



Turn to the experts

Product Data

Split System Heat Pump

7-25 Nominal Tons, 60 Hz



40RUQ 07-12 (shown)



40RUQ 07-25 Split System Heat Pump
Indoor Unit (Air-Handling) with Puron® Refrigerant

The 40RUQ Series units with direct-expansion coils are the best choice for packaged heat pump air handlers. All models offer excellent fan performance, a unique combination of indoor air quality features, and easy installation. Their versatility and state-of-the-art features will provide economical performance. Easy-to-install and economical 40RU units provide reliable service.

Carrier's versatile packaged heat pump air-handling units satisfy design requirements with:

- Multi-position design for horizontal or vertical installation without modification.
- Standard sloped drain pans and cleanable insulation treated with an immobilized anti-microbial agent to inhibit the growth of bacteria and fungi on the insulation.
- High-static design meets a wider range of applications than competitive packaged air handler lines.
- Economizer accessory provides ventilation air and "free" cooling. Cooling coils with mechanically bonded fins provide peak heat transfer.
- Hot water coil, steam coil, and electric heat accessories are available.
- Standard factory-installed thermostatic expansion valves (TXV) with removable power element on 40RUQ units.
- Die-formed galvanized steel casings provide durability and structural integrity. Optional paint is available.

Indoor air quality

The unique combination of features in the 40RUQ Series air handlers ensures that clean, fresh, conditioned air is delivered to the occupied space.

Cooling coils prevent the build-up of humidity in the room, even during part-load conditions.

2 in. (51 mm) disposable filters remove dust and airborne particles from the occupied space.

Thermal insulation contains an immobilized anti-microbial agent to inhibit the growth of bacteria and fungi on the insulation.

Pitched drain pan can be adjusted for a right-hand or left-hand connection to provide positive drainage and prevent standing condensate. Each unit contains two separate drain pans which are provided for either vertical or horizontal fan coil positions.

Accessory economizer can provide ventilation air to improve indoor air quality. When used with CO₂ sensors, the economizer admits fresh outdoor air to replace stale, recirculated indoor air.

Economy

The 40RUQ Series packaged air handlers have low initial costs, and they continue to save money by providing reduced installation expense and energy-efficient performance.

Quick installation is ensured by the multi-position design. Units can be installed in either the horizontal or vertical (upflow) configuration without modifications. All units have drain-pan connections on both sides, and pans can be pitched for right-hand or left hand operation with a simple adjustment.

Fan motors and contactors are pre-wired and TXVs are factory-installed on 40RUQ models.

High-efficiency, precision balanced fans minimize air turbulence, surging, and unbalanced operation, thereby cutting operating expenses.

Economizer accessory precisely controls the blend of outdoor air and room air to achieve comfort levels. When the outside air enthalpy is suitable, outside air dampers can fully open to provide "free" cooling.

Rugged dependability

Die-formed galvanized steel panels ensure structural integrity under all operating conditions. Mechanically bonded coil fins provide improved heat transfer. Galvanized steel fan housings are securely mounted to a die-formed galvanized steel deck.

Model 40RUQ air handling units have galvanized steel casings; inlet and outlet connections are on the same end.

Direct expansion (DX) coils are designed for use with Puron® R-410A refrigerant and have copper tubes mechanically bonded to aluminum sine-wave fins.

Direct-expansion coils include matched, factory-installed thermostatic expansion valves (TXVs) with matching distributor nozzles.

Easier installation and service

The multi-position design and component layout allow for quick unit installation and operation. The DX coils have factory-installed TXVs with matching distributor nozzles. Units can be converted from horizontal to vertical operation by simply repositioning the unit.

Drain pan connections are duplicated on both sides of the unit. The filters, motor, drive, TXVs, and coil connections are easily accessed by removing a single side panel.

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40RUQ MODEL NUMBER NOMENCLATURE

Position:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Example:	4	0	R	U	Q	A	1	2	A	1	A	6	-	0	A	0	A	0

Model Type Packaged Air-Handling Unit Puron	Packaging 0 – Standard
Type of Coil Q – Heat Pump	Future Use A – Standard
Refrigeration Options A – None	Cabinet Paint 0 – None 1 – Painted
Nominal Tonnage 07 – 6.0 Ton 16 – 15 Ton 08 – 7.5 Ton 25 – 20 Ton 12 – 10.0 Ton	Future Use A – Standard
Fan Motor Speed Controller A – None – Standard T – 2 Speed Fan Controller (VFD)	Future Use 0 – Standard
Indoor Fan Motor Options – Belt Drive 1 – Standard Motor / Standard drive 2 – Standard Motor / Medium Drive 3 – High Static Motor / High Drive† 4 – Standard Static, High Efficiency Motor / Standard Drive 5 – Standard Static, High Efficiency Motor/ Medium Drive 6 – High Static, High Efficiency Motor / High Drive	Revision Number - – Standard
Coil Options A – Standard Aluminum Fin / Copper Tube	Voltage * 1 – 575-3-60 3 – 208/230-1-60 (07, 08 sizes only) 5 – 208/230-3-60 6 – 208/230/460-3-60

* All 40RU Q07 through 16 units with a “6” voltage designation are triple voltage; ie., 208/230/460-3-60. Units that require 2-speed indoor fan motor must use dedicated voltage models listed. The VFD used is not multi-voltage.

† Single-phase 07, 08 sizes designate standard motor and high static drive.

Model number nomenclature (cont)



SINGLE SPEED MOTORS

POSITION 10	MOTOR DESCRIPTION	VOLTAGE	UNIT SIZE				
			07	08	12	16	25
1	Std Static, Std Efficient Motor / Std Drive	All	x	x	x	x	—
2	Std Static, Std Efficient Motor / Med Drive	All	x	x	x	x	—
3	High (Alternate) Static, Std Efficient Motor / High Drive	575-3-60	x	x	x	—	—
		208/230-1-60	x	x	—	—	—
		208/230-3-60 460-3-60	x	x	x	—	—
4	Std Static, High Efficient Motor / Std Drive	All	—	—	—	—	x
5	Std Static, High Efficient Motor / Med Drive	All	—	—	—	—	x
6	High (Alternate) Static, High Efficient Motor / High Drive	575-3-60	—	—	—	x	x
		208/230-3-60 460-3-60	—	—	—	x	x

2-SPEED MOTORS

POSITION 10	MOTOR DESCRIPTION	VOLTAGE	UNIT SIZE				
			07	08	12	14	25
1	Std Static, Std Efficient Motor / Std Drive	All	x	x	x	x	—
	Std Static, High Efficient Motor / Std Drive	All	—	—	—	—	x
2	Std Static, Std Efficient Motor / Med Drive	All	x	x	—	x	—
		All	—	—	—	—	x
	High (Alternate) Static, Std Efficient Motor / Med Drive	575-3-60	—	—	x	—	—
		208/230-3-60 460-3-60	—	—	—	—	—
	High (Alternate) Static, High Efficient Motor / Med Drive	575-3-60	—	—	—	—	—
		208/230-3-60 460-3-60	—	—	x	—	—
3	High (Alternate) Static, Std Efficient Motor / High Drive	575-3-60	x	x	x	—	—
		208/23-3-60 460-3-60	x	x	—	—	—
	High (Alternate) Static, High Efficient Motor / High Drive	575-3-60	—	—	—	x	x
		208/230-3-60 460-3-60	—	—	x	—	—

PHYSICAL DATA — 40RUQ 07-25

UNIT 40RUQ	07	08	12	14	16	25
NOMINAL CAPACITY (Tons)	6	7-1/2	10	12-1/2	15	20
OPERATING WEIGHT (lb)						
Base Unit with TXV (4 Row)	399	404	425	695	713	730
Plenum	175	175	175	225	225	225
Economizer	185	185	185	340	340	340
Hot Water Coil	195	195	195	285	285	285
Steam Coil	215	215	215	340	340	340
FANS						
Qty...Diam. (in.)	1...15	1...15	1...15	2...15	2...15	2...15
Nominal Airflow (cfm)	2400	3000	4000	5000	6000	8000
Airflow Range (cfm)	1800-3000	2250-3750	3000-5000	3750-6250	4500-7500	6000-10,000
Nom. Motor Hp (Standard Motor)* 208/230-160	1.3	2.4	—	—	—	—
208/230-3-60 and 460-3-60	2.4	2.4	2.4	2.9	3.7	5.0
575-3-60	1.0	2.0	2.0	3.0	3.0	5.0
Motor Speed (rpm) 208/230-1-60	1725	1725	—	—	—	—
208/230-3-60 and 460-3-60	1725	1725	1725	1725	1725	1760
575-3-60	1725	1725	1725	1725	1725	1745
REFRIGERANT						
	Puron (R-410A)					
Shipping Charge (lb)	Nitrogen Purge					
Metering Device	TXV					
Operating Charge (lb) (approx per circuit)†	3.0	3.0	1.5/1.5	2.0/2.0	2.5/2.5	3.5/3.5
DIRECT-EXPANSION COIL						
	Enhanced Copper Tubes, Aluminum Sine-Wave Fins					
Max Working Pressure (psig)	650					
Material	Al / Cu					
Coil Type	RTPF					
Face Area (sq ft)	6.67	8.33	10.01	13.25	17.67	19.88
No. of Splits	1	1	2	2	2	2
Split Type...Percentage	—	—	Face...50/50			
No. of Circuits per Split	12	15	9	12	16	18
Rows...Fins/in.	4...15	4...15	4...15	4...15	4...15	4...15
STEAM COIL†						
Max Working Press. (psig at 260°F)	20					
Total Face Area (sq ft)	6.67	6.67	6.67	13.33	13.33	13.33
Rows...Fins/in.	1...9	1...9	1...9	1...10	1...10	1...10
HOT WATER COIL**						
Max Working Pressure (psig)	150					
Total Face Area (sq ft)	6.67	6.67	6.67	13.33	13.33	13.33
Rows...Fins/in.	2...8.5	2...8.5	2...8.5	2...8.5	2...8.5	2...8.5
Water Volume						
(gal)	8.3			13.9		
(ft³)	1.1			1.85		
PIPING CONNECTIONS						
Quantity...Size (in.)						
DX Coil—Suction (ODF)	1...1-1/8	1...1-1/8	2...1-1/8	2...1-1/8	2...1-1/8	2...1-1/8
DX Coil — Liquid Refrig (ODF)	1...5/8		2-5/8			
Steam Coil, In (MPT)	1...2-1/2		1...2-1/2			
Steam Coil, Out (MPT)	1...1-1/2		1...1-1/2			
Hot Water Coil, In (MPT)	1...1-1/2		1...1-1/2	1...2		
Hot Water Coil, Out (MPT)	1...1-1/2		1...1-1/2	1...2		
Condensate (PVC)	1...5/8 ODM / 1...1/4 IDF					
FILTERS						
	Throwaway — Factory-Supplied					
Quantity...Size (in.)	4...16 x 24 x 2			4...16 x 20 x 2 / 4...16 x 24 x 2		
Access Location	Right or Left Side					

LEGEND

DX — Direct Expansion
 TVX — Thermostatic Expansion Valve

*Refer to Alternate Fan Motor Data table on page 6 for alternate motor data.

†Units are shipped without refrigerant charge.

**Field installed accessory only.

FAN MOTOR DATA STANDARD MOTOR — SINGLE SPEED

UNIT	40RUQ*07	40RUQ*08	40RUQ*12	40RUQ*16	40RUQ*25
208/230-1-60					
Speed (rpm)	1725	1725	—	—	—
Hp	1.3	2.4	—	—	—
Frame (NEMA)	56Y	56Y	—	—	—
Shaft Dia (in.)	5/8	5/8	—	—	—
230-3-60 and 460-3-60					
Speed (rpm)	1750	1750	1750	1750	1755
Hp	2.4	2.4	2.4	3.7	5.0
Frame (NEMA)	56Y	56Y	56Y	56HZ	184T
Shaft Dia (in.)	5/8	5/8	5/8	7/8	1-1/8
575-3-60					
Speed (rpm)	1725	1725	1725	1725	1755
Hp	1.0	2.0	2.0	3.0	5.0
Frame (NEMA)	56	56HZ	56HZ	56HZ	184T
Shaft Dia (in.)	5/8	7/8	7/8	7/8	1-1/8

LEGEND

NEMA — National Electrical Manufacturers Association (U.S.A.)

FAN MOTOR DATA ALTERNATE MOTOR — SINGLE SPEED

UNIT	40RUQ*07	40RUQ*08	40RUQ*12	40RUQ*16	40RUQ*25
208/230-1-60					
Speed (rpm)	1725	1725	—	—	—
Hp	2.4	2.4	—	—	—
Frame (NEMA)	56Y	56Y	—	—	—
Shaft Dia (in.)	5/8	5/8	—	—	—
230-3-60 and 460-3-60					
Speed (rpm)	1750	1750	1750	1755	1760
Hp	2.9	2.9	3.7	5.0	7.5
Frame (NEMA)	56Y	56Y	56HZ	184T	S213T
Shaft Dia (in.)	7/8	7/8	7/8	1-1/8	1-3/8
575-3-60					
Speed (rpm)	1725	1725	1725	1745	1755
Hp	2.0	3.0	3.0	5.0	7.5
Frame (NEMA)	56HZ	56HZ	56HZ	184T	S213T
Shaft Dia (in.)	7/8	7/8	7/8	1-1/8	1-3/8

LEGEND

NEMA — National Electrical Manufacturers Association (U.S.A.)

MOTOR EFFICIENCY 40RUQ — SINGLE SPEED MOTOR

MOTOR HP	EPACT MINIMUM	MOTOR EFFICIENCY
1.3*	—	70.00%
2.4	—	76.80%
2.9	—	77.10%
3.7	—	81.50%
5.0	89.50%	89.25%
7.5	91.70%	91.70%
10.0	91.70%	91.70%

LEGEND

EPACT — Energy Policy and Conservation Act of 1992

*Single-phase only.

FAN MOTOR DATA STANDARD MOTOR — 2-SPEED

UNIT	40RUQ*07	40RUQ*08	40RUQ*12	40RUQ*16	40RUQ*25
208/230-3-60 and 460-3-60					
Speed (rpm)	1680	1680	1690	1750	1755
Hp	2.4	2.4	1.7	3.7	5.0
Frame (NEMA)	56HY	56HY	56HY	56HY	184T
Shaft Dia (in.)	5/8	5/8	5/8	7/8	1-1/8
575-3-60					
Speed (rpm)	1680	1680	1665	1710	1755
Hp	2.4	2.4	1.7	3.7	5.0
Frame (NEMA)	56HY	56HY	56HY	56HY	184T
Shaft Dia (in.)	5/8	5/8	5/8	7/8	1-1/8

FAN MOTOR DATA ALTERNATE MOTOR — 2-SPEED

UNIT	40RUQ*07	40RUQ*08	40RUQ*12	40RUQ*16	40RUQ*25
208/230-3-60 and 460-3-60					
Speed (rpm)	1750	1750	1725	1755	1760
Hp	3.7	3.7	3.7†	5.0	7.5
Frame (NEMA)	56HY	56HY	56HY	184T	S213T
Shaft Dia (in.)	7/8	7/8	7/8	1-1/8	1-3/8
575-3-60					
Speed (rpm)	1710	1710	1710	1755	1750
Hp	3.7	3.7	3.7	5.0	7.5
Frame (NEMA)	56HY	56HY	56HY	184T	S213T
Shaft Dia (in.)	7/8	7/8	7/8	1-1/8	1-3/8

†High Efficiency Motor

MOTOR EFFICIENCY 40RUQ — 2-SPEED MOTOR

MOTOR HP	EPACT MINIMUM	MOTOR EFFICIENCY
1.7	—	82.0%
2.4	—	80.0%
2.9	—	86.5%
3.7	—	83.6%
3.7*	—	87.9%
5.0	89.5%	89.5%
7.5	91.7%	91.7%
10.0	91.7%	91.7%

LEGEND

EPACT — Energy Policy and Conservation Act of 1992

*High Efficiency Motor.

STANDARD DRIVE DATA

UNIT	40RUQ07	40RUQ08	40RUQ12	40RUQ16	40RUQ25
MOTOR DRIVE					
Motor Pulley Pitch Dia (in.)	2.4-3.4	2.8-3.8	3.4-4.4	2.8-3.8	3.7-4.7
Pulley Factory Setting Full Turns Open	2.5	2.5	2.5	2.5	3.0
FAN DRIVE					
Pulley Pitch Dia (in.)	8.8	8.8	8.8	9.0	9.4
Pulley Bore (in.)	1	1	1	1-7/16	1-7/16
Belt No. — Section	1—A	1—A	1—A	1—A	1—B
Belt Pitch (in.)	40.3	41.3	42.3	42.3	41.8
FAN SPEEDS (rpm)					
Factory Settings	568	647	764	632	771
Range	470-666	549-745	666-863	537-728	679-863
Max Allowable Speed (rpm)	1200	1200	1200	1200	1200
Change per 1/2 turn of Moveable Motor Pulley Flange	19.6	19.6	19.7	19.1	15.3
MAX FULL TURNS FROM CLOSED POSITION					
	5	5	5	5	6
SHAFTS CENTER DISTANCE (in.)					
	10.44 - 12.32	10.44 - 12.32	10.44 - 12.32	10.44 - 12.32	9.12 - 10.99

MEDIUM-STATIC DRIVE DATA

UNIT	40RUQ07	40RUQ08	40RUQ12	40RUQ16	40RUQ25
MOTOR DRIVE					
Motor Pulley Pitch Dia (in.)	3.4-4.4	3.4-4.4	3.4-4.4	3.7-4.7	4.3-5.3
Pulley Factory Setting Full Turns Open	2.5	2.5	2.5	3.0	3.0
FAN DRIVE					
Pulley Pitch Dia (in.)	8.8	8.0	8.0	8.6	9.4
Pulley Bore (in.)	1	1	1	1-7/16	1-7/16
Belt No. — Section	1—A	1—A	1—A	1—B	1—B
Belt Pitch (in.)	42.3	40.3	40.3	41.8	41.8
FAN SPEEDS (rpm)					
Factory Setting	764	841	841	842	881
Range	666 - 863	733 - 949	733 - 949	742 - 943	798 - 984
Max Allowable Speed (rpm)	1200	1200	1200	1200	1200
Change per 1/2 Turn of Moveable Motor Pulley Flange	19.7	21.6	21.6	16.7	15.3
MAX FULL TURNS FROM CLOSED POSITION					
	5	5	5	6	6
SHAFTS CENTER DISTANCE (in.)					
	10.44 - 12.32	10.44 - 12.32	10.44 - 12.32	10.44 - 12.32	9.16 - 10.99

HIGH-STATIC DRIVE DATA

UNIT	40RUQ07	40RUQ08	40RUQ12	40RUQ16	40RUQ25
MOTOR DRIVE					
Motor Pulley Pitch Dia (in.)	3.4-4.4	3.4-4.4	3.4-4.4	4.3-5.3	4.3-5.3
Pulley Factory Setting Full Turns Open	2.5	2.5	2.5	3.0	3.0
FAN DRIVE					
Pulley Pitch Dia (in.)	7.0	6.0*	6.0	7.9	7.4
Pulley Bore (in.)	1	1	1	1-7/16	1-7/16
Belt No. — Section	1—A	1—A	1—A	1—B	2—B
Belt Pitch (in.)	41.3	37.3	37.3	39.8	36.8
FAN SPEEDS (rpm)					
Factory Setting	961	1121	1121	1060	1118
Range	838 - 1084	978 - 1200*†	978 - 1200†	950 - 1171	1014 - 1200†
Max Allowable Speed (rpm)	1200	1200	1200	1200	1200
Change per 1/2 Turn of Moveable Motor Pulley Flange	24.6	28.7	28.7	18.4	19.4
MAX FULL TURNS FROM CLOSED POSITION					
	5	5	5	6	6
SHAFTS CENTER DISTANCE (in.)					
	10.44 - 12.32	10.44 - 12.32	10.44 - 12.32	9.16 - 10.99	8.16 - 10.02

* Values for 3-phase motor shown. For single-phase motor, pulley pitch diameter is 7 in. and resulting fan speed is 837-1096 rpm.

† It is possible to adjust drive so that fan speed exceeds maximum allowable. DO NOT exceed 1200 rpm.

ITEM	OPTION*	ACCESSORY†
Alternate Fan Motor	X	
Alternate Drive	X	
Staged Air Volume System	X	
CO ₂ Sensors		X
Condensate Drain Trap		X
Discharge Plenum		X
Economizer Ultra Low Leak—FDD		X
Economizer Standard Leak		X
Electric Heat		X
Hot Water Heating Coils		X
Overhead Suspension Package		X
Prepainted Units	X	
Programmable Thermostats		X
Return Air Grille		X
Steam Heating Coil		X
Subbase		X
Display Kit for SAV with VFD		X

*Factory-installed option

†Field-installed option

Factory-installed options

Alternate fan motors and drives

Alternate fan motor drives are available to provide the widest possible range of performance.

Prepainted steel units

Prepainted steel units are available from the factory for applications that require painted units. Units are painted with American Sterling Gray color.

Stage air volume (SAV) system

SAV systems save energy and installation time by utilizing a Variable Frequency Drive (VFD) to automatically adjust the indoor fan motor speed in sequence with the units cooling operation. Per ASHRAE 90.1 2010 standard section 6.4.3.10.b, during the first stage of cooling operation the VFD will adjust the fan motor to provide 2/3 of the total cfm established for the unit. When a call for the second stage of cooling is required, the VFD will allow the total cfm for the unit established (100%). During the heating mode the VFD will allow total design cfm (100%) operation and during the ventilation mode the VFD will allow operation to 2/3 of total cfm.

Compared to single speed indoor fan motor systems, Carrier's SAV system can save substantial energy, 25%+*, versus single speed indoor fan motor systems.

*Data based on .10 (\$/kWh) in an office application utilizing Carrier's HAP 4.6 simulation software program.

The VFD used in Carrier's SAV system has soft start capabilities to slowly ramp up the speeds, thus eliminating any high inrush air volume during initial start-up. It also has internal over current protection for the fan motor and a field installed display kit that allows adjustment and in depth diagnostics of the VFD.

This SAV system is available on models with 2-stage cooling operation with electrical mechanical controls.

The SAV system is very flexible for initial fan performance set up and adjustment. The standard factory shipped VFD is pre-programmed to automatically stage the fan speed between the first and second stage of cooling. The unit fan performance static pressure and cfm can be easily adjusted using the traditional means of pulley adjustments.

Field-installed accessories

Optional VFD display kit

There is an optional VFD display kit offered (as an accessory) to allow the user to troubleshoot any VFD faults in the field after startup. Adjusting motor speed via VFD may result in decreased motor/VFD life. NOTE: Do not use the VFD display kit to adjust the frequency and voltage in the VFD to required performance requirements. This could lead to decreased life of the motor and VFD.

CO₂ sensors

CO₂ sensors can be used in conjunction with the economizer accessory to help meet indoor air quality requirements. The sensor signals the economizer to open when the CO₂ level in the space exceeds the set point. A Carrier Comfort System programmable thermostat can be used to override the sensor if the outside-air temperature is too high or too low.

Condensate drain trap

The condensate drain trap includes an overflow shutoff switch that can be wired to turn off the unit if the trap becomes plugged. The kit also includes a wire harness that can be connected to an alarm if desired. The transparent trap is designed for easy service and maintenance.

Discharge plenum

The discharge plenum directs the air discharge directly into the occupied space; integral horizontal and vertical louvers enable redirection of airflow. This accessory is available unpainted or painted. Field assembly is required (only applicable for vertical application).

Economizers - temperature dry bulb controlled

The Ultra Low Leak - EconoMi\$er X

This economizer accessory comes with solid-state W7220 controller, gear-driven, modulating damper, and spring return actuator. This economizer is supply and outdoor air sensors, and CO₂ sensor compatible, for use in electro-mechanical controls only. It Also includes return and outside air damper leakage that meets California Title 24 section 140.4 requirements. Controller meets California Title 24 Section 120.2 Fault Detection and Diagnostic (FDD) requirements.

Standard - EconoMi\$er IV

The standard economizer accessory comes with gear driven damper blades and W7212 controller. (Use -HH-57AC-078 for enthalpy control).

Electric resistance heat coils

Electric resistant heat coils have an open-wire design and are mounted in a rigid frame. Safety cutouts for high temperature conditions are standard. Terminal block for singlepoint power connection is included.

Two-row hot water coils

Two-row hot water coils have copper tubes mechanically bonded to aluminum plate fins and non-ferrous headers.

Options and accessories (cont)



Overhead suspension package

The overhead suspension package includes necessary brackets to support units in horizontal ceiling installations.

Return-air grille

The return-air grille provides a protective barrier over the return-air opening and gives a finished appearance to units installed in the occupied space. This accessory is available unpainted or painted.

One-row steam coil

The one-row steam coil has copper tubes and aluminum fins. The Inner Distributing Tube (IDT) design provides uniform temperatures across the coil face. The steam coil has a broad operating pressure range; up to 20 psi

(138 kPag) at 260°F (126°C). The IDT steam coils are especially suited to applications where sub-freezing air enters the unit.

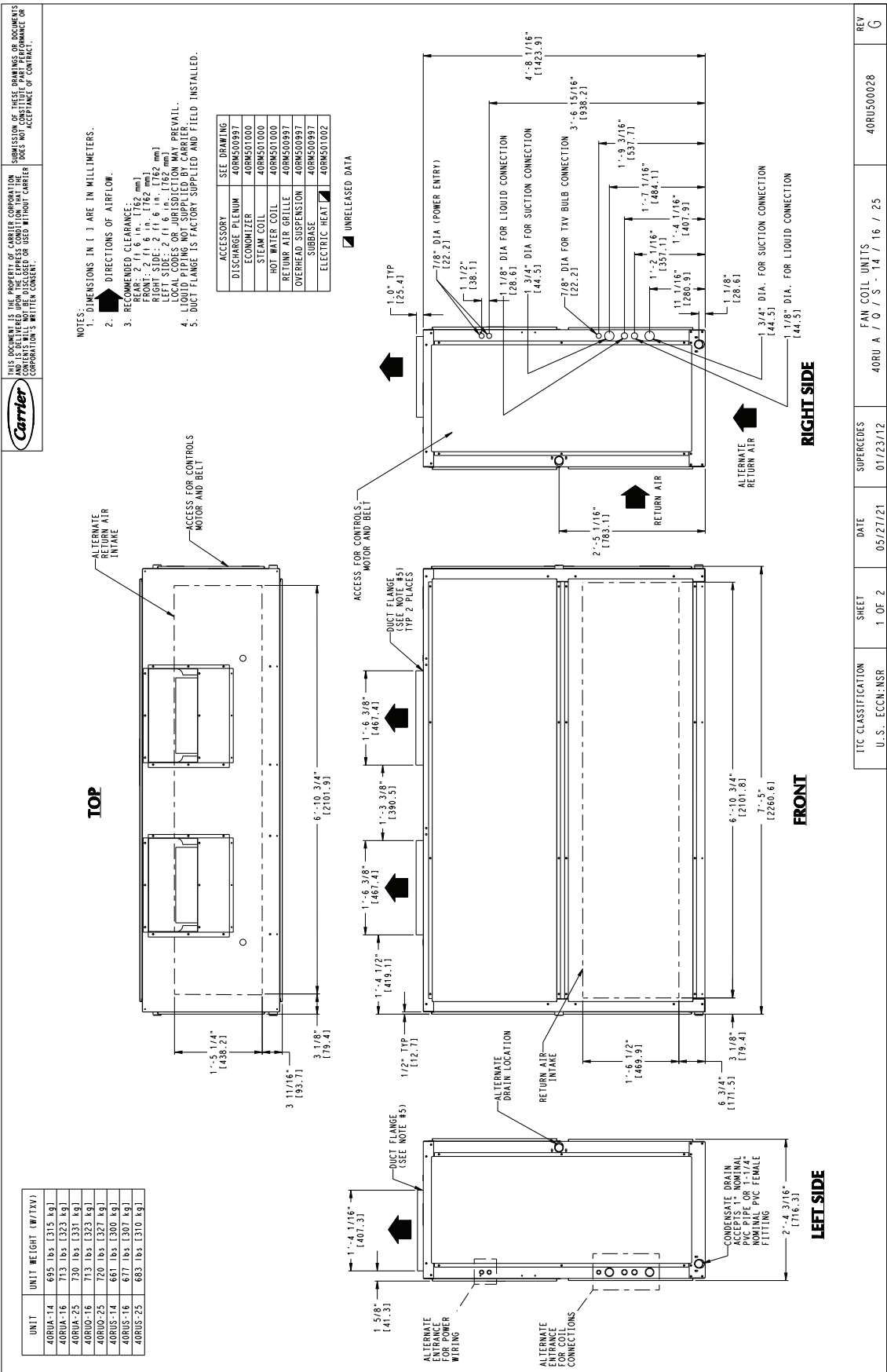
Subbase

The subbase provides a stable, raised platform and room for condensate drain trap connection for vertical floor-mounted units. This accessory is available unpainted or painted.

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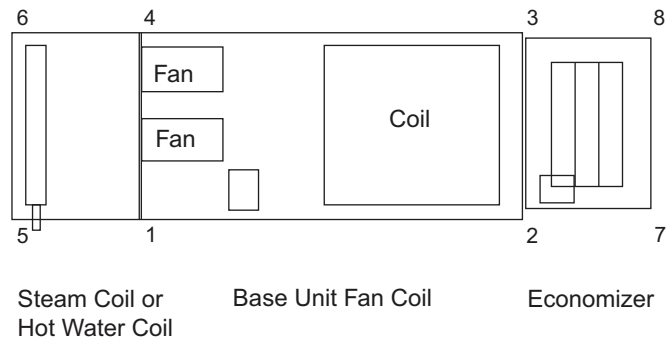
40RUQ*16, 25



Base unit dimensions (cont)



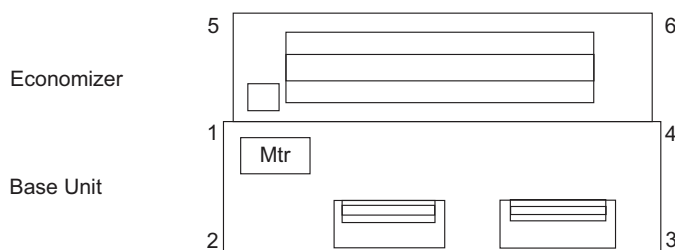
CORNER WEIGHTS - HORIZONTAL POSITION



40RUQ - HORIZONTAL POSITION

40RUQ UNIT SIZE	UNIT OR ACCESSORY NAME		UNIT OR ACCESSORY WEIGHT lb (kg)	CORNER NUMBER (WEIGHT in lb)							
				1	2	3	4	5	6	7	8
07, 08, 12	Fan Coil Base Unit		394 (178.7)	108.0	104.7	89.4	92.2	—	—	—	—
	Steam Coil	Add	137 (62.1)	25.6	0.0	0.0	25.9	42.4	43.0	0.0	0.0
	Hot Water Coil	Add	143 (64.9)	26.3	0.0	0.0	26.9	44.3	45.5	0.0	0.0
	Economizer	Add	128 (58.5)	0.0	25.5	24.7	0.0	0.0	0.0	39.3	38.1
	Eco + Steam Coil	Add	264 (115.2)	25.6	25.5	24.7	25.9	42.4	43.0	39.3	38.1
	Eco + Hw Coil	Add	271 (122.9)	26.3	25.5	24.7	26.9	44.3	45.5	39.3	38.1
16, 25	Fan Coil Base Unit		684 (310.3)	220.5	174.9	127.8	161.1	—	—	—	—
	Steam Coil	Add	239 (108.4)	43.2	0.0	0.0	43.6	75.8	76.5	0.0	0.0
	Hot Water Coil	Add	245 (111.1)	44.5	0.0	0.0	44.1	78.7	77.9	0.0	0.0
	Economizer	Add	217 (98.4)	0.0	42.7	39.6	0.0	0.0	0.0	70.1	65.1
	Eco + Steam Coil	Add	456 (206.8)	43.2	42.7	39.6	43.6	75.8	76.5	70.1	65.1
	Eco + Hw Coil	Add	463 (210.0)	44.5	42.7	39.6	44.1	78.7	77.9	70.1	65.1

CORNER WEIGHTS - VERTICAL POSITION



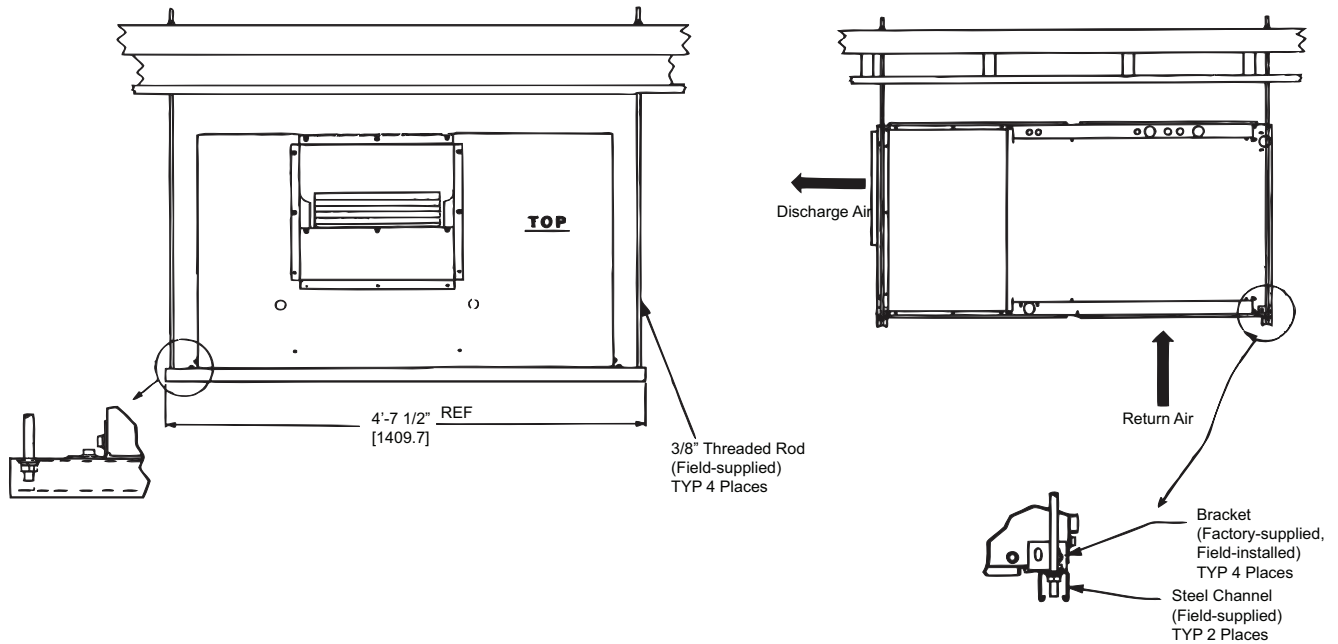
NOTE: Steam, Hot Water and Plenum on top of positions 1,2,3,4

40RUQ - VERTICAL POSITION

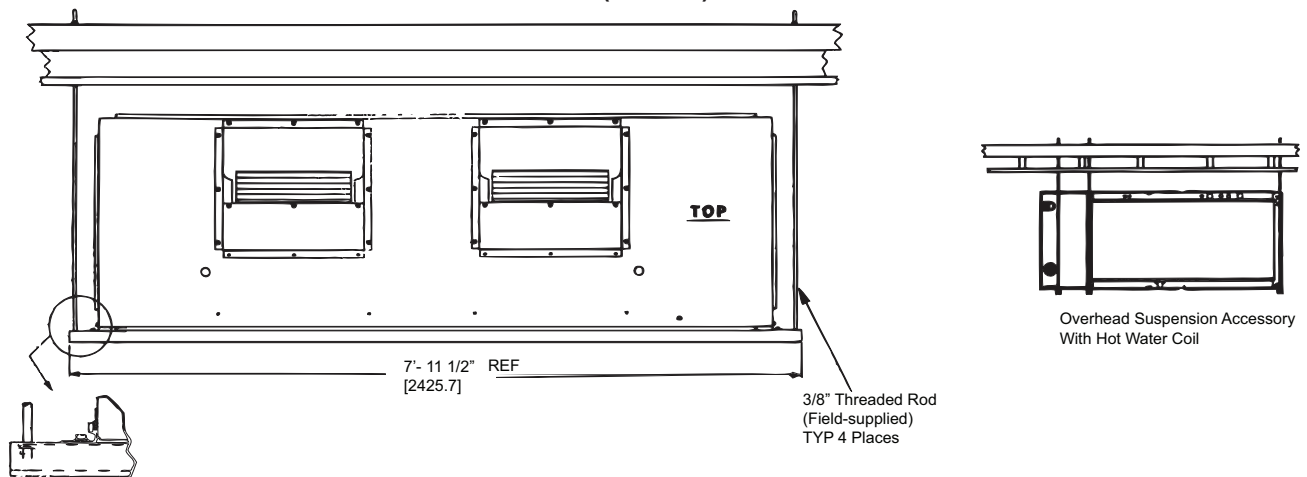
40RUQ UNIT SIZE	UNIT OR ACCESSORY NAME		UNIT OR ACCESSORY WEIGHT lb (kg)	CORNER NUMBER (WEIGHT in lb)					
				1	2	3	4	5	6
07, 08, 12	Fan Coil Base Unit		394 (178.7)	99.3	113.5	96.8	84.7	—	—
	Steam Coil	Add	137 (62.1)	34.5	34.5	34.0	34.0	0.0	0.0
	Hot Water Coil	Add	143 (64.9)	36.2	36.2	35.3	35.3	0.0	0.0
	Plenum	Add	175 (79.4)	50.8	36.7	36.7	50.8	0.0	0.0
	Economizer	Add	128 (58.1)	25.5	0.0	0.0	24.7	39.3	38.1
	Eco + Steam Coil	Add	264 (119.7)	59.9	34.5	34.0	58.7	39.3	38.1
	Eco + Hw Coil	Add	271 (122.9)	61.7	36.2	35.3	60.0	39.3	38.1
16, 25	Fan Coil Base Unit		684 (310.3)	188.2	207.2	151.4	137.3	—	—
	Steam Coil	Add	239 (108.4)	60.0	60.0	59.5	59.5	0.0	0.0
	Hot Water Coil	Add	245 (111.1)	61.0	61.0	61.6	61.6	0.0	0.0
	Plenum	Add	225 (102.1)	72.5	40.0	40.0	72.5	0.0	0.0
	Economizer	Add	217 (98.4)	42.7	0.0	0.0	39.6	70.1	65.1
	Eco + Steam Coil	Add	456 (206.8)	102.7	60.0	59.5	99.1	70.1	65.1
	Eco + Hw Coil	Add	463 (210.0)	103.7	61.0	61.6	101.2	70.1	65.1

OVERHEAD SUSPENSION ACCESSORY

UNIT SIZES 07-12 (FRONT)



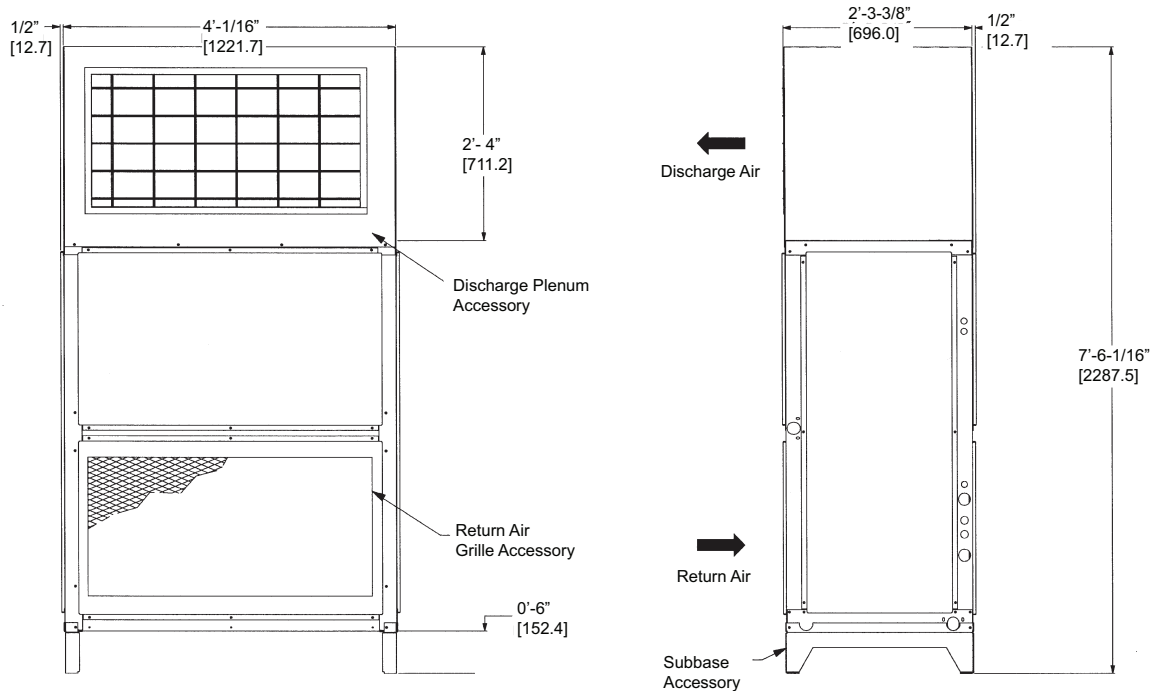
UNIT SIZES 16, 25 (FRONT)



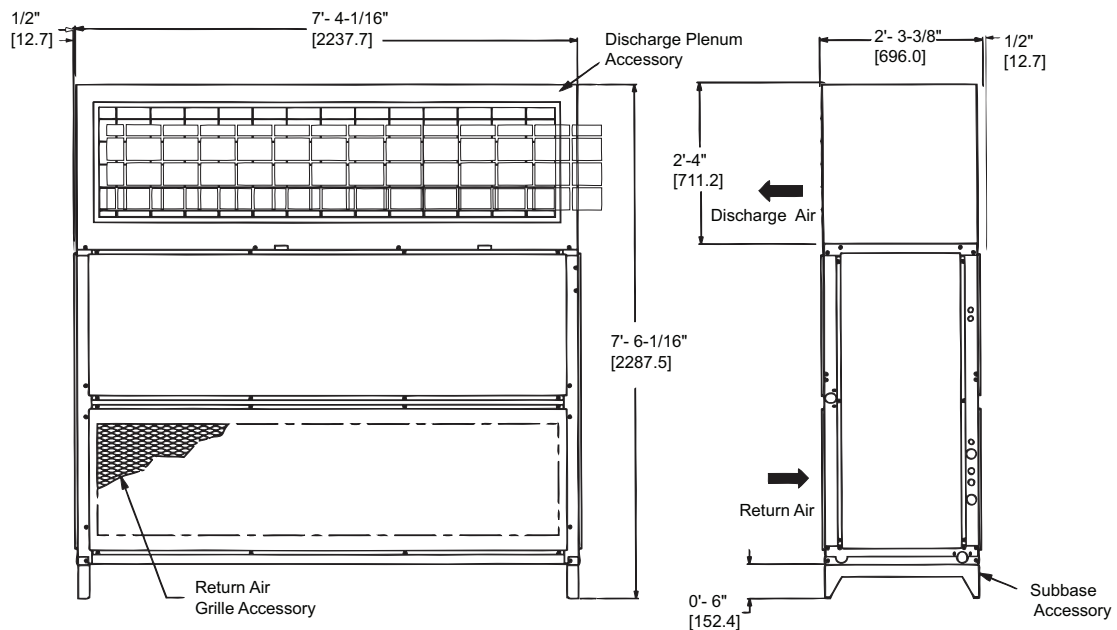
NOTE: Dimensions in [] are in millimeters.

PLENUM, RETURN-AIR GRILLE, AND SUBBASE ACCESSORIES

UNIT SIZES 07-12



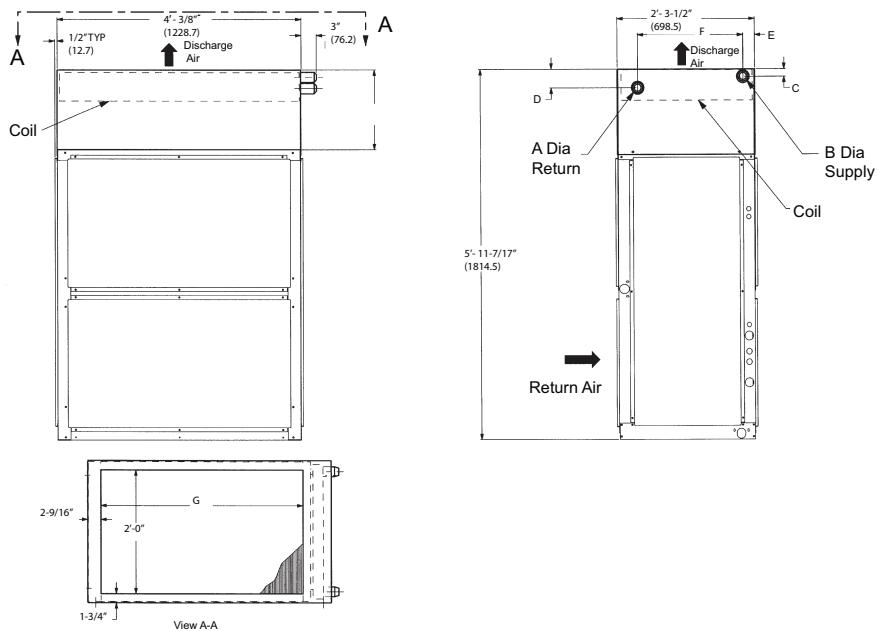
UNIT SIZES 16, 25 (FRONT)



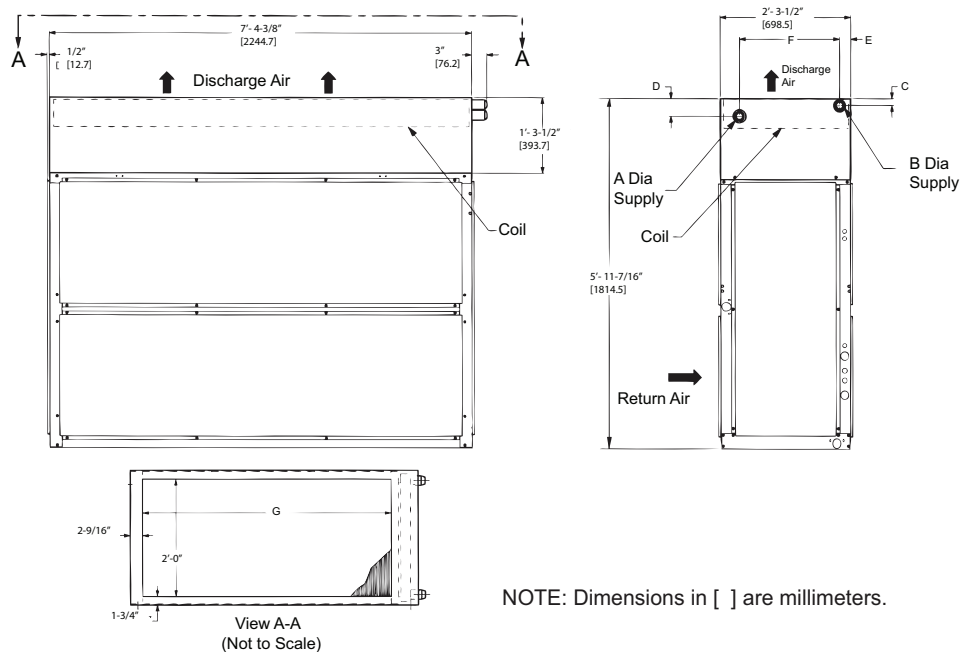
NOTE: Dimensions in [] are in millimeters.

HOT WATER AND STEAM COIL ACCESSORIES

UNIT SIZES 07 - 12



UNIT SIZES 16, 25



NOTE: Dimensions in [] are millimeters.

SIZES 07-12

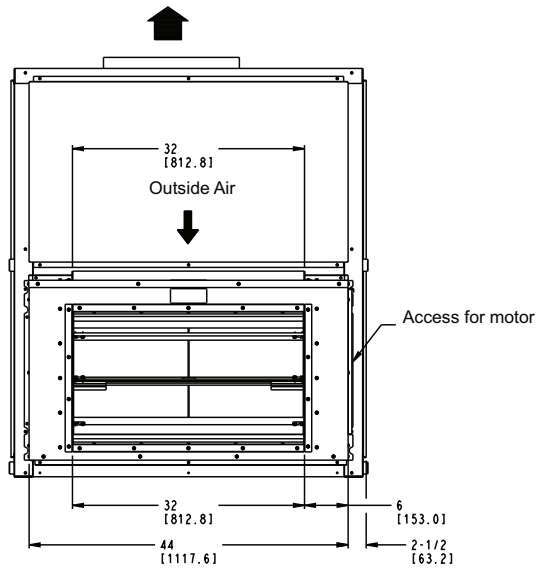
DIMENSIONS	HOT WATER COIL	STEAM COIL
A	1-1/2" MPT [38.1]	1-1/2" MPT [38.1]
B	1-1/2" MPT [38.1]	2-1/2" MPT [63.5]
C	2-3/8" [60.3]	3-1/8" [79.4]
D	4-7/8" [123.8]	3-1/8" [79.4]
E	2-1/8" [54.0]	4-9/16" [115.8]
F	1'-11-1/4" [590.6]	1'-9" [584.2]
G	3'-4" [1016.0]	3'-4" [1016.0]

SIZES 16-25

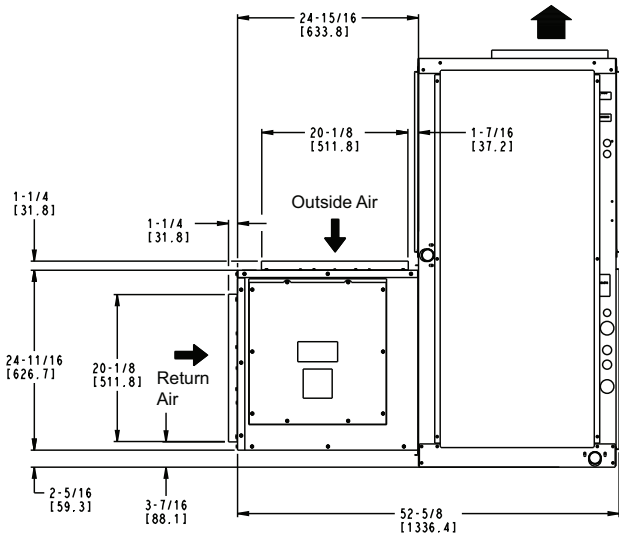
DIMENSIONS	HOT WATER COIL	STEAM COIL
A	2" MPT [50.8]	1-1/2" MPT [38.1]
B	2" MPT [50.8]	2-1/2" MPT [63.5]
C	2-3/8" [60.3]	3-1/8" [79.4]
D	4-7/8" [123.8]	3-1/8" [79.4]
E	2-1/8" [54.0]	4-9/16" [115.8]
F	1'-11-1/4" [590.6]	1'-9" [584.2]
G	6'-8" [2032.0]	6'-8" [2032.0]

ECONOMIZER ACCESSORY

Unit Sizes 07-12

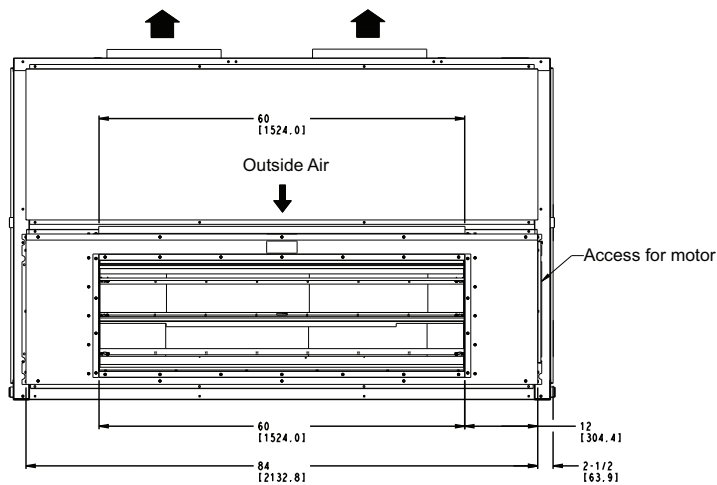


FRONT

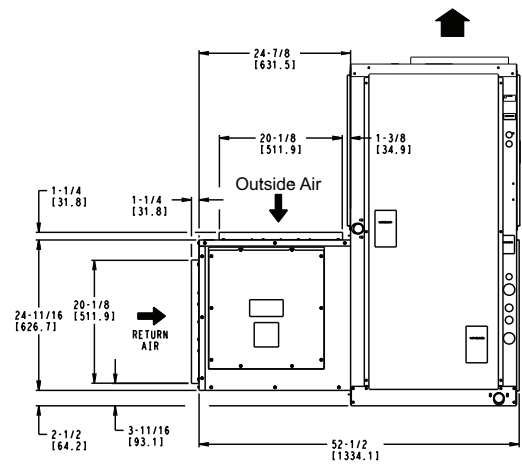


RIGHT SIDE

Unit Sizes 16, 25



FRONT



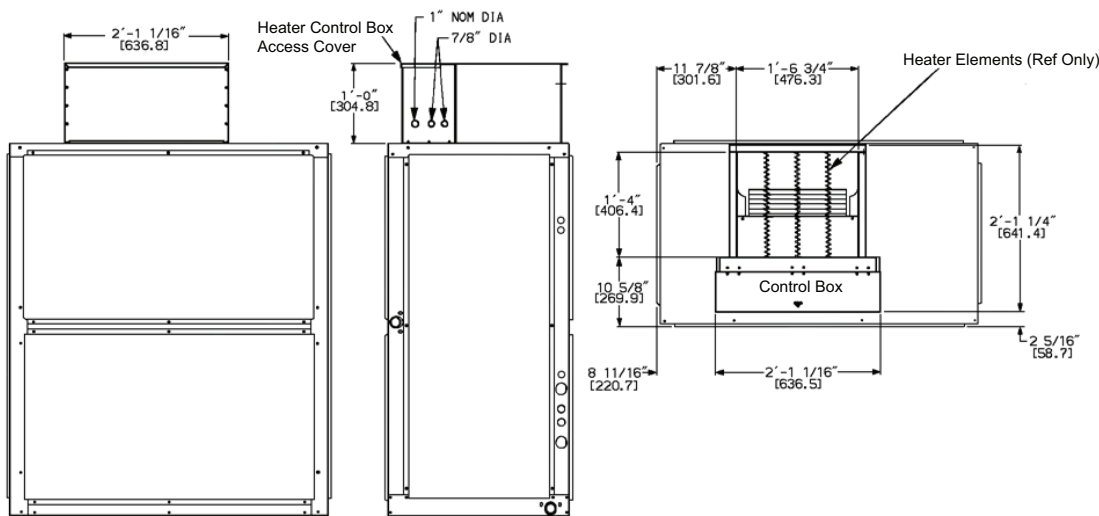
RIGHT SIDE

NOTES:

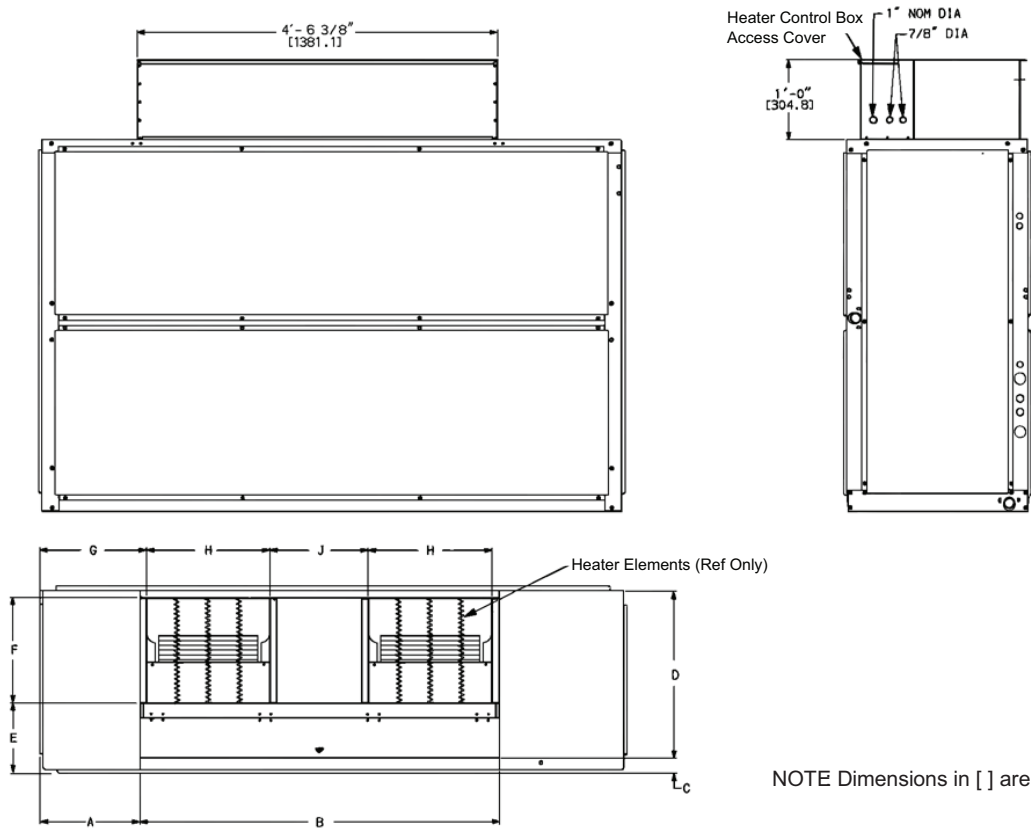
1. For horizontal unit applications, economizer can be attached to end of unit opposite duct connections.
2. Dimensions in [] are millimeters.

ELECTRIC HEAT ACCESSORY

UNIT SIZES 07 - 12



UNIT SIZE 16 - 25



NOTE Dimensions in [] are millimeters.

UNIT SIZE	A	B	C	D	E	F	G	H	J
16-25	1'-3-1/4" [387.4]	4'-6-3/8" [1391.1]	2'-5/16" [58.7]	2'-1-1/4" [641.4]	10'-5/8" [269.9]	1'-4" [406.4]	1'-4-5/16" [414.3]	1'-6-3/4" [476.3]	1'-7/8" [327.0]

40RUQ COOLING PERFORMANCE ONLY

UNIT 40RUQ	EVAPORATOR AIR		COIL REFRIGERANT TEMP °F (°C)									
	AIR FLOW (Cfm)	EWB °F (°C)	30 (-1.1)		35 (1.7)		40 (4.4)		45 (7.2)		50 (10)	
			TC	SHC	TC	SHC	TC	SHC	TC	SHC	TC	SHC
07	1800	72 (22.2)	146.4	71.0	132.1	64.3	116.7	57.3	100.0	49.7	81.8	42.0
		67 (19.4)	121.8	74.0	107.6	66.4	92.4	58.9	76.0	51.2	58.3	43.6
		62 (16.7)	99.3	75.5	85.3	67.9	70.2	60.2	54.9	52.4	44.2	44.2
	2400	72 (22.2)	179.3	87.1	161.7	79.1	142.6	70.4	122.0	61.2	99.5	51.8
		67 (19.4)	149.5	91.5	132.2	82.4	113.3	73.2	93.0	63.8	71.0	54.4
		62 (16.7)	122.3	94.2	105.0	84.9	86.2	75.5	67.6	65.7	55.2	55.2
08	2250	72 (22.2)	207.4	101.3	186.8	92.0	164.6	81.7	140.6	71.2	114.6	60.4
		67 (19.4)	173.3	106.7	153.1	96.4	131.2	85.8	107.5	75.1	81.9	64.3
		62 (16.7)	142.1	110.8	122.0	100.2	100.0	89.3	78.2	78.2	65.2	65.2
	3000	72 (22.2)	253.9	124.2	229.9	113.3	203.8	101.4	175.1	89.0	143.9	76.3
		67 (19.4)	213.4	132.1	189.5	120.1	163.4	107.7	135.0	95.0	104.0	82.0
		62 (16.7)	175.8	138.6	151.9	126.1	125.8	113.1	99.4	99.4	83.3	83.3
12	3000	72 (22.2)	221.4	107.7	200.6	98.2	177.7	87.8	152.8	76.8	125.7	65.6
		67 (19.4)	185.4	113.8	164.7	103.1	142.1	92.1	117.4	80.9	90.5	69.5
		62 (16.7)	152.4	118.1	131.6	107.2	109.0	95.8	86.2	83.9	70.9	70.9
	4000	72 (22.2)	263.7	129.4	238.7	117.9	211.6	105.6	181.9	92.8	149.4	79.6
		67 (19.4)	221.7	137.8	197.0	125.4	169.9	112.6	140.3	99.4	108.1	85.9
		62 (16.7)	182.9	144.9	158.0	132.1	130.8	118.5	104.0	104.0	87.2	87.2
16	5000	72 (22.2)	298.3	147.4	270.2	134.4	239.6	120.8	205.9	106.6	169.0	91.9
		67 (19.4)	251.7	158.5	223.7	144.8	193.0	130.6	159.4	115.9	122.9	100.7
		62 (16.7)	208.3	168.6	180.1	154.3	149.1	138.5	120.4	120.4	101.5	101.5
	4500	72 (22.2)	360.1	174.8	326.2	160.8	289.1	137.9	248.7	126.7	204.7	109.9
		67 (19.4)	300.7	183.1	267.0	165.3	230.4	147.2	190.2	128.6	146.8	109.9
		62 (16.7)	246.5	188.2	212.7	170.0	176.0	151.4	138.3	132.3	111.9	111.9
25	6000	72 (22.2)	435.7	212.1	394.7	193.6	349.4	172.9	300.3	151.3	246.8	129.2
		67 (19.4)	365.2	224.3	324.1	203.3	279.5	181.6	230.8	159.5	177.6	136.9
		62 (16.7)	300.2	233.1	259.1	211.5	214.3	189.0	169.6	165.5	139.7	139.7
	7500	72 (22.2)	499.1	244.5	451.7	222.9	400.1	199.4	343.7	175.1	282.2	150.0
		67 (19.4)	419.5	260.2	372.5	236.6	321.1	212.2	265.0	187.0	203.9	161.3
		62 (16.7)	345.9	273.1	298.6	248.6	247.0	222.8	195.7	195.7	164.0	164.0
25	6000	72 (22.2)	443.7	215.8	406.1	329.5	363.8	240.8	317.1	164.0	265.2	166.4
		67 (19.4)	374.1	229.7	335.9	210.2	293.5	189.7	246.5	168.3	194.4	146.0
		62 (16.7)	309.8	240.3	271.0	219.9	227.9	198.4	182.4	175.5	149.2	149.2
	8000	72 (22.2)	523.5	257.1	479.7	236.8	430.7	214.8	375.8	191.3	314.5	166.4
		67 (19.4)	443.7	276.5	399.2	254.6	349.3	231.1	293.7	206.4	232.0	180.5
		62 (16.7)	369.1	293.6	323.5	270.3	272.6	245.2	220.6	217.2	184.8	184.8
25	10000	72 (22.2)	586.4	289.8	538.6	268.1	484.6	244.5	423.1	218.9	354.4	191.6
		67 (19.4)	499.5	316.4	450.2	292.8	394.6	267.3	332.3	240.1	262.8	211.4
		62 (16.7)	417.2	340.3	366.3	314.9	309.4	286.4	253.1	253.1	215.4	215.4

LEGEND

db — Dry Bulb Temp (°F)
Ewb — Entering Wet Bulb Temp (°F)
lwb — Leaving Wet Bulb Temp (°F)
SHC — Sensible Heat Capacity (1000 Btuh)
TC — Total Capacity (1000 Btuh)

NOTES:

1. Ratings based on approximately 15°F superheat leaving coil.
2. Direct interpolation is permissible. Do not extrapolate.
3. Dashes indicate coil loading limits are exceeded.
4. Evaporator fan heat not deducted from ratings.

5. Formulas:

$$\text{Leaving db} = \text{entering db} - \frac{\text{sensible heat capacity (Btuh)}}{1.1 \times \text{cfm}}$$

$$\text{Leaving wb} = \text{wet-bulb temperature corresponding to enthalpy of air leaving coil (h}_{lwb}\text{)}$$

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

$$\text{where } h_{lwb} = \text{enthalpy of air entering coil}$$

6. SHC is based on 80°F db temperature of air entering evaporator coil.

HYDRONIC HEATING CAPACITY

UNIT	AIRFLOW (Cfm)	1-ROW STEAM*		2-ROW HOT WATER COIL†			
		Cap.	Ldb	Cap.	Ldb	Water Flow (Gpm)	PD
40RUQ07	1,800	146	134	156.0	140	15.6	3.4
	2,400	173	126	183.0	131	18.3	4.3
	3,000	209	123	206.0	124	20.6	5.2
40RUQ08	2,250	168	129	174.0	133	17.4	4.0
	3,000	209	123	206.0	124	20.6	5.2
	3,750	240	117	238.0	118	23.8	6.5
40RUQ12	3,000	209	123	299.0	152	29.9	5.0
	4,000	243	115	275.0	124	27.5	6.6
	5,000	279	111	316.0	119	31.6	8.2
40RUQ16	4,500	402	141	412.0	145	41.2	4.5
	6,000	458	129	471.0	133	47.1	5.5
	7,500	479	118	529.0	125	52.9	6.6
40RUQ25	6,000	458	129	506.0	138	50.6	5.1
	8,000	487	115	584.0	128	58.4	6.3
	10,000	499	105	652.0	120	65.2	7.5

LEGEND

Cap. — Capacity (Btuh in 1000)
Ldb — Leaving Air Dry Bulb Temp (°F)
PD — Pressure Drop (ft water)

* Based on 5 psig steam, 60°F entering temperature. All steam coils are non-freeze type.

† Based on 200°F entering water, 20°F water temperature drop, 60°F entering-air temperature.

NOTES:

- Maximum operating limits for heating coils: 20 psig at 260°F.
- See Heating Correction Factors table.

$$\text{Leaving db} = \text{entering db} + \frac{\text{Capacity (Btuh)}}{1.1 \times \text{cfm}}$$

- See Heating Corrections Factors table.

HEATING CORRECTION FACTORS

HOT WATER COIL						
WATER TEMP DROP °F (°C)	ENT WATER TEMP °F (°C)	ENTERING-AIR TEMP °F (°C)				
		40 (4.4)	50 (10)	60 (15.6)	70 (21.1)	80 (26.7)
10 (–12.2)	140 (60)	0.72	0.64	0.57	0.49	0.41
	160 (71)	0.89	0.81	0.74	0.66	0.58
	180 (82)	1.06	0.98	0.90	0.83	0.75
	200 (93)	1.22	1.15	1.07	1.00	0.92
	220 (104)	1.39	1.32	1.24	1.17	1.09
20 (–6.7)	140 (60)	0.64	0.57	0.49	0.41	0.33
	160 (71)	0.81	0.74	0.66	0.58	0.51
	180 (82)	0.98	0.91	0.83	0.75	0.68
	200 (93)	1.15	1.08	1.00	0.93	0.85
	220 (104)	1.32	1.25	1.17	1.10	1.02
30 (–1.1)	140 (60)	0.56	0.49	0.41	0.33	0.24
	160 (71)	0.74	0.66	0.58	0.51	0.43
	180 (82)	0.91	0.83	0.76	0.68	0.60
	200 (93)	1.08	1.00	0.93	0.85	0.78
	220 (104)	1.25	1.18	1.10	1.03	0.95

STEAM COIL					
STEAM PRESSURE (psig)	ENTERING-AIR TEMP °F (°C)				
	40 (4.4)	50 (10)	60 (15.6)	70 (21.1)	80 (26.7)
0	1.06	0.98	0.91	0.85	0.78
2	1.09	1.02	0.95	0.89	0.82
5	1.13	1.06	1.00	0.93	0.87

NOTE: Multiply capacity given in the Hydronic Heating Capacities table by the correction factor for conditions at which unit is actually operating. Correct leaving-air temperature using formula in Note 2 of Hydronic Heating Capacity table.

DUCT SOUND POWER LEVELS (L_w)

MODEL	SIZE	Cfm	dB(A)	OCTAVE BAND CENTER FREQUENCY (Hz)						
				63	125	250	500	1000	2000	4000
40RUQ	07	2,400	86.3	93.2	89.2	85.2	84.2	80.2	78.2	74.2
	08	3,000	88.3	95.3	91.3	87.3	86.3	82.3	80.3	76.3
	12	4,000	92.0	99.0	95.0	91.0	90.0	86.0	84.0	80.0
	16	6,000	92.9	99.2	95.2	91.2	92.2	86.2	84.2	80.2
	25	8,000	96.4	102.6	98.6	94.6	95.6	89.2	87.6	839.6

LEGEND

ASHRAE — American Society of Heating and Air Conditioning, Inc.
HVAC — Heating, Ventilation and Air Conditioning

NOTES:

1. The above estimated sound power levels are based upon the ASHRAE calculation approach from the ASHRAE HVAC Systems and Applications handbook.
2. Since this data is calculated, these sound power levels may be different than the actual sound power levels.
3. The acoustic center of the unit is located at the geometric center of the unit.

FACTORY-SUPPLIED FILTER PRESSURE DROP

SIZE	UNIT	AIRFLOW (Cfm)	PRESSURE DROP (in. wg)
07	40RUQ	1,800	0.05
		2,400	0.08
		3,000	0.11
08	40RUQ	2,250	0.07
		3,000	0.11
		3,750	0.15
12	40RUQ	3,000	0.11
		4,000	0.17
		5,000	0.23
16	40RUQ	4,500	0.08
		6,000	0.12
		7,500	0.17
25	40RUQ	6,000	0.12
		8,000	0.19
		10,000	0.26

ACCESSORY PLENUM AIR THROW DATA (Ft)

UNIT	AIRFLOW (Cfm)	VANE DEFLECTION		
		Straight	21-1/2°	45°
40RUQ07	2,400	39	33	24
40RUQ08	3,000	45	38	28
40RUQ12	4,000	55	46	33
40RUQ16	6,000	50	43	31
40RUQ25	8,000	60	51	37

NOTE: Throw distances shown are 75 fpm terminal velocity. Use the following multipliers to determine throw values for the other terminal velocities.

TERMINAL VELOCITY (Fpm)	THROW FACTOR
50	X 1.50
100	X 0.75
150	X 0.50

ACCESSORY PRESSURE DROP — in.wg

UNIT	AIRFLOW (Cfm)	DISCHARGE PLENUM	RETURN AIR GRILLE	HOT WATER	STEAM	ELECTRIC	ECONOMIZER
40RUQ07	1,800	0.06	0.01	0.10	0.10	0.04	0.05
	2,400	0.10	0.01	0.16	0.16	0.06	0.07
	3,000	0.14	0.02	0.23	0.23	0.10	0.09
40RUQ08	2,250	0.09	0.01	0.15	0.15	0.06	0.06
	3,000	0.14	0.02	0.23	0.23	0.10	0.09
	3,750	0.21	0.03	0.35	0.35	0.15	0.15
40RUQ12	3,000	0.14	0.02	0.23	0.23	0.10	0.09
	4,000	0.22	0.04	0.37	0.37	0.17	0.17
	5,000	0.32	0.06	0.53	0.53	0.26	0.28
40RUQ16	4,500	0.10	0.01	0.15	0.15	0.06	0.06
	6,000	0.16	0.02	0.23	0.23	0.10	0.09
	7,500	0.23	0.03	0.33	0.33	0.15	0.15
40RUQ25	6,000	0.16	0.02	0.23	0.23	0.10	0.09
	8,000	0.26	0.04	0.37	0.37	0.17	0.17
	10,000	0.37	0.06	0.53	0.53	0.26	0.28

GENERAL FAN PERFORMANCE NOTES

1. Interpolation is permissible. Do not extrapolate.
2. External static pressure is the static pressure difference between the return duct and the supply duct plus the static pressure caused by any FIOPs or accessories.
3. Tabular data accounts for pressure loss due to clean filters, unit casing, wet coils, and highest gas heat exchanger (when gas heat unit).
4. Factory options and accessories may effect static pressure losses. Selection software is available, through your salesperson, to help you select the best motor/drive combination for your application.
5. The fan performance tables offer motor/drive recommendations. In cases when two motor/drive combinations would work, Carrier recommends the lower horsepower option.
6. For information on the electrical properties of Carrier motors, please see the Electrical information section of this book.
7. For more information on the performance limits of Carrier motors, see the application data section of this book.
8. The EPACT (Energy Policy Act of 1992) regulates energy requirements for specific types of indoor fan motors. Motors regulated by EPACT include any general purpose, T-frame (three-digit, 143 and larger), single-speed, foot mounted, polyphase, squirrel cage induction motors of NEMA (National Electrical Manufacturers Association) design A and B, manufactured for use in the United States. Ranging from 1 to 200 Hp, these continuous-duty motors operate on 230 and 460 volt, 60 Hz power. If a motor does not fit into these specifications, the motor does not have to be replaced by an EPACT compliant energy-efficient motor. Variable-speed motors are exempt from EPACT compliance requirements.

FAN PERFORMANCE DATA 40RUQ — 0.0-1.2 in. wg ESP-60 Hz

UNIT	AIRFLOW (Cfm)	EXTERNAL STATIC PRESSURE (in. wg)													
		0.0		0.2		0.4		0.6		0.8		1.0		1.2	
		Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp
40RUQ*07	1,800	419	0.21	471	0.26	564	0.37	649	0.49	<u>727</u>	<u>0.63</u>	<u>797</u>	<u>0.77</u>	<u>862</u>	<u>0.92</u>
	2,100	471	0.31	519	0.37	602	0.49	<u>679</u>	<u>0.62</u>	<u>751</u>	<u>0.77</u>	<u>819</u>	<u>0.92</u>	<u>882</u>	<u>1.09</u>
	2,400	524	0.44	568	0.51	645	0.64	<u>715</u>	<u>0.79</u>	<u>781</u>	<u>0.94</u>	<u>844</u>	<u>1.11</u>	<u>905</u>	<u>1.28</u>
	2,700	578	0.61	619	0.69	<u>690</u>	<u>0.84</u>	<u>755</u>	<u>0.99</u>	<u>816</u>	<u>1.15</u>	<u>875</u>	<u>1.33</u>	<u>932</u>	<u>1.51</u>
	3,000	633	0.81	<u>671</u>	<u>0.90</u>	<u>738</u>	<u>1.07</u>	<u>799</u>	<u>1.24</u>	<u>856</u>	<u>1.41</u>	<u>910</u>	<u>1.60</u>	<u>963</u>	<u>1.79</u>
40RUQ*08	2,250	290	0.10	510	0.39	594	0.51	669	0.65	739	0.79	<u>806</u>	<u>0.95</u>	<u>870</u>	<u>1.12</u>
	2,600	349	0.19	561	0.55	640	0.70	709	0.84	<u>773</u>	<u>1.00</u>	<u>834</u>	<u>1.16</u>	<u>893</u>	<u>1.34</u>
	3,000	579	0.70	621	0.79	695	0.96	<u>759</u>	<u>1.12</u>	<u>818</u>	<u>1.30</u>	<u>874</u>	<u>1.47</u>	<u>928</u>	<u>1.66</u>
	3,400	646	0.99	683	1.09	<u>752</u>	<u>1.29</u>	<u>813</u>	<u>1.48</u>	<u>869</u>	<u>1.67</u>	<u>920</u>	<u>1.86</u>	<u>970</u>	<u>2.06</u>
	3,750	705	1.31	739	1.42	<u>804</u>	<u>1.63</u>	<u>862</u>	<u>1.85</u>	<u>915</u>	<u>2.05</u>	<u>964</u>	<u>2.26</u>	<u>1011</u>	<u>2.48</u>
40RUQ*12	3,000	421	0.35	592	0.73	670	0.90	737	1.06	<u>797</u>	<u>1.23</u>	<u>854</u>	<u>1.41</u>	<u>908</u>	<u>1.59</u>
	3,500	626	0.98	664	1.08	735	1.28	798	1.48	<u>855</u>	<u>1.67</u>	<u>908</u>	<u>1.87</u>	<u>958</u>	<u>2.07</u>
	4,000	706	1.42	738	1.54	803	1.77†	862	2.00†	<u>917</u>	<u>2.23</u>	<u>967</u>	<u>2.45</u>	<u>1014</u>	<u>2.67</u>
	4,500	786	1.99†	815	2.12†	<u>873</u>	<u>2.39</u>	<u>929</u>	<u>2.65</u>	<u>980</u>	<u>2.90</u>	<u>1028</u>	<u>3.16</u>	<u>1073</u>	<u>3.41</u>
	5,000	<u>867</u>	<u>2.70</u>	<u>893</u>	<u>2.84</u>	<u>946</u>	<u>3.14</u>	<u>997</u>	<u>3.43</u>	<u>1046</u>	<u>3.72</u>	<u>1092</u>	<u>4.00</u>	<u>1135</u>	<u>4.28</u>
40RUQ*16	4,500	437	0.61	483	0.72	576	1.01	660	1.35	<u>732</u>	<u>1.69</u>	<u>797</u>	<u>2.03</u>	<u>856</u>	<u>2.38</u>
	5,300	499	0.95	538	1.07	617	1.37	696	1.74	<u>767</u>	<u>2.13</u>	<u>830</u>	<u>2.53</u>	<u>888</u>	<u>2.94</u>
	6,000	555	1.34	590	1.48	659	1.79	<u>730</u>	<u>2.17</u>	<u>798</u>	<u>2.59</u>	<u>860</u>	<u>3.04</u>	<u>918</u>	<u>3.49</u>
	6,800	620	1.91	651	2.06	712	2.39	<u>774</u>	<u>2.78</u>	<u>836</u>	<u>3.22</u>	<u>896</u>	<u>3.71</u>	<u>952</u>	<u>4.21</u>
	7,500	677	2.52	706	2.69	<u>761</u>	<u>3.04</u>	<u>817</u>	<u>3.44</u>	<u>873</u>	<u>3.89</u>	<u>929</u>	<u>4.39</u>	<u>984</u>	<u>4.93</u>
40RUQ*25	6,000	542	1.29	577	1.42	646	1.72	716	2.09	785	2.51	849	2.95	907	3.40
	7,000	620	1.99	652	2.15	711	2.48	771	2.85	831	3.28	<u>890</u>	<u>3.76</u>	<u>947</u>	<u>4.27</u>
	8,000	700	2.92	728	3.10	781	3.46	833	3.85	<u>885</u>	<u>4.29</u>	<u>938</u>	<u>4.78</u>	<u>990</u>	<u>5.32</u>
	9,000	781	4.10	806	4.30	854	4.71	<u>900</u>	<u>5.13</u>	<u>946</u>	<u>5.58</u>	<u>993</u>	<u>6.08</u>	<u>1039</u>	<u>6.62</u>
	10,000	862	5.56	<u>885</u>	<u>5.79</u>	<u>929</u>	<u>6.24</u>	<u>971</u>	<u>6.70</u>	<u>1012</u>	<u>7.18</u>	<u>1054</u>	<u>7.69</u>	<u>1096</u>	<u>8.24</u>

LEGEND

Bhp — Brake Horsepower Input to Fan
ESP — External Static Pressure

Bold indicates field-supplied drive is required.

Plain type indicates standard motor and standard drive.

Underline indicates a different motor and drive combination other than the standard motor and standard drive combination is required. Refer to fan motor and drive tables to complete selection.

† With two speed fan, these operating points require different motor and drive combination.

FAN PERFORMANCE DATA — 40RUQ 1.4-2.4 in. wg ESP-60 Hz

UNIT	AIRFLOW (Cfm)	EXTERNAL STATIC PRESSURE (in. wg)											
		1.4		1.6		1.8		2.0		2.2		2.4	
		Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp	Rpm	Bhp
40RUQ*07	1,800	921	<u>1.07</u>	<u>975</u>	<u>1.23</u>	<u>1026</u>	<u>1.39</u>	<u>1074</u>	<u>1.55</u>	1120	1.72	1164	1.90
	2,100	942	<u>1.26</u>	<u>997</u>	<u>1.43</u>	<u>1048</u>	<u>1.61</u>	1097	1.79	1143	1.97	1186	2.16
	2,400	963	<u>1.47</u>	<u>1017</u>	<u>1.66</u>	<u>1069</u>	<u>1.85</u>	1118	2.05	1164	2.25	—	—
	2,700	987	<u>1.71</u>	<u>1039</u>	<u>1.91</u>	1090	2.12	1138	2.33	1185	2.55	—	—
	3,000	1015	<u>1.99</u>	<u>1065</u>	<u>2.20</u>	1113	2.42	1161	2.65	—	—	—	—
40RUQ*08	2,250	<u>930</u>	<u>1.29</u>	<u>986</u>	<u>1.47</u>	<u>1039</u>	<u>1.65</u>	<u>1089</u>	<u>1.84</u>	<u>1136</u>	<u>2.03</u>	<u>1181</u>	<u>2.22</u>
	2,600	<u>950</u>	<u>1.53</u>	<u>1005</u>	<u>1.72</u>	<u>1057</u>	<u>1.92</u>	<u>1107</u>	<u>2.13</u>	<u>1154</u>	<u>2.33</u>	—	—
	3,000	<u>980</u>	<u>1.86</u>	<u>1031</u>	<u>2.06</u>	<u>1081</u>	<u>2.27</u>	<u>1129</u>	<u>2.49</u>	<u>1175</u>	<u>2.72</u>	—	—
	3,400	<u>1018</u>	<u>2.26</u>	<u>1065</u>	<u>2.48</u>	<u>1111</u>	<u>2.70</u>	<u>1156</u>	<u>2.93</u>	—	—	—	—
	3,750	<u>1057</u>	<u>2.69</u>	<u>1101</u>	<u>2.92</u>	<u>1144</u>	<u>3.15</u>	<u>1186</u>	<u>3.39</u>	—	—	—	—
40RUQ*12	3,000	<u>961</u>	<u>1.78</u>	<u>1012</u>	<u>1.98</u>	<u>1062</u>	<u>2.19</u>	<u>1111</u>	<u>2.41</u>	<u>1158</u>	<u>2.64</u>	—	—
	3,500	<u>1005</u>	<u>2.27</u>	<u>1052</u>	<u>2.49</u>	<u>1098</u>	<u>2.71</u>	<u>1142</u>	<u>2.94</u>	<u>1186</u>	<u>3.18</u>	—	—
	4,000	<u>1058</u>	<u>2.90</u>	<u>1101</u>	<u>3.13</u>	<u>1143</u>	<u>3.36</u>	<u>1184</u>	<u>3.60</u>	—	—	—	—
	4,500	<u>1116</u>	<u>3.66</u>	<u>1157</u>	<u>3.91</u>	<u>1196</u>	<u>4.16</u>	—	—	—	—	—	—
	5,000	<u>1176</u>	<u>4.56</u>	—	—	—	—	—	—	—	—	—	—
40RUQ*16	4,500	912	2.75	967	3.12	1019	3.52	1070	3.92	1120	4.35	1168	4.79
	5,300	<u>942</u>	<u>3.34</u>	<u>992</u>	<u>3.76</u>	<u>1041</u>	<u>4.18</u>	<u>1088</u>	<u>4.61</u>	<u>1134</u>	<u>5.06</u>	<u>1179</u>	<u>5.52</u>
	6,000	<u>971</u>	<u>3.95</u>	<u>1020</u>	<u>4.40</u>	<u>1067</u>	<u>4.86</u>	<u>1112</u>	<u>5.33</u>	<u>1156</u>	<u>5.81</u>	<u>1198</u>	<u>6.29</u>
	6,800	<u>1005</u>	<u>4.72</u>	<u>1054</u>	<u>5.23</u>	<u>1101</u>	<u>5.75</u>	<u>1145</u>	<u>6.27</u>	1187	6.79	—	—
	7,500	<u>1036</u>	<u>5.48</u>	<u>1084</u>	<u>6.04</u>	<u>1131</u>	<u>6.61</u>	1174	7.17	—	—	—	—
40RUQ*25	6,000	<u>961</u>	<u>3.86</u>	<u>1011</u>	<u>4.31</u>	<u>1058</u>	<u>4.77</u>	<u>1104</u>	<u>5.24</u>	<u>1147</u>	<u>5.71</u>	—	—
	7,000	<u>1000</u>	<u>4.79</u>	<u>1050</u>	<u>5.32</u>	<u>1097</u>	<u>5.85</u>	<u>1142</u>	<u>6.38</u>	<u>1184</u>	<u>6.91</u>	—	—
	8,000	<u>1041</u>	<u>5.88</u>	<u>1090</u>	<u>6.47</u>	<u>1137</u>	<u>7.07</u>	<u>1181</u>	<u>7.67</u>	—	—	—	—
	9,000	<u>1086</u>	<u>7.21</u>	<u>1133</u>	<u>7.82</u>	<u>1178</u>	<u>8.47</u>	—	—	—	—	—	—
	10,000	<u>1138</u>	<u>8.83</u>	<u>1180</u>	<u>9.46</u>	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan
ESP — External Static Pressure

Bold indicates field-supplied drive is required.

Plain type indicates standard motor and standard drive.

Underline indicates a different motor and drive combination other than the standard motor and standard drive combination is required. Refer to fan motor and drive tables to complete selection.

Legend and Notes

Applicable for Electrical Data Tables on pages 27-28.

LEGEND

FLA — Full Load Amps

MOCP — MAX FUSE or HACR BRKR

†Motors are designed for satisfactory operation within 10% of normal voltage shown. Voltages should not exceed the limits shown in the Voltage Limits column.

NOTES:

1. Minimum circuit amps (MCA) and fuse or HACR breaker values are calculated in accordance with The NEC, Article 440.
2. Motor FLA values are established in accordance with Underwriters' Laboratories (UL). Standard 1995.
3. **Unbalanced 3-Phase Supply Voltage**
Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percentage of voltage imbalance.
4. **Installation with Accessory Electric Heaters**
Size the Field Power Wiring between the heater TB1 and the 40RU indoor fan motor per NEC Article 430-28 (1) or (2) (depends on length of conduit between heater enclosure and 40RU power entry location). Install wires in field-installed conduit.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 230-3-60



AB = 224 v

BC = 231 v

AC = 226 v

$$\text{Average Voltage} = \frac{(224 + 231 + 226)}{3} = \frac{681}{3} = 227$$

Determine maximum deviation from average voltage.

(AB) 227-224 = 3 v

(BC) 231-227 = 4 v

(AC) 227-226 = 1 v

Maximum deviation is 4 v.

Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{227} = 1.78\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.



ELECTRICAL DATA — STANDARD MOTORS WITH FACTORY-INSTALLED SINGLE SPEED FAN OPTION

UNIT	V-PH-Hz†	VOLTAGE LIMITS	FAN MOTOR		POWER SUPPLY	
			Hp (kW)	FLA	MINIMUM CIRCUIT AMPS	MAX FUSE or HACR BRKR
40RUQ*07	208/230-160	187-253	1.3 (0.97)	6.60	9.00	15
	208/230-3-60	187-253	2.4 (1.79)	5.20	7.00	15
	460-3-60	414-506	2.4 (1.79)	2.60	4.00	15
	575-3-60	518-632	1.0 (0.75)	1.40	2.00	15
40RUQ*08	208/230-1-60	187-253	2.4 (1.79)	11.00	13.80	20
	208/230-3-60	187-253	2.4 (1.79)	5.20	7.00	15
	460-3-60	414-506	2.4 (1.79)	2.60	4.00	15
	575-3-60	518-632	2.0 (1.49)	2.40	3.00	15
40RUQ*12	208/230-3-60	187-253	2.4 (1.79)	5.20	7.00	15
	460-3-60	414-506	2.4 (1.79)	2.60	4.00	15
	575-3-60	518-632	2.0 (1.49)	2.40	3.00	15
40RUQ*16	208/230-3-60	187-253	3.7 (2.76)	10.20	13.00	20
	460-3-60	414-506	3.7 (2.76)	4.80	6.00	15
	575-3-60	518-632	3.0 (2.24)	3.80	5.00	15
40RUQ*25	208/230-3-60	187-253	5.0 (3.73)	18.00	23.00	40
	460-3-60	414-506	5.0 (3.73)	9.10	12.00	20
	575-3-60	518-632	5.0 (3.73)	8.00	10.00	15

See legends and notes on page 26.

ELECTRICAL DATA — ALTERNATE MOTORS WITH FACTORY-INSTALLED SINGLE SPEED FAN OPTION

UNIT	V-PH-Hz†	VOLTAGE LIMITS	FAN MOTOR	POWER SUPPLY	
			Hp (kW)	MINIMUM CIRCUIT AMPS	MAX FUSE or HACR BRKR
40RUQ*07	208/230-1-60	187-253	2.4 (1.79)	13.80	20
	208/230-3-60	187-253	2.9 (2.16)	10.0	15
	460-36-0	414-506	2.9 (2.16)	5.0	15
	575-3-60	518-632	2.0 (1.49)	3.0	15
40RUQ*08	208/230-1-60	187-253	2.4 (1.79)	13.80	15
	208/230-3-60	187-253	2.9 (2.16)	10.0	15
	460-3-60	414-506	2.9 (2.16)	5.0	15
	575-3-60	518-632	3.0 (2.24)	5.0	15
40RUQ*12	208/230-3-60	187-253	3.7 (2.76)	13.0	20
	460-3-60	414-506	3.7 (2.76)	6.0	15
	575-3-60	518-632	3.0 (2.24)	5.0	15
40RUQ*16	208/230-3-60	187-253	5.0 (3.73)	23.0	40
	460-3-60	414-506	5.0 (3.73)	12.0	20
	575-3-60	518-632	5.0 (3.73)	10.0	15
40RUQ*25	208/230-3-60	187-253	7.5 (5.59)	30.0	50
	460-3-60	414-506	7.5 (5.59)	19.0	30
	575-3-60	518-632	7.5 (5.59)	13.0	20

See legends and notes on page 26.

ELECTRICAL DATA — STANDARD MOTORS WITH FACTORY-INSTALLED 2-SPEED FAN OPTION

UNIT	V-PH-Hz†	VOLTAGE LIMITS	FAN MOTOR		POWER SUPPLY	
			Hp (kW)	FLA	MINIMUM CIRCUIT AMPS	MAX FUSE or HACR BRKR
40RUQ*07	208/230-3-60	187-253	2.4 (1.79)	7.1	9.0	15
	460-3-60	414-506	2.4 (1.79)	3.8	5.0	15
	575-3-60	518-632	2.4 (1.79)	3.5	5.0	15
40RUQ*08	208/230-3-60	187-253	2.4 (1.79)	7.1	9.0	15
	460-3-60	414-506	2.4 (1.79)	3.8	5.0	15
	575-3-60	518-632	2.4 (1.79)	3.5	5.0	15
40RUQ*12 Units Produced On or Prior to 02/28/2016	208/230-3-60	187-253	2.4 (1.79)	7.1	9.0	15
	460-3-60	414-506	2.4 (1.79)	3.8	5.0	15
	575-3-60	518-632	2.4 (1.79)	3.5	5.0	15
40RUQ*12 Units Produced On or After 02/29/2016	208/230-3-60	187-253	1.7 (1.27)	5.8	8.0	15
	460-3-60	414-506	1.7 (1.27)	2.9	4.0	15
	575-3-60	518-632	1.7 (1.27)	2.8	4.0	15
40RUQ*16	208/230-3-60	187-253	3.7 (2.76)	10.8	14.0	20
	460-3-60	414-506	3.7 (2.76)	4.9	7.0	15
	575-3-60	518-632	3.7 (2.76)	4.5	6.0	15
40RUQ*25	208/230-3-60	187-253	5.0 (3.73)	18.0	23.0	40
	460-3-60	414-506	5.0 (3.73)	9.1	12.0	20
	575-3-60	518-632	5.0 (3.73)	8.0	10.0	15

See legend and notes on page 26.

ELECTRICAL DATA — ALTERNATE MOTORS WITH FACTORY-INSTALLED 2-SPEED FAN OPTION

UNIT	V-PH-Hz†	VOLTAGE LIMITS	FAN MOTOR		POWER SUPPLY	
			Hp (kW)	FLA	MINIMUM CIRCUIT AMPS	MAX FUSE or HACR BRKR
40RUQ*07	208/230-3-60	187-253	3.7 (2.76)	10.8	14.0	20
	460-3-60	414-506	3.7 (2.76)	4.9	7.0	15
	575-3-60	518-632	3.7 (2.76)	4.5	6.0	15
40RUQ*08	208/230-3-60	187-253	3.7 (2.76)	10.8	14.0	20
	460-3-60	414-506	3.7 (2.76)	4.9	7.0	15
	575-3-60	518-632	3.7 (2.76)	4.5	6.0	15
40RUQ*12 Units Produced On or Prior to 02/28/2016	208/230-3-60	187-253	3.7 (2.76)	10.8	14.0	20
	460-3-60	414-506	3.7 (2.76)	4.9	7.0	15
	575-3-60	518-632	3.7 (2.76)	4.5	6.0	15
40RUQ*12 Units Produced On or After 02/29/2016	208/230-3-60	187-253	3.7 (2.76)	10.6	14.0	20
	460-3-60	414-506	3.7 (2.76)	5.3	7.0	15
	575-3-60	518-632	3.7 (2.76)	4.5	6.0	15
40RUQ*16	208/230-3-60	187-253	5.0 (3.73)	18.0	23.0	40
	460-3-60	414-506	5.0 (3.73)	9.1	12.0	20
	575-3-60	518-632	5.0 (3.73)	8.0	10.0	15
40RUQ*25	208/230-3-60	187-253	7.5 (5.59)	23.5	30.0	50
	460-3-60	414-506	7.5 (5.59)	15.0	19.0	30
	575-3-60	518-632	7.5 (5.59)	10.0	13.0	20

See legend and notes on page 26.

Electrical data (cont)



Legend and Notes

Applicable Electrical Heater Data Tables on pages 30-35.

LEGEND

FLA — Full Load Amps
Hp — Horsepower
MOCP — MAX FUSE or HACR BRKR
MCA — Minimum Circuit Amps

*Values shown are for single-point connection of electric heat accessory and air handler.

†Single-phase motors. All other motors are 3-phase.

**High Efficiency Motor.

NOTES:

1. Electrical resistance heaters are rated at 240-v, 480-v, or 575-v. To determine heater capacity (kW) at unit nameplate multiply the 240-v, 480-v, or 575-v capacity (kW) by the factor shown in the table below for the unit voltage.

HEATER RATING VOLTAGE	ACTUAL HEATER VOLTAGE										
	200	208	230	240	400	440	460	480	550	575	600
240	0.694	0.751	0.918	1	—	—	—	—	—	—	—
480	—	—	—	—	0.694	0.84	0.918	1	—	—	—
575	—	—	—	—	—	—	—	—	0.915	1	1.089

2. The following equation converts kW of heat energy to Btuh:
 $\text{kW} \times 3,412 = \text{Btuh}$.
3. Heater contactor coils are 24 v and require 8 va holding current.
4. Electric heaters are tested and ETL approved at maximum total external static pressure of 1.9 in. wg.
5. MCA and MOCP values apply to both standard and alternate factory-supplied motors.
6. Approximate shipping weight for CAELHEAT001A00-015A00 is 55 lb (25 kg) each. Approximate shipping weight for CAELHEAT016A00-027A00 is 60 lb (27 kg) each, and CAELHEAT028A00-039A00 is 75 lb (34 kg) each.



ELECTRIC HEATER DATA — SINGLE SPEED MOTOR

HEATER PART NO. CAELHEAT	SIZE	V-PH-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCP*
						Nom. Cap. (kW)	Actual Capacity (kW)			FLA		
			Hp	kW	FLA		Stage 1	Stage 2	Total			
001A00	40RUQ 07-12	208-3-60	1.3†	0.97	6.6	5.0	3.8	—	3.76	10.4	21.3	25
			2.4†	1.79	11.0	5.0	3.8	—	3.76	10.4	26.8	35
			2.4	1.79	5.2	5.0	3.8	—	3.76	10.4	19.5	20
			2.9	2.16	7.5	5.0	3.8	—	3.76	10.4	22.4	25
			3.7	2.76	10.2	5.0	3.8	—	3.76	10.4	25.8	30
		240-3-60	1.3†	0.97	6.6	5.0	5.0	—	5.0	12.0	23.3	25
			2.4†	1.79	11.0	5.0	5.0	—	5.0	12.0	28.8	35
			2.4	1.79	5.2	5.0	5.0	—	5.0	12.0	21.5	25
			2.9	2.16	7.5	5.0	5.0	—	5.0	12.0	24.4	25
			3.7	2.76	10.2	5.0	5.0	—	5.0	12.0	27.8	30
002A00		480-3-60	2.4	1.79	2.6	5.0	5.0	—	5.0	6.0	10.8	15
			2.9	2.16	3.4	5.0	5.0	—	5.0	6.0	11.8	15
			3.7	2.76	4.8	5.0	5.0	—	5.0	6.0	13.5	15
003A00		575-3-60	1.0	0.75	1.4	5.0	5.0	—	5.0	5.0	8.0	15
			2.0	1.49	2.4	5.0	5.0	—	5.0	5.0	9.3	15
			3.0	2.24	3.8	5.0	5.0	—	5.0	5.0	11.0	15
004A00		208-3-60	1.3†	0.97	6.6	10.0	7.5	—	7.51	20.8	34.3	35
			2.4†	1.79	11.0	10.0	7.5	—	7.51	20.8	39.8	40
			2.4	1.79	5.2	10.0	7.5	—	7.51	20.8	32.6	35
			2.9	2.16	7.5	10.0	7.5	—	7.51	20.8	35.4	40
			3.7	2.76	10.2	10.0	7.5	—	7.51	20.8	38.8	40
		240-3-60	1.3†	0.97	6.6	10.0	10.0	—	10.0	24.1	38.3	40
			2.4†	1.79	11.0	10.0	10.0	—	10.0	24.1	43.8	50
			2.4	1.79	5.2	10.0	10.0	—	10.0	24.1	36.6	40
			2.9	2.16	7.5	10.0	10.0	—	10.0	24.1	39.4	40
			3.7	2.76	10.2	10.0	10.0	—	10.0	24.1	42.8	50
005A00		480-3-60	2.4	1.79	2.6	10.0	10.0	—	10.0	12.0	18.3	20
			2.9	2.16	3.4	10.0	10.0	—	10.0	12.0	19.3	20
			3.7	2.76	4.8	10.0	10.0	—	10.0	12.0	21.0	25
006A00		575-3-60	1.0	0.75	1.4	10.0	10.0	—	10.0	10.0	14.3	15
			2.0	1.49	2.4	10.0	10.0	—	10.0	10.0	15.6	20
			3.0	2.24	3.8	10.0	10.0	—	10.0	10.0	17.3	20
007A00		208-3-60	1.3†	0.97	6.6	15.0	11.3	—	11.27	31.3	47.4	50
			2.4†	1.79	11.0	15.0	11.3	—	11.27	31.3	52.9	60
			2.4	1.79	5.2	15.0	11.3	—	11.27	31.3	45.6	50
			2.9	2.16	7.5	15.0	11.3	—	11.27	31.3	48.5	50
			3.7	2.76	10.2	15.0	11.3	—	11.27	31.3	51.9	60
		240-3-60	1.3†	0.97	6.6	15.0	15.0	—	15.0	36.1	53.4	60
			2.4†	1.79	11.0	15.0	15.0	—	15.0	36.1	58.9	60
			2.4	1.79	5.2	15.0	15.0	—	15.0	36.1	51.6	60
			2.9	2.16	7.5	15.0	15.0	—	15.0	36.1	54.5	60
			3.7	2.76	10.2	15.0	15.0	—	15.0	36.1	57.9	60

See legend and notes on page 29.

ELECTRIC HEATER DATA — SINGLE SPEED MOTOR (cont)

HEATER PART NO. CAELHEAT	SIZE	V-PH-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCP*
						Nom. Cap. (kW)	Actual Capacity (kW)			FLA		
			Hp	kW	FLA		Stage 1	Stage 2	Total			
008A00	40RUQ 07 - 12	480-3-60	2.4	1.79	2.6	15.0	15.0	—	15.0	18.0	25.8	30
			2.9	2.16	3.4	15.0	15.0	—	15.0	18.0	26.8	30
			3.7	2.76	4.8	15.0	15.0	—	15.0	18.0	28.6	30
009A00		575-3-60	1.0	0.75	1.4	15.0	15.0	—	15.0	15.1	20.6	25
			2.0	1.49	2.4	15.0	15.0	—	15.0	15.1	21.8	25
			3.0	2.24	3.8	15.0	15.0	—	15.0	15.1	23.6	25
010A00		208-3-60	1.3†	0.97	6.6	25.0	11.3	7.5	18.8	52.1	73.4	80
			2.4†	1.79	11.0	25.0	11.3	7.5	18.8	52.1	78.9	80
			2.4	1.79	5.2	25.0	11.3	7.5	18.8	52.1	71.7	80
			2.9	2.16	7.5	25.0	11.3	7.5	18.8	52.1	74.5	80
			3.7	2.76	10.2	25.0	11.3	7.5	18.8	52.1	77.9	80
		240-3-60	1.3†	0.97	6.6	25.0	15.0	10.0	25.0	60.1	83.4	90
			2.4†	1.79	11.0	25.0	15.0	10.0	25.0	60.1	88.9	90
			2.4	1.79	5.2	25.0	15.0	10.0	25.0	60.1	81.7	90
			2.9	2.16	7.5	25.0	15.0	10.0	25.0	60.1	84.6	90
			3.7	2.76	10.2	25.0	15.0	10.0	25.0	60.1	87.9	90
011A00		480-3-60	2.4	1.79	2.6	25.0	15.0	10.0	25.0	30.1	40.8	50
			2.9	2.16	3.4	25.0	15.0	10.0	25.0	30.1	41.8	50
			3.7	2.76	4.8	25.0	15.0	10.0	25.0	30.1	43.6	50
012A00		575-3-60	1.0	0.75	1.4	25.0	15.0	10.0	25.0	25.1	33.1	35
			2.0	1.49	2.4	25.0	15.0	10.0	25.0	25.1	34.4	35
			3.0	2.24	3.8	25.0	15.0	10.0	25.0	25.1	36.1	40
013A00	40RUQ 08, 12	208-3-60	2.4†	1.79	11.0	35.0	15.0	11.3	26.3	73.0	105.0	110
			2.4	1.79	5.2	35.0	15.0	11.3	26.3	73.0	97.7	100
			2.9	2.16	7.5	35.0	15.0	11.3	26.3	73.0	100.6	110
			3.7	2.76	10.2	35.0	15.0	11.3	26.3	73.0	104.0	110
		240-3-60	2.4†	1.79	11.0	35.0	20.0	15.0	35.0	84.2	119.0	125
			2.4	1.79	5.2	35.0	20.0	15.0	35.0	84.2	111.7	125
			2.9	2.16	7.5	35.0	20.0	15.0	35.0	84.2	114.6	125
			3.7	2.76	10.2	35.0	20.0	15.0	35.0	84.2	118.0	125
014A00		480-3-60	2.4	1.79	2.6	35.0	20.0	15.0	35.0	42.1	55.9	60
			2.9	2.16	3.4	35.0	20.0	15.0	35.0	42.1	56.9	60
			3.7	2.76	4.8	35.0	20.0	15.0	35.0	42.1	58.6	60
015A00		575-3-60	2.0	1.49	2.4	35.0	20.0	15.0	35.0	35.1	46.9	50
			3.0	2.24	3.8	35.0	20.0	15.0	35.0	35.1	48.7	50

See legend and notes on page 29.

ELECTRIC HEATER DATA — SINGLE SPEED MOTOR (cont)

HEATER PART NO. CAELHEAT	SIZE	V-PH-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCP*
						Nom. Cap. (kW)	Actual Capacity (kW)			FLA		
			Hp	kW	FLA		Stage 1	Stage 2	Total			
016A00	40RUQ 16, 25	208-3-60	2.9	2.16	7.5	10.0	7.5	—	7.5	20.8	35.4	40
			3.7	2.76	10.2	10.0	7.5	—	7.5	20.8	38.8	40
			5.0	3.73	18.0	10.0	7.5	—	7.5	20.8	48.6	60
			7.5	5.59	23.5	10.0	7.5	—	7.5	20.8	55.4	70
		240-3-60	2.9	2.16	7.5	10.0	10.0	—	10.0	24.1	39.4	40
			3.7	2.76	10.2	10.0	10.0	—	10.0	24.1	42.8	50
			5.0	3.73	18.0	10.0	10.0	—	10.0	24.1	52.6	60
			7.5	5.59	23.5	10.0	10.0	—	10.0	24.1	59.4	70
017A00		480-3-60	2.9	2.16	3.4	10.0	10.0	—	10.0	12.0	19.3	20
			3.7	2.76	4.8	10.0	10.0	—	10.0	12.0	21.0	25
			5.0	3.73	9.1	10.0	10.0	—	10.0	12.0	26.4	30
			7.5	5.59	15.0	10.0	10.0	—	10.0	12.0	33.8	40
018A00		575-3-60	3.0	2.24	3.8	10.0	10.0	—	10.0	10.0	17.3	20
			5.0	3.73	8.0	10.0	10.0	—	10.0	10.0	22.6	25
			7.5	5.59	10.0	10.0	10.0	—	10.0	10.0	25.1	30
019A00		208-3-60	2.9	2.16	7.5	20.0	14.9	—	15.0	41.7	61.5	70
			3.7	2.76	10.2	20.0	14.9	—	15.0	41.7	64.9	70
			5.0	3.73	18.0	20.0	14.9	—	15.0	41.7	74.6	80
			7.5	5.59	23.5	20.0	14.9	—	15.0	41.7	81.5	90
		240-3-60	2.9	2.16	7.5	20.0	19.9	—	20.0	48.1	69.5	70
			3.7	2.76	10.2	20.0	19.9	—	20.0	48.1	72.9	80
			5.0	3.73	18.0	20.0	19.9	—	20.0	48.1	82.6	90
			7.5	5.59	23.5	20.0	19.9	—	20.0	48.1	89.5	100
020A00		480-3-60	2.9	2.16	3.4	20.0	20.0	—	20.0	24.1	34.3	35
			3.7	2.76	4.8	20.0	20.0	—	20.0	24.1	36.1	40
			5.0	3.73	9.1	20.0	20.0	—	20.0	24.1	41.4	50
			7.5	5.59	15.0	20.0	20.0	—	20.0	24.1	48.8	50
021A00		575-3-60	3.0	2.24	3.8	20.0	20.0	—	20.0	20.1	29.9	30
			5.0	3.73	8.0	20.0	20.0	—	20.0	20.1	35.1	40
			7.5	5.59	10.0	20.0	20.0	—	20.0	20.1	37.6	40
022A00		208-3-60	2.9	2.16	7.5	30.0	15.0	7.5	22.5	62.5	87.5	90
			3.7	2.76	10.2	30.0	15.0	7.5	22.5	62.5	90.9	100
			5.0	3.73	18.0	30.0	15.0	7.5	22.5	62.5	100.7	110
			7.5	5.59	23.5	30.0	15.0	7.5	22.5	62.5	107.5	110
		240-3-60	2.9	2.16	7.5	30.0	20.0	10.0	30.0	72.2	99.6	100
			3.7	2.76	10.2	30.0	20.0	10.0	30.0	72.2	103.0	110
			5.0	3.73	18.0	30.0	20.0	10.0	30.0	72.2	112.7	125
			7.5	5.59	23.5	30.0	20.0	10.0	30.0	72.2	119.6	125
023A00		480-3-60	2.9	2.16	3.4	30.0	20.0	10.0	30.0	36.1	49.4	50
			3.7	2.76	4.8	30.0	20.0	10.0	30.0	36.1	51.1	60
			5.0	3.73	9.1	30.0	20.0	10.0	30.0	36.1	56.5	60
			7.5	5.59	15.0	30.0	20.0	10.0	30.0	36.1	63.9	70
024A00		575-3-60	3.0	2.24	3.8	30.0	20.0	10.0	30.0	30.1	42.4	50
			5.0	3.73	8.0	30.0	20.0	10.0	30.0	30.1	47.7	50
			7.5	5.59	10.0	30.0	20.0	10.0	30.0	30.1	50.2	60
025A00		208-3-60	3.7	2.76	10.2	50.0	22.6	15.0	37.6	104.3	143.1	150
			5.0	3.73	18.0	50.0	22.6	15.0	37.6	104.3	152.8	175
			7.5	5.59	23.5	50.0	22.6	15.0	37.6	104.3	159.7	175
		240-3-60	3.7	2.76	10.2	50.0	30.0	20.0	50.0	120.3	163.1	175
			5.0	3.73	18.0	50.0	30.0	20.0	50.0	120.3	172.9	175
			7.5	5.59	23.5	50.0	30.0	20.0	50.0	120.3	179.7	200
026A00		480-3-60	3.7	2.76	4.8	50.0	30.0	20.0	50.0	60.1	81.2	90
			5.0	3.73	9.1	50.0	30.0	20.0	50.0	60.1	86.6	90
			7.5	5.59	15.0	50.0	30.0	20.0	50.0	60.1	93.9	100
027A00		575-3-60	3.0	2.24	3.8	50.0	30.0	20.0	50.0	50.2	67.5	70
			5.0	3.73	8.0	50.0	30.0	20.0	50.0	50.2	72.8	80
			7.5	5.59	10.0	50.0	30.0	20.0	50.0	50.2	75.3	80

See legend and notes on page 29.

ELECTRIC HEATER DATA — 2-SPEED MOTOR

HEATER- PART NO.- CAELHEAT	SIZE	V-Ph-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCP*
						Nom. Cap. (kW)	Actual Capacity			FLA		
			HP	kW	FLA		Stage 1	Stage 2	Total			
001A00	40RUQ 07 - 12	208-3-60	1.7	1.27	5.8	5.0	3.8	—	3.8	10.4	20.3	25
			2.4	1.79	7.1	5.0	3.8	—	3.8	10.4	21.9	25
			3.7	2.76	10.8	5.0	3.8	—	3.8	10.4	26.5	30
			3.7**	2.76	10.6	5.0	3.8	—	3.8	10.4	26.3	30
		240-3-60	1.7	1.27	5.6	5.0	5.0	—	5.0	12.0	22.0	25
			2.4	1.79	7.1	5.0	5.0	—	5.0	12.0	23.9	25
			3.7	2.76	10.8	5.0	5.0	—	5.0	12.0	28.5	35
			3.7**	2.76	10.6	5.0	5.0	—	5.0	12.0	28.3	35
002A00		480-3-60	1.7	1.27	2.9	5.0	5.0	—	5.0	6.0	11.1	15
			2.4	1.79	3.8	5.0	5.0	—	5.0	6.0	12.3	15
			3.7	2.76	4.9	5.0	5.0	—	5.0	6.0	13.6	15
			3.7**	2.76	5.3	5.0	5.0	—	5.0	6.0	14.1	15
003A00		575-3-60	1.7	1.27	2.8	5.0	5.0	—	5.0	5.0	9.8	15
			2.4	1.79	3.5	5.0	5.0	—	5.0	5.0	10.7	15
			3.7	2.76	4.5	5.0	5.0	—	5.0	5.0	11.9	15
004A00		208-3-60	1.7	1.27	5.8	10.0	7.5	—	7.5	20.8	33.3	35
			2.4	1.79	7.1	10.0	7.5	—	7.5	20.8	34.9	35
			3.7	2.76	10.8	10.0	7.5	—	7.5	20.8	39.6	40
			3.7**	2.76	10.6	10.0	7.5	—	7.5	20.8	39.3	40
		240-3-60	1.7	1.27	5.6	10.0	10.0	—	10.0	24.1	37.1	40
			2.4	1.79	7.1	10.0	10.0	—	10.0	24.1	38.9	40
			3.7	2.76	10.8	10.0	10.0	—	10.0	24.1	43.6	50
			3.7**	2.76	10.6	10.0	10.0	—	10.0	24.1	43.3	50
005A00		480-3-60	1.7	1.27	2.9	10.0	10.0	—	10.0	12.0	18.7	20
			2.4	1.79	3.8	10.0	10.0	—	10.0	12.0	19.8	20
			3.7	2.76	4.9	10.0	10.0	—	10.0	12.0	21.2	25
			3.7**	2.76	5.3	10.0	10.0	—	10.0	12.0	21.7	25
006A00		575-3-60	1.7	1.27	2.8	10.0	10.0	—	10.0	10.0	16.1	20
			2.4	1.79	3.5	10.0	10.0	—	10.0	10.0	16.9	20
			3.7	2.76	4.5	10.0	10.0	—	10.0	10.0	18.2	20
007A00		208-3-60	1.7	1.27	5.8	15.0	11.3	—	11.3	31.3	46.4	50
			2.4	1.79	7.1	15.0	11.3	—	11.3	31.3	48.0	50
			3.7	2.76	10.8	15.0	11.3	—	11.3	31.3	52.6	60
			3.7**	2.76	10.6	15.0	11.3	—	11.3	31.3	52.4	60
		240-3-60	1.7	1.27	5.6	15.0	15.0	—	15.0	36.1	52.1	60
			2.4	1.79	7.1	15.0	15.0	—	15.0	36.1	54.0	60
			3.7	2.76	10.8	15.0	15.0	—	15.0	36.1	58.6	60
			3.7**	2.76	10.6	15.0	15.0	—	15.0	36.1	58.4	60
008A00		480-3-60	1.7	1.27	2.9	15.0	15.0	—	15.0	18.0	26.2	30
			2.4	1.79	3.8	15.0	15.0	—	15.0	18.0	27.3	30
			3.7	2.76	4.9	15.0	15.0	—	15.0	18.0	28.7	30
			3.7**	2.76	5.3	15.0	15.0	—	15.0	18.0	29.2	30
009A00		575-3-60	1.7	1.27	2.8	15.0	15.0	—	15.0	15.1	22.3	25
			2.4	1.79	3.5	15.0	15.0	—	15.0	15.1	23.2	25
			3.7	2.76	4.5	15.0	15.0	—	15.0	15.1	24.5	25
010A00		208-3-60	1.7	1.27	5.8	25.0	11.3	7.5	18.8	52.1	72.4	80
			2.4	1.79	7.1	25.0	11.3	7.5	18.8	52.1	74.0	80
			3.7	2.76	10.8	25.0	11.3	7.5	18.8	52.1	78.7	80
			3.7**	2.76	10.6	25.0	11.3	7.5	18.8	52.1	78.4	80
		240-3-60	1.7	1.27	5.6	25.0	15.0	10.0	25.0	60.1	82.2	90
			2.4	1.79	7.1	25.0	15.0	10.0	25.0	60.1	84.1	90
			3.7	2.76	10.8	25.0	15.0	10.0	25.0	60.1	88.7	90
			3.7**	2.76	10.6	25.0	15.0	10.0	25.0	60.1	88.4	90

See legend and notes on page 29.

ELECTRIC HEATER DATA — 2-SPEED MOTOR (cont)

HEATER- PART NO.- CAELHEAT	SIZE	V-Ph-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCp*
						Nom. Cap. (kW)	Actual Capacity			FLA		
			HP	kW	FLA		Stage 1	Stage 2	Total			
011A00	40RUQ 07 - 12	480-3- 60	1.7	1.27	2.9	25.0	15.0	10.0	25.0	30.1	41.2	50
			2.4	1.79	3.8	25.0	15.0	10.0	25.0	30.1	42.3	50
			3.7	2.76	4.9	25.0	15.0	10.0	25.0	30.1	43.7	50
			3.7**	2.76	5.3	25.0	15.0	10.0	25.0	30.1	44.2	50
012A00		575-3-60	1.7	1.27	2.8	25.0	15.0	10.0	25.0	25.1	34.9	35
			2.4	1.79	3.5	25.0	15.0	10.0	25.0	25.1	35.8	40
			3.7	2.76	4.5	25.0	15.0	10.0	25.0	25.1	37.0	40
013A00		208-3-60	1.7	1.27	5.8	35.0	15.0	11.3	26.3	73.0	98.5	100
			2.4	1.79	7.1	35.0	15.0	11.3	26.3	73.0	100.1	110
			3.7	2.76	10.8	35.0	15.0	11.3	26.3	73.0	104.7	110
			3.7**	2.76	10.6	35.0	15.0	11.3	26.3	73.0	104.5	110
		240-3-60	1.7	1.27	5.6	35.0	20.0	15.0	35.0	84.2	112.2	125
			2.4	1.79	7.1	35.0	20.0	15.0	35.0	84.2	114.1	125
			3.7	2.76	10.8	35.0	20.0	15.0	35.0	84.2	118.7	125
014A00		480-3-60	3.7**	2.76	10.6	35.0	20.0	15.0	35.0	84.2	118.5	125
			1.7	1.27	2.9	35.0	20.0	15.0	35.0	42.1	56.2	60
			2.4	1.79	3.8	35.0	20.0	15.0	35.0	42.1	57.4	60
			3.7	2.76	4.9	35.0	20.0	15.0	35.0	42.1	58.7	60
015A00		575-3-60	3.7**	2.76	5.3	35.0	20.0	15.0	35.0	42.1	59.2	60
			1.7	1.27	2.8	35.0	20.0	15.0	35.0	35.1	47.4	50
			2.4	1.79	3.5	35.0	20.0	15.0	35.0	35.1	48.3	50
016A00		40RUQ 16	208-3-60	3.7	2.76	10.8	10.0	7.5	—	7.5	20.8	39.6
	5.0			3.73	18.0	10.0	7.5	—	7.5	20.8	48.6	60
	40RUQ 25	208-3-60	5.0	3.73	18.0	10.0	7.5	—	7.5	20.8	48.6	60
			7.5	5.59	23.5	10.0	7.5	—	7.5	20.8	55.4	70
	40RUQ 16	240-3-60	3.7	2.76	10.8	10.0	10.0	—	10.0	24.1	43.6	50
			5.0	3.73	18.0	10.0	10.0	—	10.0	24.1	52.6	60
	40RUQ 25	240-3-60	5.0	3.73	18.0	10.0	10.0	—	10.0	24.1	52.6	60
			7.5	5.59	23.5	10.0	10.0	—	10.0	24.1	59.4	70
017A00	40RUQ 16	480-3-60	3.7	2.76	4.9	10.0	10.0	—	10.0	12.0	21.2	25
			5.0	3.73	9.1	10.0	10.0	—	10.0	12.0	26.4	30
	40RUQ 25	480-3-60	5.0	3.73	9.1	10.0	10.0	—	10.0	12.0	26.4	30
			7.5	5.59	15.0	10.0	10.0	—	10.0	12.0	33.8	40
018A00	40RUQ 16	575-3-60	3.7	2.76	4.5	10.0	10.0	—	10.0	10.0	18.2	20
			5.0	3.73	8.0	10.0	10.0	—	10.0	10.0	22.6	25
	40RUQ 25	575-3-60	5.0	3.73	8.0	10.0	10.0	—	10.0	10.0	22.6	25
			7.5	5.59	10.0	10.0	10.0	—	10.0	10.0	25.1	30
019A00	40RUQ 16	208-3-60	3.7	2.76	10.8	20.0	15.0	—	15.0	41.7	65.6	70
			5.0	3.73	18.0	20.0	15.0	—	15.0	41.7	74.6	80
	40RUQ 25	208-3-60	5.0	3.73	18.0	20.0	15.0	—	15.0	41.7	74.6	80
			7.5	5.59	23.5	20.0	15.0	—	15.0	41.7	81.5	90
	40RUQ 16	240-3-60	3.7	2.76	10.8	20.0	20.0	—	20.0	48.1	73.6	80
			5.0	3.73	18.0	20.0	20.0	—	20.0	48.1	82.6	90
	40RUQ 25	240-3-60	5.0	3.73	18.0	20.0	20.0	—	20.0	48.1	82.6	90
			7.5	5.59	23.5	20.0	20.0	—	20.0	48.1	89.5	100
020A00	40RUQ 16	480-3-60	3.7	2.76	4.9	20.0	19.9	—	20.0	24.1	36.2	40
			5.0	3.73	9.1	20.0	19.9	—	20.0	24.1	41.4	50
	40RUQ 25	480-3-60	5.0	3.73	9.1	20.0	19.9	—	20.0	24.1	41.4	50
			7.5	5.59	15.0	20.0	19.9	—	20.0	24.1	48.8	50

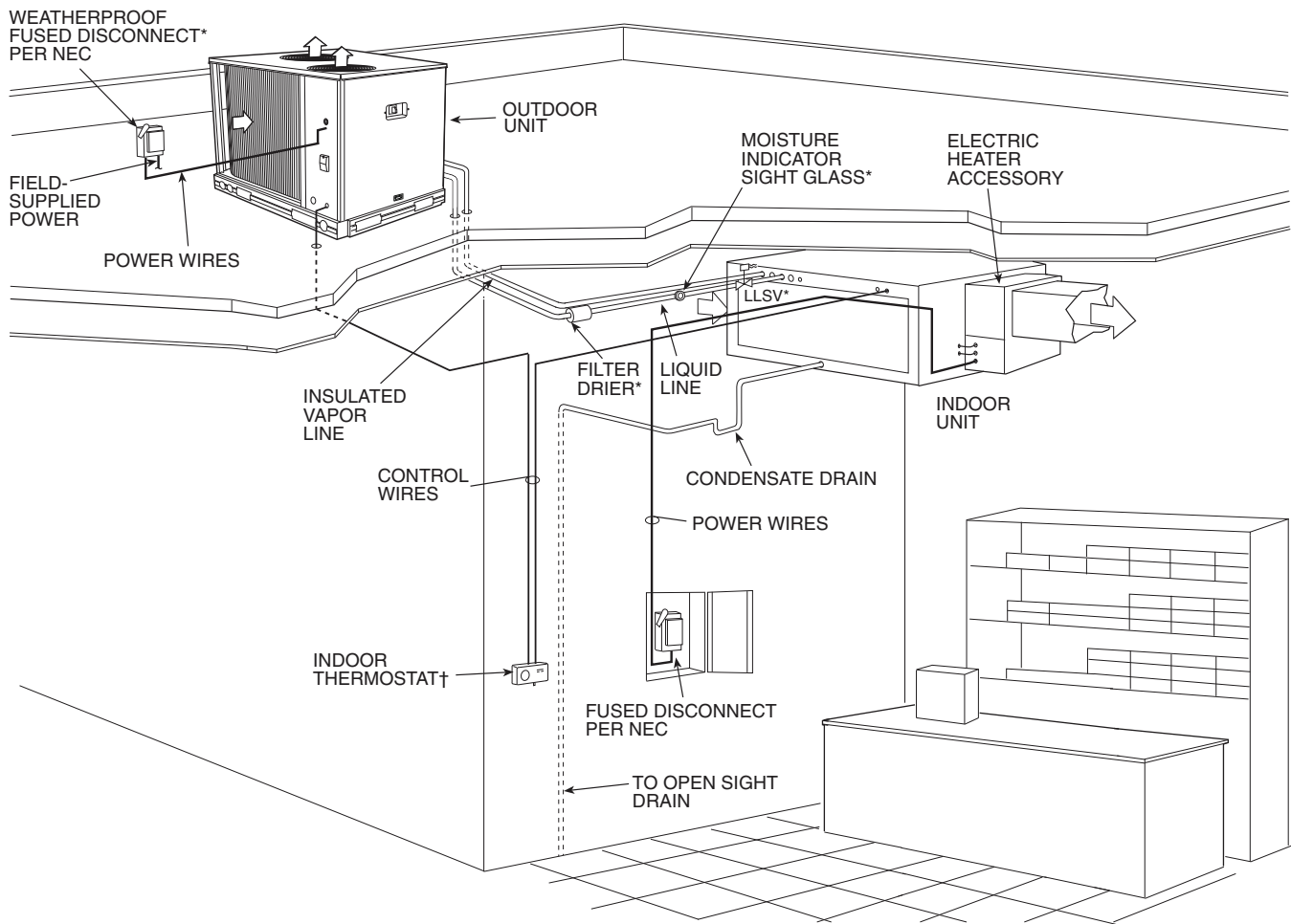
See legend and notes on page 29.

ELECTRIC HEATER DATA — 2-SPEED MOTOR (cont)

HEATER PART NO. CAELHEAT	SIZE	V-PH-Hz	FAN MOTOR			ELECTRIC HEATER(S)					MCA*	MOCP*
						Nom. Cap. (kW)	Actual Capacity (kW)			FLA		
			Hp	kW	FLA		Stage 1	Stage 2	Total			
021A00	40RUQ 16	575-3-60	3.7	2.76	4.5	20.0	20.0	—	20.0	20.1	30.7	35
			5.0	3.73	8.0	20.0	20.0	—	20.0	20.1	35.1	40
	40RUQ 25	575-3-60	5.0	3.73	8.0	20.0	20.0	—	20.0	20.1	35.1	40
			7.5	5.59	10.0	20.0	20.0	—	20.0	20.1	37.6	40
022A00	40RUQ 16	208-3-60	3.7	2.76	10.8	30.0	15.0	7.5	22.5	62.5	91.7	100
			5.0	3.73	18.0	30.0	15.0	7.5	22.5	62.5	100.7	110
	40RUQ 25	208-3-60	5.0	3.73	18.0	30.0	15.0	7.5	22.5	62.5	100.7	110
			7.5	5.59	23.5	30.0	15.0	7.5	22.5	62.5	107.5	110
	40RUQ 16	240-3-60	3.7	2.76	10.8	30.0	20.0	10.0	30.0	72.2	103.7	110
			5.0	3.73	18.0	30.0	20.0	10.0	30.0	72.2	112.7	125
	40RUQ 25	240-3-60	5.0	3.73	18.0	30.0	20.0	10.0	30.0	72.2	112.7	125
			7.5	5.59	23.5	30.0	20.0	10.0	30.0	72.2	119.6	125
023A00	40RUQ 16	480-3-60	3.7	2.76	4.9	30.0	20.0	10.0	30.0	36.1	51.2	60
			5.0	3.73	9.1	30.0	20.0	10.0	30.0	36.1	56.5	60
	40RUQ 25	480-3-60	5.0	3.73	9.1	30.0	20.0	10.0	30.0	36.1	56.5	60
			7.5	5.59	15.0	30.0	20.0	10.0	30.0	36.1	63.9	70
024A00	40RUQ 16	575-3-60	3.7	2.76	4.5	30.0	20.0	10.0	30.0	30.1	43.3	50
			5.0	3.73	8.0	30.0	20.0	10.0	30.0	30.1	47.7	50
	40RUQ 25	575-3-60	5.0	3.73	8.0	30.0	20.0	10.0	30.0	30.1	47.7	50
			7.5	5.59	10.0	30.0	20.0	10.0	30.0	30.1	50.2	60
025A00	40RUQ 16	208-3-60	3.7	2.76	10.8	50.0	22.6	15.0	37.5	104.3	143.8	150
			5.0	3.73	18.0	50.0	22.6	15.0	37.6	104.3	152.8	175
	40RUQ 25	208-3-60	5.0	3.73	18.0	50.0	22.6	15.0	37.6	104.3	152.8	175
			7.5	5.59	23.5	50.0	22.6	15.0	37.6	104.3	159.7	175
	40RUQ 16	240-3-60	3.7	2.76	10.8	50.0	30.0	20.0	50.0	120.3	163.9	175
			5.0	3.73	18.0	50.0	30.0	20.0	50.0	120.3	172.9	175
40RUQ 25	240-3-60	5.0	3.73	18.0	50.0	30.0	20.0	50.0	120.3	172.9	175	
		7.5	5.59	23.5	50.0	30.0	20.0	50.0	120.3	172.9	200	
026A00	40RUQ 16	480-3-60	3.7	2.76	4.9	50.0	30.0	20.0	50.0	60.1	81.3	90
			5.0	3.73	9.1	50.0	30.0	20.0	50.0	60.1	86.6	90
	40RUQ 25	480-3-60	5.0	3.73	9.1	50.0	30.0	20.0	50.0	60.1	86.6	90
			7.5	5.59	15.0	50.0	30.0	20.0	50.0	60.1	93.9	100
027A00	40RUQ 16	575-3-60	3.7	2.76	4.5	50.0	30.0	20.0	50.0	50.2	68.4	70
			5.0	3.73	8.0	50.0	30.0	20.0	50.0	50.2	72.8	80
	40RUQ 25	575-3-60	5.0	3.73	8.0	50.0	30.0	20.0	50.0	50.2	72.8	80
			7.5	5.59	10.0	50.0	30.0	20.0	50.0	50.2	75.3	80

See legend and notes on page 29.

HORIZONTAL INSTALLATION - 40RUQ



LEGEND

NEC — National Electrical Code
TXV — Thermostatic Expansion Valve

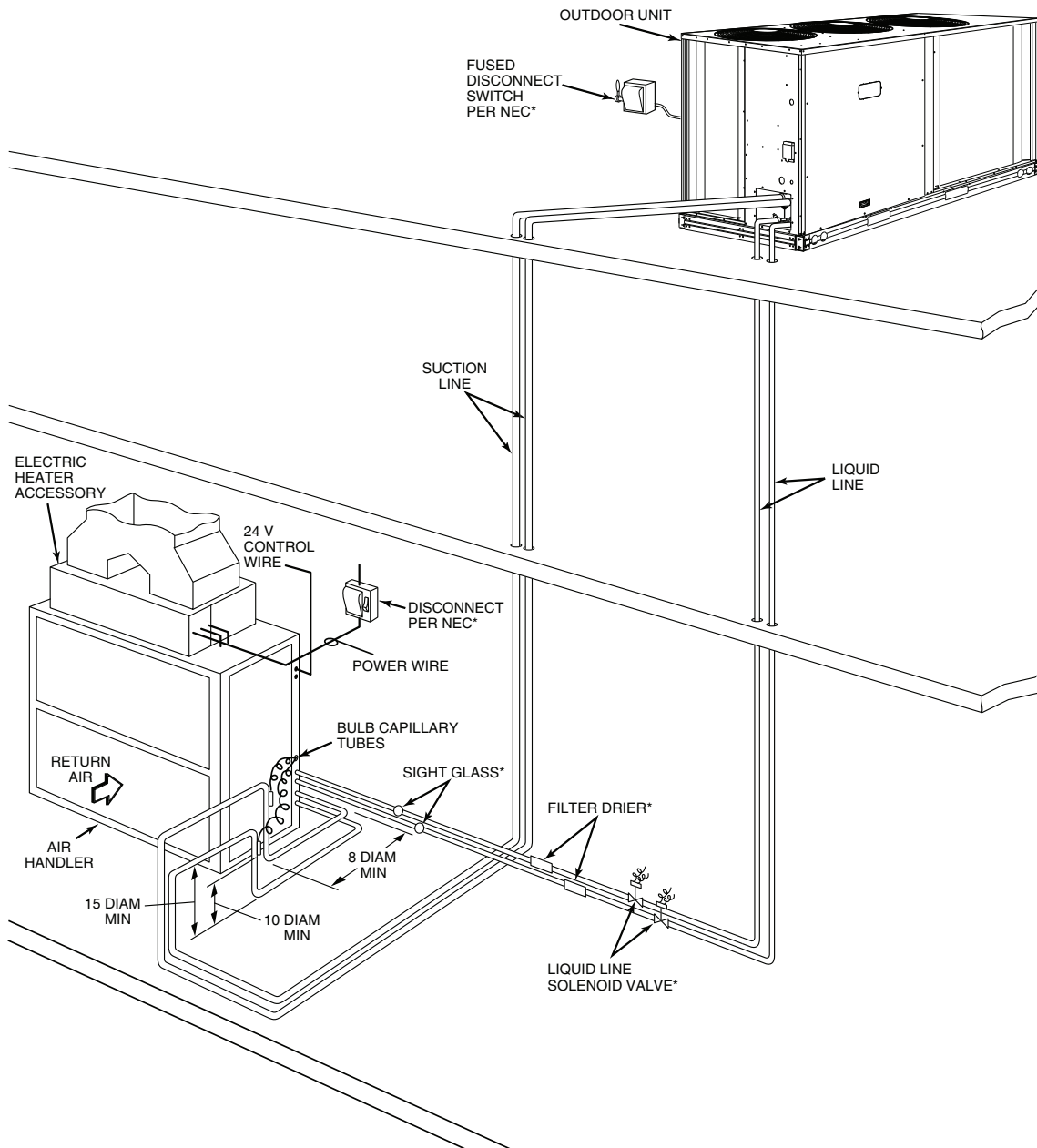
*Field-supplied

†Double riser may be required. Consult condensing unit product data catalog for details.

NOTES:

1. All piping must follow standard refrigerant piping techniques. Refer to Carrier System Design Manual for details.
2. All wiring must comply with the applicable local and national codes.
3. Wiring and piping shown are general points-of-connection guides only and are not intended for, or to include all details for, a specific installation.
4. Liquid line solenoid valve (solenoid drop control) is recommended to prevent refrigerant migration to the compressor.
5. Internal factory-supplied TXVs not shown.

VERTICAL INSTALLATION - 40RUQ



LEGEND

DIAM — Diameter
NEW — National Electrical Code
TXV — Thermostatic Expansion Valve

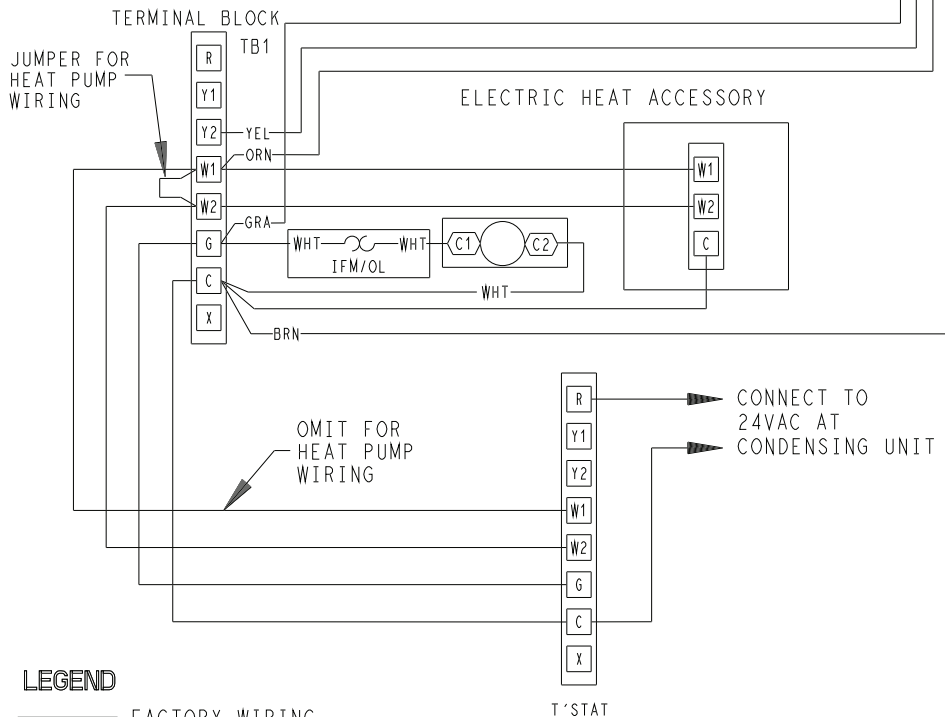
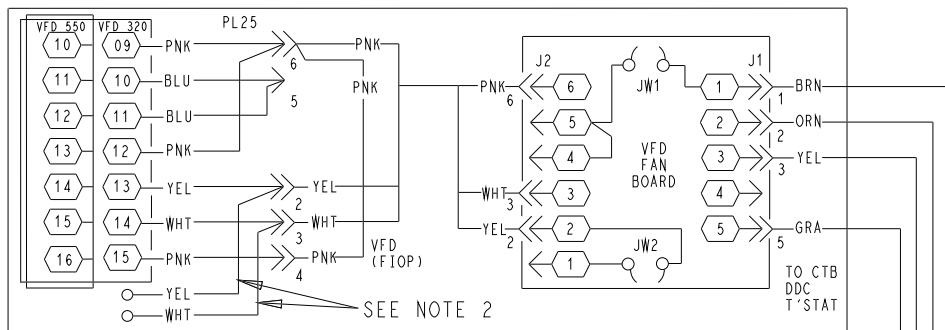
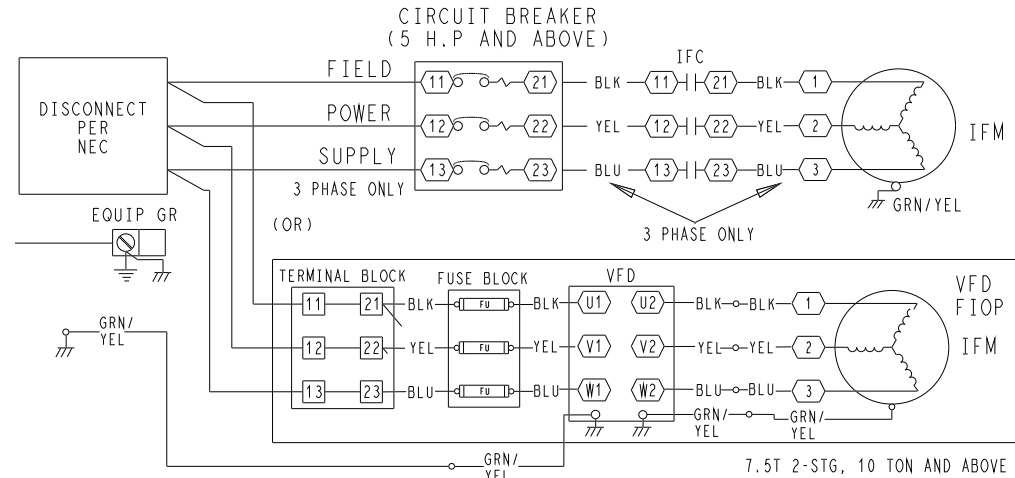
— Piping

*Field-supplied

NOTES:

1. All piping must follow standard refrigerant piping techniques. Refer to System Design Manual for details.
2. All wiring must comply with applicable local and national codes.
3. Wiring and piping shown are general points-of-connection guides only and are not intended for, or to include all details for, a specific installation.
4. Filter driers must be bi-flow type suited for heat pump duty.
5. Liquid line solenoid valve (solenoid drop control) is recommended to prevent refrigerant migration to the compressor on line links above 75 ft.
6. Internal factory-supplied TXVs and check valves not shown.

Typical piping and wiring diagrams (cont)



LEGEND

—	FACTORY WIRING
—	FIELD CONTROL WIRING
CB	CIRCUIT BREAKER
IFC	INDOOR FAN CONTACTOR
IFM	INDOOR FAN MOTOR
TB	TERMINAL BLOCK
T'STAT	THERMOSTAT
VFD	VARIABLE FREQUENCY DRIVE

NOTES:

1. USE COPPER CONDUCTORS ONLY.
2. FOR HIGH SPEED BLOWER TESTING, CONNECT YELLOW AND WHITE WIRES. DISCONNECT FOR NORMAL OPERATION.

40RM501370

J

General

IMPORTANT: Do not bury refrigerant piping underground.

Select equipment to match or to be slightly less than peak load. This provides better humidity control, less unit cycling, and less part-load operation. Equipment should be selected to perform at no less than 300 cfm/ton (40L/s per kW).

The air handler fan must always be operating when the condensing unit is operating.

Ductwork should be sized according to unit size, not building load. For larger units with two fans, a split duct transition is recommended at the fan outlets, but a plenum can be used with slight reduction in external static pressure capability.

Split System Heat Pump Indoor Unit (Air-Handling Unit) with Puron® Refrigerant

HVAC Guide Specifications — Section 15859

Size Range: **2,400 to 8,000 Cfm, Nominal Airflow**

6 to 20 Tons, Nominal Cooling

Carrier Model Numbers: **40RUQ*07-25**

Part 1 — General

1.01 System Description

- A. Indoor, packaged air-handling unit for use in commercial heat pump split systems. Unit shall have a multi-position design and shall be capable of horizontal or vertical installation on a floor or in a ceiling, with or without ductwork. (Only vertical units are to be applied without ductwork.) Unit shall function as the indoor component of an air-to-air electric heat pump system.
- B. Unit must be designed with a Puron® (R-410A) refrigerant circuit with a matching air-cooled condensing unit 38AUQ, for matched systems approved by the manufacturer.

1.02 Quality Assurance

- A. All coils shall be designed and tested in accordance with ASHRAE 15 Safety Code for Mechanical Refrigeration, latest edition.
- B. Unit shall be constructed in accordance with ETL and ETL, Canada, standards and shall carry the ETL and ETL, Canada, labels.
- C. Unit insulation and adhesive shall comply with NFPA-90A requirements for flame spread and smoke generation. Insulation shall be treated with an immobilized antimicrobial agent to inhibit the growth of bacteria and fungi on the insulation as proven by tests in accordance with ASTM standards G21 and 22 (U.S.A.).
- D. Unit shall be manufactured in a facility registered to the ISO 9001 manufacturing quality standard.
- E. Direct-expansion coils shall be leak tested at 150 psig and pressure tested at 650 psig and qualified to UL burst test at 1980 psig.

1.03 Delivery and Storage

- A. Units shall be stored and handled per manufacturer's recommendation.

Part 2 — Products

2.01 Equipment

A. Base Unit:

1. Cabinet shall be constructed of mill-galvanized steel.
2. Cabinet panels shall be fully insulated with 1/2 in. fire-retardant material. Insulation shall be treated with an immobilized antimicrobial agent to inhibit the growth of bacteria and fungi on the insulation as proven by tests in accordance with ASTM standards G21 and 22 (U.S.A.).

3. Unit shall contain corrosion-free condensate drain pans for both vertical and horizontal applications. Drain pans shall have connections on right and left sides of unit to facilitate field connection. Drain pans shall have the ability to be sloped toward the right or left side of the unit to prevent standing water from accumulating in pans.
4. Unit shall have factory-supplied 2 in. throwaway-type filters installed upstream from the cooling coil. Filter access shall be from either the right or left side of the unit.

B. Coils:

1. Coils shall consist of 3 rows (40RUQ*07) or 4 rows (40RUQ*08-25) of copper tubes with sine-wave aluminum fins bonded to the tubes by mechanical expansion. Coil tubing shall be internally rifled to maximize heat transfer. Refrigerant line connections shall be made on the same side of the coil.
2. Coils shall feature factory-installed thermostatic expansion valves (TXVs) for refrigerant control. The TXVs shall be capable of external adjustment.
3. Coils shall have a factory-installed bypass line and check valve assembly around the TXVs to allow liquid flow from the coil to the outdoor unit during heating mode.

C. Operating Characteristics:

1. When combined with the matching 38AUQ condensing unit the system shall be capable of starting and running up to 125°F (52°C) and down to 35°F (2°C) ambient outdoor temperature.
2. Unit shall operate at +/-10% from rated voltage.

D. Motor:

1. Fan motor of the size and electrical characteristics specified on the equipment schedule shall be factory-supplied and factory-installed.
2. Indoor-fan motor shall have permanently lubricated, sealed bearings and inherent automatic-reset thermal overload protection (motors smaller than 5 hp) or manual reset calibrated circuit breakers (motors equal or larger than 5 hp). Indoor motors are designed specifically for Carrier and do not have conventional horsepower (hp) ratings listed on the motor nameplate. Motors are designed and qualified in the "air-over" location downstream of the cooling coil and carry a maximum continuous bhp rating that is the maximum application bhp rating for the motors; no "safety factors" above that rating may be applied.
3. All indoor fan motors 5 hp and larger shall meet the minimum efficiency requirements as

established by the Energy Policy Act of 1992 (EPACT), effective October 24, 1997.

4. High efficient motors listed shall meet section 313 of the Energy Independence and Security Act of 2007 (EISA 2007).

E. Special Features:

1. Alternate Motor and Drive:

An alternate motor and medium or high-static drive shall be available to meet the airflow and external static pressure requirements specified on the equipment schedule.

2. External Paint Cabinet:

Where conditions require, units shall be painted with an American Sterling Gray finish.

3. Hot Water Coil:

Coil shall be 2-row, U-bend coil with copper tubes and aluminum plate fins bonded to the tubes by mechanical expansion. Coil shall be mounted in a galvanized steel housing that shall be fastened to the unit's fan deck for blow-thru heating operation. Coil shall have maximum working pressure of 150 psig.

4. Steam Distributing Coil:

Coil shall consist of one row of copper tubes with aluminum plate fins, and shall have inner steam distributing tubes. Coil shall be mounted in a galvanized steel housing and shall be fastened to the unit's fan deck for blow-thru heating operation. Coil shall have maximum working pressure of 20 psig at 260°F.

5. Electric Heaters:

Heaters for nominal 240v, 480v, or 575v, 3-phase, 60 Hz power supply shall be factory-supplied for field installation as shown on the equipment drawings. Electric heat assembly shall be ETL and ETL, Canada; agency approved, and shall have single-point power wiring. Heater assembly shall include contactors with 24v coils, power wiring, 24v control wiring terminal blocks, and a hinged access panel.

6. Air Discharge Plenum:

Plenum shall be factory-supplied to provide free-blow air distribution for vertical floor-mounted units. A grille with moveable vanes for horizontal or vertical airflow adjustment shall be included. Plenum housing shall be field-installed on the unit's fan deck for blow-thru air distribution.

7. Return Air Grille:

Grille shall be factory-supplied for field installation on the unit's return air opening.

8. Unit Subbase:

Subbase assembly shall be factory-supplied for field installation. Subbase shall elevate floor-mounted vertical units to provide access for correct condensate drain connection.

9. Economizers:

a. Accessory Ultra Low Leak EconoMi\$er X. (Field installed)

Economizer for ventilation or "free" cooling shall be factory provided for field installation on either return air opening of air handler.

1) Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.

2) Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.

3) Shall include all hardware, actuator and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.

4) Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.

5) Ultra LOW LEAK design meets California Title 24 section 140.4 and ASHRAE90.1 requirements for 4 cfm per sq. ft. on the outside air dampers and 10 cfm per sq. ft. on the return dampers.

6) Economizer controller on EconoMi\$er X models shall be the Honeywell W7220 that provides:

a) 2-line LCD interface screen for setup, configuration and troubleshooting

b) On-board Fault Detection and Diagnostics (FDD) that senses and alerts when the economizer is not operating properly, per California Title 24

c) Sensor failure loss of communication identification

d) Automatic sensor detection

e) Capabilities for use with multiple-speed indoor fan systems

f) Utilizing digital sensors: Dry bulb and Enthalpy. Accessory comes standard with dry bulb sensing.

g) Field installing enthalpy sensor required.

b. Accessory Standard Leak EconoMi\$er IV (Field-installed)

Economizer for ventilation or "free" cooling shall be factory provided for field installation on either return air opening of air handler.

1) Integrated, gear driven opposing modulating blade design type capable of simultaneous economizer and compressor operation.

- 2) Damper blades shall be galvanized steel with composite gears. Plastic or composite blades on intake or return shall not be acceptable.
 - 3) Shall include all hardware, actuator and controls to provide free cooling with outdoor air when temperature and/or humidity are below setpoints.
 - 4) Shall be equipped with gear driven dampers for both the outdoor ventilation air and the return air for positive air stream control.
 - 5) Standard leak rate shall be equipped with dampers not to exceed 2% leakage at 1 in. wg pressure differential.
 - 6) Economizer controller on EconoMi\$er IV models shall be Honeywell W7212 that provides:
 - a) Combined minimum and DCV maximum damper position potentiometers with compressor staging relay.
 - b) Functions with solid state analog enthalpy or dry bulb changeover control sensing.
 - c) Contains LED indicates for:
when free cooling is available, when module is in DCV mode, when exhaust fan is closed.
10. Overhead Suspension Package:
Package shall include necessary brackets to support units in a horizontal ceiling installation.
11. CO₂ Sensor:
Sensor shall provide the ability to signal the economizer to open when the space CO₂ level exceeds the predetermined set point. Sensor shall have the capability of being connected to Comfort System relay pack or to economizer using field-supplied and field-installed Honeywell dc adapter no. Q769C1004.
12. Condensate Drain Trap:
Trap shall have transparent, serviceable design for easy cleaning. Kit shall also include overflow shutoff switch and wiring harness for connection to alarm if desired.
13. Staged Air Volume System (SAV) for 2-stage cooling models only:
 - a. Evaporator fan motor:
 - 1) Shall have permanently lubricated bearings.
 - 2) Shall have a maximum continuous bhp rating for continuous duty operation; no safety factors above that rating.
 - 3) Shall be Variable Frequency duty and 2-speed control.
 - 4) Shall contain motor shaft grounding ring to prevent electrical bearing fluting damage by safely diverting harmful shaft voltages and bearing currents to ground.
14. Variable Frequency Drive (VFD). Only available on 2-speed indoor fan motor option Staged Air Volume System (SAV™):
 - a. Shall be installed inside the unit cabinet, mounted, wired and tested.
 - b. Shall contain Electromagnetic Interference (EMI) frequency protection.
 - c. Insulated Gate Bi-Polar Transistors (IGBT) used to produce the output pulse width modulated (PWM) waveform, allowing for quiet motor operation.
 - d. Self diagnostics with fault and power code LED indicator. Field accessory Display kit available for further diagnostics and special setup applications.
 - e. RS485 capability standard
 - f. Electronic thermal overload protection
 - g. 5% swinging chokes for harmonic reduction and improved power factor.
 - h. All printed circuit boards shall be conformal coated.
15. Display Kit for Variable Frequency Drive:
 - a. Kit allows the ability to access the VFD controller programs to provide special setup capabilities and diagnostics.
 - b. Kit contains display module and communications cable.
 - c. Display Kit can be permanently installed in the unit or used on any SAV system VFD controller as needed.

