TOSHIBA Carrier

SERVICE MANUAL

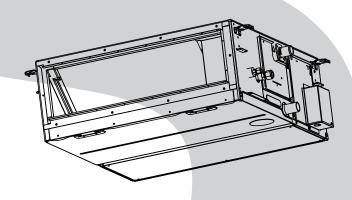
AIR-CONDITIONER MULTI TYPE

INDOOR UNIT

< Concealed Duct Standard Type >

MMD-AP0076BHPUL
MMD-AP0126BHPUL
MMD-AP0126BHPUL
MMD-AP0156BHPUL
MMD-AP0186BHPUL
MMD-AP0216BHPUL
MMD-AP0306BHPUL
MMD-AP0366BHPUL
MMD-AP0426BHPUL
MMD-AP0486BHPUL
MMD-AP0546BHPUL





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Original instruction

Please read carefully through these instructions that contain important information which complies with the Machinery Directive (Directive 2006/42/EC), and ensure that you understand them.

Generic Denomination: Air Conditioner

Definition of Qualified Installer or Qualified Service Person

The air conditioner must be installed, maintained, repaired and removed by a qualified installer or qualified service person. When any of these jobs is to be done, ask a qualified installer or qualified service person to do them for you.

A qualified installer or qualified service person is an agent who has the qualifications and knowledge described in the table below.

Agent	Qualifications and knowledge which the agent must have
Qualified installer	 The qualified installer is a person who installs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation. He or she has been trained to install, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations. The qualified installer who is allowed to do the electrical work involved in installation, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. The qualified installer who is allowed to do the refrigerant handling and piping work involved in installation, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work.
Qualified service person	 The qualified service person is a person who installs, repairs, maintains, relocates and removes the air conditioners made by Toshiba Carrier Corporation. He or she has been trained to install, repair, maintain, relocate and remove the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such operations by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to these operations. The qualified service person who is allowed to do the electrical work involved in installation, repair, relocation and removal has the qualifications pertaining to this electrical work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to electrical work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. The qualified service person who is allowed to do the refrigerant handling and piping work involved in installation, repair, relocation and removal has the qualifications pertaining to this refrigerant handling and piping work as stipulated by the local laws and regulations, and he or she is a person who has been trained in matters relating to refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, refrigerant handling and piping work on the air conditioners made by Toshiba Carrier Corporation or, alternatively, he or she has been instructed in such matters by an individual or individuals who have been trained and is thus thoroughly acquainted with the knowledge related to this work. The qualified service person who is allowed to work at heights has been trained in matters relating to working at heights with the air conditioners made by Toshiba Carrier Corporation or, alternatively, he

Definition of Protective Gear

When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and 'safety' work clothing.

In addition to such normal protective gear, wear the protective gear described below when undertaking the special work detailed in the table below.

Failure to wear the proper protective gear is dangerous because you will be more susceptible to injury, burns, electric shocks and other injuries.

Work undertaken	Protective gear worn	
All types of work	Protective gloves 'Safety' working clothing	
Electrical-related work	Gloves to provide protection for electricians and from heat Insulating shoes Clothing to provide protection from electric shock	
Work done at heights (50 cm or more)	Helmets for use in industry	
Transportation of heavy objects	Shoes with additional protective toe cap	
Repair of outdoor unit	Gloves to provide protection for electricians and from heat	

The important contents concerned to the safety are described on the product itself and on this Service Manual.

Please read this Service Manual after understanding the described items thoroughly in the following contents (Indications / Illustrated marks), and keep them.

[Explanation of indications]

Indication	Explanation			
<u></u> ♠ DANGER	Indicates contents assumed that an imminent danger causing a death or serious injury of the repair engineers and the third parties when an incorrect work has been executed.			
⚠ WARNING	Indicates possibilities assumed that a danger causing a death or serious injury of the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.			
⚠ CAUTION	Indicates contents assumed that an injury or property damage (*) may be caused on the repair engineers, the third parties, and the users due to troubles of the product after work when an incorrect work has been executed.			

^{*} Property damage: Enlarged damage concerned to property, furniture, and domestic animal / pet

[Explanation of illustrated marks]

Indication	Explanation	
Indicates prohibited items (Forbidden items to do) The sentences near an illustrated mark describe the concrete prohibited contents.		
0	Indicates mandatory items (Compulsory items to do) The sentences near an illustrated mark describe the concrete mandatory contents.	
Indicates cautions (Including danger / warning) The sentences or illustration near or in an illustrated mark describe the concrete cautious con		

Warning Indications on the Air Conditioner Unit

[Confirmation of warning label on the main unit]

Confirm that labels are indicated on the specified positions If removing the label during parts replace, stick it as the original.

	Warning indication	Description
A	WARNING ELECTRICAL SHOCK HAZARD Disconnect all remote electric power supplies before servicing.	WARNING ELECTRICAL SHOCK HAZARD Disconnect all remote electric power supplies before servicing.
	Moving parts. Do not operate unit with grille removed. Stop the unit before the servicing.	WARNING Moving parts. Do not operate unit with grille removed. Stop the unit before the servicing.
	CAUTION High temperature parts. You might get burned when removing this panel.	CAUTION High temperature parts. You might get burned when removing this panel
	CAUTION Do not touch the aluminium fins of the unit. Doing so may result in injury.	CAUTION Do not touch the aluminium fins of the unit. Doing so may result in injury.
<u></u>	CAUTION BURST HAZARD Open the service valves before the operation, otherwise there might be the burst.	CAUTION BURST HAZARD Open the service valves before the operation, otherwise there might be the burst.
<u> </u>	CAUTION Do not climb onto the fan guard. Doing so may result in injury.	CAUTION Do not climb onto the fan guard. Doing so may result in injury.

PRECAUTIONS FOR SAFETY

The manufacturer shall not assume any liability for the damage caused by not observing the description of this manual.



⚠ DANGER

Stav on

protection

allowed to do this kind of work.

Before carrying out the installation, maintenance, repair or removal work, be sure to set the circuit breaker for both the indoor and outdoor units to the OFF position. Otherwise, electric shocks may result Before opening the electrical box cover of the indoor unit or service panel of the outdoor unit, set the circuit breaker to the OFF position. Failure to set the circuit breaker to the OFF position may result in electric shocks through contact with the interior parts. Only a qualified installer (*1) or qualified service person (*1) is allowed to remove the intake grille of the indoor unit or service panel of the outdoor unit and do the work required. Before opening the suction board cover, set the circuit breaker to the OFF position. Failure to set the circuit breaker to the OFF position may result in injury through contact with the rotation parts. Only a qualified installer (*1) or qualified service person (*1) is allowed to remove the suction board cover and do the work required. Before starting to repair the outdoor unit fan or fan guard, be absolutely sure to set the circuit breaker to the OFF position, and place a "Work in progress" sign on the circuit breaker. braeaker When cleaning the filter or other parts of the indoor unit, set the circuit breaker to OFF without fail, and place a "Work in progress" sign near the circuit breaker before proceeding with the work. When you have noticed that some kind of trouble (such as when an error display has appeared, there is a smell of burning, abnormal sounds are heard, the air conditioner fails to cool or heat or water is leaking) has occurred in the air conditioner, do not touch the air conditioner yourself but set the circuit breaker to the OFF position, and contact a qualified service person. Take steps to ensure that the power will not be turned on (by marking "out of service" near the circuit breaker, for instance) until qualified service person arrives. Continuing to use the air conditioner in the trouble status may cause mechanical problems to escalate or result in electric shocks or other failure. When you access inside of the service panel to repair electric parts, wait for about five minutes after turning off the breaker. Do not start repairing immediately Otherwise you may get electric shock by touching terminals of high-voltage capacitors. Natural discharge of the capacitor takes about five minutes. When checking the electric parts, removing the cover of the electric parts box of Indoor Unit and/or service panel of Outdoor Unit inevitably to determine the failure, use gloves to provide protection for **Flectric** electricians, insulating shoes, clothing to provide protection from electric shock and insulating tools. Be shock hazard careful not to touch the live part. Electric shock may result. Only "Qualified service person" is allowed to Place a "Work in progress" sign near the circuit breaker while the installation, maintenance, repair or removal work is being carried out. There is a danger of electric shocks if the circuit breaker is set to ON by mistake. When checking the electric parts, removing the cover of the electric parts box of Indoor Unit and/or front panel of Outdoor Unit inevitably to determine the failure, put a sign "Do not enter" around the site before the work. Failure to do this may result in third person getting electric shock. Prohibition Before operating the air conditioner after having completed the work, check that the electrical parts box cover of the indoor unit and service panel of the outdoor unit are closed, and set the circuit breaker to the ON position. You may receive an electric shock if the power is turned on without first conducting these checks. If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, wear insulated heat-resistant gloves, insulated boots and insulated work overalls, and take care to avoid touching any live parts.

You may receive an electric shock if you fail to heed this warning. Only qualified service person (*1) is

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Before starting to repair the air conditioner, read carefully through the Service Manual, and repair the air conditioner by following its instructions.

Only qualified service person (*1) is allowed to repair the air conditioner.

Repair of the air conditioner by unqualified person may give rise to a fire, electric shocks, injury, water leaks and / or other problems.

Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.

Only a qualified installer (*1) or qualified service person (*1) is allowed to carry out the electrical work of the air conditioner.

Under no circumstances must this work be done by an unqualified individual since failure to carry out the work properly may result in electric shocks and / or electrical leaks.

When the air conditioner is to be transported, installed, maintained, repaired or removed, wear protective gloves and 'safety' work clothing.

To connect the electrical wires, repair the electrical parts or undertake other electrical jobs, wear gloves to provide protection for electricians, insulating shoes and clothing to provide protection from electric shocks. Failure to wear this protective gear may result in electric shocks.

Electrical wiring work shall be conducted according to law and regulation in the community and installation manual. Failure to do so may result in electrocution or short circuit.

Use wiring that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws. Use of wiring which does not meet the specifications may give rise to electric shocks, electrical leakage, smoking and/or a fire.



Only a qualified installer (*1) or qualified service person (*1) is allowed to undertake work at heights using a stand of 50 cm or more or to remove the intake grille of the indoor unit to undertake work.

When working at heights, use a ladder which complies with the ISO 14122 standard, and follow the procedure in the ladder's instructions.

Also wear a helmet for use in industry as protective gear to undertake the work.

Before working at heights, put a sign in place so that no-one will approach the work location, before proceeding with the work. Parts and other objects may fall from above, possibly injuring a person below. While carrying out the work, wear a helmet for protection from falling objects.

When executing address setting, test run, or troubleshooting through the checking window on the electric parts box, put on insulated gloves to provide protection from electric shock. Otherwise you may receive an electric shock.

When the first filter comes out without connected to the other one, insert it once more to connectthe two filters together and pull out them as connected. Do not insert hands to take out the second filter. You may injure Yourself.

Do not touch the aluminum fin of the outdoor unit.

You may injure yourself if you do so. If the fin must be touched for some reason, first put on protective gloves and safety work clothing, and then proceed.

Do not climb onto or place objects on top of the outdoor unit.

You may fall or the objects may fall off of the outdoor unit and result in injury.

Use forklift to carry in the air conditioner units and use winch or hoist at installation of them.

When transporting the air conditioner, wear shoes with protective toe caps, protective gloves and other protective clothing.

When transporting the air conditioner, do not take hold of the bands around the packing carton. You may injure yourself if the bands should break.

Be sure that a heavy unit (10 kg or heavier) such as a compressor is carried by two persons.

This air conditioner has passed the pressure test as specified in IEC 60335-2-40 Annex EE.



Before troubleshooting or repair work, check the earth wire is connected to the earth terminals of the main unit, otherwise an electric shock is caused when a leak occurs. If the earth wire is not correctly connected, contact an electric engineer for rework.

After completing the repair or relocation work, check that the ground wires are connected properly.

Be sure to connect earth wire. (Grounding work) Incomplete grounding causes an electric shock. Do not connect ground wires to gas pipes, water pipes, and lightning rods or ground wires for telephone wires.

Prohibition of modification.	Do not modify the products.Do not also disassemble or modify the parts. It may cause a fire, electric shock or injury.
Use specified parts.	When any of the electrical parts are to be replaced, ensure that the replacement parts satisfy the specifications given in the Service Manual (or use the parts contained on the parts list in the Service Manual). Use of any parts which do not satisfy the required specifications may give rise to electric shocks, smoking and / or a fire.
Do not bring a child close to the equipment.	If, in the course of carrying out repairs, it becomes absolutely necessary to check out the electrical parts with the electrical parts box cover of one or more of the indoor units and the service panel of the outdoor unit removed in order to find out exactly where the trouble lies, put a sign in place so that no-one will approach the work location before proceeding with the work. Third-party individuals may enter the work site and receive electric shocks if this warning is not heeded.
Insulating measures	Connect the cut-off lead wires with crimp contact, etc., put the closed end side upward and then apply a watercut method, otherwise a leak or production of fire is caused at the users' side.
No fire	 When performing repairs using a gas burner, replace the refrigerant with nitrogen gas because the oil that coats the pipes may otherwise burn. When repairing the refrigerating cycle, take the following measures. 1) Be attentive to fire around the cycle. When using a gas stove, etc., be sure to put out fire before work; otherwise the oil mixed with refrigerant gas may catch fire. 2) Do not use a welder in the closed room. When using it without ventilation, carbon monoxide poisoning may be caused. 3) Do not bring inflammables close to the refrigerant cycle, otherwise fire of the welder may catch the inflammables.
	The refrigerant used by this air conditioner is the R410A.
	Check the used refrigerant name and use tools and materials of the parts which match with it. For the products which use R410A refrigerant, the refrigerant name is indicated at a position on the outdoor unit where is easy to see. To prevent miss-charging, the route of the service port is changed from one of the former R22.
	Do not use any refrigerant different from the one specified for complement or replacement. Otherwise, abnormally high pressure may be generated in the refrigeration cycle, which may result in a failure or explosion of the product or an injury to your body.
	For an air conditioner which uses R410A, never use other refrigerant than R410A. For an air conditioner which uses other refrigerant (R22, etc.), never use R410A. If different types of refrigerant are mixed, abnormal high pressure generates in the refrigerating cycle and an injury due to breakage may be caused.
Refrigerant	When the air conditioner has been installed or relocated, follow the instructions in the Installation Manual and purge the air completely so that no gases other than the refrigerant will be mixed in the refrigerating cycle. Failure to purge the air completely may cause the air conditioner to malfunction.
	Do not charge refrigerant additionally. If charging refrigerant additionally when refrigerant gas leaks, the refrigerant composition in the refrigerating cycle changes resulted in change of air conditioner characteristics or refrigerant over the specified standard amount is charged and an abnormal high pressure is applied to the inside of the refrigerating cycle resulted in cause of breakage or injury. Therefore if the refrigerant gas leaks, recover the refrigerant in the air conditioner, execute vacuuming, and then newly recharge the specified amount of liquid refrigerant. In this time, never charge the refrigerant over the specified amount.
	When recharging the refrigerant in the refrigerating cycle, do not mix the refrigerant or air other than R410A into the specified refrigerant. If air or others is mixed with the refrigerant, abnormal high pressure generates in the refrigerating cycle resulted in cause of injury due to breakage.
	After installation work, check the refrigerant gas does not leak. If the refrigerant gas leaks in the room, poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous.
	Never recover the refrigerant into the outdoor unit. When the equipment is moved or repaired, be sure to recover the refrigerant with recovering device. The refrigerant cannot be recovered in the outdoor unit; otherwise a serious accident such as breakage or injury is caused.

Assembly / Wiring	After repair work, surely assemble the disassembled parts, and connect and lead the removed wires as before. Perform the work so that the cabinet or panel does not catch the inner wires. If incorrect assembly or incorrect wire connection was done, a disaster such as a leak or fire is caused at user's side.
Insulator check	After the work has finished, be sure to use an insulation tester set (500 V Megger) to check the resistance is 1 M Ω or more between the charge section and the non-charge metal section (Earth position). If the resistance value is low, a disaster such as a leak or electric shock is caused at user's side.
	When the refrigerant gas leaks during work, execute ventilation. If the refrigerant gas touches to a fire, poisonous gas generates. A case of leakage of the refrigerant and the closed room full with gas is dangerous because a shortage of oxygen occurs. Be sure to execute ventilation.
Ventilation	If refrigerant gas has leaked during the installation work, ventilate the room immediately. If the leaked refrigerant gas comes in contact with fire, noxious gas may generate.
Vernaladen	After installation work, check the refrigerant gas does not leak. If the refrigerant gas leaks in the room, poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous.
	When the refrigerant gas leaks, find up the leaked position and repair it surely. If the leaked position cannot be found up and the repair work is interrupted, pump-down and tighten the service valve, otherwise the refrigerant gas may leak into the room. The poisonous gas generates when gas touches to fire such as fan heater, stove or cocking stove though the refrigerant gas itself is innocuous. When installing equipment which includes a large amount of charged refrigerant such as a multi air conditioner in a sub-room, it is necessary that the density does not the limit even if the refrigerant leaks. If the refrigerant leaks and exceeds the limit density, an accident of shortage of oxygen is caused.
Compulsion	Tighten the flare nut with a torque wrench in the specified manner. Excessive tighten of the flare nut may cause a crack in the flare nut after a long period, which may result in refrigerant leakage.
	Nitrogen gas must be used for the airtight test.
	The charge hose must be connected in such a way that it is not slack.
	For the installation / moving / reinstallation work, follow to the Installation Manual. If an incorrect installation is done, a trouble of the refrigerating cycle, water leak, electric shock or fire is caused.
	Once the repair work has been completed, check for refrigerant leaks, and check the insulation resistance and water drainage. Then perform a trial run to check that the air conditioner is running properly.
	After repair work has finished, check there is no trouble. If check is not executed, a fire, electric shock or injury may be caused. For a check, turn off the power breaker.
Check after repair	After repair work (installation of front panel and cabinet) has finished, execute a test run to check there is no generation of smoke or abnormal sound. If check is not executed, a fire or an electric shock is caused. Before test run, install the front panel and cabinet.
	Be sure to fix the screws back which have been removed for installation or other purposes.
Do not operate the unit with the valve closed.	Check the following matters before a test run after repairing piping. • Connect the pipes surely and there is no leak of refrigerant. • The valve is opened. Running the compressor under condition that the valve closes causes an abnormal high pressure resulted in damage of the parts of the compressor and etc. and moreover if there is leak of refrigerant at connecting section of pipes, the air is sucked and causes further abnormal high pressure resulted in burst or injury.
	Only a qualified installer (*1) or qualified service person (*1) is allowed to relocate the air conditioner. It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and / or vibration may result.
Check after reinstallation	Check the following items after reinstallation. 1) The earth wire is correctly connected. 2) The power cord is not caught in the product. 3) There is no inclination or unsteadiness and the installation is stable. If check is not executed, a fire, an electric shock or an injury is caused.
	When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe. Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc.

	When the service panel of the outdoor unit is to be opened in order for the compressor or the area around this part to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel. If you fail to heed this warning, you will run the risk of burning yourself because the compressor pipes and other parts will be very hot to the touch. In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.
	Take care not to get burned by compressor pipes or other parts when checking the cooling cycle while running the unit as they get heated while running. Be sure to put on gloves providing protection for heat.
(When the service panel of the outdoor unit is to be opened in order for the fan motor, reactor, inverter or the areas around these parts to be repaired immediately after the air conditioner has been shut down, set the circuit breaker to the OFF position, and then wait at least 10 minutes before opening the service panel.
	If you fail to heed this warning, you will run the risk of burning yourself because the fan motor, reactor,

If you fail to heed this warning, you will run the risk of burning yourself because the fan motor, reactor inverter heat sink and other parts will be very hot to the touch.

In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves.

In addition, before proceeding with the repair work, wear the kind of insulated heat-resistant gloves designed to protect electricians.

Only a qualified installer or service person is allowed to do installation work. Inappropriate installation may result in water leakage, electric shock or fire.

Before starting to install the air conditioner, read carefully through the Installation Manual, and follow its instructions to install the air conditioner.

Be sure to use the company-specified products for the separately purchased parts. Use of non-specified products may result in fire, electric shock, water leakage or other failure. Have the installation performed by a qualified installer.

Do not supply power from the power terminal block equipped on the outdoor unit to another outdoor unit. Capacity overflow may occur on the terminal block and may result in fire.

Do not install the air conditioner in a location that may be subject to a risk of expire to a combustible gas. If a combustible gas leaks and becomes concentrated around the unit, a fire may occur.



Cooling check

Install the indoor unit at least 2.5 m above the floor level since otherwise the users may injure themselves or receive electric shocks if they poke their fingers or other objects into the indoor unit while the air conditioner is running.

Install a circuit breaker that meets the specifications in the installation manual and the stipulations in the local regulations and laws.

Install the circuit breaker where it can be easily accessed by the qualified service person (*1).

If you install the unit in a small room, take appropriate measures to prevent the refrigerant from exceeding the limit concentration even if it leaks. Consult the dealer from whom you purchased the air conditioner when you implement the measures. Accumulation of highly concentrated refrigerant may cause an oxygen deficiency accident.

Do not place any combustion appliance in a place where it is directly exposed to the wind of air conditioner, otherwise it may cause imperfect combustion.

When mounting the rails, push them until the 3 latches click. (Concealed duct type only)

Insert the filters into the direction which the arrows, carved on the filters, show. (2 filters are identical)

Explanations given to user

If you have discovered that the fan grille is damaged, do not approach the outdoor unit but set the circuit breaker to the OFF position, and contact a qualified service person to have the repairs done. Do not set the circuit breaker to the ON position until the repairs are completed.

Relocation

- Only a qualified installer (*1) or qualified service person (*1) is allowed to relocate the air conditioner.
 It is dangerous for the air conditioner to be relocated by an unqualified individual since a fire, electric shocks, injury, water leakage, noise and / or vibration may result.
- When carrying out the pump-down work shut down the compressor before disconnecting the refrigerant pipe. Disconnecting the refrigerant pipe with the service valve left open and the compressor still operating will cause air, etc. to be sucked in, raising the pressure inside the refrigeration cycle to an abnormally high level, and possibly resulting in reputing, injury, etc.
- (*1) Refer to the "Definition of Qualified Installer or Qualified Service Person"

1. SPECIFICATIONS

Concealed Duct Standard type

Model name			MMD-AP0076BHPUL	MMD-AP0096BHPUL	MMD-AP0126BHPUL
Cooling Capacity (KBtu/h)			7.50	9.50	12.0
Heating Capacity		(KBtu/h)	8.50	10.5	13.5
	Power supply		1Ph 60Hz 230V(208/230V)		
Electrical	Running current	(A)	0.48	0.62	0.62
characteristics	Power consump	tion (kW)	0.070	0.090	0.080
	Starting current	(A)	0.68	0.82	0.82
Main unit				Zinc hot dipping steel plate	
Appearance	Ceiling panel	Model name		-	
	Celling parier	Panel Color		-	
		Height (in)	10.9	10.9	10.9
	Main unit	Width (in)	27.6	27.6	27.6
Outer diamension		Depth (in)	29.6	29.6	29.6
Outer diamension		Height (in)	-	-	-
	Ceiling panel	Width (in)	-	-	-
		Depth (in)	-	-	-
Total weight	Main unit	(lbs)	56	56	56
Total Weight	Ceiling panel	(lbs)	-	-	-
Heat exchanger			Finned tube		
	Fan		Centrifugal (Multi Balde)		
Fan unit	Standard air flow	v H/M/L (cfm)	318/265/212	395/329/263	395/329/263
i ali uliit	Motor (W)		150	150	150
	External static pressure (in WG)		0.4	0.4	0.4
Air filte			Standard filter attached		
Controller		-	-	-	
Sound pressure level H/M/L (dB)		39/34/30	41/36/32	41/36/32	
Sound power level H/M/L (dB)		54/49/45	56/51/47	56/51/47	
Gas side (in)		3/8	3/8	3/8	
Connecting p	pipe Liquid	(in)	1/4	1/4	1/4
Drain port (in)		Outside Dia. 1-1/4			

Note 1: The cooling capacities and electrical characteristics are measured under the conditions specified by JIS B 8615 based on the reference piping.

The reference piping consists of 5 m of main piping and 2.5 m of branch piping connected with 0 m.

The reference piping consists of 5 m of main piping and 2.5 m of branch piping connected with 0 m height.

Note 2: The sound level are measured in an anechoic chamber in accordance with JIS B 8616.

Normally, the values measured in the actual operating environment become larger than the indicated valves due to the effects of external sound.

Note: Rated conditions Cooling: Indoor air temperature 80°F DB/67°F WB, Outdoor air temperature 95°F DB Heating: Indoor air temperature 70°F DB, Outdoor air temperature 47°F DB/43°F WB

Concealed Duct Standard type

Concealed Duct Standard type

Model name			MMD-AP0156BHPUL	MMD-AP0186BHPUL	MMD-AP0216BHPUL
Cooling Capacity (KBtu/h)			15.4	18.0	21.0
Heating Capacity		(KBtu/h)	17.0	20.0	24.0
	Power supply		1Ph 60Hz 230V(208/230V)		
Electrical	Running current	(A)	0.89	0.96	1.35
characteristics	Power consumpt	ion (kW)	0.130	0.140	0.210
	Starting current	(A)	1.29	1.36	2.15
	Main unit			Zinc hot dipping steel plate	
Appearance	Ceiling panel	Model name		-	
	Celling parier	Panel Color			
		Height (in)	10.9	10.9	10.9
	Main unit	Width (in)	39.4	39.4	55.2
Outer diamension		Depth (in)	29.6	29.6	29.6
Outer diamension		Height (in)	-	-	-
	Ceiling panel	Width (in)	-	-	-
		Depth (in)	-	-	-
Total weight	Main unit	(lbs)	73	73	93
Total Weight	Ceiling panel	(lbs)	-	-	-
Heat exchanger			Finned tube		
	Fan		Centrifugal (Multi Balde)		
Fan unit	Standard air flow	H/M/L (cfm)	589/489/394	624/489/394	706/583/512
i an unit	Motor (W)		150	150	250
	External static pressure (in WG)		0.4	0.4	0.6
Air filte			Standard filter attached		
Controller		-	•	-	
Sound pressure level H/M/L (dB)		44/41/35	45/41/35	44/34/30	
Sound power level H/M/L (dB)		59/56/50	60/56/50	51/41/37	
Gas side (in)		5/8	5/8	5/8	
Connecting p	pipe Liquid	(in)	3/8	3/8	3/8
Drain port (in)		Outside Dia. 1-1/4			

Note 1 : The cooling capacities and electrical characteristics are measured under the conditions specified by JIS B 8615 based on the reference piping.
The reference piping consists of 5 m of main piping and 2.5 m of branch piping connected with 0 m height.

Note 2: The sound level are measured in an anechoic chamber in accordance with JIS B 8616. Normally, the values measured in the actual operating environment become larger than the indicated valves due to the effects of external sound.

Note: Rated conditions Cooling: Indoor air temperature 80°F DB/67°F WB, Outdoor air temperature 95°F DB Heating: Indoor air temperature 70°F DB, Outdoor air temperature 47°F DB/43°F WB

Concealed Duct Standard type

Model name			MMD-AP0246BHPUL	MMD-AP0306BHPUL	MMD-AP0366BHPUL
Cooling Capacity (KBtu/h)			24.0	30.0	36.0
Heating Capacity		(KBtu/h)	27.0	34.0	40.0
Power supply			1Ph 60Hz 230V(208/230V)		
Electrical	Running current	(A)	1.35	1.41	2.12
characteristics	Power consumption	on (kW)	0.210	0.220	0.330
	Starting current	(A)	2.15	2.21	2.92
	Main unit			Zinc hot dipping steel plate	
Appearance	Ceiling panel	Model name		-	
	Celling parier	Panel Color	-		
		Height (in)	10.9	10.9	10.9
	Main unit	Width (in)	55.2	55.2	55.2
Outer diamension		Depth (in)	29.6	29.6	29.6
Outer diamension		Height (in)	-	-	-
	Ceiling panel	Width (in)	-	-	-
		Depth (in)	-	-	-
Total weight	Main unit	(lbs)	93	93	93
rotal weight	Ceiling panel	(lbs)	-	-	-
Heat exchanger			Finned tube		
	Fan		Centrifugal (Multi Balde)		
Fan unit	Standard air flow	H/M/L (cfm)	706/583/512	742/653/547	1130/954/812
ran unii	Motor (W)		250	250	250
	External static pressure (in WG)		0.6	0.6	0.6
Air filte			Standard filter attached		
Controller		-	-	-	
Sound pressure level H/M/L (dB)		44/34/30	45/35/31	46/41/37	
Sound power level H/M/L (dB)		58/49/45	60/50/46	61/56/52	
Gas side (in)		5/8	5/8	5/8	
Connecting p	pipe Liquid	(in)	3/8	3/8	3/8
Drain port (ort (in)	Outside Dia. 1-1/4		

Note 1 : The cooling capacities and electrical characteristics are measured under the conditions specified by JIS B 8615 based on the reference piping.

The reference piping consists of 5 m of main piping and 2.5 m of branch piping connected with 0 m height.

Note 2: The sound level are measured in an anechoic chamber in accordance with JIS B 8616. Normally, the values measured in the actual operating environment become larger than the indicated valves due to the effects of external sound.

Note : Rated conditions Cooling: Indoor air temperature 80°F DB/67°F WB, Outdoor air temperature 95°F DB Heating: Indoor air temperature 70°F DB, Outdoor air temperature 47°F DB/43°F WB

Concealed Duct Standard type

Model name			MMD-AP0426BHPUL	MMD-AP0486BHPUL	MMD-AP0546BHPUL		
Cooling Capacity		(KBtu/h)	42.0	48.0	54.0		
Heating Capacity		(KBtu/h)	47.5	54.0	60.0		
	Power supply		1Ph 60Hz 230V(208/230V)				
Electrical	Running current	(A)	2.12	2.18	2.18		
characteristics	Power consump	tion (kW)	0.330	0.340	0.340		
	Starting current	(A)	2.92	2.98	2.98		
	Main unit			Zinc hot dipping steel plate			
Appearance	Ceiling panel	Model name		-			
	Celling parier	Panel Color		-			
		Height (in)	10.9	10.9	10.9		
	Main unit	Width (in)	55.2	55.2	55.2		
Outer diamension		Depth (in)	29.6	29.6	29.6		
Outer diamension		Height (in)	-	-	-		
	Ceiling panel	Width (in)	-	-	-		
		Depth (in)	-	-	-		
Total weight	Main unit	(lbs)	93	93	93		
Total Weight	Ceiling panel	(lbs)	-	-	-		
Heat exchanger			Finned tube				
	Fan		Centrifugal (Multi Balde)				
Fan unit	Standard air flow	v H/M/L (cfm)	1130/954/812	1177/1024/883	1177/1024/883		
i aii uiiit	Motor	(W)	250	250	250		
	External static pressure (in WG)		0.6	0.6	0.6		
Air filte			Standard filter attached				
Controller			-	-	-		
Sound pressure level H/M/L (dB		(dB)	46/41/37	47/42/38	47/42/38		
Sound power level	H/M/L	(dB)	61/56/52	62/57/53	62/57/53		
	Gas s	de (in)	5/8	5/8	5/8		
Connecting p	pipe Liquid	(in)	3/8	3/8	3/8		
	Drain	port (in)		Outside Dia. 1-1/4			

Note 1 : The cooling capacities and electrical characteristics are measured under the conditions specified by JIS B 8615 based on the reference piping.

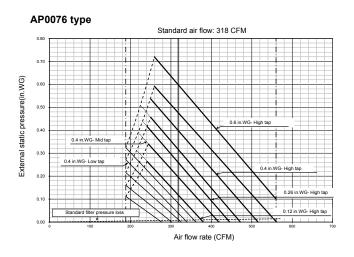
The reference piping consists of 5 m of main piping and 2.5 m of branch piping connected with 0 m height.

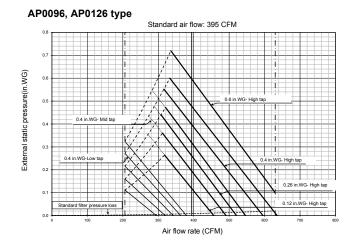
Note 2: The sound level are measured in an anechoic chamber in accordance with JIS B 8616.

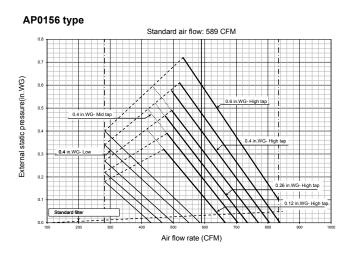
Normally, the values measured in the actual operating environment become larger than the indicated valves due to the effects of external sound.

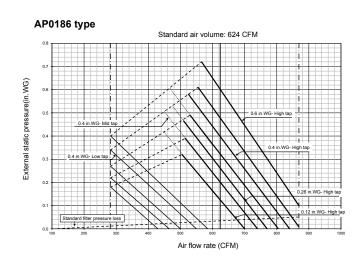
Note : Rated conditions Cooling: Indoor air temperature 80°F DB/67°F WB, Outdoor air temperature 95°F DB Heating: Indoor air temperature 70°F DB, Outdoor air temperature 47°F DB/43°F WB

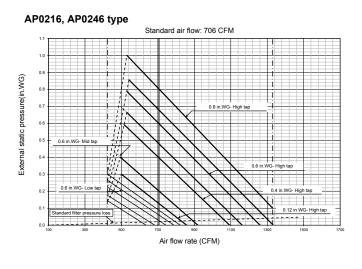
2. FAN CHARACTER ISTICS

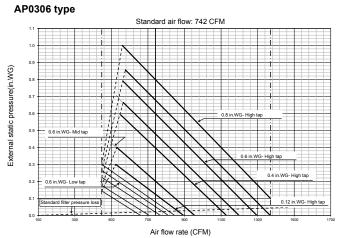




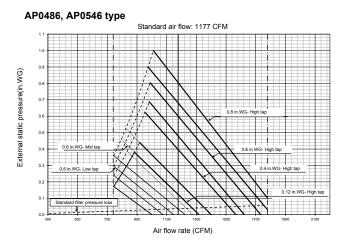








AP0366, AP0426 type Standard air flow: 1130 CFM 1.0 0.8 0.5 in WG- High tap 0.4 in WG- High tap 0.5 in WG- High tap 0.5 in WG- High tap 0.6 in WG- High tap 0.7 0.8 in WG- High tap 0.9 in WG- High tap 0.1 in WG- High tap 0.1 in WG- High tap 0.2 in WG- High tap 0.3 in WG- High tap 0.4 in WG- High tap



The concealed duct unit has 7 steps of static pressure (MMD-AP0076 \sim 0186BHPUL is 0.12 - 0.6 in. WG, MMD-AP0216 \sim 0546BMPUL is 0.12 - 0.8 in. WG) adjustment to meet the installation site requirements / conditions.

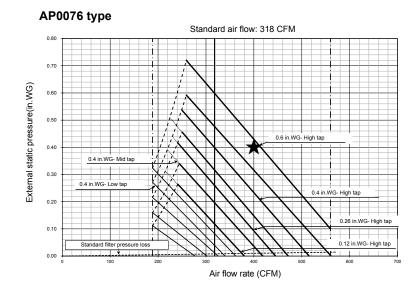
With these steps there are different speed fan taps associated to select correct air flow.

For meeting the site requirement / conditions, make sure the external static pressure and air flow are determined. Plot the external static pressure and air flow on the below graph to determine the right speed fan step setting.

For example: Job site requirement is to deliver 400 CFM at 0.4 in. WG external static pressure. Using the below graph, external static pressure on vertical axis and air flow on horizontal axis, the star mark indicates the job site requirement.

The star mark is below 0.6 in. WG high speed fan tap line, which means the unit needs to be set to 0.6 in WG external static pressure with high speed fan tap.

Please follow the process described in application controls of this manual for set up external static pressure.

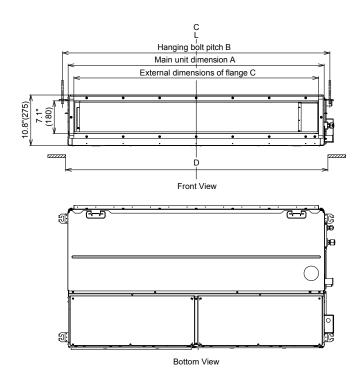


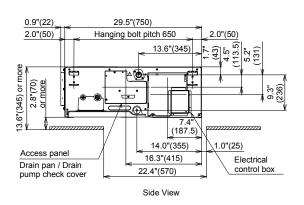
NOTE

Supply air CFM will follow the solid line fan curve shown in the above graph if there is any change in the external static pressure.

Supply air volume for medium and low fan speed tap is also set by remote controller. It will follow the dotted line fan curve in the graph.

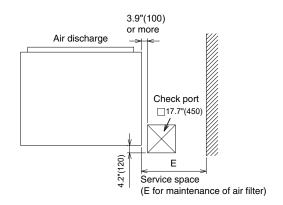
3. CONSTRUCTION VIEWS (EXTERNAL VIEWS)





▼ Dimension in inches (mm)

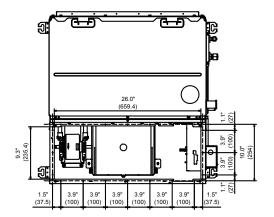
Model MMD-	Α	В	С	D
AP0076~AP0126	27.6" (700)	30.1" (765)	25.2" (640)	29.5" (750)
AP0156~AP0186	39.4" (1000)	41.9" (1065)	37.0" (940)	41.3" (1050)
AP0216~AP0546	55.1" (1400)	57.7" (1465)	52.8" (1340)	57.1" (1450)



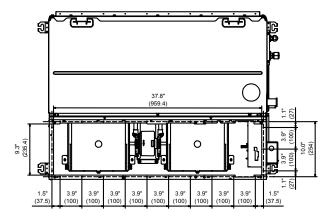
Model MMD-	E
AP0076~AP0126	27.6" (700)
AP0156~AP0186	19.7" (500)
AP0216~AP0546	27.6" (700)

AP0156, AP0186

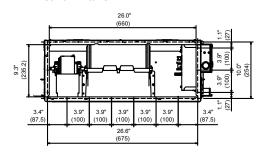
<Bottom air intake>



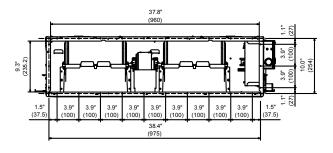
<Bottom air intake>



<Rear air intake>

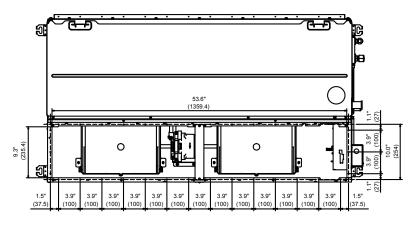


<Rear air intake>

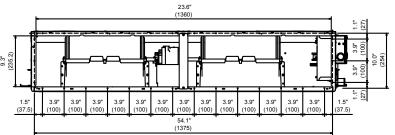


<u>AP0216, AP0246, AP0306, AP0366</u> <u>AP0426, AP0486, AP0546</u>

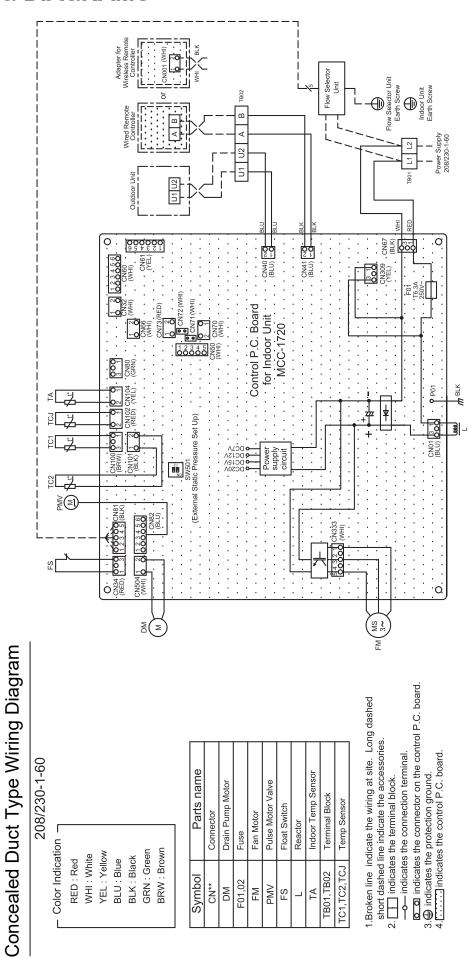
<Bottom air intake>







4. WIRING DIAGRAMS



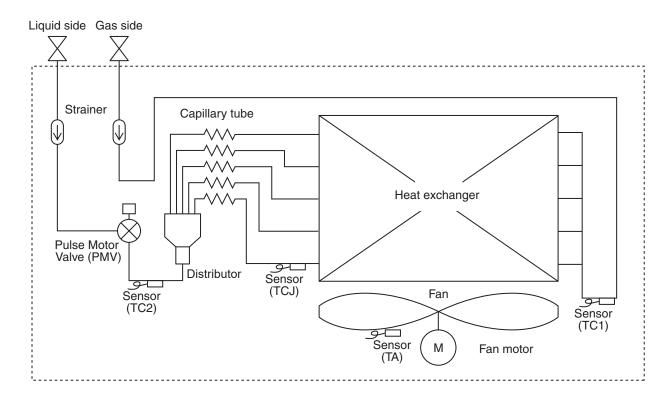
5. PARTS RATING

Model	MMD-AP	0076BHPUL	0096BHPUL	0126BHPUL	0156BHPUL	0186BHPUL	
Fan motor			ICF-340W150-2A	ICF-340W150-1A			
Drain pump motor				PMD-08D12TF-2			
Float switch				FS-1A-31-3			
Pulse motor valve	Pulse motor valve PAM-MD12TF-301						
TA sensor		12.9" (328 mm)					
TC1 sensor		Ø0.16"(4mm), 39.4" (1000mm)					
TC2 sensor		Ø0.24"(6mm), 39.4" (1000mm)					
TCJ sensor		Ø0.24"(6mm), 39.4" (1000mm)					

Model	MMD-AP	0216BHPUL	0246BHPUL	0306BHPUL	0366BHPUL	0426BHPUL	0486BHPUL	0546BHPUL
Fan motor				IC	CF-340W250-	1A		
Drain pump motor		PMD-08D12TF-2						
Float switch		FS-1A-31-3						
Pulse motor valve				P.A	M-MD12TF-3	301		
TA sensor		12.9" (328 mm)						
TC1 sensor	Ø0.16"(4mm), 39.4" (1000mm)							
TC2 sensor	Ø0.24"(6mm), 39.4" (1000mm)							
TCJ sensor		Ø0.24"(6mm), 39.4" (1000mm)						

6. REFRIGERANT CYCLE DIAGRAM

Indoor unit



Explanation of functional parts in indoor unit

Functional part	name	Functional outline				
Pulse Motor Valve	PMV	(Connector CN82 (6P): Blue) 1) Controls super heat in cooling operation 2) Controls under cool in heating operation 3) Recovers refrigerant oil in cooling operation 4) Recovers refrigerant oil in heating operation				
Temp. Sensor	1.TA	(Connector CN104 (2P): Yellow) 1) Detects indoor suction temperature				
2.TC1 (Connector CN100 (3P): Brown) 1) Controls PMV super heat in cooling operation (Connector CN101 (2P): Black) 1) Controls PMV under cool in heating operation		(Connector CN100 (3P): Brown) 1) Controls PMV super heat in cooling operation				
	4.TCJ	(Connector CN102 (2P): Red) 1) Controls PMV super heat in cooling operation				

7. CONTROL OUTLINE

■ Indoor unit

Control specifications

NO.	Item	Specification outline	Remarks						
1	Upon power supply reset	 Identification of outdoor unit When the power supply is reset, the outdoor unit is identified, and control is redirected according to the identification result. Indoor fan speed and air flow direction control availability settings Settings such as indoor fan speed and air flow direction control availability are replaced on the basis of EEPROM data. If power supply reset is performed in the wake of a fault, the check code is cleared. If the abnormality persists after the Start / Stop button on the remote controller is pressed to resume operation, the check code is redisplayed on the remote controller. 							
	Operation selection	The operation mode changes in response to an operation selection command issued via the remote controller.	Ts: Temperature setting						
		Remote controller command Control outline	Ta: Room						
		STOP Air conditioner shutdown	temperature						
2		FAN Fan operation							
		COOL Cooling operation							
		DRY Drying operation							
		HEAT Heating operation							
	Room temp.	Adjustment range - remote controller temperature setting (°F[°C])	Shift in heating suction						
	CONTROL	COOL HEAT	temperature						
		Wired type 64°F[18°C] to 84°F[29°C] 64°F[18°C] to 84°F[29°C] Wireless type 63°F[17°C] to 86°F[30°C] 63°F[17°C] to 86°F[30°C]	(not applicable to remote controller						
			thermo						
		2. In heating operation, the temperature setting may be fine-tuned via the DN code "06".	operation)						
3		SET DATA 0 2 4 6							
		Temperature setting adjustment							
		Factory default							
		Factory default Model type SET DATA							
		Floor standing (standard, concealed, cabinet) 0							
		Other model 2							
	Automatic	The outdoor unit determines the operational capacities of indoor units	Ts: Temperature						
	capacity control	according to the difference between Ta and Ts.	setting Ta: Room						
		Ta(°F) Ta Cooling Ta(°F) Ta Heating							
		+3.6 +2 \\ +1.8 +1							
4		SD S3\S0\							
		+1.8 +1 SB TS TS S5 S7							
		Ts Ts S7 -1.8 -1 S9							
		S5 SB SD SD SD							
		-1.8 -1 $-3.6 -2$ -3.6 -2 -3.6 -2							

NO.	Item	Specification outline	Remarks
	Fan speed control	1. The fan operates in one of the four speed modes of "HIGH (HH)", "MED (H)", "LOW (L)" and "AUTO" on the basis of a command issued via the remote controller. (Concealed duct high static pressure type: HH only) 2. In AUTO fan speed mode, the air speed changes according to the difference between Ta and Ts. <cooling></cooling>	HH > H+ > H > L+ > L > UL or LL
		<c00l></c00l>	
		Ta(°F) Ta(°C)	
		+5.4 +3.0	
		+4.5 +2.5 <hh> C</hh>	
		+3.6 +2.0 H+ <hh>D</hh>	
		+1.8 +1.0 H <hh>,</hh>	
		+0.9 +0.5 L+ <h+> E</h+>	
		Tsc Tsc L <h></h>	
		-0.9 -0.5 L <h> F G </h>	
5		Control is identical in remote controller thermo and body thermo operation. Speed modes shown in < > apply to cooling operation under AUTO air conditioner operation mode. In AUTO fan speed mode, the fan speed remains the same for 3 minutes each time a speed change occurs. However, a speed change command issued via the remote controller can override this, and the fan speed changes accordingly. At the beginning of cooling operation, a higher speed (steeper downward temperature gradient) is chosen. As long as the temperature difference remains on a boundary line, the fan speed stays the same. Cooling operation with the remote controller can override this, and the fan speed changes accordingly. Ta (°F)	DN code "32" "0000": Body thermo "0001": Remote controller thermo
		 Figures inside () applies to remote controller thermo operation. Figures outside () applies to body thermo operation. Speed modes shown in < > apply to heating operation under AUTO air conditioner operation mode. • In AUTO fan speed mode, the fan speed remains the same for 1 minute each time a speed change occurs. However, a speed change command issued via the remote controller can override this, and the fan speed changes accordingly. • At the beginning of heating operation, a higher speed (steeper upward temperature gradient) is chosen. • As long as the temperature difference remains on a boundary line, the fan speed stays the same. • When TC2 ≥ 60 °C, the fan speed is raised by one step. 3. If the air conditioner goes thermo OFF during heating operation, the fan speed drops down to LL (breeze). 	TC2: Indoor heat exchanger sensor temperature "HEATING STANDBY " displayed

NO.	Item	Specification outline	Remarks
6	Cold air discharge prevention control	 In heating operation, the upper limit of the fan tap is set according to the lower of whichever is the higher between TC2 sensor and TCJ sensor temperatures, on the one hand, and TC1 sensor temperature, on the other. If the fan continuously operates in zone B for 6 minutes, it automatically moves into zone C. During defrosting, the control point is shifted by +6 °C. (°F) (°C) 89.6 32 82.4 28 78.8 26 Fand: Cone: Over 78.8°F(26°C), below 82.4°F(28°C), ULTRA LOW (LL) Cone: Over 86°F(30°C), below 86°F(30°C), LOW (L) Downe: Over 86°F(30°C), below 89.6°F(32°C), MED (H) E zone: HIGH (HH) B A A	TCJ: Indoor heat exchanger sensor temperature • In zones D and E, priority is given to the remote controller fan speed setting. •In zone A, "HEATING STANDBY" is displayed.
	Freeze prevention control (low temp. release)	 During cooling, the air conditioner is operated in the manner described below according to the temperature readings of the TC1, TC2 and TCJ sensors. If zone J operation is detected for 5 minutes, the air conditioner is forced into thermo OFF. In zone K, the timer is put on pause, with the current timer count retained. If zone I operation is detected, the timer count is cleared, and the air conditioner returns to normal operation. If continuous zone J operation forces the air conditioner into thermo OFF, the indoor fan is operated in breeze mode until it moves into zone I. The control is terminated under the following conditions: Termination conditions TC1 ≥ 53.6°F(12°C) and TC2 ≥ 53.6°F(12°C) and TCJ ≥ 53.6°F(12°C) 20 minutes passed after stop. 	TC1: Indoor heat exchanger sensor temperature
		(°F) (°C)	
		P1	
7		Q1 32°F(0°C) 6.8°F(-14°C)	
		 2. During cooling, the air conditioner is operated in the manner described below according to the temperature readings of the TC2 and TCJ sensors. If zone M operation is detected for 45 minutes, the air conditioner is forced into thermo OFF. In zone N, the timer is put on pause, with the current timer count retained. When the air conditioner goes back into zone M, timer count is resumed from the retained value. (°C) P2	* With models
		Reset conditions 1) TC1 ≥ 53.6°F(12°C) and TC2 ≥ 53.6°F(12°C) and TCJ ≥ 53.6°F(12°C) 2) 20 minutes passed after stop.	without TC2, TC2 is not part of the control parameters.

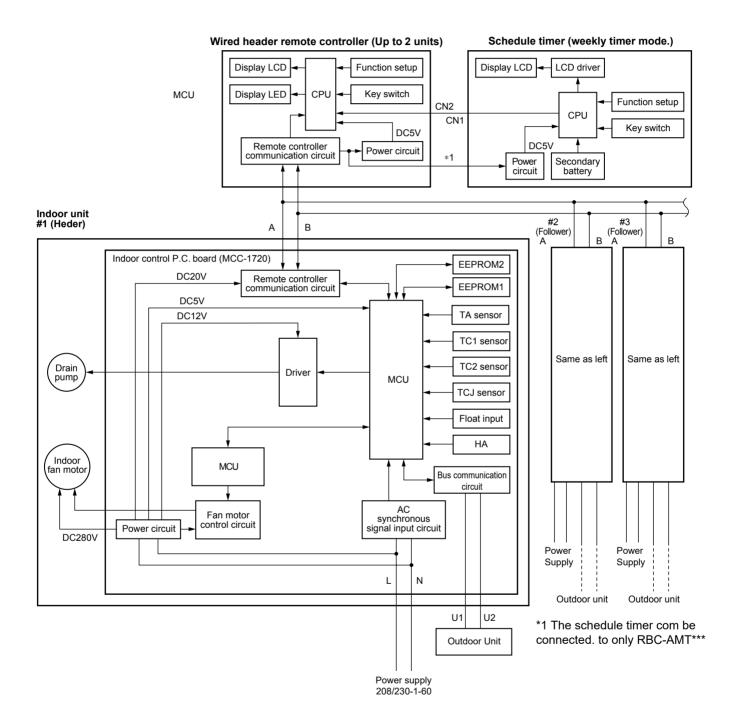
NO.	Item	Specification outline	Remarks
8	Cooling oil (refrigerant) recovery control	While the outdoor unit is recovering cooling oil (refrigerant), the indoor units perform the following control tasks: [common for operational (cooling thermo ON / thermo OFF / FAN), as well as nonoperational indoor units] 1) Open the indoor PMV to a certain degree. 2) Engage in recovery control for a specified period of time and return to normal cooling operation at the end of this period upon terminating the control. 3) Operate the drain pump throughout the recovery control period and for about 1 minute after it.	Recovery operation normally takes place roughly every 2 hours. The opening position of the indoor PMV depending on the type and capacity of the indoor unit.
9	Heating refrigerant (oil) recovery control	While the outdoor unit is recovering heating refrigerant (oil), the indoor units perform the following control tasks: 1) Open the indoor PMV to a certain degree. 2) Control the indoor fan according to the operation mode. [Indoor units operating in heating thermo ON / OFF state] Let the indoor fan continue operating, but turn it off if the temperature of the indoor heat exchanger drops. [Indoor units operating in FAN mode] Turn off the indoor fan and display "HEATING STANDBY " on the remote controller. [Non-operational indoor units] Keep the indoor fan turned off. 3) Terminate the recovery operation depending on the TC2 temperature reading. The timing of termination is determined by each indoor unit. 4) Operate the indoor fan and drain pump for about 1 minute after the termination of the recovery operation. (Applicable to compact 4-way cassette type and 1- way cassette type)	Recovery operation normally takes place roughly every hour. The opening position of the indoor PMV depending on the type and capacity of the indoor unit.
10	Defrosting control	While the outdoor unit is engaged in defrosting control, the indoor units perform the following control tasks: 1) Open the indoor PMV to a certain degree. 2) Control the indoor fan according to the operation mode. [Indoor units operating in heating thermo ON / OFF state] Let the indoor fan continue operating for a while, but turn it off as the temperature of the indoor heat exchanger drops. [Indoor units operating in FAN mode] Let the indoor fan continue operating. [Non-operational indoor units] Keep the indoor fan turned off. 3) As defrosting control comes to an end, it gives way to heating refrigerant (oil) recovery control. (For control details, see "9. Heating refrigerant (oil) recovery control" above.)	For defrosting commencement conditions, see 5 Control Outline "10. Defrosting control (reverse defrosting method)" in SMMS-i Outdoor Unit Service Manual A10-005 above. The opening position of the indoor PMV depending on the type and capacity of the indoor unit.
11	Short intermittent operation compensation control	 For 5 minutes after startup, the system is forced to continue operating even if it reaches the thermo OFF region. However, priority is given to cooling / heating selection, operation standby, and protective control, so that there is no overriding of thermo OFF in these cases. 	
12	Drain pump control	 During cooling (including DRY operation), the drain pump is operated at all times. If the float switch is activated while the drain pump is in operation, the drain pump continues operating, with the relevant check code displayed. If the float switch is activated while the drain pump is turned off, thermo OFF is forced on the air conditioner, with the drain pump put into operation. If the float switch continues to be activated for about 5 minutes, the drain pump is turned off, with the relevant check code displayed. 	Check code [P10]
13	Elimination of residual heat	When the air conditioner is turned off after engaging in heating operation, the indoor fan is operated for about 30 seconds in "breeze" mode.	

NO.	Item	Specification outline							Remarks
14	Filter sign display (not applicable to wireless type) *Provided in the separately mounted type, TCB-AX21E.	The indoor fan's these exceed the is sent to the re When a filter retimer measuring have been exceremote controller.	"FILTER ▦" displayed						
		Filter service life		2500	H				
15	Operation standby Heating standby	<operation standby=""> Displayed on remote controller When any of the DN codes listed below is displayed "P05" - Detection of an open phase in the power supply wiring "P10" - Detection of indoor flooding in at least one indoor unit "L30" - Detection of an interlock alarm in at least one indoor unit Forced thermo OFF "COOL / DRY" operation is unavailable because at least one indoor unit is operating in "HEAT" mode. "HEAT" operation is unavailable because at least one indoor unit is operating in "COOL / DRY" mode under priority cooling setting (bit 1 of SW11 on outdoor I/ F P.C. board ON). All indoor units not able to engage in any of the above operations stand by in thermo OFF state. The indoor fan has been turned off because the system is engaged in a heat refrigerant (oil) recovery operation. Heating standby> Displayed on remote controller Normal thermo OFF During heating, the indoor unit goes thermo OFF as the heating temperature setting is reached. During heating, the fan rotates at a breeze speed (UL or lower) or remains stationary to prevent cold air from being discharged (including defrosting operation). Forced thermo OFF "HEAT" operation is unavailable because at least one indoor unit is operating in "COOL / DRY" mode under priority cooling setting (bit 1 of SW11 on outdoor I/ F P.C. board ON). </operation>							"OPERATION STANDBY (i)" displayed No display provided on wireless remote controller "HEATING STANDBY (i)" displayed
	Selection of central control mode	The range of op- remote controller controller. Setting details TCC-Link central control	er can be						• In the case of a wired remote controller, "CENTRAL CONTROL IN PROGRESS o ™ "
		Operation via TCCLink		peration on	RBC-AMT32	2UL	A: (1	RBC- AMT32UL	is displayed (lit up) while in central
		central start / stop	Operation mode selection	Timer setting	Temperature setting	Fan speed setting	Air flow direction setting	display	control mode.
		Individual O	0	0	0	0	0		The display blinks when a control
		Central 1 X	0	×	0	0	0	"CENTRAL CONTROL	function inaccessible to a
16		Central 2 X	×	×	×	0	0	IN PROGRESS"	remote controller is
		Central 3 O	×	0	0	0	0		chosen. • A wireless remote
		ū	naccessible	l		-			controller has the same set of control functions, although there is no display. When a control operation is performed via a wireless remote controller while in central control mode, a peep sound alert (5 times) is provided.

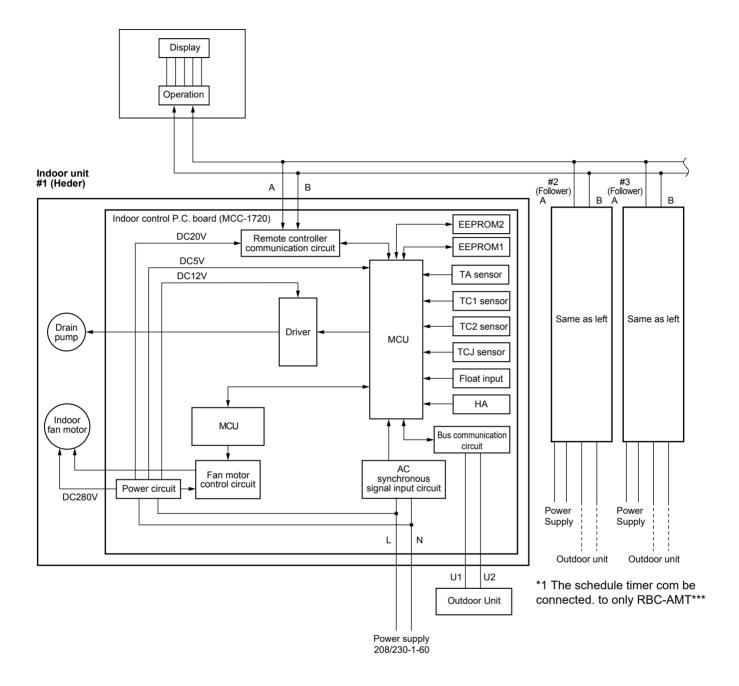
NO.	Item	Specification outline	Remarks
	DC motor	 When the fan operation has started, positioning of the stator and the rotor are performed. (Moves slightly with tap sound) The motor operates according to the command from the indoor controller. 	Check code "P12"
17		 Notes) When the fan rotates while the air conditioner stops due to entering of outside air, etc, the air conditioner may operate while the fan motor stops. When a fan lock is found, the air conditioner stops, and an error is displayed. If static pressure of the used duct does not match with the setup value of static pressure, which was decided in the static pressure setting code No. [5D], the air conditioner may stop or an error code may be displayed. 	
18	Power saving mode	 Push the save button on the remote controller The "segment lights up on the wired remote controller display. The requirement capacity ratio is limited to approximately 75 %. If the power saving operation is enabled, the settings are retained when the operation is stopped, when the mode is changed, or when the power is reset. The power saving operation will be enabled the next time the operation starts. 	The power saving operation cannot be set by the wireless remote controller or wired remote controller of AMT31E or older.
	Frequency fixed operation (Test run)	<in case="" controller="" of="" remote="" wired=""> When pushing [CHK] button for 4 seconds or more, [TEST] is displayed on the display screen and the mode enters in Test run mode. Push [ON/OFF] button. Using [MODE] button, set the mode to [COOL] or [HEAT]. Do not use other mode than [COOL]/[HEAT] mode. During test run operation, the temperature cannot be adjusted. An error is detected as usual. A frequency fixed operation is performed. After the test run, push [ON/OFF] button to stop the operation. (Display in the display part is same as the procedure in Item 1.) Push [CHK] button to clear the test run mode. ([TEST] display in the display part disappears and the status returns to the normal stop status.) </in>	Command frequency is approximately [S7]
19		In case of wireless remote controller> When TEMPORARY button is pushed for 10 seconds or more, "Pi!" sound is heard and the operation changes to test run. After approx. 3 minutes, a cooling operation starts forcedly. Check cool air starts blowing. If the operation does not start, check wiring again. To stop a test operation, push TEMPORARY button once again (Approx. 1 second). Check wiring / piping of the indoor and outdoor units in test run. TEMPORARY button	

8. APPLIED CONTROL AND FUNCTIONS (INCLUDING CIRCUIT CONFIGURATION)

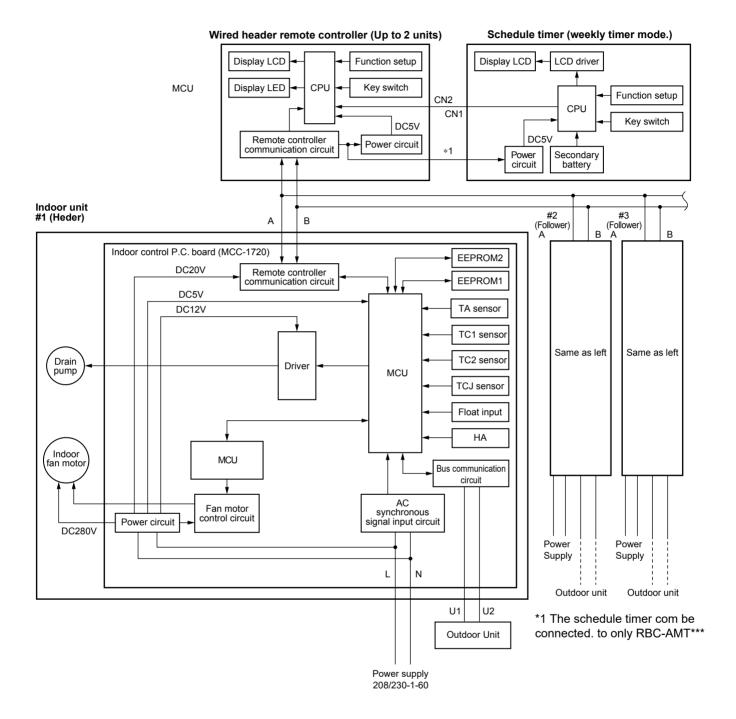
- 8-1. Indoor Controller Block Diagram (MCC-1720)
- 8-1-1. In case of connection of wired remote controller.



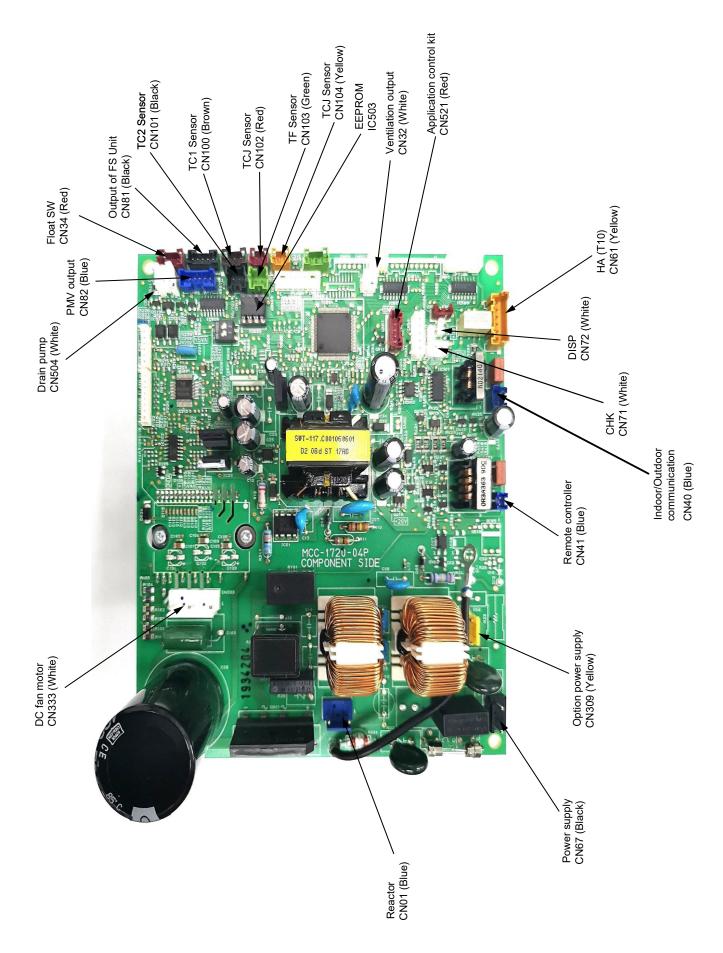
8-1-2. In case of connection of wireless remote controller.



8-1-3. In case of connection of wired remote controller and Wireless remote controller.



8-2. Indoor Print Circuit Board MCC-1720



8-3. Optional connector specifications of indoor P.C. board

Function	Connector No.	Pin No.	Specification	Remarks		
Fan output		1	DC12 V	Factory default setting: ON when indoor unit in		
	CN32	2	Output	operation and OFF when indoor unit at rest * Fan can be operated on its own by pressing FAN button on remote controller (DN = 31)		
НА		1	Start / stop input	Start / stop input for HA (J01: In place / Removed = Pulse input (factory default) / Step input)		
		2	0 V (COM)			
	CN61	3	Remote controller disabling input	Enables / disables start / stop control via remote controller		
		4	In-operation output	ON during operation (HA answerback signal)		
		5	DC12 V (COM)			
		6	Alarm output	ON while alarm ON		
Optional		1	DC12 V (COM)			
output		2	Defrosting output	ON while outdoor unit defrosted		
		3	Thermostat ON output	ON while real thermostat ON (compressor ON)		
	CN60	4	Cooling output	ON while air conditioner in cooling or related operation (COOL, DRY or cooling under AUTO mode)		
		5	Heating output	ON while air conditioner in heating operation (HEAT or heating under AUTO mode)		
		6	Fan output	ON while indoor fan ON (air cleaner in use or via interlock wiring)		
External error	CN80	1	DC12 V (COM)	Generates test code L30 and automatically shuts down air conditioner		
input		2	DC12 V (COM)	only if condition persists for 1 minute)		
		3	External error input			
CHK		1	Check mode input	Used for indoor operation check (prescribed operational status output, such as indoor fan		
Operation check	CN71	2	0 V	"H" or drain pump ON, to be generated without communication with outdoor unit or remote controller)		
DISP	01,170	1	Display mode input	Product display mode - Communication just between		
Display mode	CN72	2	0 V	indoor unit and remote controller enabled (upon turning on of power) Timer short-circuited out (always)		
EXCT	CN73	1	Demand input	Imposes thermostat OFF on indoor unit		
Demand		2	0 V			
Input for float	CN34	1	DC12V	Normal when between 1 - 3 short-circuits, but		
SW		2	NC	abnormal when open-circuits. (check code "P10" appears)		
		3	Float SW input	,		
Output for	CN81	1	DC12V			
Flow selector unit	ONOT	2	EP valve output (Open collector)			
		3	Balance valve output (Open collector)			
		4	Suction valve output (Open collector)			
		5	Discharge valve output (Open collector)			
Output power	CN309	1	AC230V	This can be used as power supply for option		
supply for option		3	AC230V	devices.		
Connection	CN521	1	DC12V	Connected Application control kit (TCB-PCUC2E)		
for option		2	DC5V			
P.C.board		3	Send			
		4	Receive			
		5	0V			

8-4. Test operation of indoor unit

▼ Check function for operation of indoor unit (Functions at indoor unit side)

This function is provided to check the operation of the indoor unit singly without communication with the remote controller or the outdoor unit. This function can be used regardless of operation or stop of the system. However, if using this function for a long time, a trouble of the equipment may be caused. Limit using this function within several minutes.

[How to operate]

- 1) Short-circuit CHK pin (CN71 on the indoor P.C. board).
 - The operation mode differs according to the indoor unit status in that time.
 - Normal time: Both float SW and fan motor are normal.
 - Abnormal time: Either one of float SW or fan motor is abnormal.
- 2) Restricted to the normal time, if short-circuiting DISP pin (CN72 on the indoor P.C. board) in addition to short-circuit of CHK pin (CN71 on the indoor P.C. board), the minimum opening degree (30 pls) can be set to the indoor PMV only.
 - When open DISP pin, the maximum opening degree (1500 pls) can be obtained again.

[How to clear]

Open CHK pin. While the system is operating, it stops once but automatically returns to operation after several minutes.

	Short-circuit of CHK pin				
	Norma	Abnormal time			
	DISP pin open	DISP pin short circuit	Abnormal time		
Fan motor	(H)	(H)	Stop		
Indoor PMV (*)	Max. opening degree (1500 pls)	Min. opening degree (30 pls)	Min. opening degree (30 pls)		
Louver	All ignored	All ignored	All ignored		
Drain pump	ON	ON	ON		
Communication	All ignored	All ignored	All ignored		
P.C. board LED	Lights	Lights	Flashes		

- To exchange the indoor PMV coil, set the indoor PMV to Max. opening degree.
- For the detailed positions of CHK pin (CN71 on indoor P.C. board) and DISP pin (CN72 on indoor P.C. board), refer to the indoor P.C. board.

8-5. Method to set indoor unit function DN code

(When performing this task, be sure to use a wired remote controller.)

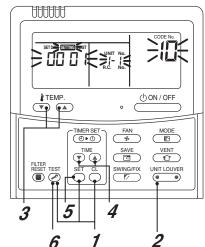
<Procedure> To be performed only when system at rest

1 Push the ⊘ + ○ + ○ buttons simultaneously and hold for at least 4 seconds.

The unit No. displayed first is the address of the header indoor unit in group control.

Then the fan and louver of the selected indoor unit move.

- 2 Each time the button (left side of the button) is pressed, one of the indoor unit Nos. under group control is displayed in turn. Then the fan and louver of the selected indoor unit move.
- 3 Use the ☼™ button to select the CODE No. (DN code) of the desired function.
- **4** Use the **▼** ♠ button to select the desired SET DATA associated with the selected function.
- **5** Push the button. (The display changes from flashing to steady.)
 - To change the selected indoor unit, go back to step 2.
 - To change the selected function, go back to step 3.
- **6** When the $\stackrel{\text{set}}{\bigcirc}$ button is pushed, the system returns to normal off state.



Function CODE No. (DN Code) table (includes all functions needed to perform applied control on site)

01	Filter display delay timer Dirty state of filter	0000: None 0002: 2500H							pment	
01	, , ,			Description 0000: None 0001: 150H			According to type			
02	Dirty state of filter					According to type				
03	Dirty oldio of fillor	0000: Standard 0001: High degree of dirt (Half of standard time)				0000: Standard				
	Central control address	0001: No.1 unit to 0064: No.64 unit 0099: Unfixed			0099: Unfixed					
	Specific indoor unit priority	0000: No priority 0001: Priority			0000: No priority					
06	Heating temp shift	0000: No shift 0001: +1.8°F(1°C) 0002: +3.6°F(2°C) to 0010: +18°F(10°C) (Up to +6 recommended)			0002: +3.6°F(2°C) (Floor type 0000: 0 °C)					
	Existence of [AUTO] mode	0000: Provided 0001: Not provided (Automatic selection from connected outdoor unit)				oor unit)	0001: Not provided			
0F	Cooling only	0000: Heat pump 0001: Cooling only (No display of [AUTO] [HEAT])					0000: Heat pump			
10	Туре	0001: 4-way Cassette etc. 0004: Standard duct etc. * refer to 36 page Type CODE No. [10]				Depending on model type				
11	Indoor unit capacity	0000: Unfixed	0000: Unfixed 0001 to 0041				According to capacity type			
12	Line address	0001: No.1 unit	to	0030:	No.30 unit			0099: Unfixed		
13	Indoor unit address	0001: No.1 unit	to	0064:	No.64 unit			0099: Unfixed		
14	Group address	0000: Individual 0002: Follower uni	t of group	0001:	Header ur	nit of group)	0099: Unfi	xed	
1E	Temp difference of [AUTO] mode selection COOL \rightarrow HEAT, HEAT \rightarrow COOL					0003: 3 de (Ts ±1.5)	g			
	Automatic restart of power failure	0000: None 0001: Restart					0000: None			
	Selection of option / error input (CN70)	0000: Filter input 0001: Alarm input (Air washer, etc.) 0002: None				0002: None				
	HA terminal (CN61) select	0000: Usual 0001: Leaving-ON prevention control 0002: Fire alarm input				(HA terminal)				
-	Ventilating fan control	0000: Unavailable 0001: Available			0000: Una					
_	TA sensor selection	0000: Body TA sensor 0001: Remote controller sensor			ensor		y TA sensor			
	Temperature unit select	0000: C (at factory shipment) 0001: F			0000: C					
	Static pressure selection	AP007 - 018				0000: Star	ndard			
		Set data	0000	0001	0002	0003	0004	0005	0006	
		External static	.40 in WG	.20 in WG	.26 in WG	.12 in WG	.32 in WG		.60 in WG	
5d		pressure	(Factory default)	-	-	-	-	-	-	
		AP021 - 054								
		Set data	0000	.20 in WG	0002	0003	0004	0005	0006	
		External static	.60 in WG (Factory	.20 IN WG	.40 in WG	.12 in WG	.48 in WG	.68 in WG	.80 in WG	
		pressure	default)	-	-	-	-	-	-	
		The list above is	when SW501	-1 and SV	V501-2 is	OFF.				
60	Timer setting (wired remote controller)	0000: Available (can be performed) 0001: Unavailable (cannot be performed)			0000: Ava	ilable				
	External interlock release condition	0000: Operation stopped 0001: Release signal received			0000: Operation stopped					
D0	Whether the power saving mode can be set by the remote controller	0000: Invalid 0001: Valid 000				0001: Vali	d			
	Change unit 0.9°F(0.5°C) or 1.8°F(1°C) on remote	0000: 0.9°F(0.5°C) 0001: 1.8°F(1°C)			0000: 0.9°F(0.5°C)					
E0	Region	0000: Japan model 0001: North America model 0001: North A model								

Type DN code "10"

Value	Туре	Model
0004	Concealed Duct Standard	MMD-AP***BHPUL

Indoor Unit Capacity DN code "11"

Value	Capacity
0000*	Invalid
0001	007 type
0003	009 type
0005	012 type
0007	015 type
0009	018 type
0010	021 type
0011	024 type
0013	030 type
0015	036 type
0016	042 type
0017	048 type
0018	056 type

^{*1} Default value stored in EEPROM mounted on service P.C. board

8-6. Applied control of indoor unit

Control system using remote controller interface (TCB-IFCB-4UL) Wiring and setting

• In the case of group control, the control system functions as long as it is connected to one of the indoor units (control P.C. board) in the group. If it is desired to access the operation and error statuses of other units, relevant signals must be brought to it from those units individually.

▼ Control items

(1) Start / Stop input signal Start / stop of unit

(2) In-operation signa Output present while unit in normal operation

(3) Error signal Output present while alarm (e.g. serial communication error or operation of protective

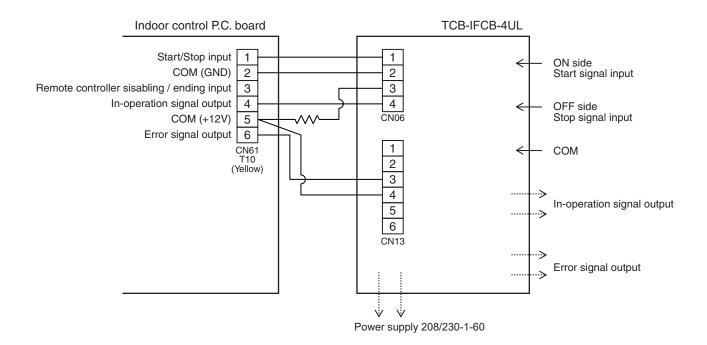
device for indoor / outdoor unit) being activated

▼Wiring diagram of control system using remote controller interface (TCB-IFCB-4UL)

Input IFCB-4UL: No-voltage ON / OFF serial signal

Output No-voltage contact (in-operation and error indication)

Contact capacity: Max. AC 240 V, 0.5 A



▼ Ventilating fan control from remote controller

[Function]

- The start / stop operation can be operated from the wired remote controller when air to air heat exchanger or ventilating fan is installed in the system.
- The fan can be operated even if the indoor unit is not operating.
- Use a fan which can receive the no-voltage A contact as an outside input signal.
- · In a group control, the units are collectively operated and they can not be individually operated.

1. Operation

Handle a wired remote controller in the following procedure.

- * Use the wired remote controller during stop of the system.
- * Be sure to set up the wired remote controller to the header unit. (Same in group control)
- * In a group control, if the wired remote controller is set up to the header unit, both header and follower units are simultaneously operable.

1 Push concurrently $\stackrel{\text{SET}}{\bigcirc} + \stackrel{\text{CL}}{\bigcirc} + \stackrel{\text{TEST}}{\bigcirc}$ buttons for 4 seconds or more.

The unit No. displayed firstly indicates the header indoor unit address in the group control. In this time, the fan of the selected indoor unit turns on.

2 Every pushing button (left side of the button), the indoor unit numbers in group control are displayed successively.

In this time, the fan of the selected indoor unit only turns on.

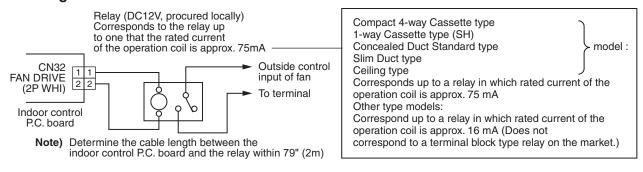
- **3** Using the setup temp \odot or \triangle button, specify the CODE No. \exists 1.
- **4** Using the timer time ▼ or ▲ button, select the SET DATA. (At shipment: □□□□) The setup data are as follows:

SET DATA	Handling of operation of air to air heat exchanger or ventilating fan
0000	Unavailable (At shipment)
000 (Available

5 Push $\stackrel{\text{\tiny SET}}{\bigcirc}$ button. (OK if display goes on.)

- To change the selected indoor unit, go to the procedure 2).
- To change the item to be set up, go to the procedure 3).
- **6** Pushing returns the status to the usual stop status.

2. Wiring



▼ Leaving-ON prevention control

[Function]

- This function controls the indoor units individually. It is connected with cable to the control P.C. board of the indoor unit.
- In a group control, it is connected with cable to the indoor unit (Control P.C. board), and the CODE No. **ZE** is set to the connected indoor unit.
- It is used when the start operation from outside if unnecessary but the stop operation is necessary.
- · Using a card switch box, card lock, etc, the forgotten-OFF of the indoor unit can be protected.
- When inserting a card, start / stop operation from the remote controller is allowed.
- When taking out a card, the system stops if the indoor unit is operating and start / stop operation from the remote controller is forbidden.

1. Control items

1) Outside contact ON: The start / stop operation from the remote controller is allowed.

(Status that card is inserted in the card switch box)

2) Outside contact OFF: If the indoor unit is operating, it is stopped forcedly.

(Start / Stop prohibited to remote controller)

(Status that card is taken out from the card switch box)

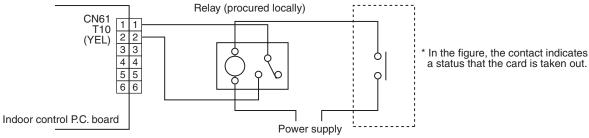
* When the card switch box does not perform the above contact operation, convert it using a relay with b contact.

2. Operation

Handle the wired remote controller switch in the following procedure.

- * Use the wired remote controller switch during stop of the system.
- **1** Push concurrently $\stackrel{\text{SET}}{\bigcirc} + \stackrel{\text{CL}}{\bigcirc} + \stackrel{\text{TEST}}{\bigcirc}$ buttons for 4 seconds or more.
- 2 Using the setup temp or button, specify the CODE No. 2E.
- **3** Using the timer time \odot or \bigcirc button, set \bigcirc to the SET DATA.
- **4** Push ^{SET} button.
- **5** Push button. (The status returns to the usual stop status.)

3. Wiring

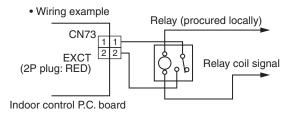


Outside contact (Card switch box, etc: Procured locally)

Note) Determine the cable length between the indoor control P.C. board and the relay within 79" (2m)

▼ Power peak-cut from indoor unit

When the relay is turned on, a forced thermostat-OFF operation starts.

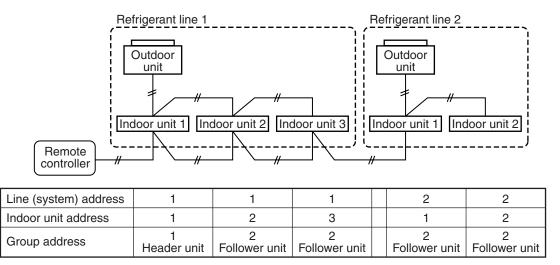


Note) Determine the cable length between the indoor or outdoor control P.C. board and the relay within 79" (2m)

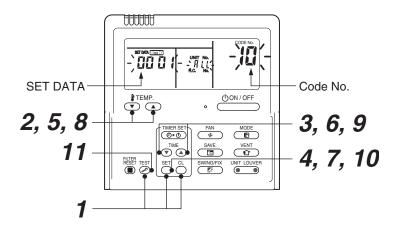
Manual address setting using the remote controller

Procedure when setting indoor units' addresses first under the condition that indoor wiring has been completed and outdoor wiring has not been started (manual setting using the remote controller)

▼ Wiring example of 2 refrigerant lines



In the example above, disconnect the remote controller connections between the indoor units and connect a wired remote controller to the target unit directly before address setting.



Pair the indoor unit to set and the remote controller one-to-one.

Turn on the power.

1 Push and hold the $\stackrel{\text{SET}}{\bigcirc}$, $\stackrel{\text{CL}}{\bigcirc}$ and $\stackrel{\text{TEST}}{\varnothing}$ buttons at the same time for more than 4 seconds. LCD starts flashing.

<l< th=""><th>ine (system) address></th></l<>	ine (system) address>
2	Push the TEMP. ☑ / △ buttons repeatedly to set the CODE No. to 2.
3	Push the TIME / buttons repeatedly to set a system address. (Match the address with the address on the interface P.C. board of the header outdoor unit in the same refrigerant line.)
4	Push SET button. (It is OK if the display turns on.)
<lr< th=""><th>ndoor unit address></th></lr<>	ndoor unit address>
5	Push the TEMP. ☑ / ⚠ buttons repeatedly to set the CODE No. to 3.
_	Push the TIME 🐨 / 📤 buttons repeatedly to set an indoor unit address.
	Push the button.
•	(It is OK if the display turns on.)
<g< th=""><th>aroup address></th></g<>	aroup address>
8	Push the TEMP. ☑ / ⚠ buttons repeatedly to set the CODE No. to ੴ.
9	
	Individual : 0000
	Header unit : 0001 In case of group control

NOTE

10 Push the $\stackrel{\text{SET}}{\bigcirc}$ button.

11 Push the 💆 button.

(It is OK if the display turns on.)

The address setting is complete.

(SETTING flashes. You can control the unit after SETTING has disappeared.)

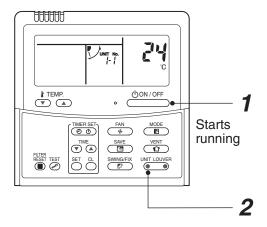
- 1. Do not use address numbers 29 or 30 when setting system addresses using the remote controller. These 2 address numbers cannot be used on outdoor units and the CODE No. [E04] (Indoor / outdoor communication error) will appear if they are mistakenly used.
- 2. If you set addresses to indoor units in 2 or more refrigerate lines manually using the remote controller and will control them centrally, set the header outdoor unit of each line as below.
 - Set a system address for the header outdoor unit of each line with SW13 and 14 of their interface P.C. boards.
 - Turn off dip switch 2 of SW30 on the interface P.C. boards of all the header outdoor units connected to the same central control, except the unit that has the lowest address. (For unifying the termination of the wiring for the central control of indoor and outdoor units)
 - Connect the relay connectors between the [U1, U2] and [U3, U4] terminals on the header outdoor unit of each refrigerate line.
 - After finishing all the settings above, set the address of the central control devices. (For the setting of the central control address, refer to the installation manuals of the central control devices.)

Confirming the indoor unit addresses and the position of an indoor unit using the remote controller

♦ Confirming the numbers and positions of indoor units

To see the indoor unit address of an indoor unit which you know the position of

■ When the unit is individual (the indoor unit is paired with a wired remote controller one-to-one), or it is a group-controlled one.



(Execute it while the units are running.)

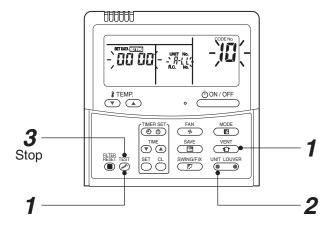
- **1** Push the \bigcirc button if the units stop.
- 2 Push the button (left side of the button).

A unit numbers **!-!** is indicated on the LCD (it will disappear after a few seconds). The indicated number shows the system address and indoor unit address of the unit.

When 2 or more indoor units are connected to the remote controller (group-controlled units), a number of other connected units appears each time you push the UNIT LOUVER button (left side of the button).

To find an indoor unit's position from its address

▼ When checking unit numbers controlled as a group



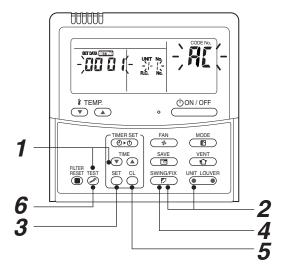
(Execute it while the units are stopped.)

The indoor unit numbers in a group are indicated one after another. The fan and louvers of the indicated units are activated.

- 1 Push and hold the 🏝 and 🏿 buttons at the same time for more than 4 seconds.
 - RLL appears on UNIT No. on the LCD display.
 - The fans and louvers of all the indoor units in the group are activated.
- 2 Push the button (left side of the button). Each time you push the button, the indoor unit numbers are indicated one after another.
 - The first-indicated unit number is the address of the header unit.
 - Only the fan and louvers of the indicated indoor unit are activated.
- **3** Push the button to finish the procedure.

All the indoor units in the group stop.

▼ To check all the indoor unit addresses using an arbitrary wired remote controller. (When communication wirings of 2 or more refrigerant lines are interconnected for central control)



(Execute it while the units are stopped.)

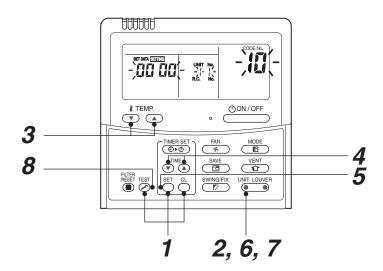
You can check indoor unit addresses and positions of the indoor units in a single refrigerant line. When an outdoor unit is selected, the indoor unit numbers of the refrigerant line of the selected unit are indicated one after another and the fan and louvers of the indicated indoor units are activated.

- 1 Push and hold the TIME ▼ and ৷ buttons at the same time for more than 4 seconds. At first, the line 1 and CODE No. ዶ (Address Change) are indicated on the LCD display. (Select an outdoor unit.)
- **2** Push the button (left side of the button) and buttons repeatedly to select a system address.
- **3** Push the button to confirm the system address selection.
 - The address of an indoor unit connected to the selected refrigerant line is indicated on the LCD display and its fan and louvers are activated.
- 4 Push the button (left side of the button). Each time you push the button, the indoor unit numbers of the selected refrigerant line are indicated one after another.
 - · Only the fan and louvers of the indicated indoor unit are activated.
- ◆ To select another system address
- **5** Push the $\stackrel{\circ}{\cap}$ button to return to step 2.
 - After returning to step 2, select another system address and check the indoor unit addresses of the line.
- **6** Push the button to finish the procedure.

Changing the indoor unit address using a remote controller

To change an indoor unit address using a wired remote controller.

▼ The method to change the address of an individual indoor unit (the indoor unit is paired with a wired remote controller one-to-one), or an indoor unit in a group. (The method is available when the addresses have already been set automatically.)



(Execute it while the units are stopped.)

- **1** Push and hold the \bigcirc^{SET} , \bigcirc^{CL} , and \bigcirc^{TEST} buttons at the same time for more than 4 seconds. (If 2 or more indoor units are controlled in a group, the first indicated UNIT No. is that of the head unit.)
- Push the button (left side of the button) repeatedly to select an indoor unit number to change if 2 or more units are controlled in a group. (The fan and louvers of the selected indoor unit are activated.)

 (The fan of the selected indoor unit is turned on.)
- **3** Push the TEMP. **☑** / **⚠** buttons repeatedly to select **13** for CODE No.
- **4** Push the TIME / buttons repeatedly to change the value indicated in the SET DATA section to that you want.
- **5** Push the button.
- 6 Push the button (left side of the button) repeatedly to select another indoor UNIT No. to change.
 - Repeat steps 4 to 6 to change the indoor unit addresses so as to make each of them unique.
- 7 Push the button (left side of the button) to check the changed addresses.
- 8 If the addresses have been changed correctly, push the 🙋 button to finish the procedure.

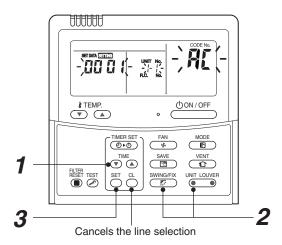
▼ To change all the indoor unit addresses using an arbitrary wired remote controller. (The method is available when the addresses have already been set automatically.)

(When communication wirings of 2 or more refrigerant lines are interconnected for central control)

NOTE

You can change the addresses of indoor units in each refrigerant line using an arbitrary wired remote controller.

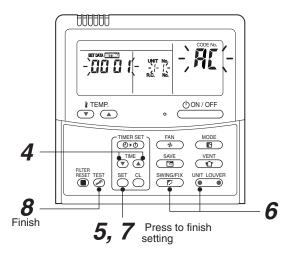
* Enter the address check / change mode and change the addresses.



If no number appears on UNIT No., no outdoor unit exists on the line. Push button and select another line following step 2.

(Execute it while the units are stopped.)

- 1 Push and hold the TIME 🛡 / 🌢 buttons at the same time for more than 4 seconds. At first, the line 1 and CODE No. 🗚 (Address Change) are indicated on the LCD display.
- 2 Push button (left side of the button) and buttons repeatedly to select a system address.
- **3** Push the $\stackrel{\text{set}}{\bigcirc}$ button.
 - The address of one of the indoor units connected to the selected refrigerant line is indicated on the LCD display and the fan and louvers of the unit are activated.
 At first, the current indoor unit address is displayed in SET DATA. (No system address is indicated.)



- **4** Push the TIME **▼** / **△** buttons repeatedly to change the value of the indoor unit address in SET DATA.
 - Change the value in SET DATA to that of a new address.
- **5** Push the $\stackrel{\text{\tiny SET}}{\bigcirc}$ button to confirm the new address on SET DATA.
- 6 Push the button (left side of the button) repeatedly to select another address to change.
 - Each time you push the button, the indoor unit numbers in a refrigerant line are indicated one after another. Only the fan and louvers of the selected indoor unit are activated.
 - Repeat steps 4 to 6 to change the indoor unit addresses so as to make each of them unique.
- **7** Push the

 SET button.

 (All the segments on the LCD display light up.)
- **8** Push the button to finish the procedure.

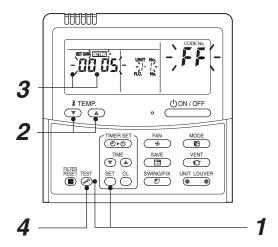
♦ Error clearing function

How to clear the error using the wired remote controller

- ▼ Clearing an error of the outdoor unit Clear the currently detected outdoor unit for each refrigerant line to which the indoor unit controlled by the remote controller is connected. (The indoor unit error is not cleared.) Use the service monitoring function of the remote controller.
- Push and hold the [□] , and [™] for 4 seconds or longer to enter the service monitoring mode.
- **2** Push the ♥ LEMP. button to set CODE No. to "FF".
- **3** The display in A of the following figure counts down as follows at 5-second intervals: "0005" \rightarrow "0004" \rightarrow "0003" \rightarrow "0002" \rightarrow "0000".

The error is cleared when "**DDDD**" appears. However, the display counts down from "**DDDS**" again.

4 Push the oto return the display to normal.



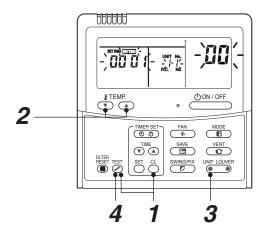
▼ Clearing an error of the indoor unit

Push the ______ button on the remote controller.

(Only the error of the indoor unit controlled by the remote controller will be cleared.)

Monitoring function of wired remote controller

The following monitoring function is available if the remote controller of RBC-ATM32E is used.



▼ Content

Enter the service monitoring mode using the remote controller to check the sensor temperature or operation status of the remote controller, indoor unit, and outdoor unit.

- **1** Push and hold the ♠ , and ♠ for 4 seconds or longer to enter the service monitoring mode.
 - The service monitor lights up. The temperature of CODE No. \square appears at first.
- **2** Push the 🖰 🖎 button to change to CODE No. of the item to monitor. Refer to the following table for CODE No.
- **3** Push the left part of the button (left side of the buton) to change to the item to monitor. Monitor the sensor temperature or operation status of the indoor unit and outdoor unit in the refrigerant line
- **4** Push the to return the display to normal.

< Based on the SMMS-e >

	CODE No.	Data name	Display format	Unit	Remote control display example
	00	Room temperature (Use to control)	x 1	°C	[0027] = 27 °C
1	01	Room temperature (Remote control)	x 1	°C	[0027] = 27 0
*2	02	Indoor suction air temperature (TA)	x 1	°F	
data	03	Indoor coil temperature (TCJ)	×1	°F	
t d	04	Indoor coil temperature (TC2)	x 1	°F	[0075]= 75 °F
unit	05	Indoor coil temperature (TC1)	x 1	°F	
ndoor	06	Indoor discharge air temperature (TF) *1	× 1	°F	
Ιĕ	08	Indoor PMV opening	×1/10	pls	[0150]= 1500 pls
-	F3	Filter sign time	×1	h	[2500] = 2500h
	F9	Suction temperature of air to air heat exchanger (TSA) *1	×1	°F	[0080]= 80 °F
g	FA	Outside air temperature (TOA)*1	x 1	°F	
data	0A	No. of connected indoor units	×1	unit	[0048]= 48 units
۱Ë	0B	Total horsepower of connected indoor units	×10	ton	[0215]= 21.5 ton
System	0C	No. of connected outdoor units	×1	unit	[0003]= 3 units
Ś	0D	Total horsepower of outdoor units	×10	ton	[0160]= 16 ton

	CODE No.		No.	Data name	Display format	Linit	Remote control display example
	U1	U2	U3	Data Hallie	Display Iorillat	Oilit	Kemote control display example
	10	20	30	High-pressure sensor detention pressure (Pd)	×10	psi	[4350] = 435 psi
*3	11	21	31	Low-pressure sensor detention pressure (Ps)	×10	psi	[4000] = 400 psi
1	12	22	32	Compressor 1 discharge temperature (TD1)	×1	°F	
data	13	23	33	Compressor 2 discharge temperature (TD2)	×1	°F	
	15	25	35	Outdoor coil temperature (TE1)	×1	°F	
unit individual	16	26	36	Outdoor coil temperature (TE2)	×1	°F	
di	17	27	37	Outdoor coil temperature (TG1)	×1	°F	[0075]= 75 °F
ΪΞ	18	28	38	Outdoor coil temperature (TG2)	×1	°F	[0075]= 75 F
n	19	29	39	Outside ambient temperature (TO)	×1	°F	
00.	1A	2A	ЗА	Suction temperature (TS1)	×1	°F	
Outdoor	1C	2C	3C	Suction temperature (TS3)	×1	°F	
ĮÕ	1D	2D	3D	Temperature at liquid side (TL1)	×1	°F	
	1E	2E	3E	Temperature at liquid side (TL2)	×1	°F	
	1F	2F	3F	Temperature at liquid side (TL3)	×1	°F	

Г	СО	DE I	No.								
ı	U1	U2	U3	Data name	Display format	Unit	Remote control display example				
	50	60	70	PMV1 opening	×1	pls					
l	51	61	71	PMV3 opening	x 1	pls	[0500] = 500pls				
*	52	62	72	PMV4 opening	× 1	pls					
data 2	53	63	73	1 fan model : Compressor 1 curent (I1) 2 fan model : Compressor 1 and Outdoor fan 1 current (I1)	×10	А					
unit individual o	54	64	74	1 fan model : Compressor 2 and Outdoor fan 1 current (I2) 2 fan model : Compressor 2 and Outdoor fan 2 current (I2)	×10	А	- [0135] = 13.5A				
Į≅	56	66	76	Compressor 1 revolutions	×10	rps	[0642] 64 2****				
].⊆	57	67	77	Compressor 2 revolutions	×10	rps	[0642] = 64.2rps				
Ē	59	69	79	Outdoor fan mode	× 1	mode	[0058] = 58 mode				
Outdoor	5A	6A	7A	Compressor IPDU 1 heat sink temperature	x 1	°F					
둳	5B	6B	7B	Compressor IPDU 2 heat sink temperature	x 1	°F	[0075]= 75 °F				
Гõ	5D	6D	7D	Outdoor fan IPDU 1 heat sink temperature	×1		[0073]=73 1				
	5E	6E	7E	Outdoor fan IPDU 2 heat sink temperature	× 1	°F]				
	5F	6F	7F	Outdoor unit horsepower	×10	ton	[0080] = 8 ton				

	CODE No.	Data name	Display format	Unit	Remote control display example		
unit Jal	90	Heating/cooling recovery controlled	0: Normal		[0010]=Heating recovery controlled		
or L idu	91	Pressure release	0: Normal		[0010]=Pressure release controlled		
Dutdoor individudata 3	92	Discharge temperature release	1: Release control	led	[0001]=Discharge temperature release controlled		
9 ii b	93	Follower unit release (U2/U3 outdoor units)			[0100]=U2 outdoor unit release controlled		

- *1 Only a part of indoor unit types is installed with the discharge air temperature sensor. This temperature is not displayed for other types.
- *2 When the units are connected to a group, data of the header indoor unit only can be displayed.
- *3 The first digit of an CODE No. indicates the outdoor unit number.
- *4 The upper digit of an CODE No. -4 indicates the outdoor unit number.
 - 1*, 5* ... U1 outdoor unit (Header unit)
 - 2*, 6* ... U2 outdoor unit (Follower unit 1)
 - 3*, 7* ... U3 outdoor unit (Follower unit 2)
- *5 Only the CODE No. 9* of U1 outdoor unit (Header unit) is displayed.

9. TROUBLESHOOTING

9-1. Overview

- (1) Before engaging in troubleshooting
 - (a) Applicable models

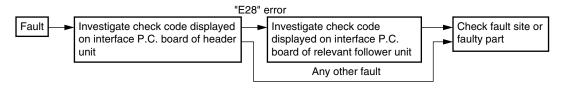
All Super Module Multi (SMMS, SHRM, Mini-SMMS, SMMS-i) models. (Indoor units: MMO-APOOO, Outdoor units: MMY-MAPOOOO*, MCY-MAPOOOHT*)

- (b) Tools and measuring devices required
 - · Screwdrivers (Philips, flat head), spanners, long-nose pliers, nipper, pin to push reset switch, etc.
 - Multimeter, thermometer, pressure gauge, etc.
- (c) Things to check prior to troubleshooting (behaviors listed below are normal)

NO.	Behavior	Possible cause
1	A compressor would not start	Could it just be the 3-minute delay period (3 minutes after compressor shutdown)? Could it just be the air conditioner having gone thermo OFF? Could it just be the air conditioner operating in fan mode or put on the timer? Could it just be the system going through initial communication?
2	An indoor fan would not start	• Could it just be cold air discharge prevention control, which is part of heating?
3	An outdoor fan would not start or would change speed for no reason	Could it just be cooling operation under low outside temperature conditions?Could it just be defrosting operation?
4	An indoor fan would not stop	Could it just be the elimination of residual heat being performed as part of the air conditioner shutdown process after heating operation?
5	The air conditioner would not respond to a start / stop command from a remote controller	Could it just be the air conditioner operation under external or remote controller?

(2) Troubleshooting procedure

When a fault occurs, proceed with troubleshooting in accordance with the procedure shown below.



NOTE

Rather than a genuine fault (see the List of Check Codes below), the problem could have been caused by a microprocessor malfunction attributable to a poor quality of the power source or an external noise. Check for possible noise sources, and shield the remote controller wiring and signal wires as necessary.

9-2. Troubleshooting method

The remote controllers (main remote controller and central control remote controller) and the interface P.C. board of an outdoor unit are provided with an LCD display (remote controller) or a 7-segment display (outdoor interface P.C. board) to display operational status. Using this self-diagnosis feature, the fault site / faulty part may be identified in the event of a fault by following the method described below.

The list below summarizes check codes detected by various devices. Analyze the check code according to where it is displayed and work out the nature of the fault in consultation with the list.

- When investigating a fault on the basis of a display provided on the indoor remote controller or TCC-LINK central control remote controller -
 - See the "TCC-LINK remote controller or main remote controller display" section of the list.
- When investigating a fault on the basis of a display provided on an outdoor unit See the "Outdoor 7-segment display" section of the list.
- When investigating a fault on the basis of a wireless remote controller-controlled indoor unit See the "Light sensor indicator light block" section of the list.

List of check codes (indoor unit)

(Error detected by indoor unit)

IPDU: Intelligent Power Drive Unit (Inverter P.C. board)

O: Lighting, O: Flashing, O: Goes off

ALT.: Flashing is alternately when there are two flashing LED SIM: Simultaneous flashing when there are two flashing LED

Check code			Display of receiving unit					Ţ,
TCC-LINK central control	Outd	loor 7-segment display	Indica	tor li	ght blo	ock	Typical fault site	Description of error
or main remote controller display		Sub-code	Operation	Timer	Ready	Flash	Typical fault site	Description of error
E03			0				Indoor-remote controller periodic communication erro	Communication from remote controller or network adaptor has been lost (so has central control communication).
E04	-	_	•	•	0		Indoor-outdoor periodic communication error	Signals are not being received from outdoor unit.
E08	E08	Duplicated indoor address	0				Duplicated indoor address	Indoor unit detects address identical to its own.
E10	_	_	0	•	•		Indoor inter-MCU communication error	MCU communication between main controller and motor microcontroller is faulty.
E18	-	_	0	•	•		Error in periodic communication between indoor header and follower unit	Periodic communication between indoor header and follower units cannot be maintained.
F01		_	0	0	•	ALT	Indoor heat exchanger temperature sensor (TCJ) error	Heat exchanger temperature sensor (TCJ) has been open / shortcircuited.
F02	_	_	0	0	•	ALT	Indoor heat exchanger temperature sensor (TC2) error	Heat exchanger temperature sensor (TC2) has been open / shortcircuited.
F03		_	0	0	•	ALT	Indoor heat exchanger temperature sensor (TC1) error	Heat exchanger temperature sensor (TC1) has been open / shortcircuited.
F10	-	_	0	0	•	ALT	Ambient temperature sensor (TA) error	Ambient temperature sensor (TA) has been open / short-circuited.
F11	_	_	0	0	•	ALT	Discharge temperature sensor (TF) error	Discharge temperature sensor (TF) has been open / shortcircuited.
F29	_	_	0	0		SIM	P.C. board or other indoor error	Indoor EEPROM is abnormal (some other error may be detected).
L03		_	0		0	SIM	Duplicated indoor group header unit	There is more than one header unit in group.
L07		_	0	•	0	SIM	Connection of group control cable to stand-alone indoor unit	There is at least one stand-alone indoor unit to which group control cable is connected.
L08	L08	_	0	•	0	SIM	Indoor group address not set	Address setting has not been performed for one or more indoor units (also detected at outdoor unit end).
L09	_	_	0	•	0	SIM	Indoor capacity not set	Capacity setting has not been performed for indoor unit.
L20	_	_	0	0	0	SIM	Duplicated central control address	There is duplication in central control address setting.
L30	L30	Detected indoor unit No.	0	0	0	SIM	Indoor external error input (interlock)	Unit shutdown has been caused by external error input (CN80).
P01		_	•	0	0	ALT	Indoor AC fan error	Indoor AC fan error is detected (activation of fan motor thermal relay).
P10	P10	Detected indoor unit No.		0	0	ALT	Indoor overflow error	Float switch has been activated.
P12	_	_		0	0	ALT	Indoor DC fan error	Indoor DC fan error (e.g. overcurrent or lock-up) is detected.
P31	_	_	0	•	0	ALT	Other indoor unit error	Follower unit cannot be operated due to header unit alarm (E03 / L03 / L07 / L08).

(Error detected by main remote controller)

	Check code			of re	ceiving	g unit			
Main	Outd	loor 7-segment display	Indic	ator li	ght bl	ock	Typical fault site	Description of error	
remote controller	Sub-code		Operation	Timer	Ready **	Flash	Typical fault Site		
E01	_	_	0	•	•		No master remote controller, faulty remote controller communication (reception)	Signals cannot be received from indoor unit; master remote controller has not been set (including two remote controller control).	
E02	_	_	0	•	•		Faulty remote controller communication (transmission)	Signals cannot be transmitted to indoor unit.	
E02	_	_	0	•	•		Duplicated master remote controller	Both remote controllers have been set as master remote controller in two remote controller control (alarm and shutdown for header unit and continued operation for follower unit)	

(Error detected by central control device)

	Ch	eck code	Display of receiving u	ınit				
TCC-LINK	Outd	loor 7-segment display	Indicator light bloc	k	Typical fault site	Description of error		
central		Sub-code	Operation Timer Ready	lash	i ypicai iault site	25001 piloti di circi		
C05		_	No indication		Faulty central control communication (transmission)	Central control device is unable to transmit signal due to duplication of central control device (AI-NET).		
C06	_	_	(when main remote controller also in use)		controller also in		Faulty central control communication (reception)	Central control device is unable to receive signal.
_	_				Multiple network adapters	Multiple network adapters are connected to remote controller communication line (Al-NET).		
C12	_	_			Blanket alarm for general- purpose device control interface	Device connected to general-purpose device control interface for TCC-LINK / Al-NET is faulty.		
P30	Ī	_	As per alarm unit (see above)		Group control follower unit error	Group follower unit is faulty (unit No. and above detail [***] displayed on main remote controller)		

Note: The same error, e.g. a communication error, may result in the display of different check codes depending on the device that detects it. Moreover, check codes detected by the main remote controller / central control device do not necessarily have a direct impact on air conditioner operation.

List of check codes (outdoor unit)

(Errors detected by SMMS outdoor interface - typical examples)

IPDU: Intelligent Power Drive Unit (Inverter P.C. board)
○ :Lighting, ⊚ : Flashing, ● : Goes off
ALT.: Flashing is alternately when there are two flashing LED
SIM: Simultaneous flashing when there are two flashing LED

	Check code		Display	of re	ceiving	g unit		
	Outdoor 7-segment display	TCC-LINK	Indica	ator li	ght blo	ock	Typical fault aite	Description of array
	Sub-code	central control or main remote controller display	Operation (1)	Timer	Ready	Flash	Typical fault site	Description of error
E06	Number of indoor units from which signal is received normally	E06	•	•	0		Dropping out of indoor unit	Indoor unit initially communicating normally fails to return signal (reduction in number of indoor units connected).
E07	-	(E04)	•	•	0		Indoor-outdoor communication circuit error	Signal cannot be transmitted to indoor units (→ indoor units left without communication from outdoor unit).
E08	Duplicated indoor address	(E08)	0	•	•		Duplicated indoor address	More than one indoor unit is assigned same address (also detected at indoor unit end).
E12	01: Indoor-outdoor communication 02: Outdoor-outdoor communication	E12	0	•	•		Automatic address starting error	Indoor automatic address setting is started while automatic address setting for equipment in other refrigerant line is in progress. Outdoor automatic address setting is started while automatic address setting for indoor units is in progress.
E15	_	E15	•	•	0		Indoor unit not found during automatic address setting	Indoor unit fails to communicate while automatic address setting for indoor units is in progress.
E16	00: Overloading 01: Number of units connected	E16	•	•	0		Too many indoor units connected / overloading	Combined capacity of indoor units is too large (more than 135 % of combined capacity of outdoor units).
E19	00: No header unit 02: Two or more header units	E19	•	•	0		Error in number of outdoor header units	There is no or more than one outdoor header unit in one refrigerant line.
E20	01: Connection of outdoor unit from other refrigerant line 02: Connection of indoor unit from other refrigerant line	E20	•	•	0		Connection to other refrigerant line found during automatic address setting	Indoor unit from other refrigerant line is detected while indoor automatic address setting is in progress.
E23	-	E23	•	•	0		Outdoor-outdoor communication transmission error	Signal cannot be transmitted to other outdoor units.
E25	-	E25	•	•	0		Duplicated follower outdoor address	There is duplication in outdoor addresses set manually.
E26	Address of outdoor unit from which signal is not received normally	E26	•	•	0		Dropping out of outdoor unit	Follower outdoor unit initially communicating normally fails to do so (reduction in number of follower outdoor units connected).
E28	Detected outdoor unit No.	E28	•	•	0		Outdoor follower unit error	Outdoor header unit detects fault relating to follower outdoor unit (detail displayed on follower outdoor unit).
E31	A3-IPDU Fan 1 2 3 IPDU 1 2	E31	•	•	0		IPDU communication error	There is no communication between IPDUs (P.C. boards) in inverter box.
F04	-	F04	0	0	0	ALT	Outdoor discharge temperature sensor (TD1) error	Outdoor discharge temperature sensor (TD1) has been open / short-circuited.
F05	-	F05	0	0	0	ALT	Outdoor discharge temperature sensor (TD2) error	Outdoor discharge temperature sensor (TD2) has been open / short-circuited.
F06	01: TE1 02: TE2	F06	0	0	0	ALT	Outdoor heat exchanger temperature sensor (TE1, TE2) error	Outdoor heat exchanger temperature sensors (TE1, TE2) have been open / short-circuited.
F07	-	F07	0	0	0	ALT	Outdoor liquid temperature sensor (TL) error	Outdoor liquid temperature sensor (TL) has been open / short-circuited.
F08	-	F08	0	0	0	ALT	Outdoor outside air temperature sensor (TO) error	Outdoor outside air temperature sensor (TO) has been open / short-circuited.
F11	-	F11						

	Check code		Display	y of re	ceivin	g unit			
	Outdoor 7-segment display	TCC-LINK central control	Indic	ator I	ight blo	ock	Typical fault site	Description of error	
	Sub-code	or main remote controller	Operation (1)	Timer	Ready	Flash	Typical fault site	Description of error	
F12	-	display F12	0	<u> </u>	0	ALT	Outdoor suction temperature sensor (TS1) error	Outdoor suction temperature sensor (TS1) has been open / short-circuited.	
F13	01: Compressor 1 02: Compressor 2 03: Compressor 3	F13	0	0	0	ALT	Outdoor IGBT built-in temperature sensor (TH) error	Open-circuit or short-circuit of the outdoor IGBT built-in temperature sensor (TH) was detected.	
F15	-	F15	0	0	0	ALT	Outdoor temperature sensor (TE1, TL) wiring error	Wiring error in outdoor temperature sensors (TE1, TL) has been detected.	
F16	_	F16	0	0	0	ALT	Outdoor pressure sensor (Pd, Ps) wiring error	Wiring error in outdoor pressure sensors (Pd, Ps) has been detected.	
F22	-	F22	0	0	0	ALT	Outdoor discharge temperature sensor (TD3) error	Outdoor discharge temperature sensor (TD3) has been open / short-circuited.	
F23	-	F23	0	0	0	ALT	Low pressure sensor (Ps) error	Output voltage of low pressure sensor (Ps) is zero.	
F24	-	F24	0	0	0	ALT	High pressure sensor (Pd) error	Output voltage of high pressure sensor (Pd) is zero or provides abnormal readings when compressors have been turned off.	
F31	-	F31	0	0	0	SIM	Outdoor EEPROM error	Outdoor EEPROM is faulty (alarm and shutdown for header unit and continued operation for followe unit)	
H01	01: Compressor 1 02: Compressor 2 03: Compressor 3	H01	•	0	•		Compressor breakdown	Overcurrent of the inverter current (Idc) detection circuit was detected.	
H02	01: Compressor 1 02: Compressor 2 03: Compressor 3	H02	•	0	•		Compressor error (Lock)	Compressor lock was detected.	
H03	01: Compressor 1 02: Compressor 2 03: Compressor 3	H03	•	0	•		Current detection circuit error	Current error was detected while the compressor was stopped.	
H04		H05	•	0	•		Compressor 1 case thermo activation	Compressor 1 case thermo was activated for protection.	
H05	-	H05	•	0	•		Outdoor discharge temperature sensor (TD1) wiring error	Wiring / installation error or detachment of outdoor discharge temperature sensor (TD1) has been detected.	
H06	-	H06		\bigcirc			Activation of low-pressure protection	Low pressure (Ps) sensor detects abnormally low operating pressure.	
H07	-	H07	•	0	•		Activation of low-pressure protection	Temperature sensor for oil level detection (TK1-5) detects abnormally low oil level.	
H08	01: TK1 sensor error 02: TK2 sensor error 03: TK3 sensor error 04: TK4 sensor error 05: TK5 sensor error	H08	•	0	•		Error in temperature sensor for oil level detection (TK1-5)	Temperature sensor for oil level detection (TK1-5) has been open / short-circuited.	
H14	_	H14	•	0	•		Compressor 2 case thermo activation	Compressor 2 case thermo was activated for protection.	
H15	-	H15	•	0	•		Outdoor discharge temperature sensor (TD2) wiring error	Wiring / installation error or detachment of outdoor discharge temperature sensor (TD2) has been detected.	
H16	01: TK1 oil circuit error 02: TK2 oil circuit error 03: TK3 oil circuit error 04: TK4 oil circuit error 05: TK5 oil circuit error	H16	•	0	•		Oil level detection circuit error	No temperature change is detected by temperature sensor for oil level detection (TK1-5) despite compressor having been started.	
H25	-	H25	•	0	•		Outdoor discharge temperature sensor (TD3) wiring error	Wiring / installation error or detachment of outdoor discharge temperature sensor (TD3) has been detected.	
L04	-	L04	0	0	0	SIM	Duplicated outdoor refrigerant line address	Identical refrigerant line address has been assigned to outdoor units belonging to different refrigerant piping systems.	
	Number of priority indoor units	L05	0	•	0	SIM	Duplicated priority indoor unit (as displayed on priority indoor unit)	More than one indoor unit has been set up as priority indoor unit.	
L06	(check code L05 or L06 depending on individual unit)	L06	0	•	0	SIM	Duplicated priority indoor unit (as displayed on indoor unit other than priority indoor unit)	More than one indoor unit has been set up as priority indoor unit.	

	Check code		Display of receiving unit					
	Outdoor 7-segment display	TCC-LINK			ght blo			
	Sub-code	central control or main remote controller display	Operation			Flash	Typical fault site	Description of error
L08	-	(L08)	0	•	0	SIM	SIM Indoor group address not set	Address setting has not been performed for one or more indoor units (also detected at indoor end).
L10	-	L10	0	0	0	SIM	Outdoor capacity not set	Outdoor unit capacity has not been set (after P.C. board replacement).
L17	-	L17	0	0	0	SIM	Outdoor model incompatibility error	Old model outdoor unit (prior to 3 series) has been connected.
L18	-	L18	0	0	0	SIM	FS (Flow Selector) unit error	Cooling / heating cycle error resulting from piping error is detected.
L28		L28	0	0	0	SIM	Too many outdoor units connected	More than four outdoor units have been connected.
L29	SMMS (Series 1) 01: A3-IPDU1 error 02: A3-IPDU2 error 03: A3-IPDU2 error 04: Fan IPDU error 05: A3-IPDU1 error 05: A3-IPDU1 error 06: A3-IPDU2 + Fan IPDU error 07: All IPDU error SMMS-i (Series 4) A3-IPDU Fan	L29	©	0	©	SIM	Error in number of IPDUs	There are insufficient number of IPDUs (P.C. boards) in inverter box.
L30	Detected indoor unit No.	(L30)	0	0	0	SIM	Indoor external error input (interlock)	Indoor unit has been shut down for external error input in one refrigerant line (detected by indoor unit).
P03	_		0		0	ALT	Outdoor discharge (TD1) temperature error	Outdoor discharge temperature sensor (TD1) has detected abnormally high temperature.
P04	P0301: Compressor 1 02: Compressor 2 03: Compressor 3	P04	0	•	0	ALT	High-pressure SW activation	High-pressure SW was activated.
P05	00: Open phase detected 01: Compressor 1 02: Compressor 2 03: Compressor 3	P05	0	•	©	ALT	Open phase / power failure Inverter DC voltage (Vdc) error MG-CTT error	Open phase is detected when power is turned on. Inverter DC voltage is too high (overvoltage) or too low (undervoltage).
P07	01: Compressor 1 02: Compressor 2 03: Compressor 3	P07	0	•	0	ALT	Heat sink overheating error	Temperature sensor built into IGBT (TH) detects overheating.
P10	Indoor unit No. detected	(P10)	•	0	0	ALT	Indoor unit overflow	Indoor unit has been shutdown in one refrigerant line due to detection of overflow (detected by indoor unit).
P13	-	P13	•	0	0	ALT	Outdoor liquid backflow detection error	State of refrigerant cycle circuit indicates liquid backflow operation.
P15	01: TS condition 02: TD condition	P15	0	•	0	ALT	Gas leak detection	Outdoor suction temperature sensor (TS1) detects sustained and repeated high temperatures that exceed standard value.
P17	-	P17	0	•	0	ALT	Outdoor discharge (TD2) temperature error	Outdoor discharge temperature sensor (TD2) detects abnormally high temperature.
P18	-	P18	0		0	ALT	Outdoor discharge (TD3) temperature error	Outdoor discharge temperature sensor (TD3) detects abnormally high temperature.
P19	Outdoor unit No. detected	P19	0	•	0	ALT	4-way valve reversing error	Abnormality in refrigerating cycle is detected during heating operation.
P20	-	P20	0	•	0	ALT	Activation of high-pressure protection	High pressure (Pd) sensor detects high pressure that exceeds standard value.
								MG-CTT: Magnet contactor

(Errors detected by IPDU featuring in SMMS standard outdoor unit - typical examples)

	Check code			Display of receiving unit				
	Outdoor 7-segment display	TCC-LINK central control	Indic	ator li	ght blo	ock	Typical fault site	Description of error
	Sub-code	or main remote controller display	Operatio	n Timer	Ready	Flash	Typical fault site	Description of error
F13	01: Compressor 1 02: Compressor 2 03: Compressor 3	F13	0	0	0	ALT	Error in temperature sensor built into indoor IGBT (TH)	Temperature sensor built into indoor IGBT (TH) has been open / short-circuited.
H01	01: Compressor 1 02: Compressor 2 03: Compressor 3	H01	•	0	•		Compressor breakdown	Inverter current (Idc) detection circuit detects overcurrent.
H02	01: Compressor 1 02: Compressor 2 03: Compressor 3	H02	•	0	•		Compressor error (lockup)	Compressor lockup is detected
H03	01: Compressor 1 02: Compressor 2 03: Compressor 3	H03	•	0	•		Current detection circuit error	Abnormal current is detected while inverter compressor is turned off.
P04	01: Compressor 1 02: Compressor 2 03: Compressor 3	P04	0	•	0	ALT	Activation of high-pressure SW	High-pressure SW is activated.
P07		P07	0	•	0	ALT	Heat sink overheating error	Temperature sensor built into IGBT (TH) detects overheating.
P20		P20	0		0	ALT	High-pressure protection activation	High-pressure (Pd) sensor detected a value over the criteria.
P22	SMMS (Series 1) 04: Rotation difference error 06: Maximum rotation exceeded 08: Out of step 0A: Idc activation 0C: Fan lock 0d: Lock 0E: Sync error 0F: Control error SMMS-i (Series 4) 0 IGBT circuit 1 Position detection circuit error 3 Motor lockup error 4 Motor current detection C TH sensor error D TH sensor error E Inverter DC voltage error (outdoor fan) Note: Although letters 0 to F appear at locations indicated by "*", please ignore them.	P22	0	•	0	ALT	Outdoor fan IPDU error	Outdoor fan IPDU detects error.
P26	01: Compressor 1 02: Compressor 2 03: Compressor 3	P26	0	•	0	ALT	Activation of G-Tr (IGBT) short-circuit protection	Short-circuit protection for compressor motor driver circuit components is activated (momentary overcurrent).
P29	01: Compressor 1 02: Compressor 2 03: Compressor 3	P29	0	•	0	ALT	Compressor position detection circuit error	Compressor motor position detection error is detected.

Note: The above check codes are examples only, and different check codes may be displayed depending on the outdoor unit configuration (e.g. a Super heat recovery multi system). For details, see the service manual for the outdoor unit.

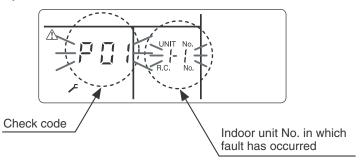
9-3. Troubleshooting based on information displayed on remote controller Using main remote controller (RBC-AMT32UL)

(1) Checking and testing

When a fault occurs to an air conditioner, a check code and indoor unit No. are displayed on the display window of the remote controller.

Check codes are only displayed while the air conditioner is in operation.

If the display has already disappeared, access error history by following the procedure described below



(2) Error history

The error history access procedure is described below (up to four errors stored in memory). Error history can be accessed regardless of whether the air conditioner is in operation or shut down.

<Procedure> To be performed when system at rest

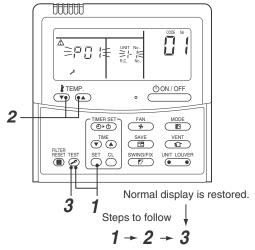
1 Invoke the SERVICE CHECK mode by pressing the + + buttons simultaneously and holding for at least 4 seconds.

The letters " SERVICE CHECK" light up, and the check code "01" is displayed, indicating the error history. This is accompanied by the indoor unit No. to which the error history is related and a check code.

2 To check other error history items, press the button to select another check code.

Check code "01" (latest) → Check code "04" (oldest) **Note:** Error history contains four items.

3 When the button is pushed, normal display is restored.



REQUIREMENT

Do not push the CL button as it would erase the whole error history of the indoor unit.

How to read displayed information

<7-segment display symbols>

0123456789RbC&EFHULP

<Corresponding alphanumerical letters>

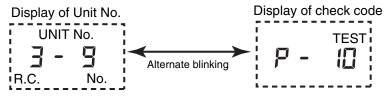
0 1 2 3 4 5 6 7 8 9 A b C d E F H J L P

Using TCC-LINK central control remote controller (TCB-SC642TLE2)

(1) Checking and testing

When a fault occurs to an air conditioner, a check code and indoor unit No. are displayed on the display window of the remote controller. Check codes are only displayed while the air conditioner is in operation.

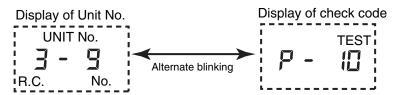
If the display has already disappeared, access error history by following the procedure described below.



(2) Error history

The error history access procedure is described below (up to four errors stored in memory). Error history can be accessed regardless of whether the air conditioner is in operation or shut down.

- **1** Push the $\overset{\text{TEST}}{\varnothing}$ + $\overset{\text{SET}}{\bigcirc}$ buttons simultaneously and hold for at least 4 seconds.
- **3** When a group No. is selected (blinking), if there is an error history, the UNIT No. and the latest error history information are displayed alternately.
 - * During this procedure, the temperature setting feature is unavailable.



- **4** To check other error history items, push the ⊕ button to select another check code (01-04.).
- **5** To check check code relating to another group, push (ZONE) and (GROUP) $\lhd \rhd$ buttons to select a group No.
 - Do not push the cabulton as it would erase the whole error history of the selected group.
- $oldsymbol{6}$ To finish off the service check, push the $oldsymbol{ilde{\varnothing}}$ button.

Using indoor unit indicators (receiving unit light block) (wireless type)

To identify the check code, check the 7-segment display on the header unit. To check for check codes not displayed on the 7-segment display, consult the "List of Check Codes (Indoor Unit)" in "9-2. Troubleshooting method".

: Goes off : Lighting : Blinking (0.5 seconds)

Light bloc	k	Check code	ck code Cause of fault								
Operation Timer All lights o	Ready	-	Power turned off or error in wiring between receiving and indoor units								
Operation Timer	Ready	E01	Faulty reception	Receiving unit	Error or poor contact in wiring						
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		E02	Faulty transmission	between receiving and indoor							
-\\-\-		E03	Loss of communication		units						
Blinking		E08	Duplicated indoor unit No. (add	ress)	Setting error						
		E09	Duplicated master remote contr	roller	Octung error						
		E10	Indoor unit inter-MCU communi	ndoor unit inter-MCU communication error							
		E12	Automatic address starting erro	r							
		E18	Error or poor contact in wiring b	etween indoor units, indoor powe	er turned off						
Operation Timer	Ready	E04	Error or poor contact in wiring b	etween indoor and outdoor units nication)							
	- <u>Ö</u> -	E06	Faulty reception in indoor-outdoor communication (dropping out of indoor unit)								
	Blinking	E07	Faulty transmission in indoor-outdoor communication								
	Dillining	E15	Indoor unit not found during aut	omatic address setting							
		E16	Too many indoor units connected	ed / overloading							
		E19	Error in number of outdoor head	der units							
		E20	Detection of refrigerant piping of	communication error during auton	natic address setting						
		E23	Faulty transmission in outdoor-								
		E25	Duplicated follower outdoor add								
		E26	Faulty reception in outdoor-out	door communication, dropping ou	t of outdoor unit						
		E28	Outdoor follower unit error								
		E31	IPDU communication error								
Operation Timer	Ready	P01	Indoor AC fan error								
opolation villo	\\	P10	Indoor overflow error								
	74-	P12	Indoor DC fan error								
Alternate	blinking	P13	Outdoor liquid backflow detection error								
Operation Timer	Ready	P03	Outdoor discharge (TD1) tempe	erature error							
	_\	P04	Activation of outdoor high-press	sure SW							
L Alternate blin	nking	P05	Open phase / power failure Inverter DC voltage (Vdc) error MG-CTT error								
		P07	Outdoor heat sink overheating	error - Poor cooling of electrical c	omponent (IGBT) of outdoor unit						
		P15	Gas leak detection - insufficient	refrigerant charging							
		P17	Outdoor discharge (TD2) temper	erature error							
		P18	Outdoor discharge (TD3) temper	erature error							
		P19	Outdoor 4-way valve reversing	error							
		P20	Activation of high-pressure prot	ection							
		P22	Outdoor fan IPDU error								
		P26	Outdoor G-Tr short-circuit error								
		P29	Compressor position detection	circuit error							
		P31	Shutdown of other indoor unit in	n group due to fault (group followe	er unit error)						

MG-CTT: Magnet contactor

Light block	Check code	Cause of fault					
Operation Timer Ready	F01	Heat exchanger temperature sensor (TCJ) error					
i i i i i i i i i i i i i i i i i i i	F02	Heat exchanger temperature sensor (TC2) error					
-\-\-\-\-\-\-\-\-\-\-\-\-\-\-\-\-\-\-\	F03	Heat exchanger temperature sensor (TC1) error	Indoor unit temperature sensor errors				
Alternate blinking	F10	Ambient temperature sensor (TA) error	Citors				
- · · · · · · · · · · · · · · · · · · ·	F11	Discharge temperature sensor (TF) error					
Operation Timer Ready	F04	Discharge temperature sensor (TD1) error					
operation Times Tready	F05	Discharge temperature sensor (TD2) error					
	F06	Heat exchanger temperature sensor (TE1, TE2) error					
Alternate blinking	F07	Liquid temperature sensor (TL) error Outdoor unit temperature sensor errors					
7	F08	Outside air temperature sensor (TO) error	Selisor errors				
	F12	Suction temperature sensor (TS1) error					
	F13	Heat sink sensor (TH) error					
	F15	Wiring error in heat exchanger sensor (TE1) and liquid temperational Outdoor unit temperature sensor wiring / installation error	ture sensor (TL)				
	F16	Wiring error in outdoor high pressure sensor (Pd) and low press Outdoor pressure sensor wiring error	ure sensor (Ps)				
	F22	Outdoor discharge temperature sensor (TD3) error					
	F23	Low pressure sensor (Ps) error	Outdoor unit pressure sensor				
	F24	High pressure sensor (Pd) error	errors				
Operation Timer Ready	F29	Fault in indoor EEPROM					
Operation Timer Ready	H01	Compressor breakdown					
	H02	Compressor lockup	Outdoor unit compressor related errors				
	H03	Current detection circuit error					
Blinking	H05	Wiring / installation error or detachment of outdoor discharge ter	mperature sensor (TD1)				
	H06	Abnormal drop in low-pressure sensor (Ps) reading	Protective shutdown of outdoor				
	H07	Abnormal drop in oil level	unit				
	H08	Error in temperature sensor for oil level detection circuit (TK1, T	K2, TK3, TK4 or TK5)				
	H15	Wiring / installation error or detachment of outdoor discharge ter	nperature sensor (TD2)				
	H16	Oil level detection circuit error - Error in outdoor unit TK1, TK2,	TK3, TK4 or TK5 circuit				
	H25	Wiring / installation error or detachment of outdoor discharge ter	mperature sensor (TD3)				
Operation Timer Ready	L03	Duplicated indoor group header unit					
\\\ \ \ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	L05	Duplicated priority indoor unit (as displayed on priority indoor un	it)				
$\mathcal{A} - \mathcal{A}$	L06	Duplicated priority indoor unit (as displayed on indoor unit other	than priority indoor unit)				
Synchronized blinking	L07	Connection of group control cable to stand-alone indoor unit					
,	L08	Indoor group address not set					
	L09	Indoor capacity not set					
Operation Timer Ready	L04	Duplicated outdoor refrigerant line address					
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	L10	Outdoor capacity not set					
	L17	Outdoor model incompatibility error					
Synchronized blinking	L18	Flow selector units error					
	L20	Duplicated central control address					
	L28	Too many outdoor units connected					
	L29	Error in number of IPDUs					
	L30	Indoor external interlock error					

Light block	Check code	Cause of fault
Operation Timer Ready	F31	Outdoor EEPROM error

Other (indications not involving check code)

Light block	Check code	Cause of fault
Operation Timer Ready	-	Test run in progress
Operation Timer Ready	_	Setting incompatibility (automatic cooling / heating setting for model incapable of it and heating setting for cooling-only model)

9-4. Check codes displayed on remote controller and SMMS outdoor unit (7-segment display on I/F board) and locations to be checked

For other types of outdoor units, refer to their own service manuals.

	Check code							
Main	Outdoor 7-	segment display	Location of	Description	System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection			condition(s)		
E01	-	-	Remote controller	Indoor-remote controller communication error (detected at remote controller end)	Stop of corresponding unit	Communication between indoor P.C. board and remote controller is disrupted.	Check remote controller inter-unit tie cable (A / B). Check for broken wire or connector bad contact. Check indoor power supply. Check for defect in indoor P.C. board. Check remote controller address settings (when two remote controllers are in use). Check remote controller P.C. board.	
E02	-	_	Remote controller	Remote controller transmission error	Stop of corresponding unit	Signal cannot be transmitted from remote controller to indoor unit.	Check internal transmission circuit of remote controller Replace remote controller as necessary.	
E03	=	-	Indoor unit	Indoor-remote controller communication error (detected at indoor end)	Stop of corresponding unit	There is no communication from remote controller (including wireless) or network adaptor.	Check remote controller and network adaptor wiring.	
E04	-	-	Indoor unit	Indoor-outdoor communication circuit error (detected at indoor end)	Stop of corresponding unit	Indoor unit is not receiving signal from outdoor unit.	Check order in which power was turned on for indoor and outdoor units. Check indoor address setting. Check indoor-outdoor tie cable. Check outdoor termination resistance setting (SW30, Bit 2).	
E06	E06	No. of indoor units from which signal is received normally	VF	Dropping out of indoor unit	All stop	Indoor unit initially communicating normally fails to return signal for specified length of time.	Check power supply to indoor unit. (Is power turned on?) Check connection of indoor-outdoor communication cable. Check connection of communication connectors on indoor P.C. board. Check connection of communication connectors on outdoor P.C. board. Check for defect in indoor P.C. board. Check for defect in outdoor P.C. board. Check for defect in outdoor P.C. board. Check for defect in outdoor P.C. board (I/F).	
_	E07	-	I/F	Indoor-outdoor communication circuit error (detected at outdoor end)	All stop	Signal cannot be transmitted from outdoor to indoor units for 30 seconds continuously.	Check outdoor termination resistance setting (SW30, Bit 2). Check connection of indoor-outdoor communication circuit.	

	Check	code						
Main	Outdoor 7	-segment display	Location	Description	on System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection			condition(s)	, ,	
E08	E08	Duplicated indoor address	Indoor unit I/F	Duplicated indoor address	All stop	More than one indoor unit is assigned same address.	Check indoor addresses. Check for any change made to remote controller connection (group / individual) since indoor address setting.	
E09	_	-	Remote controller	Duplicated master remote controller	Stop of corresponding unit	In two remote controller configuration (including wireless), both controllers are set up as master. (Header indoor unit is shut down with alarm, while follower indoor units continue operating.)	Check remote controller settings. Check remote controller P.C. boards.	
E10	_	-	Indoor unit	Indoor inter- MCU communication error	Stop of corresponding unit	Communication cannot be established / maintained upon turning on of power or during communication.	Check for defect in indoor P.C. board	
E12	E12	01: Indoor-outdoor communication 02: Outdooroutdoor communication	I/F	Automatic address starting error	All stop	Indoor automatic address setting is started while automatic address setting for equipment in other refrigerant line is in progress. Outdoor automatic address setting is started while automatic address setting for indoor units is in progress.	Perform automatic address setting again after disconnecting communication cable to that refrigerant line.	
E15	E15	-	I/F	Indoor unit not found during automatic address setting	All stop	Indoor unit cannot be detected after indoor automatic address setting is started.	Check connection of indoor-outdoor communication line. Check for error in indoor power supply system. Check for noise from other devices. Check for power failure. Check for defect in indoor P.C. board.	
E16	E16	00: Overloading 01-: No. of units connected	I/F	Too many indoor units connected	All stop	Combined capacity of indoor units exceeds 135 % of combined capacity of outdoor units. Note: If this code comes up after backup setting for outdoor unit failure is performed, perform "No overloading detected" setting. < "No overloading detected" setting method> Turn on SW09/Bit 2 on I/F P.C. board of outdoor header unit. More than 48 indoor units are connected.	Check capacities of indoor units connected. Check combined HP capacities of indoor units. Check HP capacity settings of outdoor units. Check No. of indoor units connected. Check for defect in outdoor P.C. board (I/F).	

	Check code						
Main	Outdoor 7	-segment display	Location	Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection			condition(s)	, ,
E18	-	-	Indoor unit	Error in communication between indoor header and follower units	Stop of corresponding unit	Periodic communication between indoor header and follower units cannot be maintained.	Check remote controller wiring. Check indoor power supply wiring. Check P.C. boards of indoor units.
E19	E19	00: No header unit 02: Two or more header units	I/F	Error in number of outdoor header units	All stop	There is more than one outdoor header unit in one line. There is no outdoor header unit in one line.	Outdoor header unit is outdoor unit to which indoor outdoortie cable (U1,U2) is connected. Check connection of indoor-outdoor communication line. Check for defect in outdoor P.C. board (I/F).
E20	E20	01: Connection of outdoor unit from other line 02: Connection of indoor unit from other line	I/F	Connection to other line found during automatic address setting	All stop	Equipment from other line is found to have been connected when indoor automatic address setting is in progress.	Disconnect inter-line tie cable in accordance with automatic address setting method explained in gAddress setting h section.
E23	E23	-	I/F	Outdooroutdoor communication transmission error	All stop	Signal cannot be transmitted to other outdoor units for at least 30 seconds continuously.	Check power supply to outdoor units. (Is power turned on?) Check connection of tie cables between outdoor units for bad contact or broken wire. Check communication connectors on outdoor P.C. boards. Check for defect in outdoor P.C. board (I/F). Check termination resistance setting for communication between outdoor units.
E25	E25	_	I/F	Duplicated follower outdoor address	All stop	There is duplication in outdoor addresses set manually.	Note: Do not set outdoor addresses manually.
E26	E26	Address of outdoor unit from which signal is not received normally	I/F	Dropping out of outdoor unit	All stop	Outdoor unit initially communicating normally fails to return signal for specified length of time.	Backup setting is being used for outdoor units. Check power supply to outdoor unit. (Is power turned on?) Check connection of tie cables between outdoor units for bad contact or broken wire. Check communication connectors on outdoor P.C. boards. Check for defect in outdoor P.C. board (I/F).
E28	E28	Detected outdoor unit No.	I/F	Outdoor follower unit error	All stop	Outdoor header unit receives error code from outdoor follower unit.	Check check code displayed on outdoor follower unit. <convenient functions=""> If SW04 is pressed and held for at least 1 second while [E28] is displayed on the 7- segmentdisplay of outdoor header unit, the fan of the outdoor unit that has been shut down due to an error comes on. If SW04 and SW05 are pressed simultaneously, the fans of normal outdoor units come on. To stop the fan or fans, press SW05 on its own.</convenient>

	Check code							
Main	Outdoor 7	r-segment display	Location Of Description		System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection	-		condition(s)		
E31	E31	SMMS (Series 1) 01: A3-IPDU1 error 02: A3-IPDU2 error 03: A3-IPDU2 error 04: Fan IPDU error 05: A3-IPDU1 + Fan IPDU error 06: A3-IPDU2 + Fan IPDU error 07: All IPDU error or Communication error between IPDU and I/F circuit board or Outdoor I/F circuit board error SMMS-i (Series 4) A3-IPDU Fan 1 2 3 IPDU A3-IPDU Fan 1 2 3 IPDU 01 0 02 0 03 0 0 04 0 0 05 0 0 06 0 0 0 07 0 0 0 08 0 0 0 08 0 0 0 09 0 0 0 0 00 0 0 0 0 00 0 0 0 0 00 0 0 0	l/F	IPDU communication error	All stop	Communication is disrupted between IPDUs (P.C. boards) in inverter box.	Check wiring and connectors involved in communication between IPDU-I/F P.C. board for bad contact or broken wire. Check for defect in outdoor P.C. board (I/F, A3-IPDU or Fan IPDU). Check for external noise.	
F01	-	_	Indoor unit	Indoor TCJ sensor error	Stop of corresponding unit	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TCJ sensor connector and wiring. Check resistance characteristics of TCJ sensor. Check for defect in indoor P.C. board.	
F02	-	-	Indoor unit	Indoor TC2 sensor error	Stop of corresponding unit	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TC2 sensor connector and wiring. Check resistance characteristics of TC2 sensor. Check for defect in indoor P.C. board.	
F03	-	-	Indoor unit	Indoor TC1 sensor error	Stop of corresponding unit	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TC1 sensor connector and wiring. Check resistance characteristics of TC1 sensor. Check for defect in indoor P.C. board.	
F04	F04	-	I/F	TD1 sensor error	All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TD1 sensor connector. Check resistance characteristics of TD1 sensor. Check for defect in outdoor P.C. board (I/F).	
F05	F05	-	I/F	TD2 sensor error	All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TD2 sensor connector. Check resistance characteristics of TD2 sensor. Check for defect in outdoor P.C. board (I/F).	
F06	F06	TE1 sensor error 02: TE2 sensor error	I/F	TE1/TE2 sensor error	All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TE1/TE2 sensor connectors. Check resistance characteristics of TE1/TE2 sensors. Check for defect in outdoor P.C. board (I/F).	

Check code							
Main	Outdoor 7	-segment display	Location	Description	cription System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection			condition(s)	, ,
F07	F07	-	I/F	TL sensor error	All stop	Sensor resistance is infinity or zero (open/short circuit).	Check connection of TL sensor connector. Check resistance characteristics of TL sensor. Check for defect in outdoor P.C. board (I/F).
F08	F08	-	l/F	TO sensor error	All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TO sensor connector. Check resistance characteristics of TO sensor. Check for defect in outdoor P.C. board (I/F).
F10	=	-	Indoor unit	Indoor TA sensor error	Stop of corresponding unit	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TA sensor connector and wiring. Check resistance characteristics of TA sensor. Check for defect in indoor P.C. board.
F11	-	-	Indoor unit	Indoor TF sensor error	Stop of corresponding unit	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TF sensor connector and wiring. Check resistance characteristics of TF sensor. Check for defect in indoor P.C. board.
F12	F12	-	I/F	TS1 sensor error	All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TS1 sensor connector. Check resistance characteristics of TS1 sensor. Check for defect in outdoor P.C. board (I/F).
F13		01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	TH sensor error	All stop	Sensor resistance is infinity or zero (open/short circuit).	Defect in IGBT built-in temperature sensor → Replace A3-IPDU P.C. board.
F15	F15	-	I/F	Outdoor temperature sensor wiring error (TE1, TL)	All stop	During compressor operation in HEAT mode, TE1 continuously provides temperature reading higher than indicated by TL by at least specified margin for 3 minutes or more.	Check installation of TE1 and TL sensors. Check resistance characteristics of TE1 and TL sensors. Check for outdoor P.C. board (I/F) error.
F16	F16	_	I/F	Outdoor pressure sensor wiring error (Pd, Ps)	All stop	Readings of high-pressure Pd sensor and lowpressure Ps sensor are switched. Output voltages of both sensors are zero.	Check connection of high- pressure Pd sensor connector. Check connection of lowp- ressure Ps sensor connector. Check for defect in pressure sensors Pd and Ps. Check for error in outdoor P.C. board (I/F). Check for deficiency in compressive output of compressor.
F22	F22	-	I/F	TD3 sensor error	All stop	Sensor resistance is infinity or zero. (open/short circuit)	Check connection of TD3 sensor connector. Check resistance characteristics of TD3 sensor. Check for defect in outdoor P.C. board (I/F).
F23	F23	_	I/F	Ps sensor error	All stop	Output voltage of Ps sensor is zero.	Check for connection error involving Ps sensor and Pd sensor connectors. Check connection of Ps sensor connector. Check for defect in Ps sensor. Check for deficiency in compressive output of compressor. Check for defect in 4-way valve. Check for defect in outdoor P.C. board (I/F). Check for defect in SV4 circuit.

	Check code		Location					
Main remote	Outdoor 7 Check	-segment display	of	Description	System status Error detection condition(s)		Check items (locations)	
F24	code F24	Sub-code _	I/F	Pd sensor error	All stop	Output voltage of Pd sensor is zero (sensor open-circuited). Pd > 4.15 MPa despite compressor having been turned off.	Check connection of Pd sensor connector. Check for defect in Pd sensor. Check for defect in outdoor P.C. board (I/F).	
F29	-	-	Indoor unit	Other indoor error	Stop of corresponding unit	Indoor P.C. board does not operate normally.	Check for defect in indoor P.C. board (faulty EEPROM)	
F31	F31	-	I/F	Outdoor EEPROM error	All stop *1	Outdoor P.C. board (I/F) does not operate normally.	Check power supply voltage. Check power supply noise. Check for defect in outdoor P.C. board (I/F).	
H01	H01	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	Compressor breakdown	All stop	Inverter current detection circuit detects overcurrent and shuts system down.	Check power supply voltage. (380-415V ± 10 %). Check for defect in compressor. Check for possible cause of abnormal overloading. Check for defect in outdoor P.C. board (A3-IPDU).	
H02	H02	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	Compressor error (lockup) MG-CTT error	All stop	Overcurrent is detected several seconds after startup of inverter compressor.	Check for defect in compressor. Check power supply voltage. (380-415V ± 10 %). Check compressor system wiring, particularly for open phase. Check connection of connectors / terminals on A3-IPDU P.C. board. Check conductivity of case heater. (Check for refrigerant entrapment inside compressor.) Check for defect in outdoor P.C. board (A3-IPDU). Check outdoor MG-CTT.	
H03	H03	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	Current detection circuit error	All stop	Current flow of at least specified magnitude is detected despite inverter compressor having been shut turned off.	Check current detection circuit wiring. Check defect in outdoor P.C. board (A3-IPDU).	
H05	H05	-	l/F	TD1 sensor miswiring (incomplete insertion)	All stop	Discharge temperature of compressor 1 (TD1) does not increase despite compressor being in operation.	Check installation of TD1 sensor. Check connection of TD1 sensor connector and wiring. Check resistance characteristics of TD1 sensor. Check for defect in outdoor P.C. board (I/F).	
H06	H06	-	I/F	Activation of low-pressure protection	All stop	Low-pressure Ps sensor detects operating pressure lower than 0.02 MPa.	Check service valves to confirm full opening (both gas and liquid sides). Check outdoor PMVs for clogging (PMV1, 2). Check for defect in SV2 or SV4 circuits. Check for defect in low-pressure Ps sensor. Check indoor filter for clogging. Check valve opening status of indoor PMV. Check refrigerant piping for clogging. Check operation of outdoor fan (during heating). Check for insufficiency in refrigerant quantity.	

^{*1} Total shutdown in case of header unit Continued operation in case of follower unit

MG-CTT: Magnet contactor

Check code								
Main Outdoor 7-segment of		-segment display	Location	Description Sy	System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection		.,	condition(s)	Officer Reins (locations)	
H07	H07	-	I/F	Low oil level protection	All stop	Operating compressor detects continuous state of low oil level for about 2 hours.	<all be="" checked="" corresponding="" in="" line="" outdoor="" to="" units=""> Check balance pipe service valve to confirm full opening. Check connection and installation of TK1, TK2, TK3, TK4, and TK5 sensors. Check resistance characteristics of TK1, TK2, TK3, TK4, TK4, and TK5 sensors. Check for gas or oil leak in same line. Check for refrigerant entrapment inside compressor casing. Check SV3A, SV3B, SV3C, SV3D, SV3E, and SV3F valves for defect. Check oil return circuit of oil separator for clogging. Check oil equalizing circuit for clogging.</all>	
		01: TK1 sensor error 02: TK2 sensor error 03: TK3 sensor error 04: TK4 sensor error 05: TK5 sensor error	I/F	Error in temperature sensor for oil level detection	All stop	Sensor resistance is infinity or zero (open / short circuit). Sensor resistance is infinity or zero (open / short circuit).	Check connection of TK1 sensor connector. Check resistance characteristics of TK1 sensor. Check for defect in outdoor P.C. board (I/F). Check connection of TK2 sensor connector. Check resistance characteristics of TK2 sensor. Check for defect in outdoor	
H08	H08				All stop	Sensor resistance is infinity or zero (open / short circuit).	P.C. board (I/F). Check connection of TK3 sensor connector. Check resistance characteristics of TK3 sensor. Check for defect in outdoor P.C. board (I/F).	
					All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TK4 sensor connector. Check resistance characteristics of TK4 sensor. Check for defect in outdoor P.C. board (I/F).	
					All stop	Sensor resistance is infinity or zero (open / short circuit).	Check connection of TK5 sensor connector. Check resistance characteristics of TK5 sensor. Check for defect in outdoor P.C. board (I/F).	

Check code		Location					
Main	Outdoor 7	Outdoor 7-segment display		Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	of detection			condition(s)	, ,
H14	H14	-	VF	Compressor 2 case thermo activation	All stop	Compressor 2 case thermo was activated.	Check Compressor 2 case thermo circuit. (Connector, Wiring, Circuit board) Open and check the service valve. (Gas side, Liquid side) Check the outdoor PMV clogging (PMV1, 2). Check the SV42 circuit. Check the SV42 circuit (SV41 / 42 miswiring). Check the opening status of indoor PMV. Check the four-way valve error. Check the refrigerant shortage.
H15	H15	_	I/F	TD2 sensor miswiring (incomplete insertion)	All stop	Air discharge temperature of (TD2) does not increase despite compressor 2 being in operation.	Check installation of TD2 sensor. Check connection of TD2 sensor connector and wiring. Check resistance characteristics of TD2 sensor. Check for defect in outdoor P.C. board (I/F).

Check code		Location					
Main remote	Outdoor 7-segment display Check Sub-code		of detection	Description	System status	Error detection condition(s)	Check items (locations)
controller	code	SMMS (1 series) 01: TK1 oil circuit error 02: TK2 oil circuit error 03: TK3 oil circuit error 04: TK4 oil circuit error	I/F	Oil detection circuit error	All stop	The temperature change of TK1 cannot be detected even after Compressor 1 starts operating.	Check the TK1 sensor installation. Check the TK1 sensor resistant characteristics. Check the misconnection of TK1, TK2, TK3, or TK4. Check the SV3E valve error. Check the oil circuit capillary clogging and non-return valve error Check the hibernating refrigerant in compressor.
		SMMS (1 series) 01: TK1 oil circuit error 02: TK2 oil circuit error 03: TK3 oil circuit error 04: TK4 oil circuit error	I/F	Oil detection circuit error	All stop	The temperature change of TK2 cannot be detected even after Compressor 2 starts operating.	Check the TK2 sensor installation. Check the TK2 sensor resistant characteristics. Check the misconnection of TK1, TK2, TK3, or TK4. Check the SV3E valve error. Check the oil circuit capillary clogging and non-return valve error. Check the hibernating refrigerant in compressor.
						The temperature change of TK3 cannot be detected even after Compressor 3 starts operating.	Check the TK3 sensor installation. Check the TK3 sensor resistant characteristics. Check the misconnection of TK1, TK2, TK3, or TK4. Check the SV3E valve error. Check the oil circuit capillary clogging and non-return valve error. Check the hibernating refrigerant in compressor.
H16	H16				The temperature change of TK4 cannot be detected even after Compressor 4 starts operating, or the temperature difference from that of the other TK sensor changes only in the specified range for a given time or longer.	Check the TK4 sensor installation. Check the TK4 sensor resistant characteristics. Check the misconnection of TK1, TK2, TK3, or TK4. Check the SV3E valve error. Check the oil circuit capillary clogging and non-return valve error. Check the hibernating refrigerant in compressor.	
		(4 series)	Oil level detection circuit error	All stop	No temperature change is detected by TK1 despite compressor 1 having been started.	Check for disconnection of TK1 sensor. Check resistance characteristics of TK1 sensor. Check for connection error involving TK1, TK2, TK3, TK4, and TK5 sensors Check for faulty operation in SV3E or SV3F valve. Check for clogging in oil equalizing circuit capillary and faulty operation in check valve. Check for refrigerant entrapment inside compressor.	
					No temperature change is detected by TK2 despite compressor 2 having been started.	Check for disconnection of TK2 sensor. Check resistance characteristics of TK2 sensor. Check for connection error involving TK1, TK2, TK3, TK4, and TK5 sensors Check for faulty operation in SV3E or SV3F valve. Check for clogging in oil equalizing circuit capillary and faulty operation in check valve. Check for refrigerant entrapment inside compressor.	
					No temperature change is detected by TK3 despite compressor 3 having been started.	Check for disconnection of TK3 sensor. Check resistance characteristics of TK3 sensor. Check for connection error involving TK1, TK2, TK3, TK4, and TK5 sensors Check for faulty operation in SV3E or SV3F valve. Check for clogging in oil equalizing circuit capillary and faulty operation in check valve. Check for refrigerant entrapment inside compressor.	

Check code							
Main Outdoor 7-segme		7-segment display	Location of	Description	System status	Error detection condition(s)	Check items (locations)
remote controller	Check code	Sub-code	detection			condition(s)	
		SMMS-i (4 series) 01: TK1 oil circuit error 02: TK2 oil circuit error 03: TK3 oil circuit error 04: TK4 oil circuit error 05: TK5 oil circuit error	I/F	Oil level detection circuit error	All stop	No temperature change is detected by TK4 despite compressor having been started.	Check for disconnection of TK4 sensor. Check resistance characteristics of TK4 sensor. Check for connection error involving TK1, TK2, TK3, TK4, and TK5 sensors Check for faulty operation in SV3E or SV3F valve. Check for clogging in oil equalizing circuit capillary and faulty operation in check valve. Check for refrigerant entrapment inside compressor.
H16	H16					No temperature change is detected by TK5 despite compressor having been started.	Check for disconnection of TK5 sensor. Check resistance characteristics of TK5 sensor. Check for connection error involving TK1, TK2, TK3, TK4, and TK5 sensors Check for faulty operation in SV3E valve. Check for clogging in oil equalizing circuit capillary and faulty operation in check valve. Check for refrigerant entrapment inside compressor.
H25	H25	-	I/F	TD3 sensor miswiring (incomplete insertion)	All stop	Air discharge temperature (TD3) does not increase despite compressor 3 being in operation.	Check installation of TD3 sensor. Check connection of TD3 sensor connector and wiring. Check resistance characteristics of TD3 sensor. Check for defect in outdoor P.C. board (I/F).
L02	L02	-	Indoor unit	Outdoor unit model mismatch error	Only the target unit stopped	An error was found on the outdoor unit model.	Check the model name of the outdoor unit. Check the miswiring of the communication line between indoor and outdoor.
L03	-	-	Indoor unit	Duplicated indoor header unit	Stop of corresponding unit	There is more than one header unit in group.	Check indoor addresses. Check for any change made to remote controller connection (group / individual) since indoor address setting.
L04	L04	-	I/F	Duplicated outdoor line address	All stop	There is duplication in line address setting for outdoor units belonging to different refrigerant piping systems.	Check line addresses.
L05	- -	-	I/F	Duplicated priority indoor unit (as displayed on priority indoor unit)	All stop	More than one indoor unit has been set up as priority indoor unit.	Check display on priority indoor unit.
L06	L06	No. of priority indoor units	I/F	Duplicated priority indoor unit (as displayed on indoor unit other than priority indoor unit)	All stop	More than one indoor unit have been set up as priority indoor unit.	Check displays on priority indoor unit and outdoor unit.
L07	-	_	Indoor unit	Connection of group control cable to standalone indoor unit	Stop of corresponding unit	There is at least one stand-alone indoor unit to which group control cable is connected.	Check indoor addresses.
L08	L08	_	Indoor unit	Indoor group / addresses not set	Stop of corresponding unit	Address setting has not been performed for indoor units.	Check indoor addresses. Note: This code is displayed when power is turned on for the first time after installation.
L09	-	_	Indoor unit	Indoor capacity not set	Stop of corresponding unit	Capacity setting has not been performed for indoor unit.	Set indoor capacity. (DN = 11)

	Check	code					
Main	Outdoor 7	7-segment display	Location	Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection		,	condition(s)	(
L10	L10	-	I/F	Outdoor capacity not set	All stop	Jumper wire provided on P.C. board for servicing I/F P.C. board has not been removed as required for given model.	Check model setting of P.C. board for servicing outdoor I/F P.C. board.
L17	L17	Target indoor address	I/F	Outdoor unit model mismatch error		The outdoor unit model is duplicate. The Cool/Heat Flex series 1/2 are duplicate.	Check the outdoor unit model.
L18	L18	-	I/F	Cool / heat switch unit error	Only the target unit stopped	The heating operation was performed without the cool- only setting configured in a cool-only room where a cool/ heat switch unit is not connected.	Check the remote controller setting. (DN="0F") Check the cool / heat switching unit. Check the piping connection of the switching unit. (Miswiring of discharge gas / suction gas) Check the SVS / SVD valve miswiring / misinstallation.
L20	_	_	AI-NET Indoor unit	Duplicated central control address	All stop	There is duplication in central control address setting.	Check central control addresses. Check network adaptor P.C. board (applicable to AI-NET).
L28	L28	-	I/F	Too many outdoor units connected	All stop	There are more than four outdoor units.	Check No. of outdoor units connected (Only up to 4 units per system allowed). Check communication lines between outdoor units. Check for defect in outdoor P.C. board (I/F).
L29	L29	SMMS (Series 1) 01: A3-IPDU1 error 02: A3-IPDU2 error 03: A3-IPDU2 error 04: Fan IPDU2 error 05: A3-IPDU1 + Fan IPDU error 06: A3-IPDU2 + Fan IPDU error 07: All IPDU error 08: A3-IPDU2 + Fan IPDU error 09: A3-IPDU error 07: All IPDU error 09: A1: IPDU error 00: A1: IPDU Error 00: A1: IPDU Error 01: A3-IPDU Error 01: A3-IPDU Error 02: A3-IPDU Error 03: A3-IPDU Error 04: A3-IPDU Error 05: A3-IPDU Error 06: A3-IPDU Error 07: A1: IPDU Error 08: A3-IPDU Error 09: A3-IPDU Error 01: A3-IPDU Error 02: A3-IPDU Error 03: A3-IPDU1 Error 05: A3-IPDU1 + Error 06: A3-IPDU2 Error 07: A1: IPDU Error 07: A1: IPDU Error 08: A3-IPDU1 Error 09: A3-IPDU1 Error 00: A3-IPDU1 Error	I/F	Error in No. of IPDUs	All stop	Insufficient number of IPDUs are detected when power is turned on.	Check model setting of P.C. board for servicing outdoor I/F P.C. board. Check connection of UART communication connector. Check A3-IPDU, fan IPDU, and I/F P.C. board for defect.

	Check o	ode					
Main	Outdoor 7	-segment display	Location of	Description	System status	Error detection condition(s)	Check items (locations)
remote controller	Check code	Sub-code	detection			condition(s)	
L30	L30	Detected indoor address	Indoor unit	External interlock of indoor unit	Stop of corresponding unit	Signal is present at external error input terminal (CN80) for 1 minute.	When external device is connected to CN80 connector: 1) Check for defect in external device. 2) Check for defect in indoor P.C. board. When external device is not connected to CN80 connector: 1) Check for defect in indoor P.C. board.
_	L31	-	I/F	Extended IC error	Continued operation	There is part failure in P.C. board (I/F).	Check outdoor P.C. board (I/F).
P01	_	_	Indoor unit	Indoor fan motor error	Stop of corresponding unit		Check the lock of fan motor (AC fan). Check wiring.
P03	P03	_	I/F	Discharge temperature TD1 error	All stop	Discharge temperature (TD1) exceeds 115 "C.	Check outdoor service valves (gas side, liquid side) to confirm full opening. Check outdoor PMVs (PMV1, 2, 4) for clogging. Check resistance characteristics of TD1 sensor. Check for insufficiency in refrigerant quantity. Check for defect in 4-way valve. Check for leakage of SV4 circuit. Check SV4 circuit (wiring or installation error in SV41, SV42 or SV43).
P04	P04	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	Activation of high-pressure SW	All stop	High-pressure SW is activated.	Check connection of high- pressure SW connector. Check for defect in Pd pressure sensor. Check outdoor service valves (gas side, liquid side) to confirm full opening. Check for defect in outdoor fan. Check for defect in outdoor fan motor. Check outdoor PMVs (PMV1, 2) for clogging. Check indoor / outdoor heat exchangers for clogging. Check for short-circuiting of outdoor suction / discharge air flows. Check SV2 circuit for clogging. Check for defect in outdoor P.C. board (I/F). Check for error in indoor fan system (possible cause of air flow reduction). Check opening status of indoor PMV. Check indoor-outdoor communication line for wiring error. Check gas balancing SV4 valve circuit. Check SV5 valve circuit. Check for refrigerant overcharging.

	Check code						
Main	Outdoor 7	-segment display	Location	Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection			condition(s)	
		SMMS (Series 1) 01: Open phase detected 02: Phase sequence error	I/F	Open phase detected, Phase sequence error	All stop	Phase sequence error was detected when the power is turned on. Open phase error was detected when the power is turned on.	Check the phase sequence of outdoor power wiring. Check the outdoor PC board (I/F) error.
P05	P05	SMMS-i (Series 4) 00:	I/F	Detection of open phase / phase sequence	All stop	Open phase is detected when power is turned	Check for defect in outdoor P.C. board (I/F).
		01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side		Inverter DC voltage (Vdc) error (compressor) MG-CTT error		on. Inverter DC voltage is too high (overvoltage) or too low (undervoltage).	
P07	P07	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU I/F	Heat sink overheating error	All stop	Temperature sensor built into IGBT (TH) is overheated.	Check power supply voltage. Check outdoor fan system error. Check heat sink cooling duct for clogging. Check IGBT and heat sink for thermal performance for faulty installation. (e.g. mounting screws and thermal conductivity) Check for defect in A3-IPDU. (faulty IGBT built-in temperature sensor (TH))
P10	P10	Detected indoor address	Indoor unit	Indoor overflow error	All stop	Float switch operates. Float switch circuit is open-circuited or disconnected at connector.	Check float switch connector. Check operation of drain pump. Check drain pump circuit. Check drain pipe for clogging. Check for defect in indoor P.C. board.
P12	_	_	Indoor unit	Indoor fan motor error	Stop of corresponding unit	Motor speed measurements continuously deviate from target value. Overcurrent protection is activated.	Check connection of fan connector and wiring. Check for defect in fan motor. Check for defect in indoor P.C. board. Check impact of outside air treatment (OA). Check static pressure setting.

MG-CTT: Magnet contactor

	Check	code	Location				
Main remote	Outdoor 7	7-segment display	of detection	Description	System status	Error detection condition(s)	Check items (locations)
P13	P13	Sub-code	I/F	Outdoor liquid backflow detection error	All stop	<during cooling="" operation=""> When system is in cooling operation, high pressure is detected in follower unit that has been turned off. <during heating="" operation=""> When system is in heating operation, outdoor PMV 1 or 2 continuously registers opening of 100p or less while under SH control.</during></during>	Check full-close operation of outdoor PMV (1, 2, 4). Check for defect in Pd or Ps sensor. Check gas balancing circuit (SV2) for clogging. Check balance pipe. Check SV3B circuit for clogging. Check defect in outdoor P.C. board (I/F). Check capillary of oil separator oil return circuit for clogging. Check for leakage of check valve in discharge pipe convergent section.
P15	P15	01: TS condition	I/F	Gas leakdetection (TS1 condition)	All stop	Protective shutdown due to sustained suction temperature at or above judgment criterion for at least 10 minutes is repeated four times or more. <ts criterion="" error="" judgment=""> In cooling operation: 60 °C In heating operation: 40 °C</ts>	Check for insufficiency in refrigerant quantity. Check outdoor service valves (gas side, liquid side) to confirm full opening. Check PMVs (PMV1, 2) for clogging. Check resistance characteristics of TS1 sensor. Check for defect in 4-way valve. Check SV4 circuit for leakage
		02: TD condition	I/F	Gas leak detection (TD condition)	All stop	Protective shutdown due to sustained discharge temperature (TD1, TD2 or TD3) at or above 108 "C for at least 10 minutes is repeated four times or more.	Check for insufficiency in refrigerant quantity. Check PMVs (PMV 1, 2) for clogging. Check resistance characteristics of TD1, TD2 and TD3 sensors. Check indoor filter for clogging. Check piping for clogging. Check SV4 circuit (for leakage or coil installation error).
P17	P17	_	I/F	Discharge temperature TD2 error	All stop	Discharge temperature (TD2) exceeds 115 "C.	Check outdoor service valves (gas side, liquid side) to confirm full opening. Check outdoor PMVs (PMV1, 2, 4) for clogging. Check resistance characteristics of TD2 sensor. Check for defect in 4-way valve. Check SV4 circuit for leakage. Check SV4 circuit (for wiring or installation error involving SV41, SV42 and SV43).
P18	P18	_	I/F	Discharge temperature TD3 error	All stop	Discharge temperature (TD3) exceeds 115 °C.	Check outdoor service valves (gas side, liquid side) to confirm full opening. Check outdoor PMVs (PMV1, 2, 4) for clogging. Check resistance characteristics of TD3 sensor. Check for defect in 4-way valve. Check SV43 circuit for leakage. Check SV4 circuit (for wiring or installation error involving SV41, SV42 and SV43).

	Check code						
Main			Location	Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection		, , , , , , , , , , , , , , , , , , , ,	condition(s)	,
P19	P19	Detected outdoor unit No.	I/F	4-way valve reversing error	All stop	Abnormal refrigerating cycle data is collected during heating operation.	Check for defect in main body of 4-way valve. Check for coil defect in 4-way valve and loose connection of its connector. Check resistance characteristics of TS1 and TE1 sensors. Check output voltage characteristics of Pd and Ps pressure sensors. Check for wiring error involving TE1 and TL sensors.
P20	P20	_	I/F	Activation of high-pressure protection	All stop	Pd sensor detects pressure equal to or greater than 3.6 MPa.	Check for defect in Pd pressure sensor. Check service valves (gas side, liquid side) to confirm full opening. Check for defect in outdoor fan. Check for defect in outdoor fan motor. Check outdoor PMVs (PMV1, 2, 4) for clogging. Check indoor / outdoor heat exchangers for clogging. Check for short-circuiting of outdoor suction / discharge air flows. Check SV2 circuit for clogging. Check for defect in outdoor P.C. board (I/F). Check for defect in indoor fan system (possible cause of air flow reduction). Check opening status of indoor PMV. Check indoor-outdoor communication line for wiring error. Check for faulty operation of check valve in discharge pipe convergent section. Check gas balancing SV4 valve circuit. Check for refrigerant overcharging.

	Check code							
Main	Outdoor 7	-segment display	Location	Description	System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection		,	condition(s)	(,	
		SMMS (Series 1) 08: Out of step 0A: IDC activation 0E: Sync error	PDU	Outdoor fan IPDU error	All stop	(Sub code: 08) FAN IPDU position detection circuit Position detection is not performed properly.	Check the fan motor. Check the connector connection for fan motor. Check the error of IPDU board for fan.	
		0F: Control error 06: Maximum rotation exceeded 04: Rotation difference error 0D: Lock			All stop	(Sub code: 0A) FAN IPDU overcurrent protection circuit Overcurrent was detected when the fan started running or during operation.	Check the fan motor. Check the error of IPDU board for fan.	
		0C: Fan lock			All stop	(Sub code: 0E) FAN IPDU position detection circuit Position detection is not performed properly.	Check the fan motor. Check the connector connection for fan motor. Check the error of IPDU board for fan.	
				All stop	(Sub code: 0F) FAN IPDU position detection circuit Position detection is not performed properly.	Check the fan motor. Check the connector connection for fan motor. Check the error of IPDU board for fan.		
P22	P22					All stop	(Sub code: 06) External factors such as blast Position detection is not performed properly. (Restarted in 6 seconds)	Check the fan motor. Check the error of IPDU board for fan.
					All stop	(Sub code: 04) External factors such as blast The difference between targeted rotation and actual rotation is 25% or more. (Restarted in 6 seconds)	Check the fan motor. Check the error of IPDU board for fan.	
			All stop	(Sub code: 0D) FAN IPDU position detection circuit Position detection is not performed properly. (No wind)	Check the fan motor. Check the connector connection for fan motor. Check the error of IPDU board for fan.			
					All stop	(Sub code: 0C) External factors such as blast Position detection is not performed properly. (Wind blows) (Restarted in 6 seconds)	Check the fan motor. Check the error of IPDU board for fan.	

	Check code							
Main	Outdoor 7	-segment display	Location	Description	System status	Error detection	Check items (locations)	
remote controller	Check code	Sub-code	detection	2000		condition(s)	check home (council)	
		SMMS-i (Series 4) 0*: IGBT circuit 1*: Position detection circuit error 3*: Motor lockup error	IPDU	Outdoor fan IPDU error	All stop	(Sub code: 0*) Fan IPDU over current protection circuit Flow of current equal to or greater than the specified value is detected during startup of the fan.	Check fan motor. Check for defect in fan IPDU P.C. board.	
		4*: Motor current detection C*: TH sensor temperature error D*: TH sensor			All stop	(Sub code: 1*) Fan IPDU position detection circuit Position detection is not going on normally.	Check fan motor. Check connection of fan motor connector. Check for defect in fan IPDU P.C. board.	
		error E*: Inverter DC voltage error (outdoor fan)			All stop	(Sub code: 3*) Gusty wind, an obstruction, or another external factor Speed estimation is not going on normally.	Check fan motor. Check for defect in fan IPDU P.C. board.	
P22	P22	Although	Although letters 0 to F appear at locations indicated by " * ", please	Although letters 0 to F appear at locations indicated by " * ", please		All stop	(Sub code: 4*) Fan IPDU over current protection circuit Flow of current equal to or greater than the specified value is detected during operation of the fan.	Check fan motor. Check connection of fan motor connector. Check for defect in fan IPDU P.C. board.
					All stop	(Sub code: C*) Higher temperature than the specified value is detected during operation of the fan.	Check fan motor. Check for defect in fan IPDU P.C. board.	
					All stop	(Sub code: D*) The resistance value of the sensor is infinite or zero (open or short circuit).	Check for defect in fan IPDU P.C. board.	
					All stop	(Sub code: E*) Fan IPDU DC voltage protection circuit The DC voltage higher or lower than the specified value is detected.	Check power voltage of the main power supply. Check for defect in fan IPDU P.C. board. Check connection of fan IPDU P.C. board.	
P26	P26	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	G-TR shortcircuit protection error	All stop	Overcurrent is momentarily detected during startup of compressor.	Check connector connection and wiring on A3-IPDU P.C. board. Check for defect in compressor (layer short-circuit). Check for defect in outdoor P.C. board (A3-IPDU).	
P29	P29	01: Compressor 1 side 02: Compressor 2 side 03: Compressor 3 side	IPDU	Compressor position detection circuit error	All stop	Position detection is not going on normally.	Check wiring and connector connection. Check for compressor layer short-circuit. Check for defect in A3-IPDU P.C. board.	
P31	_	_	Indoor unit	Other indoor error (group follower unit error)	Stop of corresponding unit	There is error in other indoor unit in group, resulting in detection of E07/L07/L03/L08.	Check indoor P.C. board.	

Errors detected by TCC-LINK central control device

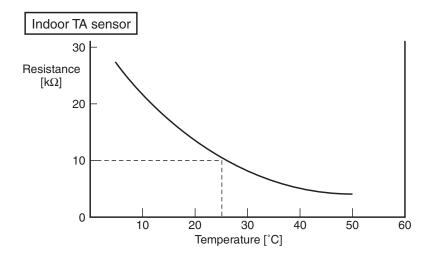
	Check code						
Main	Outdoor 7-segment display		Location	Description	System status	Error detection	Check items (locations)
remote controller	Check code	Sub-code	detection		-	condition(s)	, ,
C05	-		TCC-LINK	TCC-LINK central control device transmission error	Continued operation	Central control device is unable to transmit signal.	Check for defect in central control device. Check for defect in central control communication line. Check termination resistance setting.
C06	-			TCC-LINK central control device reception error	Continued operation	Central control device is unable to receive signal.	Check for defect in central control device. Check for defect in central control communication line. Check termination resistance setting. Check power supply for devices at other end of central control communication line. Check defect in P.C. boards of devices at other end of central control communication line.
C12	-		General- purpose device I/F	Blanket alarm for general- purpose device control interface	Continued operation	Error signal is input to control interface for general-purpose devices.	Check error input.
P30	Differs accord nature of alarr error		TCC-LINK	Group control follower unit error	Continued operation	Error occurs in follower unit under group control. ([P30] is displayed on central control remote controller.)	Check check code of unit that has generated alarm.
	(L20 displayed.)			Duplicated central control address	Continued operation	There is duplication in central control addresses.	Check address settings.

		Checking procedure					
Measure the resistance value of each wi	nding by using the tester.						
	ICF-340W150-1A, 2A						
	Position	Resistance value					
	Black-Red	14.8 ± 1.5 Ω					
	Black-White	14.8 ± 1.5 Ω					
Fan motor inside wiring diagram	Red-White	14.8 ± 1.5 Ω					
Red	ICF-340W250-1A						
1 White	Position	Resistance value					
3	Black-Red	12.4 ± 1.2 Ω					
5 Black	Black-White	12.4 ± 1.2 Ω					
	Red-White	12.4 ± 1.2 Ω					
		Under 20 °C					
	Red 1 2 White 3 4 Black	Position Black–Red Black–White Red—White ICF-340W250-1A Position Black–Red Black–Red Black–Red Black–White					

9-5. Sensor characteristics

Indoor unit

▼Temperature sensor characteristics



Temperature [°C]	Resistance [k Ω]
0	33.9
5	26.1
10	20.3
15	15.9
20	12.6
25	10.0
30	8.0
35	6.4
40	5.2
45	4.2
50	3.5
55	2.6
60	2.4

Indoor TC1 sensor		
200		- 20
150 - Resistance [kΩ] (10°C or below)		- 15 Resistance [kΩ] (10°C or above)
100 -	\	10
50 -		- 5
0 -30 -20 -1		0 100
	Temperature [°C]	

Temperature [°C]	Resistance [$k\Omega$]
-20	99.9
–15	74.1
-10	55.6
- 5	42.2
0	32.8
5	25.4
10	19.8
15	15.6
20	12.4
25	10.0
30	8.1
35	6.5
40	5.3
45	4.4
50	3.6
55	3.0
60	2.5
65	2.1
70	1.8
75	1.5
80	1.3
85	1.1
90	1.0
95	0.8
100	0.7

Indoor TC2 and TCJ sen	nsors	
200 -		20
$\begin{array}{c} 150 \\ \text{Resistance [k}\Omega] \\ (10^{\circ}\text{C or below)} \\ \\ 100 \\ \end{array}$		- 15 Resistance [kΩ] (10°C or above) - 10
50 -		- 5
0	10 20 30 40 50 60 70 80 90 Temperature [°C]	0 100

Temperature [°C]	Resistance [k Ω]
-20	115.2
-15	84.2
-10	62.3
- 5	46.6
0	35.2
5	26.9
10	20.7
15	16.1
20	12.6
25	10.0
30	8.0
35	6.4
40	5.2
45	4.2
50	3.5
55	2.8
60	2.4
65	2.0
70	1.6
75	1.4
80	1.2



10. Replacement of P.C. Board for Indoor Unit Servicing

<Models>

MMD-AP****BHPUL Series	

<Note> when replacing the P.C.board for indoor unit servicing>

The nonvolatile memory (hereafter called EEPROM, IC503) on the in door unit P.C.board before replacement includes the model specific type information and capacity codes as the factory-set value and the important setting data which have been automatically or manually set when the indoor unit is installed, such as system/indoor/group addresses, high ceiling select setting, etc. When replacing the P.C.board for indoor unit servicing, follow the procedures below.

After replacement completes, confirm whether the settings are correct by checking the indoor unit No., Group header unit/follower unit settings and perform the cooling cycle confirmation through the trial operation.

<Replacement procedures>

Case 1

Before replacement, the indoor unit can be turned on and the setting data can be read out by wired remote control operation.

EEPROM data read out [1] (Refer to page 1)

Replacement of P.C. board for Indoor unit servicing and power on [2] (Refer to page 2.) \mathbb{J}

Writing the read out EEPROM data [3] (Refer to page 2.)

Power reset(for all indoor units connected to the remote control when the group operation control is performed.)

Case 2

The EEPROM before replacement is defective and the setting data cannot be read out.

Writing the setting data to EEPROM, such as high ceiling installation setting and optional connection setting, etc., based on the customer information. [3] (Refer to page 2.)

Power reset (for all indoor units connected to the remote control when the group operation control is performed.)

[1] Setting data read out from EEPROM

The setting data modified on the site, other than factory-set value, stored in the EEPROM shall be read out.

- Step 1 Press , and button on the remote control simultaneously for more than 4 seconds. When the group operation control is performed, the unit No. displayed for the first time is the header unit No. At this time, the CODE No.(DN)shows . Also, the fan of the indoor unit selected starts its operation and the swing operation also starts if it has the louvers.
- Step 2 Every time when the button is pressed, the indoor unit No. under the group control is displayed in order. Specify the indoor unit No.to be replaced.
 - 1. Change the CODE No.(DN) to 🗓 🗓 by pressing 🔻 / 📤 buttons for the temperature setting. (this is the setting for the filter sign lighting time.)
 - At this time, be sure to write down the setting data displayed.
 - 2. Change the CODE No.(DN) by pressing \checkmark / \blacktriangle buttons for the temperature setting. Similarly, be sure to write down the setting data displayed.
 - 3. Repeat the step 2-2 to set the other settings in the same way and write down the setting data as shown in the table 1(example)on page 4.
 - The CODE No.(DN)are ranged from 🗓 I to 🦊 🖒 .The CODE No.(DN) may skip.

Step 3 After writing down all setting data, press button to return to the normal stop status. (It takes approx. 1 min until the remote control operation is available again.)

CODE No.required at least

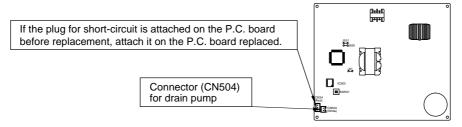
DN	Contents		
10	Туре		
11	Indoor unit capacity		
12	System address		
13	Indoor unit address		
14	Group address		
FC	Communication protocol		
1FC	Indoor Unit terminating resistance		

- 1. The CODE No. for the Indoor unit type and Indoor unit capacity are required to set the rotation number setting of the fan.
- If the system/indoor/group addresses are different from those before replacement, the auto-address setting mode starts and the manual resetting may be required again. (when the multiple units group operation including twin system.)

[2] P.C. Board for indoor unit servicing replacement procedures

Step 1 Replace the P.C. board to the P.C. board for indoor unit servicing.

At this time, perform the same setting of the jumper wire(J01,J550,J551)setting(cut),switch SW501, (short-circuit) connector CN34 as the setting of the P.C. board before replacement.



Step 2 It is necessary to set Indoor unit to be exchanged: Remote controller = 1:1

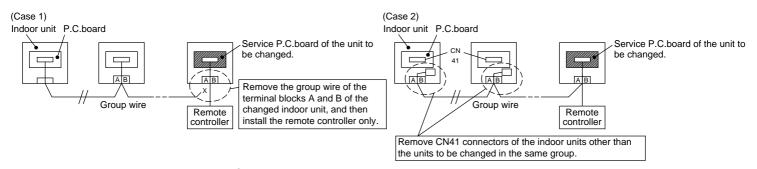
Based upon the system configuration, turn on power of the indoor unit with one of the following items.

- 1) Single (Individual) operation
 - Turn on power of the indoor units and proceed to [3].
- 2) Group operation
 - A) In case that power of the exchanged indoor unit only can be turned on Turn on power of the exchanged indoor unit only and proceed to [3].
 - B) In case that power of the indoor units cannot be turned on individually (Case 1)
 - a) Remove temporarily the group wire connected to the terminal blocks A and B of the exchanged indoor unit.
 - b) After connecting the remote controller wire only to the removed terminal block, turn on power of the indoor units and proceed to [3].

When the above methods cannot be used, follwer to the two cases below.

- C) In case that power of the indoor units cannot be turned in individually (Case 2)
 - a) Remove all CN41 connectors of the indoor units in the same group except those of the exchanged indoor unit.
 - b) Turn on power of the indoor units and proceed to [3].

After [3] operation has finished, be sure to return the temporarily removed group wire or CN41 connector to the original connection.



[3] Writing the setting data to EEPROM

The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.

Step 1 Press and and buttons on the remote control simultaneously for more than 4 seconds.

* In the group control operation, the unit No. displayed for the first time is the header unit No.

At this time, the CODE No. (DN)shows 🏭 . Also, the fan of the indoor unit selected starts its operation and the swing operation starts if it has the louvers.

(The unit No. **FLL** is displayed if the auto-address setting mode is interrupted in [2] step 2 a) 2. on pervious page.)

Step 2 Every time when the button is pressed, the indoor unit Nos. in the group control operation are displayed in order.

(The settings stored in the EEPROM of the P.C. board for indoor unit servicing are the factory-set values.)

Specify the indoor unit No.with its P.C. board replaced to the P.C. board for indoor unit servicing.

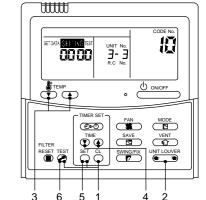
(You cannot perform this operation if **FLL** is displayed.)

- Step 3 Select the CODE No. (DN) can be selected by pressing the \checkmark buttons for the temperature setting.
 - Set the indoor unit type and capacity.

The factory-set values shall be written to the EEPROM by changing the type and capacity.

- 1. Set the CODE No. (DN) to 👪 . (without change)
- Select the type by pressing ♥/ ▲ buttons for the timer setting. (For example, Concealed Duct pressure is set to "0004". Refer to table 2 on page 4.)
- 3. Press 🖱 button. (The operation completes if the setting data is displayed.)
- 5. Select the capacity by pressing ▼/ ♠ buttons for the timer setting. (For example, 054 Type is set to "0018". Refer to table 2 on page 4.)
- 6. Press the button. (The setting completes if the setting data are displayed.)
- 7. Press the button to return to the normal stop status.

 (It takes approx. 1 min until the remote control operation is available again.)



<Fig. 1 RBC-AMT32UL>

Write the on-site setting data to the EEPROM, such as address setting, etc. Perform the steps 1 and 2 above again.

Change the CODE No. (DN) to \Box by pressing \bigcirc buttons for the temperature setting.

(this is the setting for the filter sign lighting time.)

Check the setting data displayed at this time with the setting data put down in [1] (on page 1).

If the setting data is different, modify the setting data by pressing ▼/ ▲ buttons for the timer setting to the data put down in [1].

The operation completes if the setting data is displayed.

2. If the data is the same, proceed to next step.

Change the CODE No. (DN) by pressing \(\bullet\) \(\bullet\) buttons for the temperature setting.

As described above, check the setting data and modify to the data put down in [1].

Repeat the steps 6 and 7.

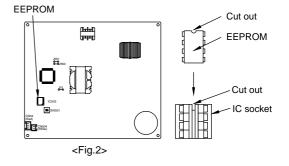
After the setting completes, press button to return to the normal stop status.

(It takes approx. 1 min until the remote control operation is available again.)

The CODE No. (DN) are ranged from [] to [] to []. The CODE No. (DN) is not limited to be serial No. Even after modifying the data wrongly and pressing [] button, it is possible to return to the data before modification by pressing [] button if the CODE No. (DN) is not changed.

<Fig.2 EEPROM layout diagram>

The EEPROM (IC503) is attached to the IC socket. When detaching the EEPROM, use a tweezers, etc. Be sure to attach the EEPROM by fitting its direction as shown in the figure.



Do not bend the IC lead when replacing.

Table 1.Setting data(CODE No. table(example))

DN	Item	Setting data	Factory-set value
01	Filter display delay timer		0002 : 2500H
02	Dirty state of filter		0000 : Standard
03	Central control address		00Un/0099 : Unfixed
04	Specific indoor unit priority		0000 : No priority
06	Heating suction temperature shift		0002 : +2°C
0D	Automatic mode		0001 : No automatic
0F	Cooling only		0000 : Heat pump
10	Туре		Depending on model type
11	Indoor unit capacity		According to capacity type
12	Line address		00Un/0099 : Unfixed
13	Indoor unit address		00Un/0099 : Unfixed
14	Group address		00Un/0099 : Unfixed
28	Automatic restart of power failure	0001 : Enable	0000 : None
2A	Selection of option / Trouble input		0002 : None
ZA	(TCB-PCUC2E: CN3)		0002 . Notie
2E	HA terminal (CN61) select		0000 : Usual (HA terminal)
31	Ventilating fan control		0000 : Unavailable
32	Sensor SW		0000 : Body sensor
33	Temperature unit select	0001 : Fahrenheit (°F)	0000 : Centigrade (°C)
5D	External static pressure		0000 : Default setting
60	Timer setting (wired remote controller)		0000 : Available
7A	Change unit 0.5°C or 1.0°C on remote	0001 : 1°C	0000 : 0.5°C
D0	Remote controller operation save function		0001 : Enable
E0	Region	0001 : North America	0000 : Japan model
F6	Presence of Application control kit		0000 : None
	(TCB-PCUC2E)		
FC	Communication protocol		0000 : TCC-LINK
FE	FS unit adress		00Un/0099 : Unfixed
1Fb			0000 : Operation possible
1FC	Indoor Unit terminating resistance		0000 : OFF

Table 2. Type: CODE No.10

Setting data	Туре	Type name abb.
0001 *1	4-way Air Discharge Cassette Type	MMU-AP****HPUL
0004	Concealed Duct Type	MMD-AP***BHPUL

^{*1} EEPROM initial value on the P.C. board for indoor unit servicing.

*2 **A** CAUTION

< Model name MMD-AP****BHPUL >

For the above model. Set the CODE no. to

"E0" the setting data "0000" (initial) to "0001"

"28" the setting data "0000" (initial) to "0001"

"33" the setting data "0000" (initial) to "0001"

"7A" the setting data "0000" (initial) to "0001"

Table 4. Addition setting data (CODE No.) after initial

Model	CODE No.(DN)	Setup data
015, 018	65	0002
004 004 000	64	0005
021, 024, 030	65	0004

Table 3. Indoor unit capacity: CODE No.11

Setup data	Model	Setup data	Model
0000*1	Invalid	0011	024 type
0001	007 type	0013	030 type
0003	009 type	0015	036 type
0005	012 type	0016	042 type
0007	015 type	0017	048 type
0009	018 type	0018	054 type
0010	021 type		

11. DETACHMENTS

MARNING

MCAUTION

Be sure to stop operation of the air conditioner before work and then turn off switch of the breaker.

Be sure to put on gloves during working time; otherwise an injury will be caused by a part, etc.

NOTE

In a section, Detachments, the models are expressed as follows for convenience.

AP007: MMD-AP0076BHPUL to MMD-AP0126BHPUL AP015: MMD-AP0156BHPUL to MMD-AP0186BHPUL AP021: MMD-AP0216BHPUL to MMD-AP0546BHPUL

No.	Part name	Procedure	Remarks
$ \bigcirc\!$	Air filter	1. Detachment 1) Slide the filter toward the opposite side of the arrow mark and then pull out the filter. (In the case that two filters are provided, pull out the first filter, then the second filter will be pulled out connected with the first filter.) 2. Attachment 1) Insert the filter in the filter rail toward the arrow mark, slide it until the filter stops and then fix it. (In the case that two filters are provided, insert the second filter in the same direction after inserting the first filter.)	Air filter Arrow mark Bottom air intake Air filter

No.	Part name	Procedure	Remarks
2	Suction panel	1. Detachment 1) Remove the fixing screws A which fix the suction panel. Loosen the fixing screws B. 2) Slide the suction panel to the arrow side and then remove the panel. 2. Attachment 1) Hook the suction panel to the fixing screws B and tighten screws. 2) Attach the removed screws A to the original positions.	
	Under air ir	ntake Suction panel	Suction panel
	AP007 Type	Fixing screws A AP015 Type AF	P021 Type
	Back air intak	Fixing screws A Suction panel Fixing screws B	Fixing screws A Suction panel
		Fixing screws B	Suction panel
	Fixing screw	Fixing screws B Suction panel Fixing screws A Fixing screws A	Fixing screws B Fixing screws A
3	Electric parts box cover	1. Detachment 1) Remove the screw A of the electric parts box cover to loosen screw B. 2) As shown in the right figure, when sliding it toward arrow direction and pulling to this side, the electric parts cover opens using the hinge part as a shaft. 3) Take off the slit of the electric parts box cover from the projection of the side plate and then remove the cover.	Projection on the side plate Slit Side plate Screw B
		2. Attachment 1) Hook the slit of the electric parts box cover to the projection of the side plate, close the cover, enter screw B in the Key hole and then slide it. 2) Fix the electric parts box cover by tightening with screws A and B.	Key hole Screw-A Electric parts box cover

No.	Part name	Procedure	Remarks
4	Electric parts box	1. Detachment 1) Perform works of 1 of ①. (In case of under air intake) Perform works of 1 of ②. (In case of back air intake) Perform works of 1 of ③. 2) Remove the indoor/outdoor connecting wire and remote controller wire from each terminal block. 3) Remove the connectors which connected from the control P.C. board to other parts. NOTE First unlock the housing and then remove the connectors. CN34 : Float switch (3P, Red) CN41 : Remote controller terminal block (3P, Blue) (Screw part of terminal block, 2P.) CN504 : Drain pump (2P, White) CN67 : Power supply terminal block (5P: Black) (Screw part of terminal block, 3P.) CN100 : TC1 sensor (3P: Brown) CN101 : TC2 sensor (2P; Black) CN102 : TCJ sensor (2P, Red) CN104 : Room temperature (2P, Yellow) 4) Remove screws. (Ø4 x 10, 2 pcs.) 5) Slide the electric parts box toward the arrow mark and then remove the box from the bottom side of the main unit. 2. Attachment 1) Attach the electric parts box and then perform wiring as original. Notes 1 Check there is no missing or contact failure on the connectors. Notes 2 Be sure to perform wiring as original, and electric parts box as original.	Electric parts box Screw Notch part
(5)	Control P.C. board	1. Detachment 1) Perform work of 1 of ④. (In the works of 1 of ④, removal of the control P.C. board is available even if you do not perform works after 4)). 2) Unlock the card edge spacers (5 positions) in the electric parts box to remove the control P.C. board. 2. Attachment 1) Mount control P.C. board in the electric parts box as original. 2) Attach the electric parts box as original. 3) Be sure to perform wiring as original in the electric parts box. NOTE Check there is no missing or contact failure on the connectors. 4) Attach each air filter, suction panel or electric parts box cover as original.	CAUTION When replacing PC. board, check no-mex paper is attached.

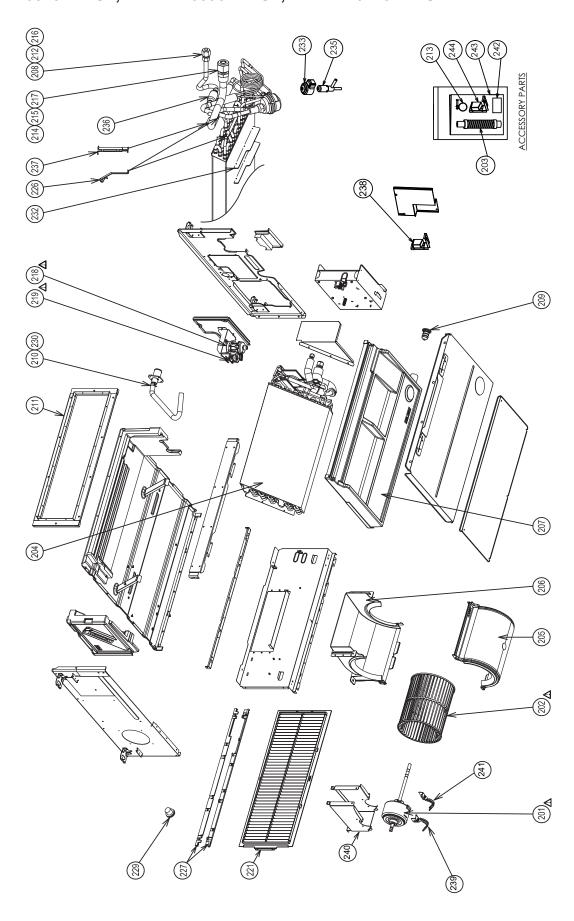
No.	Part name	Procedure	Remarks
6	Fan motor, Fan, Fan case	 Detachment Perform works until opening of the electric parts box cover in works of 1 of ④. Remove connectors for fan motor wiring from control P.C. board. CN333: Motor power supply (5P: White) CN334: Motor control (5P: White) Open the fan case (under) and remove it while pressing claws of the fan case (under). (There are both sides of the case) Remove the fixing screws (Ø5 x 10, 2 pcs.) of the fixing plate (2 pcs.) at the side of the fan motor. (The fan motor becomes temporal hanging status by fixing plate.) While supporting the fan motor by hands, remove the fixing plate from the motor base to remove the fan motor. Loosen the hexagonal screw hole of the fan and then pull out the fan from the shaft. (Hexagon wrench: 3mm) Attachment Insert the fan in the shaft while adjusting to match the hexagonal screw hole to the groove of the shaft. Perform screwing the fan motor with the 	Fixing screw
		Match the fan motor with turning direction of the fan and fix so that the AP007 type and AP005 type fan motor wirings are at refrigerant piping side and AP021 type is at opposite side of refrigerant piping. 3) While positioning so that the fan is at the center of the fan case (upper), fix the fan with hexagonal screw. NOTE Be sure to use a torque wrench for fixing and tighten with 4.9N•m or more.	AP024 Type AP015 Type Refrigerant piping side
		coming to contact with the fan case. 5) Connect the fan motor wirings as before, close and fix the electric parts box cover. Be sure to perform wirings as original in the electric parts box. 6) Attach air filter and suction panel as original position.	CAUTION When replacing the fan motor, be sure to exchange the clamp filter with the fan motor lead wire.

No.	Part name	Procedure	Remarks
7	Drain pan	1. Detachment 1) Remove the drain cap and then extract the drain water accumulated in the drain pan. NOTE When removing the drain cap, be sure to receive drain water using a bucket, etc. 2) Loosen screws which fix the bottom base. (3 positions) (For AP021 models, remove 2 screws at the center.) 3) As shown in the right figure, when sliding it toward arrow direction, the electric parts cover the bottom base opens using the hinge part as a shaft. 4) Hold handle of the drain pan and then pull off slowly. ACAUTION When removing the drain pan, do not hold the drain socket. (Water leakage may be caused.) 2. Attachment 1) First hook the thin side of the drain pan to the discharge panel and then push in the thick side. 2) Close the bottom base and fix it with screws.	Bottom base Do not hold the drain socket. NG Screws Drain pan Discharge port panel Handle
8	Drain pump Float switch	 Detachment Perform works until opening of the electric parts box cover in works of 1 of ④. Remove the connectors which connect to float switch of the drain pump from the control P.C. board.	Connector position CN34 CN504 Entering part Screws Fixing screws Resin nut Check cover Float switch Drain pump

No.	Part name	Procedure	Remarks
No. (9)	Part name Heat exchanger	1. Detachment 1) Recover the refrigerant gas and then remove the refrigerant pipe of the indoor unit. 2) Perform works of 1 of ⑧. 3) Pull out TC sensor and TCJ sensor wirings from the holder. 4) Remove the screws (Ø4 x 8, 2 pcs.) and then remove the piping cover. 5) Remove screws (Ø4 x 8, 1pc.) of the heat exchanger fixed plate. 6) While holding the heat exchanger, remove the fixed screws (Ø4 x 8, 2 pcs.) of the end plate and then take out the heat exchanger slowly. 2. Attachment 1) Set the heat exchanger at the original position and fix it as before, using screws which removed the end plate, heat exchanger fixed plate and piping cover. 2) Enter TC sensor and TCJ sensor wirings in the holder and then perform wirings as original. 3) Attach the drain pan and the bottom base as original.	Remarks O: Screw position AP007 Type Heat exchanger fixed plate Piping cover AP015 Type Heat exchanger fixed plate End plate Piping cover AP024 Type Heat exchanger fixed plate Piping cover
			M3

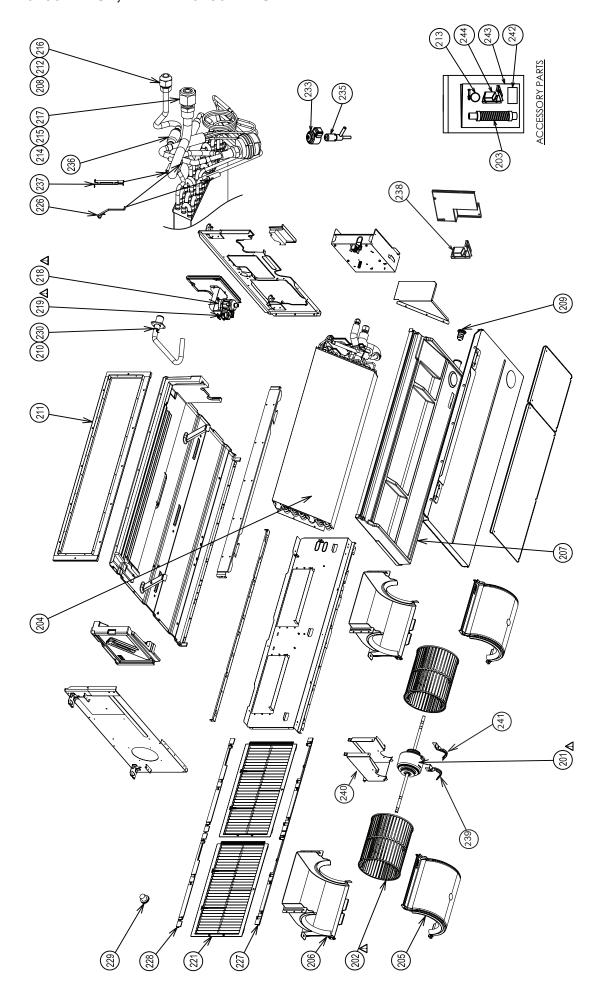
12. EXPLODED VIEWS AND PARTS LIST

12-1. Concealed duct standard type MMD-AP0076BHPUL, MMD-AP0096BHPUL, MMD-AP0126BHPUL



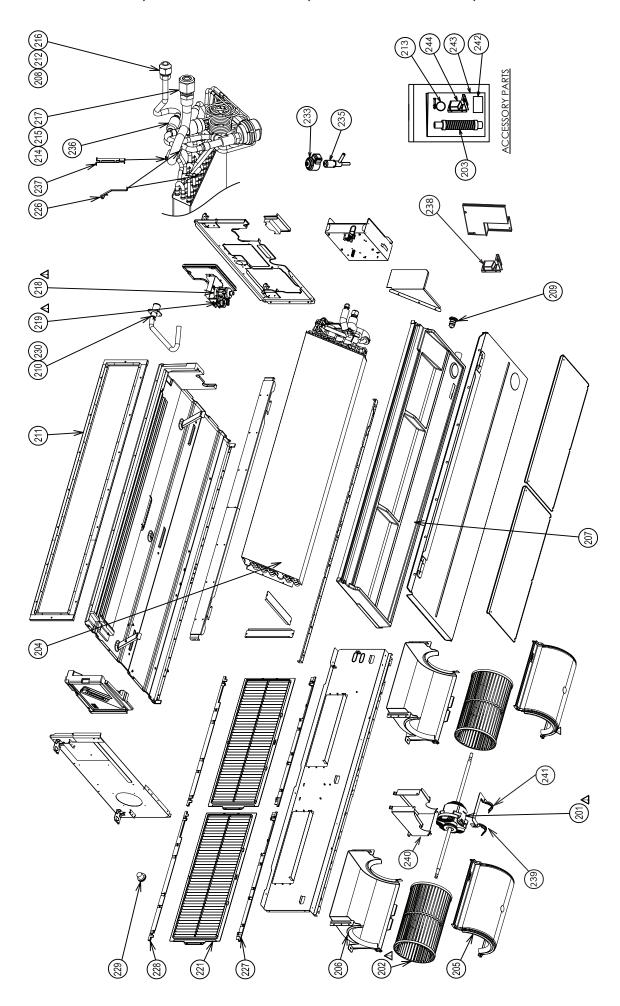
Location	Part No.	Description	Model name MMD-AP				
No.		2000. pilon	0076BHPUL	0096BHPUL	0126BHPUL		
201	43T21519	MOTOR,FAN	1	1	1		
202	43T20340	FAN, MULTI BLADE	1	1	1		
203	43T70315	HOSE, DRAIN	1	1	1		
204	43T44709	REFRIGERATION CYCLE ASSY	1	1	1		
205	43T22335	CASE, FAN, LOWER	1	1	1		
206	43T22337	CASE, FAN, UPPER	1	1	1		
207	43T72317	PAN ASSY, DRAIN	1	1	1		
208	43T82319	SOCKET	1	1	1		
209	43T79321	CAP, DRAIN	1	1	1		
210	43T70319	ASM-HOSE-DRAIN	1	1	1		
211	43T39356	FLANGE	1	1	1		
212	43T47331	BONNET, 6.35 DIA	1	1	1		
213	43T83311	BAND, HOSE	1	1	1		
214	43T82318	SOCKET	1	1	1		
215	43T97312	NUT, FLARE, 3/8 IN	1	1	1		
216	43T97311	NUT, FLARE, 1/4 IN	1	1	1		
217	43T47332	BONNET, 9.52 DIA	1	1	1		
218	43T77301	PUMP ASSY	1	1	1		
219	43T51312	SWITCH, FLOAT	1	1	1		
221	43T80340	AIR FILTER	1	1	1		
226	43T19333	HOLDER, SENSOR	2	2	2		
227	43T82329	RAIL, FILTER ASSY	1	1	1		
229	43T82323	FILTER, STOPPER	1	1	1		
232	43T39352	PLATE,WIND	2	2	2		
233	43T46515	COIL, PMV	1	1	1		
235	43T46516	BODY, PMV	1	1	1		
236	43T47386	STRAINER	1	1	1		
237	43T19321	FIX-P-SENSOR	1	1	1		
238	43T62395	CONDUIT ASSEMBLY	1	1	1		
239	43T39415	BAND-MOTOR-R	1	1	1		
240	43T39417	BASE-MOTOR	1	1	1		
241	43T39416	BAND-MOTOR-L	1	1	1		
242	43T62398	HEAT INSULATION	1	1	1		
243	43T85812	INSTALLATION MANUAL	1	1	1		
244	43T62400	CONDUIT MOUNT	1	1	1		

MMD-AP0156BHPUL, MMD-AP0186BHPUL



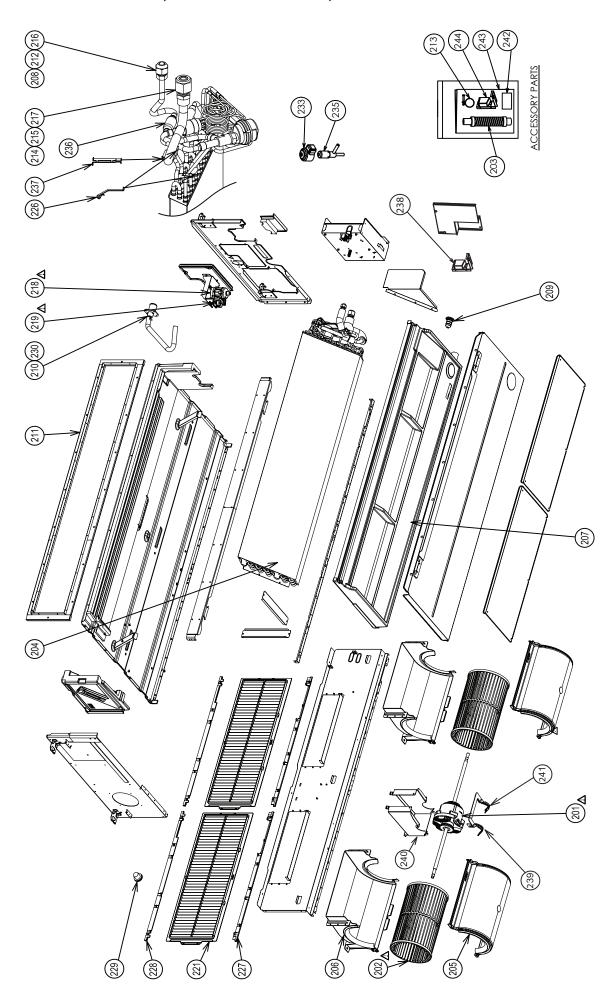
Location	Part No.	Description	Model name MMD-AP				
No.	i dit No.	Bescription	0156BHPUL	0186BHPUL			
201	43T21509	MOTOR-FAN	1	1			
202	43T20340	FAN, MULTI BLADE	1	1			
203	43T70315	HOSE, DRAIN	1	1			
204	43T44711	REFRIGERATION CYCLE ASSY	1	1			
205	43T22335	CASE, FAN, LOWER	1	1			
206	43T22337	CASE, FAN, UPPER	1	1			
207	43T72317	PAN ASSY, DRAIN	1	1			
208	43T82319	SOCKET	1	1			
209	43T79321	CAP, DRAIN	1	1			
210	43T70319	ASM-HOSE-DRAIN	1	1			
211	43T39356	FLANGE	1	1			
212	43T47331	BONNET, 6.35 DIA	1	1			
213	43T83311	BAND, HOSE	1	1			
214	43T82320	SOCKET	1	1			
215	43T97317	NUT, FLARE, 1/2 IN	1	1			
216	43T97311	NUT, FLARE, 1/4 IN	1	1			
217	43T47333	BONNET, 12.70 DIA	1	1			
218	43T77301	PUMP ASSY	1	1			
219	43T51312	SWITCH, FLOAT	1	1			
221	43T80340	AIR FILTER	1	1			
226	43T19333	HOLDER, SENSOR	2	2			
227	43T82329	RAIL, FILTER ASSY	1	1			
229	43T82323	FILTER, STOPPER	1	1			
232	43T39352	PLATE,WIND	2	2			
233	43T46515	COIL, PMV	1	1			
235	43T46517	BODY, PMV	1	1			
236	43T47386	STRAINER	1	1			
237	43T19321	FIX-P-SENSOR	1	1			
238	43T62395	CONDUIT ASSEMBLY	1	1			
239	43T39415	BAND-MOTOR-R	1	1			
240	43T39417	BASE-MOTOR	1	1			
241	43T39416	BAND-MOTOR-L	1	1			
242	43T62398	HEAT INSULATION	1	1			
243	43T85812	INSTALLATION MANUAL	1	1			
244	43T62400	CONDUIT MOUNT	1	1			

MMD-AP0216BHPUL, MMD-AP0246BHPUL, MMD-AP0306BHPUL, MMD-AP0366BHPUL



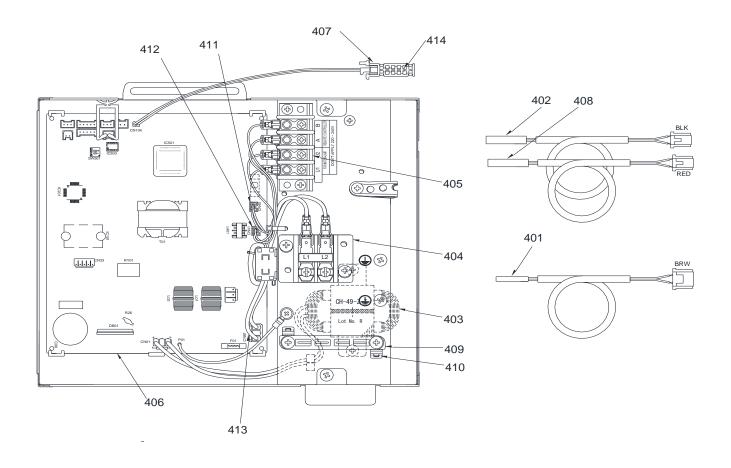
Location	Part No.	Description	Model name MMD-AP						
No.		2000p	0216BHPUL	0246BHPUL	0306BHPUL	0366BHPUL			
201	43T21511	MOTOR-FAN	1	1	1	1			
202	43T20339	FAN, MULTI BLADE	2	2	2	2			
203	43T70315	HOSE, DRAIN	1	1	1	1			
204	43T44712	REFRIGERATION CYCLE ASSY	1	1	1	1			
205	43T22336	CASE, FAN, LOWER	2	2	2	2			
206	43T22338	CASE, FAN, UPPER	2	2	2	2			
207	43T72319	PAN ASSY, DRAIN	1	1	1	1			
208	43T82318	SOCKET	1	1	1	1			
209	43T79321	CAP, DRAIN	1	1	1	1			
210	43T70319	ASM-HOSE-DRAIN	1	1	1	1			
211	43T39358	FLANGE	1	1	1	1			
212	43T47332	BONNET, 9.52 DIA	1	1	1	1			
213	43T83311	BAND, HOSE	1	1	1	1			
214	43T82321	SOCKET	1	1	1	1			
215	43T97314	NUT, FLARE, 5/8 IN	1	1	1	1			
216	43T97312	NUT, FLARE, 3/8 IN	1	1	1	1			
217	43T47334	BONNET; 15.88 DIA	1	1	1	1			
218	43T77301	PUMP ASSY	1	1	1	1			
219	43T51312	SWITCH, FLOAT	1	1	1	1			
221	43T80340	AIR FILTER	2	2	2	2			
226	43T19333	HOLDER, SENSOR	2	2	2	2			
227	43T82331	RAIL, FILTER ASSY	1	1	1	1			
229	43T82323	FILTER, STOPPER	1	1	1	1			
233	43T46515	COIL, PMV	1	1	1	1			
235	43T46513	BODY, PMV	1	1	1	1			
236	43T47386	STRAINER	1	1	1	1			
237	43T19321	FIX-P-SENSOR	1	1	1	1			
238	43T62395	CONDUIT ASSEMBLY	1	1	1	1			
239	43T39415	BAND-MOTOR-R	1	1	1	1			
240	43T39417	BASE-MOTOR	1	1	1	1			
241	43T39416	BAND-MOTOR-L	1	1	1	1			
242	43T62398	HEAT INSULATION	1	1	1	1			
243	43T85812	INSTALLATION MANUAL	1	1	1	1			
244	43T62400	CONDUIT MOUNT	1	1	1	1			

MMD-AP0426BHPUL, MMD-AP0486BHPUL, MMD-AP0546BHPUL



Location	Part No.	Description		Model name MMD-AP	
No.	i dit ito:	2000 Ipilon	0426BHPUL	0486BHPUL	0546BHPUL
201	43T21511	MOTOR-FAN	1	1	1
202	43T20339	FAN, MULTI BLADE	2	2	2
203	43T70315	HOSE, DRAIN	1	1	1
204	43T44712	REFRIGERATION CYCLE ASSY	1	1	1
205	43T22336	CASE, FAN, LOWER	2	2	2
206	43T22338	CASE, FAN, UPPER	2	2	2
207	43T72319	PAN ASSY, DRAIN	1	1	1
208	43T82318	SOCKET	1	1	1
209	43T79321	CAP, DRAIN	1	1	1
210	43T70319	ASM-HOSE-DRAIN	1	1	1
211	43T39358	FLANGE	1	1	1
212	43T47332	BONNET, 9.52 DIA	1	1	1
213	43T83311	BAND, HOSE	1	1	1
214	43T82321	SOCKET	1	1	1
215	43T97314	NUT, FLARE, 5/8 IN	1	1	1
216	43T97312	NUT, FLARE, 3/8 IN	1	1	1
217	43T47334	BONNET; 15.88 DIA	1	1	1
218	43T77301	PUMP ASSY	1	1	1
219	43T51312	SWITCH, FLOAT	1	1	1
221	43T80340	AIR FILTER	2	2	2
226	43T19333	HOLDER, SENSOR	2	2	2
227	43T82331	RAIL, FILTER ASSY	1	1	1
229	43T82323	FILTER, STOPPER	1	1	1
233	43T46416	MOTOR, PMV	1	1	1
235	43T46415	VALVE, PMV	1	1	1
236	43T47386	STRAINER	1	1	1
237	43T19321	FIX-P-SENSOR	1	1	1
238	43T62395	CONDUIT ASSEMBLY	1	1	1
239	43T39415	BAND-MOTOR-R	1	1	1
240	43T39417	BASE-MOTOR	1	1	1
241	43T39416	BAND-MOTOR-L	1	1	1
242	43T62398	HEAT INSULATION	1	1	1
243	43T85812	INSTALLATION MANUAL	1	1	1
244	43T62400	CONDUIT MOUNT	1	1	1

12-2. Electric Parts



Location	Part No.	Description	Model name MMD-AP											
No.	rait No.	Безеприон	0076 BHPUL	0096 BHPUL	0126 BHPUL	0156 BHPUL	0186 BHPUL	0216 BHPUL	0246 BHPUL	0306 BHPUL	0366 BHPUL	0426 BHPUL	0486 BHPUL	0546 BHPUL
401	43T50411	TC-SENSOR	1	1	1	1	1	1	1	1	1	1	1	1
402	43T50387	TC-SENSOR (TC2)	1	1	1	1	1	1	1	1	1	1	1	1
403	43T58320	REACTOR	1	1	1	1	1	1	1	1	1	1	1	1
404	43T60435	SERV-TERMINAL	1	1	1	1	1	1	1	1	1	1	1	1
405	43T60362	TERMINAL	1	1	1	1	1	1	1	1	1	1	1	1
406	43T6W917	PC BOARD ASSY	1	1	1	1	1	1	1	1	1	1	1	1
407	43T50351	HOLDER-TA	1	1	1	1	1	1	1	1	1	1	1	1
408	43T50386	TC-SENSOR (TCJ)	1	1	1	1	1	1	1	1	1	1	1	1
409	43T63348	CLAMP, DOWN	1	1	1	1	1	1	1	1	1	1	1	1
410	43T63349	CLAMP, UP	1	1	1	1	1	1	1	1	1	1	1	1
411	43T60542	ASM-HOUSING(BUS)	1	1	1	1	1	1	1	1	1	1	1	1
412	43T60524	ASM-HOUSING(REM)	1	1	1	1	1	1	1	1	1	1	1	1
413	43T60549	ASM-HOUSING(PW)	1	1	1	1	1	1	1	1	1	1	1	1
414	43T50389	TA-SENSOR	1	1	1	1	1	1	1	1	1	1	1	1

Toshiba Carrier (Thailand) Co., Ltd. 144/9 MOO 5, BANGKADI INDUSTRIAL PARK, TIVANON ROAD, TAMBOL BANGKADI, AMPHUR MUANG, PATHUMTHANI 12000, THAILAND.