125
													1	15	17	134.5	150
													1	20	22	139.5	150
													1	25	27	145.8	150
												25	27.0	—	—	123.8	150
													1	15	17	140.8	150
													1	20	22	145.8	150
													1	25	27	150.8	175
													1	30	32	157.0	175
												30	32.0	—	—	130.0	150
													1	15	17	147.0	175
													1	20	22	152.0	175
													1	25	27	157.0	175
												40	41.0	—	—	141.3	175
													1	15	17	158.3	175
													1	20	22	163.3	200
													1	25	27	168.3	200
													1	30	32	173.3	200

NOTE(S):

- a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

**FLA** — Full Load Amps  
**HACR** — Heating, Air Conditioning, and Refrigeration  
**Hp** — Nominal Horsepower  
**LRA** — Locked Rotor Amps  
**MCA** — Minimum Circuit Amps (for wire sizing)  
**RLA** — Rated Load Amps



**Table 19 — Electrical Data, 48P 070 Units<sup>a</sup>**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY								
			No. A1			No. B1																		
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)																
208/230	187	253	2	51.3	300	2	55.8	340	6.6 (ea)	15	46.2 / 42.0	1	15.0	46.2 / 42.0	300.8 / 296.6	350 / 350								
460	414	508	2	23.1	150	2	26.9	179	3.3 (ea)	15	21.0	1	15.0	21.0	140.9	150								

**Table 19 — Electrical Data, 48P 070 Units<sup>a</sup> (cont)**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1			Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	15	17.0	—	—	120.5	125	
575	518	632	2	19.9	109	2	23.7	132	4	2.6 (ea)	15	17.0	—	—	120.5	125	
											1	15.0	17.0	—	137.5	150	
											1	20.0	22.0	—	142.5	150	
											1	25.0	27.0	—	148.4	175	
											1	30.0	32.0	—	154.6	175	
											20	22.0	—	—	125.5	150	
											1	15.0	17.0	—	142.5	150	
											1	20.0	22.0	—	147.5	150	
											1	25.0	27.0	—	153.4	175	
											1	30.0	32.0	—	159.6	175	
											25	27.0	—	—	131.4	150	
											1	15.0	17.0	—	148.4	175	
											1	20.0	22.0	—	153.4	175	
											1	25.0	27.0	—	158.4	175	
											1	30.0	32.0	—	164.6	175	
											30	32.0	—	—	137.6	150	
											1	15.0	17.0	—	154.6	175	
											1	20.0	22.0	—	159.6	175	
											1	25.0	27.0	—	164.6	175	
											1	30.0	32.0	—	169.6	200	
											40	41.0	—	—	148.9	175	
											1	15.0	17.0	—	165.9	200	
											1	20.0	22.0	—	170.9	200	
											1	25.0	27.0	—	175.9	200	
											1	30.0	32.0	—	180.9	200	

NOTE(S):

- a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

- FLA** — Full Load Amps  
**HACR** — Heating, Air Conditioning, and Refrigeration  
**Hp** — Nominal Horsepower  
**LRA** — Locked Rotor Amps  
**MCA** — Minimum Circuit Amps (for wire sizing)  
**RLA** — Rated Load Amps







**Table 22 — Electrical Data — 48P 075 Units with Optional Return Fan<sup>a</sup>**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR		POWER EXHAUST			POWER SUPPLY		
			No. A1			No. B1												
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>	
460	414	508	2	26.9	179	2	26.9	179	4	3.3 (ea)	30	40.0	1	20	27.0	197.8	225	
												1	25	34.0	204.8	225		
												1	30	40.0	210.8	250		
												1	40	52.0	225.8	250		
												40	52.0	1	20	27.0	212.8	250
												1	25	34.0	219.8	250		
												1	30	40.0	225.8	250		
												1	40	52.0	237.8	250		
												50	65.0	1	20	27.0	229.1	250
												1	25	34.0	236.1	300		
575	518	632	2	23.7	132	2	23.7	132	4	2.6 (ea)	30	32.0	1	20	27.0	244.1	300	
												1	25	34.0	251.1	300		
												1	30	40.0	257.1	300		
												1	40	52.0	269.1	300		
												60	77.0	1	20	27.0	267.8	350
												1	25	34.0	274.8	350		
												1	30	40.0	280.8	350		
												1	40	52.0	292.8	350		
												75	96.0	1	20	27.0	226.5	250
												1	25	34.0	233.5	300		
												1	30	40.0	242.5	300		

NOTE(S):

- a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

- FLA** — Full Load Amps
- HACR** — Heating, Air Conditioning, and Refrigeration
- Hp** — Nominal Horsepower
- LRA** — Locked Rotor Amps
- MCA** — Minimum Circuit Amps (for wire sizing)
- RLA** — Rated Load Amps









**Table 26 — Electrical Data — 48P 100 Standard Units<sup>a</sup>**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR		EVAPORATOR FAN MOTOR			POWER EXHAUST			POWER SUPPLY	
			No. A1			No. B1												
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Hp	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>	
460	414	508	3	23.1	150	3	26.9	179	6	3.3 (ea)	30	40.0	—	—	—	219.8	250	
											2	5.0	7.6	235.0	250			
											2	7.5	11.0	241.8	250			
											2	10.0	14.0	247.8	250			
											40	52.0	—	—	234.8	250		
											2	5.0	7.6	250.0	300			
											2	7.5	11.0	256.8	300			
											2	10.0	14.0	262.8	300			
											50	65.0	—	—	251.1	300		
											2	5.0	7.6	266.3	300			
575	518	632	3	19.9	109	3	23.7	132	6	2.6 (ea)	30	32.0	—	—	186.4	200		
											2	5.0	6.1	198.6	225			
											2	7.5	9.0	204.4	225			
											2	10.0	11.0	208.4	225			
											40	41.0	—	—	197.7	225		
											2	5.0	6.1	209.9	250			
											2	7.5	9.0	215.7	250			
											2	10.0	11.0	219.7	250			
											50	52.0	—	—	211.4	250		
											2	5.0	6.1	223.6	250			
											2	7.5	9.0	229.4	250			
											2	10.0	11.0	233.4	250			
											60	62.0	—	—	223.9	250		
											2	5.0	6.1	236.1	250			
											2	7.5	9.0	241.9	300			
											2	10.0	11.0	245.9	300			
											75	77.0	—	—	242.7	300		
											2	5.0	6.1	254.9	300			
											2	7.5	9.0	260.7	300			
											2	10.0	11.0	264.7	300			

NOTE(S):

- a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.
- b. Used to determine minimum disconnect per NEC (National Electrical Code).

LEGEND

<b>FLA</b>	— Full Load Amps
<b>HACR</b>	— Heating, Air Conditioning, and Refrigeration
<b>Hp</b>	— Nominal Horsepower
<b>LRA</b>	— Locked Rotor Amps
<b>MCA</b>	— Minimum Circuit Amps (for wire sizing)
<b>RLA</b>	— Rated Load Amps



**Table 27 — Electrical Data — 48P 100 Units with Optional High-Capacity Power Exhaust<sup>a</sup>**

VOLTAGE 3 PH, 60 Hz	VOLTAGE RANGE		COMPRESSOR						CONDENSER FAN MOTOR	EVAPORATOR FAN MOTOR	POWER EXHAUST			POWER SUPPLY		
			No. A1			No. B1					Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>	
	Min	Max	Qty	RLA (ea)	LRA (ea)	Qty	RLA (ea)	LRA (ea)	Qty	FLA	Qty	Hp (ea)	FLA (ea)	MCA	FUSE OR HACR BRKR <sup>b</sup>	
460	414	508	3	23.1	150	3	26.9	179	6	3.3 (ea)	30	40.0	2 10 2 15 2 20 2 25 2 30	14.0 21.0 27.0 34.0 40.0	247.8 261.8 273.8 287.8 299.8	250 300 300 300 300
											40	52.0	2 10 2 15 2 20 2 25 2 30	14.0 21.0 27.0 34.0 40.0	262.8 276.8 288.8 302.8 314.8	300 300 300 350 350
											50	65.0	2 10 2 15 2 20 2 25 2 30	14.0 21.0 27.0 34.0 40.0	279.1 293.1 305.1 319.1 331.1	300 350 350 350 350
											60	77.0	2 10 2 15 2 20 2 25 2 30	14.0 21.0 27.0 34.0 40.0	294.1 308.1 320.1 334.1 346.1	350 350 350 400 400
											75	96.0	2 10 2 15 2 20 2 25 2 30	14.0 21.0 27.0 34.0 40.0	317.8 331.8 343.8 357.8 369.8	400 400 400 450 450
											30	32.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	208.4 220.4 230.4 240.4 250.4	225 250 250 250 300
											40	41.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	219.7 231.7 241.7 251.7 261.7	250 250 250 300 300
											50	52.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	233.4 245.4 255.4 265.4 275.4	250 250 300 300 300
											60	62.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	245.9 257.9 267.9 277.9 287.9	300 300 300 300 300
											75	77.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	264.7 276.7 286.7 296.7 306.7	300 350 350 350 350
575	518	632	3	19.9	109	3	23.7	132	6	2.6 (ea)	30	32.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	208.4 220.4 230.4 240.4 250.4	225 250 250 250 300
											40	41.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	219.7 231.7 241.7 251.7 261.7	250 250 250 300 300
											50	52.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	233.4 245.4 255.4 265.4 275.4	250 250 300 300 300
											60	62.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	245.9 257.9 267.9 277.9 287.9	300 300 300 300 300
											75	77.0	2 10 2 15 2 20 2 25 2 30	11.0 17.0 22.0 27.0 32.0	264.7 276.7 286.7 296.7 306.7	300 350 350 350 350

NOTE(S):

a. Units use 2 (low heat) or 3 (high heat) combustion fan motors rated at 0.3 FLA each.

b. Used to determine minimum disconnect per NEC (National Electrical Code).

**LEGEND**

- FLA** — Full Load Amps
- HACR** — Heating, Air Conditioning, and Refrigeration
- Hp** — Nominal Horsepower
- LRA** — Locked Rotor Amps
- MCA** — Minimum Circuit Amps (for wire sizing)
- RLA** — Rated Load Amps





## Step 13 — Connect Air Pressure Tubing

Before options such as the variable frequency drive (VFD) and/or modulating power exhaust can operate properly, the pneumatic tubing for pressure sensing must be installed. Use fire-retardant plenum tubing (field-supplied). All control devices use 1/4 in. tubing. Tubing must be run from the appropriate sensing location (in the duct or in the building space) to the control device location in the unit.

### VARIABLE FREQUENCY DRIVE

The tubing for the duct pressure (DP) control option should sample supply duct pressure approximately 2/3 of the way out from the unit in the main trunk duct, at a location where a constant duct pressure is desired.

On these units, the duct pressure is sensed by a pressure transducer. The pressure transducer output is directed to the unit control module. On all sizes, the DP transducer is located in the unit auxiliary control box. See Fig. 45 and 46 for auxiliary control box location. See Fig. 47-49 for auxiliary control box details. Use a nominal 1/4 in. plastic tubing.

Refer to appropriate base unit Controls and Troubleshooting book for instructions on adjusting set points for duct pressure controls.

### MODULATING POWER EXHAUST

The tubing for the building pressure (BP) control (achieved via the modulating power exhaust option) should sample building pressure in the area near the entrance lobby (or other appropriate and sensitive location) so that location is controlled as closely to design pressures as possible.

These units use a pressure transducer for sensing building pressure. The BP transducer is located in the unit auxiliary control box. See Fig. 45 and 46 for auxiliary control box location. See Fig. 47 and 48 for auxiliary control box details. Use a nominal 1/4 in. plastic tubing.

For instructions on adjusting BP control set points, refer to the Controls and Troubleshooting book.

### RETURN FAN POWER EXHAUST

The tubing for the building pressure (BP) control (achieved via the return power exhaust option) should sample building pressure in the area near the entrance lobby (or other appropriate and sensitive location) so that location is controlled as closely to design pressures as possible.

The units use a pressure transducer for sensing building pressure. The BP transducer is located in the unit auxiliary control box. See Fig. 46 for auxiliary control box location. See Fig. 49 for auxiliary control box details. Use a nominal 1/4 in. plastic tubing.

For instructions on adjusting BP control set points, refer to the Controls and Troubleshooting book.

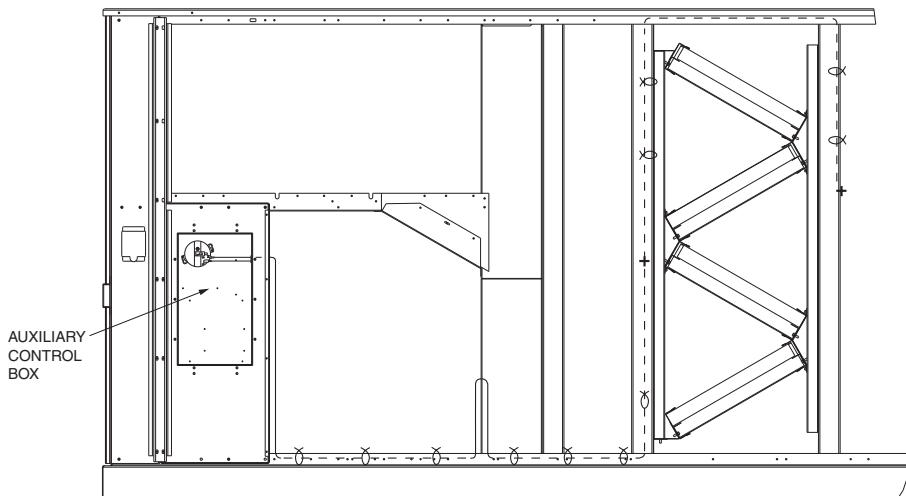


Fig. 45 — Auxiliary Control Box Location (Sizes 030-050)

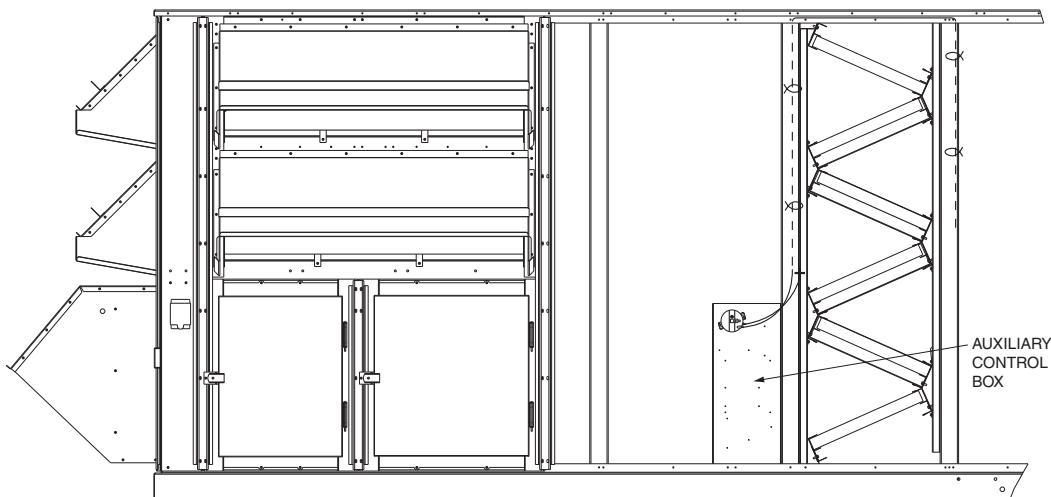
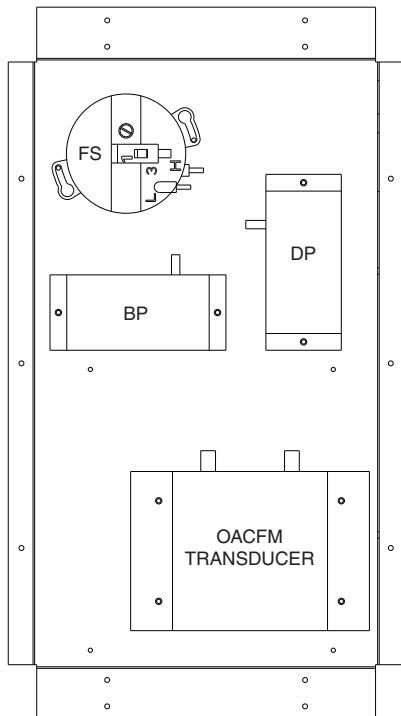


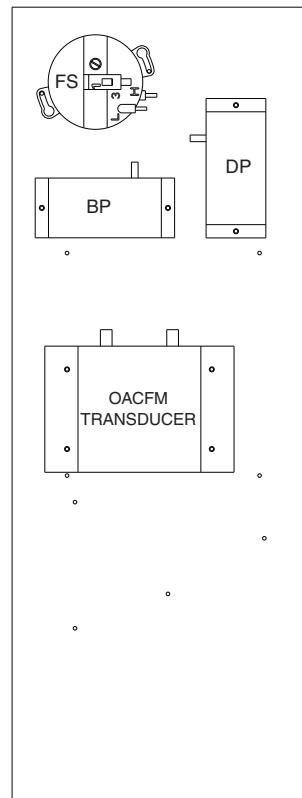
Fig. 46 — Auxiliary Control Box Location (Sizes 055-100)



LEGEND

- BP** — Building Pressure Transducer
- DP** — Duct Pressure Transducer
- FS** — Filter Switch
- OACFM** — Outdoor Air cfm Sensor Transducer

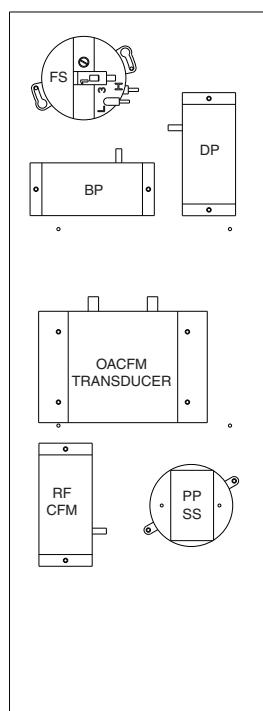
**Fig. 47 — Auxiliary Control Box Details  
(Sizes 030-050)**



LEGEND

- BP** — Building Pressure Transducer
- DP** — Duct Pressure Transducer
- FS** — Filter Switch
- OACFM** — Outdoor Air cfm Sensor Transducer

**Fig. 48 — Auxiliary Control Box Details  
(Sizes 055-100 without Optional Return Fan)**



LEGEND

- BP** — Building Pressure Transducer
- DP** — Duct Pressure Transducer
- FS** — Filter Switch
- OACFM** — Outdoor Air cfm Sensor Transducer
- PPSS** — Plenum Pressure Safety Switch
- RFCFM** — Return Fan cfm Sensor Transducer

**Fig. 49 — Auxiliary Control Box Details (Units with Optional Return Fan)**

## Step 14 — Remove Supply-Fan Shipping Brackets and Spring Compression Bolts

Supply-fan shipping brackets (4 per unit) must be removed from each corner of the fan sled before starting unit.

### UNIT SIZES 030-050

1. To remove brackets, raise fan sled by turning adjusting bolt counterclockwise until spring is compressed slightly.
2. Remove screws holding shipping bracket to unit cross rail.
3. Remove shipping bracket (top of bracket is slotted so that it will slide out).
4. After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners dimension from cross rail to fan sled should be as shown in Fig. 50.

### UNIT SIZES 055-070

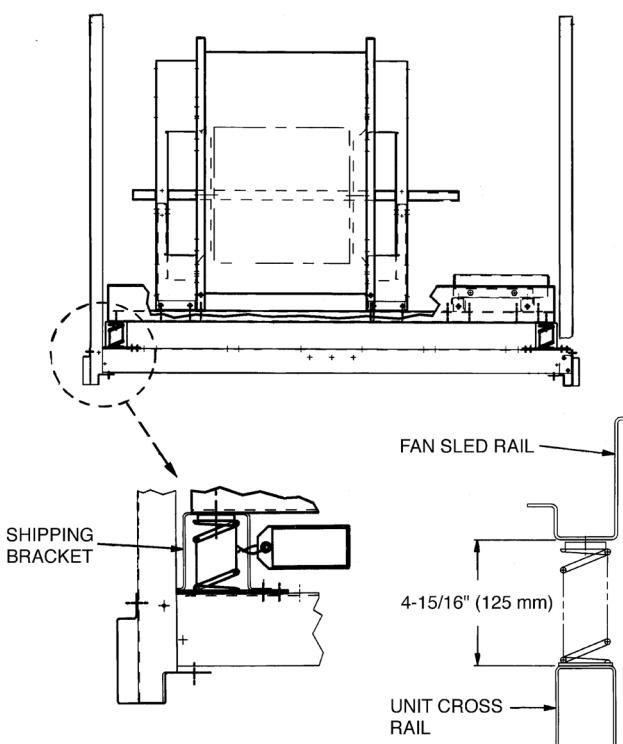
To remove shipping brackets, remove the 6 screws holding each bracket to the cross rail. There are 8 brackets per unit. See Fig. 51.

After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners dimension from cross rail to fan sled should be as shown in Fig. 51.

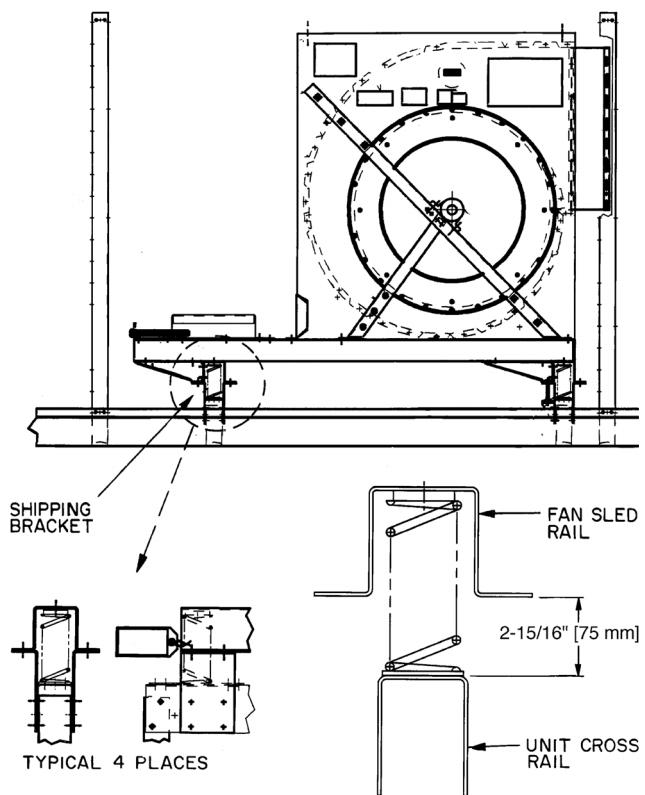
### UNIT SIZES 075-100

To remove shipping brackets, remove the 6 screws holding each bracket to the cross rail. There are 4 brackets per unit. See Fig. 53.

After removing all shipping brackets, level fan sled using the adjusting screws. On all 4 corners dimension from cross rail to fan sled should be as shown in Fig. 53.



**Fig. 50 — Shipping Brackets; Size 030-050 Units**



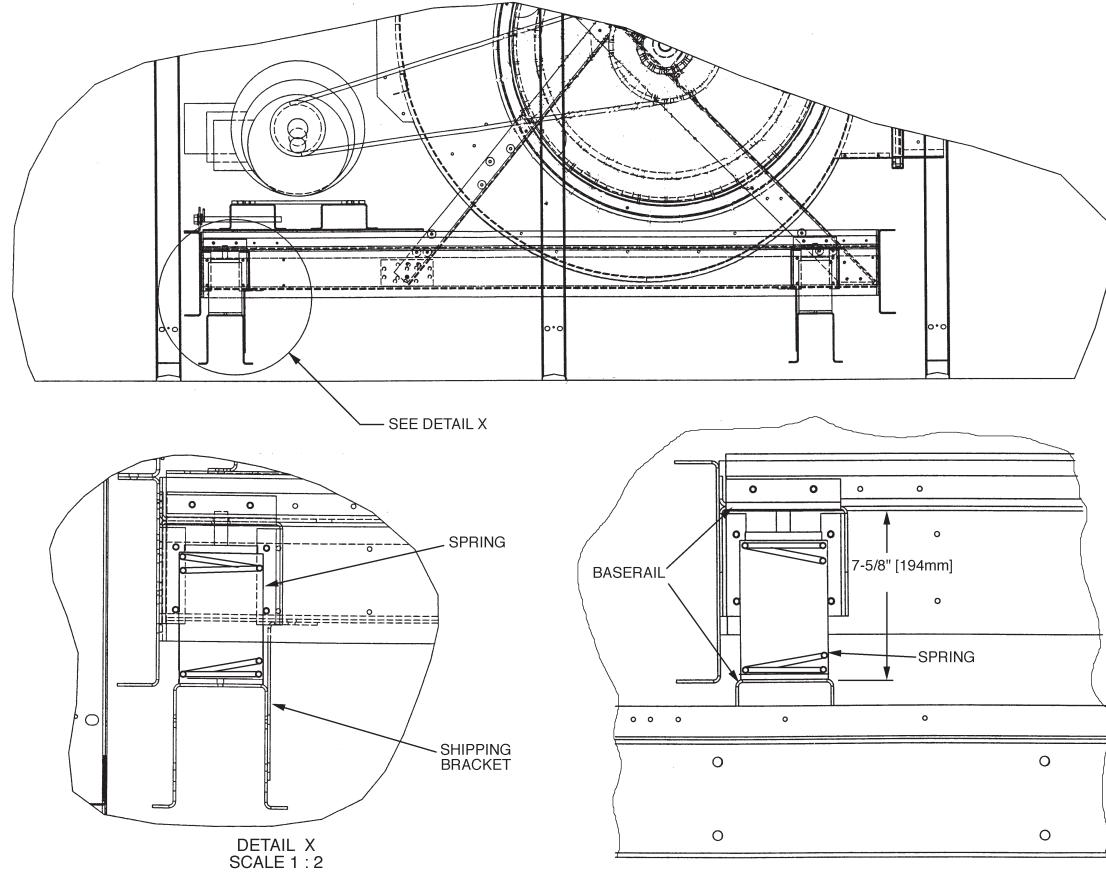
**Fig. 51 — Shipping Brackets; Size 055-070 Units**

Fan shaft bearings are pre-lubricated by the bearing manufacturer, or again at the time of production. Check for a small bead around the bearing seal and relubricate as necessary.

Some fan sleds come with spring compression bolts near the shipping brackets. See Fig. 52. The bolts need to be removed after the shipping brackets are removed. Failure to remove them will prevent the sled from floating on the corner springs, and will prevent leveling of the fan sled by adjusting the corner spring tension.



**Fig. 52 — External Spring Compression Bolt**



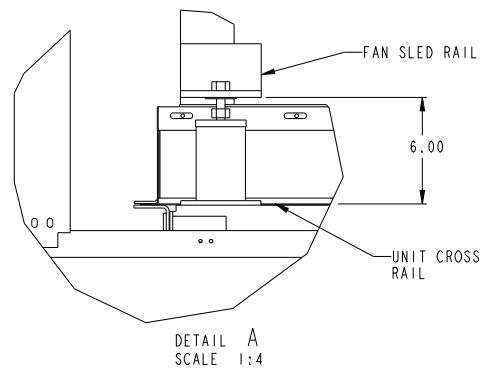
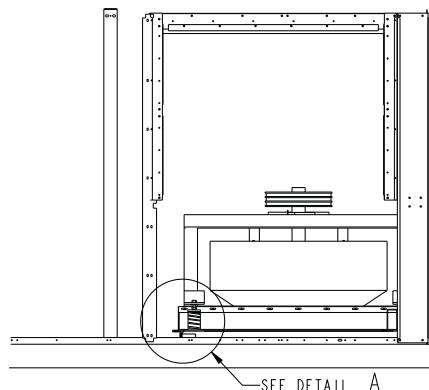
**Fig. 53 — Shipping Brackets**

### **Step 15 — Remove Optional Return-Fan Shipping Brackets**

Optional return fan shipping brackets must be removed from each corner of the fan sled before starting unit.

To remove shipping brackets, remove 2 screws holding each bracket to the cross rail. There are 4 brackets per unit.

After removing all shipping brackets, level the fan using the adjustment screws. On all 4 corners the dimension from cross rail to fan sled should be as shown in Fig. 54.



NOTE: All dimensions are in inches.

**Fig. 54 — Optional Return Fan Shipping Brackets**

## Step 16 — Connect Gas Piping

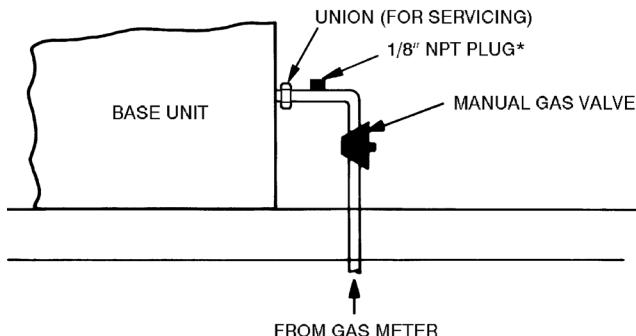
Unit is equipped for use with natural gas only. Installation must conform with local building codes, or in the absence of local codes, with the National Fuel Gas Code (NFGC), ANSI Z223.1.

A 1/8 in. NPT tapping plug, accessible for test gauge connection, must be field installed immediately upstream of gas supply connection to unit, but after manual gas valve. See Fig. 55. Natural gas pressure at unit gas connection must not be less than 5 in. wg or greater than 13 in. wg.

Size gas supply piping for 0.5 in. wg maximum pressure drop. Do not use supply pipe smaller than unit gas connection.

### CAUTION

Disconnect gas piping from unit when leak testing at pressures greater than 0.5 psig. Pressures greater than 0.5 psig will cause gas valve damage resulting in a hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced.



\*NPT plug is field supplied. NOTE: Follow all local codes.

**Fig. 55 — Gas Piping Details**

## Step 17 — Configure Optional Staged Gas or Modulating Gas Control

The 48P Series large rooftop units may be ordered with an optional factory-installed staged gas or modulating gas control system that monitors heating operation of the rooftop.

Refer to the Unit Controls and Troubleshooting book for information on configuring staged gas or modulating gas control.

## Step 18 — Install Flue/Inlet Hoods and Baffles

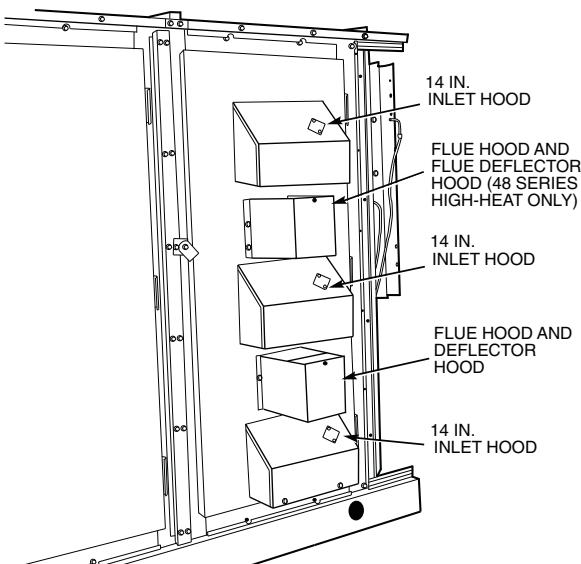
Check for prevailing wind direction to make sure the hot moist flue gas will not be blown into the outside air intake screens. Cold winter weather may lead to ice buildup in the intake screens as the flue gas freezes to the screens. An optional chimney flue may be purchased and installed to prevent this.

The flue/inlet hoods and baffles are shipped in a package taped to the basepan in the fan section. The flue (outlet) hoods are pre-assembled. The flue deflector, inlet hoods, and baffles require assembly.

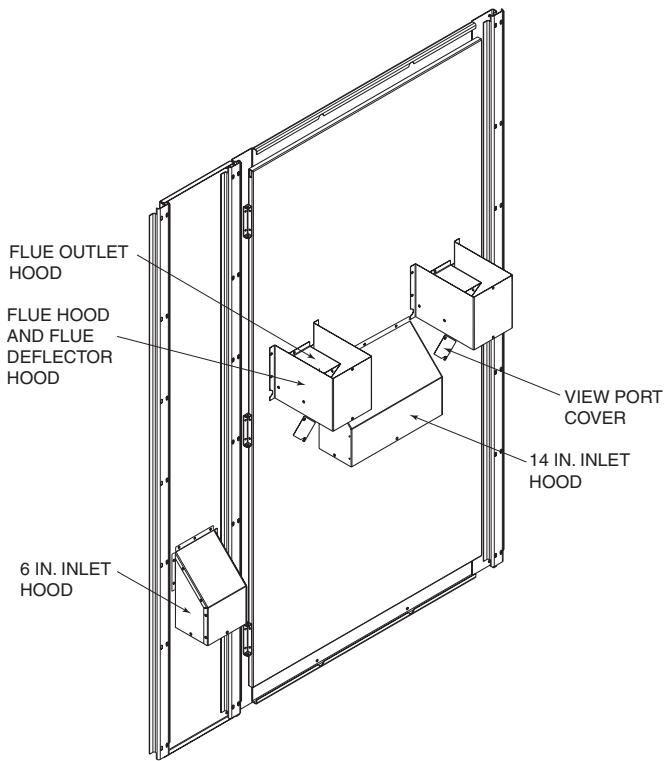
The hoods are located on the heating section access panel as shown in Fig. 56 (sizes 030-050), Fig. 57 (sizes 055-100 with low heat and vertical supply), Fig. 58 (sizes 055-100 with low heat and horizontal supply), and Fig. 59 (sizes 055-100 with high heat). The inlet baffles are located inside the access panel as illustrated in Fig. 60 (sizes 030-050), Fig. 61 (sizes 055-100 with

modulating low heat and horizontal supply), and Fig. 62 (sizes 055-100 with modulating high heat). See Table 29 for a list of parts used to assemble each hood and quantities of each hood type and baffle used with each unit.

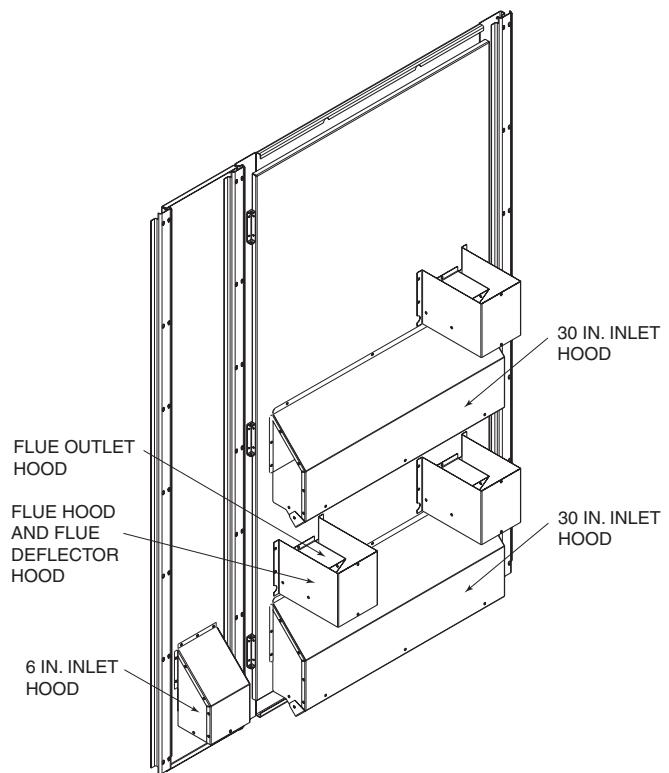
1. Remove shipping block-offs and shipping tape from all openings in the access panel.
2. Attach flue outlet hoods (see Fig. 63) to access panel using screws provided. Hoods are placed over each combustion outlet.
3. Install flue deflector baffle inside flue deflector hood. See Fig. 64 for V-type deflector and Fig. 65 for curve-type deflector. For V-type deflector, screw the baffle and hood together with screw provided. Refer to Table 29 for usage.
4. Install flue deflector hood assembly over each flue outlet hood. See Fig. 66. Observe the offset mounting hole locations in the deflector hood flanges when attaching hood to panel. Holes in the mounting flange must be at the bottom when attached.
5. Inlet hoods are shipped unassembled and must be assembled on the access panel (see Fig. 67-69). Flanges of the hood top and sides should be installed on the inside of the access panel openings with the screws provided. The sides should be placed on the inside of top hoods for all hood assemblies (6 in., 14 in., and 30 in.). Attach speed clips to screen. Insert screen into bottom opening of 6 in. and 14 in. hoods and secure it with 3 screws. To ease the installation, the 30 in. hood screen may be inserted from inside of access panel (gas section door) into bottom opening of hood. Secure with 5 screws. Attached view port cover over 14 in. inlet hood opening (Fig. 68). Secure with two screws.
6. Install inlet baffle on the access panel with the screw(s) provided. See Fig. 70 for 14 in. baffle and Fig. 71 for 30 in. baffle. Attach 14 in. baffle from the outside of the access panel. The 30 in. baffle should be installed from inside of the access panel. Secure with three screws.



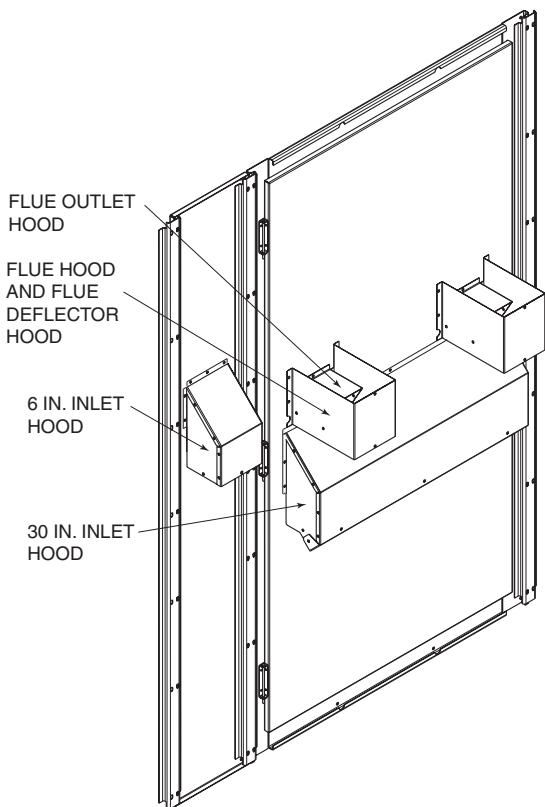
**Fig. 56 — Flue/Inlet Hood Locations, 030-050 Units**



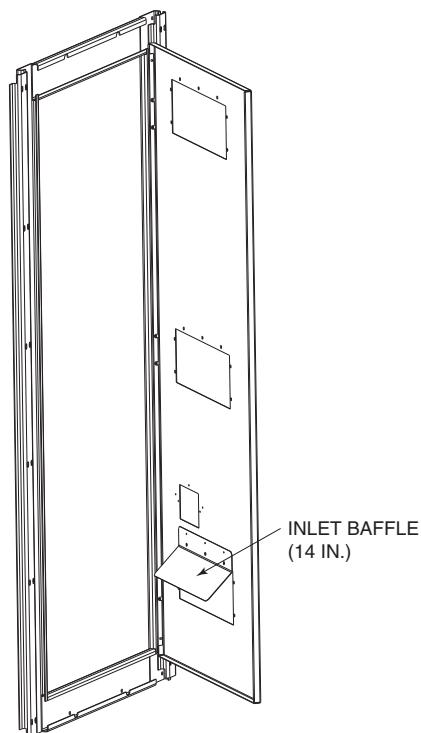
**Fig. 57 — Flue/Inlet Hood Locations, Sizes 055-100,  
Low Heat, Vertical Supply Units**



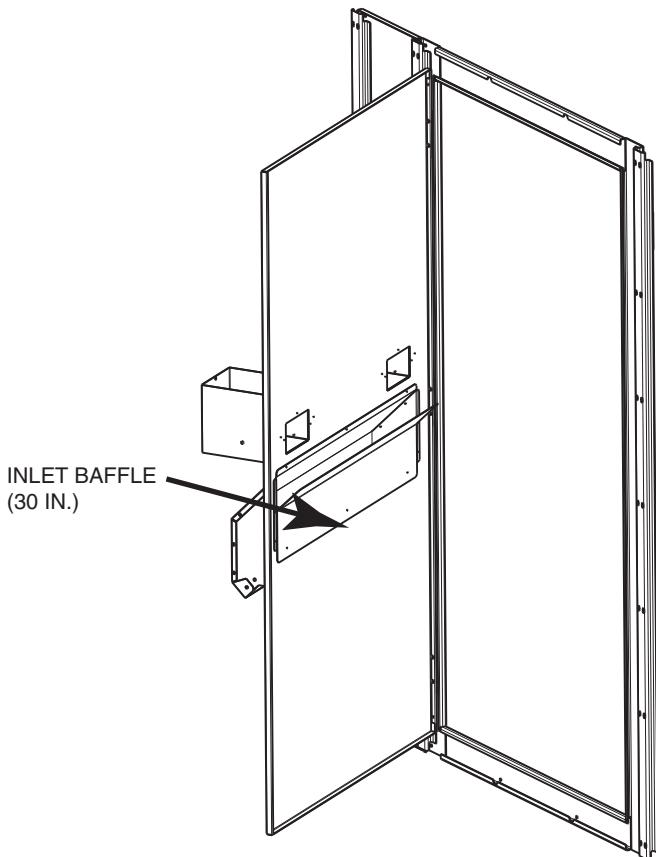
**Fig. 59 — Flue/Inlet Hood Locations, Sizes 055-100,  
High Heat, Vertical and Horizontal Supply Units**



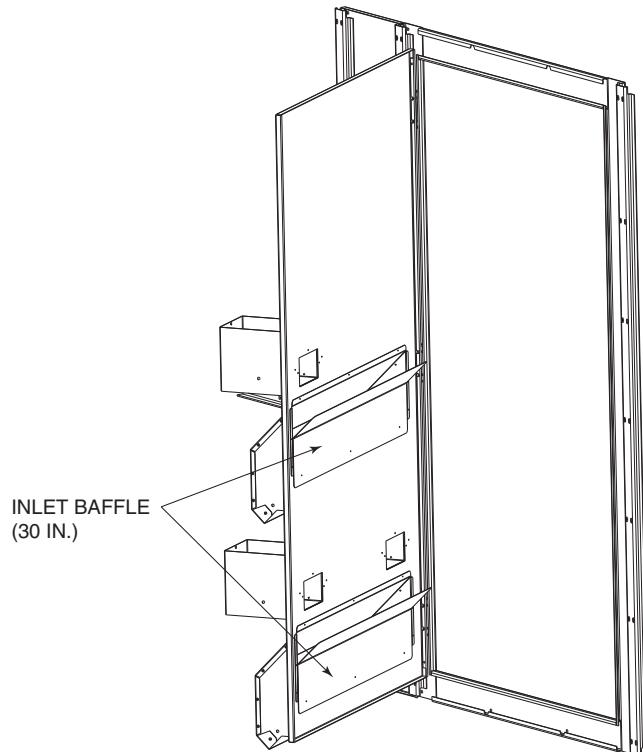
**Fig. 58 — Flue/Inlet Hood Locations, Sizes 055-100,  
Low Heat, Horizontal Supply Units**



**Fig. 60 — Baffle Location, 030-050 Units**



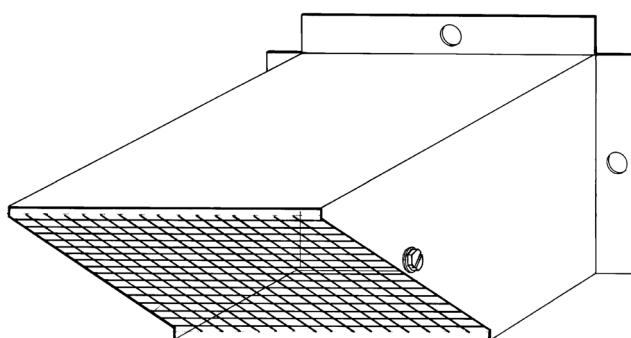
**Fig. 61 — Baffle Location, Sizes 055-100, Modulating Low Heat, Horizontal Supply Units**



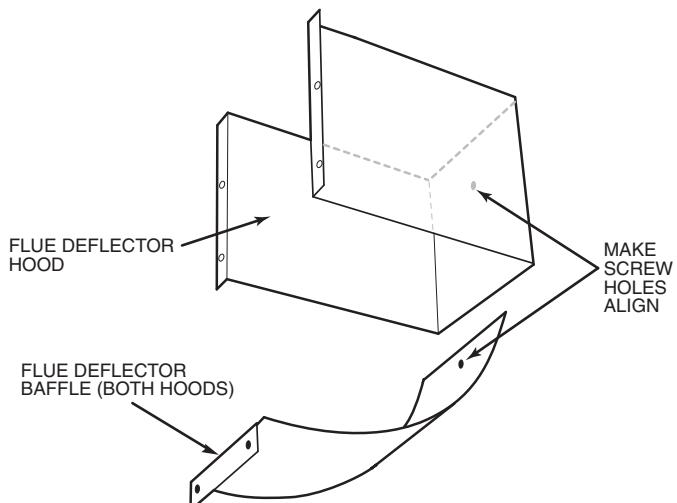
**Fig. 62 — Baffle Locations, Sizes 055-100, Modulating High Heat, Vertical and Horizontal Supply Units**

**Table 29 — Flue Hood, Inlet Hood, and Baffle Usage**

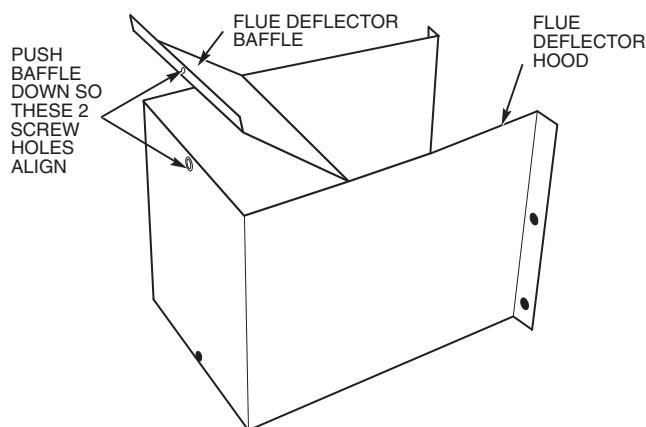
HOOD OR BAFFLE TYPE	PARTS LIST	FIG. NO.	QUANTITY USED					
			Sizes 030-050 (Low Heat)	Sizes 030-050 (High Heat)	Sizes 055-070 (Low Heat)	Sizes 055-070 (High Heat)	Sizes 075-100 (Low Heat)	Sizes 075-100 (High Heat)
6 in. Inlet Hood	Top (6 in.) Side (Left) Side (Right) Screen Speed Clips Screws	67	—	—	1	1	1	1
14 in. Inlet Hood	Top (14 in.) Side (Left) Side (Right) Screen Cover Speed Clips Screws	67,68	3	3	1 (Vertical Supply Only)	—	1 (Vertical Supply Only)	—
30 in. Inlet Hood	Top (30 in.) Side (Left) Side (Right) Screen Speed Clips Screws	69	—	—	1 (Horizontal Supply Only)	2	1 (Horizontal Supply Only)	2
Flue Outlet Hood	Pre-assembled	63	1	2	2	3	2	3
Flue Deflector (V-Type)	Hood Deflector Baffle Screws	64	1	2	2 (Horizontal Supply Only)	3	2	3
Flue Deflector (Curve-Type)	Hood Deflector Baffle Screws	65	—	—	2 (Vertical Supply Only)	—	—	—
14 in. Baffle	Baffle Screws	70	1	2	—	—	—	—
30 in. Baffle	Baffle Screws	71	—	—	1 (Modulating Horizontal Supply Only)	2	1 (Modulating Horizontal Supply Only)	2



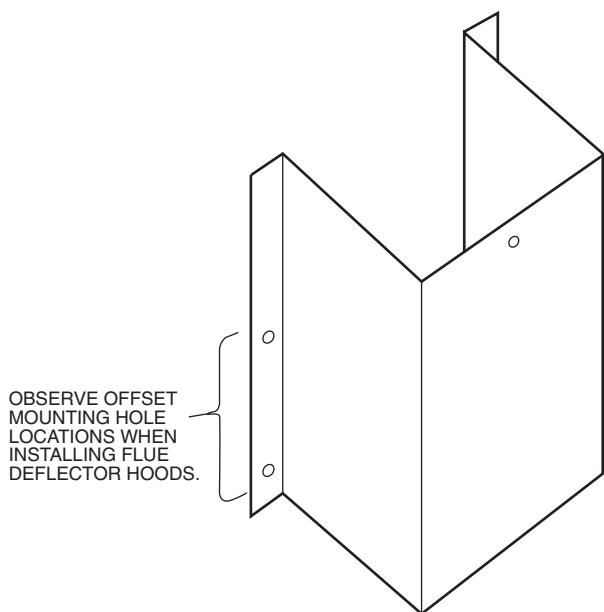
**Fig. 63 — Flue Outlet Hood**



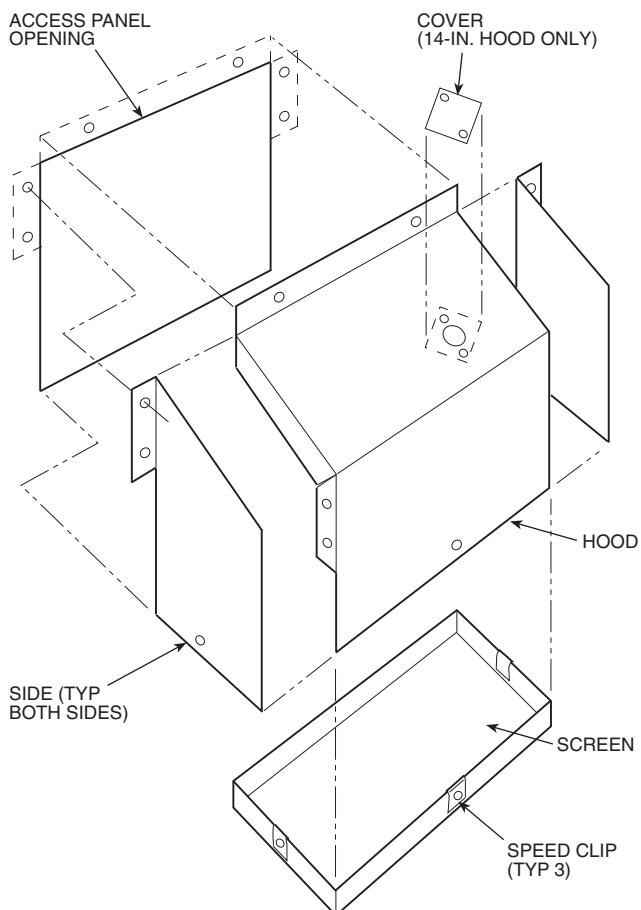
**Fig. 65 — Flue Deflector Baffle (Curve-Type)**



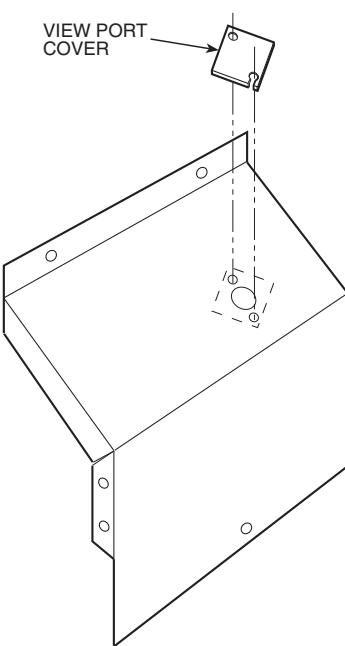
**Fig. 64 — Flue Deflector Baffle (V-Type)**



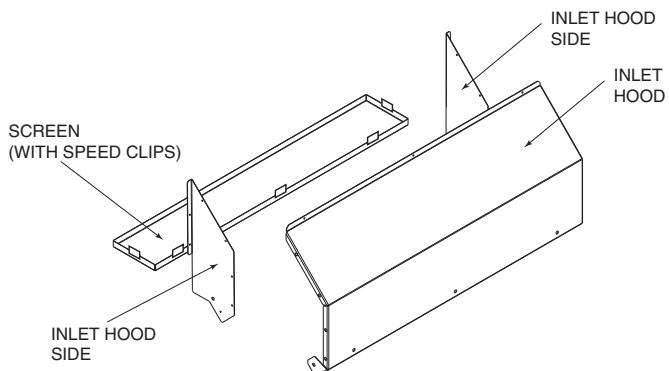
**Fig. 66 — Mounting Deflector Hoods**



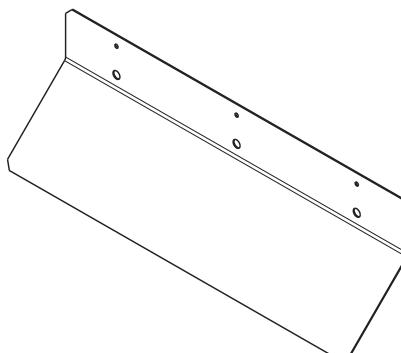
**Fig. 67 — Inlet Hood Assembly (6 in. and 14 in.)**



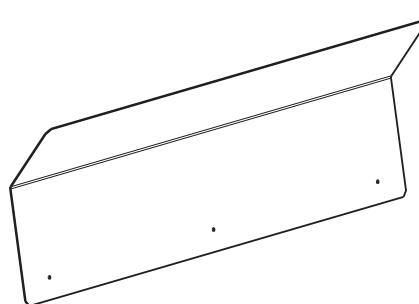
**Fig. 68 — 14 in. Inlet Hood View Port Cover Installation**



**Fig. 69 — Inlet Hood Assembly (30 in.)**



**Fig. 70 — Air Baffle (14 in.)**



**Fig. 71 — Baffle (30 in.)**

## Step 19 — Install Supply-Air Thermistors (Staged and Modulating Gas Units Only)

Supply-air thermistors are a field-installed, factory-provided component. Three supply-air thermistors are shipped with staged and modulating gas units inside the unit control box. Thermistor wires must be connected to the SGC in the unit control box. See Table 30.

The supply-air thermistors should be located in the supply duct with the following criteria:

- downstream of the heat exchanger cells
- equally spaced as far as possible from the heat exchanger cells
- a duct location where none of the supply air thermistors are within sight of the heat exchanger cells
- a duct location with good mixed supply air portion of the unit.

**Table 30 — SGC Thermistor Designations**

THERMISTOR	PIN CONNECTION POINT	FUNCTION AND LOCATION	PART NO.
		Thermistors	
SAT1	J8 – 1,2 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	HH79NZ033
SAT2	J8 – 3,4 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	
SAT3	J8 – 5,6 (SGC)	Supply-Air Thermistor (SAT) — Inserted into supply section underneath the gas heat section (factory-provided, field-installed)	
LIMTEMP	J8 – 15,16 (SGC)	Limit Switch Thermistor (LIMTEMP) — Inserted next the lower limit switch (factory-installed)	

### LEGEND

**SGC** — Staged Gas Controller

## Step 20 — Install Greenspeed/Low Ambient Control (Optional)

The Greenspeed®/Low Ambient control is a motor speed control device which adjusts condenser fan motor speed in response to varying liquid refrigerant pressure. A properly applied Greenspeed control extends the operating range of air-conditioning systems and permits operation at lower outdoor ambient temperatures.

The optional Greenspeed/Low Ambient controls are factory-installed. Field-fabricated and installed wind baffles are also required for units in areas with prevailing winds of more than 5 mph and where temperatures drop below 32°F.

The Greenspeed/Low Ambient control permits operation of the unit to an ambient temperature of -20°F. The control regulates the speed of two to six 3-phase fan motors depending on unit size. Replacement of the fan motor on most units is not necessary.

### INSTALL FIELD-FABRICATED WIND BAFFLES

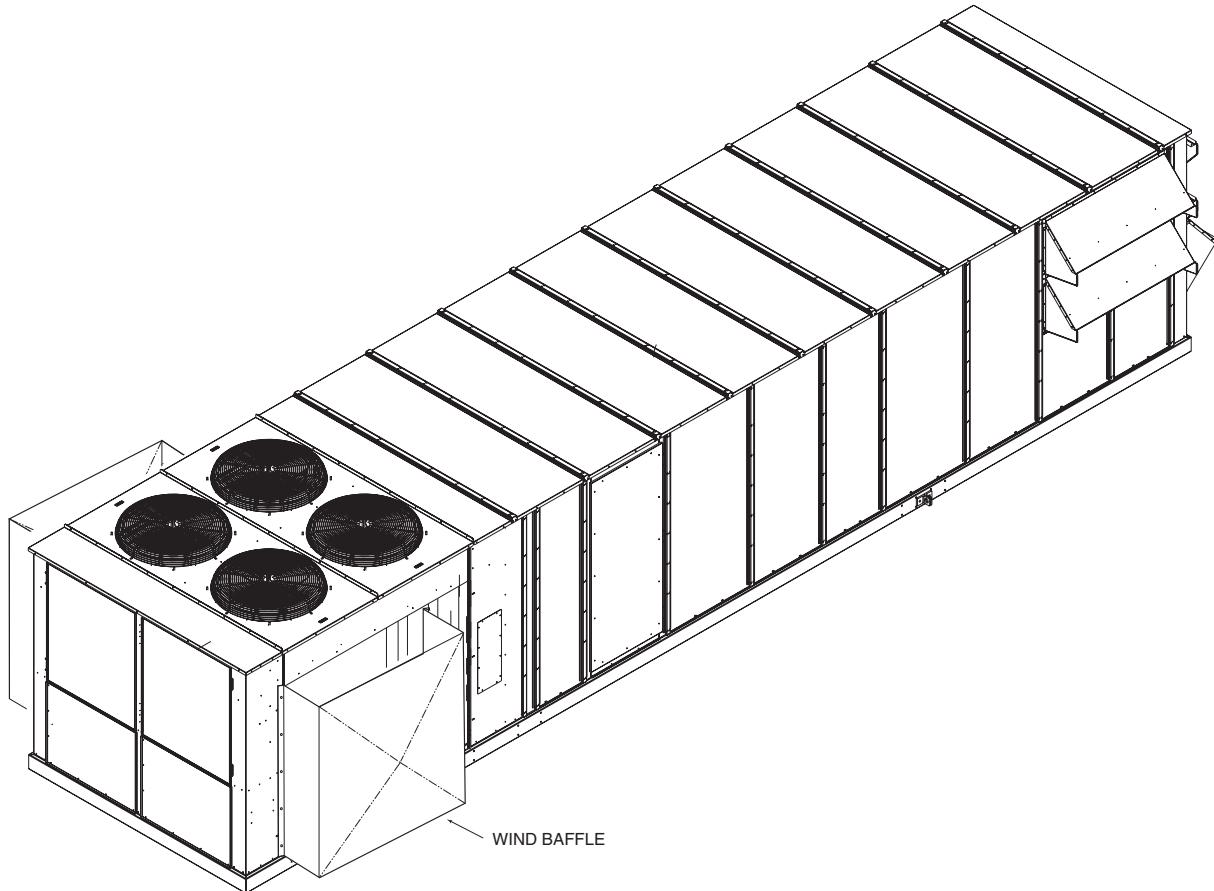
#### ⚠ WARNING

To avoid the possibility of electrical shock, open all disconnects before installing or servicing this accessory.

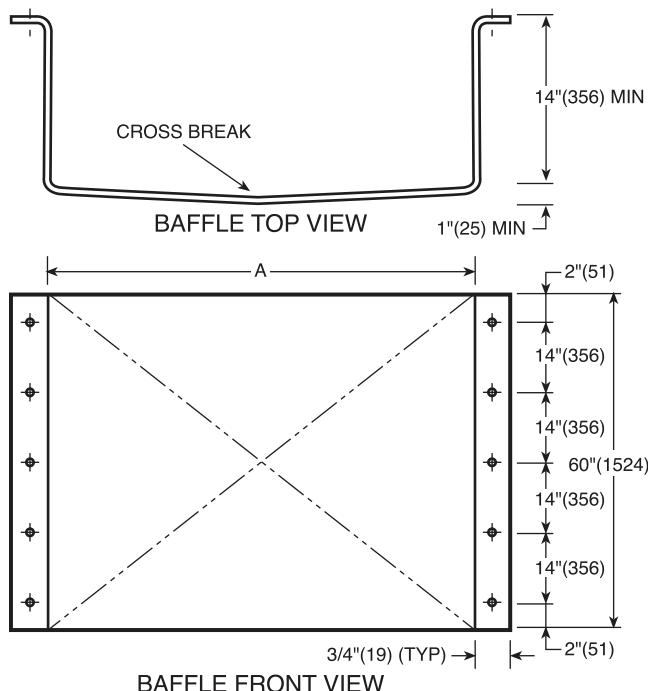
On size 040-060 units, in areas with prevailing winds of more than 5 mph and where temperatures drop below 32°F, wind baffles must be field fabricated to ensure proper cooling cycle operation at low-ambient temperatures with Motormaster® V controls. Wind baffles are not needed on size 030, 035, and 070-100 units. See Fig. 72 for baffle details. Use 20-gauge galvanized sheet metal, or similar corrosion-resistant material for the baffles. Use field-supplied screws to attach baffles to unit. Screws should be 1/4 in. diameter or larger. Screws should not be more than 1/2-inch in length. Drill required screw holes for mounting baffles.

#### ⚠ CAUTION

To avoid damage to refrigerant coils, electrical components, and wiring use extreme care when drilling screw holes and screwing in fasteners.



BAFFLE INSTALLATION LOCATION (SIZES 050 AND 060 SHOWN)



UNIT SIZE	QUANTITY	DIMENSION "A"	
		in.	mm
030,035	Not Used	—	—
040-060	2	78.125 ± 0.125	1984 ± 3
070-100	Not Used	—	—

NOTE: 48/50P030, 035, and 070-100 units do not require baffles.

Fig. 72 — Wind Baffle Details

## Step 21 – Install Unit Accessories

For applications requiring accessories, the following packages are available:

All units:

- barometric relief
- space temperature sensor
- CO<sub>2</sub> sensor
- space temperature sensor with CO<sub>2</sub> sensor
- airflow switch
- filter switch
- smoke detector

All 48P2,P4 (constant volume) units:

- modulating power exhaust

All 48P3,P5 (variable air volume) units:

- modulating power exhaust

Refer to the individual accessory installation instructions in each accessory package for information on installing accessories.

## CONTROLS INSTALLATION

### Constant Volume (CV) Units

The 48P2,P4,P6,P8 units may be used in applications with additional control features, options, or accessories. Refer to the appropriate accessory installation instructions for more information on installing that accessory. Control options and accessories available for CV units are:

- thermostats
- enthalpy sensor
- enthalpy switch
- relative humidity sensor
- CEM (controls expansion module)
- Navigator™ hand-held display

### CONTROL WIRING

The unit can be controlled with a Carrier-approved accessory electro-mechanical or electronic thermostat that has two stages of cooling, two stages of heating control, and an output for fan control. The thermostat may also include time of day scheduling or use scheduling routines built into the ComfortLink controls.

Install the thermostat according to the installation instructions shipped with the accessory thermostat. Locate thermostat assembly on a solid interior wall to sense average temperature.

Route thermostat cable or equivalent leads of colored wire from subbase terminals through conduit into the low voltage connections in the main control box. For thermostat TB201 connections, see Fig. 73.

**NOTE:** For wire runs up to 50 ft, use no. 18 AWG (American Wire Gauge) insulated wire (35 C minimum). For over 75 ft, use no. 14 AWG insulated wire (35 C minimum). All wire larger than no. 18 AWG cannot be directly connected at the thermostat and will require a junction box and splice at the thermostat.

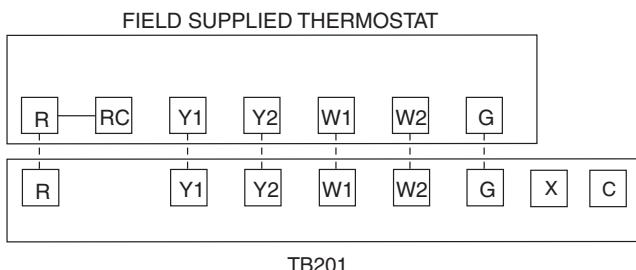


Fig. 73 — Field Control Thermostat Wiring

### Variable Air Volume (VAV) Units

The 48P3,P5, P7,P9 units may be used in applications with additional control features, options, or accessories. Refer to the appropriate accessory installation instructions for more information on installing a particular accessory. Refer to the Controls and Troubleshooting manual for more information concerning installation and configuration of options and accessories. Control options and accessories available for VAV units are:

- enthalpy sensor
- enthalpy switch
- relative humidity sensor
- CEM (controls expansion module)
- Navigator hand-held display

### VAV CONTROL WIRING

The recommended types of control wiring are shown below:

MANUFACTURER	PART NO.	
	Regular Wiring	Plenum Wiring
Alpha	1895	—
American	A21451	A48301
Belden	8205	884421
Columbia	D6451	—
Manhattan	M13402	M64430
Quabik	6130	—

### SENSORS

Sensors should be wired using single twisted pairs of 20 AWG conductor cable rated for the application, except for the T-56 accessory sensor which requires 3-conductor cable.

### HUMIDITY CONTROL AND HOT WATER AND STEAM VALVES

These devices require 20 AWG twisted pair conductor cables rated for the application for the 4 to 20 mA signal.

### SPACE TEMPERATURE SENSOR (T-55)

The space temperature sensor (P/N 33ZCT55SPT), if used, is wired to terminals in the unit main control box. To connect the space temperature sensor, see Fig. 74.

### SPACE TEMPERATURE SENSOR (T-56)

The space temperature sensor (P/N 33ZCT56SPT), if used, is wired to terminals in the unit main control box. To connect the space temperature sensor, see Fig. 74.

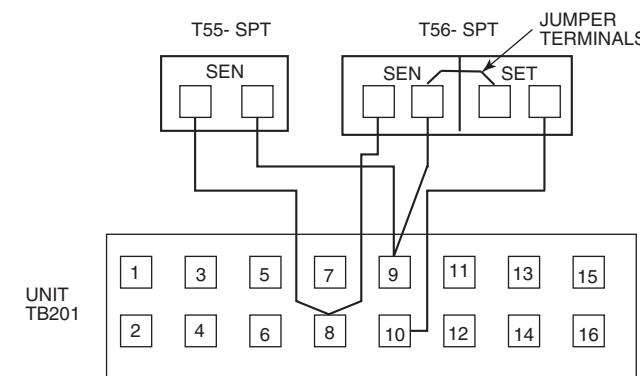


Fig. 74 — T-55 or T-56 Wiring

### COMMUNICATING SPACE TEMPERATURE SENSOR (T-58)

The communicating space temperature sensor (P/N 33ZCT58SPT) is wired to the Carrier Comfort Network® (CCN) connections on TB202.

## SPACE TEMPERATURE AVERAGING

Applications that require averaging using multiple space temperature sensors can be satisfied using either 4 or 9 sensors as shown in Fig. 75.

**NOTE:** Only Carrier sensors may be used for standard T-55 space averaging. Sensors must be used in multiples of 1, 4, and 9 only, with total sensors wiring not to exceed 1000 ft.

**NOTE:** Do not use T-56 sensors for space temperature averaging because the 5-degree offset function will not work in a multiple sensor application.

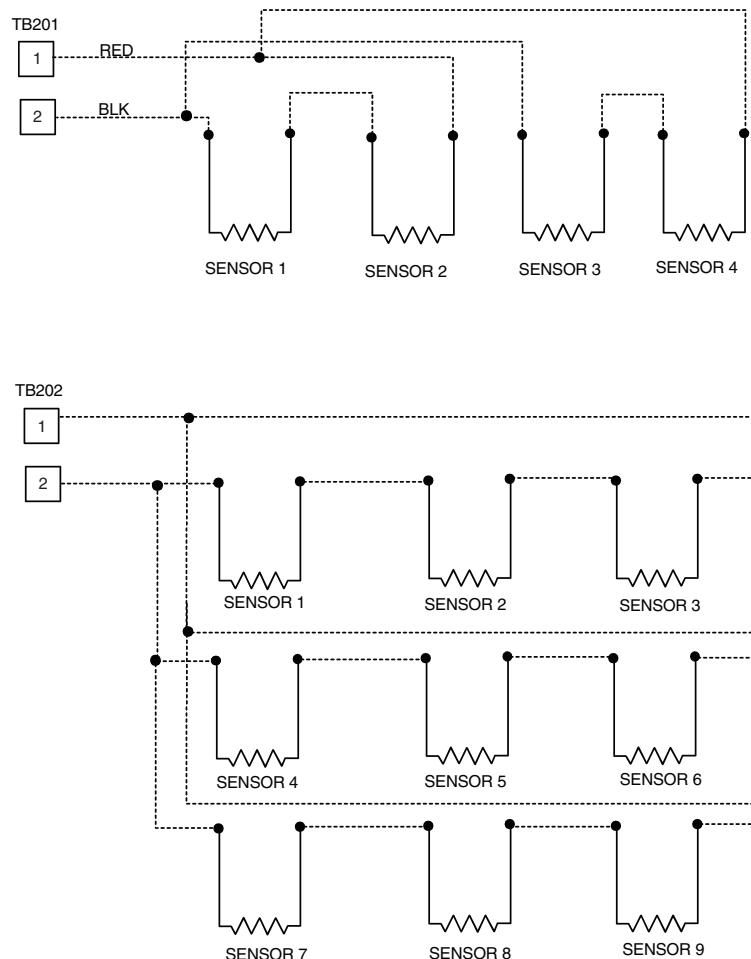
### HEAT INTERLOCK RELAY (VAV UNITS — NOT NECESSARY FOR DIGITAL AIR VOLUME APPLICATIONS)

VAV units using morning warm-up and/or occupied heating require that room terminals be controlled to a position that provides the minimum required heating cfm or greater when the unit goes into Heating mode. The HIR (heat interlock relay) function is provided for this control. When the unit goes into Heating mode, the HIR is energized to provide switch closure or opening (depending on how the field-supplied power source is set up) to open the room terminals. The field connections for the HIR are at TB201 terminals 9 and 10. See Fig. 76.

## Option and Accessory Control Wiring

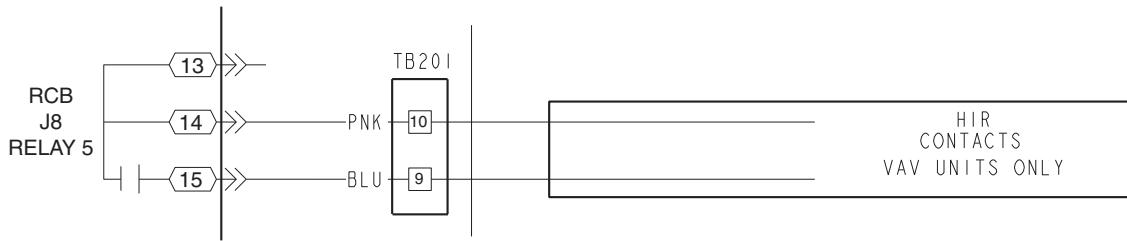
The P Series units may be used in applications with additional control features, options, or accessories. Refer to the Controls and Troubleshooting manual for more information concerning installation and configuration of options and accessories. Figures 76-86 contain wiring information on the following features:

- heat interlock relay (Fig. 76)
- outdoor air enthalpy switch (Fig. 77)
- CO<sub>2</sub> space sensor (Fig. 78)
- filter status switch (Fig. 79)
- fan status switch (Fig. 80)
- space humidity sensor (Fig. 81)
- return air humidity sensor (Fig. 81)
- return air CO<sub>2</sub> sensor (Fig. 82)
- return/supply air smoke detector (Fig. 83)
- smoke control — fire shutdown (Fig. 84)
- smoke control — purge (Fig. 85)
- smoke control — evacuation (Fig. 85)
- smoke control — pressurization (Fig. 85)
- CCN connections (Fig. 86)

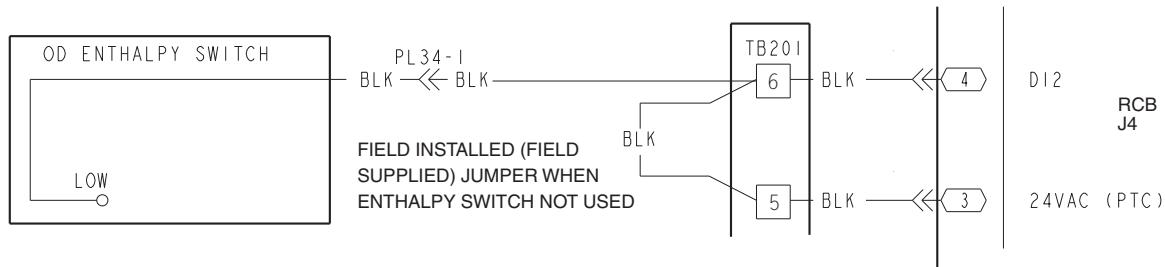


**NOTE:** Use T-55 sensor only.

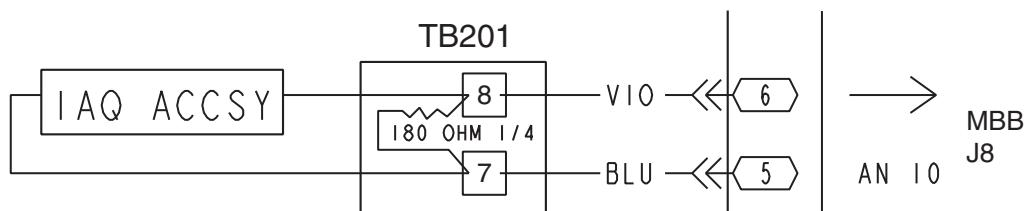
**Fig. 75 — Space Temperature Averaging Wiring**



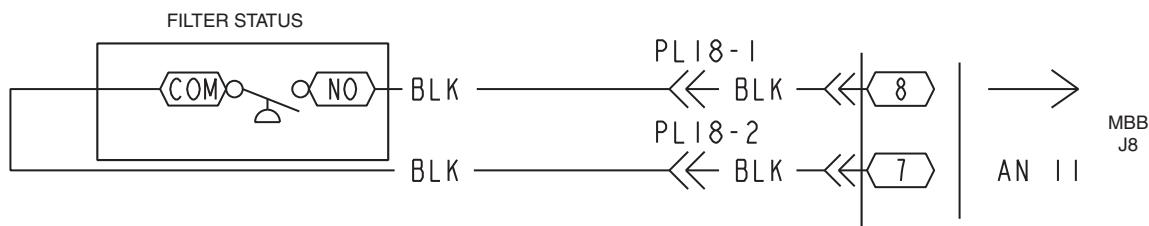
**Fig. 76 — Heat Interlock Relay Wiring**



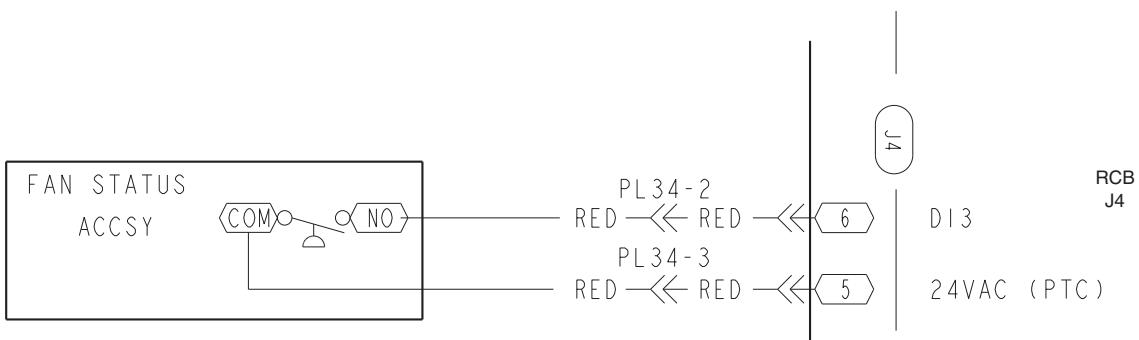
**Fig. 77 — Outdoor Air Enthalpy Switch Wiring**



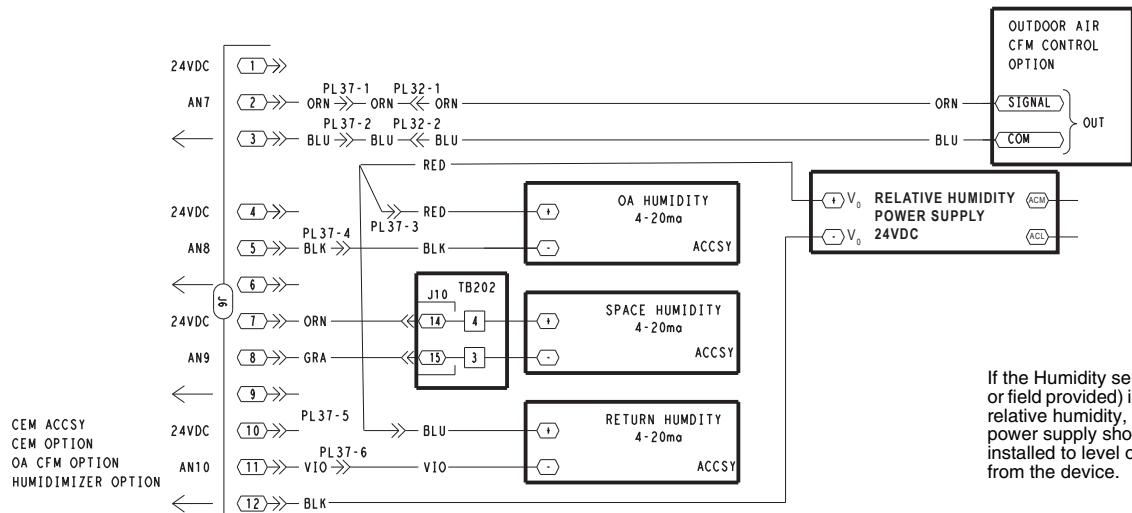
**Fig. 78 — CO<sub>2</sub> Space Sensor Wiring**



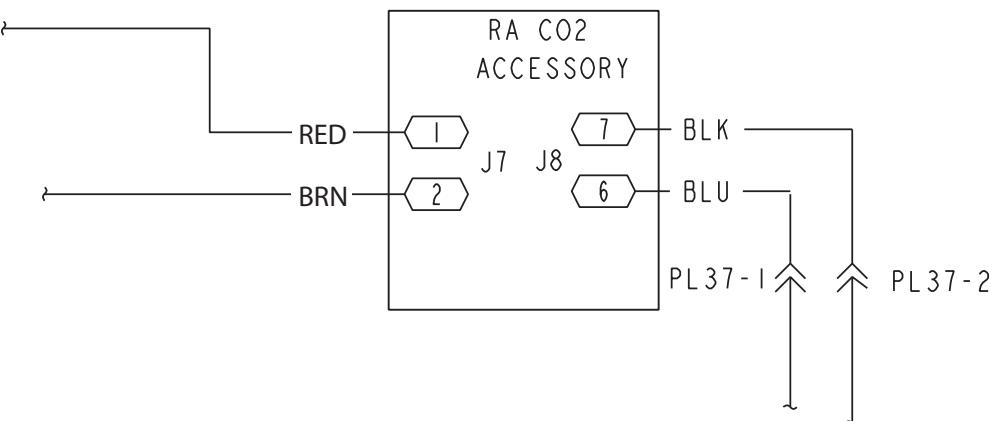
**Fig. 79 — Filter Status Wiring**



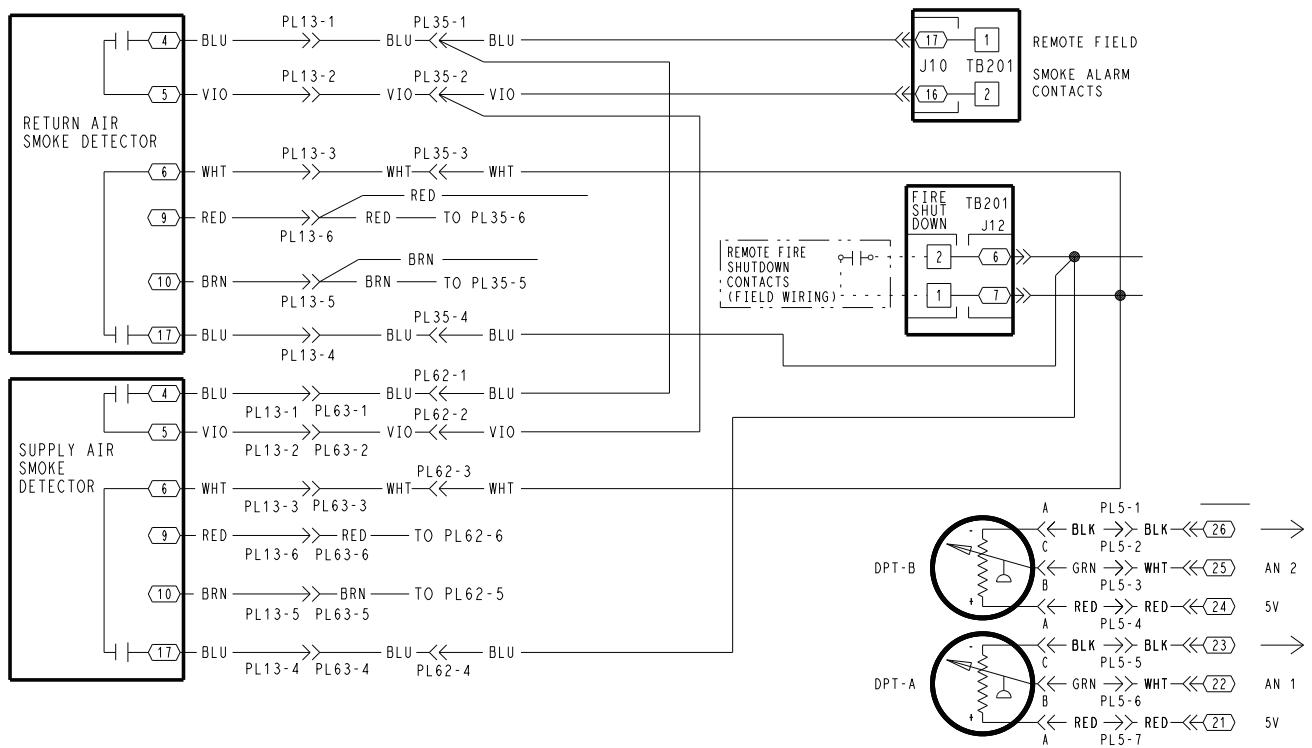
**Fig. 80 — Fan Status Switch Wiring**



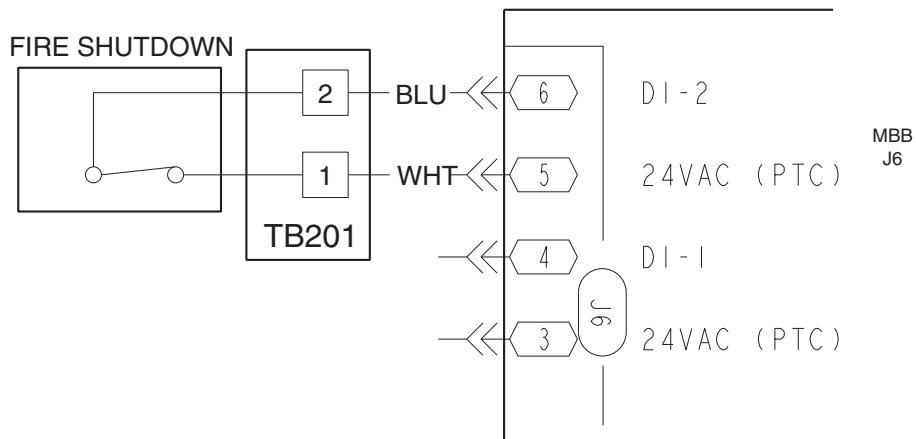
**Fig. 81 — Space and Return Air Humidity Sensor Wiring**



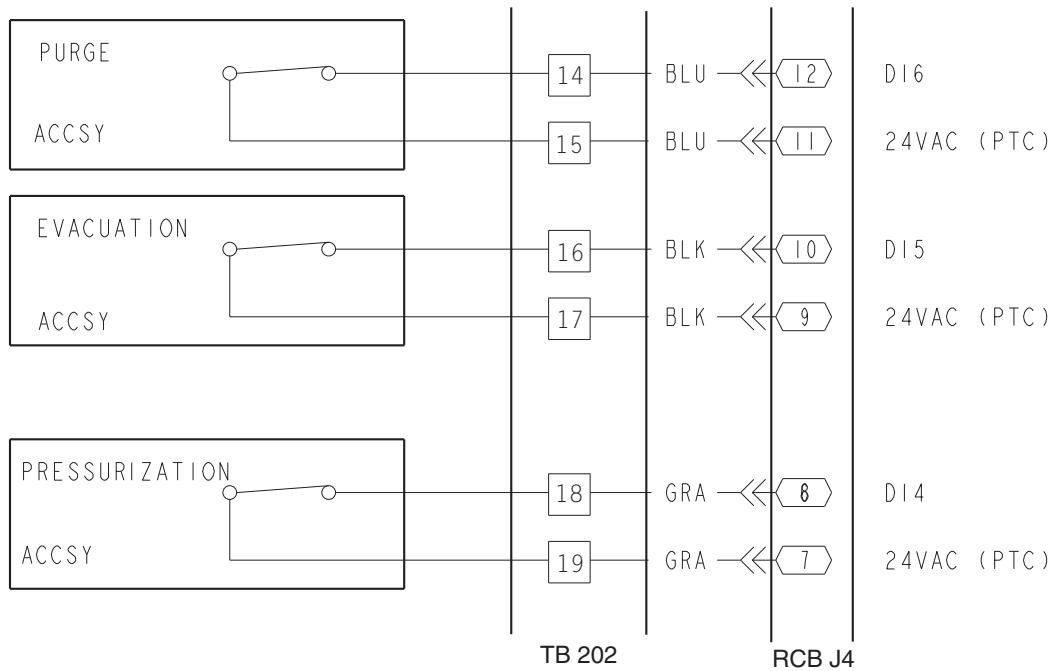
**Fig. 82 — Return Air CO<sub>2</sub> Sensor Wiring**



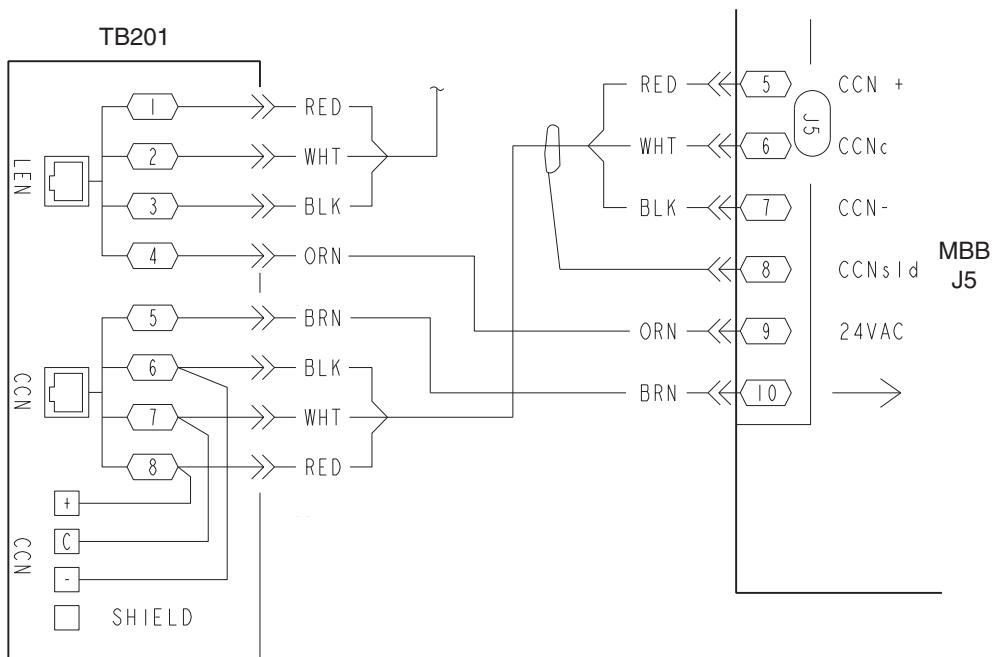
**Fig. 83 — Return/Supply Air Smoke Detector Wiring**



**Fig. 84 – Fire Shutdown Wiring**



**Fig. 85 – Purge, Evacuation, and Pressurization Wiring**



**Fig. 86 – CCN Connections**

## Carrier Comfort Network® (CCN) Interface

The 48P Series units can be connected to the CCN system if desired. The communication bus wiring is supplied and installed in the field. It consists of shielded, 3-conductor cable with shield wire.

The system elements are connected to the communication bus in a daisy chain arrangement. The positive pin of each system element communication connector must be wired to the positive pins of the system element on either side of it, the negative pins must be wired to the negative pins, and the signal pins must be wired to common pins. Wiring connections for the CCN system should be made at the terminal block using the screw terminals. The board also contains an RJ14 CCN plug that can be used to connect a field service computer. There is also another RJ14 LEN (Local Equipment Network) connection that is used to download software or connect a Navigator™ device.

NOTE: Conductors and drain wire must be 20 AWG minimum stranded, tinned copper. Individual conductors must be insulated with PVC, PVC/nylon, vinyl, Teflon<sup>1</sup>, or polyethylene. An aluminum/polyester 100% foil shield and an outer jacket of PVC, PVC/nylon, chrome vinyl, or Teflon with a minimum operating temperature range of -4 to 140°F (-20°C to 60°C) is required. See Table 31 for cables that meet the requirements.

**Table 31 — CCN Connection Approved Shielded Cables**

MANUFACTURER	CABLE PART NO.
Alpha	2413 or 5463
American	A22503
Belden	8772
Columbia	02525

**IMPORTANT:** When connecting the CCN communication bus to a system element, use a color coding system for the entire network to simplify installation and checkout.

The following color code is recommended:

SIGNAL TYPE	CCN BUS CONDUCTOR INSULATION COLOR	COMM1 PLUG PIN NO.
+	RED	1
COMMON	WHITE	2
-	BLACK	3

NOTE: If a cable with a different color scheme is selected, a similar color code should be adopted for the entire network.

At each system element, the communication bus cable shields must be tied together. If the communication bus is entirely within one building, the resulting continuous field must be connected to a ground at one point only. If the communication bus cable exits from one building and enters another, the shields must be connected to grounds at the lightning suppressor in each building where the cable enters or exits the building (one point per building only).

To connect the unit to the network (Fig. 86):

1. Turn off power to the control box.
2. Cut the CCN wire and strip the ends of the red (+), white (common) and black (-) conductors. (If a different network color scheme is used, substitute appropriate colors.)
3. Wire the CCN to the screw terminals on the COMM board as follows (Fig. 86):
  - a. Secure the red (+) wire to CCN screw terminal + on the COMM board.
  - b. Secure the white (common) wire to CCN screw terminal C on the COMM board.

c. Secure the black (-) wire to CCN screw terminal – on the COMM board.

d. Secure shield wire to CCN screw terminal SHIELD on the COMM board.

**IMPORTANT:** A shorted CCN bus cable will prevent some routines from running and may prevent unit from starting. If abnormal conditions occur, unplug the connector. If conditions return to normal, check CCN connector, and run new cable if necessary. A short in one section of the bus can cause problems with all system elements on the bus.

## Optional UPC Open Installation

### WIRING THE UPC OPEN TO THE MS/TP NETWORK

The UPC Open controller communicates using BACnet<sup>1</sup> on an MS/TP network segment communications at 9600 bps, 19.2 kbps, 38.4 kbps, or 76.8 kbps.

Wire the controllers on an MS/TP network segment in a daisy-chain configuration. Wire specifications for the cable are 22 AWG or 24 AWG, low-capacitance, twisted, stranded, shielded copper wire. The maximum length is 2000 ft.

Install a BT485 terminator on the first and last controller on a network segment to add bias and prevent signal distortions due to echoing. See Fig. 87-89.

To wire the UPC Open controller to the BAS network:

1. Pull the screw terminal connector from the controller's BAS Port.
  2. Check the communications wiring for shorts and grounds.
  3. Connect the communications wiring to the BAS port's screw terminals labeled Net +, Net -, and Shield.
- NOTE: Use the same polarity throughout the network segment.
4. Insert the power screw terminal connector into the UPC Open controller's power terminals if not currently connected.
  5. Verify communication with the network by viewing a module status report. Use Field assistant to set up the UPC, then perform a Modstat using the i-Vu tools Field Assistant.

To install a BT485 terminator, push the BT485 on to the BT485 connector located near the BACnet connector.

NOTE: The BT485 terminator has no polarity associated with it.

To order a BT485 terminator, consult Commercial Products i-Vu® Open Control System Master Prices.

### MS/TP WIRING RECOMMENDATIONS

Recommendations are shown in Tables 32 and 33. The wire jacket and UL temperature rating specifications list two acceptable alternatives. The Halar<sup>1</sup> specification has a higher temperature rating and a tougher outer jacket than the SmokeGard<sup>1</sup> specification, and it is appropriate for use in applications where the user is concerned about abrasion. The Halar jacket is also less likely to crack in extremely low temperatures.

NOTE: Use the specified type of wire and cable for maximum signal integrity.

### USING ZS SENSOR OR AN EQUIPMENT TOUCH

The ZS sensors or Equipment touch will connect to the UPC via the UPC's RNET connector. Be sure to follow the ZS sensor and Equipment touch installation instructions available for the specific devices being used.

If the ZS sensor will provide Space temperature feedback for equipment operation, then the control mode to best use for the equipment is Space temperature multi. Otherwise be aware of the differences in mode trip of the rooftop product vs. the displayed setpoint microblock.

1. Third-party trademarks and logos are the property of their respective owners.

If use linkage is set to Yes in the UPC, then the ZS sensor values will only be displayed in the Linkage values shared between the UPC and the RTU. When set to No, the SPT of the RTU will be forced and the setpoint microblock and the RTU's Occupied and Unoccupied setpoints will be shared values.

NOTE: All factory provided UPCs are shipped with a local program for English or SI units. If Metric interaction is desired a controls Expert is required to rebuild the files for the UPC in Metric and to change some specific variables to metric conversion. Make sure to allow labor for this change.

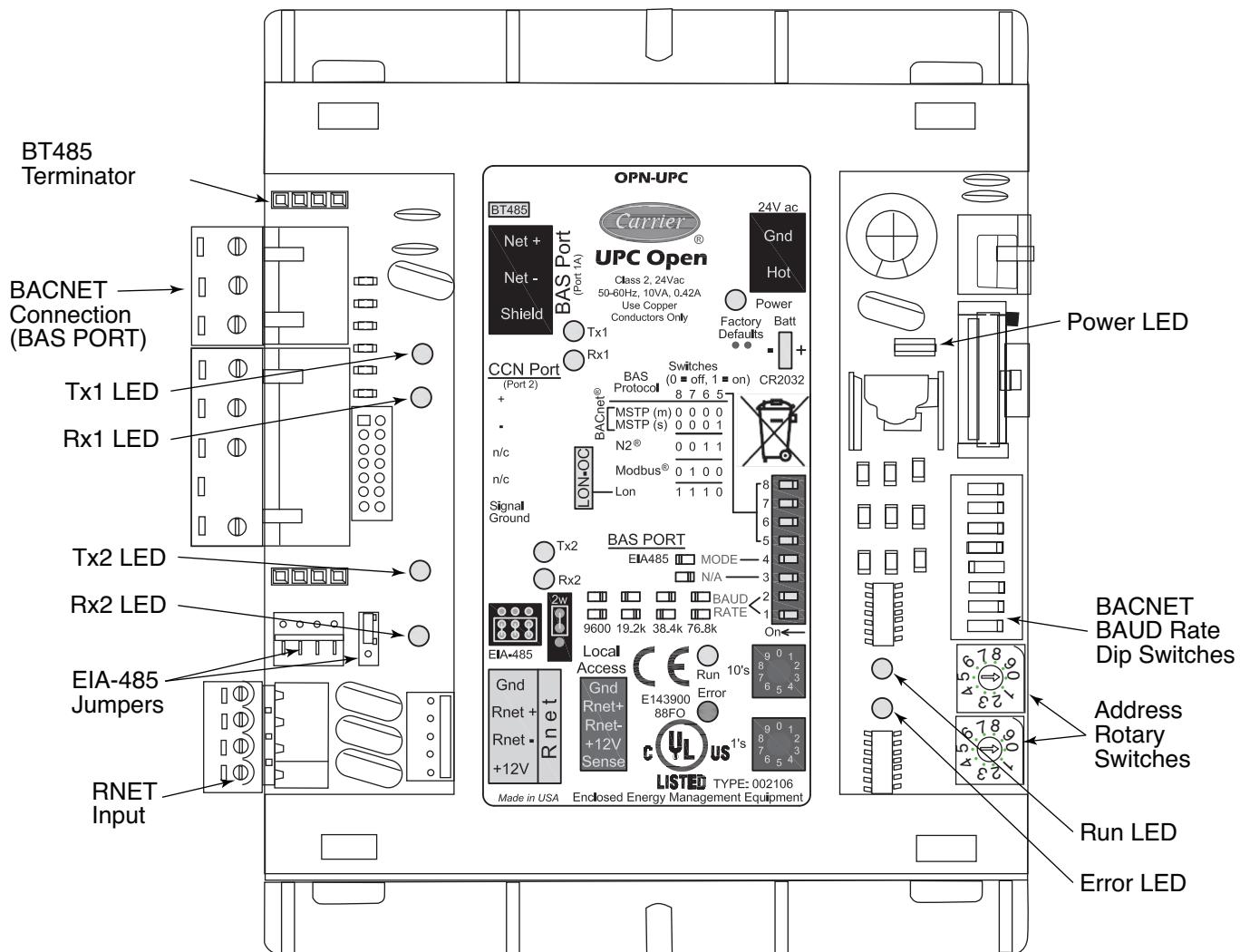


Fig. 87 – UPC Open Controller

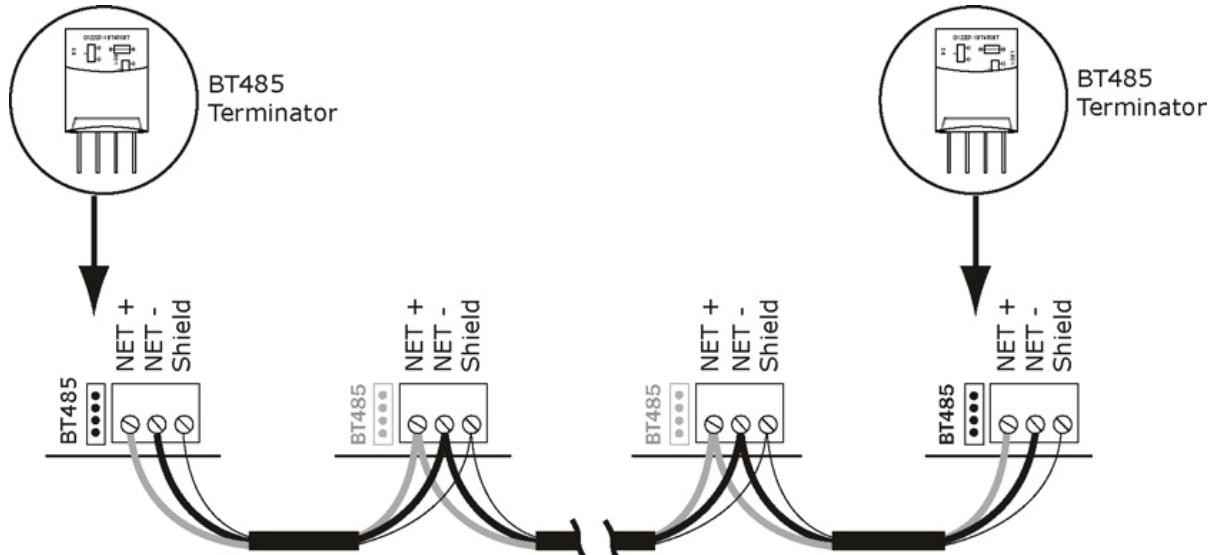
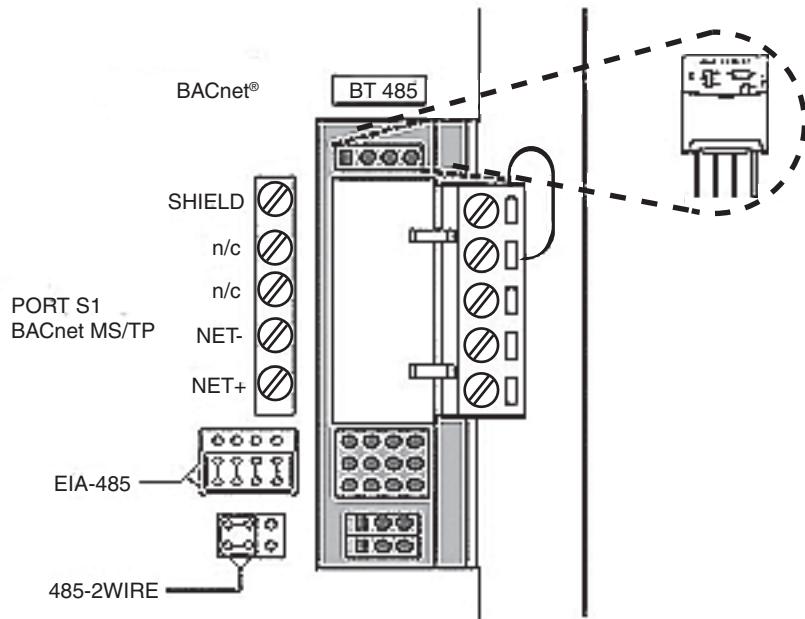


Fig. 88 – Open System Network Wiring



**Fig. 89 — BT485 Installation**

**Table 32 — MS/TP Wiring Recommendations**

SPECIFICATION	RECOMMENDATION
<b>Cable</b>	Single twisted pair, low capacitance, CL2P, 22 AWG (7x30), TC foam FEP, plenum rated cable
<b>Conductor</b>	22 or 24 AWG stranded copper (tin plated)
<b>Insulation</b>	Foamed FEP 0.015 in. (0.381 mm) wall 0.060 in. (1.524 mm) O.D.
<b>Color Code</b>	Black/White
<b>Twist Lay</b>	2 in. (50.8 mm) lay on pair 6 twists/foot (20 twists/meter) nominal
<b>Shielding</b>	Aluminum/Mylar shield with 24 AWG TC drain wire
<b>Jacket</b>	SmokeGard Jacket (SmokeGard PVC) 0.021 in. (0.5334 mm) wall 0.175 in. (4.445 mm) O.D. Halar Jacket (E-CTFE) 0.010 in. (0.254 mm) wall 0.144 in. (3.6576 mm) O.D.
<b>DC Resistance</b>	15.2 Ohms/1000 feet (50 Ohms/km) nominal
<b>Capacitance</b>	12.5 pF/ft (41 pF/meter) nominal conductor to conductor
<b>Characteristic Impedance</b>	100 Ohms nominal
<b>Weight</b>	12 lb/1000 feet (17.9 kg/km)
<b>UL Temperature Rating</b>	SmokeGard 167°F (75°C) Halar -40 to 302°F (-40 to 150°C)
<b>Voltage</b>	300 Vac, power limited
<b>Listing</b>	UL: NEC CL2P, or better

**LEGEND**

**AWG** — American Wire Gauge  
**CL2P** — Class 2 Plenum Cable  
**DC** — Direct Current  
**FEP** — Fluorinated Ethylene Polymer  
**NEC** — National Electrical Code  
**O.D.** — Outside Diameter  
**TC** — Tinned Copper  
**UL** — Underwriters Laboratories

**Table 33 — Open System Wiring Specifications and Recommended Vendors**

WIRING SPECIFICATIONS		RECOMMENDED VENDORS AND PART NUMBERS			
Wire Type	Description	Connect Air International	Belden	RMCORP	Contractors Wire and Cable
<b>MS/TP Network (RS-485)</b>	22 AWG, single twisted shielded pair, low capacitance, CL2P, TC foam FEP, plenum rated. See MS/TP Installation Guide for specifications.	W221P-22227	—	25160PV	CLP0520LC
	24 AWG, single twisted shielded pair, low capacitance, CL2P, TC foam FEP, plenum rated. See MS/TP Installation Guide for specifications.	W241P-2000F	82841	25120-OR	—
<b>Rnet</b>	4 conductor, unshielded, CMP, 18 AWG, plenum rated.	W184C-2099BLB	6302UE	21450	CLP0442

**LEGEND**

**AWG** — American Wire Gauge  
**CL2P** — Class 2 Plenum Cable  
**CMP** — Communications Plenum Rated  
**FEP** — Fluorinated Ethylene Polymer  
**TC** — Tinned Copper

## Smoke Control Modes

Rooftop units can be used for aid in building smoke control in the event of a building fire. The available functions include: Fire Shutdown, Pressurization, Evacuation, and Smoke Purge. These functions are enhanced when multiple rooftop units are used to zone a building. See Table 34 and Fig. 84 and 85.

**Table 34 — Smoke Control Modes**

FUNCTION	MODE			
	Fire Shutdown	Pressurization	Evacuation <sup>a</sup>	Smoke Purge <sup>a</sup>
Supply Fan	Off	On	Off	On
VFD <sup>b</sup>	—	Open/On	—	Open/On
Economizer	Closed	Open	Open	Open
Return Air Damper	Open	Closed	Closed	Closed
Exhaust Fans	Off	Off	On	On
Exhaust Damper	Closed	Closed	Open	Open

NOTE(S):

- a. Power exhaust option required for this mode.
- b. Applicable to VAV units with appropriate options.

### LEGEND

**VAV** — Variable Air Volume  
**VFD** — Variable Frequency Drive

### FIRE SHUTDOWN

Fire Shutdown mode terminates all unit operation (cooling, heating, supply fan, and power exhaust). This mode prevents recirculation of contaminated air back into the space. The mode will not allow admission into the space of unsuitable outside air. See Fig. 84 for wiring.

### PRESSURIZATION

Pressurization mode is intended to keep smoke out of a zone. The factory-installed optional economizer is required for this function. Pressurization is accomplished by the following:

- opening the economizer (option)

- running the supply fan (optional inlet guide vanes open or optional VFD at normal duct static pressure set point)
- closing the power exhaust dampers (if installed as option or accessory)
- shutting off the power exhaust fans (if installed as option or accessory)

This allows the space to be overpressurized relative to adjacent zones and prevents or slows entry of smoke into this space from adjacent zones. See Fig. 85 for wiring.

### EVACUATION

Evacuation mode removes smoke or undesirable air from interior spaces without reintroducing unsuitable air. The factory-installed optional economizer with option/accessory power exhaust is required for this function. Evacuation is accomplished by the following:

- turning the supply fan off
- opening the economizer (option required)
- running the exhaust fans (option or accessory required)
- opening the exhaust dampers.

See Fig. 85 for wiring.

### SMOKE PURGE

Smoke Purge mode removes smoke from the interior spaces and replaces it with fresh outside air. The factory-installed optional economizer with option/accessory power exhaust are required for this function. Smoke purge is accomplished by the following:

- turning supply fan on
- opening the economizer (option required)
- running the exhaust fans (option or accessory required)
- opening the exhaust dampers

See Fig. 85 for wiring.

### SMOKE CONTROL INSTALLATION

Implementation of the various smoke control modes on these units requires the installer to modify the unit wiring to add contacts (via either manual switches or relays) that will selectively interrupt and override standard factory control sequences. See Table 34 and Fig. 84 and 85 for more information.