



06E,07E Compressors and Condensing Units

5F/H, 05FY/HY, 06D/E, 07D/07E series water cooled condensing units are custom made.
Each unit contains UL certified components, the assembly of each unit is not UL, ETL, or CSA recognized.

Installation, Start-Up and Service Instructions

Hermetic, Water-Cooled

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SAFETY CONSIDERATIONS

Installing, starting up, and servicing this equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.). Only trained, qualified installers and service mechanics should install, start up, and service this equipment.

When working on the equipment, observe precautions in the literature, tags, stickers and labels attached to the equipment, and other safety precautions that apply. Follow all safety codes. Wear safety glasses and work gloves. Use care when handling, rigging, and setting bulky equipment.

⚠ WARNING

Electrical shock can cause personal injury and even death. Be sure power to equipment is shut off before installing or servicing this equipment. There may be more than one disconnect. Tag disconnect(s) to alert others not to turn power on until work is completed.

INSTALLATION

Receive and Inspect Unit — Inspect shipment for damage. File claim with the shipping company if shipment is damaged or parts are missing.

Local water conditions can cause excessive fouling or pitting of condenser tubes. If such conditions are anticipated, a water treatment analysis is recommended. Refer to Carrier System Design Manual, Part 5, for general water conditioning information.

Place Unit in Position — Locate unit on floor in a well-ventilated area. Install unit where it will be warmer than conditioned area. Position it to allow sufficient space for refrigerant and water connections and to service compressor. Allow space at one end of condenser for tube cleaning or replacement. Place unit so suction and discharge valves can be easily reached and so oil level can be checked.

Make provision in piping layout to drain and vent condenser if system is to be shut down in winter.

Level unit and bolt firmly to foundation.

Check Compressor Mounting — Loosen compressor mounting bolts and remove shipping blocks from under compressor. Tighten all 4 bolts on compressor. Loosen each bolt just enough until the flanged washer can be moved sideways with finger pressure. See Fig. 1.

NOTE: Be sure that compressor floats freely on mounting springs.

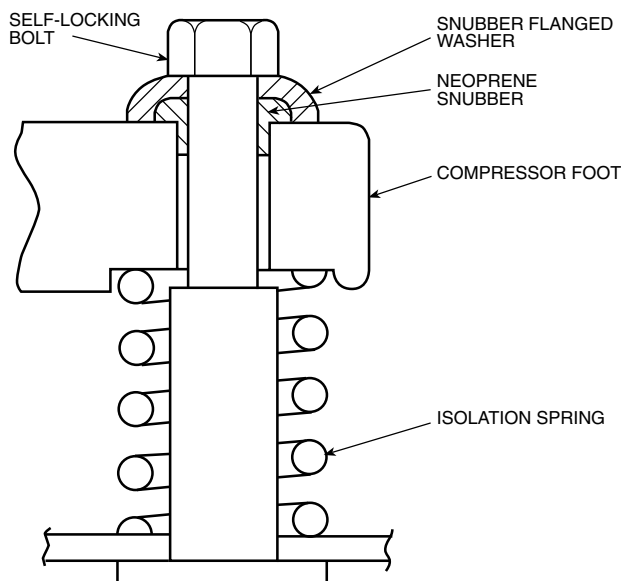


Fig. 1 — Compressor Mounting

Piping Connections — Attach water supply and return lines to connections indicated on condensing unit (Fig. 2). Water leaving condenser should not be connected directly into sewer lines; check local codes.

Attach refrigerant liquid and suction lines to condensing unit (Fig. 2); suction and discharge lines to compressor unit (Fig. 3 and 4). Discharge line muffler and check valve are factory supplied with 06E compressor units. Install the muffler as close to shutoff valve as possible and install the check valve in the discharge line close to the muffler, on the downstream side. When soldering or brazing piping to valves, disassemble the valve or wrap it in wet cloth to prevent damage by heat. Allow flexibility in suction line so compressor suction valve may be moved aside for access to suction strainer.

A solenoid valve is necessary for single pumpout control used on 06E and 07E units. Install the valve (field supplied) in the liquid line, just before expansion valve. A filter drier of adequate size should be installed in liquid line between condenser and solenoid valve.

Pressure relief valve located on top of condenser will open to relieve excessive pressure, allowing refrigerant to escape. Most local codes require piping from valve to outdoors.

Refer to Carrier System Design Manual for standard piping techniques.

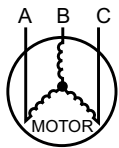
Electrical Connections

UNBALANCED 3-PHASE SUPPLY VOLTAGE — *Never operate a motor where a phase imbalance in supply voltage is greater than 2%.* Use the following formula to determine the % voltage imbalance:

% Voltage Imbalance =

$$100 \times \frac{\text{max voltage deviation from avg voltage}}{\text{average voltage}}$$

Example: Supply voltage is 240-3-60



AB = 243 volts
BC = 236 volts
AC = 238 volts

$$\begin{aligned} \text{Average Voltage} &= \frac{243 + 236 + 238}{3} \\ &= \frac{717}{3} \\ &= 239 \text{ volts} \end{aligned}$$

Determine maximum deviation from average voltage:

(AB) 243 – 239 = 4 volts
(BC) 239 – 236 = 3 volts
(AC) 239 – 238 = 1 volt

Maximum deviation is 4 volts. Determine % voltage imbalance:

$$\% \text{ Voltage Imbalance} = 100 \times \frac{4}{239} = 1.7\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately. Allowing the unit to operate with a voltage imbalance in excess of 2% may void the warranty.

POWER SUPPLY — Field wiring must comply with local and national codes. See Table 1.

Install a branch circuit fused disconnect of adequate size to handle starting current. The disconnect must be within sight from the unit and readily accessible, in compliance with National Electrical Code (NEC), Section 440-14.

Line power is brought into control center through indicated opening. Connect line power supply to terminal block TB1; connect power leads to terminals L1, L2 and L3. Connect control circuit power supply (115 volts) to terminals 1 and 15 on terminal block TB2. Refer to Fig. 5.

Wiring connections for field-supplied equipment are shown on wiring diagram. See Fig. 6.

ACCESSORIES — Field-installed accessories for the 06E and 07E units are control circuit transformer and gage panel (3 gages). Refer to accessory literature for installation instructions.

DIMENSIONS (in.)

UNIT 07E	VOLTS	A	B	C	D	E	F	G	H	I
A022	208/230	66	49 ³ / ₄	23 ³ / ₄	34	27 ¹ / ₂	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
	460, 575	66	43 ³ / ₄	23 ³ / ₄	34	26	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
B027	208/230	78	49 ³ / ₄	23 ³ / ₄	34	27 ¹ / ₂	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
	460, 575	78	43 ³ / ₄	23 ³ / ₄	34	26	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
B033	208/230	78	49 ³ / ₄	23 ³ / ₄	34	27 ¹ / ₂	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
	460, 575	78	43 ³ / ₄	23 ³ / ₄	34	26	1	21	59 ¹ / ₁₆	95 ¹ / ₁₆
D044	208/230	69 ¹ / ₂	49 ³ / ₄	23 ³ / ₄	34	27 ¹ / ₂	1	21	41 ¹ / ₈	85 ⁵ / ₈
	460, 575	69 ¹ / ₂	49 ³ / ₄	23 ³ / ₄	34	27 ¹ / ₂	1	21	41 ¹ / ₈	85 ⁵ / ₈

NOTES:

1. For standard service practices, such as trouble-shooting and refrigerant charging, allow a minimum 2'-6" clearance around the unit.
2. Recommended service space for condenser tube removal is one condenser length at either end.
3. For compressor removal, allow a minimum 3' wide access aisle to and from the unit.
4. Local codes or jurisdiction may prevail for unit clearances.

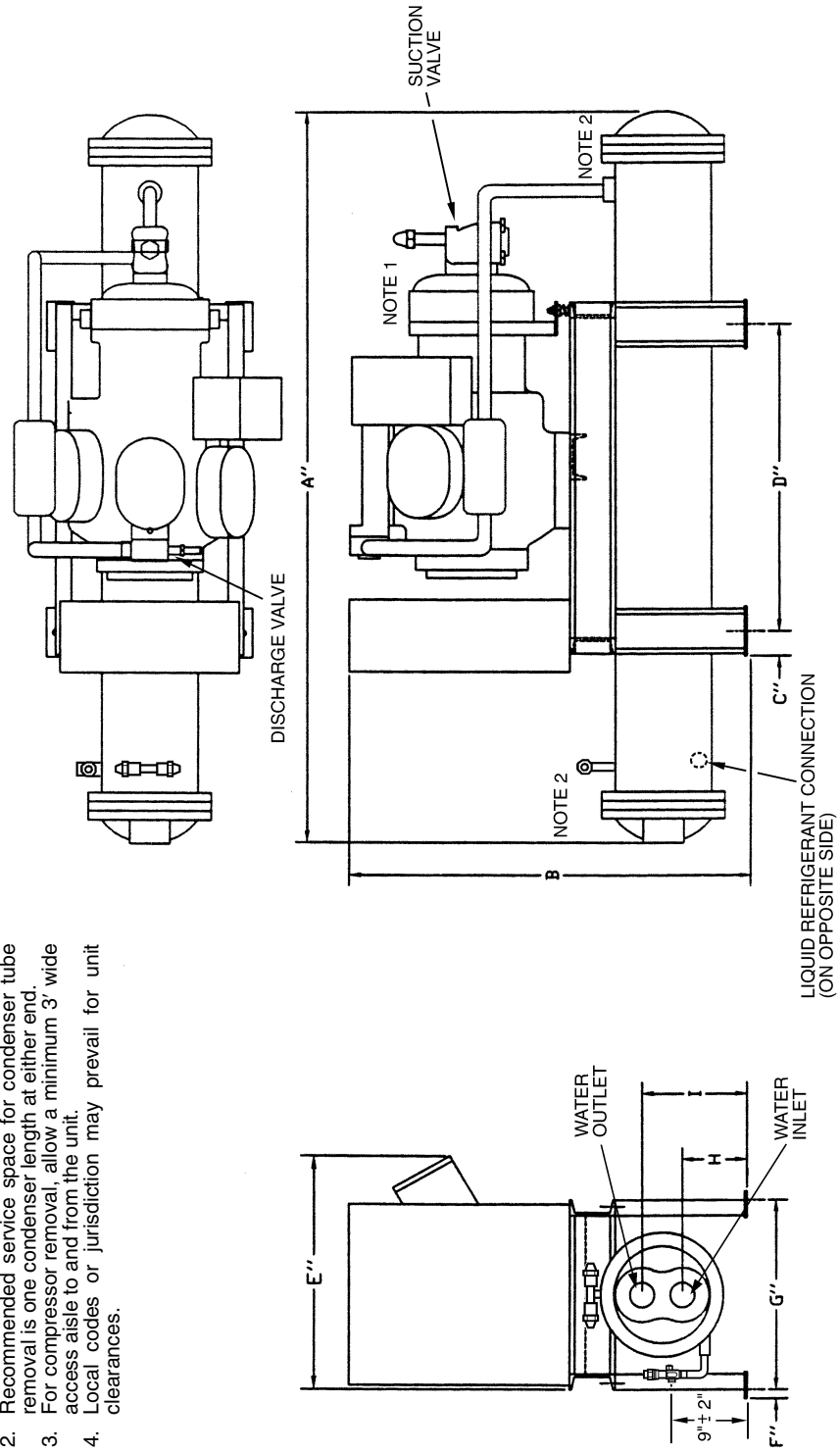
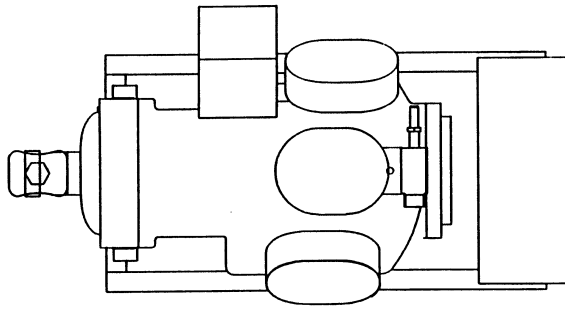
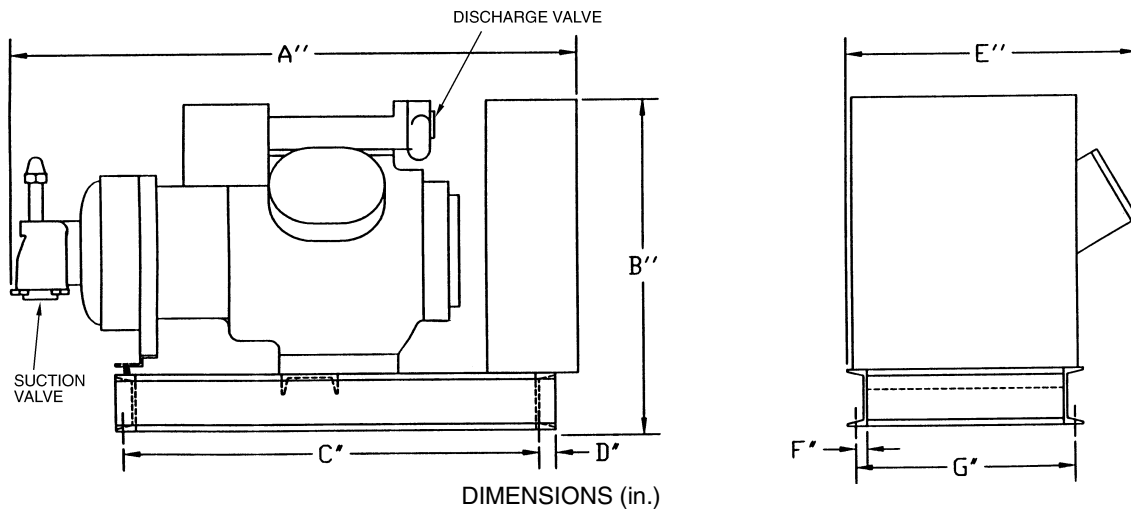


Fig. 2 — 07E Water-Cooled Condensing Units



NOTES:

1. For standard service practices, such as troubleshooting and refrigerant charging, allow a minimum 2'-6" clearance around the unit.
2. For compressor removal, allow a minimum 3' wide access aisle to and from the unit.
3. Local codes or jurisdiction may prevail for unit clearances.



06E UNIT	VOLTAGE	A	B	C	D	E	F	G
V022	208/230	48 ¹ / ₄	35	36 ⁷ / ₈	1 ¹ / ₂	27 ¹ / ₂	1	19 ¹ / ₂
	460,575	48 ¹ / ₄	29	36 ⁷ / ₈	1 ¹ / ₂	26	1	19 ¹ / ₂
W027	208/230	50 ¹ / ₄	35	36 ⁷ / ₈	1 ¹ / ₂	27 ¹ / ₂	1	19 ¹ / ₂
	460,575	50 ¹ / ₄	29	36 ⁷ / ₈	1 ¹ / ₂	26	1	19 ¹ / ₂
W033	208/230	50 ¹ / ₄	35	36 ⁷ / ₈	1 ¹ / ₂	27 ¹ / ₂	1	19 ¹ / ₂
	460,575	50 ¹ / ₄	29	36 ⁷ / ₈	1 ¹ / ₂	26	1	19 ¹ / ₂
W044	208/230	50 ¹ / ₄	35	36 ⁷ / ₈	1 ¹ / ₂	27 ¹ / ₂	1	19 ¹ / ₂
	460,575	50 ¹ / ₄	35	36 ⁷ / ₈	1 ¹ / ₂	27 ¹ / ₂	1	19 ¹ / ₂

Fig. 3 — 06E Hermetic Compressor Units

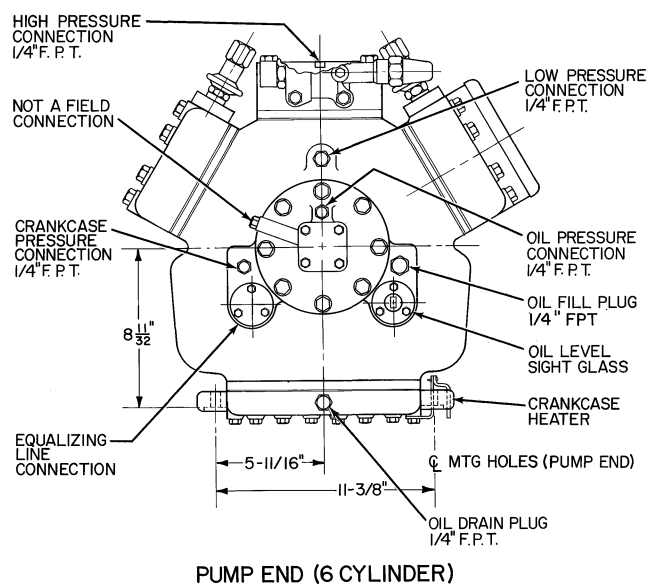
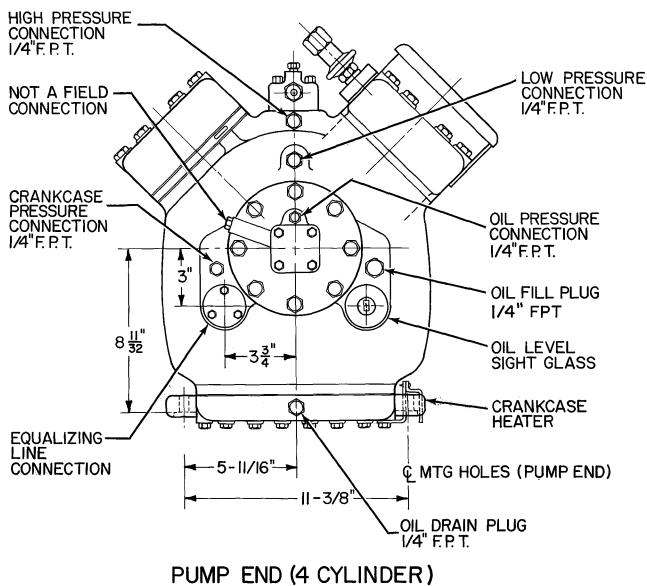


Fig. 4 — 06E Compressors

Table 1 — Electrical Data — Compressor Motor With Circuit Breaker

COMPRESSOR MOTOR DATA									CIRCUIT BREAKER				
Compressor Part Number 06E*	Voltage (3 Ph - 60 Hz)	Hp	Maximum Must Trip Amps	Maximum RLA	LRA-XL	LRA-PW (first winding)	Motor Winding Resistance (Ohms)	Recommended Circuit Breaker Part No.	MHA	MTA	LRA	Recommended RLA	
A	250	208/230 575 460	20	108	87	345	0.32	HH83XB336	91	104	350	74.3	
				45	36	120	2.2	XA461	33	38	124	27.1	
				54	44	173	1.3	XA424	42	49	175	35.0	
	265	208/230 575 460	25	140	112	446	0.27	HH83XC509	110	127	420	90.7	
				57	46	164	1.6	XA469	46	53	164	37.9	
				70	56	223	1.1	XA426	55	643	210	45.7	
	275	208/230 575 460	30	168	135	506	0.22	HH83XC539	142	163	507	116.4	
				65	52	176	1.3	XA430	50	58	168	41.4	
				84	68	253	0.9	XA425	63	73	210	52.1	
	299	208/230 575 460	40	236	189	690	0.15	HH83XC537	187	215	636	153.6	
				94	75	276	1.0	XA551	74	85	236	60.7	
				118	95	345	0.58	XA550	92	106	295	75.7	

LEGEND

LRA — Locked Rotor Amps
MHA — Must Hold Amps
MTA — Must-Trip Amps
PW — Part-Winding (Start)
RLA — Rated Load Amps
XL — Across-the-Line (Start)

*Refer to physical data table to match compressor with correct compressor or water-cooled condensing unit.

NOTES:

1. Compressor MTA and RLA values are maximum figures.
2. LRA values for PW second winding = 1/2 the LRA - XL value.
3. 3-Pole XL circuit breakers shown, other 3-Pole XL alternates and 6-Pole PW breakers available. Terminal lugs for circuit breakers available in package 06EA660152 (not shown).

4. Recommended RLA value shown is determined by: circuit breaker must trip value ÷ 1.40. Use this recommended (and minimum) RLA value to determine nameplate stamping, minimum contactor sizing, and wire sizing. **RECOMMENDED RLA FOR 06E COMPRESSORS EQUALS: MUST-TRIP (MTA) OF CARLYLE APPROVED OVERCURRENT DEVICE BEING USED ÷ 1.40**
5. Compressor operating amps at any specific condition can only be determined from a performance curve.
6. Ohm values for resistance are approximate and shown for reference purposes only. Motors from different vendors and motors of different efficiencies can differ up to 15% from data shown.
7. Electrical data for compressor part numbers 06ER, 06EM and 50 Hz models (not shown) are available from Carrier Sales Representative.

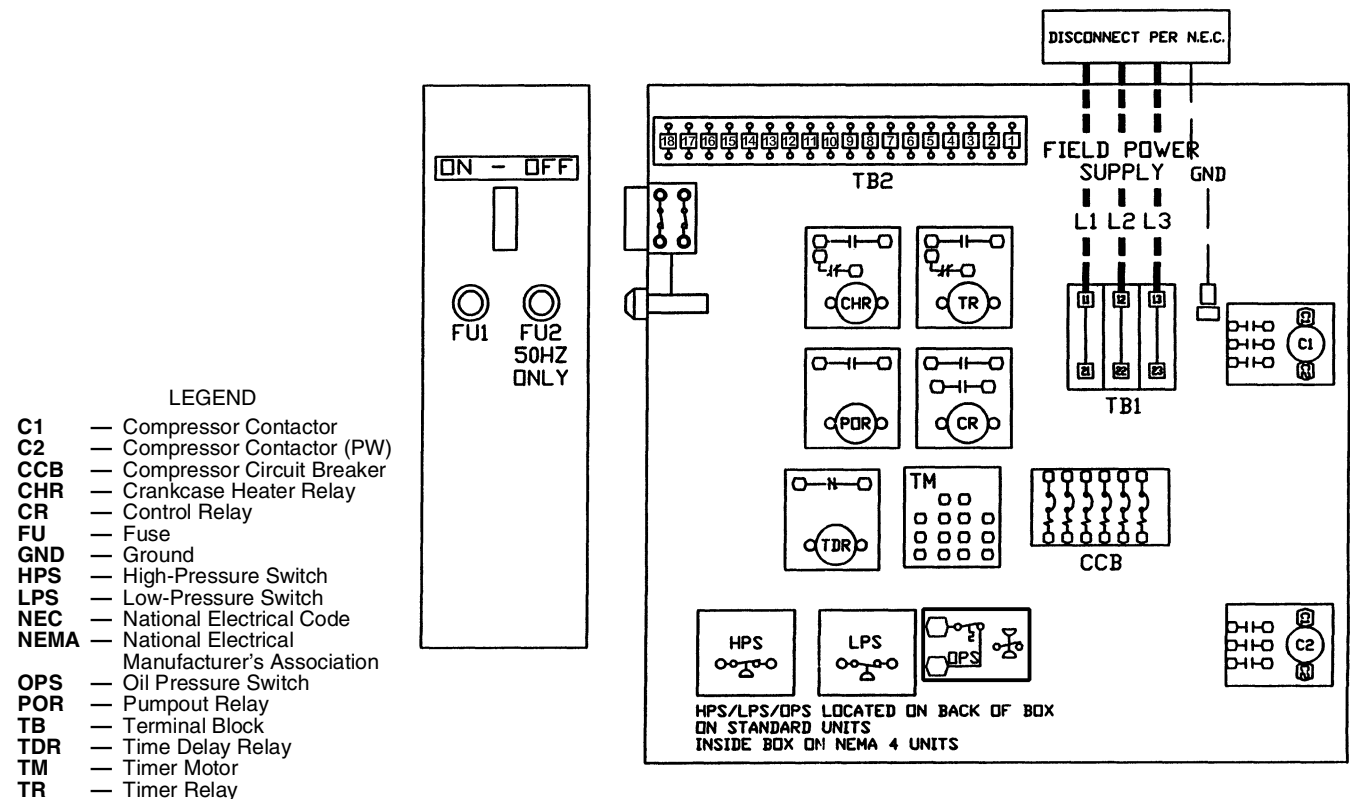
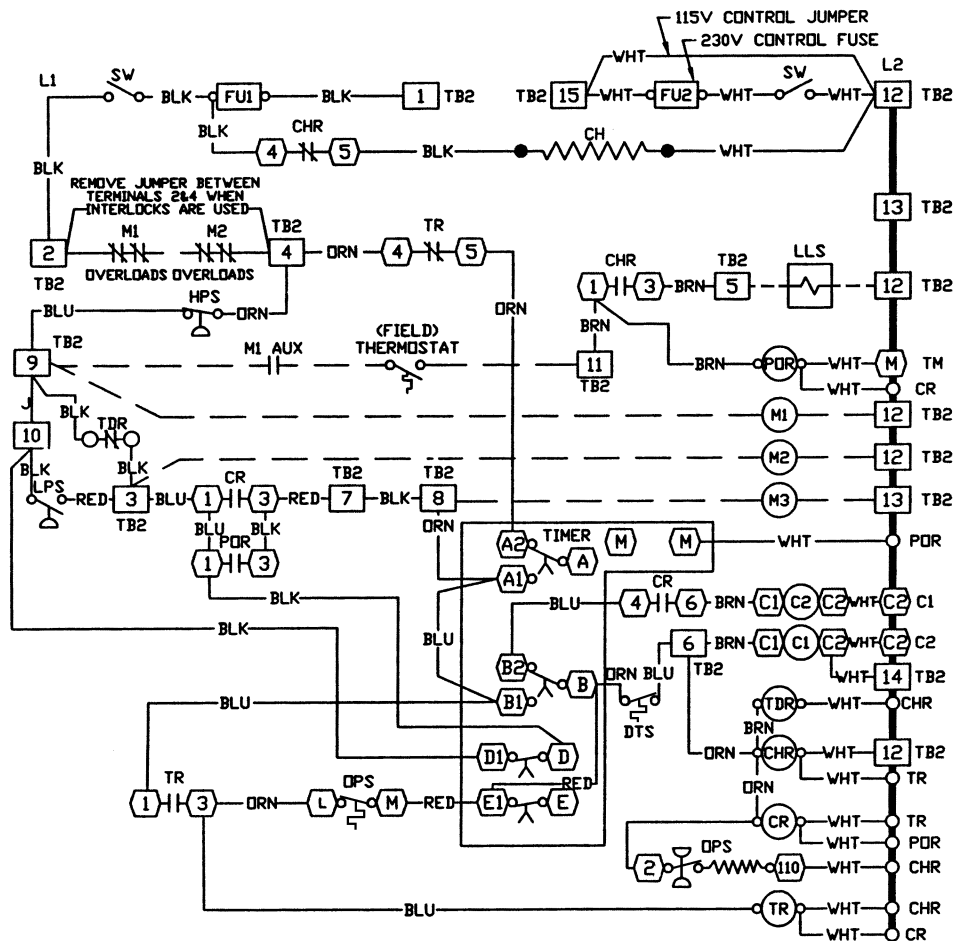


Fig. 5 — Component Location



LEGEND

AUX — Auxiliary
C — Compressor Contactor
C1 — Compressor Contactor (XL start and first step of PW start)
C2 — Compressor Contactor (PW second step)
CH — Crankcase Heater
CHR — Crankcase Heater Relay
CR — Control Relay
DTS — Discharge Temperature Sensor
DX — Direct Expansion
FU — Fuse
HPS — High-Pressure Switch
LLS — Liquid Line Solenoid Valve
LPS — Low-Pressure Switch

M1 — Evaporator Fan or Chilled Water Pump
M2 — Cooling Tower Pump
M3 — Cooling Tower Fan
NEC — National Electrical Code
OPS — Oil-Pressure Switch
POR — Pumpout Relay
PW — Part Wind
SW — Start-Stop-Reset Switch
TB — Terminal Block
TDR — Time Delay Relay
TM — Timer Motor
TR — Timer Relay
XL — Across-the-Line

□ Terminal Block Connector
 ○ Unmarked Terminal
 ⬡ Marked Terminal
 — Factory Wiring
 - - - Field Control Wiring
 ■ To indicate common potential only; not to represent wiring.
 ○ Splice

NOTES:

1. Factory wiring is in compliance with NEC. Any field modifications or additions must be in compliance with all applicable codes. Use copper, copper-clad aluminum for field power supply only.
2. Field power supply wiring must be 75 C minimum.
3. Compressor thermally protected. Three-phase motors are protected against primary single-phasing condition.
4. Pilot duty control must be field supplied. Minimum contact rating must be 25 va.
5. 60 Hz units have 120 volt control circuit. 50 Hz units have 230 volt control circuit. A separate source of supply at the correct voltage must be field supplied through a fused disconnect device with a

- maximum rating of 15 A to TB2 connections [L1] (Hot Side) and [L2] (Neutral).
6. Open control circuit disconnect switch for servicing only. Disconnect must remain closed for crankcase heater to operate.
7. A transformer of the following rating may be field supplied for 60 Hz units: 350 va.
8. Transformer must be fused and grounded per applicable codes.
9. If any of the original wiring furnished must be replaced, it must be replaced with 90 C wire or its equivalent.
10. Wiring is shown for single pumpout control. Single pumpout control should not be used on direct-expansion (DX) cooler applications (see lower diagram for wiring when applied with DX cooler).

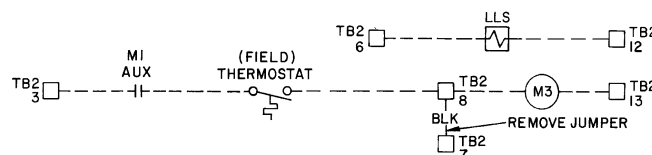


Fig. 6 — Control Circuit Wiring for 06E/07E Units

PRE-START-UP

⚠ CAUTION

When charging, or when removing charge, circulate water through water-cooled condenser and cooler continuously to prevent freezing. Freezing damage is considered abuse and is not covered by Carrier warranty.

Evacuate, Dehydrate, and Leak Test — The entire refrigerant system must be evacuated, dehydrated and leak tested by methods described in Carrier Standard Service Techniques Manual, Chapter 1, Section 1-6 and 1-7. Use sight glass method to charge system. See Section 1-8 of Service Techniques Manual for details.

Charge the system to a clear sight glass while holding saturated condensing pressure constant at 125 F (air-cooled systems) or 105 F (water-cooled systems). Add additional refrigerant to fill condenser subcooler coils for air-cooled applications.

Oil Charge (See Tables 2 and 3) — All units are factory charged with oil. If oil is visible in sight glass, start compressor. Observe level and add oil, if required, to bring level in crankcase $\frac{1}{8}$ to $\frac{3}{8}$ of bull's-eye during steady

operation. To add or remove oil, see Carrier Standard Service Techniques Manual, Chapter 1, Refrigerants.

IMPORTANT: Use only Carrier approved compressor oil. Do not reuse oil that has been drained and do not use oil that has been exposed to atmosphere.

Approved compressor oils*:

Petroleum Specialties, Inc. Cryol 150
Texaco, Inc. Capella WR-32
Witco Chemical Co. Suniso 3GS

*Approved for R-12, R-22, R-502 refrigerants. Contact Carrier Factory Sales Representative for other refrigerants.

TO ADD OIL — Close suction shutoff valve and pump down crankcase to 2 psig. (Low-pressure cut-out must be bypassed.) Wait a few minutes and repeat as needed until pressure remains at 2 psig. Remove oil fill plug above bull's-eye, add oil through plug hole and replace plug. Run compressor for about 20 minutes and check the oil level.

TO REMOVE OIL — Pump down compressor to 2 psig. Loosen the $\frac{1}{4}$ -in. pipe plug in compressor base and allow the oil to seep out past the threads of the plug. *The crankcase will be under slight pressure. Be careful not to remove the plug; the entire oil charge may be lost.*

Table 2 — 06E Physical Data

UNIT 06E	V022	W027	W033	W044
OPERATING WEIGHT (lb)	600	640	650	670
REFRIGERANT	R-134a, R-22, R-507/404A			
COMPRESSOR — 06E*	A250	A265	A275	A299
Cylinders	4	6	6	6
Bore (in.)	$2\frac{11}{16}$	$2\frac{11}{16}$	$2\frac{11}{16}$	$2\frac{11}{16}$
Stroke (in.)	$2\frac{3}{16}$	2	$2\frac{3}{16}$	$2\frac{7}{8}$
Displacement (cfm at 1750 rpm)	50	68	75	99
Maximum Rpm	1750			
Oil Charge (pt)	14	19	19	19
High Side Maximum Pressure (psi)	450 PSIG			
Low Side Maximum Pressure (psi)	245 PSIG			
CONNECTIONS (in.)				
Suction Valve (ODF)	$1\frac{5}{8}$	$1\frac{5}{8}$	$2\frac{1}{8}$	$2\frac{1}{8}$
Discharge Valve (ODF)	$1\frac{1}{8}$	$1\frac{3}{8}$	$1\frac{3}{8}$	$1\frac{5}{8}$

LEGEND

ODF — Outside Diameter Female

*Compressors listed are for R-22 applications. For R-134a an 06EM compressor is standard offering; an 06ER compressor is standard for R-507/404A. Factory compressor substitutes may be made. Contact Carrier Sales Representative.

Table 3 — 07E Physical Data

UNIT 07E		A022	B027	B033	D044
OPERATING WEIGHT (lb)		1090	1200	1250	1410
REFRIGERANT		R-134a, R-22, R-507/404A			
COMPRESSOR — 06E*		A250	A265	A275	A299
Cylinders		4	6	6	6
Bore (in.)		2 ¹¹ / ₁₆	2 ¹¹ / ₁₆	2 ¹¹ / ₁₆	2 ¹¹ / ₁₆
Stroke (in.)		2 ³ / ₁₆	2	2 ³ / ₁₆	2 ⁷ / ₈
Displacement (cfm at 1750 rpm)		50	68	75	99
Maximum Rpm		1750			
Oil Charge (pt)		14	19	19	19
High Side Maximum Pressure (psi)		450			
Low Side Maximum Pressure (psi)		245			
CONDENSER (Shell and Tube)† Part Number		P701-0840AX	P701-0850AX	P701-0850AX	P701-1065AX
Refrigerant Storage Capacity (lb)	R-134a	71.3	85.90	85.90	112.70
	R-22	15.4	18.67	18.67	23.77
Min Refrigerant Operating Charge (lb)	R-22	70.4	84.80	84.80	111.20
	R-507/404A	15.1	18.30	18.30	23.30
REFRIGERANT CONNECTION (in. ODF)					
Inlet		2 ¹ / ₈	2 ¹ / ₈	2 ¹ / ₈	2 ⁵ / ₈
Outlet		1 ³ / ₈	1 ³ / ₈	1 ³ / ₈	1 ⁵ / ₈
WATER CONNECTION (in. FPT)					
Inlet/Outlet		2 ¹ / ₂	2 ¹ / ₂	2 ¹ / ₂	3

LEGEND

FPT — Female Pipe Thread
ODF — Outside Diameter, Female

*Compressor listed is the standard compressor for R-22, air conditioning duty. An 06ER compressor is standard equipment for low temperature (R-507/404A) applications. For medium temperature (R-134a) applications, an 06EM compressor is standard. Factory substitutions may be made. Contact Carrier Sales Representative.

†The condenser listed is for R-22, air conditioning duty and may change based on the application. Maximum condenser operating pressure: 350 psi refrigerant side, 150 psi water side.

START-UP

Energize crankcase heater at least 24 hours prior to start-up.

Check to see that oil level is approximately ¹/₃ up on the compressor sight glass.

Open water supply valve and allow water to reach condenser. (Turn condenser fan on when the compressor unit is applied with air-cooled condenser.)

Backseat the compressor suction and discharge shutoff valves; open liquid line valve at receiver.

Start evaporator fan or chilled water pump.

⚠ DANGER

Do not attempt start-up with terminal cover removed from compressor. Bodily injury or death may result from explosion and/or fire if power is supplied to compressor with the terminal cover removed or unsecured. See warning label on terminal cover.

Start Compressor — Push the control circuit START-STOP-RESET switch to START. The timer motor starts immediately. Depending on the position of the timer, the compressor start is delayed for 12 seconds to approximately 8 minutes. Check oil pressure after compressor has run a few minutes; the pressure should be 12 to 18 psi above the suction pressure. After about 20 minutes of operation, stop the compressor. Allow it to be idle for about 5 minutes, then observe the oil level in the sight glass. Refer to the Carrier Standard Service Techniques Manual, Chapter 1, Section 1-11, for adding oil. The proper oil level for the 06E compressor is approximately ¹/₃ up on sight glass.

Timer Functions (See Fig. 7 — Timer Cycle.)

1. Switch A (contacts A-A1 and A-A2) provides Time Guard® function. Start of compressor is delayed approximately 5.5 minutes after shutoff. The minimum time between starts of compressor is 8 minutes.
2. Switch B (contacts B-B1 and B-B2) starts compressor and deenergizes the crankcase heater. These contacts also provide one-second time delay for part-winding start.
3. Switch E (contacts E-E1) provides approximately 40-second bypass of oil pressure switch (OPS) at start-up. Compressor will shut off if sufficient oil pressure does not build up.
4. Switch D (contacts D-D1) bypasses the low-pressure switch (LPS) for 2.5 minutes at start-up for winter start control.

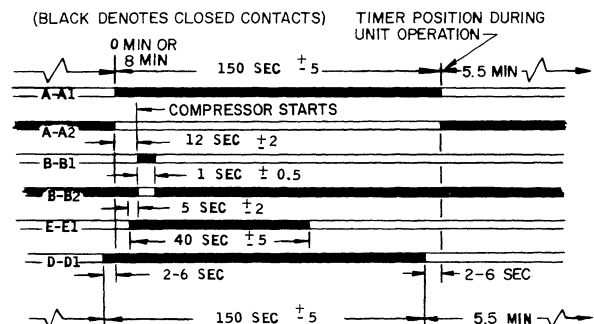


Fig. 7 — Timer Cycle

To Regulate Control Set Point — Turn adjustment nut clockwise to its bottom stop. In this position, set point is 86 psig. Control set point is then regulated to desired pressure by turning adjustment nut counterclockwise. Each full turn decreases set point by approximately 7.2 psi. Approximately 12 turns counterclockwise lowers the control set point to 0 psig. See Table 5.

Table 5 — Capacity Control

UNIT 06E,07E	NO. OF CONTR CYL	% Full Load Capacity			
		100	67	49	32
		% Full Load kW			
		100	73	57	46
		Number of Active Cylinders			
ALL 4 CYLINDER MODELS	2	4	—	2	—
ALL 6 CYLINDER MODELS	4	6	4	—	2

NOTE: Capacity control valve factory settings for 4-cylinder units are: 59 psig control set point (cylinder load point), 10 psi differential (59 psig cylinder unload point). Settings for 6-cylinder units are: left cylinder bank control set point is 70 psig, differential is 10 psi; right cylinder bank control set point is 68 psig, differential is 10 psi.

Pressure Differential Adjustment — Turn differential adjusting screw counterclockwise to its back-stop position. In this position, differential is 6 psi. Pressure differential is set by turning adjusting screw clockwise. Each full turn increases pressure differential by approximately 0.8 psi. Approximately 10 turns increases differential to 16 psi.

SUCTION CUTOFF UNLOADER OPERATION — The capacity control valve shown in Fig. 9 is the pressure operated type. Refer to Fig. 10 and the following description for valve operation.

Loaded — When suction pressure rises high enough to overcome control set point spring, the diaphragm snaps to the left and relieves pressure against the poppet valve. The drive spring moves poppet valve to the left and it seats in the closed position. See Fig. 10.

With poppet valve closed, discharge gas is directed into the unloader-piston chamber and pressure builds up against the piston. When pressure against unloader piston is high enough to overcome the unloader valve spring, piston moves valve to the right, opening suction port. Suction gas can now be drawn into the cylinders and the bank is running fully loaded.

Unloaded — As suction pressure drops below set point, control spring expands, snapping diaphragm to right. This forces poppet valve open and allows gas from discharge manifold to vent thru base of control valve to suction side. Loss of full discharge pressure against unloader piston allows unloader valve spring to move valve left to closed position. The suction port is blocked, isolating the cylinder bank from the suction manifold. The cylinder bank is now unloaded. See Fig. 10.

Service Replacement Compressors — These compressors are not equipped with capacity control valves. One side-bank cylinder head is a bypass unloading type, plugged with a spring-loaded piston plug assembly. As received, the compressor will run fully loaded.

Replacing Suction Cutoff Unloading Heads — When the original compressor is equipped with suction cutoff unloading head(s), the complete cylinder head and control valve assemblies must be transferred to the service (replacement) compressor. See Fig. 10 for typical suction cutoff installation. Where one step of unloading is required, remove the bypass-type unloader head and valve plate assembly from replacement compressor (cylinder head next to terminal box). Remove check valve from the valve plate. Using new gaskets, reinstall the valve plate assembly and install the suction cutoff head from the original compressor. Torque the cylinder head holddown bolts to 90 to 100 lb-ft. For 6-cylinder 2-step suction cutoff unloading, transfer the second unloading head and control valve from the original compressor to the replacement compressor, using the valve plate assembly from the replacement compressor. Use new gaskets.

Be sure the new cylinder head gasket is the one shown in Fig. 11, Item 33, when installing suction cutoff unloader head.

Install parts removed from replacement compressor on original compressor and seal all openings to prevent contamination.

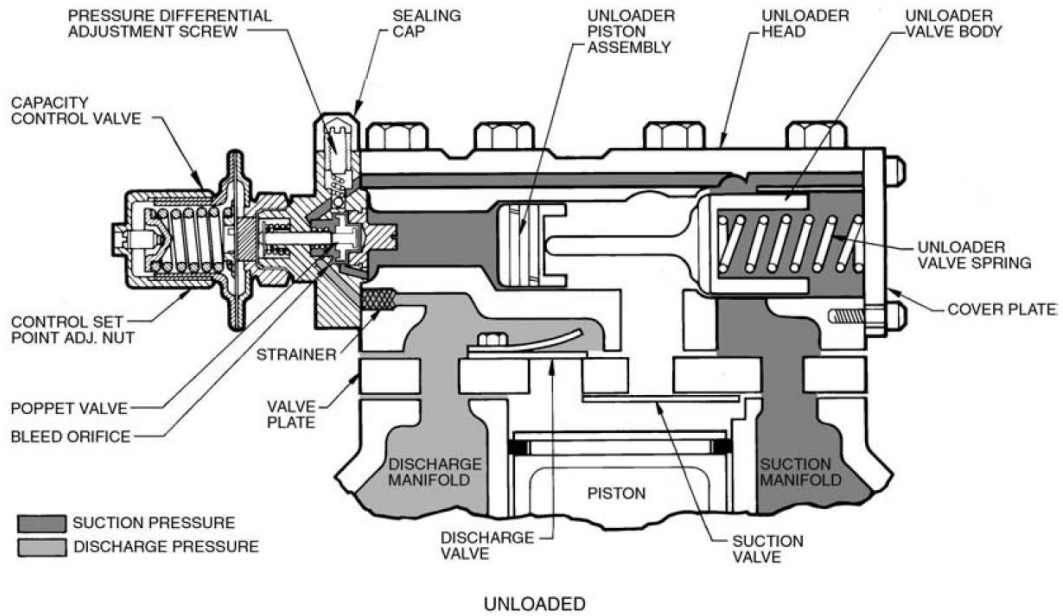
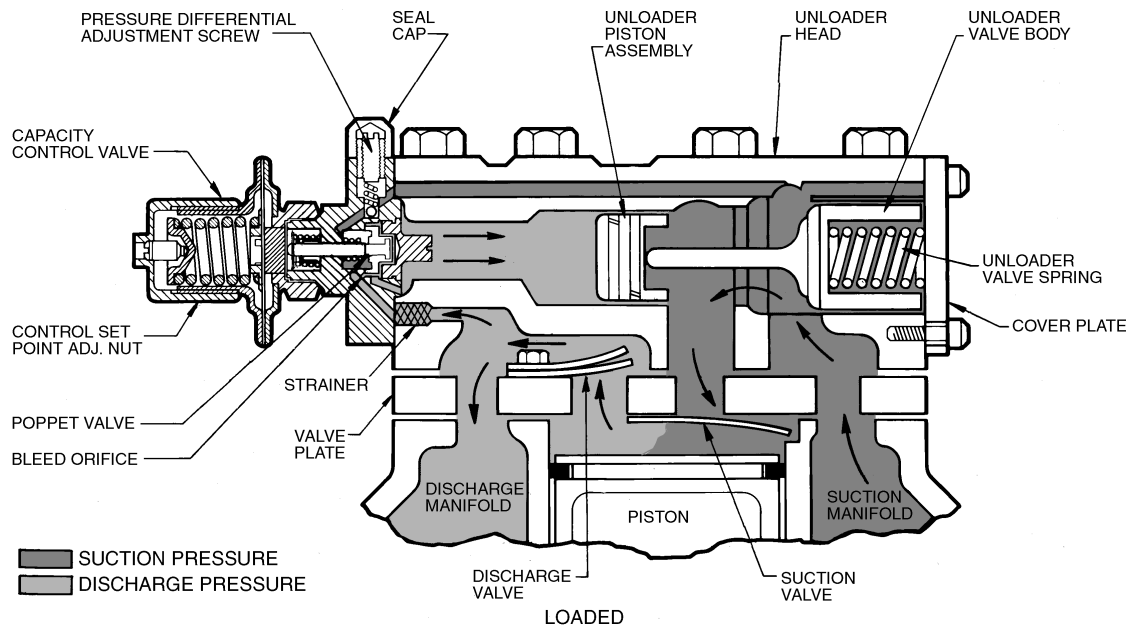
Removing, Inspecting and Replacing Components (Fig. 11)

▲ DANGER

Do not remove the compressor terminal box cover until all electrical power is disconnected and pressure is relieved. Terminal pins may blow out causing injuries, death, and/or fire.

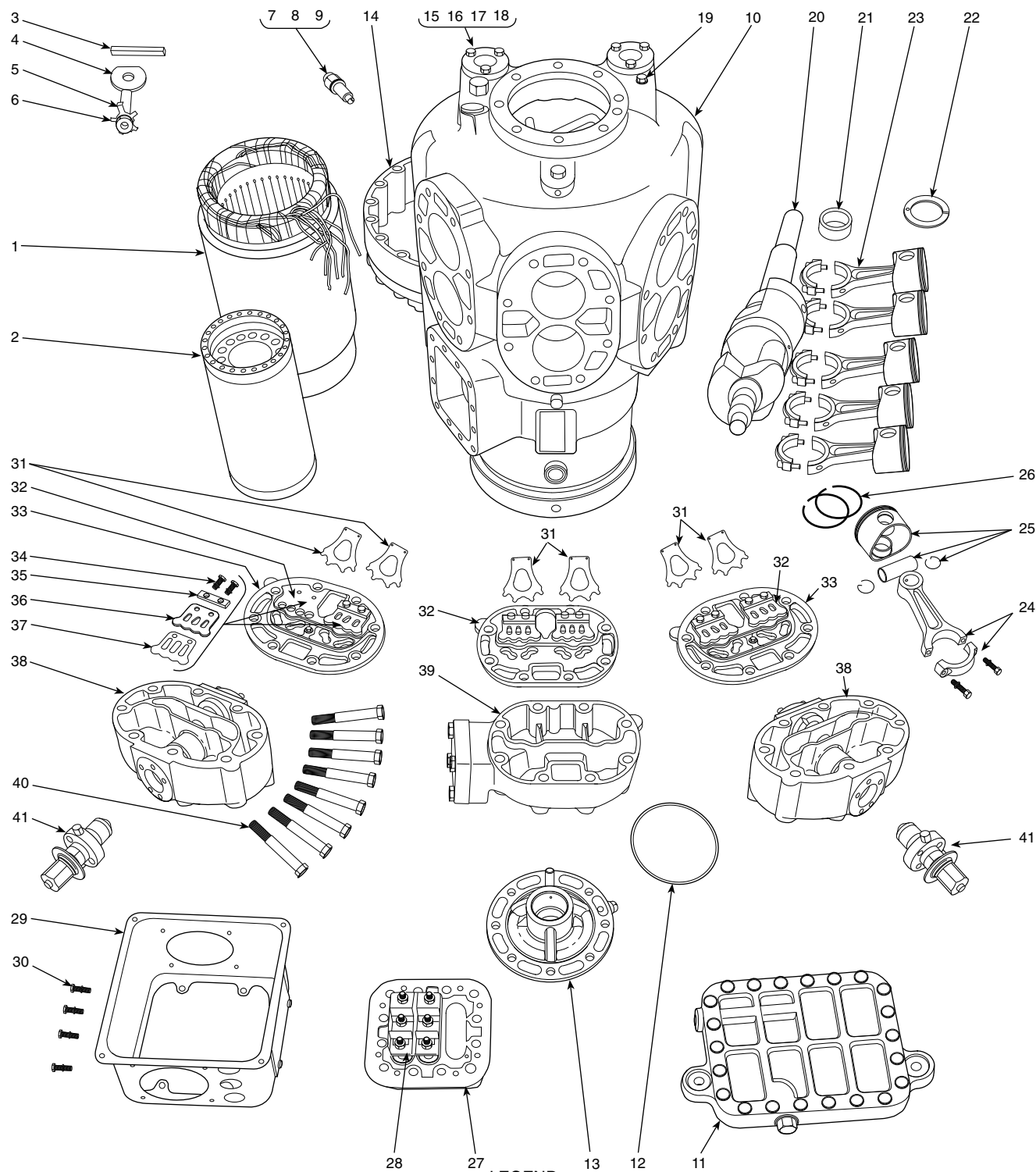
SERVICE NOTES

1. All compressors have interchangeable valve plate assemblies, unloader valves and oil pump bearing head assemblies. For replacement items use Carrier Specified Parts.
2. Before compressor is opened, the refrigerant must be removed from it by the Pumpdown method:
 - a. Start compressor, close suction shutoff valve, and reduce crankcase pressure to 2 psig. (Bypass low pressurestat with a jumper.)
 - b. Stop compressor and isolate from system by closing discharge shutoff valve.
 - c. Bleed any residual refrigerant. Drain oil if necessary.
3. After disassembly, clean all parts with solvent. Use mineral spirits, white gasoline or naphtha.
4. Before assembly, coat all parts with compressor oil and clean and inspect all gasket surfaces. Replace all gaskets with new factory-made gaskets. See Table 6 for torque values.
5. After reassembly, evacuate compressor and open suction and discharge valves. Restart compressor and adjust refrigerant charge.



NOTE: Pressure-operated control valve shown. A solenoid-operated control valve can also be used.

Fig. 10 — Suction Cutoff Unloader Operation



LEGEND

- | | | |
|-------------------------------------|--|---|
| 1 — Stator (Compressor Motor) | 17 — Oil Sight Glass Screw | 32 — Valve Plate Assembly (includes discharge valves) |
| 2 — Rotor (Compressor Motor) | 18 — Oil Sight Glass Lock Washer | 33 — Cylinder Head Gasket |
| 3 — Motor Key | 19 — Pipe Plug (Hex Head) | 34 — Cap Screw, Valve Stop |
| 4 — Rotor Plate Washer | 20 — Crankshaft | 35 — Valve Stop Support |
| 5 — Rotor Lock Washer | 21 — Ring Spacer (when required) | 36 — Discharge Valve Stop |
| 6 — Rotor Lock Bolt | 22 — Bearing Washer | 37 — Discharge Valve |
| 7 — Motor Lock Bushing | 23 — Connecting Rod and Piston Assembly | 38 — Cylinder Head (Capacity control, side bank) |
| 8 — Roll Pin | 24 — Connecting Rod and Cap Assembly | 39 — Cylinder Head (Center bank) |
| 9 — Acorn Nut and Gasket | 25 — Piston, Piston Pin and Retaining Ring Package | 40 — Cylinder Head Bolt (8 per head) |
| 10 — Compressor Crankcase | 26 — Piston Rings (Oil and Compression) | 41 — Capacity Control Valve (Pressure type shown) |
| 11 — Bottom Cover Plate | 27 — Terminal Plate Assembly | |
| 12 — Crankcase Oil Filter Screen | 28 — Terminal Bolt Assembly | |
| 13 — Pump End Bearing Head Assembly | 29 — Terminal Box | |
| 14 — Motor End Cover | 30 — Terminal Box Mounting Screw (4) | |
| 15 — Oil Sight Glass Assembly | 31 — Suction Valve | |
| 16 — Oil Sight Glass O-Ring Gasket | | |

Fig. 11 — Compressor Components (06E Shown)

Table 6 — Torque Values

SIZE DIAM (in.)	THREADS PER IN.	TORQUE RANGE (lb-ft)	USAGE
1/16	27 (pipe)	8-12	Pipe Plug — Crankshaft
1/4	18 (pipe)	20-25	Pipe Plug — Crankcase
1/4	20	8-10 8-12	Conn. Rod Cap Screw Junction Box
1/4	28	3-5 14-18 14-18 14-18 12-15	Sight Glass Oil Pump Drive Segment Unloader Valve Discharge Valve Stop Head Gasket Positioning Screw
5/16	18 (pipe)	15-24 15-24	Cover Plate — Pump End Bearing Head Discharge Service Valve (4 cyl)
3/8	16	30-40 30-40 30-40 25-30 2-4	Bottom Plate — Crankcase Compressor Foot Terminal Plate Oil Plug — Pump End Bearing Head Terminal Bolts
3/8	18 (pipe)	30-40	Pipe Plug — Junction Box
7/16	14	55-65 55-65	Motor End Cover Pump End Bearing Head
1/2	13	90-100 90-120 90-120	Cylinder Head Discharge Service Valve (6 cyl) Suction Service Valve (4 cyl)
5/8	11	90-120 90-120	Suction Service Valve (6 cyl) Rotor Lock — Crankshaft
5/8	18	60-75	Oil Drain Plug
3/4	16	105	Stator Lock
No. 6	32	1-2	Check Valve Body — Crankcase
No. 10	32	4-6 4-6	Oil Pump Drive Segment Terminal Screw

Lubrication System

TESTING OIL PUMP — An oil pressure tap is located above oil pump cover plate (Fig. 12). Oil pressure should be 12 to 18 psi above suction pressure.

Oil Filter Screen — Screen is accessible through bottom cover plate. Remove and inspect strainer for holes and dirt. Clean it with solvent and replace.

OIL PUMP AND BEARING HEAD — The oil pump assembly is contained in the pump end bearing head aluminum casting. (The pump end main bearing is a machined part of this casing — no insert bearing.)

Remove Bearing Head — Remove bearing head from crankcase and disassemble oil pump. Drive segment cap screws must be removed before bearing head can be removed (Fig. 12). Remove pump vane assemblies from both sides of the bearing head by pushing against the bearing side of the rotor. Check all parts (Fig. 13) for wear and damage.

Replace Bearing Head

1. Install the rotor retaining ring in the ring groove of the pump rotor with chamfered edge toward compressor. Compress retaining ring, and insert pump rotor into bearing head.
2. Place the pump vanes, pump vane spring with guides, and snap rings into the bearing head. Compress the springs and force the snap rings into their grooves. (Insert snap rings with flat side against casting.)
3. Bolt bearing head to crankcase (use 55 to 65 lb-ft torque). Bolt drive segment to crankshaft.
4. Insert the oil feed guide vane with large diameter inward. Place oil feed guide vane spring over small diameter of guide vane.
5. Install pump cover plate.

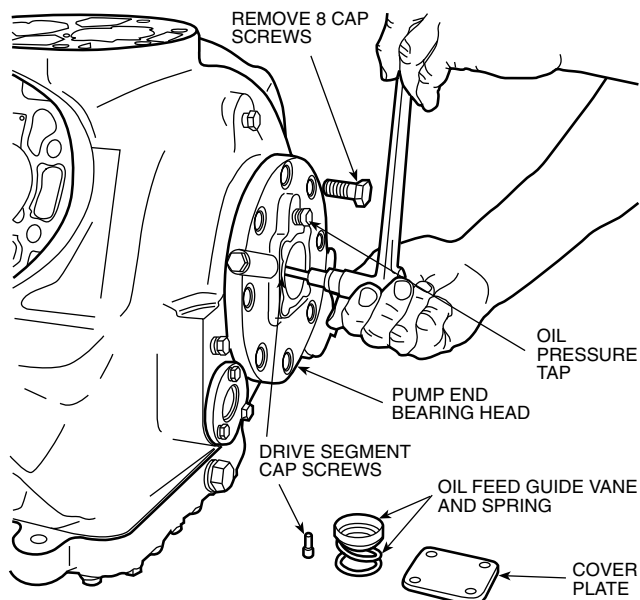


Fig. 12 — Removing Pump End Bearing Head

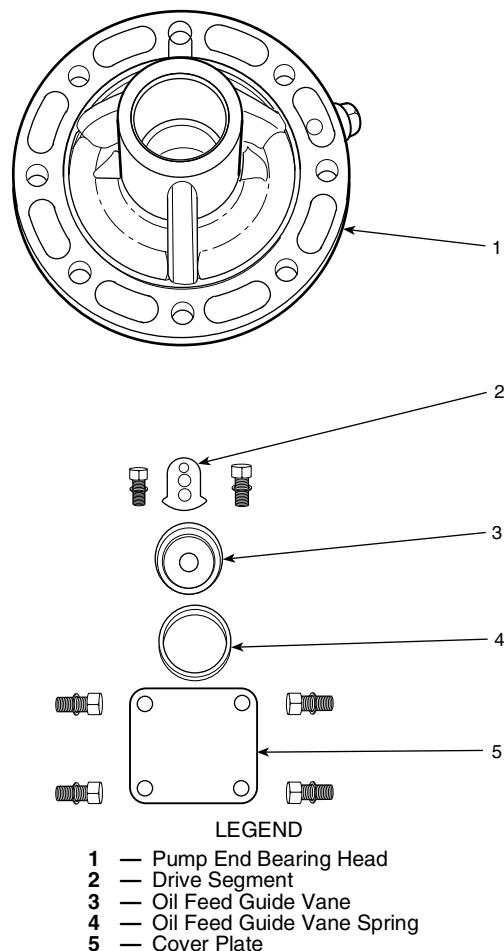


Fig. 13 — Pump End Bearing Head Assembly

Cylinder Heads (See Fig. 11) — Disassemble cylinder heads by removing cap screws, and prying up on side lifting tabs to break heads loose from valve plates. Do not hit cylinder heads to break loose.

Check heads for warping, cracks and damage to gasket surfaces. When replacing cylinder head, torque cap screws 90 to 100 lb-ft (prevents high to low side leak in center portion of cylinder head gasket).

Pressure Relief Valve — This internal safety device is located in center cylinder bank (6-cylinder compressors, Fig. 14) or under discharge service valve (4-cylinder compressors). The valve relieves refrigerant pressure from high to low side at 400 psi pressure differential. Check valve for evidence of leaking. Change if defective or if valve has ever opened due to excessive pressure. Use a standard socket-type screwdriver to remove and replace valve.

Suction and Discharge Valve Plate Assembly

TEST — Leak test for leaking discharge valves by pumping compressor down and observing suction and discharge pressure equalization. If a discharge valve is leaking, pressures will equalize rapidly. Maximum allowable discharge pressure drop is 3 psi per minute.

If there is an indicated loss of capacity and discharge valves check properly, remove suction and discharge valve plate assembly and inspect suction valves.

DISASSEMBLE — Remove cylinder head.

1. Remove discharge valve assembly: cap screws, valve stops, valve stop supports and valves.
2. Pry up on side lifting tab to remove valve plate and expose suction valves (Fig. 15). Remove suction valves and backers from dowel pins.

Inspect valves and valve seats for wear and damage (see Wear Limits, Table 7). Replace valves if cracked or worn. If valve seats are worn, replace complete valve plate assembly.

REASSEMBLE — Do not interchange valves. Install brackets and suction valves on dowel pins (backer is *under* the valve; see Fig. 15). Place valve plate on cylinder deck and reinstall discharge valve assembly. Retorque discharge valve stop cap screws to 16 lb-ft. Replace cylinder head. (Be sure tab on cylinder head gasket is lined up with tabs on cylinder head and valve plate.)

Terminal Plate Assembly — If there is a refrigerant leak between the terminal plate and the compressor, remove plate assembly and replace gasket.

If any terminal is shorted to the terminal plate, replace complete plate assembly, using a new gasket.

Do not remove the terminal plate assembly except for the above conditions.

REMOVAL — Remove junction box from terminal plate, and remove cap screws holding terminal plate to compressor. Mark all motor leads so they can be reassembled correctly to terminal plate. Loosen Allen head screws holding motor leads to terminal plate (Fig. 16). Remove terminal plate.

REINSTALL — In reverse sequence, reinstall making sure motor leads are correct. Torque terminal plate cap screws per Table 6.

Compressor Running Gear Removal

CONNECTING ROD/PISTON ASSEMBLY — Remove cylinder heads, valve plate assemblies, crankcase bottom cover plate, oil filter screen, and connecting rod caps (Fig. 17). *Label caps and rods so they may be reinstalled in same place on crankshaft.* Push connecting rod and piston assemblies up through cylinder deck. Disassemble connecting rods from pistons by removing retaining rings and piston pins. Remove oil and compression rings from piston.

Keep each connecting rod and piston assembly together for proper reassembly. Check all parts and crankpins for wear (refer to Table 7 for wear limits).

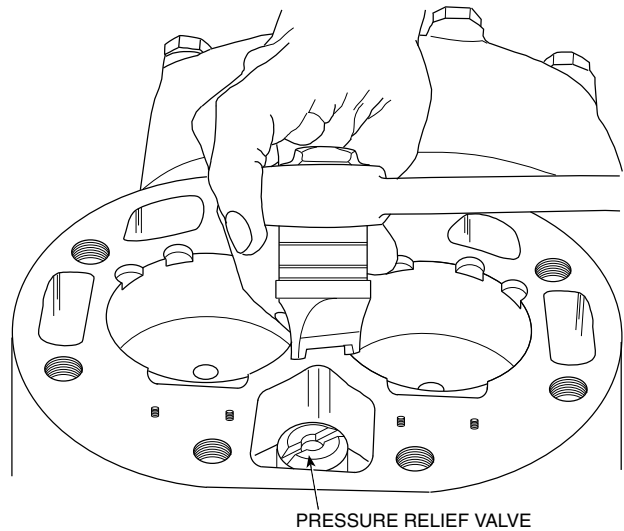


Fig. 14 — Pressure Relief Valve Removal

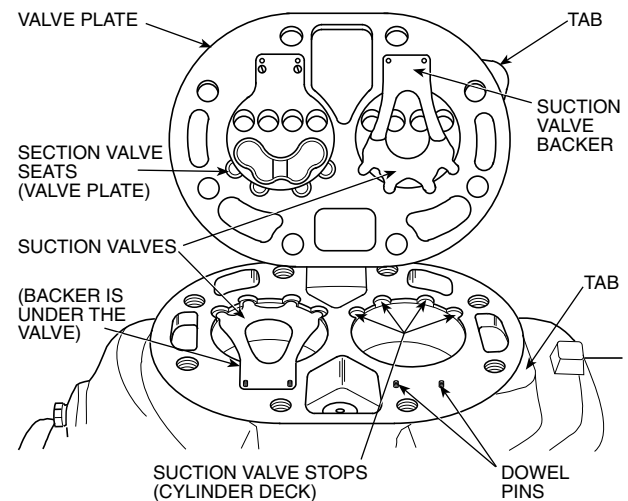


Fig. 15 — Valve Plate Removed

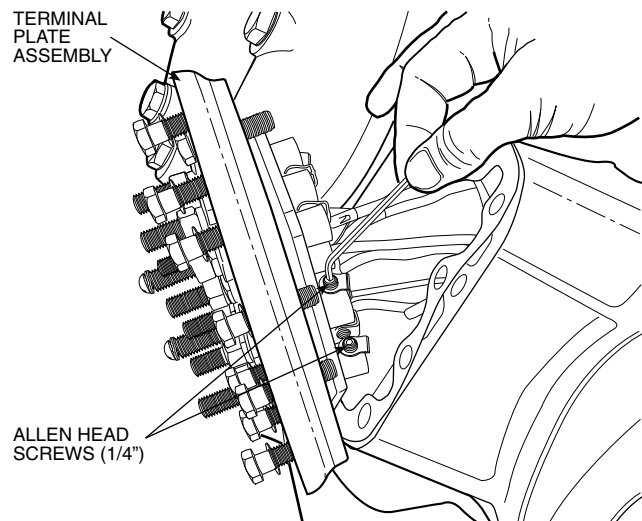


Fig. 16 — Removing Terminal Plate Assembly

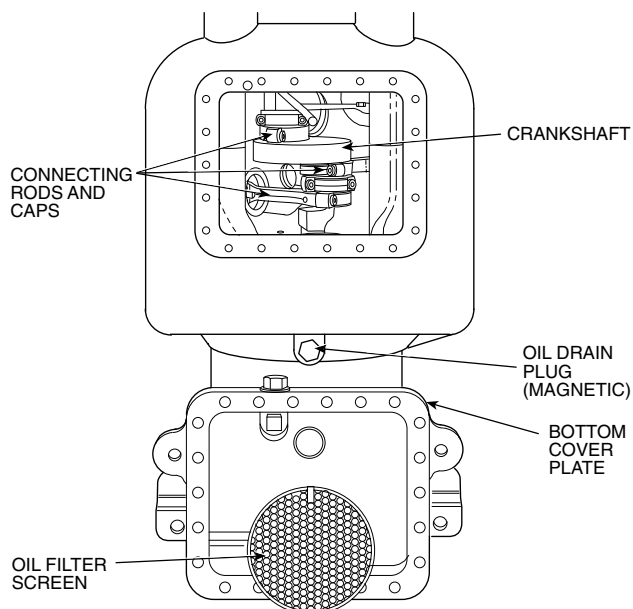


Fig. 17 — View with Bottom Cover Plate Removed

CRANKSHAFT — Remove pump end bearing head and rotor. If connecting rod and piston assemblies are still in place, remove connecting rod caps and push piston assembly up into cylinder for crankshaft clearance. Pull crankshaft out through pump end opening. Inspect crankshaft journals for wear and tolerances shown in Table 7. Check oil passages and clean if clogged.

PUMP END MAIN BEARING — This bearing is a machined part of the oil pump and bearing head casting. Disassemble bearing head. If bearing is scored or worn, replace the complete bearing head.

CRANKCASE AND MOTOR END MAIN BEARINGS — These bearings are not field replaceable. If bearings are worn or damaged, replace compressor.

Table 7 — Wear Limits — 06E Compressor

COMPRESSOR PART		FACTORY TOL. (in.)		MAXIMUM ALLOWABLE WEAR* (in.)
		Max	Min	
MOTOR END				
Main Bearing Diameter		1.8760	—	0.001*
Journal Diameter		—	1.8725	
PUMP END				
Main Bearing Diameter		1.6260	—	0.001*
Journal Diameter		—	1.6233	
CONNECTING ROD				
Bearing Diameter		1.7515	—	0.002*
(After Assembly)				
Crankpin Diameter		—	1.7483	
THRUSTWASHER				
(Thickness)		—	0.155	—
CYLINDERS				
Bore		2.6885	—	0.002
Piston Diameter		—	2.6817	0.002
Wrist Pin Diameter		—	0.8748	0.001
Con. Rod Wrist Pin ID		0.8755	—	0.001
Piston Ring End Gap		0.007	0.002	0.015
Piston Ring Side Clearance		0.003	0.001	0.002
VALVE THICKNESS	Suction	0.0315	0.0305	0.002
		0.0255	0.0245	
	Discharge	0.0225	0.0215	0.002
END CLEARANCE		0.031	—	0.010

*Maximum allowable wear above maximum or below minimum factory tolerances shown. For example: difference between main bearing diameter and journal diameter is .0035 in. (1.8760 – 1.8725) per factory tolerances. Maximum allowable difference is .0045 in. (.0035 + .001).

Compressor Running Gear Replacement

CRANKSHAFT — Be sure compressor end bearing washer is in place on dowel pin. Install crankshaft through pump end, carefully guiding it through main bearings. Replace rotor.

CONNECTING ROD/PISTON ASSEMBLY (Fig. 18) — The assembly of the connecting rod with contoured-crown piston must be as shown. Note the relationship of the piston crown pattern with the chamfered side of the rod bearing. This ensures that the rods in the outer positions on crankpins have the chamfers toward crankpin fillets. On 6-cylinder compressors, the position of the chamfer of center rod on crankpin has no significance.

Lock the piston pin in place with retaining rings as shown in Fig. 18.

The retaining rings should be tight enough that they cannot be rotated by finger pressure.

Rings

1. Check ring gap by inserting each ring separately in cylinder approximately $\frac{3}{8}$ in. from top. Ring gap should be between 0.002 in. and 0.007 inch.
2. Install compression ring in top piston groove with either side up (no difference). Install oil ring below compression ring with notched end on bottom. Stagger ring gaps 180 degrees.
3. Measure side clearance between ring and piston (Table 6). Check rings for free action.

Installation of Connecting Rod/Piston Assembly — Insert the connecting rod/piston assemblies into cylinders with pistons positioned as shown in Fig. 18 and 19.

This is necessary so that the suction valve and backer lie properly over the contoured piston crown.

Be sure that the outer rod on each crankpin has the chamfered side toward the crankpin fillet (this is a double check on the connecting rod/piston assembly).

Install caps to matching connecting rods with chamfered sides aligned. Caps are secured with Nylock cap screws. Tighten with 8 to 10 lb-ft torque.

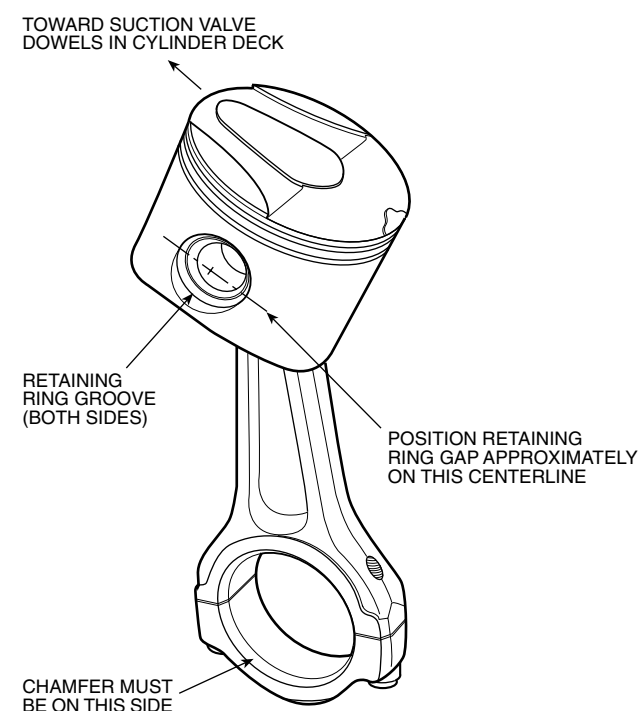


Fig. 18 — Connecting Rod/Piston Assembly

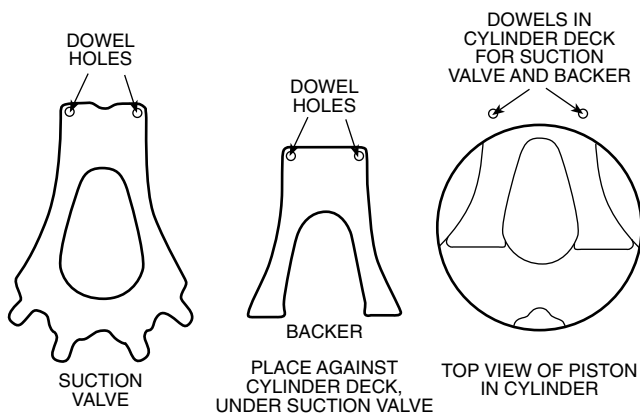


Fig. 19 — Piston, Suction Valve and Backer Positions

Turn crankshaft to be sure there is no binding between bearing surfaces and journals. Replace oil screen, bottom cover plate, valve plates and cylinder heads.

Motor Removal

MOTOR END BELL — Remove motor end bell carefully to prevent damage to the stator. Use three $\frac{7}{16}$ - 14- x 5-in. studs for guides and support. Inspect suction strainer in end bell. Clean it with solvent or replace if broken or corroded.

REMOVE ROTOR — Bend rotor lock washer tab backward and remove rotor lock bolt. If crankshaft turns, preventing lock bolt from being loosened, remove a cylinder head and valve plate and place a rubber plug (06R suction plug) on top of one piston (Fig. 20). Replace valve plate assembly and cylinder head (only 2 bolts required to hold cylinder head in place). Proceed to remove rotor lock bolt, lock washer and plate washer.

Use a jackscrew to remove rotor (Fig. 20). Insert a brass plug into rotor hole to protect end of crankshaft from jackscrew. Support rotor while it is being removed to prevent stator damage. Remove ring spacer between rotor and crankshaft (if used).

Clean rotor thoroughly with solvent. If stator is to be replaced, a matching rotor must be used.

REMOVE STATOR (Fig. 21) — Stator is a slip fit in motor housing. It is held in place by both an axial key and a locking assembly consisting of an acorn nut, locking pin, motor lock bushing and a washer (see Fig. 21). Remove acorn nut and washer. Back out locking pin and bushing and slide stator out. Axial key positions stator and crankcase. If necessary, heat crankcase motor housing (not over 20 to 30 F above stator temperature).

Check stator for damage to windings and lead wires. Use a megohmmeter to check for grounds or shorts between windings.

Motor Replacement

STATOR AND ROTOR — Install stator halfway into housing. Insert the terminal leads first, guiding them to terminal plate opening as stator is being inserted.

Replace ring spacer (Fig. 11, item 21) on crankshaft. Ease rotor onto shaft until it begins to feel snug. Insert rotor key, and push rotor the remainder of the way on shaft. Replace rotor lock bolt with lockwasher and plate washer.

CAUTION

Do not push stator in completely until rotor is in place.

Push stator into housing until it lines up correctly with rotor (Fig. 22).

Line up keyways in stator and crankcase and replace stator locking assembly, then drive key into keyway and stake over keyway in stator to secure key. When a new motor is being installed, the stator must be drilled and a new locking pin and motor lock bushing used (see Fig. 23 and instructions). Connect stator leads to proper terminals on terminal plate. Refasten terminal plate and junction box to compressor. Replace motor end bell using studs for support. Remove rubber plug (if used) from piston head. Replace valve plate assembly, cylinder head, and terminal plate assembly. Torque 12 bolts holding terminal plate to crankcase at 30 to 40 lb-ft.

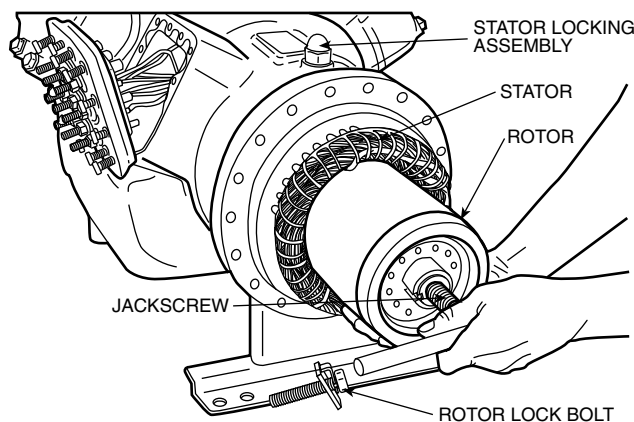
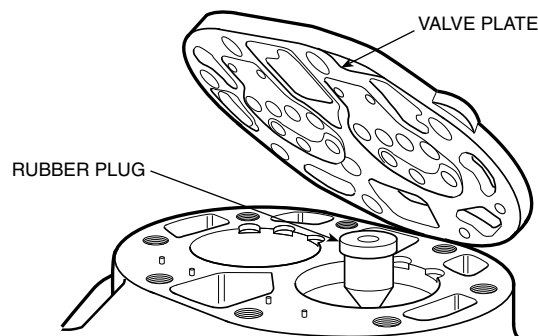


Fig. 20 — Removing Rotor

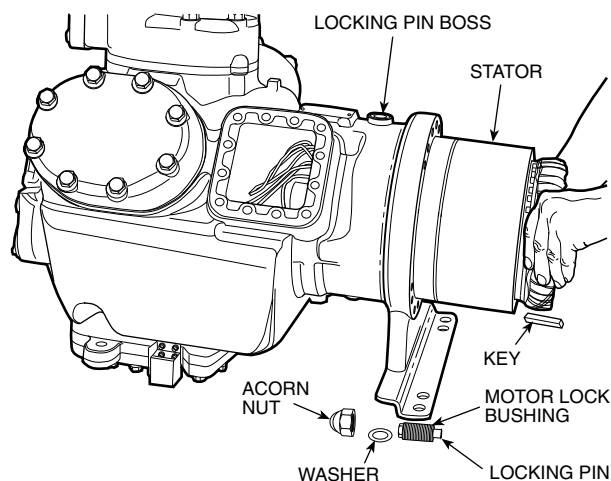


Fig. 21 — Removing Stator

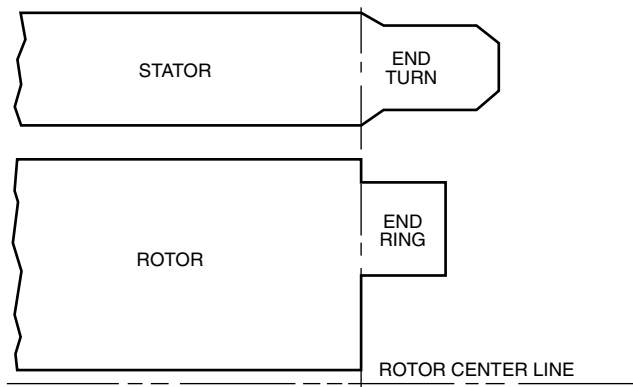


Fig. 22 — Motor Alignment

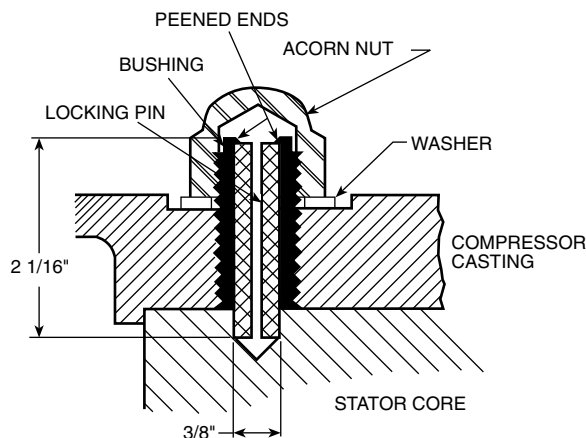


Fig. 23 — Stator Locking Assembly

Remove

1. Acorn nut and washer.
2. Back out locking pin and bushing.

Replace

1. Screw in locking pin bushing until it rests on stator core.
2. Wrap a piece of tape around $\frac{3}{8}$ -in. drill bit, $2\frac{1}{16}$ in. from cutting edge.

⚠ CAUTION

Before drilling, be sure stator vent holes do not line up with locking pin hole. Vent holes are drilled horizontally through stator, and can be seen from end bell side.

3. Ream out bushing ($\frac{3}{8}$ -in. drill) and drill into stator core until tape is flush with top of bushing. (Remove drill chips.) Back off locking pin bushing $\frac{1}{8}$ of a turn.
4. Tap locking pin into position. (Top of bushing should be approximately $\frac{1}{16}$ in. above top of pin.)
5. Peen top of bushing over roll pin.
6. Replace washer and acorn nut.

Motor Burnout (Clean-Up Procedure) — When a hermetic motor burns out, the stator winding decomposes forming carbon, water and acid which contaminate refrigerant systems. Remove these contaminants from system to prevent repeat motor failures.

1. Close compressor suction and discharge service valves, and bleed refrigerant from compressor. Save remaining refrigerant in system.

2. Remove burned motor from compressor, and drain compressor oil. Clean crankcase and motor housing with solvent. Ensure that all metal particles are wire-brushed free and removed.

On severe burnouts, disassemble compressor heads and valve plate assemblies. Clean them in same manner as crankcase and motor housing.

3. Determine cause of burnout and remedy. Check control box for welded starter contacts, welded overload contacts or burned out heater elements. Check terminal plate for burned or damaged terminals, insulation, and shorted or grounded terminals.
4. Reassemble compressor with new stator and rotor. Install new liquid line filter drier, and place new oil charge in crankcase.
5. Evacuate and dehydrate compressor.

⚠ DANGER

Do not attempt start-up with terminal cover removed. Bodily injury or death may result from explosion and/or fire if power is supplied to compressor with the terminal cover removed or unsecured. See warning label on terminal cover.

6. Place compressor in operation. After 2 to 4 hours of operation, check compressor oil for discoloration and/or acidity. If oil shows signs of contamination, replace oil charge, filter driers, and clean suction strainer with solvent.
7. Check oil daily for discoloration and acidity. If oil stays clean and acid-free, the system is clean. If oil shows signs of contamination, change oil, filter drier, and clean suction strainer. If filter drier or suction strainer is dirty or discolored, repeat this step until system is clean.

Condenser Maintenance (07E Units) — To inspect and clean condenser, drain water and remove condenser heads. To drain condenser, shut off water supply and disconnect inlet and outlet piping. Remove drain plugs and vent plug.

With condenser heads removed, inspect tubes for refrigerant leaks. (Refer to Carrier Refrigerant Service Techniques Manual.)

Clean condenser tubes with nylon brush (available from Carrier Service Department). Flush water through tubes while cleaning. If hard scale has formed, clean tubes chemically. Do not use brushes that will scrape or scratch tubes.

Because the condenser water circuit is usually an open system, the condenser tubes may be subject to contamination by foreign matter. Local water conditions may cause excessive fouling or pitting of tubes. Condenser tubes, therefore, should be cleaned at least once a year or more often if the water is contaminated.

Proper water treatment can minimize tube fouling and pitting. If such conditions are anticipated, water treatment analysis is recommended. Refer to the Carrier System Design Manual, Part 5, for general water conditioning information.

If hard scale has formed, clean the tubes chemically. Consult an experienced and reliable water treatment firm in your area for treatment recommendations. Clean the condenser by gravity or by forced circulation as shown in Fig. 24 and 25.

IMPORTANT: If the ambient temperature is below 32 F during a shutdown period, protect the condenser from freezing by draining the water from the system or by adding antifreeze to the water.

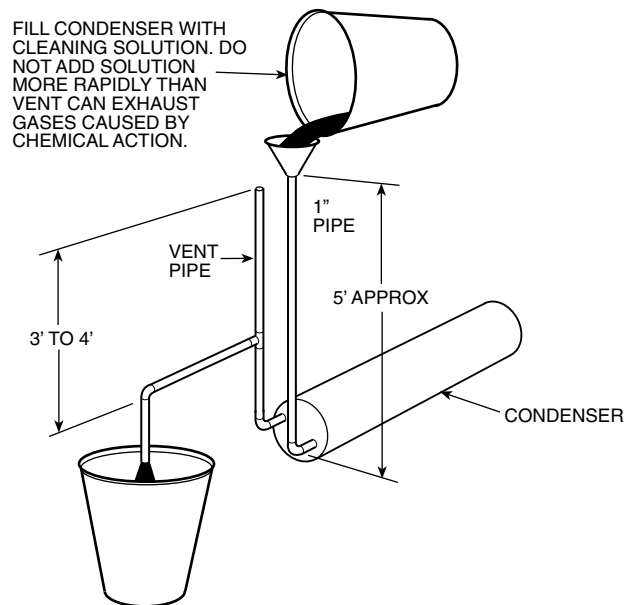


Fig. 24 — Gravity Circulation

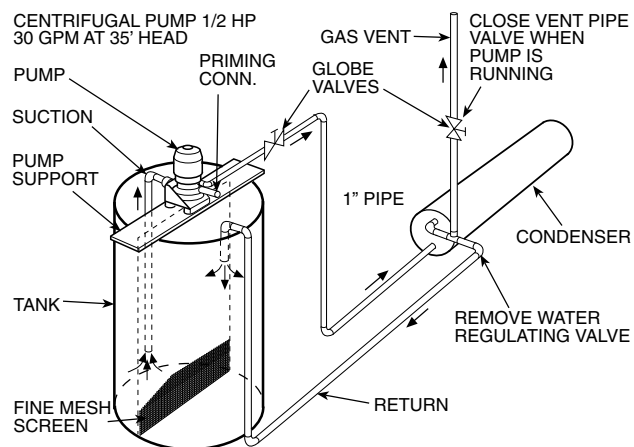


Fig. 25 — Forced Circulation

