



Service and Maintenance Instructions

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SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes, including ANSI (American National Standards Institute) Z223.1. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

It is important to recognize safety information. This is the safety-alert symbol ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

⚠ WARNING

UNIT OPERATION AND SAFETY HAZARD

Failure to follow this warning could cause personal injury, death and/or equipment damage.

R-454B is an A2L refrigerant. All service equipment or components must be A2L refrigerant rated. Do not use non-A2L rated equipment or components on R-454B refrigerant equipment.

⚠ WARNING

PERSONAL INJURY AND ENVIRONMENTAL HAZARD

Failure to follow this warning could cause personal injury or death.

Relieve pressure and recover all refrigerant before system repair or final unit disposal.

Wear safety glasses and gloves when handling refrigerants. Keep torches and other ignition sources away from refrigerants and oils.

⚠ WARNING

Use caution when servicing compressor terminal pins. System or compressor abnormalities can dislodge pins allowing oil and refrigerant to vent under pressure.

⚠ AVERTISSEMENT

Soyez prudent lors de l’entretien des bornes du compresseur. Les anomalies du système ou du compresseur peuvent déloger les bornes, permettant à l’huile et au réfrigérant de s’évacuer sous pression.

⚠ WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury and/or property damage.

Never use non-certified refrigerants in this product. Non-certified refrigerants could contain contaminants that could lead to unsafe operating conditions. Use **ONLY** refrigerants that conform to AHRI Standard 700.

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in reduced unit performance or unit shutdown.

High velocity water from a pressure washer, garden hose, or compressed air should never be used to clean a coil. The force of the water or air jet will bend the fin edges and increase airside pressure drop.

⚠ WARNING





ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Units with convenience outlet circuits may use multiple disconnects. Check convenience outlet for power status before opening unit for service. Locate its disconnect switch, if appropriate, and open it. Lock-out and tag-out this switch, if necessary.

IMPORTANT: Lockout/tag-out is a term used when electrical power switches are physically locked preventing power to the unit. A placard is placed on the power switch alerting service personnel that the power is disconnected.

The following symbols may be seen on the equipment:

SYMBOL	CODE	MEANING
	GHS02: Flammable	Flammable gas
	ISO 7000-0790 (2004-01)	Read operator's manual.
	ISO 7000-1659 (2004-01)	Service indicator: read technical manual.
	ISO 7000-1641 (2004-01)	Operator's manual: operating instructions

DANGER

Disconnect gas piping from units when leak testing at pressures greater than 0.5 psig. Pressures greater than 0.5 psig will cause gas valve damage resulting in a hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced. When pressure testing field-supplied gas piping at pressures of 0.5 psig or less, the unit connected to such piping must be isolated by manually closing the gas valve.

DANGER

Si vous sentez une odeur de gaz, n'essayez pas d'allumer un appareil. Ne touchez aucun interrupteur ou prise électrique. Évacuez immédiatement le bâtiment et appelez le fournisseur de gaz. Suivez les instructions du fournisseur de gaz. Si vous ne parvenez pas à joindre votre fournisseur de gaz, appelez les pompiers.

DANGER

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WARNING

RISK OF FIRE OR EXPLOSION

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Leave the building immediately.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

AVERTISSEMENT

RISQUE D'INCENDIE OU D'EXPLOSION

Si les consignes de sécurité ne sont pas suivies à la lettre, cela peut entraîner la mort, de graves blessures ou des dommages matériels.

Ne pas entreposer ni utiliser d'essence ni autres vapeurs ou liquides inflammables à proximité de cet appareil ou de tout autre appareil.

QUE FAIRE SI UNE ODEUR DE GAZ EST DÉTECTÉE

- Ne mettre en marche aucun appareil.
- Ne toucher aucun interrupteur électrique; ne pas utiliser de téléphone dans le bâtiment.
- Quitter le bâtiment immédiatement.
- Appeler immédiatement le fournisseur de gaz en utilisant le téléphone d'un voisin. Suivre les instructions du fournisseur de gaz.
- Si le fournisseur de gaz n'est pas accessible, appeler le service d'incendie.

L'installation et l'entretien doivent être effectués par un installateur ou une entreprise d'entretien qualifié, ou le fournisseur de gaz.

WARNING

CARBON-MONOXIDE POISONING HAZARD

Failure to follow instructions could result in severe personal injury or death due to carbon-monoxide poisoning, if combustion products infiltrate into the building.

Check that all openings in the outside wall around the vent (and air intake) pipe(s) are sealed to prevent infiltration of combustion products into the building.

Check that furnace vent (and air intake) terminal(s) are not obstructed in any way during all seasons.

⚠ AVERTISSEMENT

RISQUE D'INTOXICATION AU MONOXYDE DE CARBONE

Si ces directives ne sont pas suivies, cela peut entraîner des blessures graves ou une intoxication au monoxyde de carbone pouvant causer la mort, si des produits de combustion s'infiltrant dans le bâtiment.

Vérifier que toutes les ouvertures pratiquées dans le mur extérieur autour du ou des tuyaux d'évent (et de la prise d'air) sont scellées de manière à empêcher l'infiltration de produits de combustion dans le bâtiment.

Veiller à ce que la ou les sorties de l'évent de l'appareil de chauffage (et la prise d'air) ne soient, en aucune façon, obstruées, quelle que soit la saison.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before performing installation, service, or maintenance on this unit, turn off the main power disconnect to the unit and install lock and lockout tag. Some equipment may have multiple power disconnects.

⚠ AVERTISSEMENT

RISQUE DE CHOC ÉLECTRIQUE

Le non-respect de cet avertissement pourrait entraîner des blessures corporelles, voire la mort.

Avant d'effectuer l'installation, l'entretien ou la maintenance de cet appareil, coupez l'alimentation principale de l'appareil et installez des verrous et des étiquettes de verrouillage. Certains équipements peuvent avoir plusieurs alimentations de courant.

⚠ WARNING

This equipment is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

⚠ AVERTISSEMENT

Cet équipement n'est pas destiné à être utilisé par des personnes (y compris des enfants) ayant des capacités physiques, sensorielles ou mentales réduites, ou un manque d'expérience et de connaissances, à moins qu'elles n'aient reçu une supervision ou des instructions concernant l'utilisation de l'appareil par une personne responsable de leur sécurité. Les enfants doivent être surveillés pour s'assurer qu'ils ne jouent pas avec l'appareil.

⚠ CAUTION

PERSONAL INJURY HAZARD

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing air conditioning equipment.

⚠ AVERTISSEMENT

RISQUE DE BLESSURE CORPORELLE

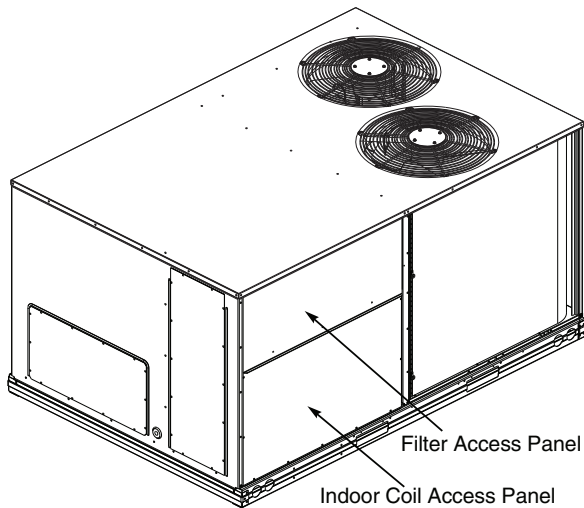
Le non-respect de cette mise en garde peut entraîner des blessures corporelles.

Les pièces en tôle peuvent présenter des bords tranchants ou des bavures. Soyez prudent et portez des vêtements de protection appropriés, des lunettes de sécurité et des gants lors de la manipulation des pièces et de l'entretien des équipements de climatisation.

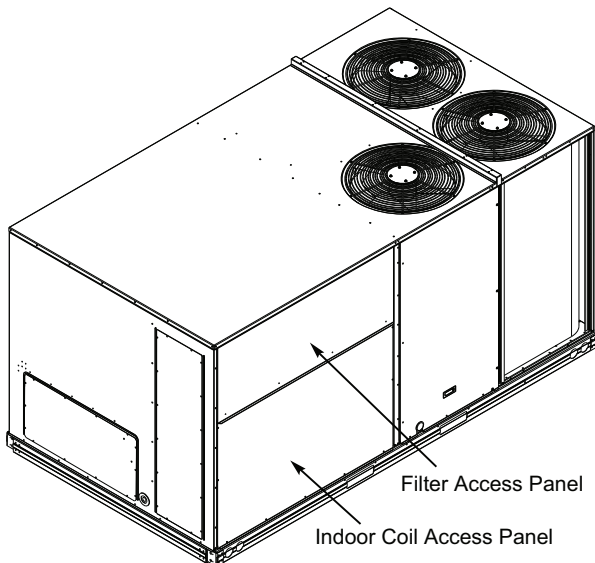
UNIT ARRANGEMENT AND ACCESS

General

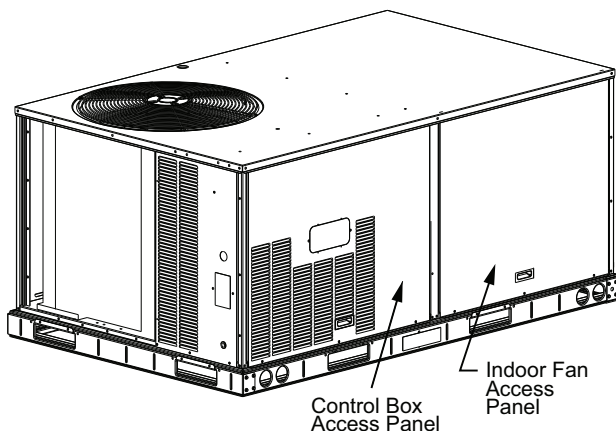
Figures 1-4 show general unit arrangement and access locations.



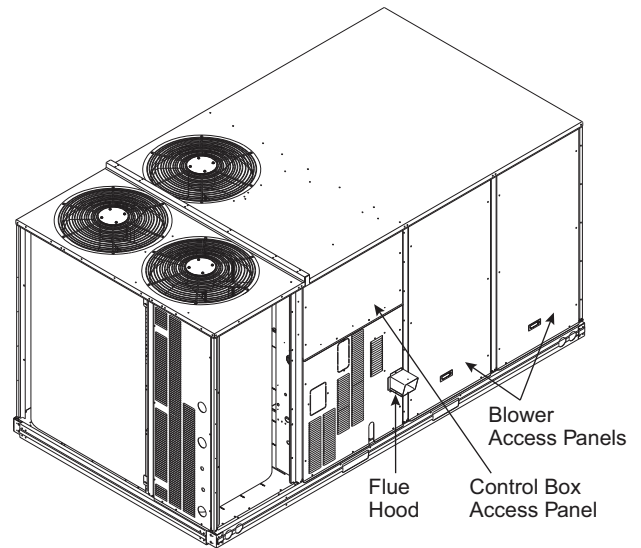
**Fig. 1 — Typical Access Panel Locations
(size 08-14 units)**



**Fig. 2 — Typical Access Panel Locations
(size 16 units)**



**Fig. 3 — Blower Access Panel Location
(size 08-14 units)**



**Fig. 4 — Blower Access Panel Location
(size 16 units)**

Routine Maintenance

These items should be part of a routine maintenance program, to be checked every month or two, until a specific schedule for each can be identified for this installation:

QUARTERLY INSPECTION (AND 30 DAYS AFTER INITIAL START)

- Return air filter replacement
- Outdoor hood inlet filters cleaned
- Condenser coil cleanliness checked
- Condensate drain checked

SEASONAL MAINTENANCE

These items should be checked at the beginning of each season (or more often if local conditions and usage patterns dictate):

Air Conditioning

- Ensure outdoor fan motor mounting bolts are tight
- Ensure compressor mounting bolts are tight
- Inspect outdoor fan blade positioning
- Ensure control box is clean
- Check control box wiring condition
- Ensure wire terminals are tight
- Check refrigerant charge level
- Ensure indoor coils are clean
- Check supply blower motor amperage

Heating

- Heat exchanger flue passageways cleanliness
- Gas burner condition
- Gas manifold pressure
- Heating temperature rise

Economizer or Outside Air Damper

- Check inlet filters condition
- Check damper travel (economizer)
- Check gear and dampers for debris and dirt

Air Filters and Screens

Each unit is equipped with return air filters. If the unit has an economizer, it will also have an outside air screen. If a manual outside air damper is added, an inlet air screen will also be present.

Each of these filters and screens will need to be periodically replaced or cleaned.

Filters

RETURN AIR FILTERS

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this CAUTION can result in premature wear and damage to equipment.

DO NOT OPERATE THE UNIT WITHOUT THE RETURN AIR FILTERS IN PLACE.

Dirt and debris can collect on heat exchangers and coils possibly resulting in a small fire. Dirt buildup on components can cause excessive current used resulting in motor failure.

Return air filters are disposable fiberglass media type. Access to the filters is through the small lift-out panel located on the rear side of the unit, above the evaporator/return air access panel. (See Fig. 5.)

To remove the filters:

1. Grasp the bottom flange of the upper panel.
2. Lift up and swing the bottom out until the panel disengages and pulls out.
3. Reach inside and extract the filters from the filter rack.
4. Replace these filters as required with similar replacement filters of same size.

To re-install the access panel:

1. Slide the top of the panel up under the unit top panel.
2. Slide the bottom into the side channels.
3. Push the bottom flange down until it contacts the top of the lower panel (or economizer top).

OUTSIDE AIR HOOD

Outside air hood inlet screens are permanent aluminum-mesh type filters. Check these for cleanliness. Remove the screens when cleaning is required. Clean by washing with hot low-pressure water and soft detergent and replace all screens before re-starting the unit. Observe the flow direction arrows on the side of each filter frame.

ECONOMIZER INLET AIR SCREEN

This air screen is retained by filter clips under the top edge of the hood. (See Fig. 5.)

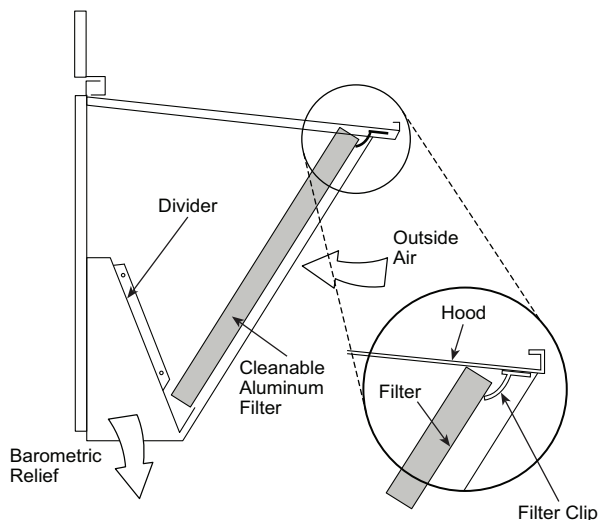


Fig. 5 — Filter Installation

To remove the filter, open the filter clips. Re-install the filter by placing the frame in its track, then closing the filter clips.

MANUAL OUTSIDE AIR HOOD SCREEN

This inlet screen is secured by a retainer angle across the top edge of the hood. (See Fig. 6.)

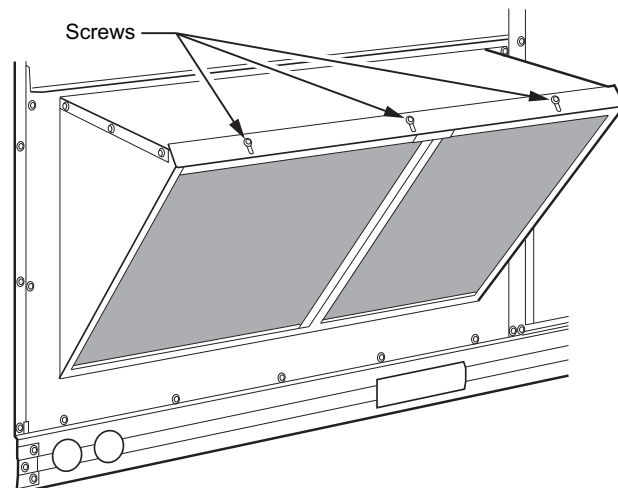


Fig. 6 — Screens Installed on Outdoor-Air Hood

To remove the screen, loosen the screws in the top retainer and slip the retainer up until the filter can be removed. Re-install by placing the frame in its track, rotating the retainer back down, and tightening all screws.

SUPPLY FAN (BLOWER) SECTION

⚠ WARNING

ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Before performing service or maintenance operations on unit, **LOCKOUT/TAGOUT** the main power switch to unit. Electrical shock and rotating equipment could cause severe injury.

Supply Fan (Direct-Drive)

All 48FE units have the EcoBlue™ direct drive vane axial fan system. The fan is driven by an ECM motor with speed that is user set through the Unit Control Board (UCB). Speeds are fully configurable from 40% to 100% of motor's maximum speed. (See Fig. 7 and 8.)

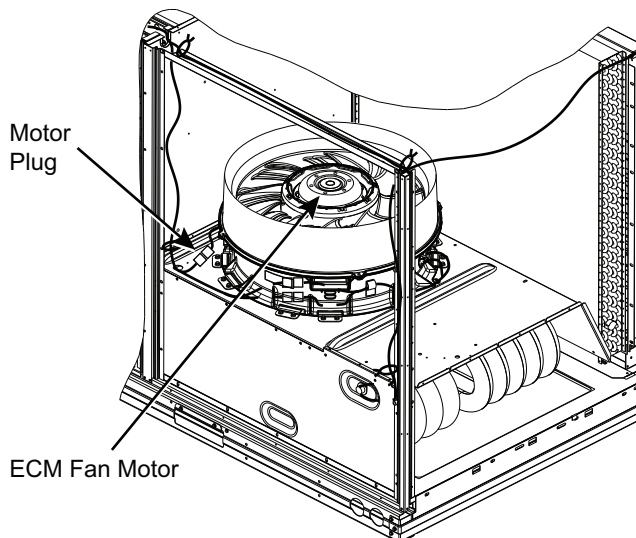


Fig. 7 — Direct-Drive Supply Fan Assembly

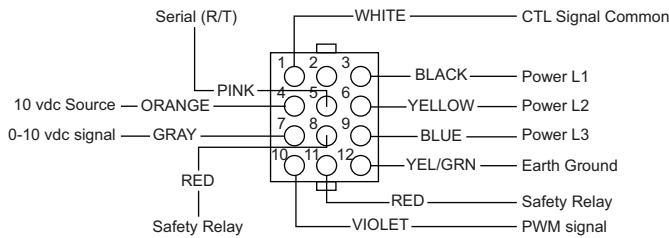


Fig. 8 — ECM Motor Plug Connectors

EVALUATING MOTOR SPEED

The direct drive ECM blower motor uses a constant speed design. Motor speed is controlled by a 0-10 vdc signal, where 10 vdc is equal to motor's maximum rpm.

SELECTING FAN SPEED

All units come factory set for 9.0 vdc or approximately 90% of the motor's maximum speed. Fan speed should be set per job specification cfm (cubic feet per minute) and ESP (external static pressure) required and per Fan Speed Set Up label included on the unit's high voltage cover. In some cases, the Fan Speed Set Up label may already include the field setting if unit was previously installed. Check the box on the lower half of the label to see if the field voltage setting was filled in and if so, set fan speed to that voltage. Otherwise see detailed instructions below.

NOTE: Fan Speed Set Up is for full load airflow. All 48FE-08-16 units have multiple speeds of fan control. Low cool and ventilation will operate at lower fan rpms. This offset is factory set and controlled by the UCB. If fan speed verification is being done with a strobe, fan speed should be verified in all unit operation modes.

Units with Electro-mechanical controls

The Fan Speed set up controls are located on the lower section of the Unit Control Board (UCB). See Fig. 9 for location.

1. Check the job specifications for the cfm (cubic feet per minute) and ESP (external static pressure) required.
2. Using the chart on the Fan Speed Set Up labels (see Fig. 10), calculate the vdc from the cfm and ESP for the base.
3. If installing any accessories listed at the bottom of the Set Up Label, add accessory vdc to base unit vdc in upper portion of label.
4. **NOTE:** The Fan Speed Set Up labels are located on the High Voltage cover in the Control Box.
5. Connect a multimeter to the vdc terminals on the UCB.
6. Set the Range Switch to either A, B, or C per the Switch Range table.
7. Using a straight blade screwdriver turn the vdc control dial to fine tune the vdc reading.
8. Record the reading in the Field Setting field.

NOTE: For units equipped with the Humidi-MiZer® option, when replacing the UCB cut JMP 1,2 and 3 in the REHEAT/HP section of the replacement UCB.

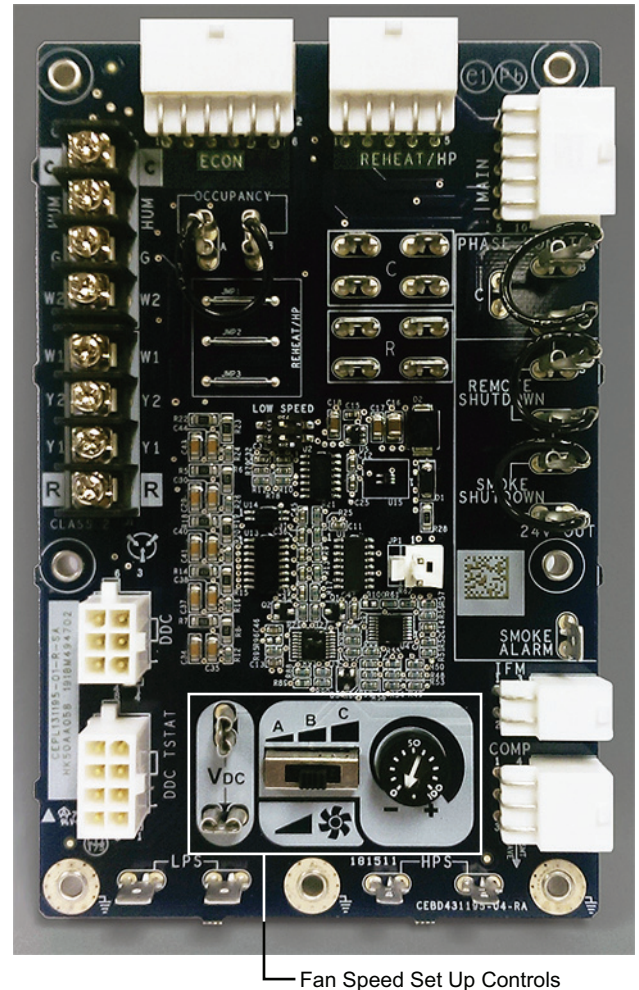


Fig. 9 — UCB Fan Speed Controls

FAN SPEED SET UP:

- 1 Calculate VDC from CFM and ESP plus field accessories.
- 2 Connect multimeter
- 3 Set Switch to A, B, or C from Switch Range chart below.
- 4 Turn dial to fine tune VDC reading.
- 5 Fill in Field Setting.

VDC Calculator

VDC Calculator		ESP in. wg										
		0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	
UNIT MODEL NUMBER	CFM	3000	5.6	6.1	6.5	6.9	7.3	7.6	8.0	8.3	8.6	8.9
		3250	6.0	6.4	6.8	7.2	7.6	7.9	8.3	8.6	8.9	9.2
		3500	6.4	6.8	7.2	7.6	7.9	8.2	8.6	8.9	9.2	9.5
		3750	6.8	7.2	7.5	7.9	8.2	8.6	8.9	9.2	9.5	9.7
		4000	7.2	7.6	7.9	8.2	8.6	8.9	9.2	9.5	9.8	
		4250	7.6	8.0	8.3	8.6	8.9	9.2	9.5	9.8		
		4500	8.0	8.4	8.7	9.0	9.3	9.6	9.8			
		4750	8.5	8.8	9.1	9.3	9.6	9.9				
		5000	8.9	9.2	9.4	9.7	10.0					
		Field Accessories:										
Economizer	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	

Factory Setting:

9.0 VDC

Field Setting:

Record field setting here

VDC

Switch Range: *

	A	B	C
A	4.1 - 7.5		
B		6.9 - 8.7	
C			7.7 - 10.0

* Overlap in A, B, C switch range designed for maximum field adjustment potential. For example 7.2 can be set at either A or B.

NOTE(S): Values in the Field Accessories section are VDC adders.

Fig. 10 — Example of Fan Speed Set Up Labels for Electro-Mechanical Controls

Units with SystemVu™ controls

On units equipped with the factory-installed SystemVu controller the Fan Speed settings are accessed through the SystemVu interface.

1. Check the job specifications for the cfm (cubic feet per minute) and ESP (external static pressure) required.
2. Using the chart on the Fan Speed Set Up labels (see Fig. 11), calculate the rpm from the cfm and ESP for the base unit.
3. If installing any accessories listed at the bottom of the Set Up Label, add accessory rpm to base unit rpm in upper portion of label.
4. The Fan Speed Set Up labels are located on the High Voltage cover in the Control Box.
5. Press any key on the SystemVu interface to activate the display backlight and then press the MENU key.
6. Using the UP and DOWN arrow keys highlight SETTINGS and then press ENTER.

7. Use the DOWN arrow key highlight the UNIT CONFIGURATIONS menu then press ENTER.
8. Highlight UNIT CONFIGURATIONS then press ENTER.
9. Highlight INDOOR FAN and then press ENTER.
10. Refer to the job specifications to set the following, determining the values per the rpm calculator label (see Fig. 11). Use the UP and DOWN arrow keys and the BACK key to set the values. Press ENTER after setting each value to continue to the next selection.
 - IDF VENT SPD
 - IDF HEAT SPD
 - IDF LOW COOL SPD
 - IDF HIGH SPD
 - IDF FREE COOL SPD

For further details see the 48/50FE 04-30, 48/50GE 04-28 Single Package Rooftop Units with SystemVu™ Controls Version X.X and Puron Advance™ (R-454B) Refrigerant, Controls, Start-Up, Operation and Troubleshooting manual.

FAN SPEED SETUP (RPM)

MAIN MENU:

SETTINGS

→ UNIT CONFIGURATIONS

→ INDOOR FAN

- IDF VENT SPD -RPM
- IDF HEAT SPD -RPM
- IDF HIGH COOL SPD -RPM
- IDF FREE COOL SPD -RPM

↓ DETERMINE RPM FROM BELOW ↓

48TC003136 REV. B

RPM Calculator

RPM Calculator		ESP in. wg										
		0.2	0.4	0.6	0.8	1.0	1.2	1.4	1.6	1.8	2.0	
UNIT MODEL NUMBER	CFM	3000	1250	1348	1441	1528	1610	1688	1762	1832	1899	1963
	3250	1336	1428	1515	1598	1677	1753	1824	1893	1959	2021	
	3500	1423	1509	1591	1670	1746	1819	1888	1955	2020	2081	
	3750	1510	1591	1669	1744	1817	1887	1954	2019	2082	2143	
	4000	1598	1675	1749	1820	1890	1957	2022	2085	2146		
	4250	1687	1759	1829	1898	1964	2029	2092	2153			
	4500	1776	1845	1912	1977	2041	2103	2163				
	4750	1866	1931	1995	2057	2118	2178					
	5000	1955	2018	2079	2138	2197						
Field Accessories:												
Economizer		89	89	89	89	89	89	89	89	89	89	

NOTE(S): Values in the Field Accessories section are RPM adders.

Fig. 11 — Example of Fan Speed Set Up Labels for SystemVu™ Controls

TROUBLESHOOTING THE ECM MOTOR

EcoBlue™ motors are designed with several built-in protections included in the motor software. If the motor detects a fault it will safely shut down. See Table 5, “Supply Fan Motor Logic and Safety Relays” on page 38 for a complete list.

Troubleshooting the motor requires a voltmeter.

1. Disconnect main power to the unit.
2. Disconnect motor plug in supply section of the unit.
3. Restore main unit power.
4. Check for proper line voltage at motor power leads Black (PL1-3), Yellow (PL1-6), and Blue (PL1-9).

48FE Unit Voltage	Motor Voltage	Min-Max Volts
208/230	230	187-253
460	460	360-506
575	575	517-633

5. Disconnect main power.
6. Reconnect motor plug in supply section of unit.
7. Restore main power.
8. Check for proper motor control voltage signal of 9.7 vdc to 10.3 vdc at IFM-1 and IFM-3 on Unit Control Board (UCB). See Fig. 12.

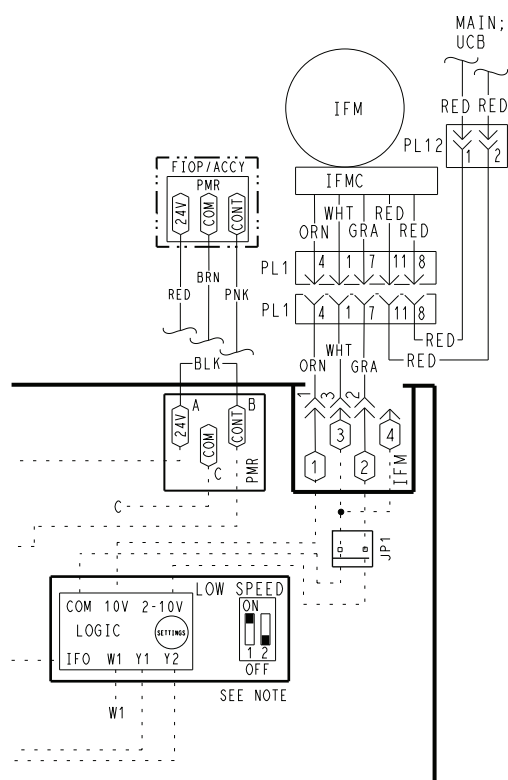


Fig. 12 — Supply Fan Control Wiring Diagram

9. Using a jumper wire from unit control terminals R to G, engage motor operation.
10. Verify control signal from user speed selection switch by placing voltmeter taps in provided terminals marked vdc. Signal should be between 3.8 vdc and 10.3 vdc.
11. If the motor does not start and run, remove the fan assembly and replace the motor with one having the same part number. Do not substitute with an alternate design motor as the voltage/speed programming will not be the same as that on an original factory motor.

Removing the Motor and Fan Assembly

NOTE: Due to press fit design of composite Rotor on Motor, it is highly recommended that any time a motor is replaced the fan rotor is replaced as well. The rest of the assembly may be reused.

See Fig. 13.

1. Unplug motor harness from control box harness and cut wire tie at the fan deck.
2. Unplug connectors from stator temperature limit switch.
3. Remove four brackets at front of stator on fan deck.
4. Slide fan assembly forward a couple of inches to clear rear brackets and lift assembly out.

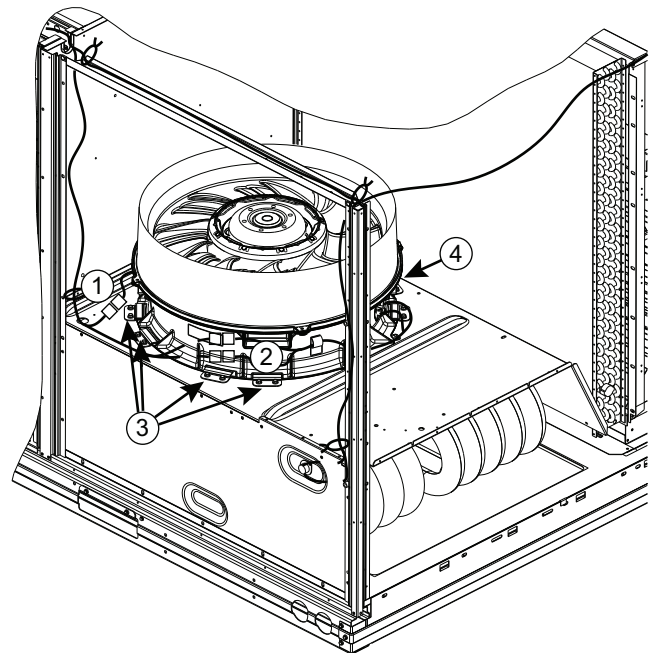


Fig. 13 — Fan Assembly Removal

Disassembling Standard/Medium Motor and Fan Assembly

See Fig. 14.

NOTE: Refer to “Model Number Nomenclature” on page 83, position 10 for specific unit requirements.

1. Remove 4 screws from U-clips in fan casing.
2. Remove casing from assembly.
3. Remove 3 screws connecting rotor to motor flange.
4. Remove rotor from motor.
5. Remove 4 screws connecting motor to stator.
6. Remove stator from motor.
7. If required, remove fan limit switch from stator.

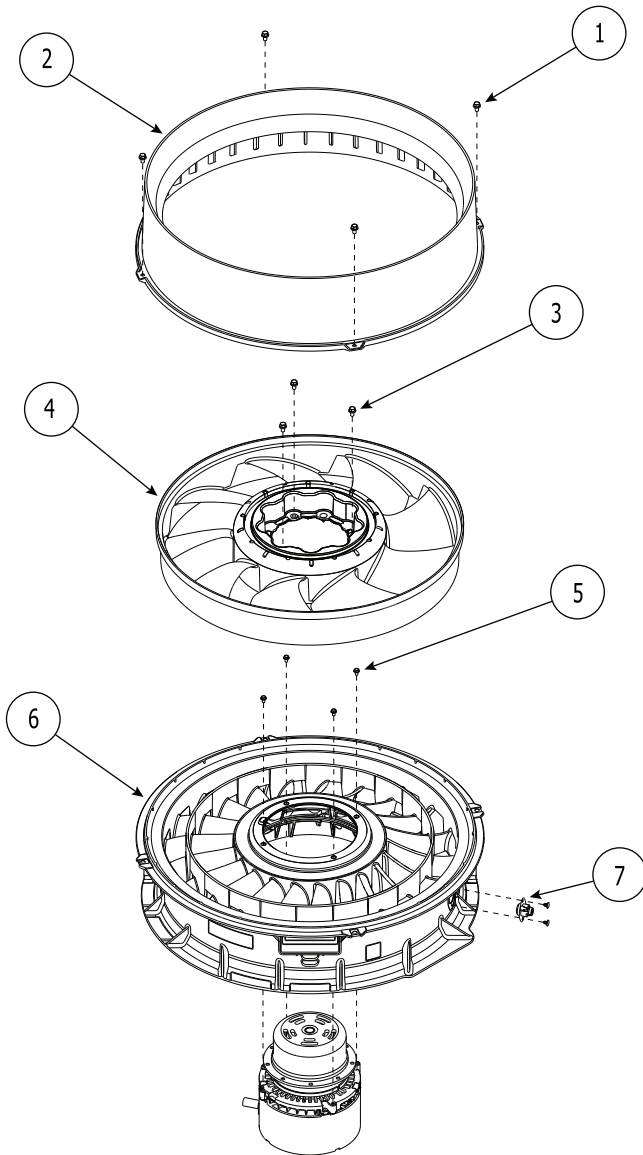


Fig. 14 — Disassembling Standard or Medium Static Motor and Fan Assembly

Disassembling High Static Motor and Fan Assembly

See Fig. 15.

NOTE: Refer to “Model Number Nomenclature” on page 83, position 10 for specific unit requirements.

1. Remove 4 screws from U-clips in fan casing.
2. Remove casing from assembly.
3. Remove 3 screws connecting rotor to motor flange.
4. Remove rotor from motor.
5. Remove 6 screws connecting motor to stator.
6. Remove motor from stator.
7. If required, remove fan limit switch from stator.

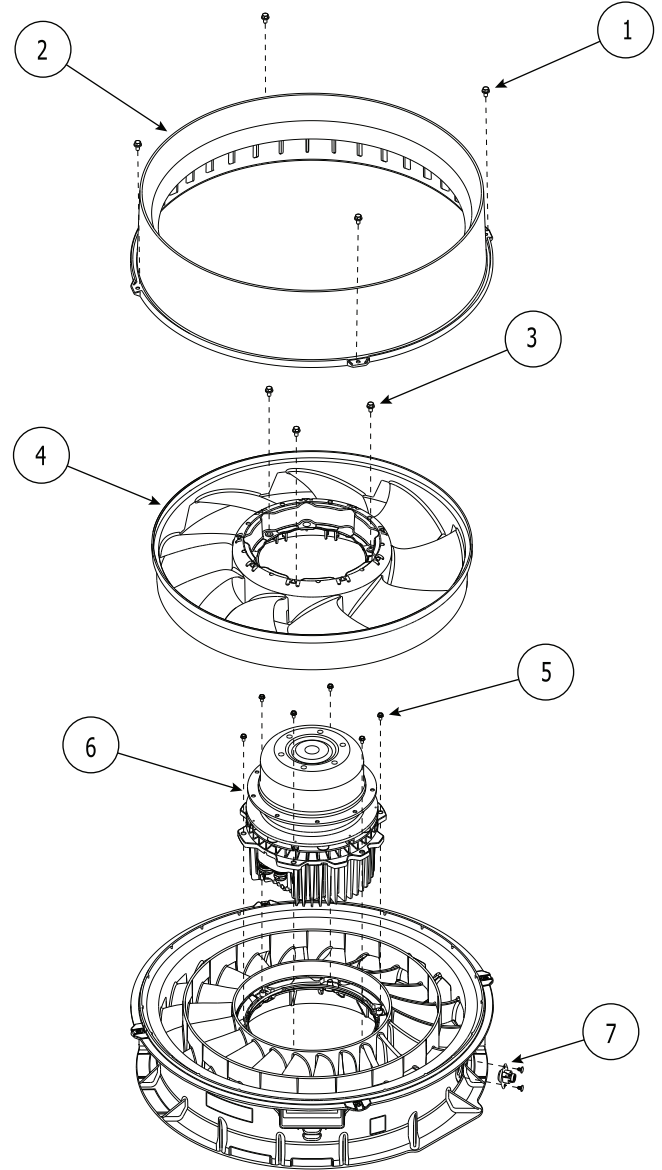


Fig. 15 — Disassembling High Static Motor and Fan Assembly

Reassembly of Standard/Medium Motor and Fan Assembly

See Fig. 16.

NOTE: Refer to “Model Number Nomenclature” on page 83, position 10 for specific unit requirements.

1. Place motor on flat surface.
2. If required, reinstall limit switch on stator with two plastic fastener plugs (48TM005675).
3. Line up keying features on stator and motor and set stator onto motor. Install four 1/4-20 x 1-in. screws (AC67AP170) to attach stator to motor. Tighten to 50 in.-lb (5.65 Nm).
4. Set rotor onto motor flange. Install three 1/4-20 x 1-in. screws (AC67AP170) to attach rotor to motor. Tighten to 50 in.-lb (5.65 Nm).
5. Set casing onto stator. Install four no. 10-16 x 3/4-in. screws (AP13AD128) through U-Clips in casing. Tighten to 14 in.-lb (1.58 Nm).
6. Pull motor harness out through guide feature in stator if not already completed.

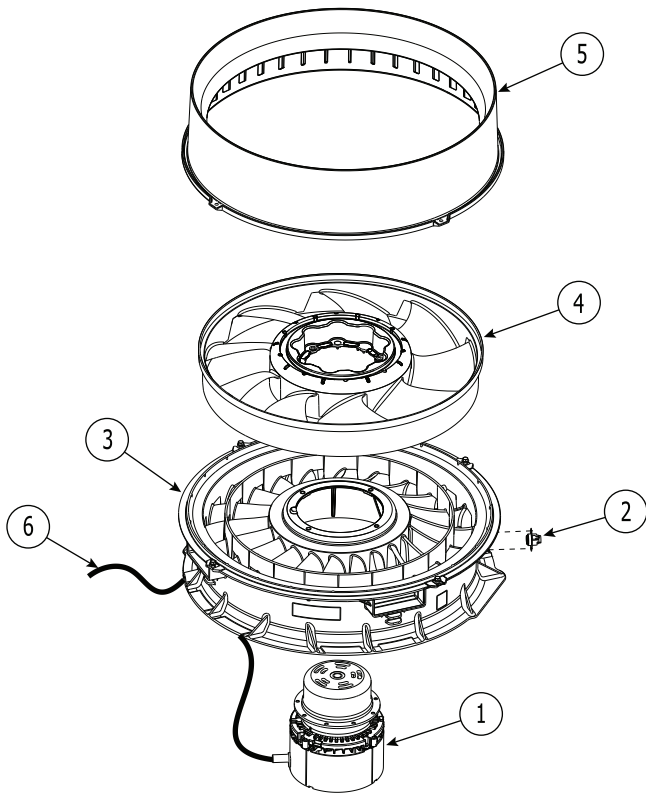


Fig. 16 — Standard/Medium Fan System Re-Assembly

Reassembly of High Static Motor and Fan Assembly

See Fig. 17.

NOTE: Refer to “Model Number Nomenclature” on page 83, position 10 for specific unit requirements.

1. Place stator on flat surface.
2. If required, reinstall limit switch on stator with two plastic fastener plugs (48TM005675).
3. Line up keying features on stator and motor and set motor onto stator. Motor wire Harness should align with guide feature in stator. Install six 1/4-20 x 1-in. screws (AC67AP170) to attach stator to motor. Tighten to 30 in.-lb (3.39 Nm).
4. Set rotor onto motor flange. Install three 1/4-20 x 1-in. screws (AC67AP170) to attach rotor to motor. Tighten to 50 in.-lb (5.65 Nm).
5. Set casing onto stator. Install four no. 10-16 x 3/4-in. screws (AP13AD128) through U-Clips in casing. Tighten to 14 in.-lb (1.58 Nm).
6. Pull motor harness out through guide feature in stator if not already completed.

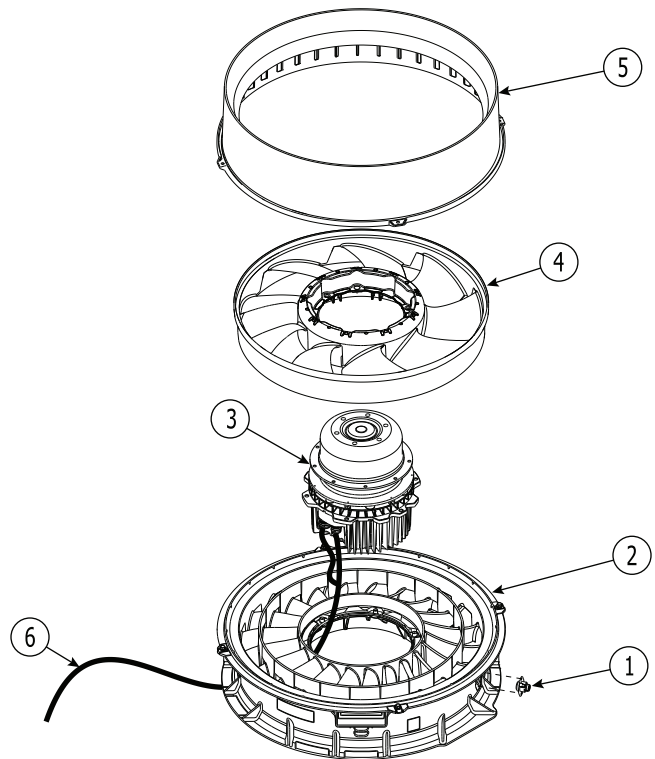


Fig. 17 — High Static Fan System Re-Assembly

Reinstalling Motor and Fan Assembly

See Fig. 18.

1. Align motor harness/grommet at ~7 o'clock (facing installer) and align the bottom flats on right and left sides of fan stator with fan deck ribs. Drop fan assembly down into fan deck opening and slide back until aluminum stator is under the rear fan deck brackets.
2. Replace four front brackets and secure each with two no. 10 x 5/8-in. hex head screws (P/N: AL48AM217). Tighten to 50 in.-lb (5.65 Nm).
3. Reconnect wires for stator temperature limit switch.
4. Pull motor harness tight through grommet and plug it in to the control box harness and secure in the corner with snap-in wire tie.

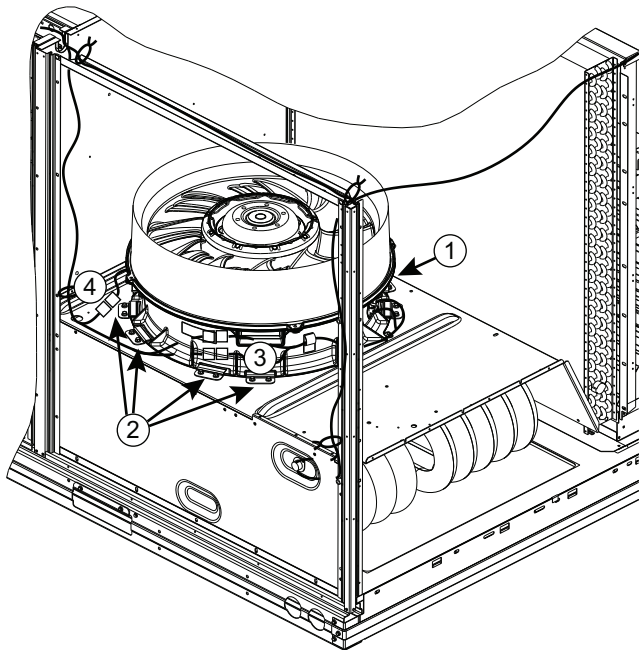


Fig. 18 — Fan Assembly Installation

Staged Air Volume

All 48FE-08-16 units with EcoBlue™ technology come factory set to automatically adjust the indoor fan motor speed in sequence with the unit's ventilation, cooling, and heating operation. See Table 1 for fan operation for various modes.

Table 1 — Percentage of vdc Setting

UNIT	HIGH COOL	HEAT	LOW COOL	VENT
48FE08	100%	100%	60%	60%
48FE09	100%	100%	50%	50%
48FE12	100%	100%	60%	60%
48FE14	100%	100%	60%	60%
48FE16	100%	100%	66%	66%

COOLING

⚠ WARNING

UNIT OPERATION AND SAFETY HAZARD

Failure to follow this warning could cause personal injury, death and/or equipment damage.

R-454B is an A2L refrigerant. All service equipment or components must be A2L refrigerant rated. Do not use non-A2L rated equipment or components on R-454B refrigerant equipment.

Condenser Coil

The condenser coil is fabricated with round tube copper hairpins and plate fins of various materials and/or coatings (see Appendix A — Model Number Nomenclature on page 83 to identify the materials provided in this unit). The coil may be one-row or composite-type two-row. Composite two-row coils are two single-row coils fabricated with a single return bend end tubesheet.

Condenser Coil Maintenance and Cleaning Recommendation

Routine cleaning of coil surfaces is essential to maintain proper operation of the unit. Elimination of contamination and removal of harmful residues will greatly increase the life of the coil and extend the life of the unit. The following maintenance and cleaning procedures are recommended as part of the routine maintenance activities to extend the life of the coil.

REMOVE SURFACE LOADED FIBERS

Surface loaded fibers or dirt should be removed with a vacuum cleaner. If a vacuum cleaner is not available, a soft non-metallic bristle brush may be used. In either case, the tool should be applied in the direction of the fins. Coil surfaces can be easily damaged (fin edges can be easily bent over and damage to the coating of a protected coil) if the tool is applied across the fins.

NOTE: Use of a water stream, such as a garden hose, against a surface loaded coil will drive the fibers and dirt into the coil. This will make cleaning efforts more difficult. Surface loaded fibers must be completely removed prior to using low velocity clean water rinse.

PERIODIC CLEAN WATER RINSE

A periodic clean water rinse is very beneficial for coils that are applied in coastal or industrial environments. However, it is very important that the water rinse is made with a very low velocity water stream to avoid damaging the fin edges. Monthly cleaning as described below is recommended. Rinsing coils in the opposite direction of airflow is recommended.

ROUTINE CLEANING OF COIL SURFACES

Periodic cleaning with Totaline® environmentally balanced coil cleaner is essential to extend the life of coils. This cleaner is available from Replacement Components Division as P/N: P902-0301 for a one gallon container, and P/N: P902-0305 for a 5 gallon container. It is recommended that all coils, including standard aluminum, pre-coated, copper/copper or e-coated coils be cleaned with the Totaline environmentally balanced coil cleaner as described below. Coil cleaning should be part of the unit's regularly scheduled maintenance procedures to ensure long life of the coil. Failure to clean the coils may result in reduced durability in the environment.

Avoid use of:

- coil brighteners
- acid cleaning prior to painting
- high pressure washers
- poor quality water for cleaning

Totaline environmentally balanced coil cleaner is nonflammable, hypo-allergenic, non-bacterial, and a USDA accepted biodegradable agent that will not harm the coil or surrounding components such as electrical wiring, painted metal surfaces, or insulation. Use of non-recommended coil cleaners is strongly discouraged since coil and unit durability could be affected.

Clean coil as follows:

1. Turn off unit power, tag disconnect.
2. Remove all screws from the top panel except the screws securing the condenser fan to the top panel. See Fig. 19.

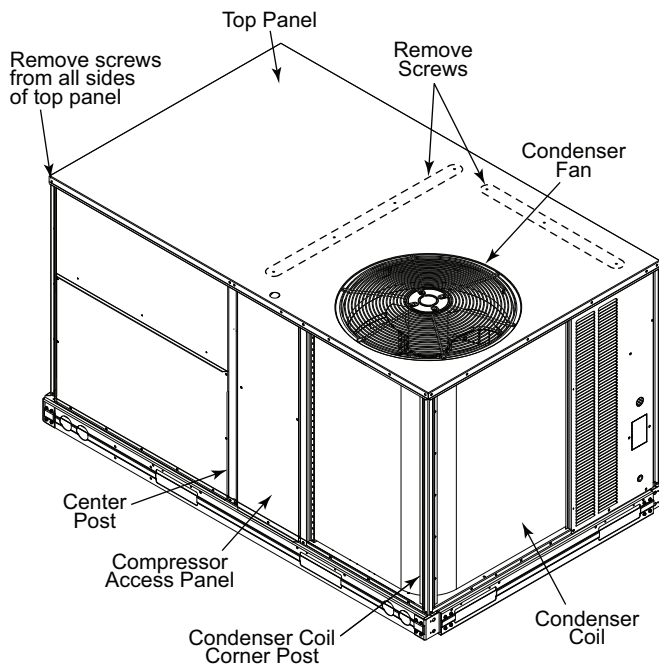


Fig. 19 — Location of Screws and Coil Corner Post

3. Remove condenser coil corner post. See Fig. 19. To hold top panel open, place coil corner post between top panel and center post. See Fig. 20.

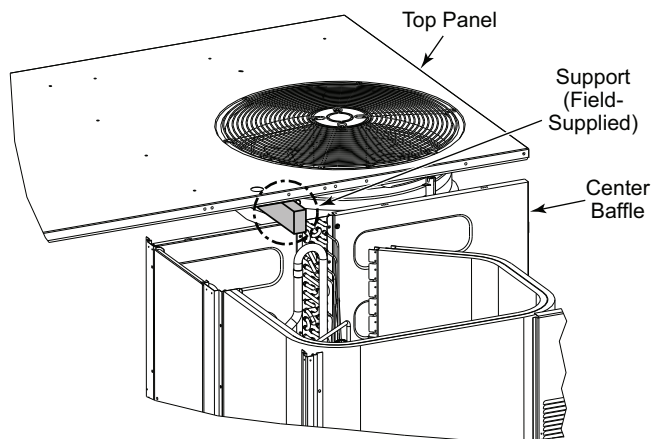


Fig. 20 — Propping Up Top Panel

4. Remove the compressor access panel to access the lower coil clip. The condenser coil corner post may also be removed.
5. Remove the screws from both sides of the 4 coil retaining clips on the hairpin end of the coil tube sheets. See Fig. 21.
6. Remove the 4 retaining clips.

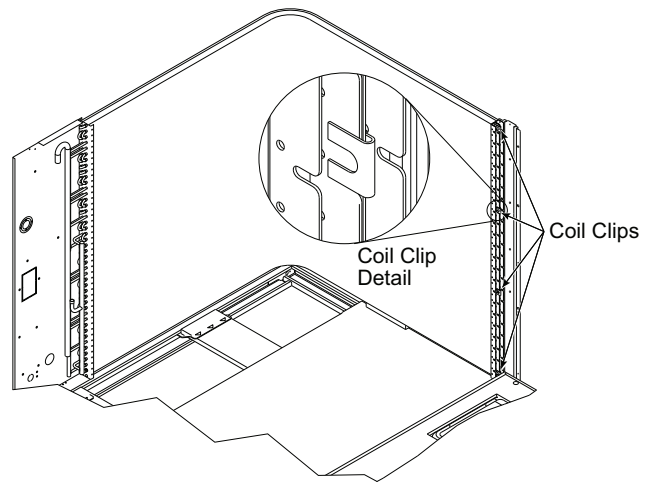


Fig. 21 — Condenser Coil Clips

7. Draw the inner coil inward to separate the coils for cleaning.
8. Insert a spacer (field-supplied) between the tube sheets to hold the coils apart. See Fig. 22.
9. Clean the outer coil surface to remove surface loaded fibers or dirt. See "Remove Surface Loaded Fibers" on page 13 for details.
10. Use a water hose or other suitable equipment to flush down between the 2 coil sections to remove dirt and debris. If a coil cleaner is used be sure to rinse the coils completely before reassembly.
11. Move the inner coil back into position. Reinstall the 4 coil clips. Reinstall the top panel and replace all screws.

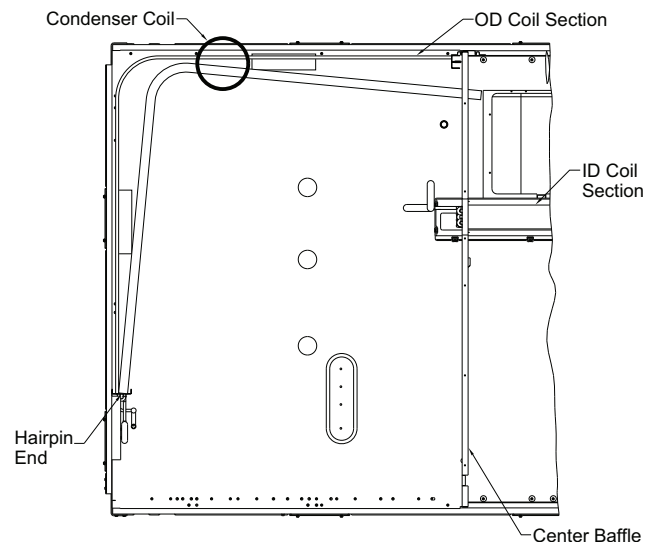


Fig. 22 — Separating Coil Sections (Top View)

CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in reduced unit performance or unit shutdown.

High velocity water from a pressure washer, garden hose, or compressed air should never be used to clean a coil. The force of the water or air jet will bend the fin edges and increase airside pressure drop.

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in accelerated corrosion of unit parts.

Harsh chemicals, household bleach or acid or basic cleaners should not be used to clean outdoor or indoor coils of any kind. These cleaners can be very difficult to rinse out of the coil and can accelerate corrosion at the fin/tube interface where dissimilar materials are in contact. If there is dirt below the surface of the coil, use the environmentally balanced coil cleaner.

Totaline Environmentally Balanced Coil Cleaner Application Equipment

- 2-1/2 gallon garden sprayer
- Water rinse with low velocity spray nozzle

Totaline Environmentally Balanced Coil Cleaner Application Instructions

1. Proper eye protection such as safety glasses is recommended during mixing and application.
2. Remove all surface loaded fibers and dirt with a vacuum cleaner as described above.
3. Thoroughly wet finned surfaces with clean water and a low velocity garden hose, being careful not to bend fins.
4. Mix Totaline environmentally balanced coil cleaner in a 2-1/2 gallon garden sprayer according to the instructions included with the cleaner. The optimum solution temperature is 100°F.

NOTE: Do NOT USE water in excess of 130°F, as the enzymatic activity will be destroyed.

5. Thoroughly apply Totaline environmentally balanced coil cleaner solution to all coil surfaces including finned area, tube sheets and coil headers.
6. Hold garden sprayer nozzle close to finned areas and apply cleaner with a vertical, up-and-down motion. Avoid spraying in horizontal pattern to minimize potential for fin damage.
7. Ensure cleaner thoroughly penetrates deep into finned areas. Interior and exterior finned areas must be thoroughly cleaned. Finned surfaces should remain wet with cleaning solution for 10 minutes. Ensure surfaces are not allowed to dry before rinsing. Reapply cleaner as needed to ensure 10-minute saturation is achieved.
8. Thoroughly rinse all surfaces with low velocity clean water using downward rinsing motion of water spray nozzle. Protect fins from damage from the spray nozzle.

Evaporator Coil

Cleaning the Evaporator Coil

1. Turn unit power off. Install lockout tag. Remove evaporator coil access panel.
2. If economizer or two-position damper is installed, remove economizer by disconnecting Molex[®] plug and removing mounting screws.
3. Slide filters out of unit.
4. Clean coil using a commercial coil cleaner or dishwasher detergent in a pressurized spray canister. Wash both sides of coil and flush with clean water. For best results, back-flush toward return-air section to remove foreign material. Flush condensate pan after completion.
5. Reinstall economizer and filters.
6. Reconnect wiring.

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7. Replace access panels.

Evaporator Coil Metering Devices

48FE 08-16 units with or without the Humidi-MiZer[®] option use a TXV-distributor system.

THERMOSTATIC EXPANSION VALVE (TXV)

The TXV is a bi-flow, bleed port expansion valve with an external equalizer. The TXVs are specifically designed to operate with Puron Advance refrigerant. Use only factory-authorized TXVs.

TXV Operation

The TXV is a metering device that is used in air conditioning and heat pump systems to adjust to the changing load conditions by maintaining a preset superheat temperature at the outlet of the evaporator coil.

The volume of refrigerant metered through the valve seat is dependent upon the following:

1. Superheat temperature is sensed by cap tube sensing bulb on suction tube at outlet of evaporator coil. This temperature is converted into pressure by refrigerant in the bulb pushing downward on the diaphragm, which opens the valve using the push rods.
2. The suction pressure at the outlet of the evaporator coil is transferred through the external equalizer tube to the underside of the diaphragm.
3. The pin is spring loaded, which exerts pressure on the underside of the diaphragm. Therefore, the bulb pressure works against the spring pressure and evaporator suction pressure to open the valve. If the load increases, the temperature increases at the bulb, which increases the pressure on the top side of the diaphragm. This opens the valve and increases the flow of refrigerant. The increased refrigerant flow causes the leaving evaporator temperature to decrease. This lowers the pressure on the diaphragm and closes the pin. The refrigerant flow is effectively stabilized to the load demand with negligible change in superheat.

Replacing TXV

1. Recover refrigerant.
2. Remove TXV support clamp using a 5/16-in. nut driver.
3. Remove TXV using a wrench and an additional wrench on connections to prevent damage to tubing.
4. Remove equalizer tube from suction line of coil. Use file or tubing cutter to cut brazed equalizer line approximately 2 inches above suction tube.
5. Remove bulb from vapor tube inside cabinet.
6. Install the new TXV using a wrench and an additional wrench on connections to prevent damage to tubing while attaching TXV to distributor.
7. Attach the equalizer tube to the suction line. If the coil has a mechanical connection, then use a wrench and an additional wrench on connections to prevent damage. If the coil has a brazed connection, use a file or a tubing cutter to remove the mechanical flare nut from the equalizer line. Then use a new coupling to braze the equalizer line to the stub (previous equalizer line) in suction line.
8. Attach TXV bulb in the same location where the original (in the sensing bulb indent) was when it was removed, using the supplied bulb clamps. See Fig. 23.
9. Route equalizer tube through suction connection opening (large hole) in fitting panel and install fitting panel in place.
10. Sweat the inlet of TXV marked "IN" to the liquid line. Avoid excessive heat which could damage the TXV valve. Use quenching cloth when applying heat anywhere on TXV.

Refrigerant System Pressure Access Ports

There are two access ports in the system: on the suction tube near the compressor and on the discharge tube near the compressor. These are brass fittings with black plastic caps. The hose connection fittings are standard 1/4-in. SAE male flare couplings.

The brass fittings are two-piece high flow valves, with a receptacle base brazed to the tubing and an integral spring-closed check valve core screwed into the base. See Fig. 24. This check valve is permanently assembled into this core body and cannot be serviced separately; replace the entire core body if necessary. Service tools are available from RCD that allow the replacement of the check valve core without having to recover the entire system refrigerant charge. Apply compressor refrigerant oil to the check valve core's bottom o-ring. Install the fitting body with 96 ± 10 in.-lb (10.85 ± 1.1 Nm) of torque; do not over-tighten.

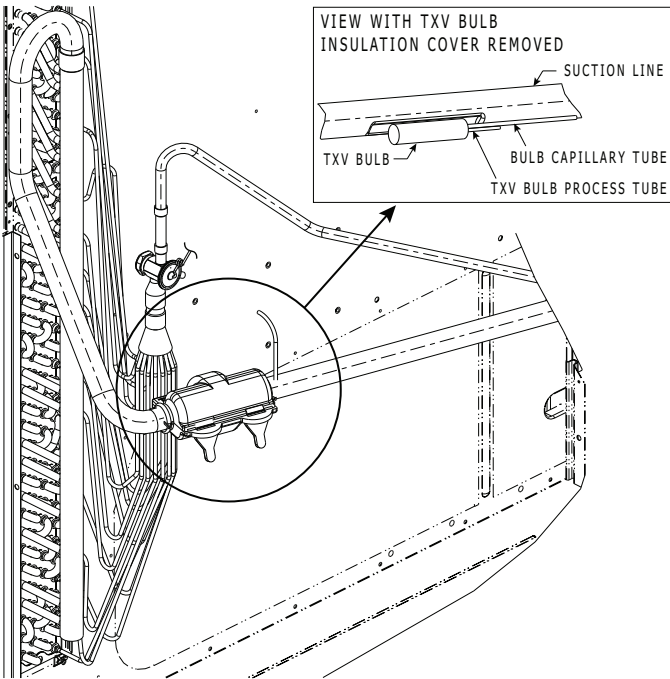


Fig. 23 — TXV Valve and Sensing Bulb Location

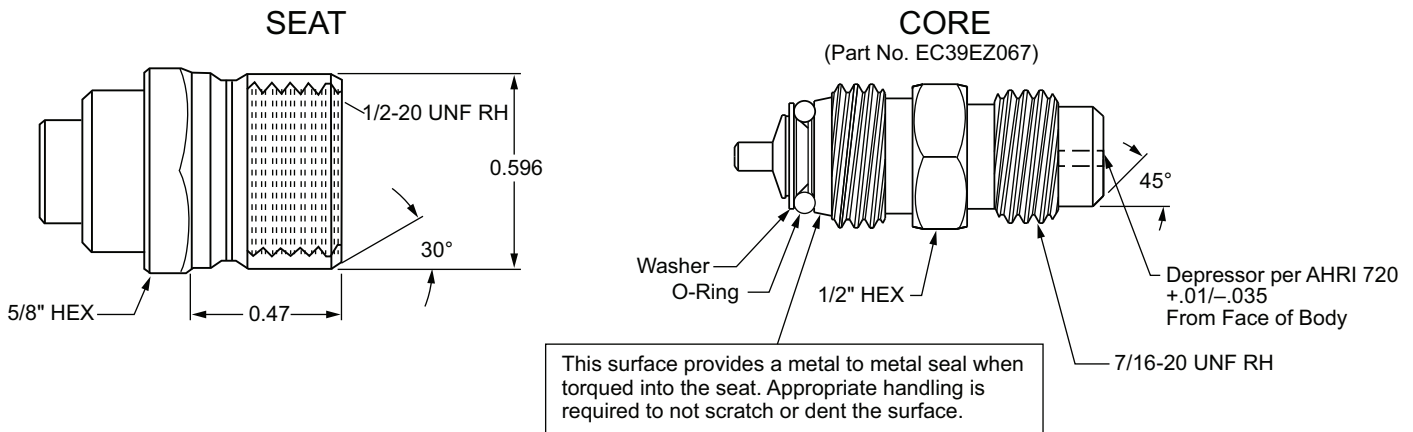


Fig. 24 — CoreMax™1 Access Port Assembly

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PURON ADVANCE™ (R-454B) REFRIGERANT

This unit is designed for use with Puron Advance (R-454B) refrigerant. Do not use any other refrigerant in this system.

Puron Advance (R-454B) refrigerant is provided in gray cylinders with a red band near the top. Pay close attention to the cylinder labels to verify that the cylinder contains the correct refrigerant. These cylinders are available with and without dip tubes; cylinders with dip tubes will have a label indicating this feature. For a cylinder with a dip tube, place the cylinder in the upright position (access valve at the top) when removing liquid refrigerant for charging. For a cylinder without a dip tube, invert the cylinder (access valve on the bottom) when removing liquid refrigerant.

Because Puron Advance (R-454B) refrigerant is a near-azeotropic blend, it is strongly recommended that refrigerant always be removed from the cylinder as a liquid. Admit liquid refrigerant into the system in the discharge line. If adding refrigerant into the suction line, use a commercial metering/expansion device at the gauge manifold; remove liquid from the cylinder, pass it through the metering device at the gauge set and then pass it into the suction line as a vapor. Do not remove Puron Advance (R-454B) refrigerant from the cylinder as a vapor. For further details see A2L REFRIGERATION INFORMATION starring on page 48.

Refrigerant Charge

Amount of refrigerant charge is listed on the unit's nameplate. Refer to *Carrier GTAC2-5 Charging, Recovery, Recycling and Reclamation* training manual and the following procedures.

Unit panels must be in place when unit is operating during the charging procedure.

NO CHARGE

Use standard evacuating techniques. After evacuating system, weigh in the specified amount of refrigerant.

LOW-CHARGE COOLING

Using Cooling Charging Charts, Fig. 25-29 for units without the Humidi-MiZer® option or Fig. 30-34 for units with the Humidi-MiZer option, vary refrigerant until the conditions of the appropriate chart are met. Note the charging charts are different from type normally used. Charts are based on charging the units to the correct sub-cooling for the various operating conditions. Accurate pressure gauge and temperature sensing device are required. Connect the pressure gauge to the service port on the liquid line. Mount the temperature sensing device on the liquid line and insulate it so that outdoor ambient temperature does not affect the reading. Indoor-air cfm must be within the normal operating range of the unit.

48FE SIZE DESIGNATION	NOMINAL TONS REFERENCE
08	7.5
09	8.5
12	10.0
14	12.5
16	15.0

EXAMPLE:

Model. 48FE**08
Outdoor Temperature 85°F (29°C)
Suction Pressure 140 psig (965 kPa)
Suction Temperature should be 65°F (16°C)

USING COOLING CHARGING CHARTS

Take the outdoor ambient temperature and read the liquid pressure gauge. Refer to chart to determine what liquid temperature should be. If liquid temperature is low, add refrigerant. If liquid temperature is high, carefully recover some of the charge. Recheck the liquid pressure as charge is adjusted.

COOLING CHARGING CHARTS

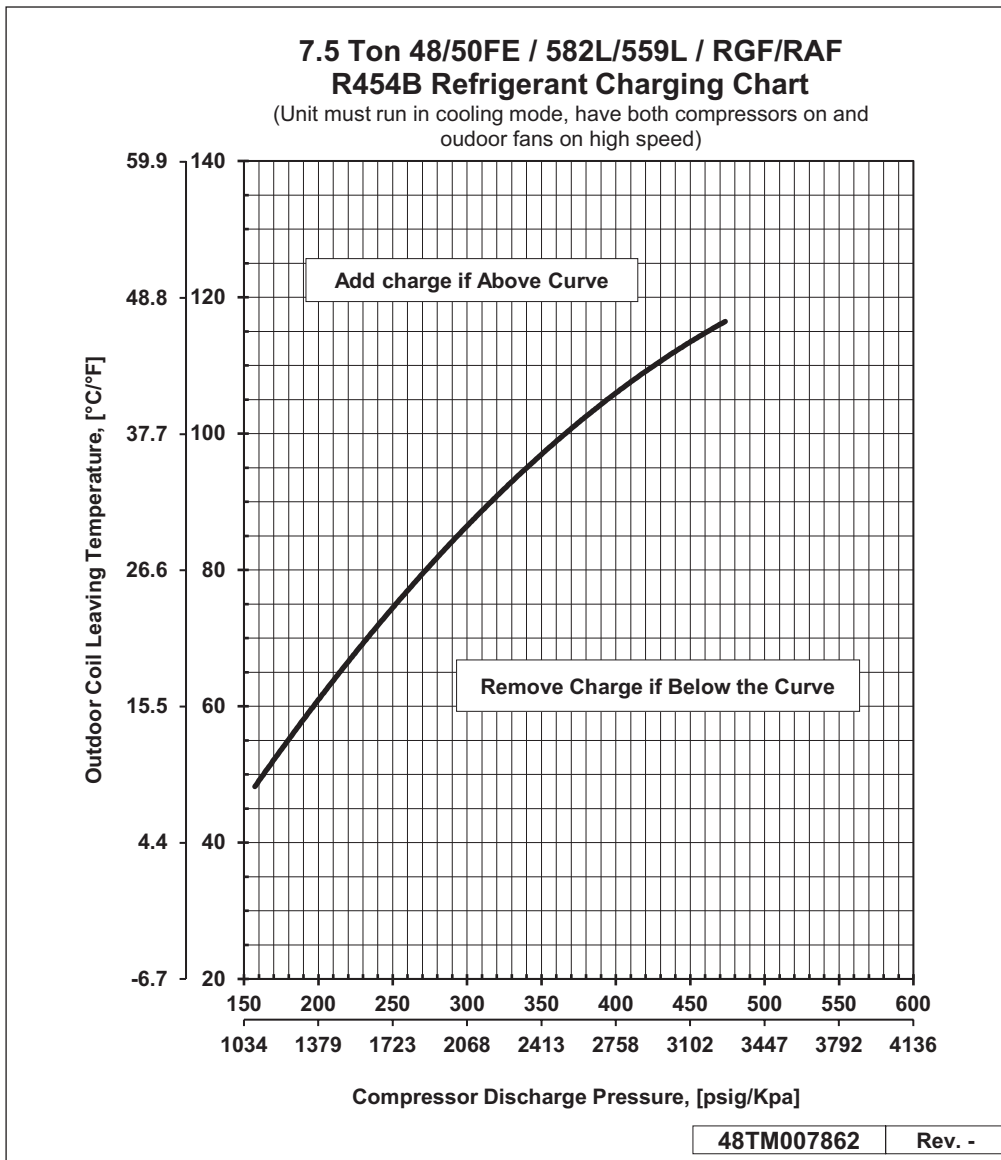


Fig. 25 — Cooling Charging Chart - 7.5 Ton

COOLING CHARGING CHARTS

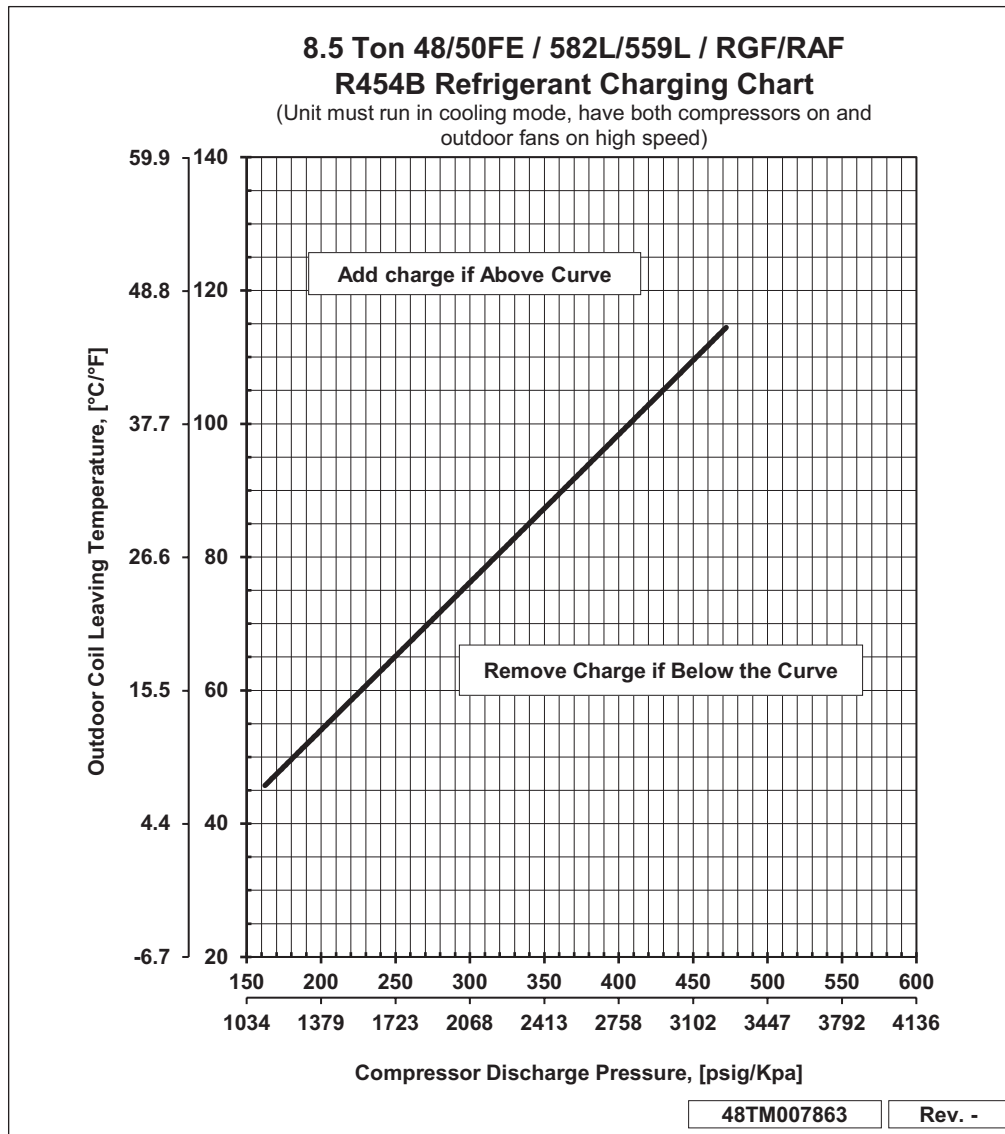


Fig. 26 — Cooling Charging Chart - 8.5 Ton

COOLING CHARGING CHARTS

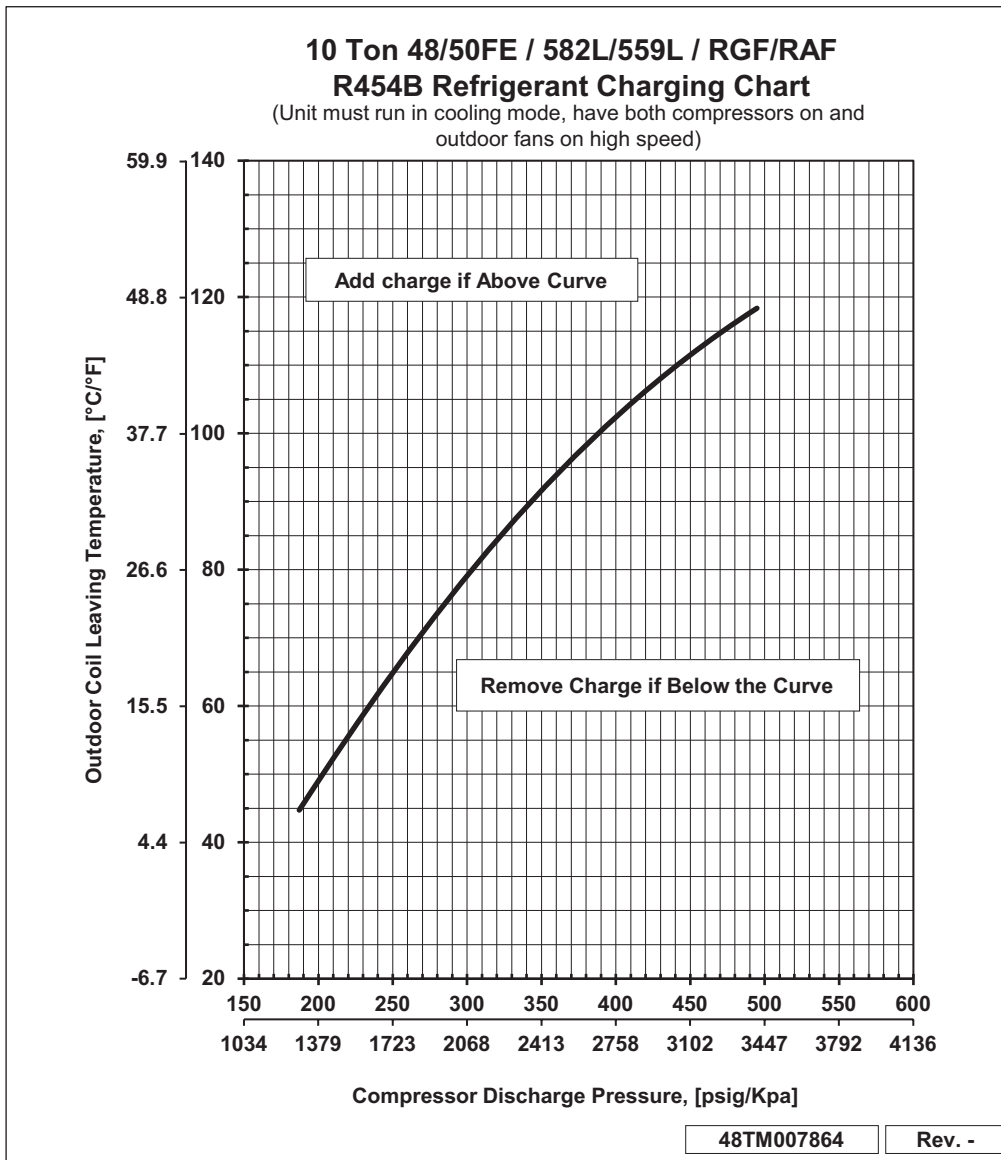


Fig. 27 — Cooling Charging Chart - 10 Ton

COOLING CHARGING CHARTS

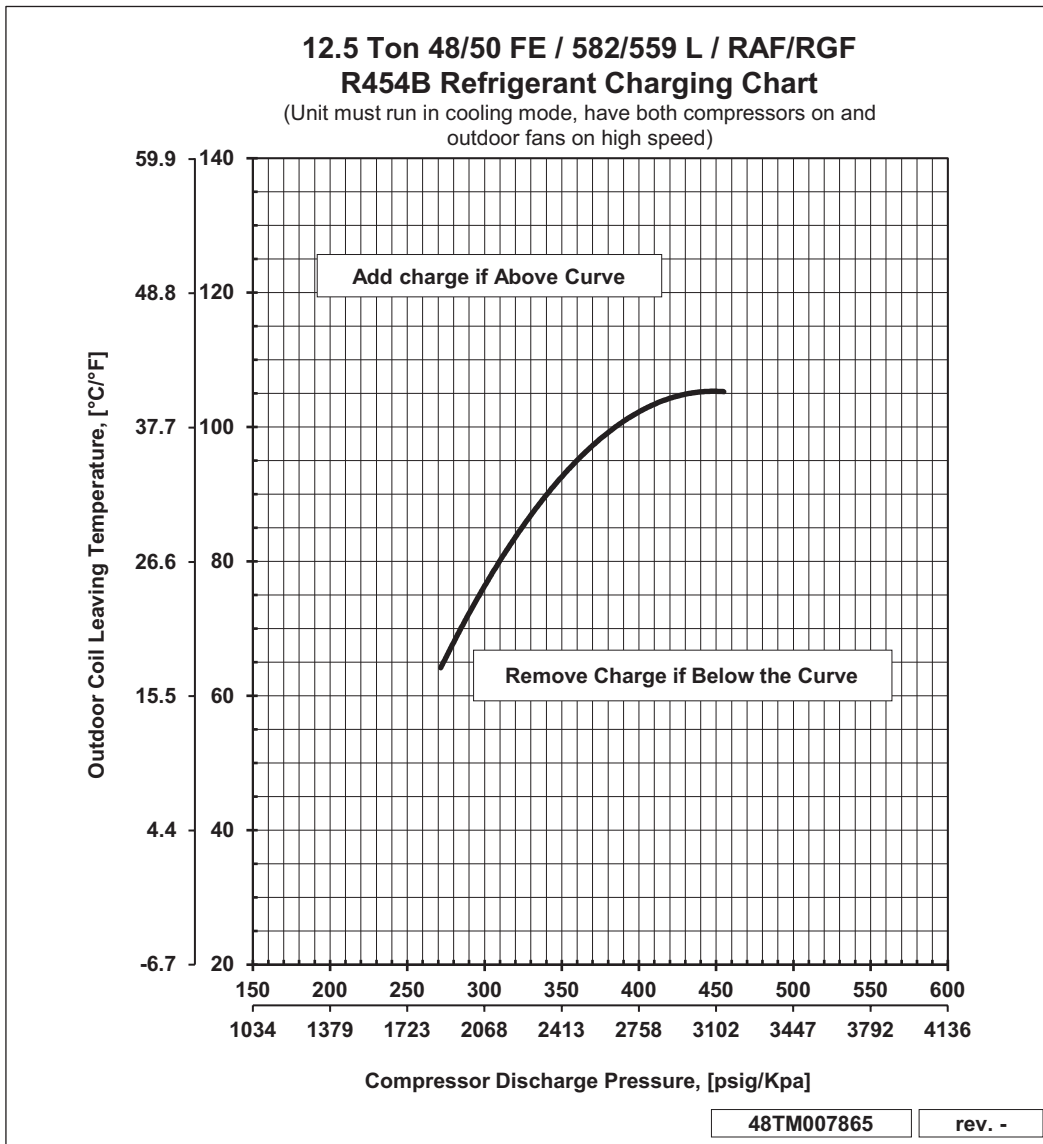


Fig. 28 — Cooling Charging Chart - 12.5 Ton

COOLING CHARGING CHARTS

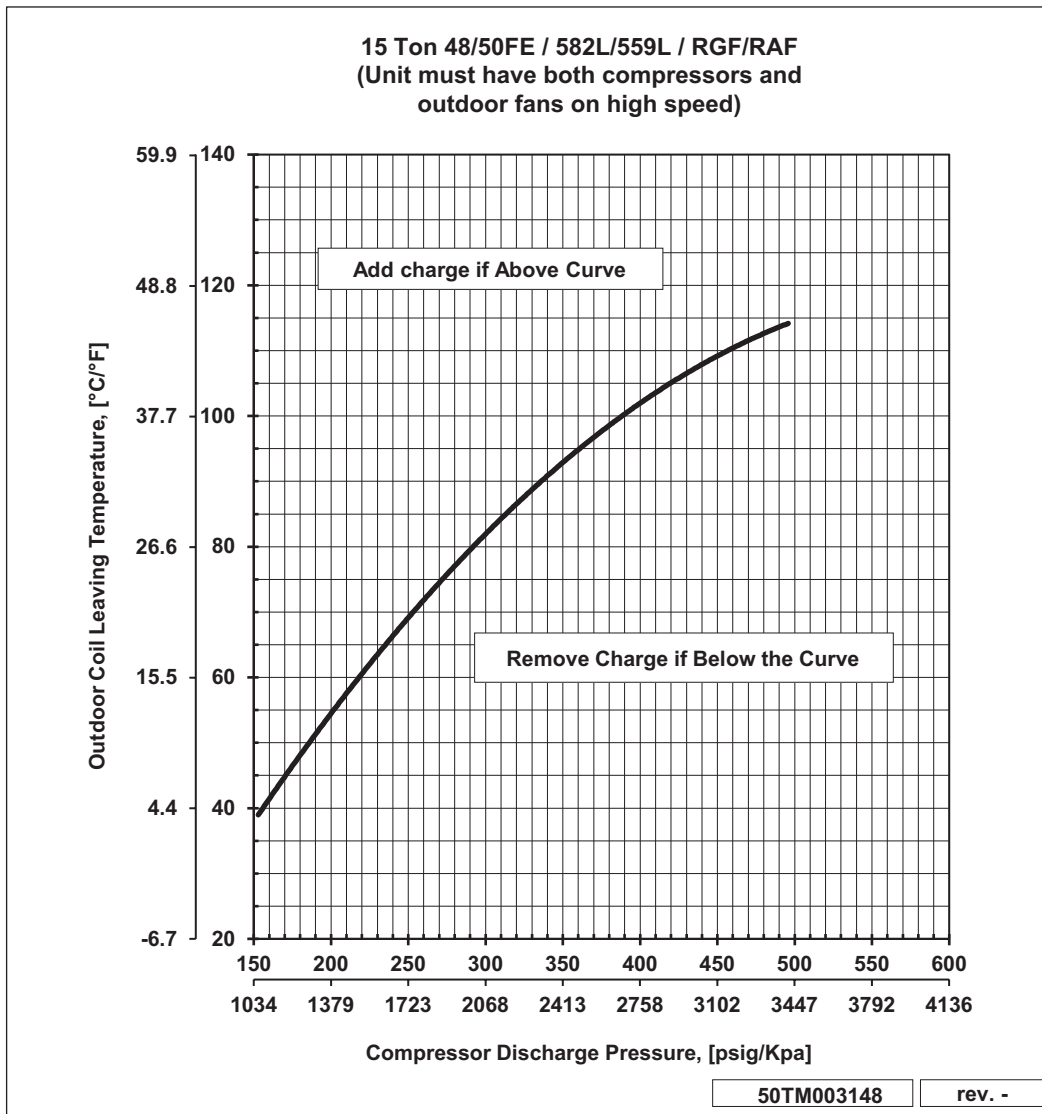


Fig. 29 — Cooling Charging Chart - 15 Ton

COOLING CHARGING CHARTS

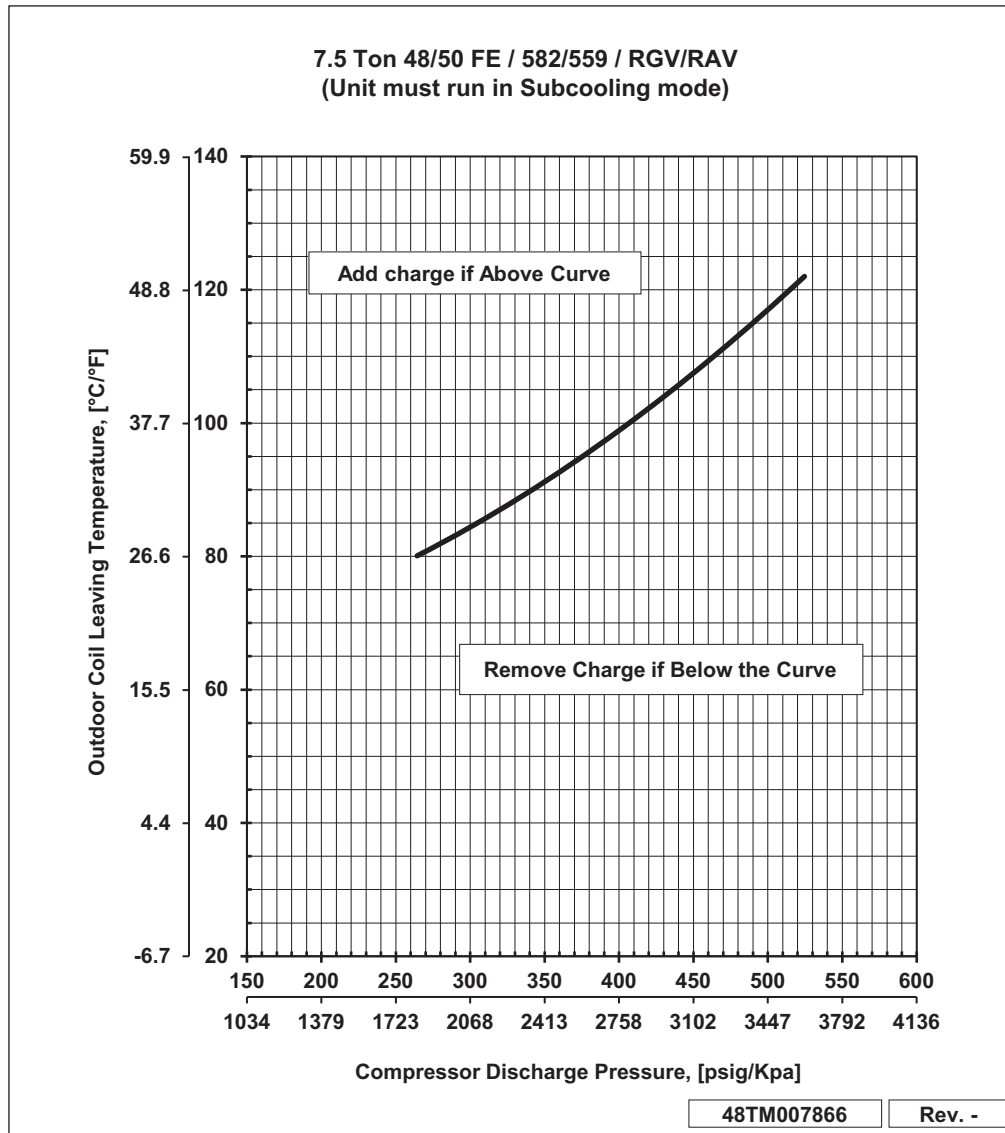


Fig. 30 — Cooling Charging Chart - 7.5 Ton with Humidi-MiZer Option

COOLING CHARGING CHARTS

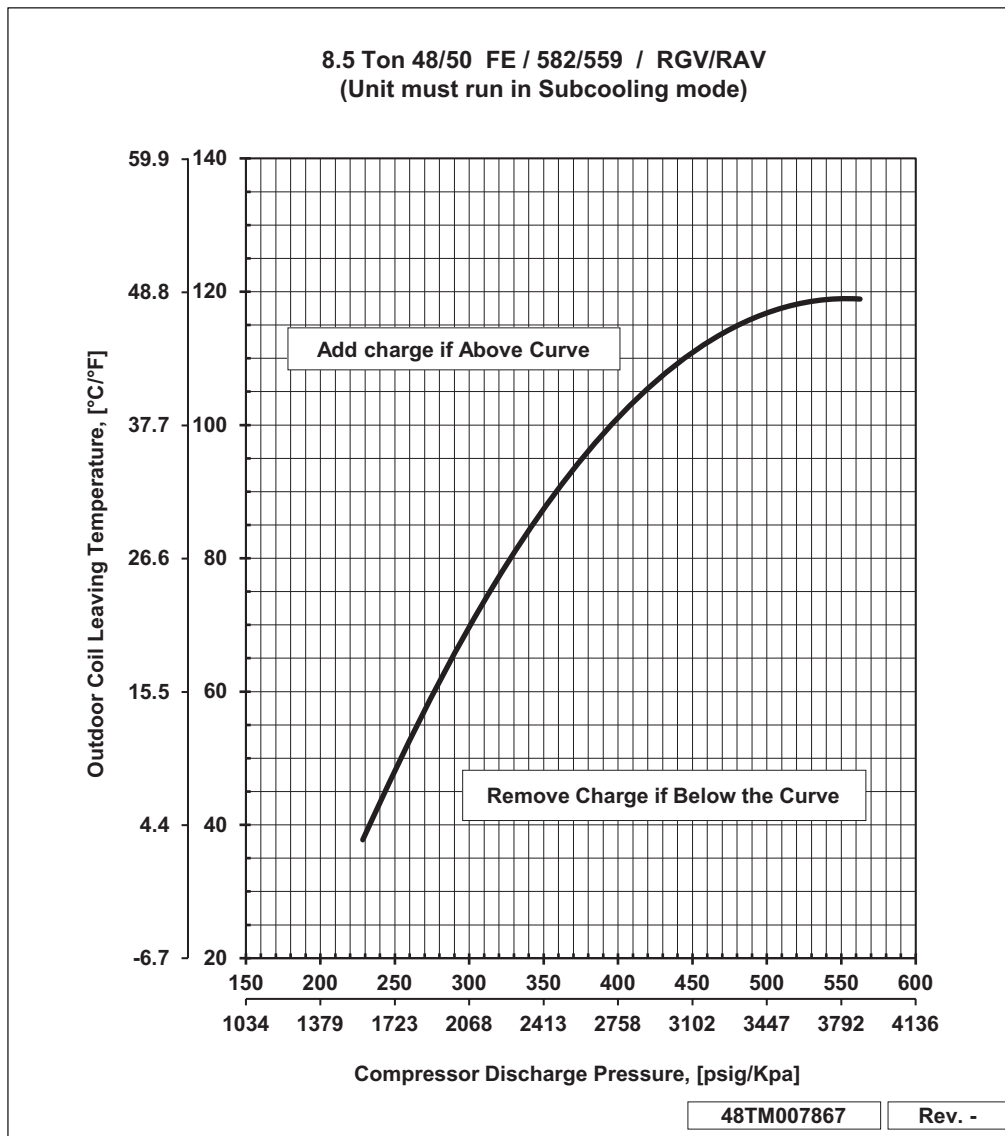


Fig. 31 — Cooling Charging Chart - 8.5 Ton with Humidi-MiZer Option

COOLING CHARGING CHARTS

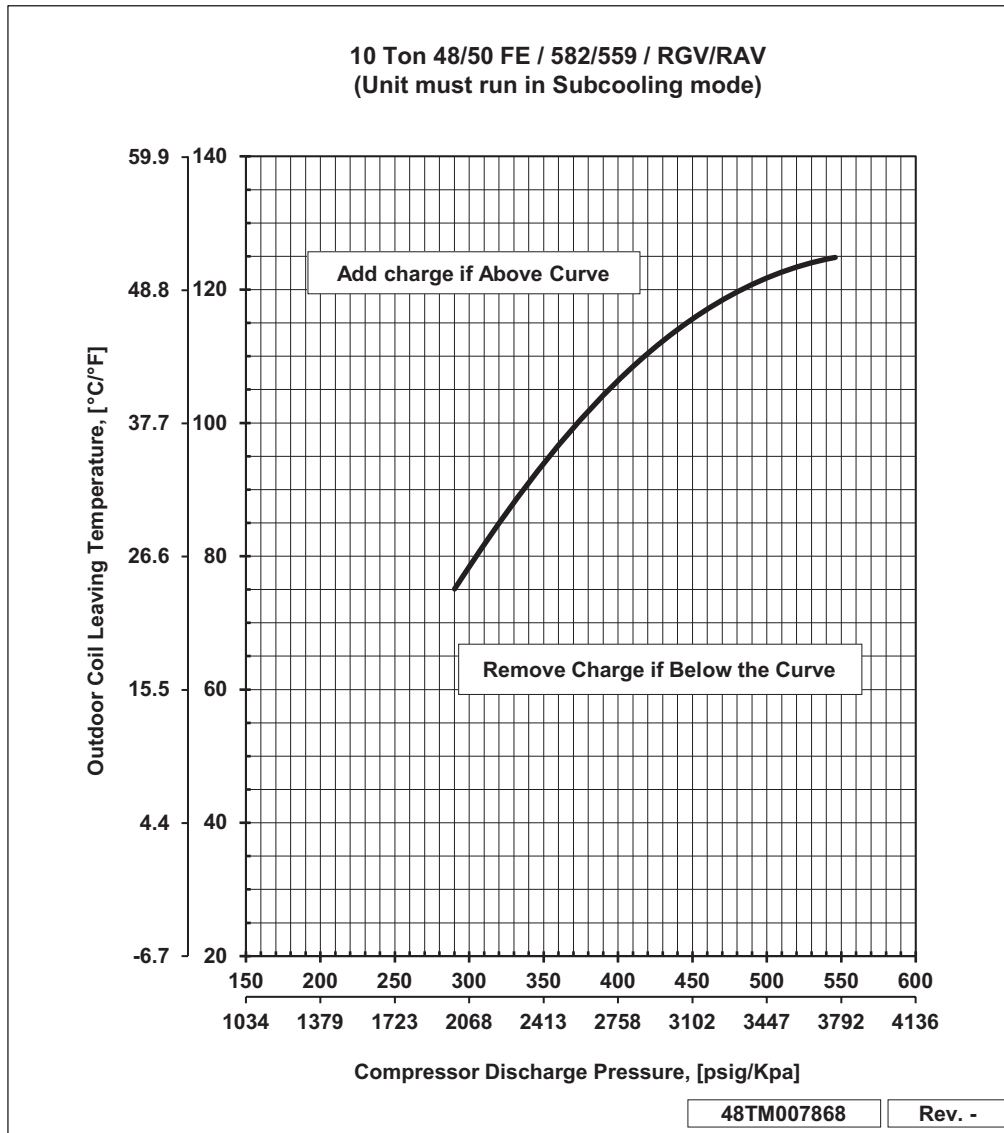


Fig. 32 — Cooling Charging Chart - 10 Ton with Humidi-MiZer Option

COOLING CHARGING CHARTS

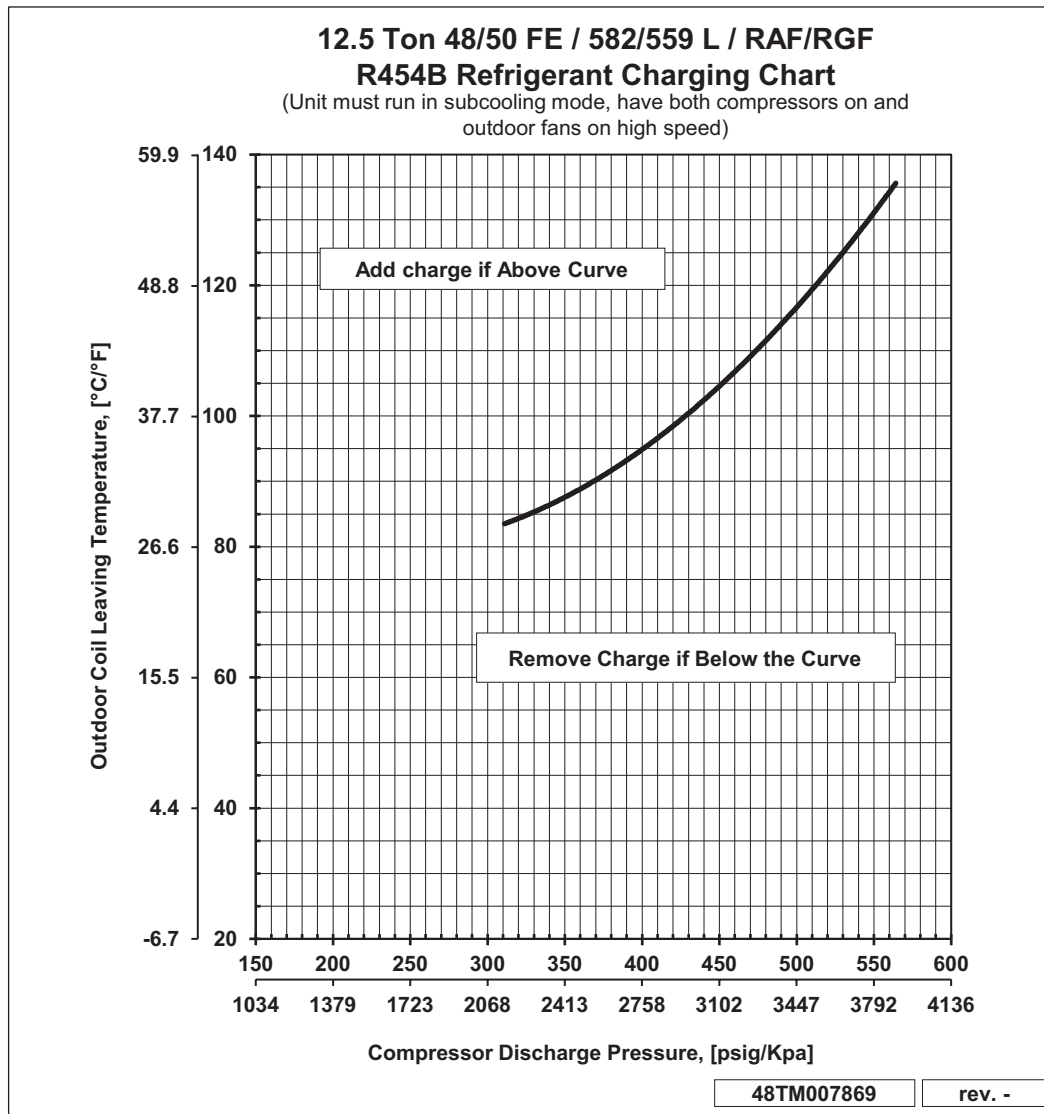


Fig. 33 — Cooling Charging Chart - 12.5 Ton with Humidi-MiZer Option

COOLING CHARGING CHARTS

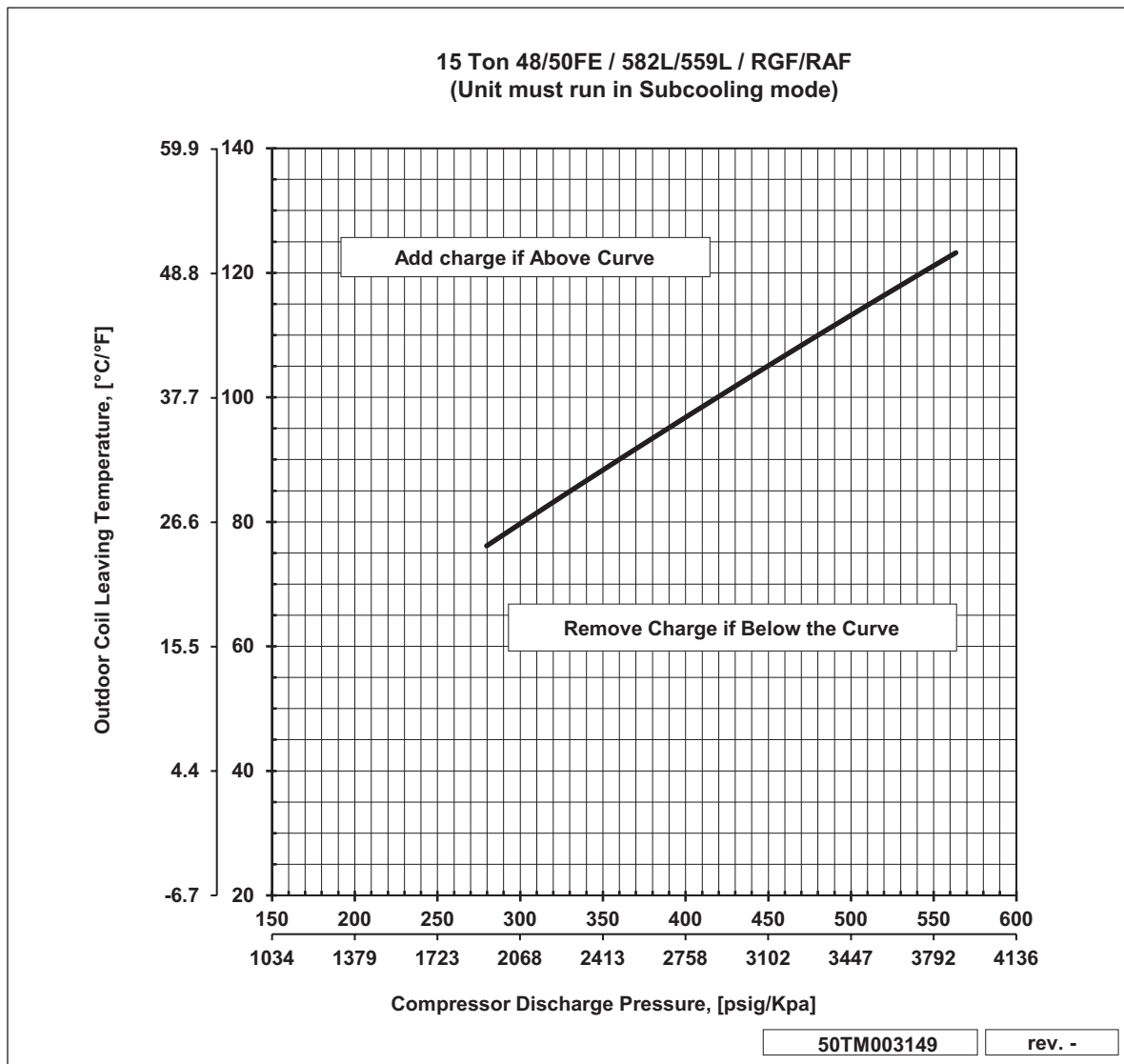


Fig. 34 — Cooling Charging Chart - 15 Ton with Humidi-MiZer Option

COMPRESSOR

Lubrication

The compressor is charged with the correct amount of oil at the factory.

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in damage to components.

The compressor is in a R-454B refrigerant system and uses a polyolester (POE) oil. This oil is extremely hygroscopic, meaning it absorbs water readily. POE oils can absorb 15 times as much water as other oils designed for HCFC and CFC refrigerants. Avoid exposure of the oil to the atmosphere.

⚠ WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury and/or property damage.

Never use air or gases containing oxygen for leak testing or for operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.

⚠ WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury and/or property damage.

Never use non-certified refrigerants in this product. Non-certified refrigerants could contain contaminants that could lead to unsafe operating conditions. Use ONLY refrigerants that conform to AHRI Standard 700.

Replacing Compressor

NOTE: Only factory-trained service technicians should remove and replace compressor units.

⚠ CAUTION

INSTALLATION SITE DAMAGE

Failure to follow this caution can result in damage to equipment location site.

R-454B refrigerant contains polyolester (POE) oil that can damage the roof membrane. Caution should be taken to prevent POE oil from spilling onto the roof surface.

The factory also recommends that the suction and discharge lines be cut with a tubing cutter instead of using a torch to remove brazed fittings.

Compressor Rotation

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution can result in premature wear and damage to equipment.

Scroll compressors can only compress refrigerant if rotating in the right direction. Reverse rotation for extended times can result in internal damage to the compressor. Scroll compressors are sealed units and cannot be repaired on site location.

NOTE: When the compressor is rotating in the wrong direction, the unit makes an elevated level of noise and does not provide cooling.

On 3-phase units with scroll compressors, it is important to be certain compressor is rotating in the proper direction. To determine whether or not compressor is rotating in the proper direction:

1. Connect service gauges to suction and discharge pressure fittings.
2. Energize the compressor.
3. The suction pressure should drop and the discharge pressure should rise, as is normal on any start-up.
4. If the suction pressure does not drop and the discharge pressure does not rise to normal levels, the evaporator fan is probably also rotating in the wrong direction.
5. Turn off power to the unit.
6. Reverse any two of the three unit power leads.
7. Reapply electrical power to the compressor. The suction pressure should drop and the discharge pressure should rise which is normal for scroll compressors on start-up.
8. Replace compressor if suction/discharge pressures are not within specifications for the specific compressor.

The suction and discharge pressure levels should now move to their normal start-up levels.

Filter Drier

Replace whenever refrigerant system is exposed to atmosphere. Only use factory specified liquid-line filter driers with working pressures no less than 650 psig. Do not install a suction-line filter drier in liquid line. A liquid-line filter drier designed for use with Puron Advance refrigerant is required on every unit.

Condenser-Fan Adjustment

1. Shut off unit power supply. Install lockout tag.
2. Remove condenser-fan assembly (grille, motor, and fan). See Fig. 35.
3. Loosen fan hub setscrews.
4. Adjust fan height by pushing fan until it stops on the fan shaft.
5. Tighten set screw to 84 in.-lb (9.5 Nm) \pm 12 in.-lb (1.5 Nm).
6. Replace condenser-fan assembly.

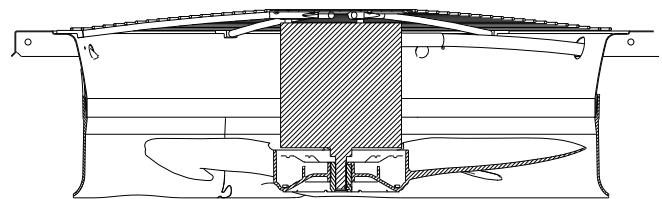


Fig. 35 — Condenser Fan Adjustment

Troubleshooting Cooling System

Refer to Table 2 for additional troubleshooting topics.

Table 2 – Troubleshooting

SYMPTOM	CAUSE	SOLUTION
Compressor and Outdoor Fan Will Not Start	Power failure.	Call power company.
	Fuse blown or circuit breaker tripped.	Replace fuse or reset circuit breaker. Determine root cause.
	Defective thermostat, contactor, transformer, control relay, or capacitor.	Replacement component.
	Insufficient line voltage.	Determine cause and correct.
	Incorrect or faulty wiring.	Check wiring diagram and rewire correctly.
	Thermostat setting too high.	Lower thermostat setting below room temperature.
	High pressure switch tripped.	See problem "Excessive head pressure."
	Low pressure switch tripped.	Check system for leaks. Repair as necessary.
	Freeze-up protection thermostat tripped.	See problem "Suction pressure too low."
Compressor Will Not Start but Outdoor Fan Runs	Faulty wiring or loose connections in compressor circuit.	Check wiring and repair or replace.
	Compressor motor burned out, seized, or internal overload open.	Determine cause. Replace compressor or allow enough time for internal overload to cool and reset.
	Defective run/start capacitor, overload, start relay.	Determine cause. Replace compressor or allow enough time for internal overload to cool and reset.
	One leg of 3-phase power dead.	Replace fuse or reset circuit breaker. Determine cause.
Compressor Cycles (Other Than Normally Satisfying Thermostat)	Refrigerant overcharge or undercharge.	Recover refrigerant, evacuate system, and recharge to nameplate.
	Defective compressor.	Replace and determine cause.
	Insufficient line voltage.	Determine cause and correct.
	Blocked outdoor coil or dirty air filter.	Determine cause and correct.
	Defective Run/Start capacitor, overload, start relay.	Determine cause and correct.
	Defective thermostat.	Replace thermostat.
	Faulty outdoor-fan (cooling) or indoor-fan (heating) motor or capacitor.	Replace faulty part.
	Restriction in refrigerant system.	Locate restriction and remove.
	Defective loader plug.	Determine cause and replace.
Compressor Operates Continuously	Dirty air filter.	Replaced filter.
	Unit undersized for load.	Decrease load or increase unit size.
	Thermostat set too low (cooling).	Reset thermostat.
	Low refrigerant charge.	Locate leak; repair and recharge.
	Air in system.	Recover refrigerant, evacuate system, and recharge.
	Outdoor coil dirty or restricted.	Clean coil or remove restriction.
Compressor Makes Excessive Noise	Compressor rotating in the wrong direction.	Reverse the 3-phase power leads as described in Start-Up.
Excessive Head Pressure	Dirty outside.	Replace filter.
	Dirty outdoor coil (cooling).	Clean coil.
	Refrigerant overcharged.	Recover excess refrigerant.
	Air in system.	Recover refrigerant, evacuate system, and recharge.
	Condensing air restricted or air short-cycling.	Determine cause and correct.
Head Pressure Too Low	Low refrigerant charge.	Check for leaks; repair and recharge
	Compressor scroll plates defective.	Replace compressor
	Restriction in liquid tube.	Remove restriction.
Excessive Suction Pressure	High heat load.	Check for source and eliminate.
	Compressor scroll plates defective.	Replace compressor.
	Refrigerant overcharge.	Recover excess refrigerant.
Suction Pressure Too Low	Dirty air filter (cooling).	Replace filter.
	Dirt or heavily iced outdoor coil (heating).	Clean outdoor coil. Check defrost cycle operation.
	Low refrigerant charge.	Check for leaks; repair and recharge.
	Metering device or low side restricted	Remove source of restriction.
	Insufficient indoor airflow (cooling mode).	Increase air quantity. Check filter and replace if necessary.
	Temperature too low in conditioned area.	Reset thermostat.
	Field-installed filter drier restricted.	Replace.
	Outdoor ambient temperature below 25°F (cooling).	Install low-ambient kit.
	Outdoor fan motor(s) not operating (heating).	Check fan motor operation.

CONVENIENCE OUTLETS

⚠ WARNING

ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Units with convenience outlet circuits may use multiple disconnects. Check convenience outlet for power status before opening unit for service. Locate its disconnect switch, if appropriate, and open it. Lock-out and tag-out this switch, if necessary.

Convenience Outlets

Two types of convenience outlets are offered on 48FE models: non-powered and unit-powered. Both types provide a 125 vac ground-fault circuit-interrupt (GFCI) duplex receptacle rated at 15A behind a hinged waterproof access cover, located on the end panel of the unit. See Fig. 36.

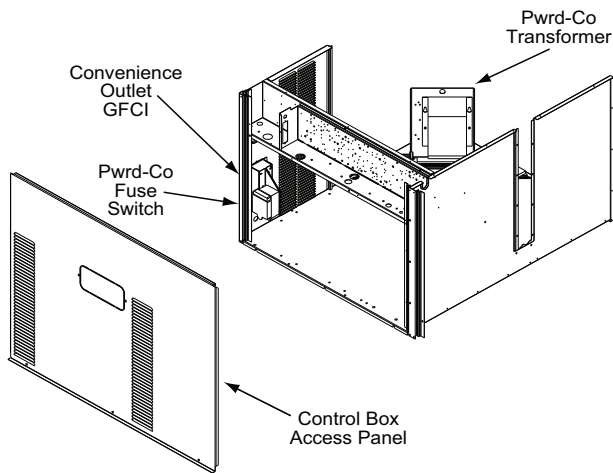


Fig. 36 — Convenience Outlet Location

Installing Weatherproof Cover

A weatherproof while-in-use cover for the factory installed convenience outlets is now required by UL standards. This cover cannot be factory-mounted due to its depth. The cover must be installed at unit installation. For shipment, the convenience outlet is covered with a blank cover plate.

The weatherproof cover kit is shipped in the unit's control box. The kit includes the hinged cover, a backing plate and gasket.

NOTE: DISCONNECT ALL POWER TO UNIT AND CONVENIENCE OUTLET. Use approved lockout/tag-out procedures.

1. Remove the blank cover plate at the convenience outlet; discard the blank cover.
2. Loosen the two screws at the GFCI duplex outlet, until approximately 1/2-in. (13 mm) under screw heads is exposed.

3. Press the gasket over the screw heads. Slip the backing plate over the screw heads at the keyhole slots and align with the gasket; tighten the two screws until snug (do not over-tighten).
4. Mount the weatherproof cover to the backing plate as shown in Fig. 37.
5. Remove two slot fillers in the bottom of the cover to permit service tool cords to exit the cover.
6. Check cover installation for full closing and latching.

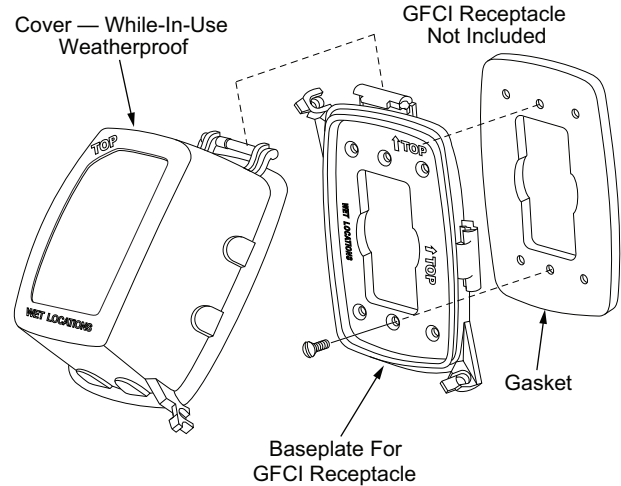


Fig. 37 — Weatherproof Cover Installation

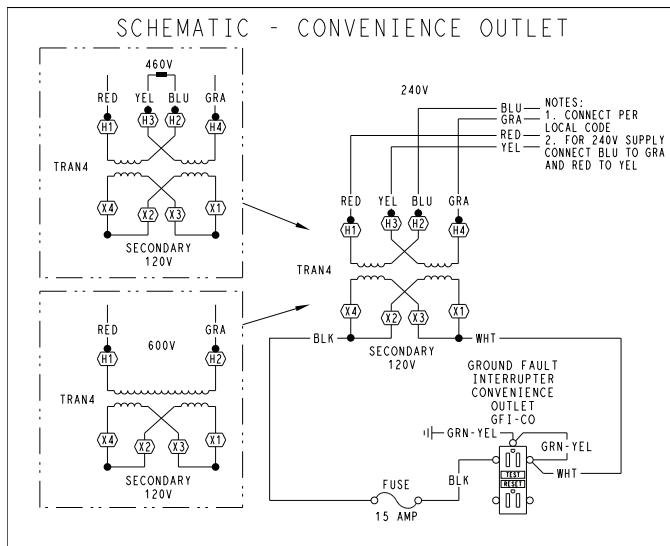
Non-Powered Type

This type requires the field installation of a general-purpose 125-v 15-A circuit powered from a source elsewhere in the building. Observe national and local codes when selecting wire size, fuse or breaker requirements and disconnect switch size and location. Route 125-v power supply conductors into the bottom of the utility box containing the duplex receptacle.

Unit-Powered Type

A unit-mounted transformer is factory-installed to step-down the main power supply voltage to the unit to 115-v at the duplex receptacle. This option also includes a manual switch with fuse, located in a utility box and mounted on a bracket behind the convenience outlet; access is through the unit's control box access panel. See Fig. 36.

The primary leads to the convenience outlet transformer are not factory-connected. Selection of primary power source is a customer option. If local codes permit, the transformer primary leads can be connected at the line-side terminals on a unit-mounted non-fused disconnect or Heating, Air Conditioning and Refrigeration (HACR) breaker switch; this will provide service power to the unit when the unit disconnect switch or HACR switch is open. Other connection methods will result in the convenience outlet circuit being de-energized when the unit disconnect or HACR switch is open. See Fig. 38.



UNIT VOLTAGE	CONNECT AS	PRIMARY CONNECTIONS	TRANSFORMER TERMINALS
208, 230	240	L1: RED+YEL L2: BLU+GRA	H1+H3 H2+H4
460	480	L1: RED Splice BLU+YEL L2: GRA	H1 H2+H3 H4
575	600	L1: RED L2: GRA	H1 H2

Fig. 38 — Powered Convenience Outlet Wiring

Duty Cycle

The unit-powered convenience outlet has a duty cycle limitation. The transformer is intended to provide power on an intermittent basis for service tools, lamps, etc; it is not intended to provide 15A loading for continuous duty loads (such as electric heaters for overnight use). Observe a 50% limit on circuit loading above 8A (i.e., limit loads exceeding 8A to 30 minutes of operation every hour).

Maintenance

Periodically test the GFCI receptacle by pressing the TEST button on the face of the receptacle. This should cause the internal circuit of the receptacle to trip and open the receptacle. Check for proper grounding wires and power line phasing if the GFCI receptacle does not trip as required. Press the RESET button to clear the tripped condition.

Fuse on Powered Type

The factory fuse is a Bussmann™¹ Fusetron™¹ T-15, non-renewable screw-in (Edison base) type plug fuse.

USING UNIT-MOUNTED CONVENIENCE OUTLETS

Units with unit-mounted convenience outlet circuits will often require that two disconnects be opened to de-energize all power to the unit. Treat all units as electrically energized until the convenience outlet power is also checked and de-energization is confirmed. Observe National Electrical Code Article 210, Branch Circuits, for use of convenience outlets.

SMOKE DETECTORS

Smoke detectors are available as factory-installed options on 48FE models. Smoke detectors may be specified for supply air only, for return air without or with economizer, or in combination of supply air and return air. Return air smoke detectors are arranged for vertical return configurations only. All components necessary for operation are factory-provided and mounted. The unit is

factory-configured for immediate smoke detector shutdown operation; additional wiring or modifications to unit terminal board may be necessary to complete the unit and smoke detector configuration to meet project requirements.

System

The smoke detector system consists of a four-wire controller and one or two sensors. Its primary function is to shut down the rooftop unit in order to prevent smoke from circulating throughout the building. It is not to be used as a life saving device.

Controller

The controller (see Fig. 39) includes a controller housing, a printed circuit board, and a clear plastic cover. The controller can be connected to one or two compatible duct smoke sensors. The clear plastic cover is secured to the housing with a single captive screw for easy access to the wiring terminals. The controller has three LEDs (for Power, Trouble and Alarm) and a manual test/reset button (on the cover face).

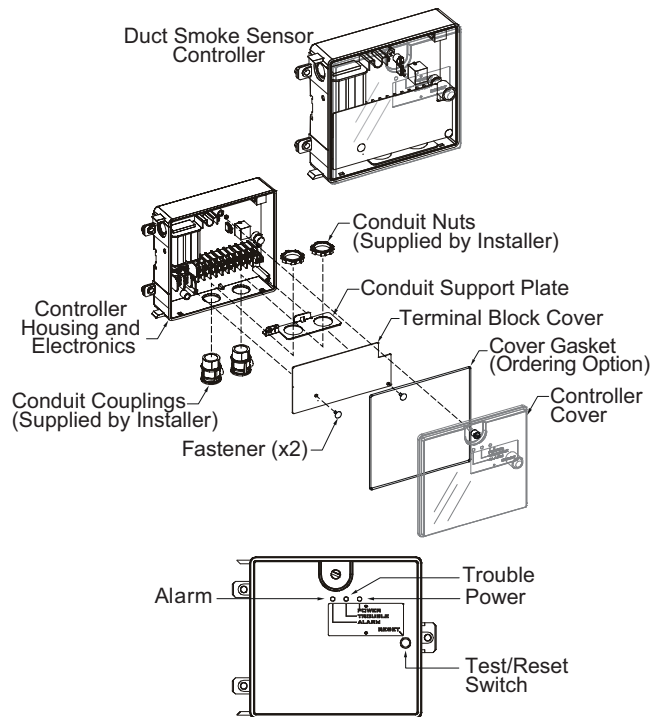


Fig. 39 — Controller Assembly

Smoke Detector Sensor

The smoke detector sensor (see Fig. 40) includes a plastic housing, a printed circuit board, a clear plastic cover, a sampling tube inlet and an exhaust tube. The sampling tube (when used) and exhaust tube are attached during installation. The sampling tube varies in length depending on the size of the rooftop unit. The clear plastic cover permits visual inspections without having to disassemble the sensor. The cover attaches to the sensor housing using four captive screws and forms an airtight chamber around the sensing electronics. Each sensor includes a harness with an RJ45 terminal for connecting to the controller. Each sensor has four LEDs (for Power, Trouble, Alarm and Dirty) and a manual test/reset button (on the left-side of the housing).

Air is introduced to the duct smoke detector sensor's sensing chamber through a sampling tube that extends into the HVAC duct and is directed back into the ventilation system through a (shorter) exhaust tube.

The difference in air pressure between the two tubes pulls the sampled air through the sensing chamber. When a sufficient amount of smoke is detected in the sensing chamber, the sensor signals an alarm state and the controller automatically takes the appropriate

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action to shut down fans and blowers, change over air handling systems, notify the fire alarm control panel, etc.

The sensor uses a process called differential sensing to prevent gradual environmental changes from triggering false alarms. A rapid change in environmental conditions, such as smoke from a fire, causes the sensor to signal an alarm state but dust and debris accumulated over time does not.

The difference in air pressure between the two tubes pulls the sampled air through the sensing chamber. When a sufficient amount of smoke is detected in the sensing chamber, the sensor signals an alarm state and the controller automatically takes the appropriate action to shut down fans and blowers, change over air handling systems, notify the fire alarm control panel, etc.

For installations using two sensors, the duct smoke detector does not differentiate which sensor signals an alarm or trouble condition.

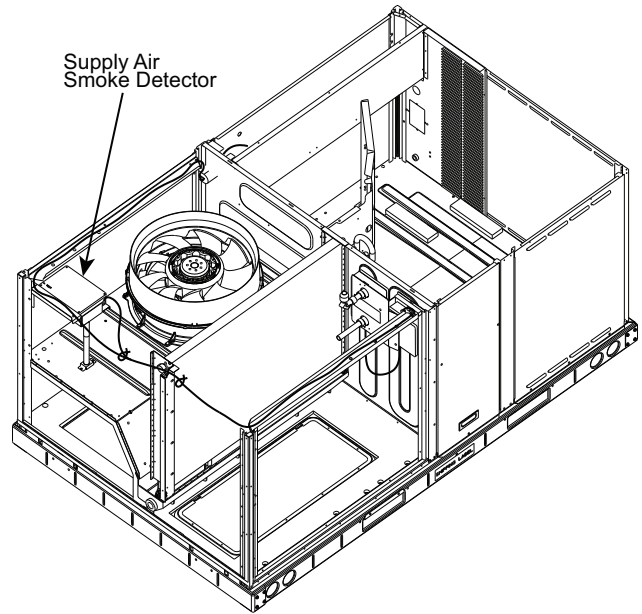


Fig. 41 — Typical Supply Air Smoke Detector Sensor Location

RETURN AIR SMOKE DETECTOR SENSOR WITHOUT ECONOMIZER

The sampling tube is located across the return air opening on the unit basepan. See Fig. 42-43. The holes in the sampling tube face downward, into the return air stream. The sampling tube is connected through tubing to the return air sensor that is mounted on a bracket high on the partition between return filter and controller location. The sensor is shipped in a flat-mounting location. Installation requires that this sensor be relocated to its operating location and the tubing to the sampling tube be connected. See installation steps.

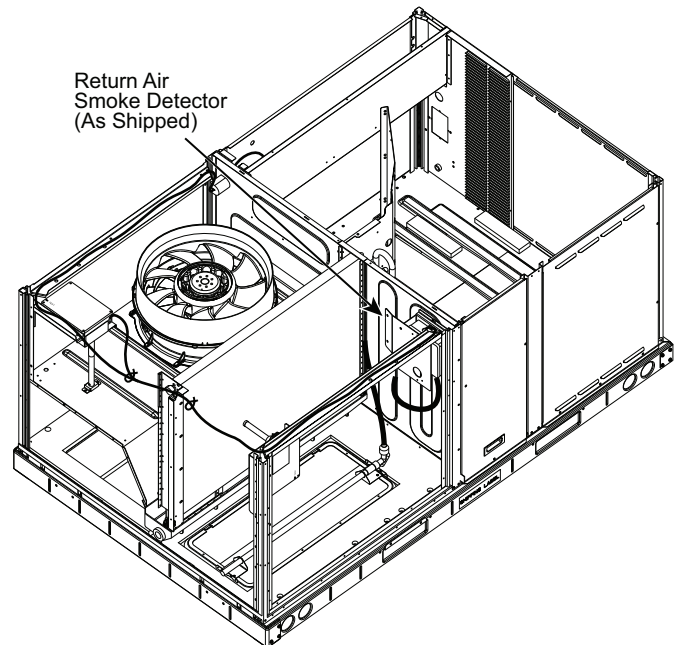
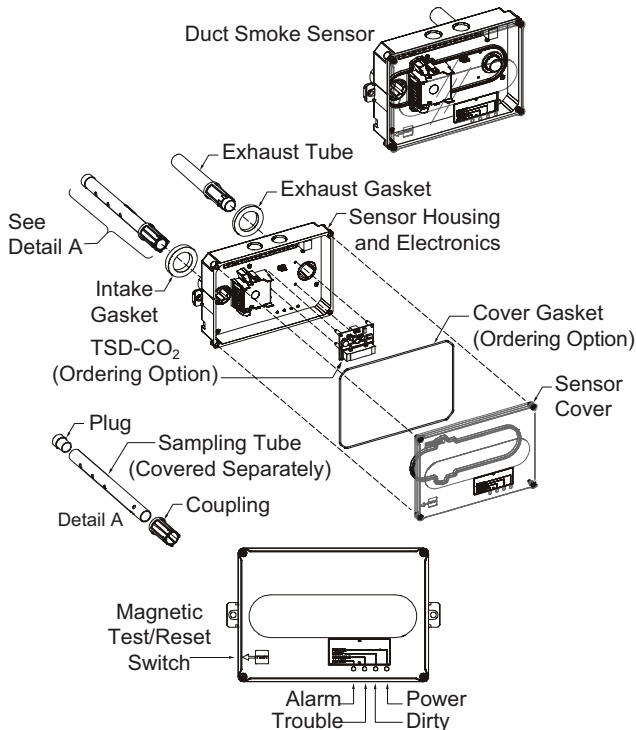


Fig. 42 — Typical Return Air Smoke Detector Location (size 08-14 units)



**Fig. 40 — Smoke Detector Sensor
Smoke Detector Locations**

SUPPLY AIR

The supply air smoke detector sensor is located to the right of the unit's indoor (supply) fan. See Fig. 41. Access is through the fan access panel. The sampling tube inlet extends through the fan deck (into a high pressure area). The controller is located on a bracket to the right of the return filter, accessed through the lift-off filter panel.

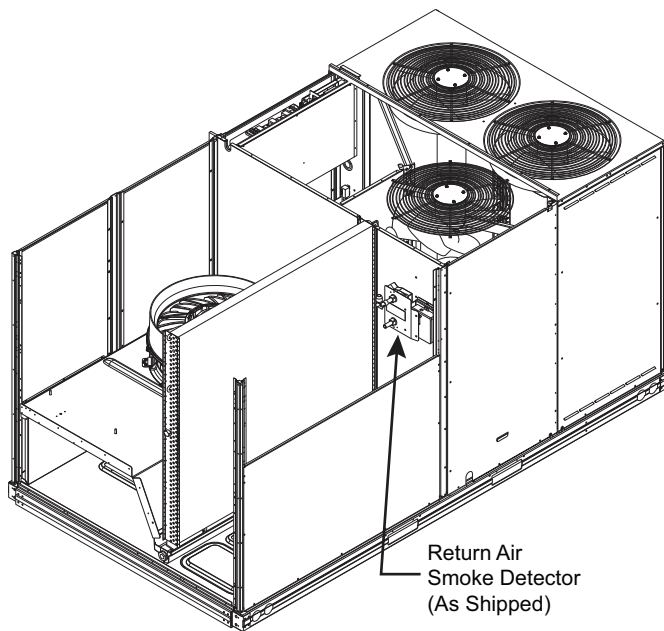


Fig. 43 — Typical Return Air Smoke Detector Location (size 16 units)

RETURN AIR SMOKE DETECTOR SENSOR WITH ECONOMIZER

The sampling tube is inserted through the side plates of the economizer housing, placing it across the return air opening on the unit basepan. See Fig. 44. The holes in the sampling tube face downward, into the return air stream. The sampling tube is connected using tubing to the return air sensor mounted on a bracket high on the partition between return filter and controller location. The sensor is shipped in a flat-mounting location. Installation requires the sensor be relocated to its operating location and the tubing to the sampling tube be connected. See installation steps below.

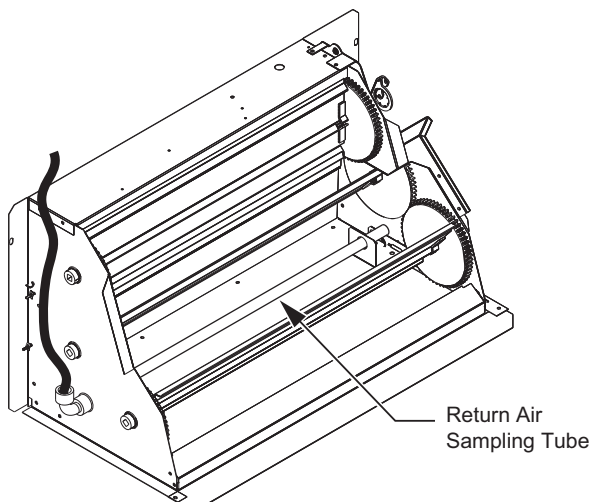


Fig. 44 — Return Air Sampling Tube Location (View reoriented to show opposite side for clarity.)

Completing Installation of Return Air Smoke Detector

Use the following steps to complete the installation of the return air smoke detector.

1. Unscrew the two screws holding the return air sensor detector plate. See Fig. 45. Save the screws.

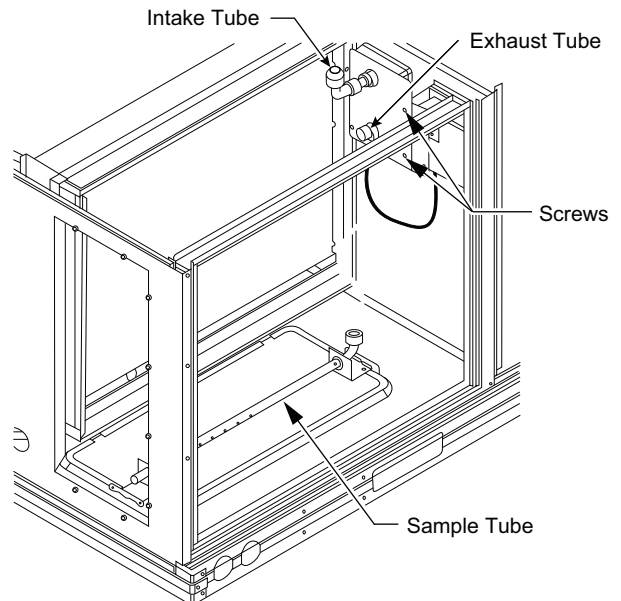


Fig. 45 — Return Air Smoke Detector Shipping Position

2. Remove the return air smoke sensor module and its detector plate.
3. Rotate the detector plate so the sensor is facing outwards and the sampling tube connection is on the bottom. See Fig. 46.

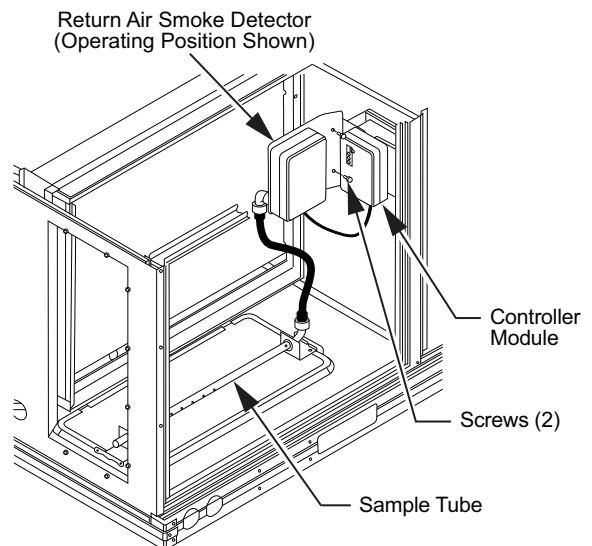


Fig. 46 — Return Air Smoke Detector Operating Position

4. Screw the sensor and detector plate into its operating position using screws from Step 1. Ensure the sampling tube connection is on the bottom and the exhaust tube is on the top.
5. Connect the flexible tube on the sampling inlet to the sampling tube on the basepan.
6. For units with an economizer, the sampling tube is integrated into the economizer housing but connecting the flexible tubing to the sampling tube is the same.

FIOP Smoke Detector Wiring and Response

ALL UNITS

The FIOP smoke detector is configured to automatically shut down all unit operations when a smoke condition is detected. See Fig. 47, Smoke Detector Wiring.

HIGHLIGHT A (see Fig. 47)

Smoke detector NC contact set will open on smoke alarm condition, de-energizing the ORN conductor.

HIGHLIGHT B (see Fig. 47)

24-v power signal using the ORN lead is removed at the smoke detector input on UCB; all unit operations cease immediately.

ADDITIONAL APPLICATION DATA

Refer to the application data document Factory Installed Smoke Detectors for Small and Medium Rooftop Units 2-25 Tons for discussions on additional control features of these smoke detectors including multiple unit coordination.

SENSOR AND CONTROLLER TESTS

Sensor Alarm Test

The sensor alarm test checks a sensor's ability to signal an alarm state. This test requires use of a field provided SD-MAG test magnet.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

This test places the duct detector into the alarm state. Unless part of the test, disconnect all auxiliary equipment from the controller before performing the test. If the duct detector is connected to a fire alarm system, notify the proper authorities before performing the test.

SENSOR ALARM TEST PROCEDURE

1. Hold the test magnet where indicated on the side of the sensor housing for seven seconds.
2. Verify that the sensor's Alarm LED turns on.
3. Reset the sensor by holding the test magnet against the sensor housing for two seconds.
4. Verify that the sensor's Alarm LED turns off.

Controller Alarm Test

The controller alarm test checks the controller's ability to initiate and indicate an alarm state.

CONTROLLER ALARM TEST PROCEDURE

1. Press the controller's test/reset switch for seven seconds.
2. Verify that the controller's Alarm LED turns on.
3. Reset the sensor by pressing the test/reset switch for two seconds.
4. Verify that the controller's Alarm LED turns off.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

This test places the duct detector into the alarm state. Unless part of the test, disconnect all auxiliary equipment from the controller before performing the test. If the duct detector is connected to a fire alarm system, notify the proper authorities before performing the test.

Dirty Controller Test

The dirty controller test checks the controller's ability to initiate a dirty sensor test and indicate its results.

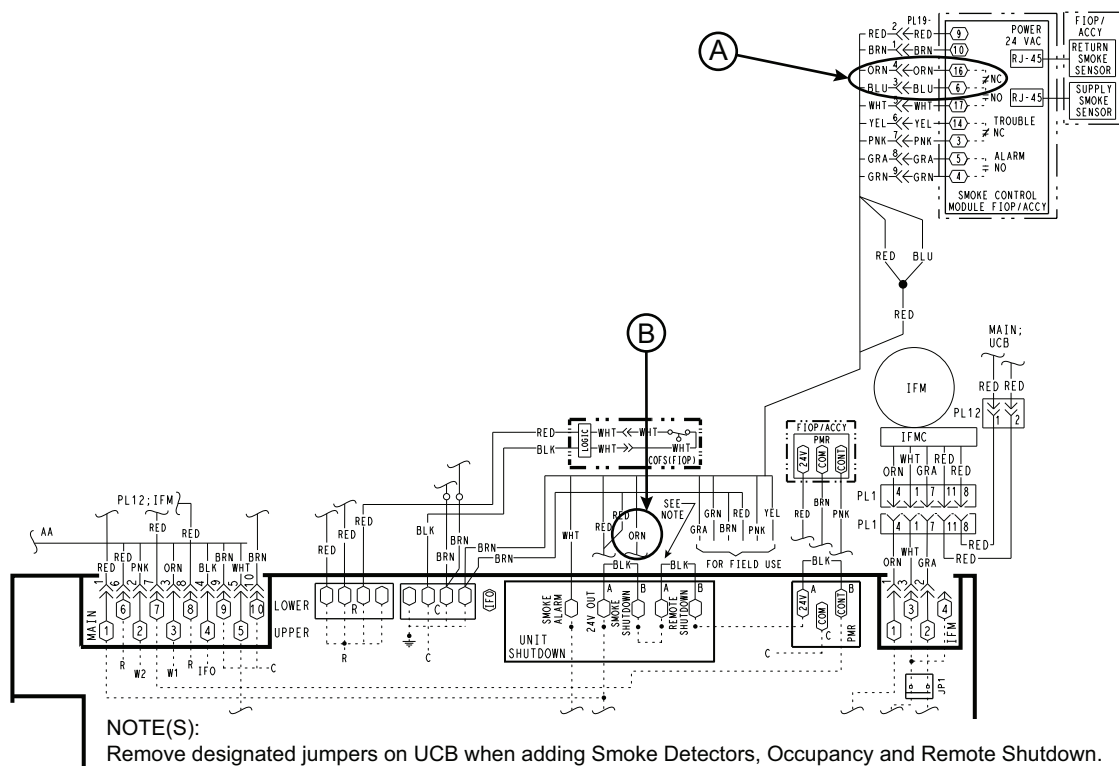


Fig. 47 — Typical Smoke Detector System Wiring

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

Pressing the controller's test/reset switch for longer than seven seconds will put the duct detector into the alarm state and activate all automatic alarm responses.

DIRTY CONTROLLER TEST PROCEDURE

1. Press the controller's test/reset switch for two seconds.
2. Verify that the controller's Trouble LED flashes.

Dirty Sensor Test

The dirty sensor test provides an indication of the sensor's ability to compensate for gradual environmental changes. A sensor that can no longer compensate for environmental changes is considered 100% dirty and requires cleaning or replacing. A field provided SD-MAG test magnet must be used to initiate a sensor dirty test. The sensor's Dirty LED indicates the results of the dirty test as shown in Table 3.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

Holding the test magnet against the sensor housing for more than seven seconds will put the duct detector into the alarm state and activate all automatic alarm responses.

Table 3 — Dirty LED Test

FLASHES	DESCRIPTION
1	0-25% dirty. (Typical of a newly installed detector)
2	25-50% dirty
3	51-75% dirty
4	76-99% dirty

DIRTY SENSOR TEST PROCEDURE

1. Hold the test magnet where indicated on the side of the sensor housing for two seconds.
2. Verify that the sensor's Dirty LED flashes.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

Changing the dirty sensor test operation will put the detector into the alarm state and activate all automatic alarm responses. Before changing dirty sensor test operation, disconnect all auxiliary equipment from the controller and notify the proper authorities if connected to a fire alarm system.

Changing the Dirt Sensor Test

By default, sensor dirty test results are indicated by:

- The sensor's Dirty LED flashing.
- The controller's Trouble LED flashing.
- The controller's supervision relay contacts toggle.

The operation of a sensor's dirty test can be changed so that the controller's supervision relay is not used to indicate test results. When two detectors are connected to a controller, sensor dirty test operation on both sensors must be configured to operate in the same manner.

TO CONFIGURE THE DIRTY SENSOR TEST OPERATION

1. Hold the test magnet where indicated on the side of the sensor housing until the sensor's Alarm LED turns on and its Dirty LED flashes twice (approximately 60 seconds).

2. Reset the sensor by removing the test magnet then holding it against the sensor housing again until the sensor's Alarm LED turns off (approximately 2 seconds).

Remote Station Test

The remote station alarm test checks a test/reset station's ability to initiate and indicate an alarm state.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

This test places the duct detector into the alarm state. Unless part of the test, disconnect all auxiliary equipment from the controller before performing the test. If the duct detector is connected to a fire alarm system, notify the proper authorities before performing the test.

SD-TRK4 Remote Alarm Test Procedure

1. Turn the key switch to the RESET/TEST position for seven seconds.
2. Verify that the test/reset station's Alarm LED turns on.
3. Reset the sensor by turning the key switch to the RESET/TEST position for two seconds.
4. Verify that the test/reset station's Alarm LED turns off.

Remote Test/Reset Station Dirty Sensor Test

The test/reset station dirty sensor test checks the test/reset station's ability to initiate a sensor dirty test and indicate the results. It must be wired to the controller as shown in Fig. 48 and configured to operate the controller's supervision relay. For more information, see "Dirty Sensor Test" on page 35.

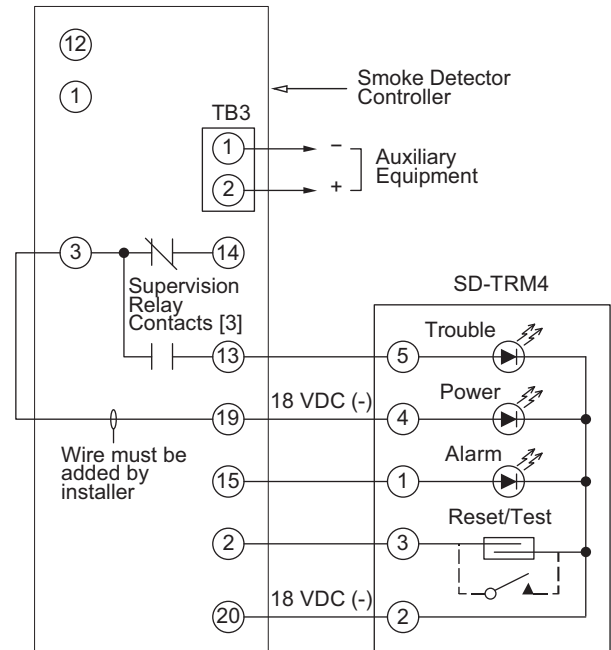


Fig. 48 — Remote Test/Reset Station Connections

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

If the test/reset station's key switch is left in the RESET/TEST position for longer than seven seconds, the detector will automatically go into the alarm state and activate all automatic alarm responses.

IMPORTANT: Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

Holding the test magnet to the target area for longer than seven seconds will put the detector into the alarm state and activate all automatic alarm responses.

Dirty Sensor Test Using an SD-TRK4

1. Turn the key switch to the RESET/TEST position for two seconds.
2. Verify that the test/reset station's Trouble LED flashes.

Detector Cleaning

CLEANING THE SMOKE DETECTOR

Clean the duct smoke sensor when the Dirty LED is flashing continuously or sooner, if conditions warrant.

IMPORTANT: OPERATIONAL TEST ALERT

Failure to follow this ALERT can result in an unnecessary evacuation of the facility.

If the smoke detector is connected to a fire alarm system, first notify the proper authorities that the detector is undergoing maintenance then disable the relevant circuit to avoid generating a false alarm.

1. Disconnect power from the duct detector then remove the sensor's cover. See Fig. 49.
2. Using a vacuum cleaner, clean compressed air, or a soft bristle brush, remove loose dirt and debris from inside the sensor housing and cover. Use isopropyl alcohol and a lint-free cloth to remove dirt and other contaminants from the gasket on the sensor's cover.

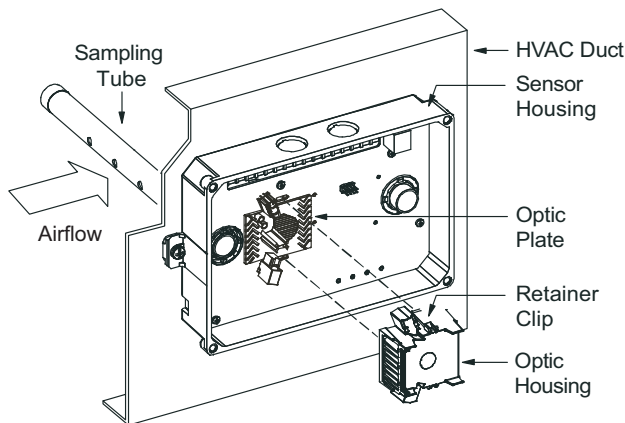


Fig. 49 — Sensor Cleaning Diagram

3. Squeeze the retainer clips on both sides of the optic housing.
4. Lift the housing away from the printed circuit board.
5. Gently remove dirt and debris from around the optic plate and inside the optic housing.
6. Replace the optic housing and sensor cover.
7. Connect power to the duct detector then perform a sensor alarm test.

Indicators

NORMAL STATE

The smoke detector operates in the normal state in the absence of any trouble conditions and when its sensing chamber is free of smoke. In the normal state, the Power LED on both the sensor and the controller are on and all other LEDs are off.

ALARM STATE

The smoke detector enters the alarm state when the amount of smoke particulate in the sensor's sensing chamber exceeds the alarm threshold value. (See Table 4.) Upon entering the alarm state:

- The sensor's Alarm LED and the controller's Alarm LED turn on.
- The contacts on the controller's two auxiliary relays switch positions.
- The contacts on the controller's alarm initiation relay close.
- The controller's remote alarm LED output is activated (turned on).
- The controller's high impedance multiple fan shutdown control line is pulled to ground Trouble state.

The SuperDuct™ duct smoke detector enters the trouble state under the following conditions:

- A sensor's cover is removed and 20 minutes pass before it is properly secured.
- A sensor's environmental compensation limit is reached (100% dirty).
- A wiring fault between a sensor and the controller is detected.

An internal sensor fault is detected upon entering the trouble state:

- The contacts on the controller's supervisory relay switch positions. (See Fig. 50.)
- If a sensor trouble, the sensor's Trouble LED the controller's Trouble LED turn on.
- If 100% dirty, the sensor's Dirty LED turns on and the controller's Trouble LED flashes continuously.
- If a wiring fault between a sensor and the controller, the controller's Trouble LED turns on but not the sensor's.

Table 4 — Detector Indicators

CONTROL OR INDICATOR	DESCRIPTION
Magnetic test/reset switch	Resets the sensor when it is in the alarm or trouble state. Activates or tests the sensor when it is in the normal state.
Alarm LED	Indicates the sensor is in the alarm state.
Trouble LED	Indicates the sensor is in the trouble state.
Dirty LED	Indicates the amount of environmental compensation used by the sensor (flashing continuously = 100%)
Power LED	Indicates the sensor is energized.

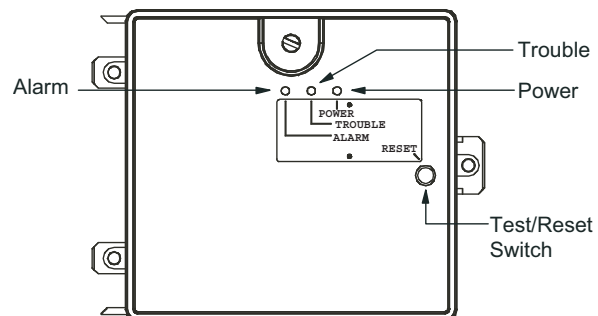


Fig. 50 — Controller Assembly

NOTE: All troubles are latched by the duct smoke detector. The trouble condition must be cleared and then the duct smoke detector must be reset in order to restore it to the normal state.

RESETTING ALARM AND TROUBLE CONDITION TRIPS

Manual reset is required to restore smoke detector systems to Normal operation. For installations using two sensors, the duct smoke detector does not differentiate which sensor signals an alarm or trouble condition. Check each sensor for Alarm or Trouble status

(indicated by LED). Clear the condition that has generated the trip at this sensor. Then reset the sensor by pressing and holding the reset button (on the side) for 2 seconds. Verify that the sensor's Alarm and Trouble LEDs are now off. At the controller, clear its Alarm or Trouble state by pressing and holding the manual reset button (on the front cover) for 2 seconds. Verify that the controller's Alarm and Trouble LEDs are now off. Replace all panels.

Troubleshooting

CONTROLLER'S TROUBLE LED IS ON

1. Check the Trouble LED on each sensor connected to the controller. If a sensor's Trouble LED is on, determine the cause and make the necessary repairs.
2. Check the wiring between the sensor and the controller. If wiring is loose or missing, repair or replace as required.

CONTROLLER'S TROUBLE LED IS FLASHING

1. One or both of the sensors is 100% dirty.
2. Determine which Dirty LED is flashing then clean that sensor assembly as described in the detector cleaning section.

SENSOR'S TROUBLE LED IS ON

1. Check the sensor's Dirty LED. If it is flashing, the sensor is dirty and must be cleaned.
2. Check the sensor's cover. If it is loose or missing, secure the cover to the sensor housing.
3. Replace sensor assembly.

SENSOR'S POWER LED IS OFF

1. Check the controller's Power LED. If it is off, determine why the controller does not have power and make the necessary repairs.
2. Check the wiring between the sensor and the controller. If wiring is loose or missing, repair or replace as required.

CONTROLLER'S POWER LED IS OFF

1. Make sure the circuit supplying power to the controller is operational. If not, make sure JP2 and JP3 are set correctly on the controller before applying power.
2. Verify that power is applied to the controller's supply input terminals. If power is not present, replace or repair wiring as required.

REMOTE TEST/RESET STATION'S TROUBLE LED DOES NOT FLASH WHEN PERFORMING A DIRTY TEST, BUT THE CONTROLLER'S TROUBLE LED DOES

1. Verify that the remote test/station is wired as shown in Fig. 48. Repair or replace loose or missing wiring.
2. Configure the sensor dirty test to activate the controller's supervision relay. See "Dirty Sensor Test" on page 35.

SENSOR'S TROUBLE LED IS ON, BUT THE CONTROLLER'S TROUBLE LED IS OFF

Remove JP1 on the controller.

PROTECTIVE DEVICES

Compressor Protection

OVERCURRENT

The compressor has internal line-break motor protection.

OVERTEMPERATURE

The compressor has an internal protector to protect it against excessively high discharge gas temperatures.

MIXED TEMPERATURE SENSOR

The Mixed Temperature Sensor (MTS) is installed on the return side of the unit filter bracket. See Fig. 51.

The switch opens to prevent mechanical cooling operation at low return temperatures (below 60°F [$\pm 1.5^\circ\text{F}$]). When the switch is open, compressor operation is disabled but indoor fan and economizer operation may continue.

The switch closes when return air warms to 65°F ($\pm 1.5^\circ\text{F}$) allowing compressor operation to resume.

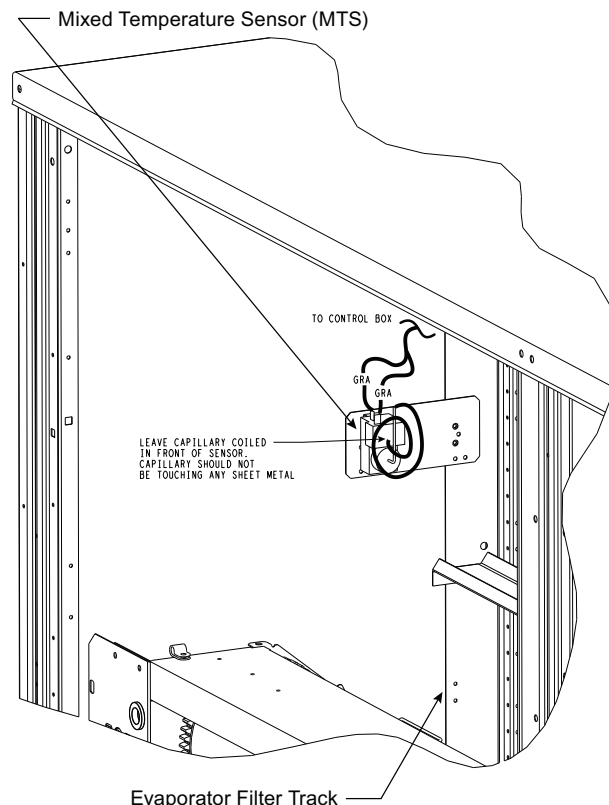


Fig. 51 — Mixed Temperature Sensor Location

HIGH PRESSURE SWITCH

The system is provided with a high pressure switch mounted on the discharge line. The switch is stem-mounted and brazed into the discharge tube. Trip setting is 630 psig ± 10 psig (4344 ± 69 kPa) when hot. Reset is automatic at 505 psig (3482 kPa).

LOW PRESSURE SWITCH

The system is protected against a loss of charge and low evaporator coil loading condition by a low pressure switch located on the suction line near the compressor. The switch is stem-mounted. Trip setting is 54 psig ± 5 psig (372 ± 34 kPa). Reset is automatic at 117 ± 5 psig (807 ± 34 kPa).

EVAPORATOR FREEZE PROTECTION

The system is protected against evaporator coil frosting and low temperature conditions by a temperature switch mounted on the evaporator coil hairpin. Trip setting is 30°F $\pm 5^\circ\text{F}$ ($-1^\circ\text{C} \pm 3^\circ\text{C}$). Reset is automatic at 45°F (7°C).

SUPPLY (INDOOR) FAN MOTOR PROTECTION

Disconnect and lockout power when servicing fan motor.

Supply fan motors contain a safety relay that opens in the event of a fault. This relay protects the motor against certain supply power conditions as well as over-temperature and over-current protection. If the relay is open it will remove 24V to R on the UCB and will also prevent cooling/heating operation to protect the unit until the fault condition clears. Do not bypass this switch to correct trouble. Determine the cause and correct it. (See Table 5.)

Table 5 — Supply Fan Motor Logic and Safety Relays

DESCRIPTION	START DELAY
No Error	—
NTC Over-Temperature Protection	Automatic Reset – Motor starts 12 seconds after the temperature falls below reset limit.
Phase Fault	Automatic Reset – Motor to start after 3 phases present.
Over Current Protection	Automatic Reset – If motor over-current protection trips, motor restarts after 20 seconds off time. If over-current is detected 3 times consecutively, the motor is off for 3 minutes and restarts. Cycle starts again after 20 seconds.
Locked Rotor Protection, Start-up	Automatic Reset – If motor detects locked rotor, it attempts to restart after 5 seconds.
Locked Rotor Protection, Running	If motor detects 3 consecutive faults, the motor waits 3 minutes and restarts. Cycle starts again after 20 seconds.
Over/Under Voltage	Automatic Reset – Motor restarts as soon as input voltage is back within $\pm 10\%$.
Current Sampling Error	Manual Reset – Power off and wait 2 minutes and restart motor.
Microelectronic (MCU) Fault	Automatic Reset – Motor restarts 3 minutes after fault clears.
	Manual Reset – Power off and wait 2 minutes and restart motor.

CONDENSER FAN MOTOR PROTECTION

The condenser fan motor is internally protected against over-temperature.

Refrigerant Leak Protection

These units are equipped with a factory installed R-454B leak dissipation system to ensure safe operation in the event of a refrigerant leak. See Leak Dissipation System on starting on page 50 for details.

Relief Device

A soft solder joint at the suction service access port provides pressure relief under abnormal temperature and pressure conditions (i.e., fire in building). Protect this joint during brazing operations near this joint.

Control Circuit, 24-V

The control circuit is protected against over-current conditions by a circuit breaker mounted on control transformer TRAN. Reset is manual.

GAS HEATING SYSTEM

General

The heat exchanger system consists of a gas valve feeding multiple in-shot burners off a manifold. The burners fire into matching primary tubes. The primary tubes discharge into combustion plenum where gas flow converges into secondary tubes. The secondary tubes exit into the induced draft fan wheel inlet. The induced fan wheel discharges into a flue passage and flue gases exit out a flue hood on the side of the unit. The induced draft fan motor includes a flue gas pressure switch circuit that confirms adequate wheel speed through the Integrated Gas Control (IGC) board. Safety switches include a Rollout Switch (at the top of the burner compartment; see Fig. 52) and a limit switch (mounted through the heat exchanger cover panel, over the tubes). (See Fig. 53.)

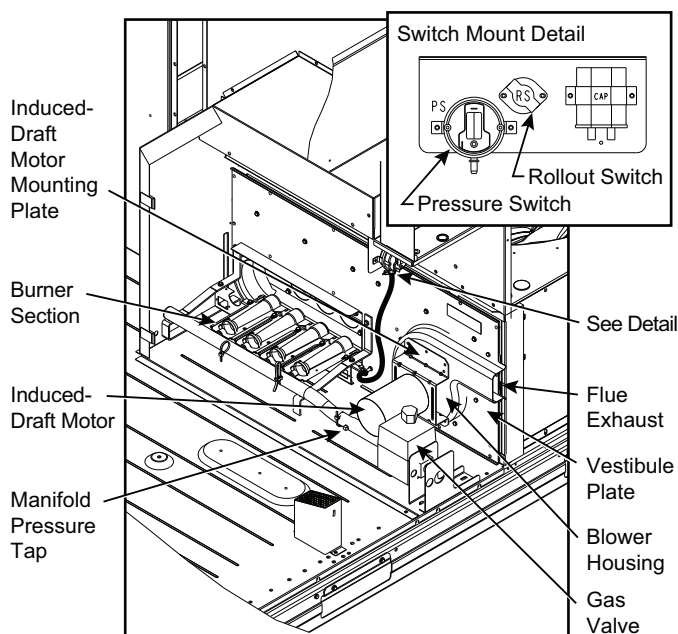


Fig. 52 — Burner Section Details

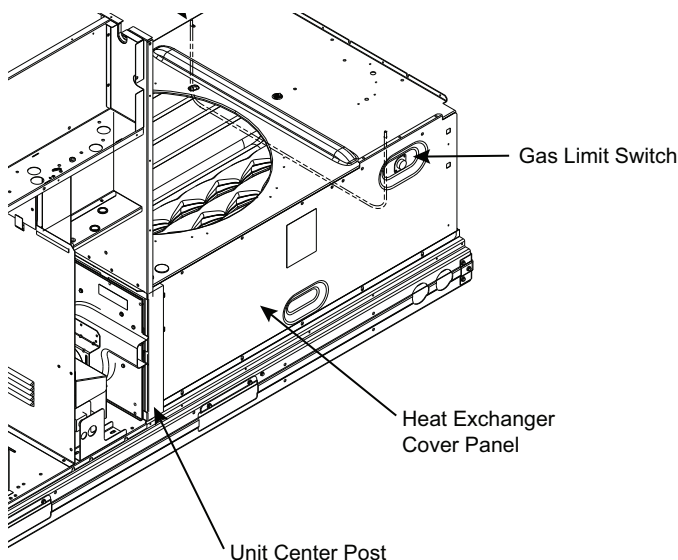


Fig. 53 — Gas Limit Switch Location

Fuel Types and Pressures

NATURAL GAS

The 48FE unit is factory-equipped for use with natural gas (NG) fuel at elevation under 2000 ft (610 m). See section “Orifice Replacement” for information in modifying this unit for installation at elevations above 2000 ft (610 m).

Gas line pressure entering the unit’s main gas valve must be within specified ranges (see Table 6). Adjust unit gas regulator valve as required or consult local gas utility.

Table 6 — Natural Gas Supply Line Pressure Ranges

UNIT MODEL	UNIT SIZE	MIN.	MAX.
48FE(D/E/F/S/R/T)	08, 09, 12, 14, 16	4.0 in. wg (996 Pa)	13.0 in. wg (3240 Pa)

Manifold pressure is factory-adjusted for NG fuel use. Adjust as required to obtain best flame characteristic (see Table 7).

Table 7 — Natural Gas Manifold Pressure Ranges

UNIT MODEL	UNIT SIZE	HIGH FIRE	LOW FIRE ^a
48FE(D/E/F/S/R/T)	08, 09, 12, 14, 16	3.5 in. wg (872 Pa)	2.0 in. wg (498 Pa)

NOTE(S):

a. LOW FIRE, 1.7 in. wg (423 Pa), applies to the following units only:
48FE(D/S)*08 and 48FE(D/S)*09.

LIQUID PROPANE

Accessory packages are available for field-installation that will convert the 48FE unit to operate with liquid propane (LP) fuels. These kits include new orifice spuds, new springs for gas valves and a supply line low pressure switch. See *High Altitude Gas Conversion Kit Gas Heating/Electric Cooling 3-15 Ton Small Rooftop Units Accessory LP (Liquid Propane) Installation Instructions* for details on orifice size selections.

Fuel line pressure entering unit gas valve must remain within specified range (see Table 8).

Table 8 — Liquid Propane Supply Line Pressure Ranges

UNIT MODEL	UNIT SIZE	MIN.	MAX.
48FE(D/E/F/S/R/T)	08, 09, 12, 14, 16	11.0 in. wg (2740 Pa)	13.0 in. wg (3240 Pa)

Manifold pressure for LP fuel use must be adjusted to specified range (see Table 9). Follow instructions in the accessory kit to make initial readjustment.

Table 9 — Liquid Propane Manifold Pressure Ranges

UNIT MODEL	UNIT SIZE	HIGH FIRE	LOW FIRE ^a
48FE(D/E/F/S/R/T)	08, 09, 12, 14, 16	10.0 in. wg (2490 Pa)	5.7 in. wg (1418 Pa)

NOTE(S):

a. LOW FIRE, 5.0 in. wg (1244 Pa), applies to the following units only:
48FE(D/S)*08 and 48FE(D/S)*09.

SUPPLY PRESSURE SWITCH

The LP conversion kit includes a supply low pressure switch. The switch contacts (from terminal C to terminal NO) will open the gas valve power whenever the supply line pressure drops below the set point. See Fig. 54 and 55. If the low pressure remains open for 15 minutes during a call for heat, the IGC circuit will initiate a Ignition Fault (5 flashes) lockout. Reset of the low pressure switch is automatic on rise in supply line pressure. Reset of the IGC requires a recycle of unit power after the low pressure switch has closed.

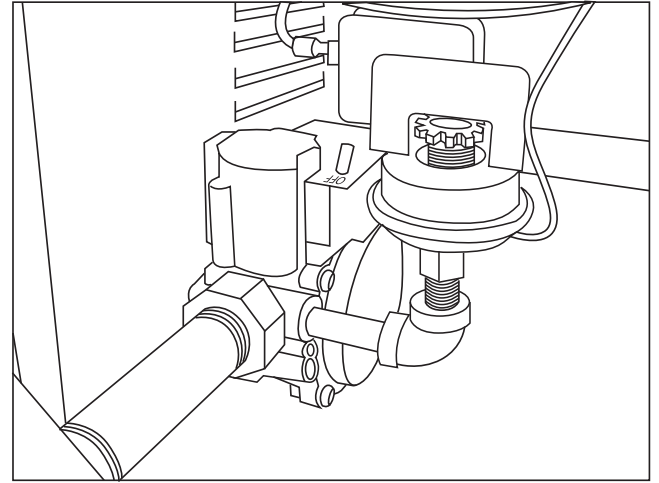


Fig. 54 — LP Low Pressure Switch (Installed)

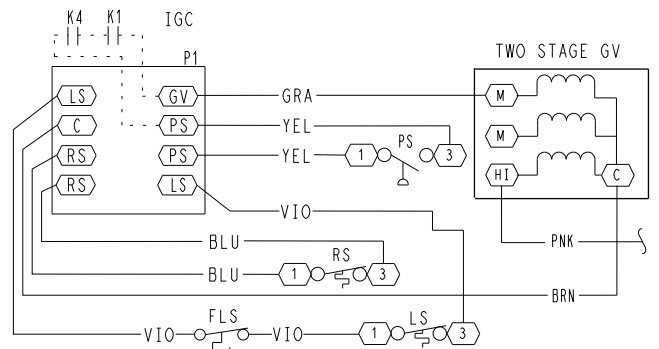


Fig. 55 — LP Supply Line Low Pressure Switch Wiring

This switch also prevents operation when the propane tank level is low, which can result in gas with a high concentration of impurities, additives, and residues that have settled to the bottom of the tank. Operation under these conditions can cause harm to the heat exchanger system. Contact your fuel supplier if this condition is suspected.

Flue Gas Passageways

To inspect the flue collector box and upper areas of the heat exchanger:

1. Remove the combustion blower wheel and motor assembly according to directions in Combustion-Air Blower section. See Fig. 56.
2. Remove the vestibule plate to inspect the heat exchanger.
3. Clean all surfaces as required using a wire brush.

Combustion-Air Blower

Clean periodically to assure proper airflow and heating efficiency. Inspect blower wheel every fall and periodically during heating season. For the first heating season, inspect blower wheel every two months to determine proper cleaning frequency.

To access burner section, slide the burner partition panel out of the unit.

To inspect blower wheel, shine a flashlight into draft hood opening. If cleaning is required, remove motor and wheel as follows:

1. Remove the screw at the base of the burner partition panel (see Fig. 58) and slide out the panel.
2. Remove the seven screws attaching the induced-draft motor housing to the vestibule plate. (See Fig. 56.)

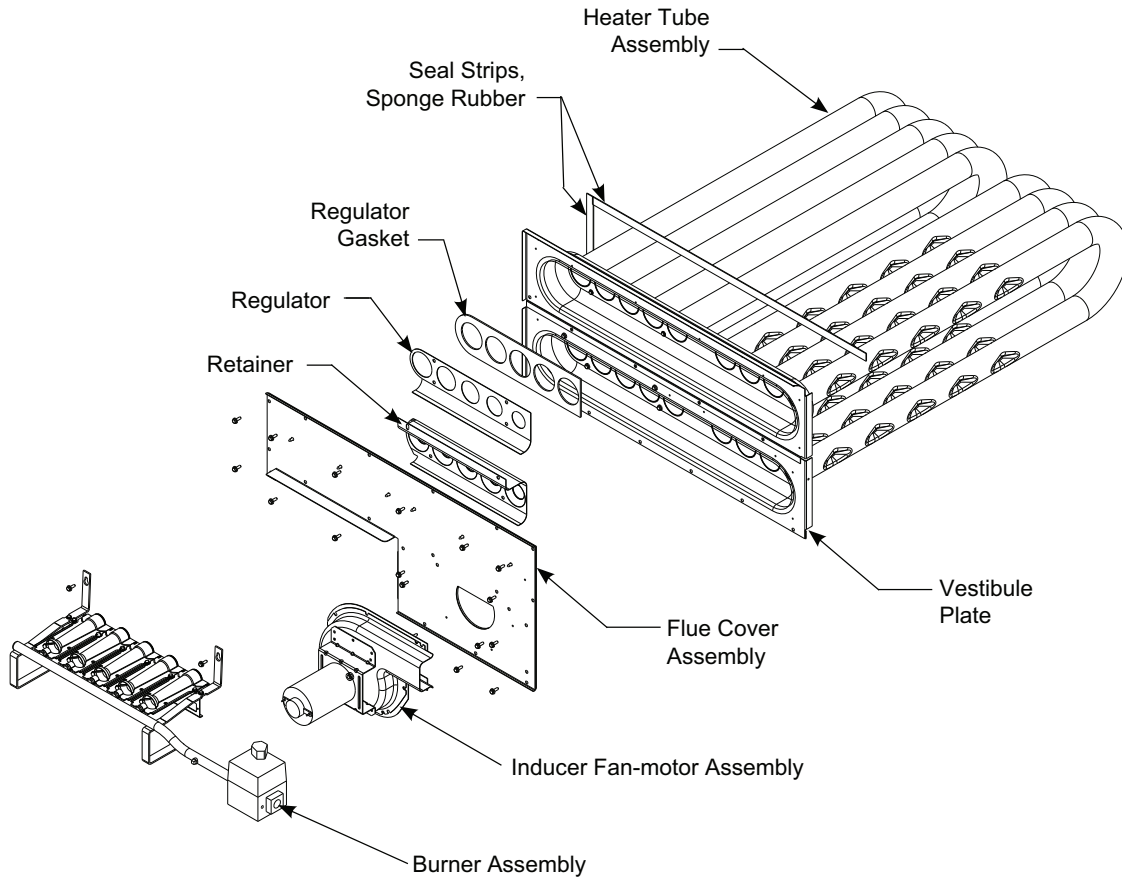


Fig. 56 — Heat Exchanger Assembly

3. The blower wheel can be cleaned at this point. If additional cleaning is required, continue with Steps 4 and 5.
4. Remove the blower from the motor shaft by removing two setscrews.
5. Removing motor: remove the four screws holding the motor to the mounting plate. Remove the motor cooling fan by removing one setscrew. Remove nuts that hold the motor to the mounting plate.
6. Reverse the procedure outlined above to reinstall the motor.

Burners and Igniters

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this CAUTION can result in premature wear and damage to equipment.

When working on gas train, do not hit or plug orifice spuds.

MAIN BURNERS

To access burners, remove the control box access panel and slide out burner partition panel. At the beginning of each heating season, inspect for deterioration or blockage due to corrosion or other causes. Observe the main burner flames and adjust, if necessary.

Orifice projection

Refer to Fig. 57 for maximum projection dimension for orifice face to manifold tube.

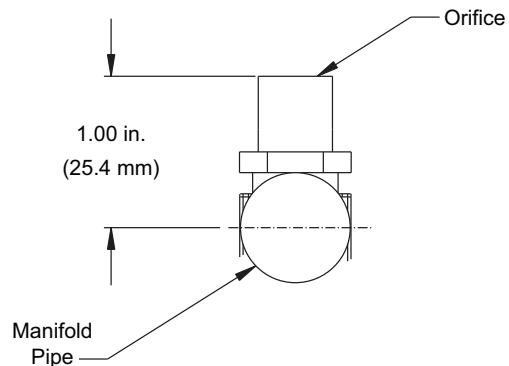


Fig. 57 — Orifice Projection

REMOVAL AND REPLACEMENT OF GAS TRAIN

See Fig. 52, 56, 58, and 59.

1. Shut off manual gas valve.
2. Shut off power to unit.
3. Remove the control box access panel.
4. Remove the control box high voltage cover.
5. Remove the screw at the base of the burner partition panel (see Fig. 58) and slide out the panel.
6. Disconnect gas piping at unit gas valve.
7. Remove wires connected to gas valve. Mark each wire.
8. Remove igniter wires and sensor wires at the Integrated Gas Unit Controller (IGC). (See Fig. 60.)
9. Remove the two screws attaching the burner rack to the vestibule plate (see Fig. 56).
10. Slide the burner tray out of the unit (see Fig. 59).
11. Reverse the procedures outlined above to reinstall the burner rack.

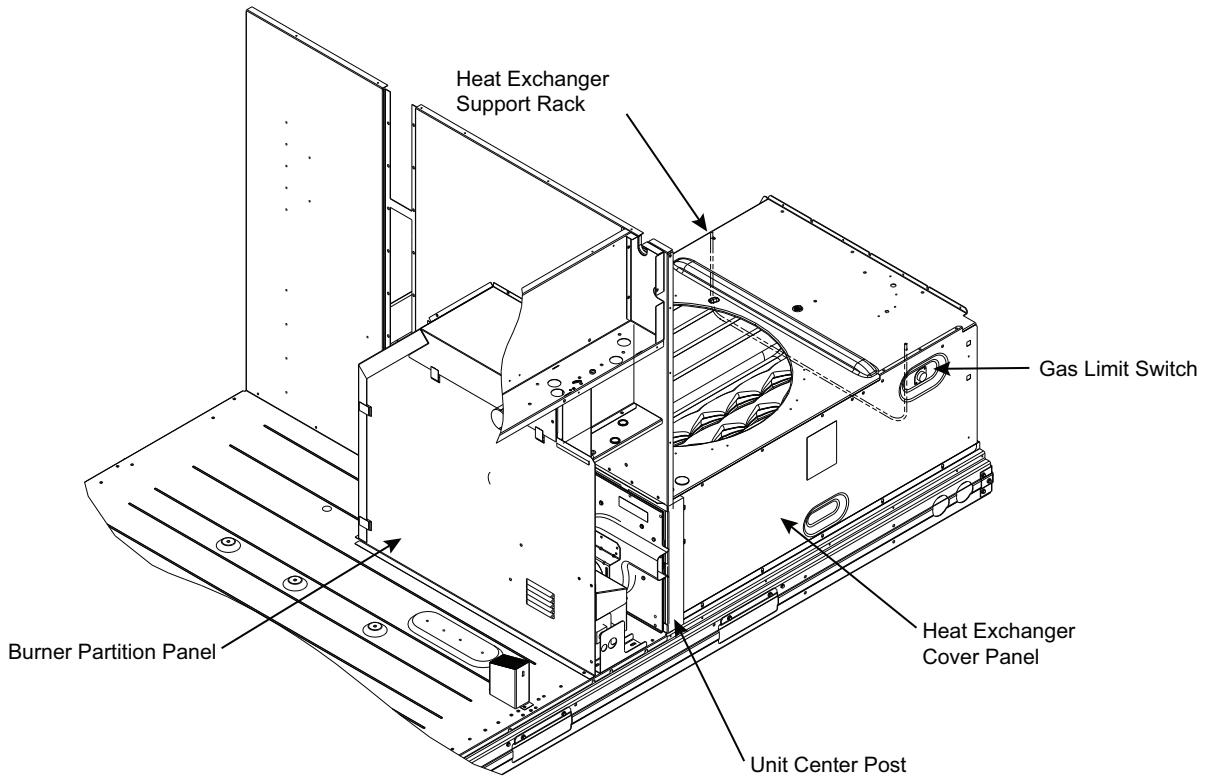


Fig. 58 — Heat Exchanger Access - Internal Panels, Center Post and HX Rack Locations

CLEANING AND ADJUSTMENT

1. Remove burner rack from unit as described in “Removal and Replacement of Gas Train” section.
2. Inspect burners; if dirty, remove burners from rack. (Mark each burner to identify its position before removing from the rack.)
3. Use a soft brush to clean burners and cross-over port as required.
4. Adjust spark gap. (See Fig. 61.)
5. If factory orifice has been removed, check that each orifice is tight at its threads into the manifold pipe and that orifice projection does not exceed maximum value. See Fig. 57.
6. Reinstall burners on rack in the same locations as factory-installed. (The outside crossover flame regions of the outermost burners are pinched off to prevent excessive gas flow from the side of the burner assembly. If the pinched crossovers are installed between two burners, the flame will not ignite properly.)
7. Reinstall burner rack as described in “Removal and Replacement of Gas Train” section.

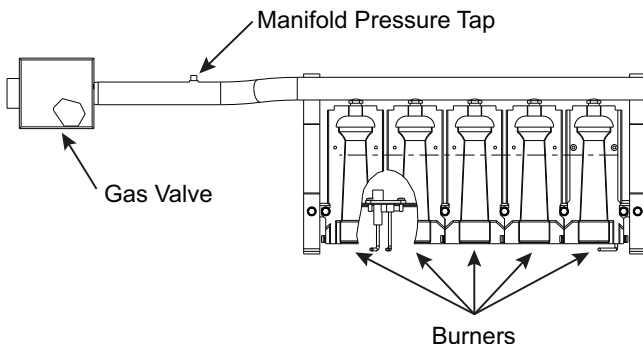


Fig. 59 — Burner Tray Details

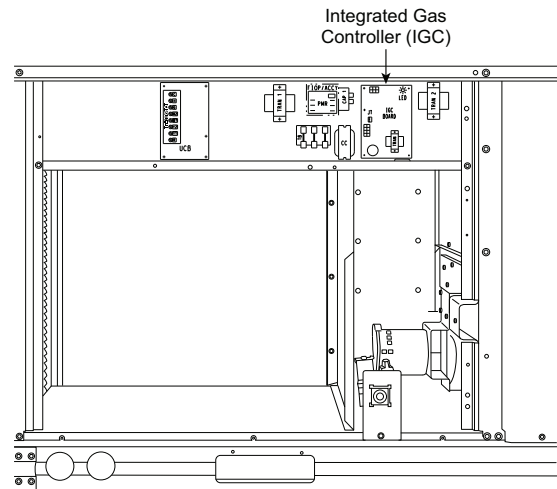


Fig. 60 — Unit Control Box/IGC Location

REMOVING THE HEAT EXCHANGER

The following procedure details the steps to remove the heat exchanger from the unit.

1. Turn off electric power to the unit and shut off the unit's gas supply.
2. Remove the two exterior panels: control box access panel and indoor blower access panel.
3. Remove the unit center post (see Fig. 58).
4. Disconnect the two wires from the gas limit switch.
5. Remove the three interior panels: control box high voltage panel, burner partition panel, and heat exchanger cover panel.
6. Disconnect the wires connected to the gas valve. Mark each wire.
7. Disconnect the igniter wires and sensor wires at the integrated gas controller (IGC).

8. Disconnect a gas pipe union and remove the gas manifold with the gas valve.
9. Remove the two screws attaching the burner rack to the vestibule plate (see Fig. 56).
10. Remove the pressure switch hose from the connection on the flue cover assembly (see Fig. 56).
11. Remove the screws around the vestibule plate.
12. Remove the nuts holding the heat exchanger support rack to the fan deck.
13. Remove the heat exchanger from the unit.
14. Separate the following from the heat exchanger: inducer fan-motor assembly, flue cover assembly, retainer, regulator, and regulator gasket. See Fig. 56.

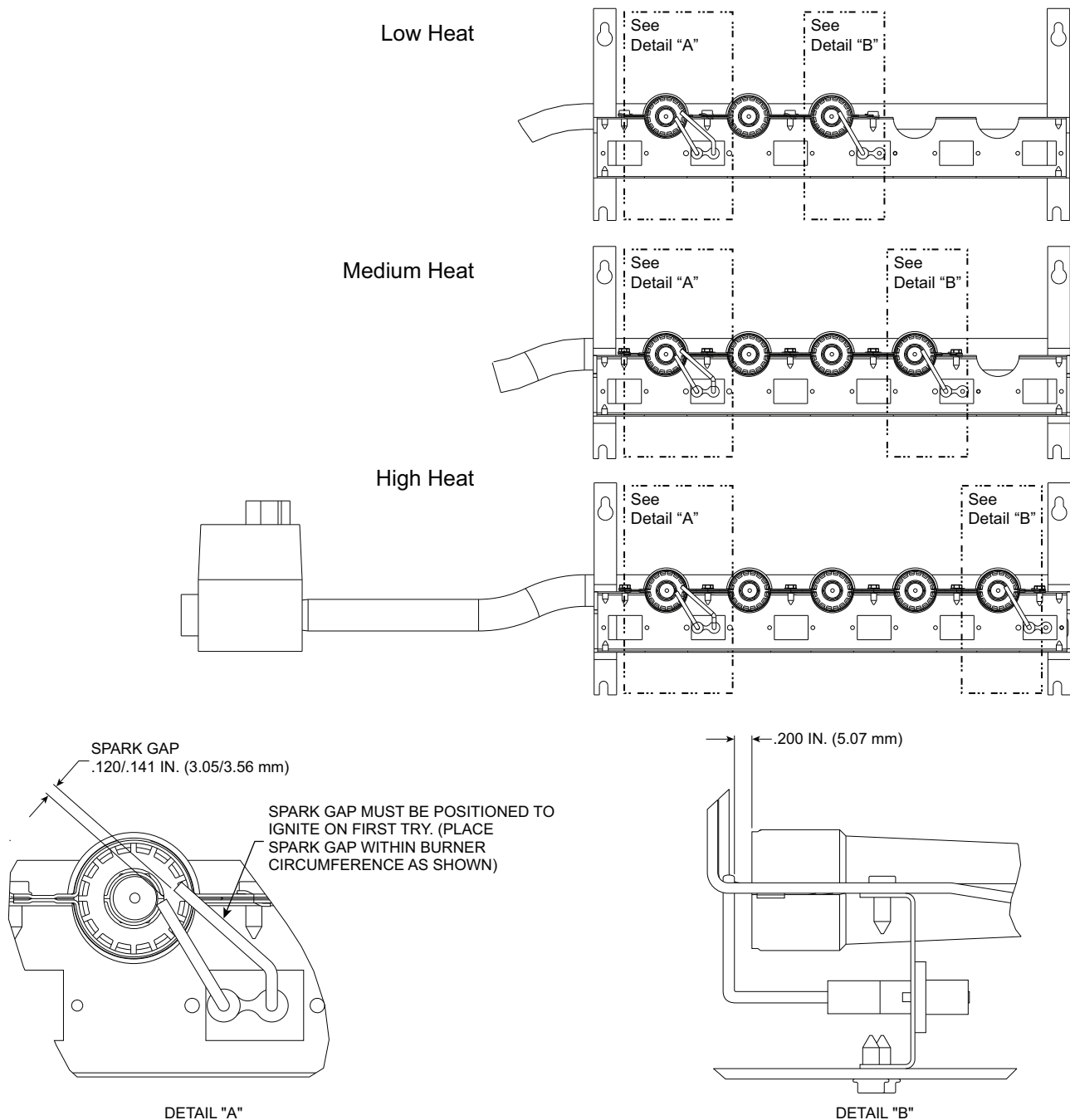


Fig. 61 — Spark Adjustment

GAS VALVE

All three-phase models are equipped with 2-stage gas valves. See Fig. 62 for locations of adjustment screws and features on the gas valve.

To adjust gas valve pressure settings:

IMPORTANT: Leak check all gas connections including the main service connection, gas valve, gas spuds, and manifold pipe plug. All leaks must be repaired before firing unit.

CHECK UNIT OPERATION AND MAKE NECESSARY ADJUSTMENTS

NOTE: Gas supply pressure at gas valve inlet must be within specified ranges for fuel type and unit size. For natural gas see Tables 6 and 7. For liquid propane see Tables 8 and 9.

1. Slide out the burner partition panel.
2. Remove manifold pressure tap plug from manifold and connect pressure gauge or manometer. (See Fig. 59.)
3. Turn on electrical supply.
4. Turn on unit main gas valve.
5. Set room thermostat to call for heat. If unit has two-stage gas valve, verify high-stage heat operation before attempting to adjust manifold pressure.
6. When main burners ignite, check all fittings, manifold, and orifices for leaks.
7. Adjust high-stage pressure to specified setting by turning the plastic adjustment screw clockwise to increase pressure, counter-clockwise to decrease pressure.
8. For two-stage gas valves, set room thermostat to call for low-stage heat. Adjust low-stage pressure to specified setting.
9. Replace regulator cover screw(s) when finished.
10. Observe unit heating operation in both high stage and low stage operation if so equipped. Observe burner flames to see if they are blue in appearance, and that the flames are approximately the same for each burner.
11. Turn off unit, remove pressure manometer and replace the manifold pressure tap plug. (See Fig. 59.)

LIMIT SWITCH

Remove the indoor blower access panel. Limit switch is located on the heat exchanger cover panel. See Fig. 58.

Burner Ignition

Unit is equipped with a direct spark ignition 100% lockout system. The Integrated Gas Unit Controller (IGC) is located in the control box (see Fig. 60). The IGC contains a self-diagnostic LED

(light-emitting diode). A single LED (see Fig. 63) on the IGC provides a visual display of operational or sequential problems when the power supply is uninterrupted. When a break in power occurs, the IGC will be reset (resulting in a loss of fault history) and the indoor (evaporator) fan ON/OFF times will be reset. The LED error code can be observed through the viewport. During servicing, refer to the label on the control box cover or Table 10 for an explanation of LED error code descriptions.

If lockout occurs, unit may be reset by interrupting power supply to unit for at least 5 seconds.

Table 10 — LED Error Code Descriptions^a

LED INDICATION	ERROR CODE DESCRIPTION
ON	Normal Operation
OFF	Hardware Failure
1 Flash ^b	Evaporator Fan On/Off Delay Modified
2 Flashes	Limit Switch Fault
3 Flashes	Flame Sense Fault
4 Flashes	4 Consecutive Limit Switch Faults
5 Flashes	Ignition Lockout Fault
6 Flashes	Induced-Draft Motor Fault/ Pressure Switch Fault
7 Flashes	Rollout Switch Fault
8 Flashes	Internal Control Fault
9 Flashes	Software Lockout

NOTE(S):

- a. A 3-second pause exists between LED error code flashes. If more than one error code exists, all applicable codes will be displayed in numerical sequence.
- b. Indicates a code that is not an error. The unit will continue to operate when this code is displayed.

LEGEND

LED — Light Emitting Diode

IMPORTANT: Refer to Tables 11 and 12 for additional troubleshooting information.

Orifice Replacement

This unit uses orifice type LH32RFnnn (where “nnn” indicates orifice reference size). When replacing unit orifices, order the necessary parts through RCD. See the *High Altitude Gas Conversion Kit Gas Heating/Electric Cooling 3-15 Ton Small Rooftop Units Accessory LP (Liquid Propane) Installation Instructions* for details.

Ensure each replacement orifice is tight as its threads into the manifold pipe and the orifice projection does not exceed maximum value. See Fig. 57.

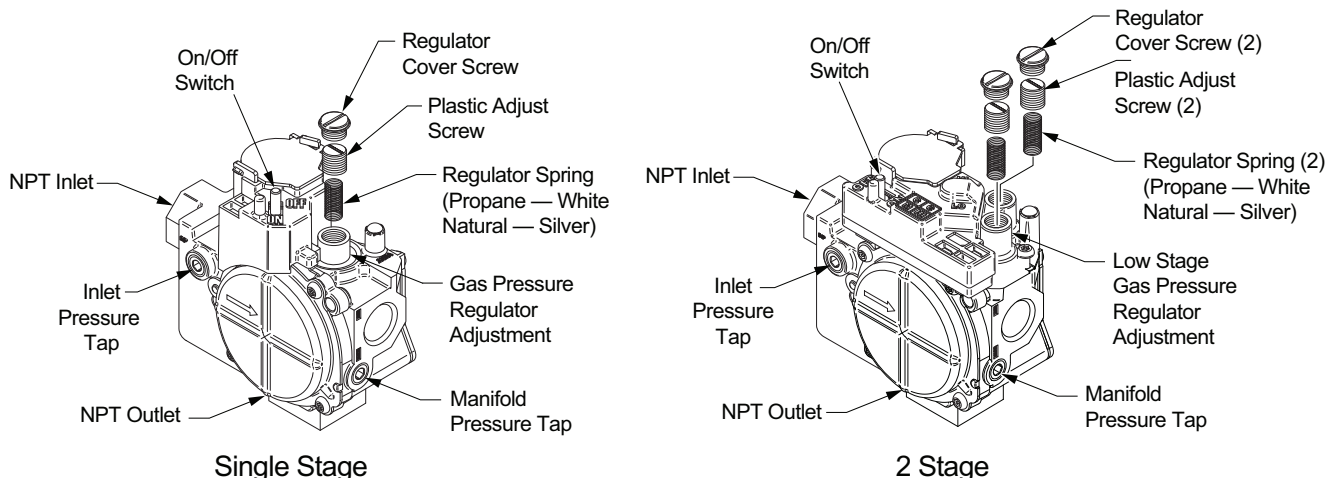


Fig. 62 — Typical Gas Valves

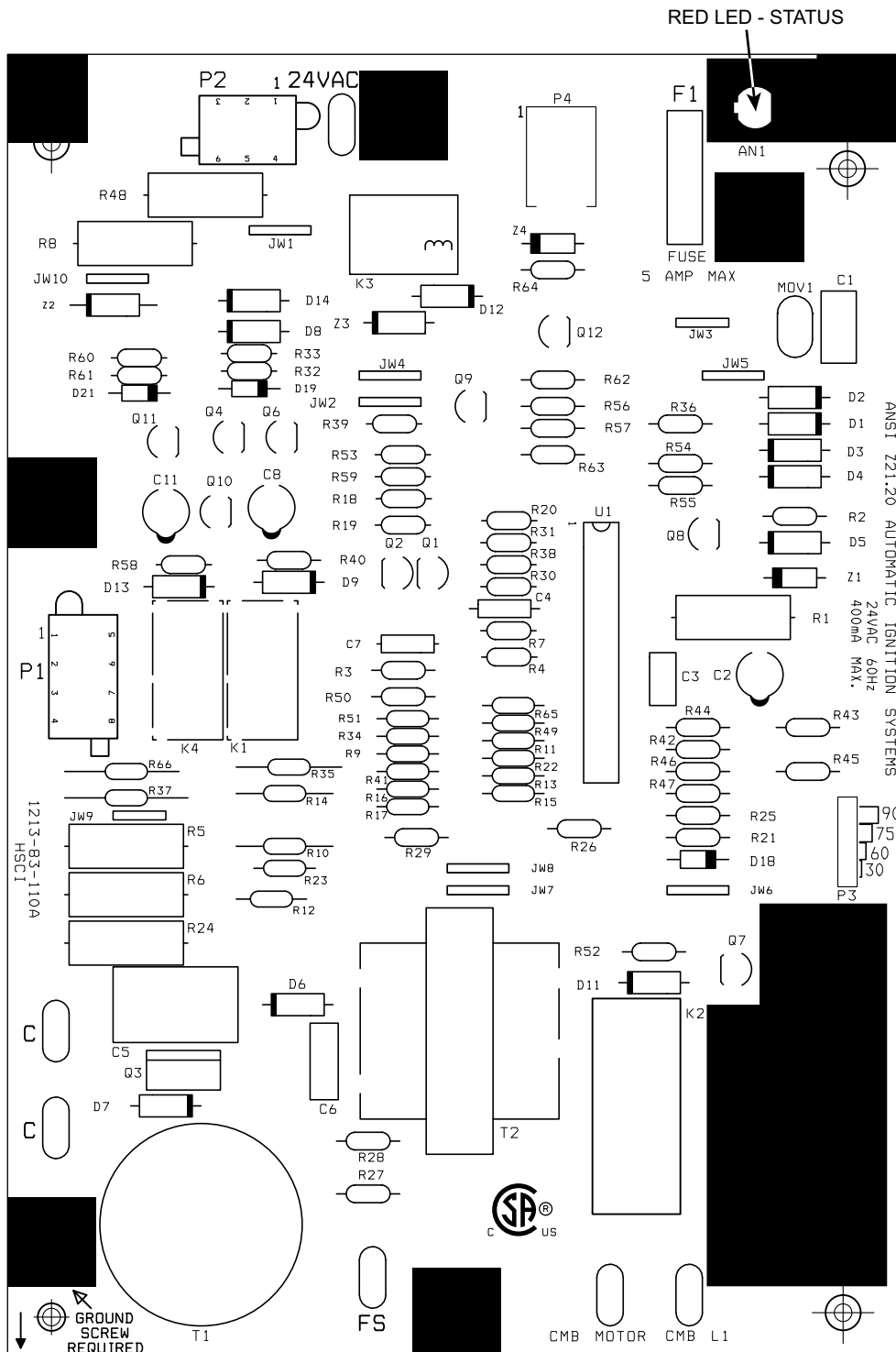


Fig. 63 — Integrated Gas Control (IGC) Board

MINIMUM HEATING ENTERING AIR TEMPERATURE

When operating on first stage heating, the minimum temperature of air entering the dimpled heat exchanger is 50°F continuous and 45°F intermittent for standard heat exchangers and 40°F continuous and 35°F intermittent for stainless steel heat exchangers. To operate at lower mixed-air temperatures, a field-supplied outdoor-air thermostat must be used to initiate both stages of heat when the temperature is below the minimum required temperature to ensure full fire operation. Wire the outdoor-air thermostat OALT (P/N: HH22AG106) in series with the second stage gas valve. See Fig. 64. Set the outdoor-air thermostat at 35°F for stainless steel heat exchangers or 45°F for standard heat exchangers. This temperature setting will bring on the

second stage of heat whenever the ambient temperature is below the thermostat set point. Indoor comfort may be compromised when heating is initiated using low entering air temperatures with insufficient heating temperature rise.

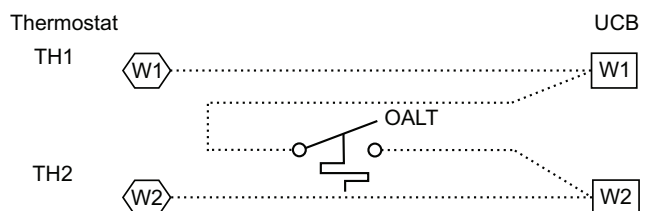


Fig. 64 — OALT Connections

Troubleshooting Heating System

Refer to Tables 11 and 12 for additional troubleshooting topics.

Table 11 — Heating Service Troubleshooting

PROBLEM	CAUSE	REMEDY
Burners Will Not Ignite.	Misaligned spark electrodes.	Check flame ignition and sensor electrode positioning. Adjust as needed.
	No gas at main burners.	Check gas line for air, purge as necessary. After purging gas line of air, allow gas to dissipate for at least 5 minutes before attempting to relight unit.
		Check gas valve.
	Water in gas line.	Drain water and install drip leg to trap water.
	No power to furnace.	Check power supply, fuses, wiring, and circuit breaker.
	No 24-v power supply to control circuit.	Check transformer. Transformers with internal overcurrent protection require a cool down period before resetting.
	Miswired or loose connections.	Check all wiring and wire nut connections.
	Burned-out heat anticipator in thermostat.	Replace thermostat.
Inadequate Heating.	Broken thermostat wires.	Run continuity check. Replace wires, if necessary.
	Dirty air filter.	Clean or replace filter as necessary.
	Gas input to unit too low.	Check gas pressure at manifold. Clock gas meter for input. If too low, increase manifold pressure, or replace with correct orifices.
	Unit undersized for application.	Replace with proper unit or add additional unit.
	Restricted airflow.	Clean filter, replace filter, or remove any restrictions.
	Blower speed too low.	Use high speed tap, increase fan speed, or install optional blower, as suitable for individual units.
	Limit switch cycles main burners.	Check thermostat heat anticipator settings, and temperature rise of unit. Adjust as needed.
	Too much outdoor air.	Adjust minimum position.
Check economizer operation.		
Poor Flame Characteristics.	Incomplete combustion (lack of combustion air) results in: Aldehyde odors, CO, sooting flame, or floating flame.	Check all screws around flue outlets and burner compartment. Tighten as necessary.
		Cracked heat exchanger.
		Overfired unit — reduce input, change orifices, or adjust gas line or manifold pressure.
		Check vent for restriction. Clean as necessary.
		Check orifice to burner alignment.
Burners Will Not Turn Off.	Unit is locked into Heating mode for a one minute minimum.	Wait until mandatory one-minute time period has elapsed or reset power to unit.

Table 12 — IGC Board LED Alarm Codes^{a,b,c,d}

LED FLASH CODE	DESCRIPTION	ACTION TAKEN BY CONTROL	RESET METHOD	PROBABLE CAUSE
On	Normal Operation	—	—	—
Off	Hardware Failure	No gas heating.	—	Loss of power to the IGC. Check 5 amp fuse on IGC, power to unit, 24-v circuit breaker, transformer, and wiring to the IGC.
1 Flash	Indoor Fan On/Off Delay Modified	5 seconds subtracted from On delay. 5 seconds added to Off delay (3 minute maximum).	Power reset.	High temperature limit switch opens during heat exchanger warm-up period before fan-on delay expires. High temperature limit switch opens within 10 minutes of heat call (W) Off. See Limit Switch Fault.
2 Flashes	Limit Switch Fault	Gas valve and igniter Off. Indoor fan and inducer On.	Limit switch closed or heat call (W) Off.	High temperature limit switch is open. Check the operation of the indoor (evaporator) fan motor. Ensure that the supply-air temperature rise is within the range on the unit nameplate. Check wiring and limit switch operation.
3 Flashes	Flame Sense Fault	Indoor fan and inducer On.	Flame sense normal. Power reset for LED reset.	The IGC sensed a flame when the gas valve should be closed. Check wiring, flame sensor, and gas valve operation.
4 Flashes	Four Consecutive Limit Switch Fault	No gas heating.	Heat call (W) Off. Power reset for LED reset.	Four consecutive limit switch faults within a single call for heat. See Limit Switch Fault.
5 Flashes	Ignition Fault	No gas heating.	Heat call (W) Off. Power reset for LED reset.	Unit unsuccessfully attempted ignition for 15 minutes. Check igniter and flame sensor electrode spacing, gaps, etc. Check flame sense and igniter wiring. Check gas valve operation and gas supply.
6 Flashes	Induced Draft Motor/Pressure Switch Fault	If heat off: no gas heating. If heat on: gas valve Off and inducer On.	Inducer sense normal or heat call (W) Off.	Inducer sense On when heat call Off, or inducer sense Off when heat call On. Check wiring, voltage, and operation of IGC motor. Check inducer motor and flue gas pressure switch.
7 Flashes	Rollout Switch Lockout	Gas valve and igniter Off. Indoor fan and inducer On.	Power reset.	Rollout switch has opened. Check gas valve operation. Check induced-draft blower wheel is properly secured to motor shaft.
8 Flashes	Internal Control Lockout	No gas heating.	Power reset.	IGC has sensed internal hardware or software error. If fault is not cleared by resetting 24-v power, check for bad gas valve, replace the IGC.
9 Flashes	Temporary Software Lockout	No gas heating.	One hour auto reset or power reset.	Electrical interference is disrupting the IGC software.

NOTE(S):

- There is a 3-second pause between alarm code displays.
- If more than one alarm code exists, then all applicable alarm codes will be displayed in numerical sequence.
- Alarm codes on the IGC will be lost if power to the unit is interrupted.
- If the flue gas inducer pressure switch is stuck closed on a W1 call, then the unit will sit idle, and the IGC will produce no fault codes.

LEGEND

IGC — Integrated Gas Unit Control
LED — Light-Emitting Diode

SYSTEMVU™ CONTROL SYSTEM

The SystemVu control is a comprehensive unit-management system. The control system is easy to access, configure, diagnose and troubleshoot.

The SystemVu control system is fully communicating and cable-ready for connection to the Carrier Comfort Network® (CCN), Carrier i-Vu®, and Third Party BACnet®¹ building management systems. The control provides high-speed communications for remote monitoring via the Internet. Multiple units can be linked together (and to other Direct Digital Control (DDC) equipped units) using a 3-wire communication bus.

The SystemVu control system is easy to access through the use of an integrated display module. A computer is not required for start-up. Access to control menus is simplified by the ability to quickly select from 7 main menu items. An expanded readout provides detailed explanations of control information. Only six buttons are required to maneuver through the entire controls menu. The display readout is designed to be visible even in bright sunlight. See Fig. 65.

1. Third-party trademarks and logos are the property of their respective owners.

SystemVu Interface

This integrated device is the keypad interface used to access the control information, read sensor values, and test the unit. The interface is located in the main control box.

Through the SystemVu interface, the user can access all of the inputs and outputs to check on their values and status, configure operating parameters, and evaluate the current decision status for operating modes. The control also includes an alarm history which can be accessed from the display. The user can access a built-in test routine that can be used at start-up commissioning and troubleshooting.

Additional SystemVu Installation and Troubleshooting

Additional installation, wiring and troubleshooting information for the SystemVu Controller can be found in the following manual: 48/50FE 04-30, 48/50GE 04-28 Single Package Rooftop Units with SystemVu™ Controls Version X.X and Puron Advance™ (R-454B) Refrigerant, Controls, Start-Up, Operation and Troubleshooting.

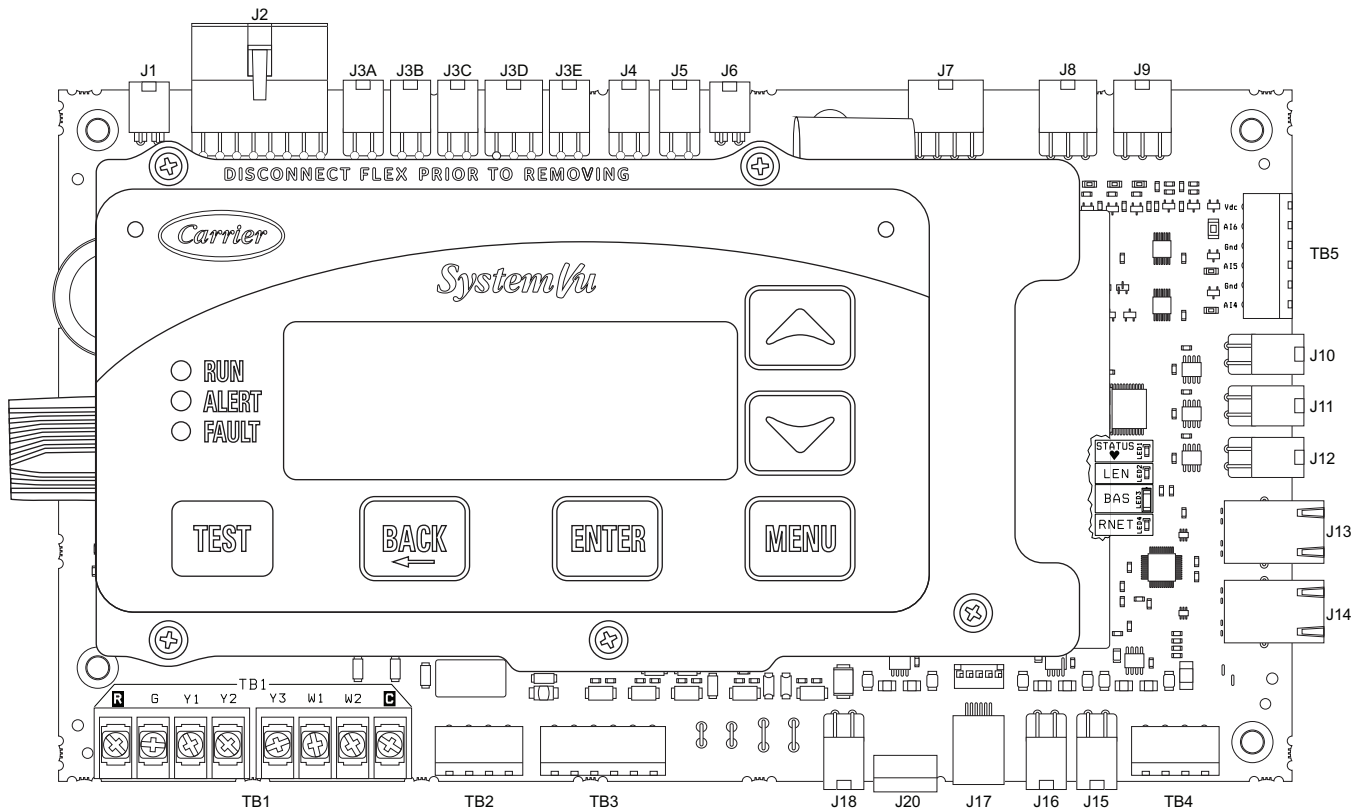


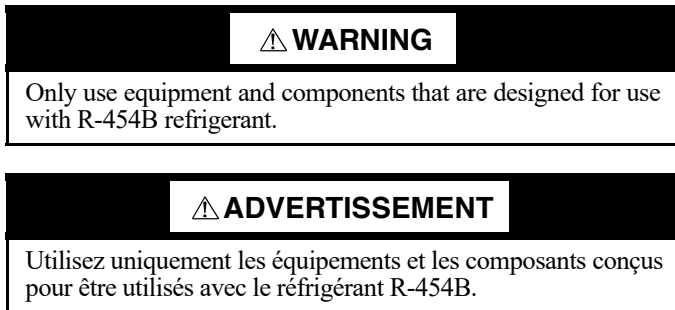
Fig. 65 — SystemVu Control

A2L REFRIGERATION INFORMATION

This equipment contains R-454B, a mildly flammable refrigerant classified as A2L (see Fig. 66). Read all instructions prior to transporting, storing, installing, or servicing this equipment.



Fig. 66 — A2L Refrigerant Safety Group Warning Label



Servicing

Prior to, and during the work being performed on a unit containing A2L refrigerant, the area must be checked with an appropriate refrigerant detector to ensure that the person or persons performing work are aware of a potentially toxic or flammable atmosphere. The area must also be surveyed to ensure there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

Should any hot work need to be performed on the refrigerant system, or associated parts, appropriate fire extinguishing equipment shall be available nearby. Have a dry powder or CO₂ fire extinguisher adjacent to the charging area.

All maintenance staff and others working in the local area shall also be instructed on the nature of work being carried out. Work in confined spaces shall be avoided wherever possible.

Minimum Conditioned Space Area

The space area served by ducted equipment with A2L refrigerant is restricted by building code based on refrigerant volume that the releasable to the conditioned space served by the duct system.

Determine the conditioned space area by calculating the floor area (room length x room width) of all spaces served by a common duct system and adding them all together to get the total conditioned space area.

Compare the calculated total conditioned space area to the minimum conditioned space area (TA_{min}) listed in Table 13, based on the unit size and configuration (with or without Humidi-MiZer).

Table 13 — Minimum Conditioned Space Area ($MCSA$ or TA_{min})

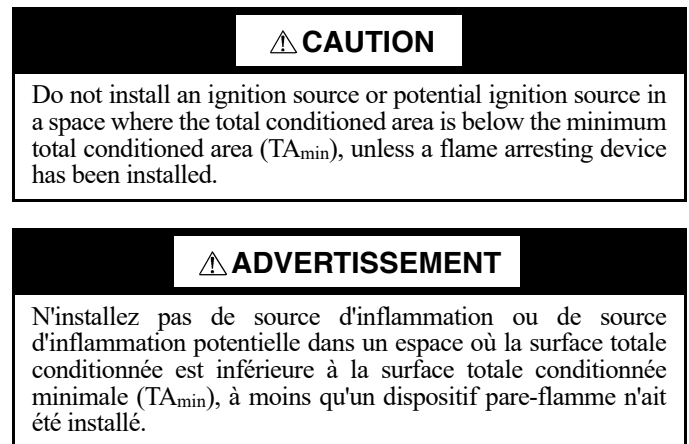
UNIT	$(TA_{min})^a$	
	Sq Ft	Sq Meter
48FE*M08	300	28
48FE*M09	317	30
48FE*M12	423	40
48FE*M14	488	46
48FE*M16	646	60
48FE*N08	391	37
48FE*N09	526	49
48FE*N12	640	60
48FE*N14	708	66
48FE*N16	916	85

NOTE(S):

- a. TA_{min} is based on a minimum ceiling height of 7.2 ft (2.2 m) and the worst-case unit refrigerant charge.

If the space area is above the minimum conditioned space area listed in Table 13 based on unit size and configuration, no action is needed.

If the conditioned space area is below the minimum conditioned space area listed in Table 13 based on unit size and configuration, then additional ventilation may be required. Refer to local code, UL-60335-2-40, or ASHRAE standard 15.



Detection of Flammable Refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector utilizing a naked flame) shall not be used.

The following leak detection methods are deemed acceptable for all refrigerant systems.

- Electronic leak detectors may be used to detect refrigerant leaks, but in the case of flammable refrigerants the sensitivity may not be adequate, or may need recalibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25% max.) is confirmed.
- Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work. Examples of leak detection fluids:
 - Bubble method.

- Fluorescent method agents.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Removal of refrigerant shall be according to the following section.

Evacuation, Removal, and Recovery

When breaking into the refrigerant circuit to make repairs, or for any other purpose, conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration.

The following procedure shall be adhered to:

- Safely remove refrigerant following local and national regulations
 - Evacuate refrigerant.
 - Purge the circuit with inert gas (optional for A2L refrigerants).
 - Continuously flush or purge with inert gas when using flame to open circuit.
 - Open the circuit.

For appliances containing flammable refrigerants, purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process may need to be repeated several times until the system is free from refrigerant. When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labeled for that refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect coupling and in good condition.

The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer not arranged.

IMPORTANT: Do not mix refrigerants in recovery units, and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely

IMPORTANT: At no point during this process should the outlet for the vacuum pump be close to any potential ignition sources, and ventilation shall be available.

Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

1. Become familiar with the equipment and its operation.
2. Isolate the system electrically.
3. Before attempting the procedure, ensure that:
 - a. Mechanical handling equipment is available, if required for handling refrigerant cylinders
 - b. All personal protective equipment is available and being used correctly
 - c. The recovery process is supervised at all times by a competent person
 - d. Recovery equipment and cylinders conform to the appropriate standards
4. Pump down refrigerant system, if possible
5. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
6. Make sure that the cylinder is situated on the scales before recovery takes place.
7. Start the recovery machine and operate in accordance with instructions.
8. Do not overfill cylinders (no more than 80% of volume liquid charge).
9. Do not exceed the maximum working pressure of the cylinder, even temporarily.
10. When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from the site promptly and all isolation valves on the equipment are closed off.
11. Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

Equipment shall be labeled that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For units containing flammable refrigerants, affix labels on the equipment stating the equipment contains flammable refrigerant.

Leak Dissipation System

48FE units use Puron Advance™ R-454B refrigerant. These units are equipped with a factory installed R-454B leak dissipation system to ensure safe operation in the event of a refrigerant leak. This system consists of an A2L sensor (Fig. 67) and the dissipation control board (see Fig. 68) which are located in the Indoor Coil access section of the unit (see Fig. 1 on page 5). The A2L sensor is located between the indoor coil and the air filters.

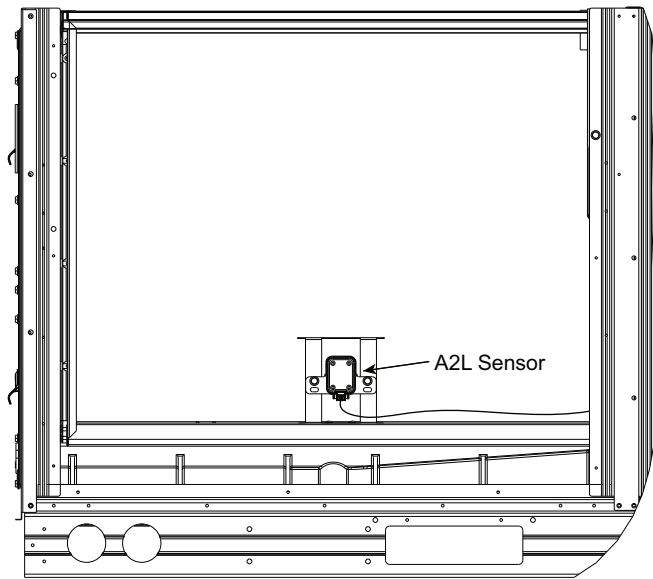


Fig. 67 — Location of A2L Sensor

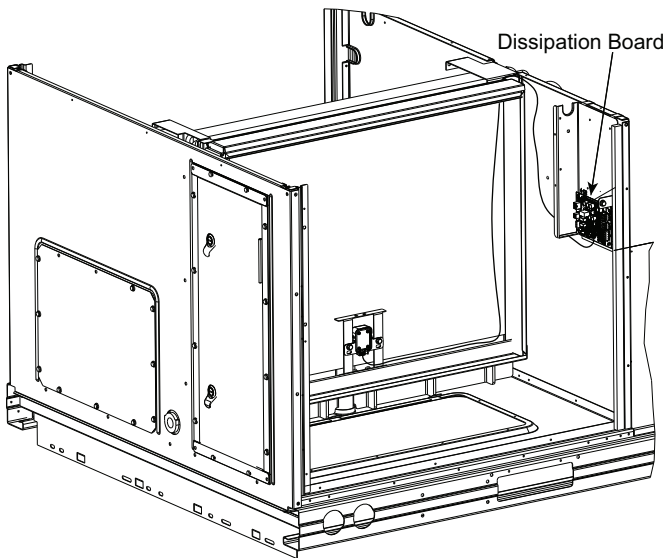


Fig. 68 — Location of Dissipation Control Board (Shown with Dust Cover Removed)

The A2L detection sensor communicates via a wiring harness to the dissipation board. The sensor harness is routed on the bottom of the filter rack towards the unit bulkhead and secured with wire ties. The sensor harness then runs up the side of the filter rack and exits over the top of the rack towards the dissipation board.

NOTE: The drain wire must be properly connected to the ground lug on the dissipation board via the quick connect and ground harness. Failure of proper sensor harness grounding can lead to false dissipation events.

SEQUENCE OF OPERATION

The control functions as an R-454B refrigerant dissipation system. If the refrigerant detection sensor sends a signal indicating a refrigerant leak, the control board will prevent heating and cooling operation and begin dissipating the sensed refrigerant with a blower request. The refrigerant dissipation board will display a flash code from the yellow status LED (see Fig. 69) indicating the sensor that detected the refrigerant. See Fig. 71 on page 52 for the full text on the Dissipation Control dust cover label.

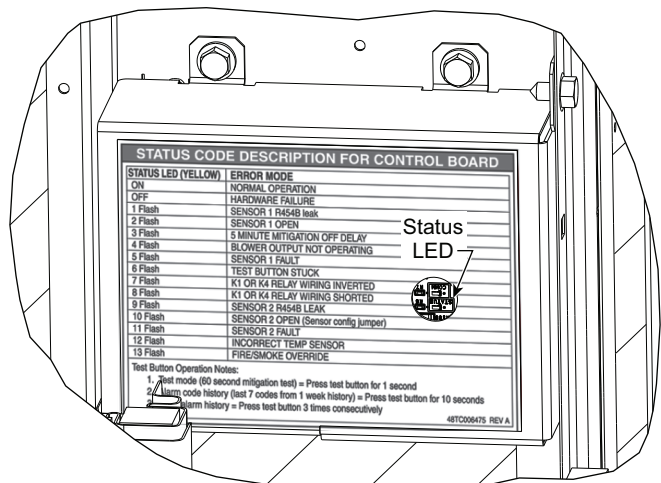
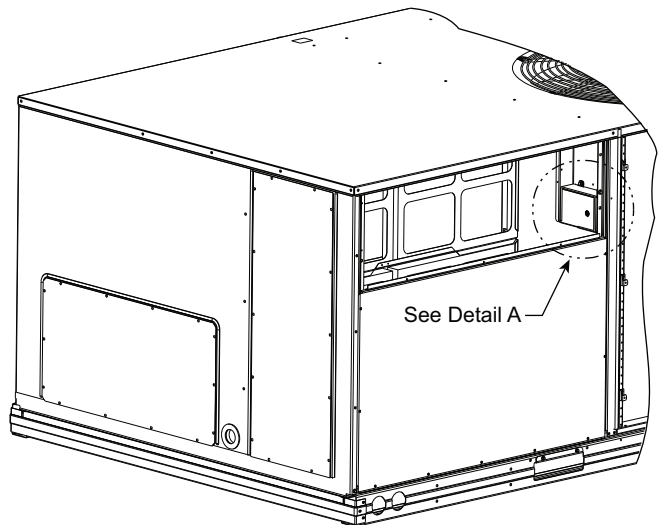
When the sensor signal indicates the refrigerant has dissipated, the dissipation board yellow status LED will display a flash code 3 and return to its normal state and allow unit operations after a 5 minute delay.

LEAK DISSIPATION SYSTEM SELF-TEST

Power on the unit and verify proper functioning of equipment. The yellow Status LED on the dissipation board should be steady (see Fig. 69). If flash codes are present, see Troubleshooting on page 52.

NOTE: Operation of the Test Mode is only possible if no faults exist on the dissipation board.

Remove the dust cover from the Dissipation control board to access the Test button (see Fig. 70). The Test button is located above the COMM LED.



Detail A

Fig. 69 — Yellow STATUS LED

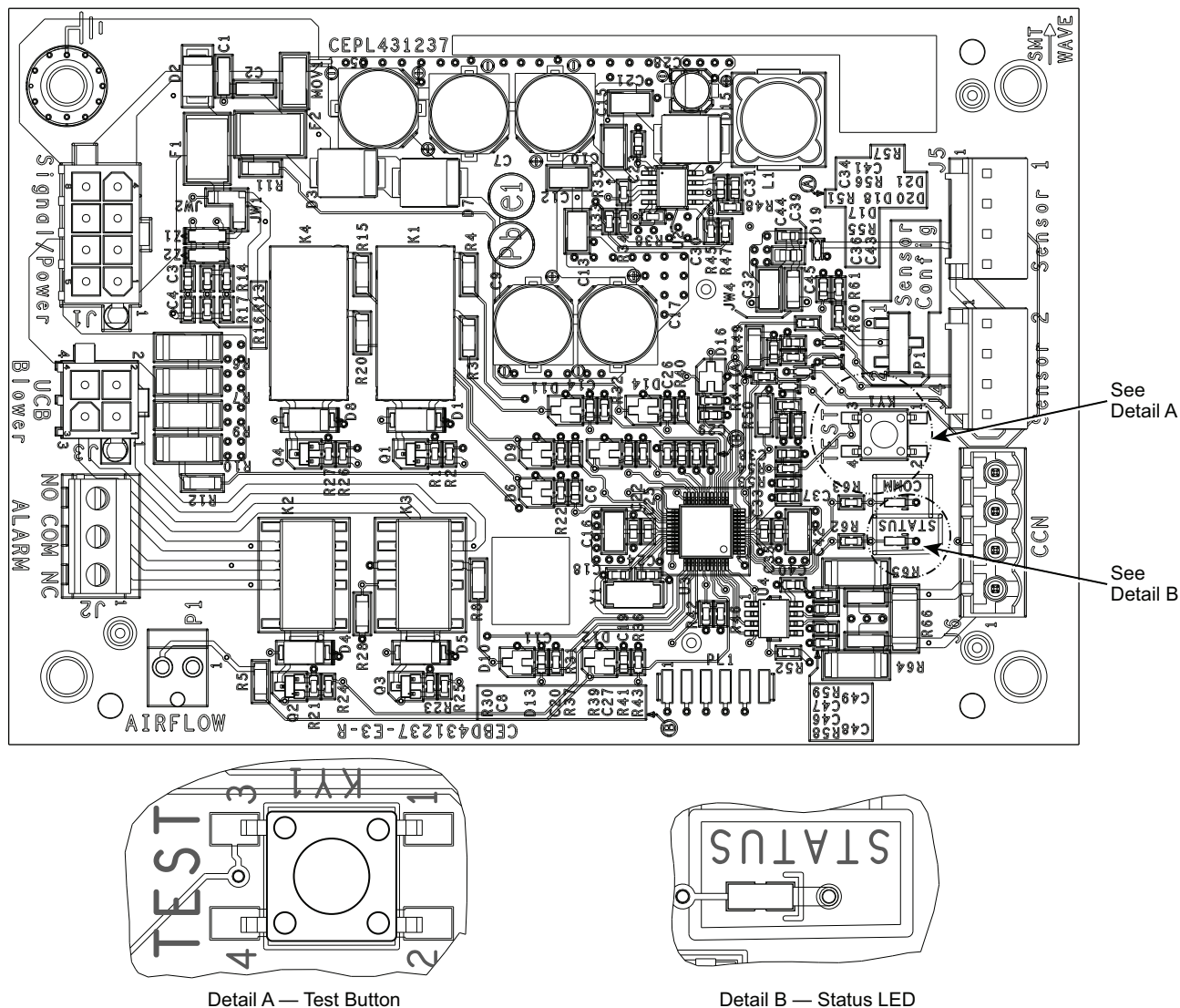


Fig. 70 — Dissipation Control Board — Shown without Dust Cover

Press the Test button on the dissipation system control board to ensure proper dissipation system operation under each test condition listed below. After pressing the Test button, system will enter Dissipation Mode for 60 seconds to help verify correct operation.

IMPORTANT: Press the Test button for roughly ONE SECOND to enter Test Mode. Pressing the Test button for a longer periods enables different functions (see Table 14).

Table 14 — Dissipation Board Test Button Functions

HOLD BUTTON TIME (SEC)	FUNCTION
1-4	Dissipation Mode for 60 seconds
5-29	Display flash code history
30+	Flash code 6
3 Rapid Presses	Clear flash code history

Ensure that the unit is able to meet the minimum required dissipation mode airflows. These required minimum airflow rates during Dissipation Mode are listed in Table 15. They are based on the total system refrigerant charge quantity.

Table 15 — Minimum Dissipation Air Flows

MINIMUM DISSIPATION AIR FLOW (cfm)	
UNIT	cfm
48FE*M08	280
48FE*M09	290
48FE*M12	390
48FE*M14	450
48FE*M16	600
48FE*M08	360
48FE*M09	480
48FE*M12	590
48FE*M14	650
48FE*M16	840

Table 16 details the required operational checks to ensure proper dissipation system function.

Table 16 — Dissipation System Required Operational Checks

NORMAL OPERATION				
TEST NO.	UNIT DEMAND	COMPRESSOR	INDOOR FAN	ELECTRIC/ GAS HEAT
1	None	Off	Off	Off
2	Cool	On	On	Off
3	Heat	On	On	On
DISSIPATION ACTIVATED				
4	None	Off	On	Off
5	Cool	Off	On	Off
6	Heat	Off	On	Off

Figure 71 shows the flash codes displayed on the Dissipation Control Board.

TROUBLESHOOTING

For all flash codes, first try power cycling the system to remove the code.

No Power

Verify the wiring to/from pins 1 and 8 on the power harness plug. Check the 24V system wiring from the transformer.

See Table 17 for details on the operating status and troubleshooting of the Dissipation system for the various flash codes.

STATUS CODE DESCRIPTION FOR CONTROL BOARD	
STATUS LED (YELLOW)	ERROR MODE
ON	NORMAL OPERATION
OFF	HARDWARE FAILURE
1 Flash	SENSOR 1 R454B leak
2 Flash	SENSOR 1 OPEN
3 Flash	5 MINUTE MITIGATION OFF DELAY
4 Flash	BLOWER OUTPUT NOT OPERATING
5 Flash	SENSOR 1 FAULT
6 Flash	TEST BUTTON STUCK
7 Flash	K1 OR K4 RELAY WIRING INVERTED
8 Flash	K1 OR K4 RELAY WIRING SHORTED
9 Flash	SENSOR 2 R454B LEAK
10 Flash	SENSOR 2 OPEN (Sensor config jumper)
11 Flash	SENSOR 2 FAULT
12 Flash	INCORRECT TEMP SENSOR
13 Flash	FIRE/SMOKE OVERRIDE
Test Button Operation Notes:	
1. Test mode (60 second mitigation test) = Press test button for 1 second	
2. Alarm code history (last 7 codes from 1 week history) = Press test button for 10 seconds	
3. Clear alarm history = Press test button 3 times consecutively	
48TC006475 REV A	

Fig. 71 — Dissipation Control Cover Label

Table 17 — Status LED Troubleshooting Table

STATUS LED	REASON	CONTROL VERBIAGE	MODE
Flashing 1	Sensor 1 \geq 20% LFL	REFRIG DISSIPATION ACTIVE	Dissipation in Process
Flashing 2	Sensor 1 Open	REFRIG SENSOR OPEN	Dissipation in Process
Flashing 3	5 Minute Blower Operating, Sensor < 20% LFL and sensors are not opened (done after fault 1, 2, 9 and 10)	DISSIPATION OFF DELAY ACTIVE	Dissipation in Process
Flashing 4	0 VAC sensed on G output.	BLOWER OUTPUT NOT OPERATING	Dissipation in Process
Flashing 5	Fault with the A2L digital sensor	REFRIG SENSOR FAULT	Dissipation in Process
Flashing 6	If KY1 is stuck pressed for more than 30 seconds.	TEST BUTTON STUCK	To prevent a shorted KY1 to keep the dissipation running continuously.
Flashing 7	Y out switched with Y in or W out switched with W in	Y (K4) OR W (K1) WIRING INVERTED	Normal mode
Flashing 8	Y or W shorted (relay detects both sides are high)	Y (K4) OR W (K1) OUTPUT SHORTED TO Y (K4) OR W (K1) INPUT	Normal mode
Flashing 9 ^a	Sensor 2 \geq 20% LFL	SENSOR 2 DISSIPATION ACTIVE	Dissipation in Process
Flashing 10 ^a	Sensor 2 Open	SENSOR 2 OPEN	Dissipation in Process
Flashing 11 ^a	Fault with the second A2L digital sensor	SENSOR 2 FAULT	Dissipation in Process
Flashing 12	High temperature sensor attached on commercial	OVERCURRENT INCORRECT SENSOR	Normal mode
Flashing 13	G input signal is lost. Indicates another unit safety will override dissipation.	EXT SAFETY OVERRIDE	Normal mode

NOTE(S):

- a. There is only one sensor mounted in these units. This table represents the standard label being put on all commercial equipment. The hardware changes only allow one sensor to be connected to the board; the software remains the same for a one or two sensor board. Although unlikely these flash codes may appear if the board malfunctions.

LEGEND

LFL — Lower Flammable Limit

ECONOMIZER SYSTEMS

The unit may be equipped with a factory-installed or accessory (field-installed) economizer system. Two types are available: one with a logic control system (EconomizerONE) and one without a control system (EconoMiSer® 2). See Fig. 72-74 for component locations on each type.

Economizers use direct-drive damper actuators.

IMPORTANT: Any economizer that meets the economizer requirements as laid out in California's Title 24 mandatory section 120.2 (fault detection and diagnostics) and/or prescriptive section 140.4 (life-cycle tests, damper leakage, 5 year warranty, sensor accuracy, etc), will have a label on the economizer. Any economizer without this label does not meet California's Title 24. The five year limited parts warranty referred to in section 140.4 only applies to factory installed economizers. Please refer to your economizer on your unit.

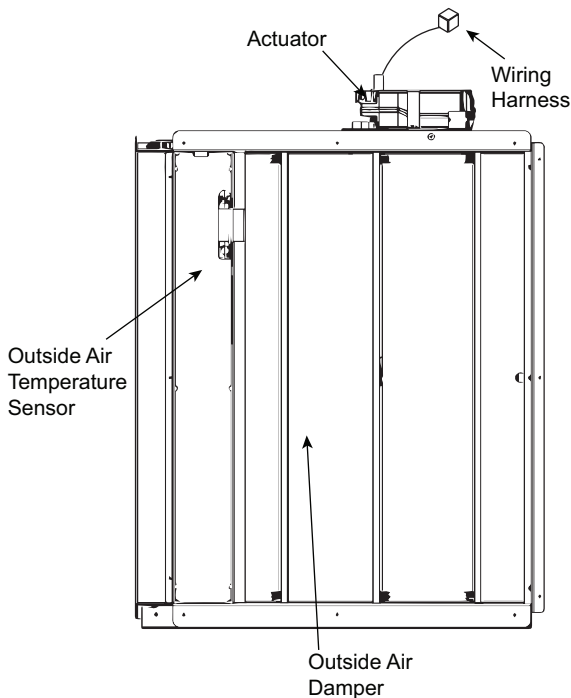


Fig. 72 — 48FE*08-14 EconomizerONE Component Locations (CRECOMZR108A00 Shown)

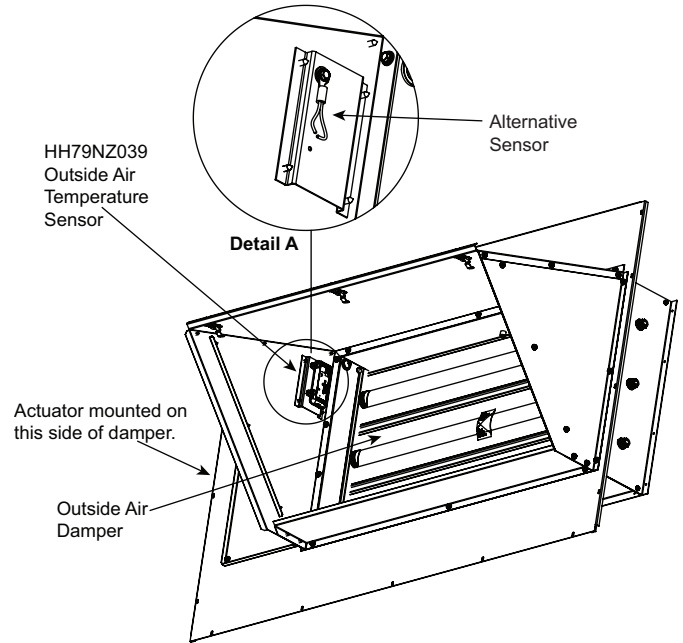
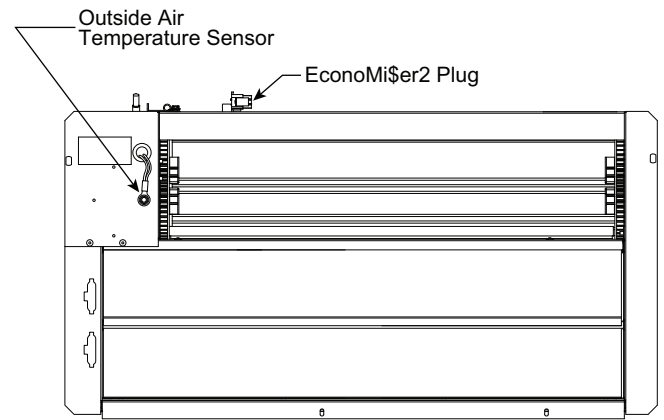


Fig. 73 — 48FE*16 EconomizerONE Component Locations (CRECOMZR112A00 Shown)



**Fig. 74 — EconoMiSer2 Component Locations
EconoMiSer®2**

IMPORTANT: The optional EconoMiSer®2 does not include a controller. The EconoMiSer2 is operated by a 4 mA to 20 mA signal from an existing field-supplied controller. See Fig. 75 for wiring information.

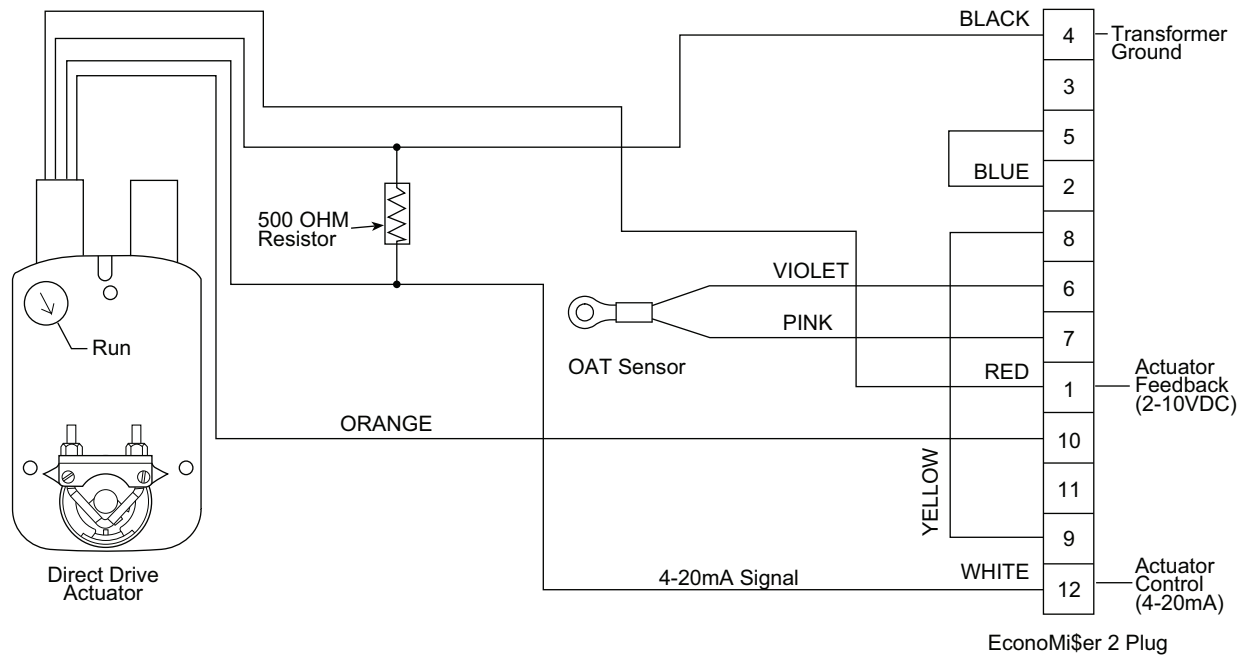


Fig. 75 — EconoMiSer2 with 4 to 20 mA Control Wiring

EconomizerONE (Field-Installed Accessory)

MOUNTING, INSTALLATION, AND WIRING

⚠ WARNING

Failure to follow this caution may result in damage to equipment. Be sure to allow enough time for compressor startup and shutdown between checkout tests so that the compressors do not short-cycle.

Mounting the Economizer Controller Base Module

Before mounting, leave specific mounting clearances so that there is space for mounting, wiring, and servicing. See Fig. 76 and Table 18 for economizer controller wiring details.

POL224 can be mounted to sheet metal. Use two no. 6-3/4 in. self-tapping screws to mount POL224. Order screws and spacers separately, as they are not provided with the products.

See the installation instructions included with the controller for detailed clearance requirements and graphical mounting instructions.

Mounting Devices Connected to the Economizer Controller

Devices like damper actuators, sensors (temperature sensor, humidity sensor, combination temperature and humidity sensor, CO₂ sensor), thermostats, and exhaust fans can be connected to the economizer controller. For information on how to mount the devices, see the device's installation instructions.

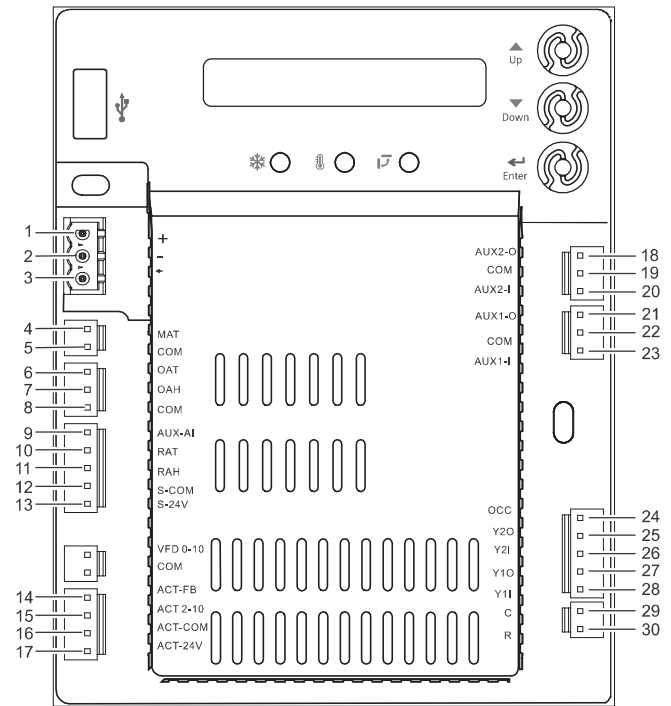


Fig. 76 — Economizer Control Wiring

Table 18 — Economizer Control Wiring Settings

NO.	LABEL	TYPE	DESCRIPTION
1	+	RS485 Modbus A	Line A
2	-	RS485 Modbus B	Line B
3	⏏	GND_ISO	Earth Ground
4	MAT	Type II NTC 10K or 0-10 vdc	Mixed or Discharge Air Temperature Sensor
5	COM	COM	Mixed or Discharge Air Temperature Sensor Common
6	OAT	Type II NTC 10K or 0-10 vdc	Outside Air Temperature Sensor
7	OA-H	0-10 vdc or 4-20mA	Outside Air Relative Humidity Sensor
8	COM	COM	Outside Air Temperature Sensor or Outside Air Relative Humidity Sensor Common
9	AUX-AI	0-10 vdc, 2-10 vdc or 0-5 vdc	Air Quality Sensor or Pressure Sensor
10	RAT	Type II NTC 10K or 0-10 vdc	Return Air Temperature Sensor
11	RAH	0-10 vdc or 4-20mA	Return Air Relative Humidity Sensor
12	S-COM	COM	24 vac Common
13	S-24V	24 vac	24 vac Power Out to Sensors
14	ACT-FB	2-10 vdc	Damper Actuator Feedback
15	ACT2-10	2-10 vdc	Damper Actuator Output
16	ACT-COM	COM	Damper Actuator Output Common
17	ACT-24V	24 vac	24 vac Power Out to Damper Actuator
18	AUX2-O	24 vac OUT	Configurable: • Cooling Stage 3 Output • Exhaust Fan (1 or 2) • System Alarm Output (Title 24)
19	COM	COM	24 vac Common
20	AUX2-1	24 vac IN	Configurable: • Cooling Stage 3 Input • Shut Down • Heat Conventional (W1) • Heat Pump Changeover (reversing valve OB) • Pre-Occupancy
21	AUX1-O	24 vac OUT	Configurable: • Cooling Stage 3 Output • Exhaust Fan (1 or 2) • VFD On/Off (Variable Speed Supply Fan Enable or Disable) • System Alarm Output (Title 24)
22	COM	COM	24 vac Common
23	AUX1-I	24 vac IN	Configurable: • Cooling Stage 3 Input • Shut Down • Heat Conventional (W1) • Heat Pump Changeover (reversing valve OB) • Pre-Occupancy
24	OCC	24 vac IN	Occupancy Input
25	Y2O	24 vac OUT	Cooling Stage 2 Output to Stage 2 Mechanical Cooling
26	Y2I	24 vac IN	Cooling Stage 2 Input from Commercial Thermostat
27	Y1O	24 vac OUT	Cooling Stage 1 Output to Stage 1 Mechanical Cooling
28	Y1I	24 vac IN	Cooling Stage 1 Input from Commercial Thermostat
29	C	COM	24 vac Common
30	R	24 vac	24 vac Power

**CONNECTING PERIPHERAL DEVICES TO THE
ECONOMIZER CONTROLLER**

See Fig. 77-81 for wiring details.

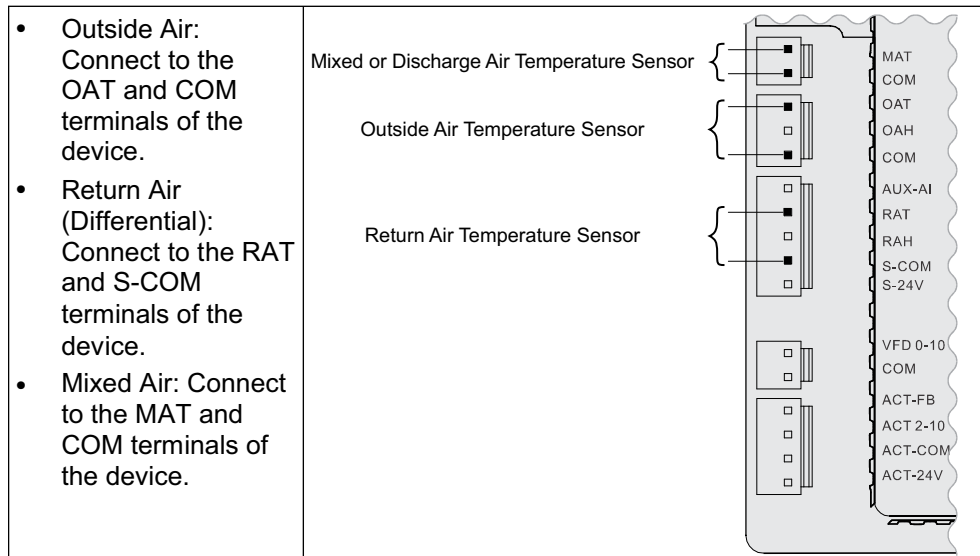


Fig. 77 — Temperature Sensor Connection

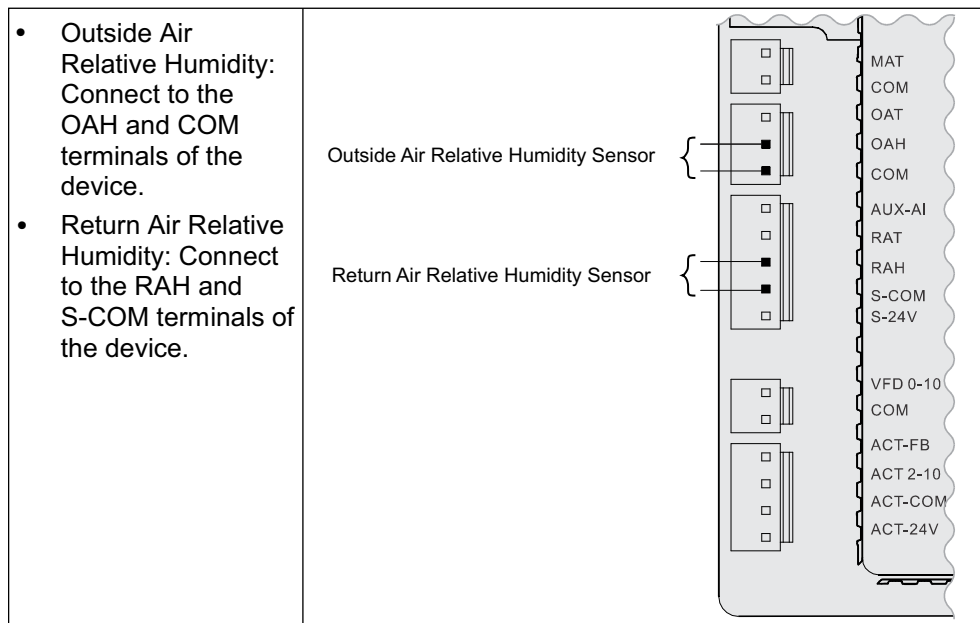


Fig. 78 — Relative Humidity Sensor Connection

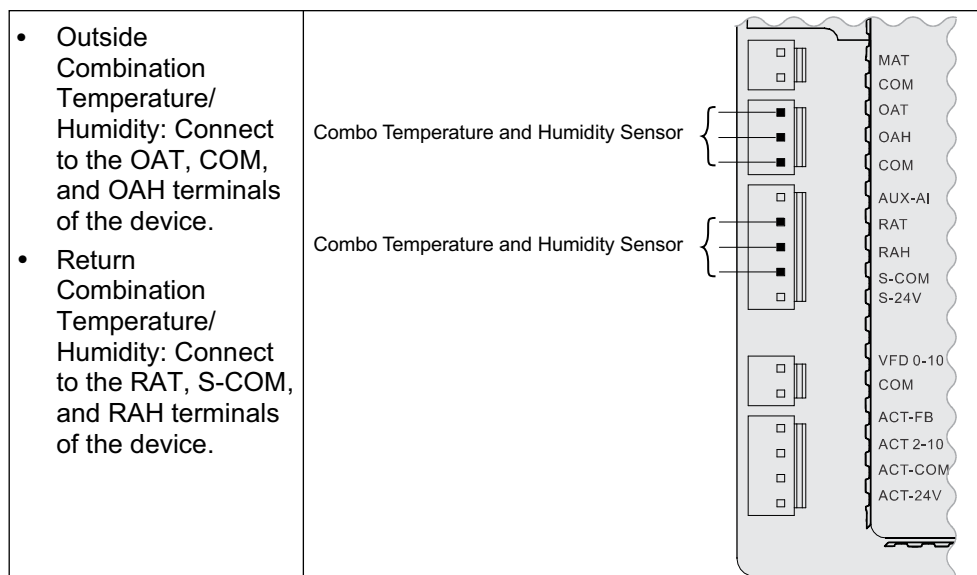


Fig. 79 — Combination Temperature/Humidity Sensor Connection

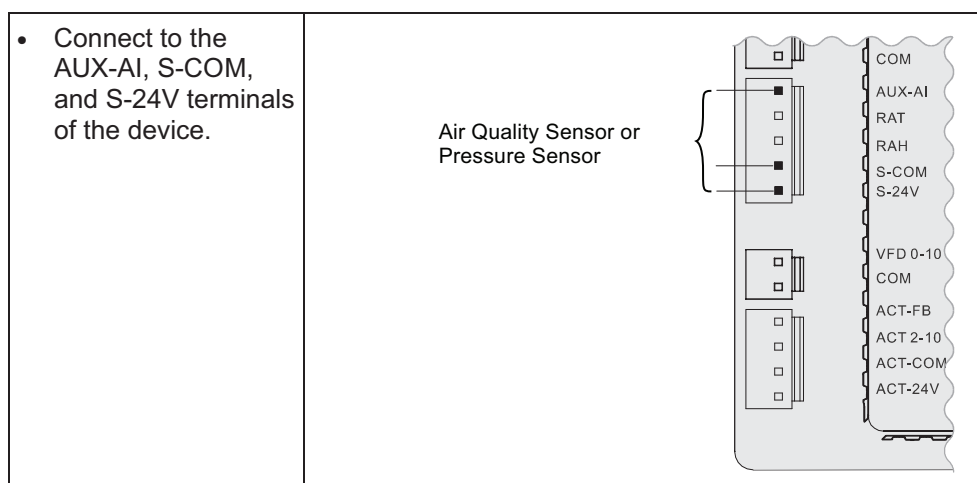


Fig. 80 — CO₂/Pressure Sensor Connection

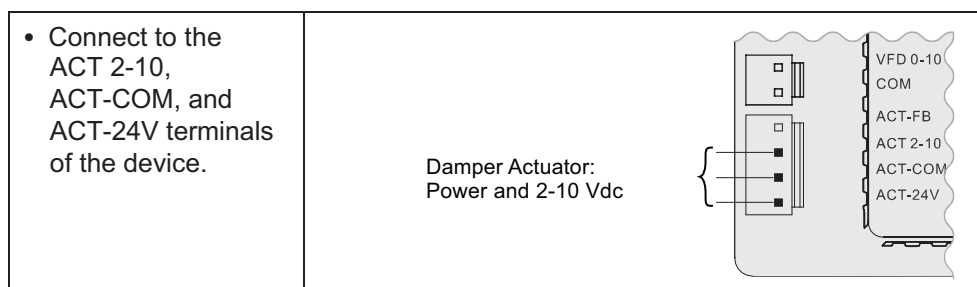


Fig. 81 — Damper Actuator Connection

EconomizerONE (Factory Option)

ECONOMIZER SETTINGS

Interface Overview

EconomizerONE

This option consists of the following:

- Low Leak Economizer Assembly
- HH79NZ039 OA (Outdoor Air) Dry Bulb Sensor
- HH79NZ039 Mixed Air Sensor
- POL224 Controller
- 50HE005489 Harness

POL224 Economizer Module Wiring

The economizer controller used on electromechanical units is a Siemens POL224, which is to be located in the RTU base unit's control box. See Fig. 82 for button description of the POL224 controller. Refer to the unit dimensional drawing for the location of the control box access panel.

The POL224 controller provides the following:

1. One-line LCD (Liquid Crystal Display) — After a period of inactivity, the controller displays the default HMI (Human Machine Interface) screen (free cooling status, 1FREE-COOL YES or 1FREE COOL NO). See Fig. 82-86.
2. Operation button (Up button) — Move to the previous value, step, or category.
3. Operation button (Down Button) — Move to the next value, step, or category.
4. Operation Button (Enter Button):
 - a. Press Enter to edit the current value or option.
 - b. Press Enter to confirm a newly selected value or option.
 - c. Press Enter + Up to jump up one entire category.
 - d. Press Enter + Down to jump down one entire category.

User Interface and Keypad

The controller user interface consists of an LCD display and a 3-button keypad for input. The LCD is a 16 character by 1-line dot matrix display. The keypad is used to navigate and change the desired menu items on the display. See Fig. 82.

The Climatix™ mobile application allows for installation, commissioning, and servicing. Scanning a QR code on the controller allows users to download the mobile application on Android™¹ or Apple iOS®¹, but a Wi-Fi/WLAN stick is needed. See Fig. 82 and 83. Plug Wi-Fi/WLAN stick into controller USB port for temporary connection for mobile application set-up. The Wi-Fi/WLAN stick can be used for multiple units.

Menu Structure

Menus are displayed in the economizer controller via categories. There are eight first-level menus, each of which is represented by a number at the beginning of the line on the LCD. Pressing Enter + Up or Down can toggle between different first-level menus. Submenus follow the numbered first-level menus closely. Pressing Up or Down can toggle between different submenus.

At the end of the line, the LCD displays the value of the current submenu (if any). If the value is editable, pressing Enter will put the terminal in Edit mode. The value is then highlighted for change. After making a change by pressing Up or Down, press Enter to confirm the change and exit the Edit mode. See Fig. 85.

Powering the Economizer Controller

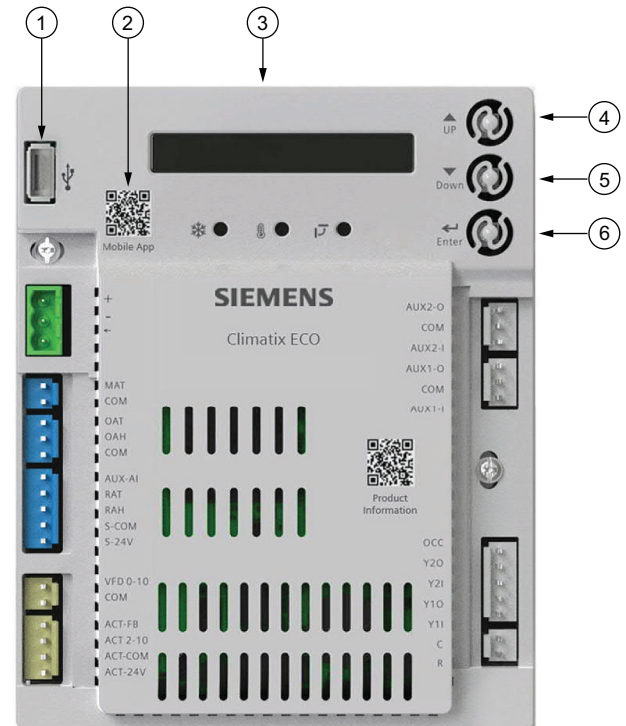
The POL224 controller power connections are made through the economizer harness (P/N 50HE005489). Connections from

the harness are made to the C (24 vac common) and R (24 vac power) terminals of the economizer controller. See Fig. 84.

LED Indication

NOTE: If different faulty events occur at the same time, then sensor/DAC LED lights up following the priority below: Red → Yellow → Off. For example, if there is a humidity sensor error and air temperature failure at the same time, then the sensor LED turns red rather than yellow. See Fig. 86 and Table 19.

IMPORTANT: After the Economizer controller enters the running state, it may take one minute for peripheral devices to complete initialization. Before that, LED indication might be unstable.



NOTE: QR codes in this image are for reference only.

NO.	DESCRIPTION
1	USB port for Wi-Fi/WLAN stick.
2	QR code to download Climatix™ mobile application.
3	One-line LCD. After a period of inactivity, the controller displays the default: HMI screen (free cooling status, 1FREECOOL YES or 1FREECOOL NO)
4	Operation button (Up button) - Move to the previous value, step or category.
5	Operation button (Down button) - Move to the next value, step or category.
6	Operation button (Enter button): <ul style="list-style-type: none"> • Press to edit the current value or option. • Press to confirm a newly selected value or option. • Press Enter + Up to jump up one entire category. • Press Enter + Down to jump down one entire category.

Fig. 82 — POL224 Controller



NOTE: QR codes in this image are for reference only.

Fig. 83 — Wi-Fi/WLAN Stick

1. Third-party trademarks and logos are the property of their respective owners.

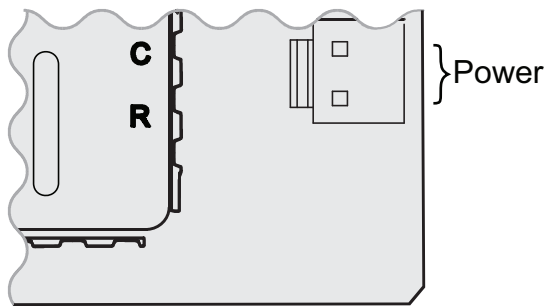
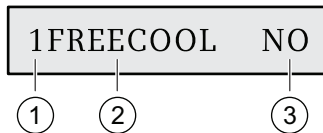


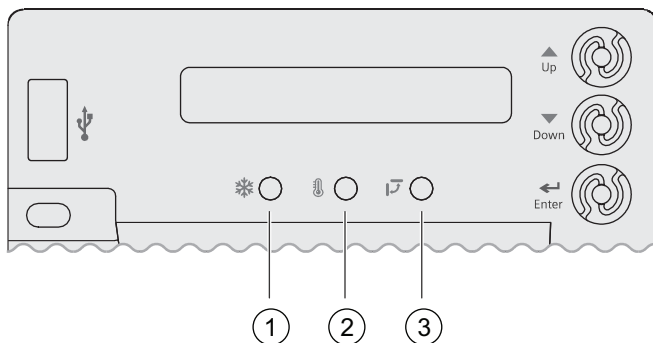
Fig. 84 — Powering the EconomizerONE Controller



No.	Description
1	Number representing the first-level menu of Status Display . Different numbers represent different menus: 1: Status Display 2: Basic Settings 3: Advanced Settings 4: Alarms 5: Enter Configuration State and Reset 6: I/O Config 7: Testing 8: Enter Running State
2	Submenu ^a
3	Value of the current submenu ^a

a. See “Setup and Configuration” on page 69 for detailed submenus together with possible values or ranges.

Fig. 85 — Menu Structure Descriptions



NO.	DESCRIPTION
1	Free Cooling LED
2	Sensor LED
3	DAC LED

Fig. 86 — LED Indication

Table 19 — LED Indication

STATUS	FREE COOLING LED	SENSOR LED	DAC LED
Commissioning mode	Yellow Blinking	Yellow Blinking	Yellow Blinking
Power start up	Yellow On	Yellow On	Yellow On
Free cooling is running	Green On	—	—
Free cooling is available but not running	Green Blinking	—	—
Not economizing when it should	Red Blinking	—	—
Economizing when it should not	Red On	—	—
Sensor working okay	—	Green On	—
Humidity sensor error	—	Yellow On	—
CO₂ sensor error	—	LED Off	—
Air temperature fault/failure	—	Red On	—
Excess outdoor air	—	Red Blinking	—
Damper working okay	—	—	Green On
Damper not modulating	—	—	Red On
Damper slippage	—	—	Red Blinking
Damper unplugged	—	—	Fast Red Blinking
Terminal ACT-FB is configured but no available feedback signal	—	—	LED Off

Functions

Free Cooling Economizing

Free cooling uses unconditioned outside air to cool the space directly. The economizer controller enables or disables free cooling after it judges which control mode is active. It also uses hysteresis to ensure a smooth switchover.

Depending on the sensors that are used, there are four different control modes. In different control modes, the assessed conditions are different. See Table 20.

Default Hysteresis Setting

Hysteresis setting (DB) defaults to 2°F (–17°C). See Fig. 87.

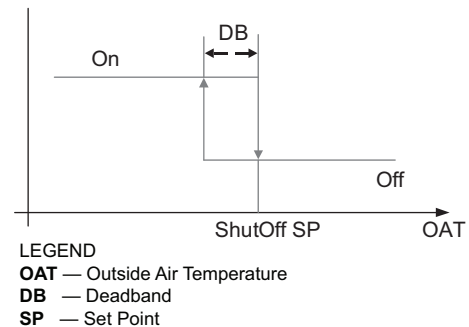


Fig. 87 — Hysteresis Settings

Table 20 — Free Cooling Functions

CONTROL MODE	SENSORS USED	ENABLE FREE COOLING?
Control Mode 1 • Fixed Dry bulb	OA (outside air) Temperature Sensor and MA (Mixed Air) Temperature Sensor	The outside air dry bulb temperature is compared with the set temperature shutoff setpoint. If the outside air dry bulb temperature is below the temperature shutoff setpoint, then the outside air is used to meet all or part of the cooling demand.
Control Mode 2 • Differential Dry bulb (Dual Dry bulbs)	OA Temperature Sensor, RA (Return Air) Temperature Sensor, and MA Temperature Sensor	The outside-air dry bulb temperature is compared with the return air dry bulb temperature. If both OAT and RAT are higher than the temperature high limitation, then free cooling is prohibited. If OAT or RAT is lower than the temperature high limitation and the outside air dry bulb temperature is lower than the return air dry-bulb temperature, then the outside air is used to meet all or part of the cooling demand.
Control Mode 3 • Combination Fixed Enthalpy and Fixed Dry bulb Control	OA Temperature and Humidity Sensor and MA Temperature Sensor	The outside air dry bulb temperature and enthalpy are compared with the set temperature and enthalpy shutoff setpoints. If the outside air enthalpy is lower than the set enthalpy shutoff setpoint, and the outside air dry bulb temperature is lower than the temperature shutoff setpoint, then the outside air can be used for economizing.
Control Mode 4 • Combination of Differential Enthalpy and Fixed Dry bulb	OA Temperature and Humidity Sensor, RA Temperature and Humidity Sensor, and MA Temperature Sensor	The outside air dry bulb temperature and enthalpy are compared with the temperature shutoff setpoint and return air enthalpy. If both OA enthalpy and RA enthalpy are higher than the enthalpy high limitation, then free cooling is prohibited. If OA enthalpy or RA enthalpy is lower than the enthalpy high limitation, outside air enthalpy is lower than the return-air enthalpy, and the outside air dry bulb temperature is lower than the set temperature shutoff setpoint, then outside air can be used for economizing.

Damper Modulation During Free Cooling

Once outside air is suitable for free cooling, the controller modulates the damper based on MAT (mixed air temperature, default) or OAT (outside air temperature). Refer to Table 20.

If MAT is used when free cooling is enabled, MAT setpoint (**3MAT SET**, configurable in “Parameter Settings — Advanced” on page 72) is used for MAT modulating. When MAT falls below the anti-freeze setpoint (**3FRZ PROT**), the damper either fully closes or opens to the minimum position (configurable in “Parameter Settings — Advanced” on page 72).

1. If MAT is lower than MAT setpoint, then the damper is modulated to maintain MAT setpoint, towards fully closed or open to the minimum position based on occupancy status if MAT continues dropping.
2. If MAT is in the range [MAT setpoint, (MAT setpoint + neutral zone band [1°F by default])], then the damper position does not change.
3. If MAT is higher than (MAT setpoint + neutral zone band), then the damper opens towards fully open.
4. If MAT is 10°F higher than MAT setpoint, then the damper fully opens to 100%.

If OAT is used when there is a cooling demand, the damper can be opened to different positions depending on different outside air temperatures:

1. If outside air is higher than 50°F but lower than the temperature shutoff setpoint, then the damper is fully open.
2. If outside air is higher than OAT lockout setpoint but lower than 50°F, then linear modulation is applied when

only Cooling Stage 1 input (Y1I) is ON. Result of the following formula indicates the damper’s open position:

$$([OAT - OAT Lockout Setpoint] / [50 - OAT Lockout Setpoint]) * (80\% - MIN POS) + MIN POS$$

NOTE: When both free cooling and mechanical cooling are on, damper remains fully open regardless of the modulating logic.

Location-Based Shutoff Setpoints

The economizer controller can get location-based temperature and enthalpy shutoff setpoints automatically if it is connected to the Climatix™ mobile application. Once a Wi-Fi/WLAN stick is plugged in, the economizer controller can establish network connection with the mobile application. The temperature and enthalpy shutoff setpoints obtained via the phone or tablet’s GPS functionality can then be synchronized to the economizer controller.

Cooling Stage Operation

The economizer controller accepts inputs for 1 and 2-stage cooling inputs and reroutes to the RTU through the relay connection Y1 and Y2.

The operation of the cooling stages is determined by the availability of Free Cooling provided by the economizer operation mode. See Cooling Stage I/O Logic Tables 21-22. Based on the use of Free Cooling, the operating modes are as follows:

- Y1 is Stage 1 Cooling Demand.
- Y2 is Stage 2 Cooling Demand.
- Free Cooling is always the first cooling stage.
- Cooling Stage 1 call from the Commercial Thermostat (Y1) energizes the Y1 input to the economizer controller.
- Cooling Stage 2 call from the Commercial Thermostat (Y2) energizes the Y2 input to the economizer controller.

Table 21 — 1 and 2-Stage Cooling Stage I/O Logic

ECONOMIZER CONDITION MET	Y1	Y2	COOLING STAGE 1	COOLING STAGE 2
NO	On	On	On	On
NO	On	Off	On	Off
NO	Off	Off	Off	Off
YES	On	On	On	On/Off ^a
YES	On	Off	Off	Off
YES	Off	Off	Off	Off

NOTE(S):

- a. If $OAT \leq MAT$ setpoint (3MAT SET), then Relay 2 is always **OFF** to disable Cooling Stage 2. Otherwise, if both stages of cooling (Y1 and Y2) are **ON** for more than a set time (15 minutes by default), Y2 remains ON, and the OAT is higher than MAT setpoint, then Relay 2 energizes to allow Y2 pass-through to enable Cooling Stage 2.

Table 22 — 2-Stage Cooling Stage I/O Logic

ECONOMIZER CONDITION MET	Y1	Y2	COOLING STAGE 1	COOLING STAGE 2
NO	On	On	On	On
NO	On	On	On	On
NO	On	Off	On	Off
NO	Off	Off	Off	Off
YES	On	On	On	On
YES	On	On	On	On/Off
YES	On	Off	Off	Off
YES	Off	Off	Off	Off

IMPORTANT: The economizer controller can tolerate thermostat wiring mismatch, e.g. Thermostat Y1 → Economizer Y2-In, Thermostat Y2 → Economizer Y1-In. The handling logic is Stage = Y1I + Y2I. For example, Y1O = 1 if Stage >= 1, Y2O = 1 if Stage >= 2.

Multi-Speed Fan Support

The economizer controller supports connection to 2-speed fans. When the unit is equipped with a multi-speed fan, the damper responds to multiple fan speeds via multiple minimum positions (**MIN POS**) to keep minimum airflow. See Tables 23-25.

Table 23 — Damper MIN POS for 2-Speed Fan^a

Y1	Y2	W1 OR O/B	SPD L	SPD H	POS L	POS H
X	—	—	X	—	X	—
X	X	—	—	X	—	X
—	—	X	—	X	—	X

NOTE(S):

- a. A multi-speed fan is not controlled by the economizer controller but by an external logic board.

LEGEND

POS L — Damper MIN POS for Low-Speed Fan
POS H — Damper MIN POS for High-Speed Fan
SPD L — Low-Speed (Fan)
SPD H — High-Speed (Fan)

Table 24 — Different Fan Speeds with Different Configured Outputs^a

FAN TYPE	1-SPEED COOLING ^b	2-STAGE COOLING ^b
1-SPEED FAN^c	• Spd H (regardless of cooling demand, OCC=Yes)	• Spd H (regardless of cooling demand, OCC=Yes)
2-SPEED FAN^c	• Spd L (0 or 1 cooling demand) • Spd H (2 cooling demands)	• Spd L (0 or 1 cooling demand) • Spd H (2 cooling demands)

NOTE(S):

- a. If a single-speed fan connects to the Controller, it opens directly on the call of cooling/heating. The damper position is Pos H.
b. Configured by Y1O or Y2O.
c. Configured by 6FAN.

LEGEND

Spd L — Low Speed (Fan)
Spd H — High Speed (Fan)

Table 25 — Different Damper Minimum Positions with Different Configured Outputs

FAN TYPE	1-SPEED COOLING ^a	2-STAGE COOLING ^a
1-SPEED FAN^b	• Pos H (regardless of cooling demand, OCC=Yes)	• Pos H (regardless of cooling demand, OCC=Yes)
2-SPEED FAN^b	• Pos H (regardless of cooling demand, OCC=Yes)	• Pos L (0 or 1 cooling demand) • Pos H (2 cooling demands)

NOTE(S):

- a. Configured by Y1O or Y2O.
b. Configured by 6FAN.

LEGEND

Pos L — Damper MIN POS for Low-Speed Fan
Pos H — Damper MIN POS for High-Speed Fan

If DCV (demand controlled ventilation) is enabled, each fan speed corresponds to two damper position ventilation setpoints (VENT MIN, VENT MAX), e.g., Pos L corresponds to 2VENTMIN L... 2VENTMAX L. See Table 26 for Different Damper Position Setting with Different Configured Outputs with DCV enabled.

If CO₂ sensor is connected but DCV is disabled, then each fan speed corresponds to one minimum damper position ventilation setpoint. See Table 27 for Different Damper Position Setting with Different Configured Outputs with DCV disabled.

Table 26 — Different Damper Position Settings with Different Configured Outputs (DCV is Enabled)

FAN TYPE	1-STAGE COOLING ^a	2-STAGE COOLING ^a
1-SPEED FAN^b	<ul style="list-style-type: none"> 2VENTMIN H to 2VENTMAX H (regardless of cooling demand, OCC=Yes) 	<ul style="list-style-type: none"> 2VENTMIN H to 2VENTMAX H (regardless of cooling demand, OCC=Yes)
2-SPEED FAN^b	<ul style="list-style-type: none"> 2VENTMIN H to 2VENTMAX H (regardless of cooling demand, OCC=Yes) 	<ul style="list-style-type: none"> 2VENTMIN L to 2VENTMAX L (0 or 1 cooling demand) 2VENTMIN H to 2VENTMAX H (2 cooling demands)

NOTE(S):

a. Configured by Y1O or Y2O.

b. Configured by 6FAN.

Table 27 — Different Damper Position Settings with Different Configured Outputs (DCV is Disabled, CO₂ sensor is connected)

FAN TYPE	1-STAGE COOLING ^a	2-STAGE COOLING ^a
1-SPEED FAN^b	<ul style="list-style-type: none"> 2VENTMIN H (regardless of cooling demand, OCC=Yes) 	<ul style="list-style-type: none"> 2VENTMIN H (regardless of cooling demand, OCC=Yes)
2-SPEED FAN^b	<ul style="list-style-type: none"> 2VENTMIN H (regardless of cooling demand, OCC=Yes) 	<ul style="list-style-type: none"> 2VENTMIN L (0 or 1 cooling demand) 2VENTMIN H (2 cooling demands)

NOTE(S):

a. Configured by Y1O or Y2O.

b. Configured by 6FAN.

Cooling Delay via Increasing Fan Speed

If there is cooling demand while outside air is suitable for economizing, then the economizer controller tries to increase fan speed to maximize the use of outside air first. If the cooling demand is not reached within a set time, then mechanical cooling will be enabled.

Typical field application:

- Prerequisites:
 - Outside air is suitable for economizing and free cooling is ON.
 - Fan connected to the controller supports multiple speeds. Cooling delay function does not work if only a one-speed fan is connected to the controller.
- If it is a 2-speed fan and there are two cooling demand inputs/outputs and Y1-Input is called, then the controller sets fan speed to Speed Low. Damper is fully open (100%).

If Y2-Input is also called, then the controller increases fan speed to Speed High and starts fan delay (2FAN DLY) time. After the delay time runs out, the controller starts Y1-Output.

Demand Controlled Ventilation (DCV)

If a field-installed CO₂ sensor is connected to the EconomizerONE controller, then a demand controlled ventilation strategy will operate automatically. As the CO₂ level in the space increases above the setpoint (on the EconomizerONE controller), the minimum position of the dampers will be increased proportionally until the Maximum Ventilation setting is reached. As the space CO₂ level decreases because of the increase in fresh air, the outdoor damper will follow the higher demand condition from the DCV mode or from the free cooling mode.

The controller modulates the outside air damper based on the CO₂ level through the ppm value selected between the range of 500 and 2000 ppm. The measured CO₂ concentration value is compared with the set DCV setpoint. If the measured CO₂ concentration value is below the DCV setpoint, then keep the damper to the minimum position. Otherwise, enable DCV. Once DCV is enabled, the DCV PID starts to run to control the indoor CO₂ concentration value towards the DCV setpoint. The damper opens to the maximum position.

NOTE: DCV is disabled if the controller receives no occupancy signal.

DCV operation is available in Occupied and Unoccupied periods with the EconomizerONE system. However, a control modification will be required on the unit system to implement the Unoccupied period function. Refer to controller accessory installation instruction manual for further controls and command operation information.

High Humidity Limitation

The economizer controller applies high limit of humidity to enthalpy-based economizing. When the OA dew point is below the dew point setpoint, enthalpy-based economizing is available. Otherwise, enthalpy-based economizing is unavailable.

Anti-Freeze Protection

The economizer controller initiates the anti-freeze protection if MAT or OAT temperature falls below the anti-freeze setpoint.

MAT-Based Anti-Freeze Protection

- If MAT temperature falls below the anti-freeze setpoint (3FRZ PROT), then:
 - The controller closes both damper and compressor if unit type is conventional unit and cooling/heating conventional operation mode is enabled.
 - The controller closes the damper if unit type is heat pump and heat pump operation mode is enabled.
- If the MAT sensor fails, MAT is substituted by OAT to continue the anti-freeze assessment. If OAT fails too, the controller closes the damper immediately.

OAT-Based Anti-Freeze Protection

If OAT temperature falls below the OAT lockout setpoint (3OAT LOCK):

- The controller stops the compressor from running if unit type is conventional unit and cooling/heating conventional operation mode is enabled.
- The controller compressor is bypassed if unit type is heat pump and heat pump operation mode is enabled.

Exhaust Fan Operation

Up to two exhaust fans can be connected to the economizer controller.

- If Exhaust Fan 1 is connected and configured, then Exhaust Fan 1 parameter group (L, M, and H) is available, depending on fan configuration.
- If Exhaust Fan 2 is connected and configured, then Exhaust Fan 2 parameter group (L, M, and H) is available, depending on fan configuration.
- The controller energizes Exhaust Fan Relay 1 and Exhaust Fan Relay 2 if the damper position reaches Exhaust Fan 1 parameter setting and Exhaust Fan Relay 2 parameter setting respectively. The selection of L, M, or H matches the current fan speed.

NOTE: If terminal ACT-FB is configured, then the damper position is the damper feedback position. If feedback signal is unavailable, it is the simulated position.

Occupancy Input

The economizer controller can receive an occupancy signal from the connected thermostat or work under Occupied mode all the time. This is configurable in the Thermostat setup from the Climatix™ mobile application or under the I/O Configuration menu on the inbuilt display. See “Parameter Settings — I/O Configurations” on page 72 for more information.

IMPORTANT: On the call of cooling, when the controller is configured to receive signal from the thermostat but the thermostat is working under the Unoccupied mode, the damper is fully closed if outside air is not suitable for economizing. If outside air is suitable for economizing, the damper is fully open.

Pre-occupancy Purge

The pre-occupancy purge demand comes from the configuration of the Auxiliary features in the Climatix™ mobile application or 6AUX2-I under the I/O Configuration menu on the inbuilt display.

During pre-occupancy purge on the call of heating or when there is no cooling/heating demand, the damper position is MIN POS.

During pre-occupancy purge on the call of cooling, the damper position is MIN POS if outside air is not suitable for economizing. If outside air is suitable for economizing, then the damper is fully open.

Airflow Commissioning

Airflow measurement station (differential pressure signal) can connect to the controller temporarily to run airflow commissioning to calculate, calibrate, and store 4 fan speed characteristic curves automatically at damper positions 40%, 60%, 80%, and 100%. The controller places the damper to a proper position to meet minimum or any other airflow requests in cfm.

Users can enable this function only from the Climatix™ mobile application if the related function is available in the current mobile application version.

Fault Detection and Diagnostics

The economizer controller can detect and diagnose free cooling faults, sensor operation faults, and damper modulating faults. It can also report anti-freeze and shutdown notifications and actuator errors. Following is a list of all detectable or reportable information:

- Sensor disconnected or has no signal.
- Sensor short or high signal (under range or over range).
- Not economizing.
- Unexpected economizing.
- Excess outdoor air.
- Damper not modulating.
- Input power monitor and brownout. After detecting brownout, the economizer controller enters the brownout protection mode and disables all of the relay outputs.
- Anti-freeze notifications.
- Shutdown notifications.
- Actuator errors.
- Too low or too high leaving air temperature.
- Cooling/heating error.
- Damper actuator cycle count. Parameter **1ACT CNT** indicates number of times actuator has cycled. It is resettable via HMI item **8ACT CNT RESET**.

IMPORTANT: The first 6 faults are detectable via LEDs or alarm reports on the LCD. See LED Indication on page 60 and Alarms on page 73 for fault indications. These faults can also be displayed in the Operating section of the Climatix™ mobile application.

Firmware Update

NOTE: Back up configurations before firmware update. All the previous configuration data are erased after firmware update. NOTE: Contact Application Engineering for more information on support for firmware.

IMPORTANT: If the controller enters the configuration state for the convenience of I/O configurations, then users can manually switch to the running state after finishing configurations. To do so, press Enter + Up at the same time, and then press Enter to confirm the switch after 8RUN STATE appears on the LCD.

⚠ WARNING

Failure to follow this caution may result in damage to equipment. Be sure to allow enough time for compressor startup and shutdown between checkout tests so that the compressors do not short-cycle.

Mounting Devices Connected to the Economizer Controller
Devices like damper actuators, sensors (temperature sensor, humidity sensor, combination temperature and humidity sensor, CO₂ sensor), thermostats, and exhaust fans can be connected to the economizer controller. For information on how to mount the devices, see the device’s installation instructions. See Fig. 88 and Table 28 for economizer controller wiring details.

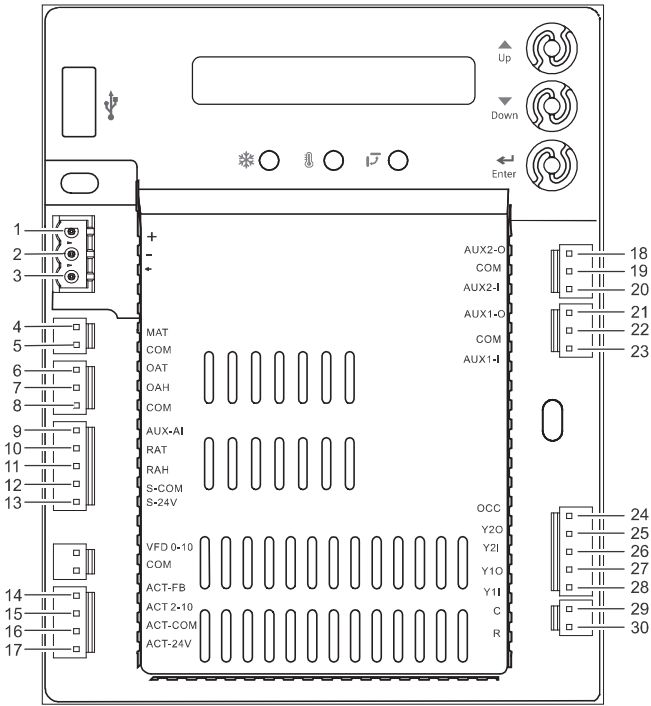


Fig. 88 — EconomizerONE Control Wiring

Table 28 — EconomizerONE Control Wiring Settings

NO.	LABEL	TYPE	DESCRIPTION
1	+	RS485 Modbus A	Line A
2	-	RS485 Modbus B	Line B
3	⏏	GND_ISO	Earth Ground
4	MAT	Type II NTC 10K or 0-10 vdc	Mixed or Discharge Air Temperature Sensor
5	COM	COM	Mixed or Discharge Air Temperature Sensor Common
6	OAT	Type II NTC 10K or 0-10 vdc	Outside Air Temperature Sensor
7	OAH	0-10 vdc or 4-20mA	Outside Air Relative Humidity Sensor
8	COM	COM	Outside Air Temperature Sensor or Outside Air Relative Humidity Sensor Common
9	AUX-AI	0-10 vdc, 2-10 vdc or 0-5 vdc	Air Quality Sensor or Pressure Sensor
10	RAT	Type II NTC 10K or 0-10 vdc	Return Air Temperature Sensor
11	RAH	0-10 vdc or 4-20mA	Return Air Relative Humidity Sensor
12	S-COM	COM	24 vac Common
13	S-24V	24 vac	24 vac Power Out to Sensors
14	ACT-FB	2-10 vdc	Damper Actuator Feedback
15	ACT2-10	2-10 vdc	Damper Actuator Output
16	ACT-COM	COM	Damper Actuator Output Common
17	ACT-24V	24 vac	24 vac Power Out to Damper Actuator
18	AUX2-O	24 vac OUT	Configurable: • Exhaust Fan (1 or 2) • System Alarm output (Title 24)
19	COM	COM	24 vac Common
20	AUX2-I	24 vac IN	Configurable: • Shut Down • Heat Conventional (W1) • Heat Pump Changeover (reversing valve OB) • Pre-occupancy
21	AUX1-O	24 vac OUT	Configurable: • Exhaust Fan (1 or 2) • System Alarm output (Title 24)
22	COM	COM	24 vac Common
23	AUX1-I	24 vac IN	Configurable: • Shut Down • Heat Conventional (W1) • Heat Pump Changeover (reversing valve OB) • Pre-occupancy
24	OCC	24 vac IN	Occupancy Input
25	Y2O	24 vac OUT	Cooling Stage 2 Output to Stage 2 Mechanical Cooling
26	Y2I	24 vac IN	Cooling Stage 2 Input from Commercial Thermostat
27	Y1O	24 vac OUT	Cooling Stage 1 Output to Stage 1 Mechanical Cooling
28	Y1I	24 vac IN	Cooling Stage 1 Input from Commercial Thermostat
29	C	COM	24 vac Common
30	R	24 vac	24 vac Power

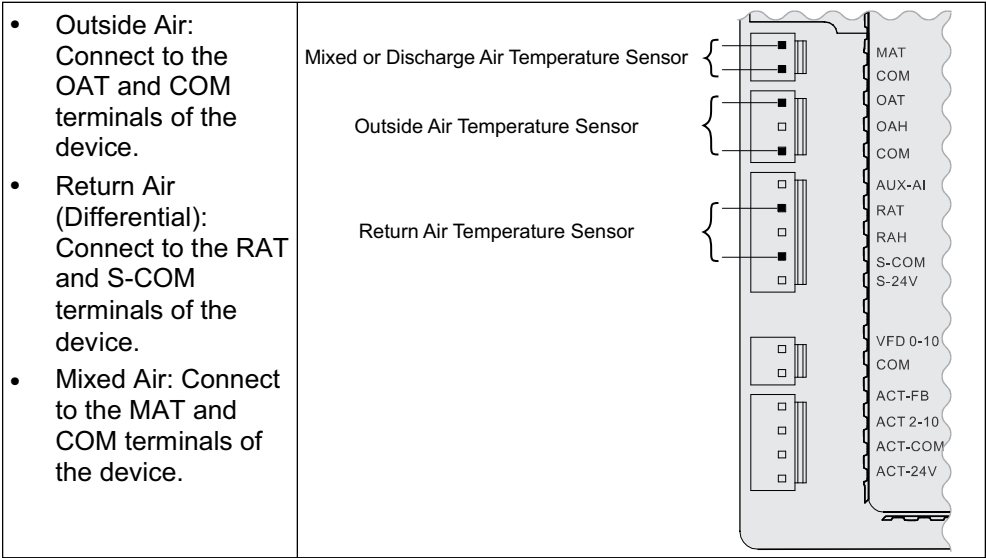


Fig. 89 — Temperature Sensor Connection

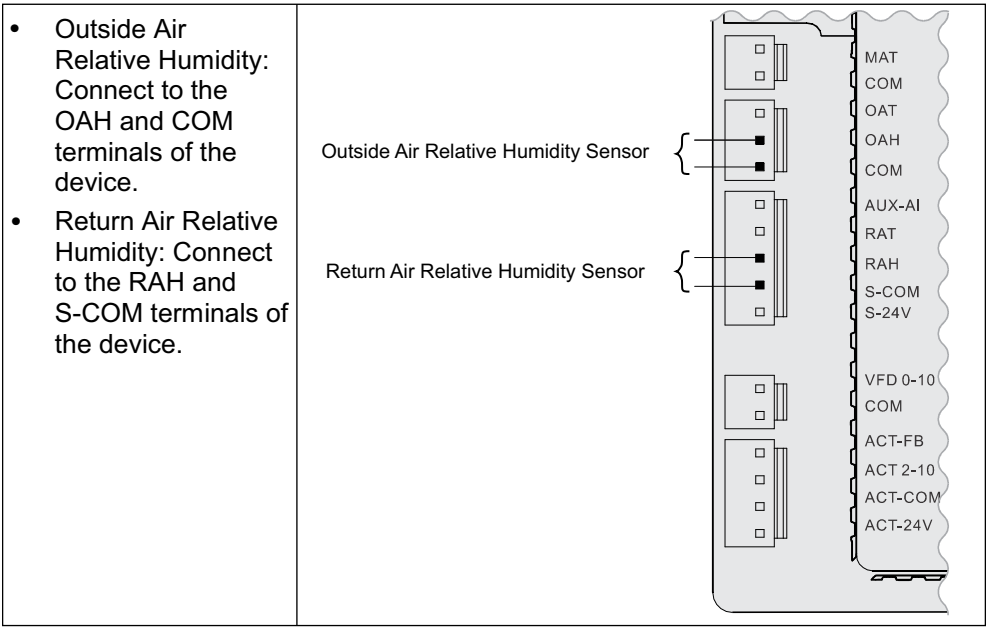


Fig. 90 — Relative Humidity Sensor Connection

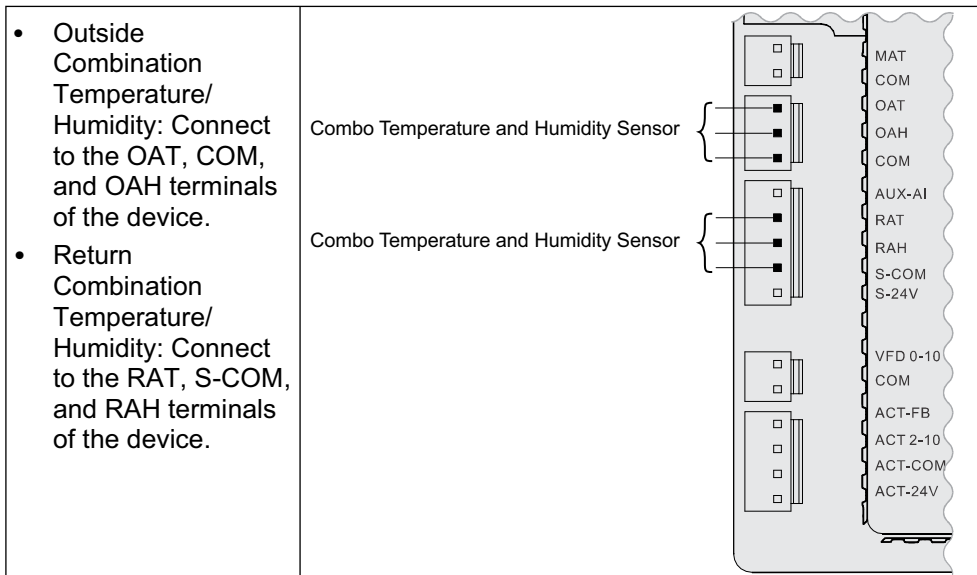


Fig. 91 — Combination Temperature/Humidity Sensor Connection

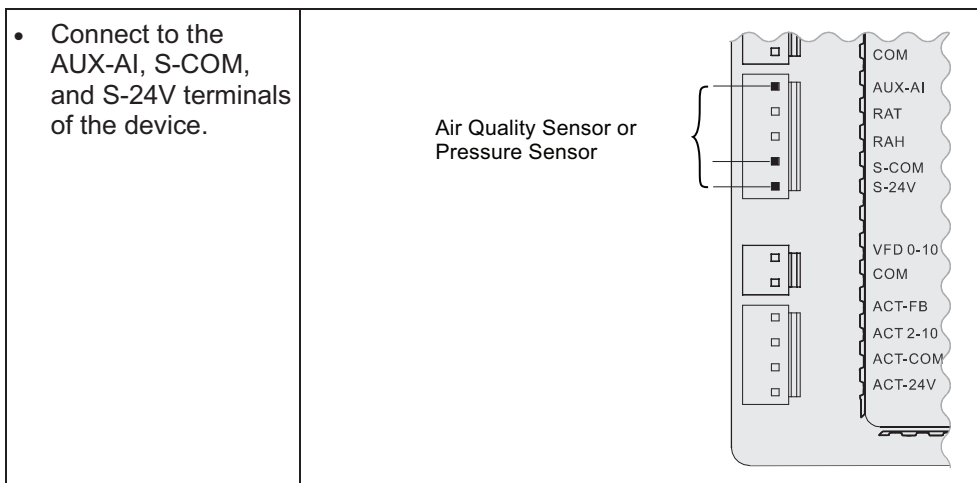


Fig. 92 — CO₂/Pressure Sensor Connection

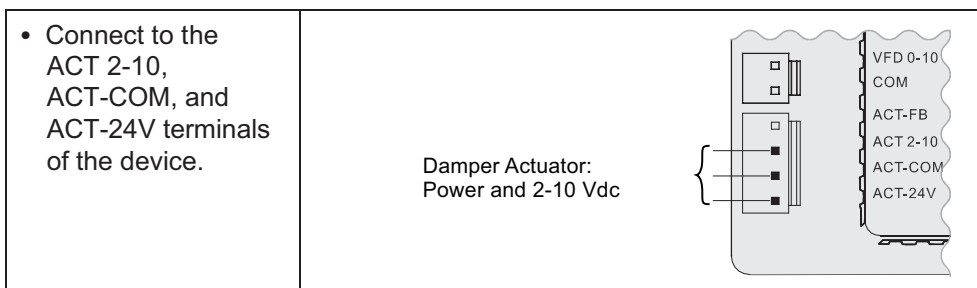


Fig. 93 — Damper Actuator Connection

SETUP AND CONFIGURATION

IMPORTANT: Before setup and configuration, it is recommended to obtain some location-based values, such as shutoff points, or utilize the location services in the Climatix™ mobile application.

Set up and configure the economizer controller before putting it into usage. This can be accomplished by using the Climatix™ mobile application or the inbuilt display. After sensor, compressor, thermostat, or actuator is connected to the economizer controller, values/statuses are displayed in the Operating section of the mobile application and on the LCD. Users can manually change basic and advanced settings, configure I/Os, and test the damper operation and any configured outputs by modifying the corresponding parameter values in the local device or mobile application. See Tables 29-36 for complete list of all parameters available on the LCD display. Refer to it during the setup and configuration process.

NOTE: For all units, the Climatix application login is: **Administrator**. For units coming from the factory with CO₂ configuration or single enthalpy (control mode 3), the controller password is OneBT2.1. For all other units, use the controller password OneBT.

NOTE: Parameters and display menus may display differently/dynamically if different applications are configured. See Tables 29-36.

IMPORTANT: Not all operations are available on the local POL224. For example, users can only obtain shutoff setpoints and perform cfm commissioning via the Climatix™ mobile application. Setup and configuration on the local device are only recommended if operations from the mobile application are unavailable. Check the mobile application for all operations that can be performed from the mobile application end.

IMPORTANT: By connecting the RS485 port to a PC, all parameters are also readable or writable from PC tools such as Modbus Poll.exe via Modbus®^a and Yabe.exe via BACnet®^a MSTP (Bps 38400 [default], Bps 9600, Bps 19200, Bps 115200). Note that an external End of Line (EOL) element is required to achieve Baud Rate 115200 at a maximum cable length of 4000 ft (1.2 km).

NOTE(S):

- a. Third-party trademarks and logos are the property of their respective owners.

Table 29 — Status Display

PARAMETER	DESCRIPTION	VALUE
1FREECOOL	Indicates whether the system can use outdoor air for free cooling.	YES NO
1ECON ENAB	Indicates whether outdoor air is being used for the first stage of cooling.	
1OCCUPIED	Indicates whether the space is occupied. If users choose ALWAYS for 6OCC when configuring I/Os, then the parameter value is YES ; if users keep the default selection T-STAT for 6OCC and the controller receives 24-v signal from OCC input, then the value is YES . Otherwise, the value is NO .	
1Y1-IN	Y1-In call from thermostat for Cooling Stage 1.	ON OFF
1Y1-OUT	Y1-Out signal to compressor for Cooling Stage 1.	
1Y2-IN	Y2-In call from thermostat for Cooling Stage 2.	
1Y2-OUT	Y2-Out signal to compressor for Cooling Stage 2. Dynamic item: Appears only if Y2-Out terminal is configured.	
1AUX1-I	Aux1-In signal Dynamic item: Appears only if Aux1-In terminal is configured.	
1AUX1-O	Aux1-Out signal Dynamic item: Appears only if Aux1-Out terminal is configured.	
1AUX2-I	Aux2-In signal Dynamic item: Appears only if Aux2-In terminal is configured.	
1AUX2-O	Aux2-Out signal Dynamic item: Appears only if Aux2-Out terminal is configured.	
1COMP STAGE	Indicates compressor current stage.	Off 1 2 3
1HEAT ENAB	Indicates whether heating is enabled.	YES NO
1MIX AIR LOW	Indicates whether the anti-freeze protection function is enabled for a mixed air temperature sensor. If the detected air temperature is lower than the anti-freeze protection setpoint (3FRZ PROT), then the parameter value is YES . Otherwise, it is NO .	
1MAT PRES	Indicates the present value of the mixed air temperature (MAT) sensor. Dynamic item: Appears only if MAT or AUTO is selected for 3DIF T LOC under Parameter Settings — Advanced on page 72.	The corresponding detected value is displayed on the LCD.
1LAT PRES	Indicates the present value of the leaving air temperature (LAT) sensor. Dynamic item: Appears only if LAT or AUTO is selected for 3DIF T LOC .	
1OAT PRES	Indicates the present value of the outdoor air temperature (OAT) sensor. Dynamic item: Appears only if an OAT sensor is configured.	
1OAH PRES	Indicates the present value of the outdoor air relative humidity (OAH) sensor. Dynamic item: Appears only if an OAH sensor is configured.	
1RAT PRES	Indicates the present value of the return air temperature (RAT) sensor. Dynamic item: Appears only if a RAT sensor is configured.	
1RAH PRES	Indicates the present value of the return air relative humidity (RAH) sensor. Dynamic item: Appears only if a RAH sensor is configured.	
1CO2 PRES	Indicates the present value of the CO ₂ sensor. Dynamic item: Appears only if a CO ₂ sensor is configured.	
1DCV STATUS	Indicates the demand controlled ventilation (DCV) status. Dynamic item: Appears only if a CO ₂ sensor is configured. Displays ON if the measured CO ₂ concentration value is above the DCV setpoint and OFF if below the DCV setpoint.	ON OFF
1FAN SPD LV	Indicates the current fan speed status (low, medium, or high). If a one-speed fan is connected and configured, then this item is invisible. Dynamic item: Appears only if “ 6FAN ” is configured as “ 2SPEED ” under Parameter Settings — I/O Configurations on page 72.	L H
1ACT OUT	Indicates current position of damper actuator in V.	The corresponding detected value is displayed on the LCD.
1ACT FB	Indicates feedback signal of damper actuator in V.	
1ACT POS	Indicates current position of damper actuator in % Open.	
1ACT CNT	Indicates number of times actuator has cycled (1 cycle = 180 degrees of movement in any direction). Resettable via HMI item 8ACT CNT RESET under Enter Running State on page 74.	
1EQUIP	Indicates the equipment type. If HP(O) or HP(B) is chosen for 6AUX1-I , then the parameter value is HP(O) or HP(B) respectively. If neither is chosen, then the value is CON RTU .	HP(O) HP(B) CON RTU
1OAT LOCK	Indicates status of the OAT cooling lockout function.	NO LCKOUT OVRD
1INS	Indicates the installation date of the economizer controller. If the installation date is incorrect, press Enter to change and confirm month, date, and year.	—

Table 30 — Parameter Settings — Basic

PARAMETER	DESCRIPTION	RANGE	DEFAULT
2 TEMP OFF	Temperature shutoff setpoint can be obtained automatically if a smartphone or tablet with the mobile application installed on it is connected to the network provided by a Wi-Fi/WLAN stick plugged into the economizer controller. This can also be a manually defined setpoint.	48...80°F; increment by 1	63°F
2ENTH OFF	Enthalpy shutoff setpoint can be obtained automatically if a smartphone or tablet with the mobile application installed on it is connected to the network provided by a Wi-Fi/WLAN stick plugged into the economizer controller. This can also be a manually defined setpoint. Dynamic item: Appears only if an OAH sensor is configured.	22...30 Btu/lbm; increment by 1	28 Btu/lbm
2DVC	Demand controlled ventilation setpoint can be obtained automatically if a smartphone or tablet with the mobile application installed on it is connected to the network provided by a Wi-Fi/WLAN stick plugged into the economizer controller. This can also be a manually defined setpoint. Dynamic item: Appears only if a CO ₂ sensor is configured.	300...2000PPM; increment by 100	1100PPM
2FAN L ACT	Damper minimum position when fan runs at a low speed. Dynamic item: Appears only if "6FAN" is configured as "2SPEED" under Parameter Settings — I/O Configurations on page 72.	2...10V; increment by 0.1	3.6V
2FAN H ACT	Damper minimum position when fan runs at a high speed. Dynamic item: Appears only if "6FAN" is configured as "1SPEED" or "2SPEED".	2...10V; increment by 0.1	2.8V
2VENTMAX L	DCV maximum position when fan runs at a low speed. Dynamic item: Appears only if a CO ₂ sensor is configured and "6FAN" is configured as "2SPEED".	2...10V; increment by 0.1	3.6V
2VENTMAX H	DCV maximum position when fan runs at a high speed. Dynamic item: Appears only if a CO ₂ sensor is configured and "6FAN" is configured as "1SPEED" or "2SPEED".	2...10V; increment by 0.1	3.6V
2VENTMIN L	DCV minimum position when fan runs at a low speed. Dynamic item: Appears only if a CO ₂ sensor is configured and "6FAN" is configured as "2SPEED".	2...10V; increment by 0.1	3.1V
2VENTMIN H	DCV minimum position when fan runs at a high speed. Dynamic item: Appears only if a CO ₂ sensor is configured and "6FAN" is configured as "1SPEED" or "2SPEED".	2...10V; increment by 0.1	2.3V
CFM COMM	Air Flow Chart: CFM commissioning can only be initiated from the mobile application. When CFM commissioning is in progress, the local device reads "CFM COMM".	—	—
2DEGREES	Temperature unit (°F or °C).	—	°F
2FAN	Fan cfm.	100...50,000cfm; increment by 100	5000cfm
2EX1 L	Exhaust Fan 1 low-speed parameter setting. Dynamic item: Appears only if: • Exhaust Fan 1 is configured. • "6FAN" is configured as "2SPEED".	0...100%; increment by 1	65%
2EX1 H	Exhaust Fan 1 high-speed parameter setting. Dynamic item: Appears only if: • Exhaust Fan 1 is configured. • "6FAN" is configured as "1SPEED" or "2SPEED".	0...100%; increment by 1	50%
2EX2 L	Exhaust Fan 2 low-speed parameter setting. Dynamic item: Appears only if: • Exhaust Fan 2 is configured. • "6FAN" is configured as "2SPEED".	0...100%	80%
2EX2 H	Exhaust Fan 2 high-speed parameter setting. Dynamic item: Appears only if: • Exhaust Fan 2 is configured. • "6FAN" is configured as "1SPEED" or "2SPEED".	0...100%; increment by 1	75%
2THL	Temperature high limitation. Dynamic item: Appears only if an RAT sensor is configured.	0...100%; increment by 1	83%
2EHL	Enthalpy high limitation. Dynamic item: Appears only if an RAH sensor is configured.	30...50 Btu/lbm; increment by 1	33 Btu/lbm
2FAN DLY	Cooling delay via increasing fan speed.	0...30 min; increment by 1	5 min.

Table 31 — Parameter Settings — Advanced

PARAMETER	DESCRIPTION	VALUE/RANGE	DEFAULT
3FREEZE POS	Anti-freeze protection damper position (closed or minimum).	CLO MIN	CLO
3SD ACT POS	Damper position during shutdown (open or closed).	CLO OPN	CLO
3DIF T LOC	MAT sensor location: <ul style="list-style-type: none"> Choose MAT if the sensor is installed before the DX (Direct Expansion) coil. Choose LAT if the sensor is installed after the DX coil. Choose AUTO to let the economizer controller automatically detect the location. 	MAT LAT AUTO	LAT
3LAT LOW	Low limit of leaving air temperature. Dynamic item: Appears only if LAT or AUTO is selected for 3DIF T LOC .	35...65°F; increment by 1	45°F
3LAT HIGH	High limit of leaving air temperature. Dynamic item: Appears only if LAT or AUTO is selected for 3DIF T LOC .	70...180°F; increment by 1	80°F
3OAT CAL	OAT sensor calibration.	-2.5...2.5°F; increment by 0.5	0°F
3RAT CAL	RAT sensor calibration. Dynamic item: Appears only if an RAT sensor is configured.	-2.5...2.5°F; increment by 0.5	—
3OAH CAL	OAH sensor calibration. Dynamic item: Appears only if an OAH sensor is configured.	-10...10%; increment by 0.5	0%
3RAH CAL	RAH sensor calibration. Dynamic item: Appears only if an RAH sensor is configured.		
3MAT CAL	MAT or LAT sensor calibration.	-2.5...2.5°F; increment by 0.5	0°F
3MAT SET	Setpoint of MAT or LAT sensor.	38...70°F; increment by 1	53°F
3FRZ PROT	Anti-freeze protection setpoint of MAT sensor.	35...55°F; increment by 1	45°F
3ACT TOLR	Actuator tolerance setpoint between output (in percent) and feedback (in percent).	0...15%; increment by 1	8%
3OAT LOCK	OAT lockout set point for anti-freeze protection.	-45...80°F; increment by 1	32°F
3OAT LCKOVRD	When OAT LOCKOUT is enabled, choose to override the cooling lockout function or not.	YES NO	NO
3OAT LOCKODLY	Indicates the overridden time if “YES” is selected for “3OAT LCKOVRD”.	0...300 min; increment by 1	45 min.

Table 32 — Parameter Settings — I/O Configurations

PARAMETER	DESCRIPTION	VALUE	DEFAULT
6OCC	Configures whether occupancy status receives signal from the connected thermostat or is displayed as ALWAYS in the economizer controller.	T-STAT ALWAYS	T-STAT
6AUX1-I	Auxiliary DI-1. Configurable as: <ul style="list-style-type: none"> None Heat Conventional (W1) from thermostat Heat pump (reversing valve O) Heat pump (reversing valve B) Pre-occupancy signal from thermostat Shutdown signal from unit 	NONE HP(O) HP(B) PREOCC SHUTDWN	W1
6AUX2-I	Auxiliary DI-2. Configurable as: <ul style="list-style-type: none"> None Heat stage 1 (W1) from thermostat Heat pump (reversing valve O) Heat pump (reversing valve B) Pre-occupancy signal from thermostat Shutdown signal from unit NOTE: Whichever is chosen for 6AUX1-I does not appear in the list of 6AUX2-I.	NONE W1 HP(O) HP(B) PREOCC SHUTDWN	NONE
6OAT SIG	Configures signal type of OAT sensor.	0-10V NTC10K	NTC10K
6RAT SIG	Configures signal type of RAT sensor.	0-10V NTC10K NONE	NONE
6OAH SIG	Configures signal type of OAH sensor.	0-10V 4-20mA NONE	NONE
6RAH SIG	Configures signal type of RAH sensor.		
6MAT SIG	Configures signal type of MAT or LAT sensor.	0-10V NTC10K	NTC10K
6AUX-AI1	Auxiliary AI-1. Configurable as: <ul style="list-style-type: none"> CO₂ sensor Static pressure (temporarily for cfm commissioning) sensor None 	PRESSURE CO ₂ NONE	NONE
6X-AI1 SIG	Configures CO ₂ sensor type. Dynamic item: Appears only if “CO ₂ ” is selected for “6AUX-AI1”.	0-10V 2-10V 0-5V	0-10V
6CO₂ Rng L	Configures the low limit of CO ₂ measuring range. Dynamic item: Appears only if “CO ₂ ” is selected for “6AUX-AI1”.	0...500; increment by 10	0
6CO₂ Rng H	Configures the high limit of CO ₂ measuring range. Dynamic item: Appears only if “CO ₂ ” is selected for “6AUX-AI1”.	1000...3000; increment by 50	2000
6AUX-AI2	Choose ACT FB if feedback signal is available from the connected damper actuator. Otherwise, choose NONE .	ACT FB NONE	ACT FB

Table 32 — Parameter Settings — I/O Configurations (cont)

PARAMETER	DESCRIPTION	VALUE	DEFAULT
6Y2O	Choose “ COOL 2 ” if Cooling Stage 2 is available (another compressor is connected to the Economizer). Otherwise, choose “ NONE ”.	COOL 2 NONE	COOL 2
6AUX1-O	Auxiliary DO-1. Configurable as: <ul style="list-style-type: none"> • None. • Exhaust fan (1 or 2). • Alarm output to thermostat (Title 24). 	NONE ALARM EXHAUST	EXHAUST
6AUX2-O	Auxiliary DO-2. Configurable as: <ul style="list-style-type: none"> • None. • Exhaust fan (1 or 2). • Alarm output to thermostat (Title 24). NOTE: Except for Exhaust Fan, whichever is chosen for 6AUX1-O does not appear in the list of 6AUX2-O.	NONE ALARM EXHAUST	ALARM
6RS485	Switch between MSTP and Modbus.	MSTP MODBUSSLV	MSTP

Table 33 — Alarm Parameters^{a,b}

PARAMETER	DESCRIPTION
NO ALARM	No alarm is activated.
4MAT SEN ALARM	MAT sensor has failed, gone out of range, or become disconnected.
4CO2 SEN ALARM	CO ₂ sensor has failed, gone out of range, or become disconnected.
4OAT SEN ALARM	OAT sensor has failed, gone out of range, or become disconnected.
4OAH SEN ALARM	OAH sensor has failed, gone out of range, or become disconnected.
4RAT SEN ALARM	RAT sensor has failed, gone out of range, or become disconnected.
4RAH SEN ALARM	RAH sensor has failed, gone out of range, or become disconnected.
4FREEZE ALARM	Anti-freeze notification when MAT sensor is below anti-freeze protection setpoint.
4RTU SHUTDOWN	Notification of Shutdown Active when SHUTDWN is chosen for 6AUX1-I or 6AUX2-I.
4ACTUATOR ALARM	Actuator gets disconnected or has failed.
4ACT UNDER V	Voltage received by the actuator is below expected range.
4ACT OVER V	Voltage received by the actuator is above expected range.
4ACT STALLED	Damper actuator stopped before achieving commanded position.
4ACT SLIPPING	Damper actuator slips after reaching commanded position.
4NOT ECON	Not economizing when it should.
4ECON SHOULDNT	Economizing when it should not.
4EXCESS OA	Excess outdoor air. Outside air intake is significantly higher than it should be.
4LLA ALARM	Leaving air temperature is lower than the low limit (3LAT LOW).
4HLA ALARM	Leaving air temperature is higher than the high limit (3LAT HIGH).

NOTE(S):

a. All alarms are dynamic items. An alarm appears only if a related symptom mentioned above is detected.

b. An alarm activation triggers a general alarm and then the configured system alarm output (AUX1-O or AUX2-O) is activated. If there is no alarm, then NO ALARM is displayed on the HMI.

Table 34 — Test Commands

PARAMETER	DESCRIPTION
7DAMPER MIN POS	Press Enter to test whether the economizer controller can drive damper to minimum position.
7DAMPER CLOSE	Press Enter to test whether the economizer controller can drive damper to 100% Closed.
7DAMPER OPEN	Press Enter to test whether the economizer controller can drive damper to 100% Open.
7DAMPER ALL	Press Enter to perform all the above tests.
7DAMPER	Press Enter to test whether the economizer controller can drive damper to the selected voltage.
7Y1O	Press Enter to test whether the economizer controller can turn on or off the first stage of cooling (close or open relay Y1O).
7Y2O	Press Enter to test whether the economizer controller can turn on or off the second stage of cooling (close or open relay Y2O).
7AUX1-O	Press Enter to test AUX1-O connection (close or open relay AUX1-O).
7AUX2-O	Press Enter to test AUX2-O connection (close or open relay AUX2-O).

Table 35 — Enter Running State

PARAMETER	DESCRIPTION
8RUN STATE	Change to Running State. Press Enter to confirm the change.
8ENTER RUN?	Confirm the change to Running State.
8FACTORY DEF	Perform factory reset. Press Enter to confirm the reset. (This action resets the controller password to default: OneBT.)
8DEF CONFIRM?	Confirm the factory resetting.
8ACT CNT RESET	Damper count reset.
8VER x.x.x	Firmware version information such as 0.1.10.

Table 36 — Enter Configuration State and Restart

PARAMETER	DESCRIPTION
5CONFIG STATE	Change to Configuration State. Press Enter to confirm the change.
5ENTER CONFIG?	Confirm the change to Configuration State.
5RESTART	Restart the economizer controller. Press Enter to confirm the restart.
5CONF RESTART	Confirm the restart.

INSTALLING OPTIONAL HH57LW001 SINGLE OUTSIDE AIR ENTHALPY SENSOR

When using the HH57LW001 enthalpy sensor (see Fig. 94) for outside air changeover, the existing HH79NZ039 dry bulb sensor (see Fig. 95) must be removed. The enthalpy sensor will be mounted in the same location as the dry bulb sensor (see Fig. 96). When the enthalpy sensor's OA (Outside Air) temperature, enthalpy, and dew point are below their respective setpoints, the outside air can be used for free cooling. When any of these are above the setpoint, free cooling will not be available. Enthalpy setpoints are configurable and create an enthalpy boundary according to the user's input. For additional details, see Fig. 97-98 and Table 37.

Harness 48TC005213 is required to be connected between the EconomizerONE harness in the return air chamber. Harness

48TC005213 has a 5-pin plug that connects directly to the HH57LW001 enthalpy sensor. The CRENTSEN001A00 accessory kit includes enthalpy sensor (HH57LW001) and associated 5-pin plug (48TC005213) and may be ordered as a finished good.

Enthalpy Control Sensor Configuration

The optional enthalpy control sensor (P/N: HH57LW001) communicates with the POL224 economizer controller using the 5-wire harness, 48TC005213. The HH57LW001 sensor can be used as a single outside air enthalpy, a differential return enthalpy, or a differential return temperature sensor. Refer to the base unit control wiring diagrams found earlier in this book to wire the HH57LW001 enthalpy sensor for each option. Use Fig. 94 and Table 39 on page 77 to locate the wiring terminals for each enthalpy control sensor.

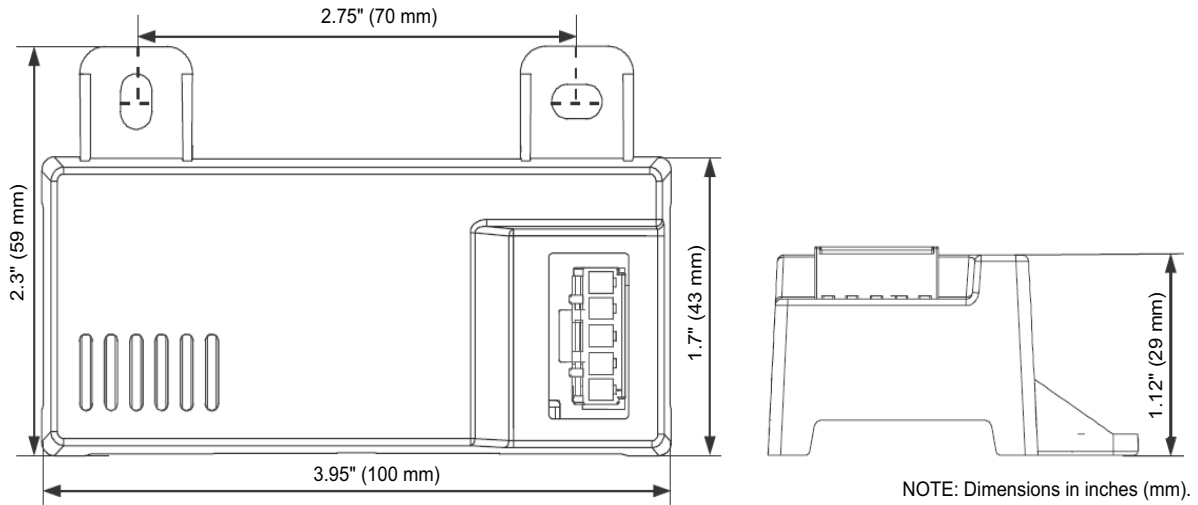


Fig. 94 – HH57LW001 Dimensional, Connection and Switching Information

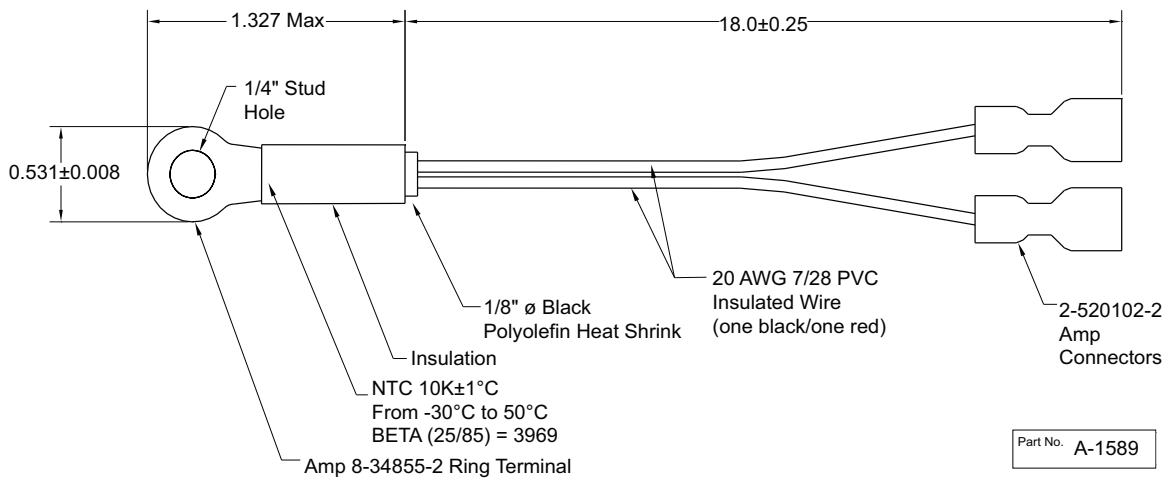


Fig. 95 – HH79NZ039 Dry Bulb and Mixed Air Sensor Wiring

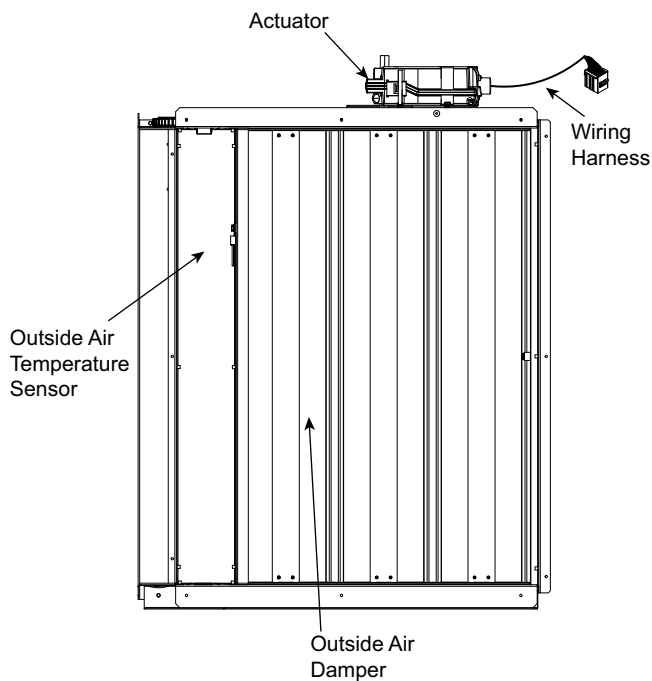


Fig. 96 – EconomizerONE Component Locations (CRECOMZR108A00 Shown)

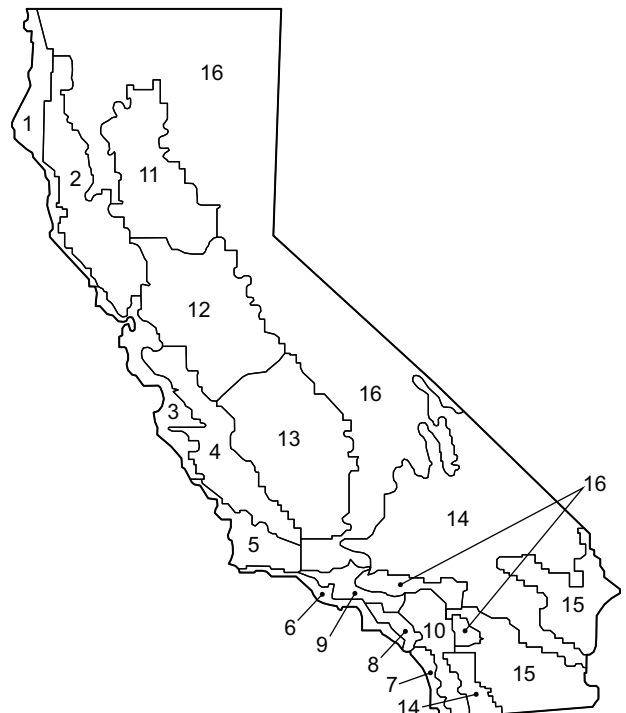


Fig. 97 – California Title 24 Zones

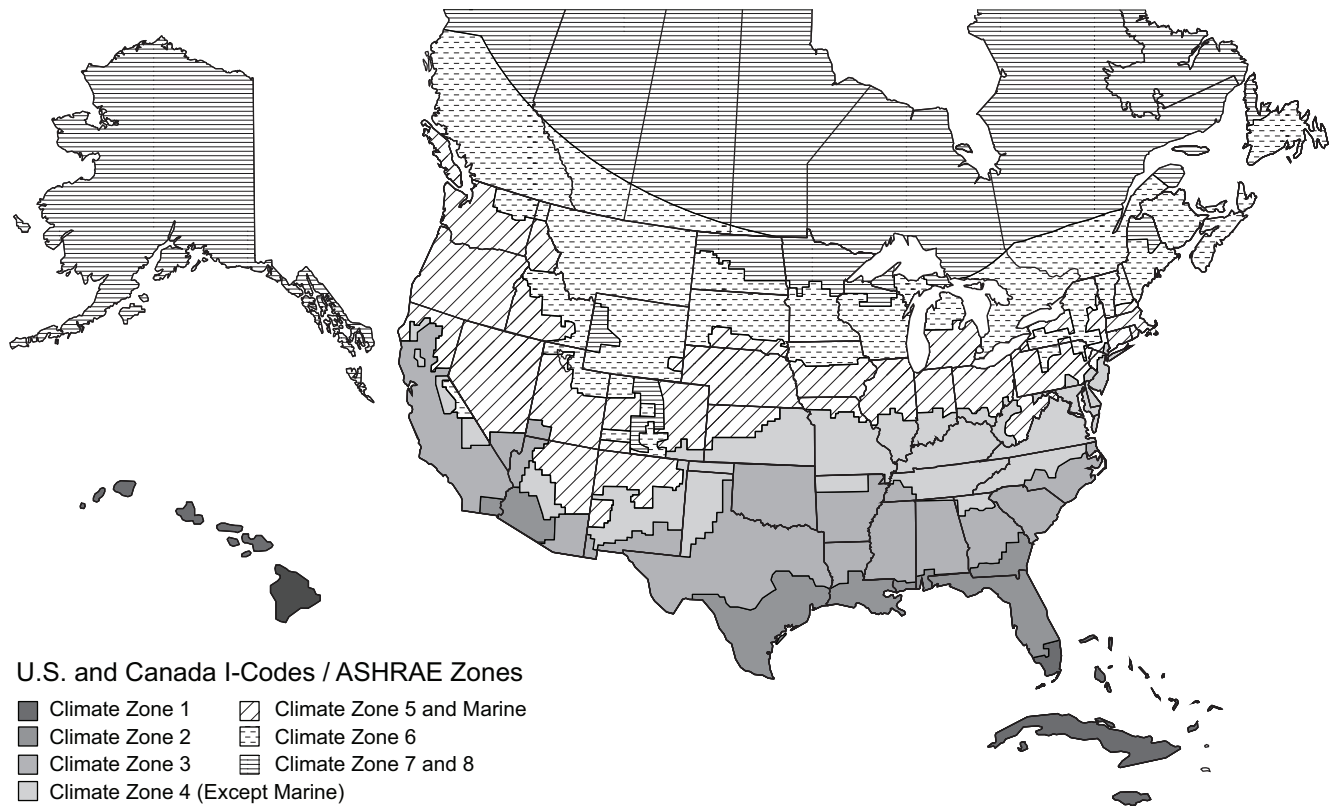


Fig. 98 — U.S. and Canada Climate Zones

Table 37 — Enthalpy Manual Entry Setpoints for EconomizerONE Per Climate Zone

CLIMATE ZONES ^a	2 TEMP OFF	LOWEST SETTING	RH%	2 ENTH OFF	RH%	2THL	2EHL	RH%
1	65°F	22 Btu/lbm	43%	28 Btu/lbm	86%	83°F	33 Btu/lbm	48%
2	65°F	22 Btu/lbm	43%	28 Btu/lbm	86%	83°F	33 Btu/lbm	48%
3	65°F	22 Btu/lbm	43%	28 Btu/lbm	86%	83°F	33 Btu/lbm	48%
4	65°F	22 Btu/lbm	43%	28 Btu/lbm	86%	83°F	33 Btu/lbm	48%
5	70°F	22 Btu/lbm	28%	28 Btu/lbm	65%	83°F	33 Btu/lbm	48%
6	70°F	22 Btu/lbm	28%	28 Btu/lbm	65%	83°F	33 Btu/lbm	48%
7 and 8	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
CALIFORNIA TITLE 24 ZONES ^b	2 TEMP OFF	LOWEST SETTING	RH%	2 ENTH OFF	RH%	2THL	2EHL	RH%
1	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
2	73°F	22 Btu/lbm	22%	28 Btu/lbm	55%	83°F	33 Btu/lbm	48%
3	75°F	22 Btu/lbm	19%	28 Btu/lbm	55%	83°F	33 Btu/lbm	48%
4	73°F	22 Btu/lbm	22%	28 Btu/lbm	55%	83°F	33 Btu/lbm	48%
5	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
6	71°F	22 Btu/lbm	28%	28 Btu/lbm	62%	83°F	33 Btu/lbm	48%
7	69°F	22 Btu/lbm	32%	28 Btu/lbm	68%	83°F	33 Btu/lbm	48%
8	71°F	22 Btu/lbm	28%	28 Btu/lbm	62%	83°F	33 Btu/lbm	48%
9	71°F	22 Btu/lbm	28%	28 Btu/lbm	62%	83°F	33 Btu/lbm	48%
10	73°F	22 Btu/lbm	22%	28 Btu/lbm	55%	83°F	33 Btu/lbm	48%
11	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
12	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
13	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
14	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
15	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
16	75°F	22 Btu/lbm	19%	28 Btu/lbm	50%	83°F	33 Btu/lbm	48%
CONTROLLER DEFAULT SETTINGS	2 TEMP OFF	—	—	2 ENTH OFF	—	2THL	2EHL	RH%
DEFAULT SET POINTS	63°F	—	—	28 Btu/lbm	94%	83°F	33 Btu/lbm	48%

NOTE(S):

- a. See Fig. 98 for map of U.S. and Canada climate zones.
b. See Fig. 97 for map of California Title 24 zones.

Economizers are shipped standard with an HH79NZ039 outside air dry bulb sensor (see Fig. 95). System default setting (high temp limit) is 63°F (17°C) and has a range of 48°F to 80°F (9°C to 27°C). Sensor is factory installed on economizer.

NOTE: A second HH79NZ039 sensor is provided for mixed air temperature.

NOTE: California high temperature setting requirements by region are shown in Table 38.

Enthalpy Settings (Enthalpy Option)

If installing the optional HH57LW001 enthalpy sensor, the HH79NZ039 dry bulb outside air sensor must first be removed. Wire sensor to harness 48TC005213 and the (5) wires from the harness to the EconomizerONE harness in the return air chamber. Harness 48TC005213 has a 5-pin plug that connects directly to the HH57LW001 enthalpy sensor. Refer to the base unit control wiring diagrams earlier in this book for wiring connections. Refer to Fig. 94 and Table 39.

California's Title 24 High Temperature Limit Settings

California's Title 24 code requires a high temperature limit setting for all dry bulb outside air economizer changeover. The temperatures vary by the region within California. See Table 38 for high limit settings.

Table 38 — California Title 24 Regional High Limit Dry Bulb Temperature Settings^a

DEVICE TYPE ^b	CLIMATE ZONES	REQUIRED HIGH LIMIT (ECONOMIZER OFF WHEN):
		DESCRIPTION
FIXED DRY BULB	1, 3, 5, 11-16	OAT exceeds 75°F (23.8°C)
	2, 4, 10	OAT exceeds 73°F (22.7°C)
	6, 8, 9	OAT exceeds 71°F (21.6°C)
	7	OAT exceeds 69°F (20.5°C)
DIFFERENTIAL DRY BULB	1, 3, 5, 11-16	OAT exceeds RA temperature
	2, 4, 10	OAT exceeds return air temperature -2°F (-18.8°C)
	6, 8, 9	OAT exceeds return air temperature -4°F (-20°C)
	7	OAT exceeds return air temperature -6°F (-21.1°C)
FIXED ENTHALPY ^c + FIXED DRY BULB	All	OAT exceeds 28 Btu/lb of dry air ^b or OAT exceeds 75°F (23.8°C)

NOTE(S):

- This table sourced from 2019 California Energy Code, Title 24, Part 6, Table 140.4-E Air Economizer High Limit Shut Off Control Requirements.
- Only the high limit control devices listed are allowed to be used and at the set points listed. Others such as Dew Point, Fixed Enthalpy, Electronic Enthalpy, and Differential Enthalpy Controls, may not be used in any climate zone for compliance with Section 140.4(e)1 unless approval for use is provided by the Energy Commission Executive Director.
- At altitudes substantially different than sea level, the Fixed Enthalpy limit value shall be set to the enthalpy value at 75°F and 50% relative humidity. As an example, at approximately 6,000 foot elevation, the fixed enthalpy limit is approximately 30.7 Btu/lb.

LEGEND

OAT — Outdoor-air Thermostat
RA — Return Air

Table 39 — HH57LW001 Sensor Wiring Terminations

TERMINAL		TYPE	DESCRIPTION
NUMBER	LABEL		
1	TCOM	NTC 10k	Outside Air Temperature Sensor Output
2	TSIG	NTC 10k	Outside Air Temperature Sensor Output
3	HSIG	0-10 vdc	Outside Air Relative Humidity Sensor Output
4	HCOM	COMMON	Sensor 24-v Common Input
5	H24V	24 vac	Sensor 24-v Operating Voltage Input

CHECKOUT

Inspect all wiring connections at the economizer module's terminals, and verify compliance with the installation wiring diagrams. For checkout, review the Status of each configured parameter and perform the Test Commands tests (refer to Table 34).

For information about menu navigation and use of the keypad see Interface Overview on page 59.

WARNING

ELECTRIC SHOCK HAZARD

Failure to follow this warning could result in personal injury, property damage, or death.

Before performing service or maintenance operations on unit, always turn off main power switch to unit and install lock(s) and lockout tag(s). Unit may have more than one power switch. Ensure electrical service to rooftop unit agrees with voltage and amperage listed on the unit rating plate.

If any wiring changes are required, first be sure to remove power from the economizer module before starting work. Pay particular attention to verifying the power connection (24 vac).

Power Up

After the POL224 module is mounted and wired, apply power.

Initial Menu Display

On initial start up, "Welcome" displays on the economizer HMI screen. After a brief pause, the Parameter Settings — I/O Configuration (refer to Table 32) of the software appears, allowing the user to check that presets and default values are configured correctly.

Power Loss (Outage or Brownout)

All set points and advanced settings are restored after any power loss or interruption.

NOTE: All settings are stored in non-volatile flash memory.

Status

Use the Status menu (refer to Table 29) to check the parameter values for the various devices and sensors configured.

NOTE: For information about menu navigation and use of the keypad, see Interface Overview on page 59.

Checkout Tests

Use the Test Commands menu (refer to Table 34) to test the damper operation and any configured outputs. Only items that are configured are shown in the Test Commands menu.

NOTE: For information about menu navigation and use of the keypad, see Interface Overview on page 59.

To perform a Test Command test:

1. Scroll to the desired test in Test Command menu 7 using the Up and Down buttons.
2. Press the Enter button to select the item. RUN? appears.
3. Press the Enter button to start the test. The unit pauses and then displays IN PROGRESS. When the test is complete, DONE appears.
4. When all desired parameters have been tested, press Enter + Up to end the test.

The Checkout tests can all be performed at the time of installation or at any time during the operation of the system as a test that the system is operable.

CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage.

Be sure to allow enough time for compressor start-up and shutdown between checkout tests so that you do not short-cycle the compressors.

TROUBLESHOOTING

For EconomizerONE troubleshooting issues see Table 40.

Table 40 – Operating Issues and Concerns

SYMPTOM	REASON	SOLUTION
An alarm is displayed on the LCD	Sensor, damper, or the whole working system may not work properly	Check sensor, damper, or the whole working system following the detailed alarm information.
DAC LED is blinking RED	Damper slippage	Check whether the damper works properly.
DAC LED is blinking RED quickly	Damper unplugged	Check whether the damper is connected.
DAC LED is OFF	Terminal ACT-FB is configured but there is no available feedback signal	Check whether the feedback signal is connected; check if ACT-FB is faulty.
Economizer controller has no alarm, but the Free Cooling LED will not turn on when the OA seems to be suitable for Free Cooling	Shutoff SP setting error	Shutoff temperature and/or enthalpy set point is incorrectly set up. Consult an HVAC professional to set up the shutoff set point correctly.
	OA temp is too low	The OA temperature is too low; therefore, there is no cooling demand. This could possibly enable anti-freeze protection.
	OA temp is too high or too humid	In DIFF mode, even though OA temperature is lower than RA temperature, if both OA and RA temperatures exceed the high limit, then Free Cooling turns off. In Differential Enthalpy control mode, even though OA enthalpy is lower than RA enthalpy, if both OA and RA enthalpy exceed the high limit, then Free Cooling turns off.
Economizer controller/mechanical cooling is not operating	No input power	Use a multi-meter to check whether there is 24 vac \pm 25% (18-30 vac) at the POWER terminals. If there is no voltage or if the voltage is significantly low, then check the transformer output voltage at the RTU. If 24-v is not present at the transformer secondary side, then check the primary line voltage to the transformer. If the line voltage is not present at the transformer primary side, then check the primary power to the RTU, fuses, circuit breaker, and so on.
	Brownout	If voltage is below 17-v, then the economizer controller may be in Brownout Protection mode. This mode disables all of the relay outputs. When the power is 19 vac or higher, the economizer controller and RTU operate normally.
	Y1/Y2 signal is missing from the thermostat	Mechanical cooling does not run until there is cooling demand (Y1/Y2 Active). Check the wiring from Y11 and Y21 terminals to the commercial thermostat. 24-v should be present between Y11/Y21 and Y10/Y20 respectively.
	24 vac~ and 24 vac \perp are incorrectly wired	24 vac power supply has polarity when all devices are powered by the same 24 vac transformer; reversing polarity may cause a short circuit that can damage the system. Follow the transformer polarity mark, check the wiring of 24-v~ (or G or 24-v+), and ensure that they are tied to the same polar of 24 vac power supply; while checking the wiring of \perp (or G0 or 24-v- or COM), ensure that they are all tied to another polar of 24 vac power supply.
Firmware update failure	Application file is damaged, operation is incorrect, and/or USB flash disk does not work properly	Reload a BIN file, restart the controller, update firmware ^a , or change a USB flash disk. Contact service provider if failure still exists.
Free Cooling LED is solid RED	Sensor, damper, or whole working system may not work properly	Check sensor, damper, or the whole working system following the detailed alarm information.
Free Cooling LED is blinking RED	Not economizing when it should	Check the whole economizer working system, such as the sensor, damper, and thermostat.
Incorrect controller password error on mobile application	For CO ₂ and single enthalpy (control mode 3) configurations from the factory, the password has changed	For units coming from the factory with CO ₂ configuration or single enthalpy (control mode 3), use the controller password OneBT2.1. For all other units, use the controller password OneBT. Performing a factory reset on the controller will also reset the password to OneBT.
RS485 communication failure	RS485 signal or configuration error	Check wiring, configuration, Baud Rate (using mobile application), and other network communication parameters.
Sensor LED is blinking RED	Excess outdoor air	Check the whole economizer working system, such as the sensor, damper, and thermostat.
Sensor LED is solid RED	Mixed Air (MA) sensor error	Check the MA sensor. It must be either a Type II NTC 10K or 0-10 vdc sensor.
	Outside Air (OA)/Return Air (RA) sensor error	Check the wiring and signal of the OA sensor. If in Differential (DIFF) mode, also check the RA sensor. The following sensor signals are valid: Type II NTC 10K or 0-10 vdc temperature. 0-10 vdc or 4-20 mA humidity.
	Air temperature failure/fault	Check the air temperature sensor signal. The valid signal must be Type II NTC 10K or 0-10 vdc.
Sensor LED is OFF	CO ₂ sensor error	Check CO ₂ sensor connection, sensor signal (under range or over range), and sensor signal type.
Sensor LED is YELLOW	Humidity sensor error	Check humidity sensor connection, sensor signal (under range or over range), and sensor signal type.
Wi-Fi connection failure	Wi-Fi/WLAN stick error or wrong user name and password	Unplug and re-plug in the Wi-Fi/WLAN stick, enter a correct user name and password, restart the controller, or replace the Wi-Fi/WLAN stick. If the Wi-Fi/WLAN stick is POL903.00/100, then the default user name and password are Siemens-WLAN-Stick and SIBPAdmin. DNS name is siemens.wlanstick. Contact Application Engineering for information on this accessory.

NOTE(S):

- Back up configurations before firmware update. All the previous configuration data is erased after firmware update. Contact Application Engineering for more information on support for firmware.
IMPORTANT: If the controller enters the configuration state for the convenience of I/O configurations, then users can manually switch to the running state after finishing configurations. To do so, press Enter + Up at the same time, then press Enter to confirm the switch after 8RUN STATE appears on the LCD.

PRE-START-UP/START-UP

WARNING

PERSONAL INJURY HAZARD

Failure to follow this warning could result in personal injury or death.

1. Follow recognized safety practices and wear approved Personal Protective Equipment (PPE), including safety glasses and gloves when checking or servicing refrigerant system.
2. Do not use a torch to remove any component. System contains oil and refrigerant under pressure. To remove a component, wear PPE and proceed as follows:
 - a. Shut off all electrical power to unit. Apply applicable lockout/tag-out procedures.
 - b. Recover refrigerant to relieve all pressure from system using both high-pressure and low pressure ports.
 - c. Do not use a torch. Cut component connection tubing with tubing cutter and remove component from unit.
 - d. Carefully un-sweat remaining tubing stubs when necessary. Oil can ignite when exposed to torch flame.
3. Do not operate compressor or provide any electric power to unit unless compressor terminal cover is in place and secured.
4. Do not remove compressor terminal cover until all electrical power is disconnected and approved lockout/tag-out procedures are in place.
5. Relieve all pressure from system before touching or disturbing anything inside terminal box whenever refrigerant leak is suspected around compressor terminals.
6. Never attempt to repair a soldered connection while refrigerant system is under pressure.

WARNING

ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

The unit must be electrically grounded in accordance with local codes and NEC ANSI/NFPA 70 (American National Standards Institute/National Fire Protection Association).

Proceed as follows to inspect and prepare the unit for initial start-up:

1. Remove all access panels.
2. Read and follow instructions on all WARNING, CAUTION, and INFORMATION labels attached to, or shipped with, unit.
3. Make the following inspections:
 - a. Inspect for shipping and handling damages such as broken lines, loose parts, or disconnected wires, etc.
 - b. Inspect for oil at all refrigerant tubing connections and on unit base. Detecting oil generally indicates a refrigerant leak. Leak-test all refrigerant tubing connections

using electronic leak detector, halide torch, or liquid-soap solution.

- c. Inspect all field-wiring and factory-wiring connections. Be sure that connections are completed and tight. Be sure that wires are not in contact with refrigerant tubing or sharp edges.
 - d. Inspect coil fins. If damaged during shipping and handling, carefully straighten fins with a fin comb.
4. Verify the following conditions:
- a. Make sure that condenser-fan blade are correctly positioned in fan orifice. See "Condenser-Fan Adjustment" on page 28 section for more details.
 - b. Make sure that air filter(s) is in place.
 - c. Make sure that condensate drain trap is filled with water to ensure proper drainage.
 - d. Make sure that all tools and miscellaneous loose parts have been removed.

START-UP, GENERAL

Unit Preparation

Make sure that unit has been installed in accordance with installation instructions and applicable codes.

In addition to the base unit start-up (unit with electro-mechanical control), there are a few steps needed to properly start-up units with optional direct digital controls (DDC). The DDC's Service Test function should be used to assist in the base unit start-up and also allows verification of output operation. Controller configuration is also part of start-up. This is especially important when field accessories have been added to the unit. The factory pre-configures options installed at the factory. There may also be additional installation steps or inspection required during the start-up process.

Additional Installation/Inspection

Inspect the field-installed accessories for proper installation, making note of which ones do or do not require configuration changes. Inspect the DDC Alarms for initial insight to any potential issues. Refer to the *Controls, Start-up, Operation and Troubleshooting Instructions* manual for the specific DDC. Inspect the SAT sensor for relocation as intended during installation. Inspect special wiring as directed below.

Gas Piping

Check gas piping for leaks.

WARNING

FIRE, EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury and/or property damage.

Disconnect gas piping from unit when pressure testing at pressure greater than 0.5 psig (3450 Pa). Pressures greater than 0.5 psig will cause gas valve damage resulting in hazardous condition. If gas valve is subjected to pressure greater than 0.5 psig, it must be replaced before use. When pressure testing field-supplied gas piping at pressures of 0.5 psig or less, a unit connected to such piping must be isolated by closing the manual gas valve(s).

⚠ WARNING

RISK OF FIRE OR EXPLOSION

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Leave the building immediately.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

⚠ AVERTISSEMENT

RISQUE D'INCENDIE OU D'EXPLOSION

Si les consignes de sécurité ne sont pas suivies à la lettre, cela peut entraîner la mort, de graves blessures ou des dommages matériels.

Ne pas entreposer ni utiliser d'essence ni autres vapeurs ou liquides inflammables à proximité de cet appareil ou de tout autre appareil.

QUE FAIRE SI UNE ODEUR DE GAZ EST DÉTECTÉE

- Ne mettre en marche aucun appareil.
- Ne toucher aucun interrupteur électrique; ne pas utiliser de téléphone dans le bâtiment.
- Quitter le bâtiment immédiatement.
- Appeler immédiatement le fournisseur de gaz en utilisant le téléphone d'un voisin. Suivre les instructions du fournisseur de gaz.
- Si le fournisseur de gaz n'est pas accessible, appeler le service d'incendie.

L'installation et l'entretien doivent être effectués par un installateur ou une entreprise d'entretien qualifié, ou le fournisseur de gaz.

Return-Air Filters

Ensure correct filters are installed in unit (see Appendix B — Physical Data on page 84). Do not operate unit without return-air filters.

Outdoor-Air Inlet Screens

Outdoor-air inlet screen must be in place before operating unit.

Compressor Mounting

Compressors are internally spring mounted. Do not loosen or remove compressor hold down bolts.

Internal Wiring

Check all electrical connections in unit control boxes. Tighten as required.

Refrigerant Service Ports

Each unit system has two 1/4-in. SAE flare (with check valves) service ports: one on the suction line, and one on the compressor discharge line. Be sure that caps on the ports are tight.

Compressor Rotation

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution can result in premature wear and damage to equipment.

Scroll compressors can only compress refrigerant if rotating in the right direction. Reverse rotation for extended times can result in internal damage to the compressor. Scroll compressors are sealed units and cannot be repaired on site location.

On 3-phase units with scroll compressors, it is important to be certain compressor is rotating in the proper direction. To determine whether or not compressor is rotating in the proper direction:

1. Connect service gauges to suction and discharge pressure fittings.
2. Energize the compressor.
3. The suction pressure should drop and the discharge pressure should rise, as is normal on any start-up.

If the suction pressure does not drop and the discharge pressure does not rise to normal levels:

1. Note that the evaporator fan is probably also rotating in the wrong direction.
2. Turn off power to the unit and install lockout tag.
3. Reverse any two of the unit power leads.
4. Re-energize to the compressor. Check pressures.

The suction and discharge pressure levels should now move to their normal start-up levels.

NOTE: When the compressor is rotating in the wrong direction, the unit will make an elevated level of noise and will not provide cooling.

Cooling

Set space thermostat to OFF position. To start unit, turn on main power supply. Set system selector switch at COOL position and fan switch at AUTO. position. Adjust thermostat to a setting below room temperature. Compressor starts on closure of contactor.

Check unit charge. Refer to Refrigerant Charge section on page 17.

Reset thermostat at a position above room temperature. Compressor will shut off. Evaporator fan will shut off after a 30-second delay.

To shut off unit, set system selector switch at OFF position. Resetting thermostat at a position above room temperature shuts unit off temporarily until space temperature exceeds thermostat setting.

Main Burner

Main burners are factory set and should require no adjustment.

To check ignition of main burners and heating controls, move thermostat setpoint above room temperature and verify that the burners light and evaporator fan is energized. Check heating effect, then lower the thermostat setting below the room temperature and verify that the burners and evaporator fan turn off.

When replacing unit orifices, order the necessary parts through RCD. See the *High Altitude Gas Conversion Kit Gas Heating/Electric Cooling 3-15 Ton Small Rooftop Units Accessory LP (Liquid Propane) Installation Instructions* for details.

Heating

1. Purge gas supply line of air by opening union ahead of the gas valve. If gas odor is detected, tighten union and wait 5 minutes before proceeding.
2. Turn on electrical supply and manual gas valve.

3. Set system switch selector at HEAT position and fan switch at AUTO or ON position. Set heating temperature lever above room temperature.
4. The induced-draft motor will start.
5. After a call for heating, the main burners should light within 5 seconds. If the burner does not light, then there is a 22-second delay before another 5-second try. If the burner still does not light, the time delay is repeated. If the burner does not light within 15 minutes, there is a lockout. To reset the control, break the 24 v power to W1.
6. The evaporator-fan motor will turn on 45 seconds after burner ignition.
7. The evaporator-fan motor will turn off in 45 seconds after the thermostat temperature is satisfied.
8. Adjust airflow to obtain a temperature rise within the range specified on the unit nameplate.

NOTE: The default value for the evaporator-fan motor on/off delay is 45 seconds. The Integrated Gas Unit Controller (IGC) modifies this value when abnormal limit switch cycles occur. Based upon unit operating conditions, the on delay can be reduced to 0 seconds and the off delay can be extended to 180 seconds. When one flash of the LED is observed, the evaporator-fan on/off delay has been modified.

If the limit switch trips at the start of the heating cycle during the evaporator on delay, the time period of the on delay for the next cycle will be 5 seconds less than the time at which the switch tripped. (Example: If the limit switch trips at 30 seconds, the evaporator-fan on delay for the next cycle will occur at 25 seconds.) To prevent short-cycling, a 5-second reduction will only occur if a minimum of 10 minutes has elapsed since the last call for heating.

The evaporator-fan off delay can also be modified. Once the call for heating has ended, there is a 10-minute period during which the modification can occur. If the limit switch trips during this period, the evaporator-fan off delay will increase by 15 seconds. A maximum of 9 trips can occur, extending the evaporator-fan off delay to 180 seconds.

To restore the original default value, reset the power to the unit.

To shut off unit, set system selector switch at OFF position. Resetting heating selector lever below room temperature will

temporarily shut unit off until space temperature falls below thermostat setting.

Ventilation (Continuous Fan)

Set fan and system selector switches at ON and OFF positions, respectively. Evaporator fan operates continuously to provide constant air circulation. When the evaporator-fan selector switch is turned to the OFF position, there is a 30-second delay before the fan turns off.

FASTENER TORQUE VALUES

Stator motor mounting screws	50 in.-lb (5.7 Nm) \pm 5 in.-lb (0.6 Nm)
Fan rotor mounting screws (2.4 HP)	50 in.-lb (5.7 Nm) \pm 5 in.-lb (0.6 Nm)
Fan rotor mounting screws (3 and 5 HP)	30 in.-lb (3.4 Nm) \pm 2 in.-lb (0.2 Nm)
Fan deck bracket screws	50 in.-lb (5.7 Nm) \pm 5 in.-lb (0.6 Nm)
Fan casing screws	10 in.-lb (1.1 Nm) \pm 1 in.-lb (0.1 Nm)
Heat shield screws	30 in.-lb (3.4 Nm) \pm 2 in.-lb (0.2 Nm)
Condenser motor mounting screws	30 in.-lb (3.4 Nm) \pm 2 in.-lb (0.2 Nm)
Condenser hub set screw	84 in.-lb (9.5 Nm) \pm 12 in.-lb (1.5 Nm)
Compressor mounting bolts	12 ft-lb (16.2 Nm) \pm 2 ft-lb (2.7 Nm)
Tandem rail mounting bolts	8 ft-lb (10.8 Nm) \pm 0.5 ft-lb (0.6 Nm)
Crankcase heater	22.5 in.-lb (2.5 Nm) \pm 2.5 in.-lb (0.3 Nm)

START-UP, SYSTEMVU CONTROLS

IMPORTANT: SET-UP INSTRUCTIONS

Installation, wiring and troubleshooting information for the SystemVu™ Controller: 48/50FE 04-30, 48/50GE 04-28 Single Package Rooftop Units with SystemVu™ Controls Version X.X and Puron Advance™ (R-454B) Refrigerant, Controls, Start-Up, Operation and Troubleshooting. Have a copy of this manual available at unit start-up.

APPENDIX A — MODEL NUMBER NOMENCLATURE

Position:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Example:	4	8	F	E	D	M	0	8	A	2	A	5	-	0	A	0	A	0

Unit Heat Type

48 = Gas Heat Packaged Rooftop

Model Series - WeatherMaker®

FE = Entry Tier Puron Advance™

Heat Size

D = Low Heat
E = Medium Heat
F = High Heat
S = Low Heat with Stainless Steel Exchanger
R = Medium Heat with Stainless Steel Exchanger
T = High Heat with Stainless Steel Exchanger

Refrig. Systems Options

M = Two-Stage Cooling, Single Circuit Models
N = Two-Stage Cooling, Single Circuit Models with Humidi-MiZer® System^a

Cooling Tons

08 = 7.5 tons
09 = 8.5 tons
12 = 10 tons
14 = 12.5 tons
16 = 15 tons

Sensor Options

A = None
B = Return Air Smoke Detector (RA)^b
C = Supply Air Smoke Detector (SA)
D = RA + SA Smoke Detector^b
J = Condensate Overflow Switch (COFS)
K = Condensate Overflow Switch + RA Smoke Detectors^b
L = Condensate Overflow Switch + RA and SA Smoke Detectors^b
M = Condensate Overflow Switch + SA Smoke Detector

Fan Options

2 = Standard/Medium Static – EcoBlue™ Vane Axial Fan
3 = High Static – EcoBlue Vane Axial Fan
5 = Standard/Medium Static – EcoBlue Vane Axial Fan and Filter Status Switch
6 = High Static – EcoBlue Vane Axial Fan and Filter Status Switch

RTPF Coil Options (Outdoor – Indoor – Hail Guard)

A = Al/Cu – Al/Cu
B = Precoat Al/Cu – Al/Cu
C = E-coat Al/Cu – Al/Cu
D = E-coat Al/Cu – E-coat Al/Cu
M = Al/Cu – Al/Cu — Louvered Hail Guard
N = Precoat Al/Cu – Al/Cu — Louvered Hail Guard
P = E-coat Al/Cu – Al/Cu — Louvered Hail Guard
Q = E-coat Al/Cu – E-coat Al/Cu — Louvered Hail Guard
R = Cu/Cu – Al/Cu — Louvered Hail Guard
S = Cu/Cu – Cu/Cu — Louvered Hail Guard

Packaging & Seismic Compliance

0 = Standard

Electrical Options

A = None
C = Non-Fused Disconnect (NFDC)
D = Thru-The-Base Connections (TTB)
F = NFDC + TTB
N = Phase Monitor Protection (PMR)
Q = PMR + NFDC
R = PMR + TTB
T = PMR + NFDC + TTB
1 = HSCCR^c (High Short Circuit Current Rating)
2 = HSCCR^c + TTB

Service Options

0 = None
1 = Unpowered Convenience Outlet (NPCO)
2 = Powered Convenience Outlet (PCO)
3 = Hinged Panels
4 = Hinged Panels + NPCO
5 = Hinged Panels + PCO
6 = 4 in. MERV-13 Filters
7 = NPCO + MERV-13 Filters
8 = PCO + MERV-13 Filters
9 = Hinged Panels + MERV-13 Filters
A = Hinged Panels + NPCO + MERV-13 Filters
B = Hinged Panels + PCO + MERV-13 Filters

Intake / Exhaust Options

A = None
B = Standard Leak Economizer with Barometric Relief^d
F = Standard Leak Enthalpy Economizer with Barometric Relief^d
L = ULL (Ultra Low Leak) Temperature Economizer with Barometric Relief and CO₂ Sensor
M = ULL Enthalpy Economizer with Barometric Relief and CO₂ Sensor
U = ULL Temperature Economizer with Barometric Relief
W = ULL Enthalpy Economizer with Barometric Relief

Base Unit Controls

0 = Standard Electromechanical Controls (can be used with field installed economizers and dampers)
3 = SystemVu™ Controller
8 = Electromechanical Controls with POL224 (includes FDD^e)

Design Revision

- = Factory Design Revision

Voltage

1 = 575-3-60
5 = 208/230-3-60
6 = 460-3-60

NOTE (S):

- ^a Units with Humidi-MiZer System include Low Ambient controller.
- ^b Vertical units only.
- ^c Not available on the following models/options: 575V, Humidi-MiZer, Low Ambient Controls, Phase Loss Monitor, Non-Fused Disconnect, Powered Convenience Outlet, or size 14 units.
- ^d Not available with SystemVu controller.
- ^e Fault Detection and Diagnostic

Fig. A — 48FE 08-16 Model Number Nomenclature

APPENDIX B — PHYSICAL DATA

48FE 7.5 to 8.5 Ton Physical Data

48FE UNIT	48FE*M08	48FE*N08	48FE*M09	48FE*N09
NOMINAL TONS	7.5	7.5	8.5	8.5
BASE UNIT OPERATING WT (lb) 48FE^a	787	787	868	868
REFRIGERATION SYSTEM				
No. Circuits/No. Compressors/Type	1 / 2 / Scroll	1 / 2 / Scroll	1 / 2 / Scroll	1 / 2 / Scroll
Puron Advance™ (R-454B) Charge (lb-oz)	10-3	—	10-12	—
Humidi-MiZer® Puron Advance (R-454B) Charge (lb-oz)	—	13-4	—	17-14
Metering Device	TXV	—	TXV	—
Humidi-MiZer Metering Device	—	TXV	—	TXV
High-Pressure Trip/Reset (psig)	630/505	630/505	630/505	630/505
Low-Pressure Trip/Reset (psig)	54/117	54/117	54/117	54/117
EVAPORATOR COIL				
Material (Tube/Fin)	Cu/Al	Cu/Al	Cu/Al	Cu/Al
Coil Type	3/8 in. RTPF	3/8 in. RTPF	3/8 in. RTPF	3/8 in. RTPF
Rows/FPI	3/15	3/15	4/15	4/15
Total Face Area (ft²)	8.9	8.9	11.1	11.1
Condensate Drain Connection Size	3/4 in.	3/4 in.	3/4 in.	3/4 in.
CONDENSER COIL				
Material	Cu/Al	Cu/Al	Cu/Al	Cu/Al
Coil Type	5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF
Rows/FPI	2/18	2/18	2/18	2/18
Total Face Area (ft²)	20.5	20.5	21.4	21.4
HUMIDI-MIZER COIL				
Material	—	Cu/Al	—	Cu/Al
Coil Type	—	5/16 in. RTPF	—	5/16 in. RTPF
Rows/FPI	—	2/18	—	2/18
Total Face Area (ft²)	—	6.0	—	8.0
EVAPORATOR FAN AND MOTOR				
Standard/Medium Static				
Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct	1 / Direct
Maximum Cont bhp	2.4	2.4	2.4	2.4
Range (rpm)	250-2000	250-2000	250-2000	250-2000
Fan Qty/Type	1/Vane Axial	1/Vane Axial	1/Vane Axial	1/Vane Axial
Fan Diameter (in.)	22	22	22	22
High Static				
Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct	1 / Direct
Maximum Cont bhp	3	3	3	3
Range (rpm)	250-2200	250-2200	250-2200	250-2200
Fan Qty/Type	1/Vane Axial	1/Vane Axial	1/Vane Axial	1/Vane Axial
Fan Diameter (in.)	22	22	22	22
CONDENSER FAN AND MOTOR				
Qty / Motor Drive Type	2 / Direct	2 / Direct	2 / Direct	2 / Direct
Motor hp/rpm	1/4 / 1100	1 / 160-1100	1/4 / 1100	1/4 / 160-1100
Fan Diameter (in.)	22	22	22	22
FILTERS				
RA Filter Qty / Size (in.)	4 / 16 x 20 x 2	4 / 16 x 20 x 2	4 / 20 x 20 x 2	4 / 20 x 20 x 2
OA Inlet Screen Qty / Size (in.)	1 / 20 x 24 x 1	1 / 20 x 24 x 1	1 / 20 x 24 x 1	1 / 20 x 24 x 1

NOTE(S):

a. Base unit operating weight does not include weight of options.

LEGEND

bhp — Brake Horsepower
FPI — Fins Per Inch
OA — Outdoor Air
RA — Return Air

APPENDIX B — PHYSICAL DATA (cont)

48FE 10 to 12.5 Ton Physical Data

48FE UNIT	48FE*M12	48FE*N12	48FE*M14	48FE*N14
NOMINAL TONS	10.0	10.0	12.5	12.5
BASE UNIT OPERATING WT (lb) 48FE^a	878/815	878/815	1041/978	1041/978
REFRIGERATION SYSTEM				
No. Circuits/No. Compressors/Type	1 / 2 / Scroll	1 / 2 / Scroll	1 / 2 / Scroll	1 / 2 / Scroll
Puron Advance™ (R-454B) Charge (lb-oz)	14-6	—	19-8	—
Humidi-MiZer® Puron Advance™ (R-454B) Charge (lb-oz)	—	21-12	—	28-4
Metering Device	TXV	—	TXV	—
Humidi-MiZer Metering Device	—	TXV	—	TXV
High-Pressure Trip/Reset (psig)	630/505	630/505	630/505	630/505
Low-Pressure Trip/Reset (psig)	54/117	54/117	54/117	54/117
EVAPORATOR COIL				
Material (Tube/Fin)	Cu/Al	Cu/Al	Cu/Al	Cu/Al
Coil Type	3/8 in. RTPF	3/8 in. RTPF	3/8 in. RTPF	3/8 in. RTPF
Rows/FPI	4/15	4/15	4/15	4/15
Total Face Area (ft²)	11.1	11.1	11.1	11.1
Condensate Drain Connection Size	3/4 in.	3/4 in.	3/4 in.	3/4 in.
CONDENSER COIL				
Material	Cu/Al	Cu/Al	Cu/Al	Cu/Al
Coil Type	5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF	5/16 in. RTPF
Rows/FPI	2/18	2/18	3/18	3/18
Total Face Area (ft²)	25.1	25.1	25.1	25.1
HUMIDI-MIZER COIL				
Material	—	Cu/Al	—	Cu/Al
Coil Type	—	5/16 in. RTPF	—	5/16 in. RTPF
Rows/FPI	—	2/18	—	2/18
Total Face Area (ft²)	—	8.0	—	8.0
EVAPORATOR FAN AND MOTOR				
Standard/Medium Static				
Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct	1 / Direct
Maximum Cont bhp	2.4	2.4	3	3
Range (rpm)	250-2000	250-2000	250-2200	250-2200
Fan Qty / Type	1 / Vane Axial	1 / Vane Axial	1 / Vane Axial	1 / Vane Axial
Fan Diameter (in.)	22	22	22	22
High Static				
Motor Qty / Drive Type	1 / Direct	1 / Direct	1 / Direct	1 / Direct
Maximum Cont bhp	5	5	5	5
Range (rpm)	250-2200	250-2200	250-2200	250-2200
Fan Qty / Type	1 / Vane Axial	1 / Vane Axial	1 / Vane Axial	1 / Vane Axial
Fan Diameter (in.)	22	22	22	22
CONDENSER FAN AND MOTOR				
Qty / Motor Drive Type	2 / Direct	2 / Direct	1 / Direct	1 / Direct
Motor hp / rpm	1/4 / 1100	1/4 / 160-1100	1 / Multiple Speeds ^b	1 / Multiple Speeds ^b
Fan Diameter (in.)	22	22	22	22
FILTERS				
RA Filter Qty / Size (in.)	4 / 20 x 20 x 2	4 / 20 x 20 x 2	4 / 20 x 20 x 2	4 / 20 x 20 x 2
OA Inlet Screen Qty / Size (in.)	1 / 20 x 24 x 1	1 / 20 x 24 x 1	1 / 20 x 24 x 1	1 / 20 x 24 x 1

NOTE(S):

a. Base unit operating weight does not include weight of options.

b. 1050/770/450/350/265 rpm

LEGEND

bhp — Brake Horsepower
FPI — Fins Per Inch
OA — Outdoor Air
RA — Return Air

APPENDIX B — PHYSICAL DATA (cont)

48FE 15 Ton Physical Data

48FE UNIT	48FE*M16	48FE*N16
NOMINAL TONS	15.0	15.0
BASE UNIT OPERATING WT (lb) 48FE ^a	1408/1325	1408/1325
REFRIGERATION SYSTEM		
No. Circuits/No. Compressors/Type	1 / 2 / Scroll	1 / 2 / Scroll
Puron Advance™ (R-454B) Charge (lb-oz)	22-0	—
Humidi-MiZer® Puron Advance™ (R-454B) Charge (lb-oz)	—	31-3
Metering Device	TXV	—
Humidi-MiZer Metering Device	—	TXV
High-Pressure Trip/Reset (psig)	630/505	630/505
Low-Pressure Trip/Reset (psig)	54/117	54/117
EVAPORATOR COIL		
Material (Tube/Fin)	Cu/Al	Cu/Al
Coil Type	3/8 in. RTPF	3/8 in. RTPF
Rows/FPI	3/15	3/15
Total Face Area (ft²)	17.5	17.5
Condensate Drain Connection Size	3/4 in.	3/4 in.
CONDENSER COIL		
Material	Cu/Al	Cu/Al
Coil Type	5/16 in. RTPF	5/16 in. RTPF
Rows/FPI	2/18	2/18
Total Face Area (ft²)	46.2	46.2
HUMIDI-MIZER COIL		
Material	—	Cu/Al
Coil Type	—	5/16 in. RTPF
Rows/FPI	—	2/18
Total Face Area (ft²)	—	8.0
EVAPORATOR FAN AND MOTOR		
Standard/Medium Static		
Motor Qty / Drive Type	1 / Direct	1 / Direct
Maximum Cont bhp	3	3
Range (rpm)	250-2200	250-2200
Fan Qty / Type	1 / Vane Axial	1 / Vane Axial
Fan Diameter (in.)	22	22
High Static		
Motor Qty / Drive Type	1 / Direct	1 / Direct
Maximum Cont bhp	5	5
Range (rpm)	250-2200	250-2200
Fan Qty / Type	1 / Vane Axial	1 / Vane Axial
Fan Diameter (in.)	22	22
CONDENSER FAN AND MOTOR		
Qty / Motor Drive Type	3 / Direct	3 / Direct
Motor hp / rpm	1/4 / 1100	1/4 / 1100
Fan Diameter (in.)	22	22
FILTERS		
RA Filter Qty / Size (in.)	6 / 18 x 24 x 2	6 / 18 x 24 x 2
OA Inlet Screen Qty / Size (in.)	Vertical: 2 / 24 x 27 x 1 Horizontal: 1 / 30 x 39 x 1	Vertical: 2 / 24 x 27 x 1 Horizontal: 1 / 30 x 39 x 1

NOTE(S):

a. Base unit operating weight does not include weight of options.

LEGEND

bhp — Brake Horsepower
FPI — Fins Per Inch
OA — Outdoor Air
RA — Return Air

APPENDIX C — GAS HEAT DATA

48FE 7.5 to 15 Ton Gas Heat Data

48FE UNIT	48FE**08	48FE**09	48FE**12	48FE**14	48FE**16
NOMINAL TONS	7.5	8.5	10.0	12.5	15
GAS CONNECTION					
No. of Gas Valves	1	1	1		1
Natural Gas Supply Line Pressure (in. wg)/(psig)	4-13 / 0.14-0.47	4-13 / 0.14-0.47	4-13 / 0.14-0.47	4-13 / 0.14-0.47	4-13 / 0.14-0.47
Liquid Propane Supply Line Pressure (in. wg)/(psig)	11-13 / 0.40-0.47	11-13 / 0.40-0.47	11-13 / 0.40-0.47	11-13 / 0.40-0.47	11-13 / 0.40-0.47
HEAT ANTICIPATOR SETTING (AMPS)					
First Stage	0.14	0.14	0.14	0.14	0.14
Second Stage	0.14	0.14	0.14	0.14	0.14
NATURAL GAS HEAT					
LOW					
No. of Stages / No. of Burners (total)	1 / 3	1 / 3	2 / 4	2 / 4	2 / 6
Connection Size	1/2 in. NPT	1/2 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	196 / 115	196 / 115
Temperature Rise (°F)	25-55	20-55	25-65	20-65	15-55
MEDIUM					
No. of Stages / No. of Burners (total)	2 / 4	2 / 4	2 / 5	2 / 5	2 / 8
Connection Size	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	195 / 115	197 / 115
Temperature Rise (°F)	35-65	30-65	30-65	25-65	20-60
HIGH					
No. of Stages / No. of Burners (total)	2 / 5	2 / 5	2 / 5	2 / 5	2 / 10
Connection Size	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	195 / 115	198 / 115
Temperature Rise (°F)	40-75	35-75	35-70	30-70	35-65
LIQUID PROPANE HEAT					
LOW					
No. of Stages / No. of Burners (total)	1 / 3	1 / 3	2 / 4	2 / 4	2 / 6
Connection Size	1/2 in. NPT	1/2 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	195 / 115	196 / 115
Temperature Rise (°F)	25-55	20-55	25-65	20-65	15-55
MEDIUM					
No. of Stages / No. of Burners (total)	2 / 4	2 / 4	2 / 5	2 / 5	2 / 8
Connection Size	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	195 / 115	197 / 115
Temperature Rise (°F)	35-65	30-65	30-65	25-65	20-60
HIGH					
No. of Stages / No. of Burners (total)	2 / 5	2 / 5	2 / 5	2 / 5	2 / 10
Connection Size	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT	3/4 in. NPT
Rollout Switch Opens / Closes (°F)	195 / 115	195 / 115	195 / 115	195 / 115	198 / 115
Temperature Rise (°F)	40-75	35-75	35-70	30-70	35-65

APPENDIX D — FAN PERFORMANCE

GENERAL FAN PERFORMANCE NOTES

1. Interpolation is permissible. Do not extrapolate.
2. External static pressure is the static pressure difference between the return duct and the supply duct plus the static pressure caused by any FIOPs or accessories.
3. Tabular data accounts for pressure loss due to clean filters, unit casing, wet coils, and highest gas heat exchanger (when gas heat unit).
4. Factory options and accessories may effect static pressure losses. Gas heat unit fan tables assume highest gas heat models; for fan selections with low or medium heat models, the user must deduct low and medium heat static pressures. Selection software is available, through your salesperson, to help you select the best motor/drive combination for your application.
5. The fan performance tables offer motor/drive recommendations. In cases when 2 motor/drive combinations would work, Carrier recommends the lower horsepower option.
6. For information on the electrical properties of Carrier motors, please see the Electrical information section of the product data book for this model and size.
7. For more information on the performance limits of Carrier motors, see the application data section of the product data book for this model and size.
8. The EPACT (Energy Policy Act of 1992) regulates energy requirements for specific types of indoor fan motors. Motors regulated by EPACT include any general purpose, T-frame (3-digit, 143 and larger), single-speed, foot mounted, polyphase, squirrel cage induction motors of NEMA (National Electrical Manufacturers Association) design A and B, manufactured for use in the United States. Ranging from 1 to 200 Hp, these continuous-duty motors operate on 230 and 460 volt, 60 Hz power. If a motor does not fit into these specifications, the motor does not have to be replaced by an EPACT compliant energy-efficient motor. Variable-speed motors are exempt from EPACT compliance requirements.

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM08 — 7.5 Ton Vertical Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2250	1045	0.43	1166	0.60	1273	0.78	1372	0.97	1463	1.18
2440	1111	0.51	1226	0.69	1329	0.88	1424	1.08	1512	1.30
2625	1178	0.61	1288	0.80	1387	1.00	1478	1.21	1564	1.43
2815	1246	0.72	1351	0.91	1446	1.12	1534	1.34	1617	1.57
3000	1314	0.83	1415	1.04	1507	1.26	1592	1.48	1672	1.71
3190	1383	0.96	1480	1.17	1568	1.40	1651	1.63	1729	1.87
3375	1453	1.09	1545	1.31	1631	1.55	1711	1.78	1786	2.03
3565	1523	1.23	1612	1.46	1694	1.70	1772	1.94	1845	2.20
3750	1594	1.38	1679	1.62	1759	1.86	1834	2.11	1905	2.36

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2250	1548	1.40	1629	1.63	1706	1.87	1778	2.12	1848	2.38
2440	1595	1.52	1674	1.76	1749	2.01	1821	2.27	1889	2.53
2625	1645	1.66	1721	1.90	1794	2.16	1865	2.42	1932	2.69
2815	1696	1.81	1770	2.06	1842	2.32	1910	2.58	1976	2.86
3000	1748	1.96	1821	2.22	1891	2.48	1958	2.75	2022	3.03
3190	1803	2.12	1873	2.38	1941	2.65	2007	2.93	—	—
3375	1858	2.29	1927	2.55	1994	2.83	2058	3.11	—	—
3565	1915	2.45	1982	2.72	2047	3.00	—	—	—	—
3750	1973	2.62	2039	2.90	2102	3.17	—	—	—	—

Std/Med Static 1045-2000 rpm, 2.4 maximum bhp

High Static 1045-2200 rpm, 3.0 maximum bhp

48FEFM08 — Standard/Medium Static — 7.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1045	5.1	1166	5.7	1273	6.3	1372	6.8	1463	7.2
2440	1111	5.4	1226	6.0	1329	6.5	1424	7.0	1512	7.5
2625	1178	5.8	1288	6.3	1387	6.8	1478	7.3	1564	7.8
2815	1246	6.1	1351	6.7	1446	7.2	1534	7.6	1617	8.0
3000	1314	6.5	1415	7.0	1507	7.5	1592	7.9	1672	8.3
3190	1383	6.8	1480	7.3	1568	7.8	1651	8.2	1729	8.6
3375	1453	7.2	1545	7.7	1631	8.1	1711	8.5	1786	8.9
3565	1523	7.5	1612	8.0	1694	8.4	1772	8.8	1845	9.2
3750	1594	7.9	1679	8.3	1759	8.8	1834	9.1	1905	9.5

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1548	7.7	1629	8.1	1706	8.5	1778	8.9	1848	9.2
2440	1595	7.9	1674	8.3	1749	8.7	1821	9.1	—	—
2625	1645	8.2	1721	8.6	1794	8.9	—	—	—	—
2815	1696	8.4	1770	8.8	1842	9.2	—	—	—	—
3000	1748	8.7	1821	9.1	—	—	—	—	—	—
3190	1803	9.0	1873	9.3	—	—	—	—	—	—
3375	1858	9.3	—	—	—	—	—	—	—	—
3565	—	—	—	—	—	—	—	—	—	—
3750	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1045-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM08 — High Static — 7.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1045	4.7	1166	5.2	1273	5.7	1372	6.2	1463	6.6
2440	1111	5.0	1226	5.5	1329	6.0	1424	6.4	1512	6.8
2625	1178	5.3	1288	5.8	1387	6.2	1478	6.7	1564	7.1
2815	1246	5.6	1351	6.1	1446	6.5	1534	6.9	1617	7.3
3000	1314	5.9	1415	6.4	1507	6.8	1592	7.2	1672	7.6
3190	1383	6.2	1480	6.7	1568	7.1	1651	7.5	1729	7.8
3375	1453	6.6	1545	7.0	1631	7.4	1711	7.7	1786	8.1
3565	1523	6.9	1612	7.3	1694	7.7	1772	8.0	1845	8.4
3750	1594	7.2	1679	7.6	1759	8.0	1834	8.3	1905	8.6

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1548	7.0	1629	7.4	1706	7.7	1778	8.1	1848	8.4
2440	1595	7.2	1674	7.6	1749	7.9	1821	8.3	1889	8.6
2625	1645	7.4	1721	7.8	1794	8.1	1865	8.5	1932	8.8
2815	1696	7.7	1770	8.0	1842	8.3	1910	8.7	1976	9.0
3000	1748	7.9	1821	8.3	1891	8.6	1958	8.9	2022	9.2
3190	1803	8.2	1873	8.5	1941	8.8	2007	9.1	—	—
3375	1858	8.4	1927	8.7	1994	9.0	2058	9.3	—	—
3565	1915	8.7	1982	9.0	2047	9.3	—	—	—	—
3750	1973	9.0	2039	9.3	2102	9.5	—	—	—	—

High Static 1045-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM09 — 8.5 Ton Vertical Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2550	1091	0.48	1198	0.63	1298	0.81	1391	0.99	1478	1.19
2765	1164	0.58	1264	0.74	1359	0.92	1448	1.11	1532	1.31
2975	1238	0.69	1332	0.85	1422	1.04	1507	1.24	1588	1.45
3190	1312	0.81	1402	0.98	1487	1.17	1569	1.38	1646	1.59
3400	1388	0.94	1473	1.12	1554	1.32	1632	1.53	1706	1.75
3615	1464	1.08	1544	1.27	1622	1.47	1696	1.69	1768	1.91
3825	1541	1.24	1617	1.43	1691	1.64	1762	1.85	1831	2.08
4040	1618	1.40	1691	1.59	1761	1.80	1830	2.02	1896	2.25
4250	1696	1.56	1765	1.76	1832	1.97	1898	2.19	1962	2.42

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2550	1559	1.40	1636	1.61	1709	1.84	1779	2.08	1846	2.32
2765	1611	1.53	1686	1.75	1758	1.98	1826	2.22	1892	2.47
2975	1665	1.67	1738	1.90	1808	2.14	1875	2.38	1939	2.63
3190	1721	1.82	1792	2.05	1860	2.30	1925	2.55	1988	2.80
3400	1778	1.98	1847	2.22	1913	2.46	1977	2.72	2039	2.98
3615	1837	2.14	1904	2.38	1969	2.64	2031	2.89	2091	3.16
3825	1898	2.31	1963	2.56	2026	2.81	2086	3.07	—	—
4040	1961	2.49	2023	2.73	2084	2.98	—	—	—	—
4250	2024	2.66	2085	2.90	2144	3.16	—	—	—	—

Std/Med Static 1091-2000 rpm, 2.4 maximum bhp

High Static 1091-2200 rpm, 3.0 maximum bhp

48FEFM09 — Standard/Medium Static — 8.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1091	5.3	1198	5.9	1298	6.4	1391	6.9	1478	7.3
2765	1164	5.7	1264	6.2	1359	6.7	1448	7.2	1532	7.6
2975	1238	6.1	1332	6.6	1422	7.0	1507	7.5	1588	7.9
3190	1312	6.5	1402	6.9	1487	7.4	1569	7.8	1646	8.2
3400	1388	6.9	1473	7.3	1554	7.7	1632	8.1	1706	8.5
3615	1464	7.2	1544	7.7	1622	8.1	1696	8.4	1768	8.8
3825	1541	7.6	1617	8.0	1691	8.4	1762	8.8	1831	9.1
4040	1618	8.0	1691	8.4	1761	8.8	1830	9.1	1896	9.5
4250	1696	8.4	1765	8.8	1832	9.1	1898	9.5	1962	9.8

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1559	7.7	1636	8.1	1709	8.5	1779	8.9	1846	9.2
2765	1611	8.0	1686	8.4	1758	8.8	1826	9.1	—	—
2975	1665	8.3	1738	8.7	1808	9.0	1875	9.4	—	—
3190	1721	8.6	1792	8.9	1860	9.3	—	—	—	—
3400	1778	8.9	1847	9.2	—	—	—	—	—	—
3615	1837	9.2	1904	9.5	—	—	—	—	—	—
3825	1898	9.5	—	—	—	—	—	—	—	—
4040	—	—	—	—	—	—	—	—	—	—
4250	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1091-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM09 — High Static — 8.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1091	4.9	1198	5.4	1298	5.8	1391	6.3	1478	6.7
2765	1164	5.2	1264	5.7	1359	6.1	1448	6.5	1532	6.9
2975	1238	5.6	1332	6.0	1422	6.4	1507	6.8	1588	7.2
3190	1312	5.9	1402	6.3	1487	6.7	1569	7.1	1646	7.4
3400	1388	6.3	1473	6.6	1554	7.0	1632	7.4	1706	7.7
3615	1464	6.6	1544	7.0	1622	7.3	1696	7.7	1768	8.0
3825	1541	7.0	1617	7.3	1691	7.7	1762	8.0	1831	8.3
4040	1618	7.3	1691	7.7	1761	8.0	1830	8.3	1896	8.6
4250	1696	7.7	1765	8.0	1832	8.3	1898	8.6	1962	8.9

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1559	7.0	1636	7.4	1709	7.7	1779	8.1	1846	8.4
2765	1611	7.3	1686	7.6	1758	8.0	1826	8.3	1892	8.6
2975	1665	7.5	1738	7.9	1808	8.2	1875	8.5	1939	8.8
3190	1721	7.8	1792	8.1	1860	8.4	1925	8.7	1988	9.0
3400	1778	8.1	1847	8.4	1913	8.7	1977	9.0	2039	9.3
3615	1837	8.3	1904	8.6	1969	8.9	2031	9.2	2091	9.5
3825	1898	8.6	1963	8.9	2026	9.2	2086	9.5	—	—
4040	1961	8.9	2023	9.2	2084	9.5	—	—	—	—
4250	2024	9.2	2085	9.5	2144	9.7	—	—	—	—

High Static 1091-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM12 — 10 Ton Vertical Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3000	1266	0.74	1360	0.92	1449	1.12	1534	1.32	1613	1.54
3250	1357	0.91	1444	1.09	1528	1.29	1608	1.51	1684	1.73
3500	1448	1.09	1530	1.28	1609	1.49	1685	1.72	1758	1.95
3750	1539	1.29	1617	1.49	1691	1.71	1764	1.94	1833	2.18
4000	1632	1.51	1705	1.72	1775	1.94	1844	2.18	1911	2.42
4250	1725	1.74	1794	1.96	1861	2.19	1926	2.43	1990	2.68
4500	1818	1.99	1884	2.22	1948	2.45	2010	2.69	2071	2.94
4750	1912	2.25	1974	2.47	2035	2.71	2095	2.96	2153	3.21
5000	2006	2.51	2066	2.74	2124	2.98	2181	3.23	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3000	1689	1.77	1762	2.01	1831	2.25	1897	2.50	1961	2.77
3250	1757	1.97	1827	2.21	1894	2.47	1959	2.73	2021	3.00
3500	1828	2.19	1895	2.44	1960	2.70	2023	2.97	2084	3.25
3750	1900	2.42	1965	2.68	2028	2.95	2089	3.22	2148	3.50
4000	1975	2.67	2038	2.94	2099	3.21	2158	3.49	—	—
4250	2052	2.94	2112	3.20	2171	3.48	—	—	—	—
4500	2130	3.20	2188	3.47	—	—	—	—	—	—
4750	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1266-2000 rpm, 2.4 maximum bhp

High Static 1266-2200 rpm, 5.0 maximum bhp

48FEFM12 — Standard/Medium Static — 10 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1266	6.2	1360	6.7	1449	7.2	1534	7.6	1613	8.0
3250	1357	6.7	1444	7.1	1528	7.6	1608	8.0	1684	8.4
3500	1448	7.2	1530	7.6	1609	8.0	1685	8.4	1758	8.8
3750	1539	7.6	1617	8.0	1691	8.4	1764	8.8	1833	9.1
4000	1632	8.1	1705	8.5	1775	8.8	1844	9.2	—	—
4250	1725	8.6	1794	8.9	1861	9.3	—	—	—	—
4500	1818	9.1	1884	9.4	—	—	—	—	—	—
4750	1912	9.5	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1689	8.4	1762	8.8	1831	9.1	—	—	—	—
3250	1757	8.8	1827	9.1	—	—	—	—	—	—
3500	1828	9.1	—	—	—	—	—	—	—	—
3750	—	—	—	—	—	—	—	—	—	—
4000	—	—	—	—	—	—	—	—	—	—
4250	—	—	—	—	—	—	—	—	—	—
4500	—	—	—	—	—	—	—	—	—	—
4750	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1266-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM12 — High Static — 10 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1266	5.7	1360	6.1	1449	6.5	1534	6.9	1613	7.3
3250	1357	6.1	1444	6.5	1528	6.9	1608	7.3	1684	7.6
3500	1448	6.5	1530	6.9	1609	7.3	1685	7.6	1758	8.0
3750	1539	6.9	1617	7.3	1691	7.7	1764	8.0	1833	8.3
4000	1632	7.4	1705	7.7	1775	8.0	1844	8.4	1911	8.7
4250	1725	7.8	1794	8.1	1861	8.4	1926	8.7	1990	9.0
4500	1818	8.2	1884	8.5	1948	8.8	2010	9.1	2071	9.4
4750	1912	8.7	1974	9.0	2035	9.2	2095	9.5	2153	9.8
5000	2006	9.1	2066	9.4	2124	9.6	2181	9.9	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1689	7.6	1762	8.0	1831	8.3	1897	8.6	1961	8.9
3250	1757	8.0	1827	8.3	1894	8.6	1959	8.9	2021	9.2
3500	1828	8.3	1895	8.6	1960	8.9	2023	9.2	2084	9.5
3750	1900	8.6	1965	8.9	2028	9.2	2089	9.5	2148	9.8
4000	1975	9.0	2038	9.3	2099	9.5	2158	9.8	—	—
4250	2052	9.3	2112	9.6	2171	9.9	—	—	—	—
4500	2130	9.7	2188	9.9	—	—	—	—	—	—
4750	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—

High Static 1266-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM14 — 12.5 Ton Vertical Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3750	1320	1.21	1416	1.49	1503	1.79	1583	2.09	1657	2.39
4065	1414	1.48	1504	1.78	1587	2.09	1664	2.41	1736	2.74
4375	1509	1.79	1594	2.11	1673	2.44	1747	2.78	1817	3.13
4690	1604	2.14	1685	2.49	1761	2.84	1832	3.19	1899	3.56
5000	1700	2.54	1777	2.90	1849	3.26	1918	3.64	1983	4.03
5315	1797	2.97	1870	3.35	1939	3.73	2005	4.13	2068	4.53
5625	1894	3.44	1964	3.84	2030	4.24	2093	4.65	2154	5.06
5940	1992	3.95	2058	4.36	2121	4.77	—	—	—	—
6250	2090	4.50	2153	4.92	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3750	1727	2.71	1794	3.04	1857	3.37	1918	3.71	1976	4.06
4065	1804	3.08	1869	3.42	1930	3.77	1989	4.12	2046	4.49
4375	1883	3.48	1946	3.85	2005	4.21	2063	4.58	2119	4.97
4690	1963	3.93	2024	4.31	2082	4.69	2139	5.08	—	—
5000	2045	4.42	2104	4.81	—	—	—	—	—	—
5315	2128	4.93	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
5940	—	—	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1320-2200 rpm, 3.0 maximum bhp

High Static 1320-2200 rpm, 5.0 maximum bhp

48FEFM14 — Standard/Medium Static — 12.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1320	5.9	1416	6.4	1503	6.8	1583	7.2	1657	7.5
4065	1414	6.4	1504	6.8	1587	7.2	1664	7.5	1736	7.9
4375	1509	6.8	1594	7.2	1673	7.6	1747	7.9	—	—
4690	1604	7.2	1685	7.6	1761	8.0	—	—	—	—
5000	1700	7.7	1777	8.0	—	—	—	—	—	—
5315	1797	8.1	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
5940	—	—	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1727	7.8	—	—	—	—	—	—	—	—
4065	—	—	—	—	—	—	—	—	—	—
4375	—	—	—	—	—	—	—	—	—	—
4690	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—
5315	—	—	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
5940	—	—	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1320-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM14 — High Static — 12.5 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1320	5.9	1416	6.4	1503	6.8	1583	7.2	1657	7.5
4065	1414	6.4	1504	6.8	1587	7.2	1664	7.5	1736	7.9
4375	1509	6.8	1594	7.2	1673	7.6	1747	7.9	1817	8.2
4690	1604	7.2	1685	7.6	1761	8.0	1832	8.3	1899	8.6
5000	1700	7.7	1777	8.0	1849	8.4	1918	8.7	1983	9.0
5315	1797	8.1	1870	8.5	1939	8.8	2005	9.1	2068	9.4
5625	1894	8.6	1964	8.9	2030	9.2	2093	9.5	2154	9.8
5940	1992	9.0	2058	9.3	2121	9.6	—	—	—	—
6250	2090	9.5	2153	9.8	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1727	7.8	1794	8.1	1857	8.4	1918	8.7	1976	9.0
4065	1804	8.2	1869	8.5	1930	8.8	1989	9.0	2046	9.3
4375	1883	8.5	1946	8.8	2005	9.1	2063	9.4	2119	9.6
4690	1963	8.9	2024	9.2	2082	9.5	2139	9.7	—	—
5000	2045	9.3	2104	9.6	—	—	—	—	—	—
5315	2128	9.7	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
5940	—	—	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

High Static 1320-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM16 — 15 Ton Vertical Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
4500	1251	1.02	1332	1.23	1412	1.47	1491	1.73	1569	2.02
4875	1343	1.26	1417	1.48	1491	1.72	1565	1.99	1637	2.28
5250	1435	1.52	1504	1.75	1573	2.00	1641	2.28	1709	2.57
5625	1528	1.81	1592	2.05	1657	2.31	1721	2.59	1785	2.89
6000	1621	2.13	1682	2.38	1742	2.64	1802	2.92	1862	3.23
6375	1715	2.47	1772	2.73	1829	3.00	1886	3.29	1942	3.59
6750	1810	2.86	1863	3.11	1917	3.39	1971	3.69	2024	3.99
7125	1905	3.29	1955	3.56	2006	3.84	2057	4.15	2108	4.46
7500	2000	3.82	2048	4.10	2096	4.40	2144	4.71	2193	5.04

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
4500	1645	2.33	1719	2.65	1792	3.01	1862	3.37	1930	3.76
4875	1709	2.59	1779	2.93	1848	3.28	1915	3.65	1981	4.04
5250	1777	2.89	1843	3.22	1908	3.58	1973	3.95	2036	4.35
5625	1848	3.21	1911	3.55	1973	3.90	2034	4.28	2094	4.67
6000	1922	3.55	1981	3.88	2040	4.24	2098	4.61	2156	5.01
6375	1999	3.92	2055	4.26	2111	4.61	2166	4.98		
6750	2078	4.32	2131	4.66	2184	5.02				
7125	2158	4.79								
7500										

Std/Med Static 1251-2200 rpm, 3.0 maximum bhp

High Static 1251-2200 rpm, 5.0 maximum bhp

48FEFM16 — Standard/Medium Static — 15 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1251	5.6	1332	6.0	1412	6.4	1491	6.7	1569	7.1
4875	1343	6.0	1417	6.4	1491	6.7	1565	7.1	1637	7.4
5250	1435	6.5	1504	6.8	1573	7.1	1641	7.4	1709	7.7
5625	1528	6.9	1592	7.2	1657	7.5	1721	7.8	1785	8.1
6000	1621	7.3	1682	7.6	1742	7.9	1802	8.2	—	—
6375	1715	7.8	1772	8.0	—	—	—	—	—	—
6750	1810	8.2	—	—	—	—	—	—	—	—
7125	—	—	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1645	7.4	1719	7.8	—	—	—	—	—	—
4875	1709	7.7	1779	8.1	—	—	—	—	—	—
5250	1777	8.0	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
6000	—	—	—	—	—	—	—	—	—	—
6375	—	—	—	—	—	—	—	—	—	—
6750	—	—	—	—	—	—	—	—	—	—
7125	—	—	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1251-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM16 — High Static — 15 Ton Vertical Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1251	5.6	1332	6.0	1412	6.4	1491	6.7	1569	7.1
4875	1343	6.0	1417	6.4	1491	6.7	1565	7.1	1637	7.4
5250	1435	6.5	1504	6.8	1573	7.1	1641	7.4	1709	7.7
5625	1528	6.9	1592	7.2	1657	7.5	1721	7.8	1785	8.1
6000	1621	7.3	1682	7.6	1742	7.9	1802	8.2	1862	8.4
6375	1715	7.8	1772	8.0	1829	8.3	1886	8.6	1942	8.8
6750	1810	8.2	1863	8.4	1917	8.7	1971	8.9	2024	9.2
7125	1905	8.6	1955	8.9	2006	9.1	2057	9.3	2108	9.6
7500	2000	9.1	2048	9.3	2096	9.5	2144	9.7	2193	10.0

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1645	7.4	1719	7.8	1792	8.1	1862	8.4	1930	8.8
4875	1709	7.7	1779	8.1	1848	8.4	1915	8.7	1981	9.0
5250	1777	8.0	1843	8.4	1908	8.7	1973	9.0	2036	9.2
5625	1848	8.4	1911	8.7	1973	9.0	2034	9.2	2094	9.5
6000	1922	8.7	1981	9.0	2040	9.3	2098	9.5	2156	9.8
6375	1999	9.1	2055	9.3	2111	9.6	2166	9.8	—	—
6750	2078	9.4	2131	9.7	2184	9.9	—	—	—	—
7125	2158	9.8	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

High Static 1251-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM08 — 7.5 Ton Horizontal Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2250	987	0.36	1114	0.52	1227	0.70	1331	0.89	1428	1.10
2440	1047	0.43	1168	0.60	1277	0.78	1377	0.98	1471	1.20
2625	1109	0.51	1223	0.68	1328	0.87	1424	1.08	1515	1.30
2815	1171	0.60	1280	0.78	1380	0.97	1474	1.19	1561	1.41
3000	1234	0.69	1338	0.88	1434	1.08	1524	1.30	1609	1.53
3190	1298	0.79	1397	0.99	1490	1.20	1577	1.42	1659	1.65
3375	1363	0.90	1458	1.10	1546	1.32	1630	1.54	1710	1.78
3565	1428	1.02	1519	1.22	1604	1.44	1685	1.67	1762	1.91
3750	1494	1.14	1580	1.35	1663	1.57	1741	1.80	1816	2.05

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2250	1518	1.32	1602	1.55	1682	1.79	1757	2.04	1830	2.31
2440	1558	1.42	1641	1.66	1719	1.91	1794	2.17	1865	2.44
2625	1600	1.53	1681	1.77	1758	2.03	1831	2.29	1902	2.57
2815	1644	1.65	1723	1.90	1798	2.15	1871	2.43	1940	2.71
3000	1690	1.77	1767	2.02	1841	2.29	1911	2.56	1979	2.84
3190	1737	1.90	1813	2.16	1884	2.42	1954	2.70	2020	2.98
3375	1786	2.03	1859	2.29	1930	2.56	1997	2.84	2063	3.13
3565	1836	2.16	1908	2.43	1976	2.70	2042	2.98	—	—
3750	1888	2.30	1957	2.56	2024	2.83	2089	3.11	—	—

Std/Med Static 987-2000 rpm, 2.4 maximum bhp

High Static 987-2200 rpm, 3.0 maximum bhp

48FEFM08 — Standard/Medium Static — 7.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	987	4.8	1114	5.4	1227	6.0	1331	6.6	1428	7.1
2440	1047	5.1	1168	5.7	1277	6.3	1377	6.8	1471	7.3
2625	1109	5.4	1223	6.0	1328	6.5	1424	7.0	1515	7.5
2815	1171	5.7	1280	6.3	1380	6.8	1474	7.3	1561	7.7
3000	1234	6.1	1338	6.6	1434	7.1	1524	7.6	1609	8.0
3190	1298	6.4	1397	6.9	1490	7.4	1577	7.8	1659	8.2
3375	1363	6.7	1458	7.2	1546	7.7	1630	8.1	1710	8.5
3565	1428	7.1	1519	7.5	1604	8.0	1685	8.4	1762	8.8
3750	1494	7.4	1580	7.8	1663	8.3	1741	8.7	1816	9.1

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1518	7.5	1602	8.0	1682	8.4	1757	8.8	1830	9.1
2440	1558	7.7	1641	8.2	1719	8.6	1794	8.9	—	—
2625	1600	7.9	1681	8.4	1758	8.8	1831	9.1	—	—
2815	1644	8.2	1723	8.6	1798	9.0	—	—	—	—
3000	1690	8.4	1767	8.8	1841	9.2	—	—	—	—
3190	1737	8.6	1813	9.0	—	—	—	—	—	—
3375	1786	8.9	1859	9.3	—	—	—	—	—	—
3565	1836	9.2	—	—	—	—	—	—	—	—
3750	1888	9.4	—	—	—	—	—	—	—	—

Std/Med Static 987-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM08 — High Static — 7.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	987	4.4	1114	5.0	1227	5.5	1331	6.0	1428	6.4
2440	1047	4.7	1168	5.2	1277	5.7	1377	6.2	1471	6.6
2625	1109	5.0	1223	5.5	1328	6.0	1424	6.4	1515	6.8
2815	1171	5.3	1280	5.8	1380	6.2	1474	6.6	1561	7.1
3000	1234	5.5	1338	6.0	1434	6.5	1524	6.9	1609	7.3
3190	1298	5.8	1397	6.3	1490	6.7	1577	7.1	1659	7.5
3375	1363	6.1	1458	6.6	1546	7.0	1630	7.4	1710	7.7
3565	1428	6.4	1519	6.9	1604	7.2	1685	7.6	1762	8.0
3750	1494	6.7	1580	7.1	1663	7.5	1741	7.9	1816	8.2

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2250	1518	6.9	1602	7.2	1682	7.6	1757	8.0	1830	8.3
2440	1558	7.0	1641	7.4	1719	7.8	1794	8.1	1865	8.5
2625	1600	7.2	1681	7.6	1758	8.0	1831	8.3	1902	8.6
2815	1644	7.4	1723	7.8	1798	8.1	1871	8.5	1940	8.8
3000	1690	7.6	1767	8.0	1841	8.3	1911	8.7	1979	9.0
3190	1737	7.9	1813	8.2	1884	8.5	1954	8.9	2020	9.2
3375	1786	8.1	1859	8.4	1930	8.8	1997	9.1	2063	9.4
3565	1836	8.3	1908	8.7	1976	9.0	2042	9.3	—	—
3750	1888	8.6	1957	8.9	2024	9.2	2089	9.5	—	—

High Static 987-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM09 — 8.5 Ton Horizontal Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2550	1026	0.40	1140	0.55	1248	0.72	1349	0.91	1442	1.11
2765	1092	0.48	1199	0.63	1301	0.80	1398	1.00	1488	1.20
2975	1160	0.56	1261	0.72	1357	0.90	1449	1.10	1536	1.31
3190	1229	0.66	1323	0.83	1414	1.01	1502	1.21	1586	1.42
3400	1298	0.77	1387	0.94	1473	1.12	1557	1.33	1638	1.55
3615	1368	0.88	1452	1.06	1535	1.25	1614	1.45	1692	1.67
3825	1439	1.01	1519	1.19	1597	1.38	1673	1.58	1747	1.80
4040	1511	1.14	1586	1.32	1660	1.51	1733	1.72	1804	1.94
4250	1582	1.27	1654	1.45	1725	1.64	1795	1.85	1863	2.07

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
2550	1529	1.32	1611	1.54	1688	1.77	1761	2.01	1830	2.26
2765	1573	1.42	1654	1.65	1730	1.89	1802	2.14	1870	2.39
2975	1619	1.53	1698	1.77	1773	2.01	1844	2.27	1911	2.52
3190	1667	1.65	1743	1.89	1817	2.14	1887	2.40	1954	2.66
3400	1716	1.78	1790	2.02	1862	2.27	1931	2.53	1997	2.80
3615	1767	1.91	1839	2.15	1909	2.40	1977	2.67	2041	2.94
3825	1820	2.04	1890	2.28	1958	2.54	2024	2.80	2087	3.07
4040	1874	2.17	1942	2.42	2008	2.67	2072	2.93	—	—
4250	1930	2.30	1996	2.55	2060	2.80	2122	3.06	—	—

Std/Med Static 1026-2000 rpm, 2.4 maximum bhp

High Static 1026-2200 rpm, 3.0 maximum bhp

48FEFM09 — Standard/Medium Static — 8.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1026	5.0	1140	5.6	1248	6.1	1349	6.7	1442	7.1
2765	1092	5.3	1199	5.9	1301	6.4	1398	6.9	1488	7.4
2975	1160	5.7	1261	6.2	1357	6.7	1449	7.2	1536	7.6
3190	1229	6.0	1323	6.5	1414	7.0	1502	7.4	1586	7.9
3400	1298	6.4	1387	6.8	1473	7.3	1557	7.7	1638	8.1
3615	1368	6.7	1452	7.2	1535	7.6	1614	8.0	1692	8.4
3825	1439	7.1	1519	7.5	1597	7.9	1673	8.3	1747	8.7
4040	1511	7.5	1586	7.9	1660	8.3	1733	8.6	1804	9.0
4250	1582	7.9	1654	8.2	1725	8.6	1795	8.9	1863	9.3

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1529	7.6	1611	8.0	1688	8.4	1761	8.8	1830	9.1
2765	1573	7.8	1654	8.2	1730	8.6	1802	9.0	1870	9.3
2975	1619	8.0	1698	8.4	1773	8.8	1844	9.2	—	—
3190	1667	8.3	1743	8.7	1817	9.1	1887	9.4	—	—
3400	1716	8.5	1790	8.9	1862	9.3	—	—	—	—
3615	1767	8.8	1839	9.2	1909	9.5	—	—	—	—
3825	1820	9.1	1890	9.4	—	—	—	—	—	—
4040	1874	9.4	—	—	—	—	—	—	—	—
4250	1930	9.6	—	—	—	—	—	—	—	—

Std/Med Static 1026-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM09 — High Static — 8.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1026	4.6	1140	5.1	1248	5.6	1349	6.1	1442	6.5
2765	1092	4.9	1199	5.4	1301	5.9	1398	6.3	1488	6.7
2975	1160	5.2	1261	5.7	1357	6.1	1449	6.5	1536	6.9
3190	1229	5.5	1323	6.0	1414	6.4	1502	6.8	1586	7.2
3400	1298	5.8	1387	6.2	1473	6.6	1557	7.0	1638	7.4
3615	1368	6.2	1452	6.5	1535	6.9	1614	7.3	1692	7.7
3825	1439	6.5	1519	6.9	1597	7.2	1673	7.6	1747	7.9
4040	1511	6.8	1586	7.2	1660	7.5	1733	7.8	1804	8.2
4250.0	1582	7.1	1654	7.5	1725	7.8	1795	8.1	1863	8.4

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
2550	1529	6.9	1611	7.3	1688	7.6	1761	8.0	1830	8.3
2765	1573	7.1	1654	7.5	1730	7.8	1802	8.2	1870	8.5
2975	1619	7.3	1698	7.7	1773	8.0	1844	8.4	1911	8.7
3190	1667	7.5	1743	7.9	1817	8.2	1887	8.6	1954	8.9
3400	1716	7.8	1790	8.1	1862	8.4	1931	8.8	1997	9.1
3615	1767	8.0	1839	8.3	1909	8.7	1977	9.0	2041	9.3
3825	1820	8.2	1890	8.6	1958	8.9	2024	9.2	2087	9.5
4040	1874	8.5	1942	8.8	2008	9.1	2072	9.4	—	—
4250	1930	8.8	1996	9.1	2060	9.4	2122	9.6	—	—

High Static 1026-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM12 — 10 Ton Horizontal Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3000	1188	0.62	1288	0.78	1384	0.97	1475	1.18	1562	1.40
3250	1271	0.75	1364	0.92	1454	1.12	1540	1.33	1623	1.55
3500	1355	0.89	1441	1.07	1526	1.27	1608	1.49	1687	1.72
3750	1439	1.05	1521	1.24	1600	1.45	1678	1.67	1753	1.90
4000	1525	1.23	1601	1.42	1676	1.63	1750	1.86	1822	2.10
4250	1611	1.42	1683	1.62	1754	1.83	1824	2.06	1892	2.30
4500	1697	1.62	1765	1.82	1833	2.04	1899	2.27	1965	2.51
4750	1784	1.83	1849	2.03	1913	2.25	1976	2.48	2038	2.72
5000	1872	2.04	1933	2.25	1994	2.47	2054	2.70	2114	2.94

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3000	1644	1.63	1722	1.87	1796	2.13	1866	2.38	1933	2.65
3250	1702	1.79	1778	2.04	1850	2.30	1919	2.57	1985	2.84
3500	1763	1.96	1836	2.22	1906	2.48	1974	2.76	2039	3.04
3750	1826	2.15	1897	2.41	1965	2.68	2031	2.96	2094	3.24
4000	1892	2.35	1960	2.61	2026	2.89	2090	3.17	2152	3.46
4250	1959	2.56	2025	2.82	2088	3.09	2150	3.38	—	—
4500	2029	2.77	2092	3.03	2153	3.31	—	—	—	—
4750	2100	2.98	2160	3.24	—	—	—	—	—	—
5000	2173	3.19	—	—	—	—	—	—	—	—

Std/Med Static 1188-2000 rpm, 2.4 maximum bhp

High Static 1188-2200 rpm, 5.0 maximum bhp

48FEFM12 — Standard/Medium Static — 10 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1188	5.8	1288	6.3	1384	6.8	1475	7.3	1562	7.7
3250	1271	6.3	1364	6.7	1454	7.2	1540	7.6	1623	8.1
3500	1355	6.7	1441	7.1	1526	7.6	1608	8.0	1687	8.4
3750	1439	7.1	1521	7.5	1600	7.9	1678	8.3	1753	8.7
4000	1525	7.6	1601	7.9	1676	8.3	1750	8.7	1822	9.1
4250	1611	8.0	1683	8.4	1754	8.7	1824	9.1	1892	9.4
4500	1697	8.4	1765	8.8	1833	9.1	1899	9.5	—	—
4750	1784	8.9	1849	9.2	1913	9.6	—	—	—	—
5000	1872	9.3	1933	9.7	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1644	8.2	1722	8.6	1796	9.0	1866	9.3	—	—
3250	1702	8.5	1778	8.9	1850	9.2	—	—	—	—
3500	1763	8.8	1836	9.2	1906	9.5	—	—	—	—
3750	1826	9.1	1897	9.5	—	—	—	—	—	—
4000	1892	9.4	—	—	—	—	—	—	—	—
4250	—	—	—	—	—	—	—	—	—	—
4500	—	—	—	—	—	—	—	—	—	—
4750	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1188-2000 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM12 — High Static — 10 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1188	5.3	1288	5.8	1384	6.2	1475	6.7	1562	7.1
3250	1271	5.7	1364	6.1	1454	6.6	1540	7.0	1623	7.3
3500	1355	6.1	1441	6.5	1526	6.9	1608	7.3	1687	7.6
3750	1439	6.5	1521	6.9	1600	7.2	1678	7.6	1753	7.9
4000	1525	6.9	1601	7.2	1676	7.6	1750	7.9	1822	8.3
4250	1611	7.3	1683	7.6	1754	7.9	1824	8.3	1892	8.6
4500	1697	7.7	1765	8.0	1833	8.3	1899	8.6	1965	8.9
4750	1784	8.1	1849	8.4	1913	8.7	1976	9.0	2038	9.3
5000	1872	8.5	1933	8.8	1994	9.0	2054	9.3	2114	9.6

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3000	1644	7.4	1722	7.8	1796	8.1	1866	8.5	1933	8.8
3250	1702	7.7	1778	8.1	1850	8.4	1919	8.7	1985	9.0
3500	1763	8.0	1836	8.3	1906	8.6	1974	9.0	2039	9.3
3750	1826	8.3	1897	8.6	1965	8.9	2031	9.2	2094	9.5
4000	1892	8.6	1960	8.9	2026	9.2	2090	9.5	2152	9.8
4250	1959	8.9	2025	9.2	2088	9.5	2150	9.8	—	—
4500	2029	9.2	2092	9.5	2153	9.8	—	—	—	—
4750	2100	9.5	2160	9.8	—	—	—	—	—	—
5000	2173	9.9	—	—	—	—	—	—	—	—

High Static 1188-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM14 — 12.5 Ton Horizontal Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3750	1198	0.90	1298	1.15	1393	1.42	1483	1.72	1566	2.02
4065	1282	1.10	1374	1.36	1464	1.64	1550	1.95	1631	2.27
4375	1367	1.33	1453	1.60	1537	1.90	1619	2.21	1697	2.55
4690	1453	1.59	1533	1.87	1613	2.18	1690	2.51	1765	2.86
5000	1540	1.89	1615	2.17	1690	2.49	1763	2.83	1835	3.19
5315	1628	2.21	1697	2.50	1768	2.83	1838	3.18	1906	3.55
5625	1715	2.56	1781	2.86	1847	3.19	1914	3.55	1979	3.93
5940	1804	2.94	1866	3.25	1929	3.59	1992	3.95	2054	4.33
6250	1892	3.34	1951	3.66	2011	4.01	2071	4.37	2131	4.77

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
3750	1644	2.34	1718	2.67	1787	3.00	1854	3.35	1917	3.70
4065	1707	2.61	1778	2.95	1847	3.30	1912	3.66	1974	4.03
4375	1771	2.90	1841	3.26	1908	3.63	1971	4.00	2033	4.39
4690	1836	3.22	1905	3.59	1970	3.97	2033	4.37	2093	4.76
5000	1904	3.56	1970	3.95	2034	4.34	2095	4.75	2154	5.16
5315	1973	3.93	2037	4.33	2099	4.74	2159	5.15	—	—
5625	2043	4.32	2106	4.73	2166	5.15	—	—	—	—
5940	2116	4.74	2176	5.15	—	—	—	—	—	—
6250	2189	5.17	—	—	—	—	—	—	—	—

Std/Med Static 1198-2200 rpm, 3.0 maximum bhp

High Static 1198-2200 rpm, 5.0 maximum bhp

48FEFM14 — Standard/Medium Static — 12.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1198	5.4	1298	5.8	1393	6.3	1483	6.7	1566	7.1
4065	1282	5.8	1374	6.2	1464	6.6	1550	7.0	1631	7.4
4375	1367	6.2	1453	6.6	1537	6.9	1619	7.3	1697	7.7
4690	1453	6.6	1533	6.9	1613	7.3	1690	7.6	1765	8.0
5000	1540	7.0	1615	7.3	1690	7.6	1763	8.0	—	—
5315	1628	7.4	1697	7.7	1768	8.0	—	—	—	—
5625	1715	7.8	1781	8.1	—	—	—	—	—	—
5940	1804	8.2	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1644	7.4	1718	7.8	1787	8.1	—	—	—	—
4065	1707	7.7	1778	8.1	—	—	—	—	—	—
4375	1771	8.0	—	—	—	—	—	—	—	—
4690	—	—	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	—	—	—	—
5315	—	—	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
5940	—	—	—	—	—	—	—	—	—	—
6250	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1198-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM14 — High Static — 12.5 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1198	5.4	1298	5.8	1393	6.3	1483	6.7	1566	7.1
4065	1282	5.8	1374	6.2	1464	6.6	1550	7.0	1631	7.4
4375	1367	6.2	1453	6.6	1537	6.9	1619	7.3	1697	7.7
4690	1453	6.6	1533	6.9	1613	7.3	1690	7.6	1765	8.0
5000	1540	7.0	1615	7.3	1690	7.6	1763	8.0	1835	8.3
5315	1628	7.4	1697	7.7	1768	8.0	1838	8.3	1906	8.6
5625	1715	7.8	1781	8.1	1847	8.4	1914	8.7	1979	9.0
5940	1804	8.2	1866	8.5	1929	8.7	1992	9.0	2054	9.3
6250	1892	8.6	1951	8.9	2011	9.1	2071	9.4	2131	9.7

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
3750	1644	7.4	1718	7.8	1787	8.1	1854	8.4	1917	8.7
4065	1707	7.7	1778	8.1	1847	8.4	1912	8.7	1974	9.0
4375	1771	8.0	1841	8.3	1908	8.7	1971	8.9	2033	9.2
4690	1836	8.3	1905	8.6	1970	8.9	2033	9.2	2093	9.5
5000	1904	8.6	1970	8.9	2034	9.2	2095	9.5	2154	9.8
5315	1973	9.0	2037	9.2	2099	9.5	2159	9.8	—	—
5625	2043	9.3	2106	9.6	2166	9.8	—	—	—	—
5940	2116	9.6	2176	9.9	—	—	—	—	—	—
6250	2189	9.9	—	—	—	—	—	—	—	—

High Static 1198-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM16 — 15 Ton Horizontal Supply (rpm - bhp)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
4500	1248	1.02	1328	1.22	1408	1.46	1487	1.72	1566	2.01
4875	1339	1.25	1413	1.47	1487	1.71	1561	1.98	1634	2.27
5250	1431	1.51	1500	1.74	1568	1.98	1637	2.26	1705	2.55
5625	1524	1.80	1588	2.03	1652	2.29	1716	2.57	1780	2.87
6000	1617	2.11	1677	2.36	1737	2.62	1797	2.90	1857	3.20
6375	1711	2.46	1767	2.71	1824	2.98	1881	3.26	1937	3.56
6750	1805	2.83	1858	3.09	1912	3.37	1965	3.65	2019	3.96
7125	1899	3.26	1950	3.53	2001	3.82	2051	4.11	2102	4.42
7500	1994	3.79	2042	4.07	2090	4.36	2139	4.68	2187	5.00

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp	rpm	bhp
4500	1642	2.31	1717	2.64	1790	3.00	1861	3.37	1929	3.75
4875	1705	2.58	1776	2.91	1845	3.26	1913	3.64	1979	4.03
5250	1773	2.87	1839	3.20	1905	3.56	1970	3.94	2033	4.33
5625	1843	3.18	1906	3.52	1968	3.87	2030	4.25	2090	4.64
6000	1917	3.52	1976	3.86	2035	4.21	2094	4.59	2151	4.97
6375	1993	3.88	2050	4.22	2105	4.57	2161	4.95	—	—
6750	2072	4.28	2125	4.62	2178	4.98	—	—	—	—
7125	2153	4.75	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1248-2200 rpm, 3.0 maximum bhp

High Static 1248-2200 rpm, 5.0 maximum bhp

48FEFM16 — Standard/Medium Static — 15 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1248	5.6	1328	6.0	1408	6.3	1487	6.7	1566	7.1
4875	1339	6.0	1413	6.4	1487	6.7	1561	7.1	1634	7.4
5250	1431	6.5	1500	6.8	1568	7.1	1637	7.4	1705	7.7
5625	1524	6.9	1588	7.2	1652	7.5	1716	7.8	1780	8.1
6000	1617	7.3	1677	7.6	1737	7.9	1797	8.1	—	—
6375	1711	7.7	1767	8.0	1824	8.3	—	—	—	—
6750	1805	8.2	—	—	—	—	—	—	—	—
7125	—	—	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1642	7.4	1717	7.8	—	—	—	—	—	—
4875	1705	7.7	1776	8.0	—	—	—	—	—	—
5250	1773	8.0	—	—	—	—	—	—	—	—
5625	—	—	—	—	—	—	—	—	—	—
6000	—	—	—	—	—	—	—	—	—	—
6375	—	—	—	—	—	—	—	—	—	—
6750	—	—	—	—	—	—	—	—	—	—
7125	—	—	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

Std/Med Static 1248-2200 rpm

APPENDIX D — FAN PERFORMANCE (cont)

48FEFM16 — High Static — 15 Ton Horizontal Supply (rpm - vdc)

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	0.2		0.4		0.6		0.8		1.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1248	5.6	1328	6.0	1408	6.3	1487	6.7	1566	7.1
4875	1339	6.0	1413	6.4	1487	6.7	1561	7.1	1634	7.4
5250	1431	6.5	1500	6.8	1568	7.1	1637	7.4	1705	7.7
5625	1524	6.9	1588	7.2	1652	7.5	1716	7.8	1780	8.1
6000	1617	7.3	1677	7.6	1737	7.9	1797	8.1	1857	8.4
6375	1711	7.7	1767	8.0	1824	8.3	1881	8.5	1937	8.8
6750	1805	8.2	1858	8.4	1912	8.7	1965	8.9	2019	9.2
7125	1899	8.6	1950	8.8	2001	9.1	2051	9.3	2102	9.5
7500	1994	9.0	2042	9.3	2090	9.5	2139	9.7	2187	9.9

CFM	AVAILABLE EXTERNAL STATIC PRESSURE (in. wg)									
	1.2		1.4		1.6		1.8		2.0	
	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc	rpm	vdc
4500	1642	7.4	1717	7.8	1790	8.1	1861	8.4	1929	8.7
4875	1705	7.7	1776	8.0	1845	8.4	1913	8.7	1979	9.0
5250	1773	8.0	1839	8.3	1905	8.6	1970	8.9	2033	9.2
5625	1843	8.4	1906	8.6	1968	8.9	2030	9.2	2090	9.5
6000	1917	8.7	1976	9.0	2035	9.2	2094	9.5	2151	9.8
6375	1993	9.0	2050	9.3	2105	9.6	2161	9.8	—	—
6750	2072	9.4	2125	9.7	2178	9.9	—	—	—	—
7125	2153	9.8	—	—	—	—	—	—	—	—
7500	—	—	—	—	—	—	—	—	—	—

High Static 1248-2200 rpm

APPENDIX E — WIRING DIAGRAMS

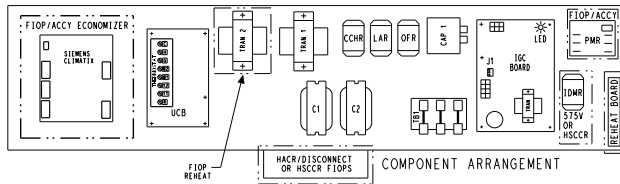
48FE**04-07 Wiring Diagrams — Standard SCCR

UNIT	VOLTAGE	CONTROL DIAGRAM	PAGE	POWER DIAGRAM	PAGE
48FE**08-12 Standard Electromechanical with POL224 Controller	230-3-60	48TM008810	110	48TM005719	116
	460-3-60			48TC005995	117
	575-3-60			48TM005991	118
48FE**14 Standard Electromechanical with POL224 Controller	230-3-60	48TM008821	111	48TM005991	118
	460-3-60			48TM005990	119
	575-3-60				
48FE**16 Standard Electromechanical with POL224 Controller	230-3-60	50TM003470	112	50TM001914	120
	460-3-60			50TM001916	121
	575-3-60				
48FE**08-12 with SystemVu Controller	230-3-60	48TM008816	113	48TM008212	122
	460-3-60			48TM008215	123
	575-3-60			48TM005991	118
48FE**14 with SystemVu Controller	208/230-3-60	48TM008823	114	48TM005990	119
	460-3-60				
	575-3-60				
48FE**16 with SystemVu Controller	230-3-60	50TM003472	115	50TM002657	124
	460-3-60			50TM002659	125
	575-3-60				

48FE**04-07 Wiring Diagrams — High SCCR

UNIT	VOLTAGE	CONTROL DIAGRAM	PAGE	POWER DIAGRAM	PAGE
48FE**08-12 Standard Electromechanical with POL224 Controller	230-3-60 460-3-60	48TM008810	110	48TM008024	126
48FE**14 Standard Electromechanical with POL224 Controller	230-3-60	48TM008821	111	48TM008027	127
	460-3-60			48TM008028	128
48FE**16 Standard Electromechanical with POL224 Controller	208/230-3-60 460-3-60	50TM003470	112	50TM002451	129
48FE**08-12 with SystemVu Controller	208/230-3-60 460-3-60	48TM008816	113	48TM008217	130
48FE**14 with SystemVu Controller	208/230-3-60	48TM008823	114	48TM008027	127
	460-3-60			48TM008028	128
48FE**16 with SystemVu Controller	208/230-3-60 460-3-60	50TM003472	115	50TM002661	131

APPENDIX E – WIRING DIAGRAMS (cont)



- NOTES:
1. UCB SCHEMATIC LAYOUT DOES NOT MATCH ACTUAL TERMINAL BOARD LAYOUT.
 2. TERMINAL BOARD JUMPERS 1, 2 AND 3 ARE CUT FOR REHEAT UNITS ONLY.
 3. REMOVE DESIGNATED JUMPERS ON UCB WHEN ADDING SMOKE DETECTORS, OCCUPANT AND REMOTE SHUTDOWN.
 4. USE ABC AS COARSE AND POT AS FINE ADJUSTMENTS FOR SETTING HIGH FAN SPEED. LOW SPEED IS AN OFFSET BASED ON DIP SWITCHES.
 5. 2-PIN LOW SPEED DIP SWITCH POSITIONS ARE FACTORY SET AS SHOWN. EXCEPTION ON T1 8.5 TON UNITS, THESE ARE SET TO "ON-OFF".
 6. HARDCUT AND CUTOFF SET TO "MIN". JUMPER P1 ON TOP 2-PINS AS SHOWN.
 7. THE * WIRE COLOR IS FOR DIFFERENTIATION WITHIN THIS SCHEMATIC.
 8. TRANSFORMER IS DEDICATED BASED ON UNIT VOLTAGE. TAPS ONLY SHOWN TO SIMPLIFY SCHEMATIC. 208/230V UNIT TRANS IS WIRED FOR 230V UNIT. IF UNIT IS TO BE RUN WITH 208V POWER SUPPLY DISCONNECT BLK WIRE FROM 230V TAP AND CONNECT TO 208V TAP.
 9. IGC P3 SETTING: 30 SEC.
 10. CONTROL BOARDS SHOWN HERE ARE IN THE UNPOWERED STATE.

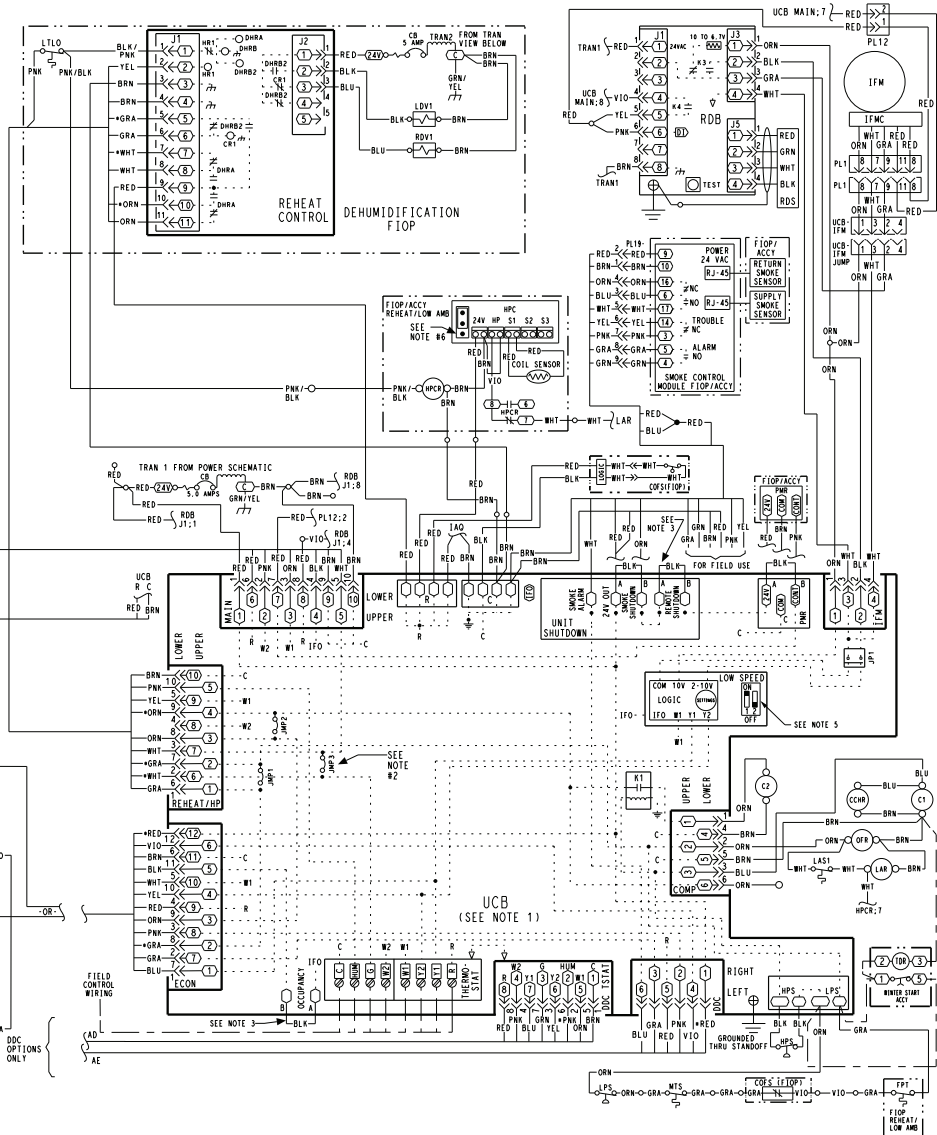
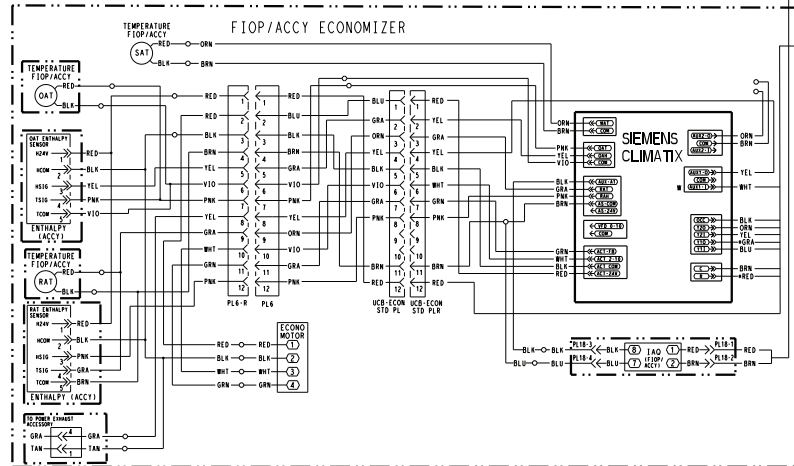
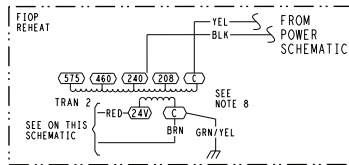
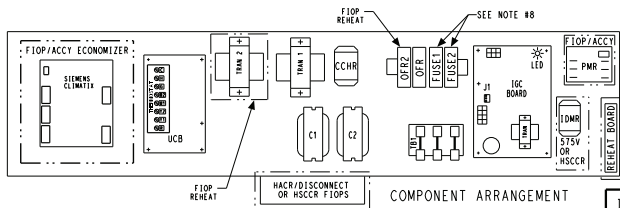


Fig. B — 48FE**08-12 Typical Electromechanical Control Wiring Diagram — 230, 460, 575-3-60 (with POL224 Controller)

APPENDIX E – WIRING DIAGRAMS (cont)



- NOTES:
1. UCB SCHEMATIC LAYOUT DOES NOT MATCH ACTUAL TERMINAL BOARD LAYOUT.
 2. TERMINAL BOARD JUMPERS 1, 2 AND 3 ARE CUT FOR REHEAT UNITS ONLY.
 3. REMOVE DESIGNATED JUMPERS ON UCB WHEN ADDING SMOKE DETECTORS, OCCUPANCY AND REMOTE SHUTDOWN.
 4. USE AOC AS COARSE AND POT AS FINE ADJUSTMENTS FOR SETTING HIGH FAN SPEED. LOW SPEED IS AN OFFSET BASED ON DIP SWITCHES.
 5. 2-PIN LOW SPEED DIP SWITCH POSITIONS ARE FACTORY SET AS SHOWN.
 6. HARDSTART AND CUTOFF SET TO "MIN". JUMPER PIN ON TOP 2-PINS AS SHOWN.
 7. THE "W" WIRE COLOR IS FOR DIFFERENTIATION WITHIN THIS SCHEMATIC.
 8. FUSES FOR 230V ARE LOCATED IN CONTROL BOX. FUSES FOR 460/575V ARE LOCATED BELOW THE CONTROL BOX.
 9. IGC P3 SETTING: 30 SEC.
 10. TRANSFORMER IS DEDICATED BASED ON UNIT VOLTAGE. TAPS ONLY SHOWN TO SIMPLIFY SCHEMATIC. 200/230V UNIT TRAP IS WIRED FOR 230V UNIT. IF UNIT IS TO BE RUN WITH 200V POWER SUPPLY DISCONNECT BLK WIRE FROM 230V TAP AND CONNECT TO 200V TAP.
 11. CONTROL BOARDS SHOWN HERE ARE IN THE UNPOWERED STATE.

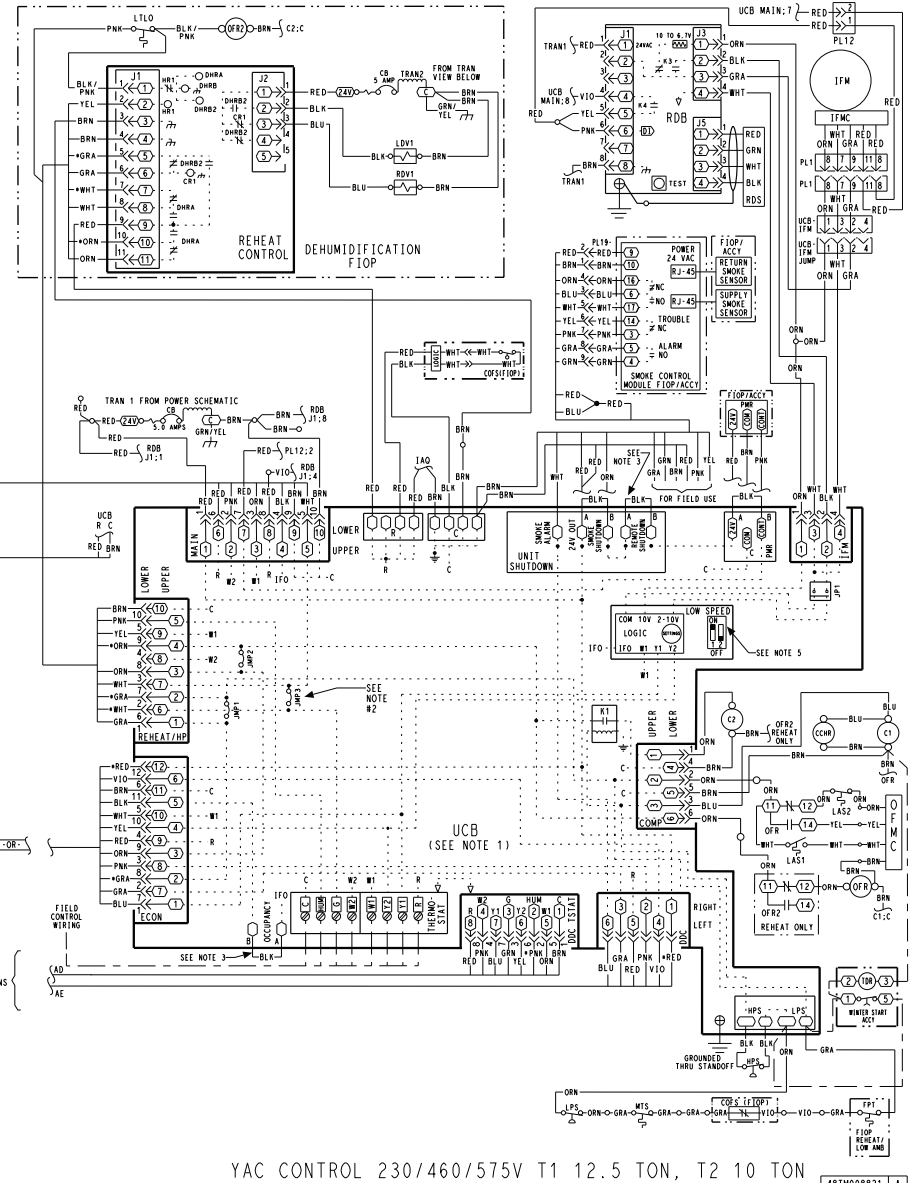
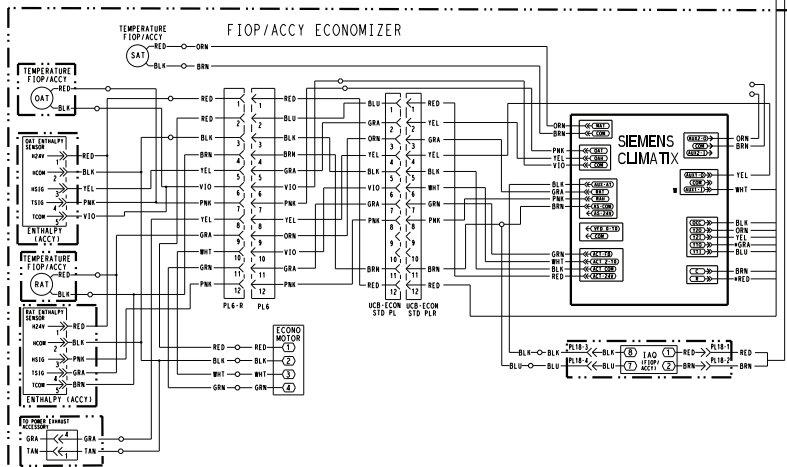
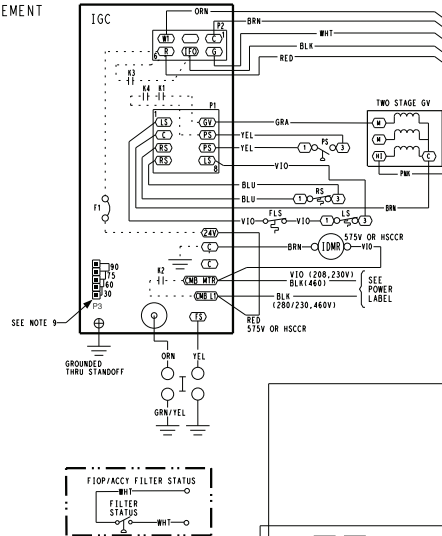
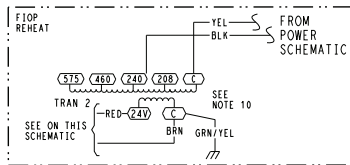
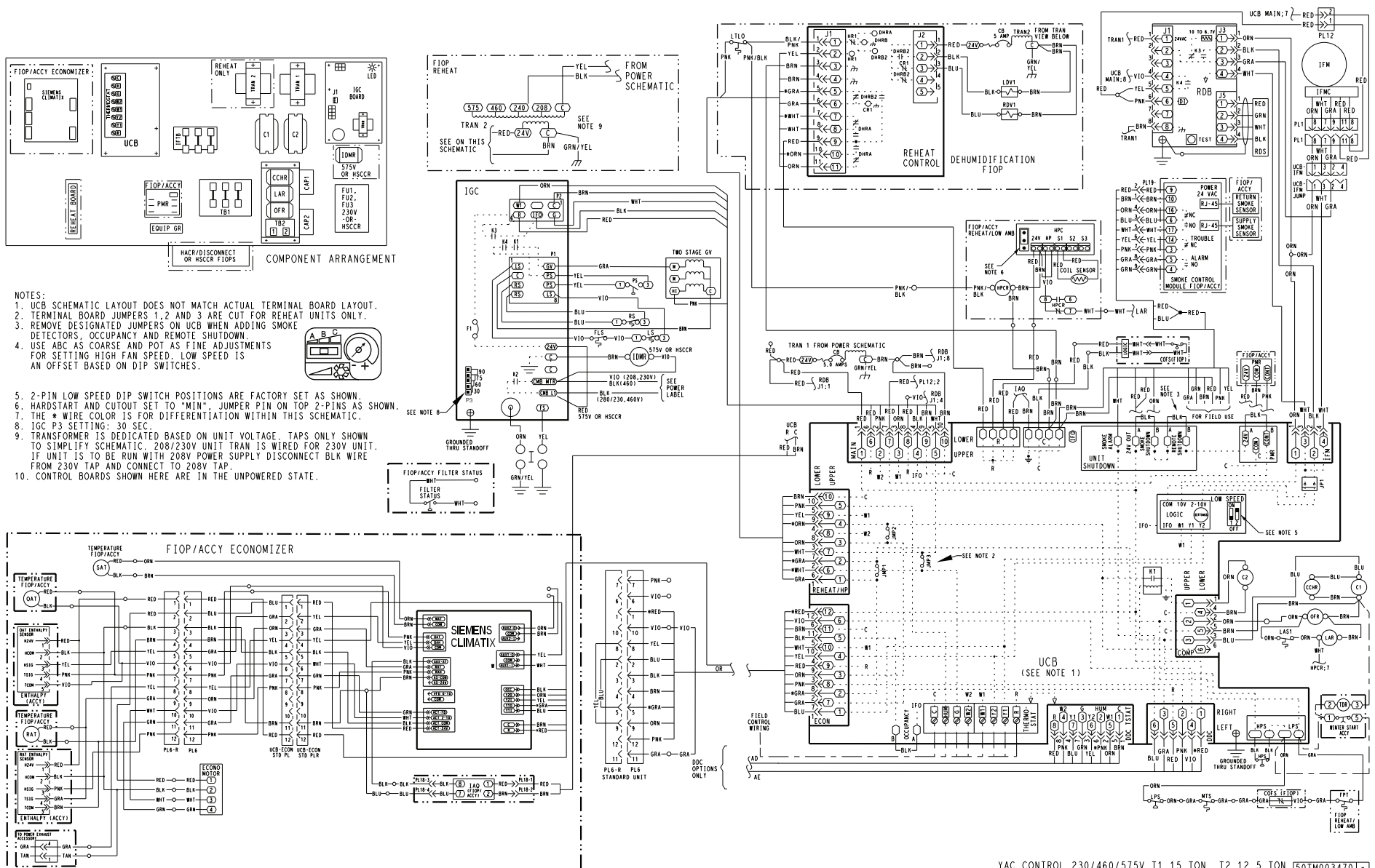


Fig. C — 48FE**14 Typical Electromechanical Control Wiring Diagram — 230, 460, 575-3-60 (with POL224 Controller)

Fig. D — 48FE16 Typical Electromechanical Control Wiring Diagram — 230, 460, 575-3-60 (with POL224 Controller)**



YAC CONTROL 230/460/575V T1 15 TON, T2 12.5 TON 50TM003470 -

APPENDIX E – WIRING DIAGRAMS (cont)

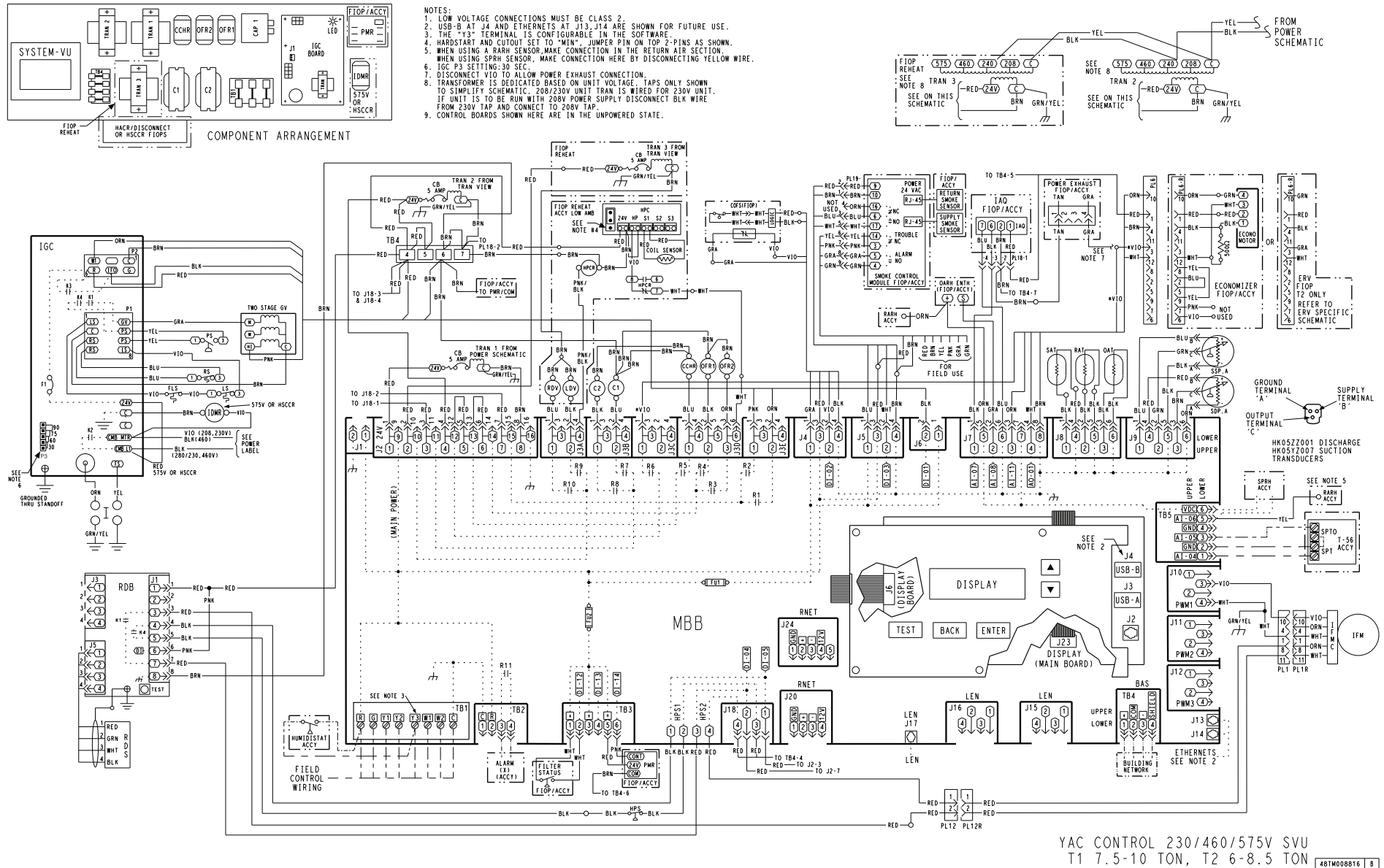
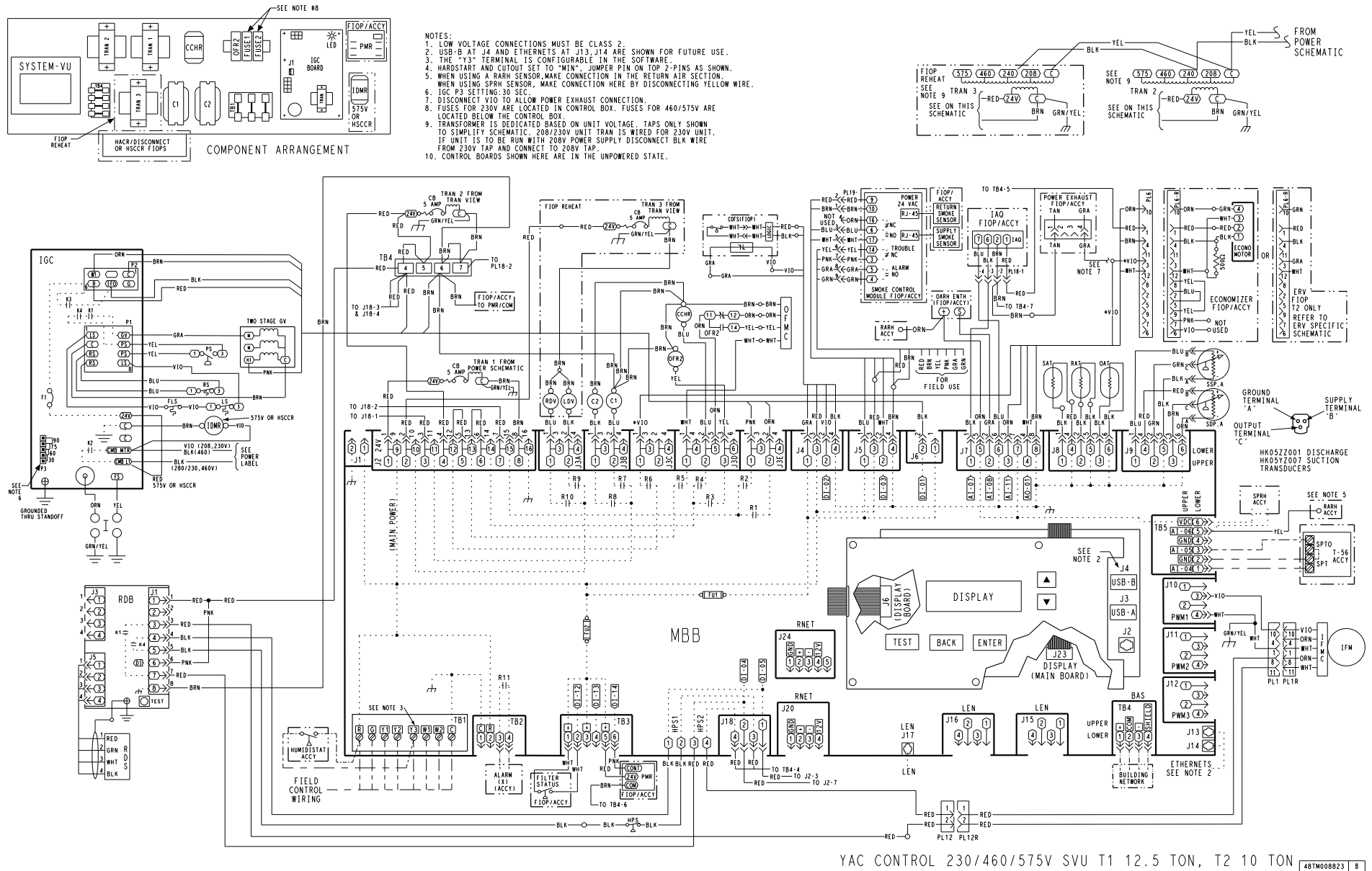


Fig. E – 48FE**08-12 Typical SystemVu Control Wiring Diagram – All Voltages

APPENDIX E – WIRING DIAGRAMS (cont)



115

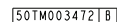
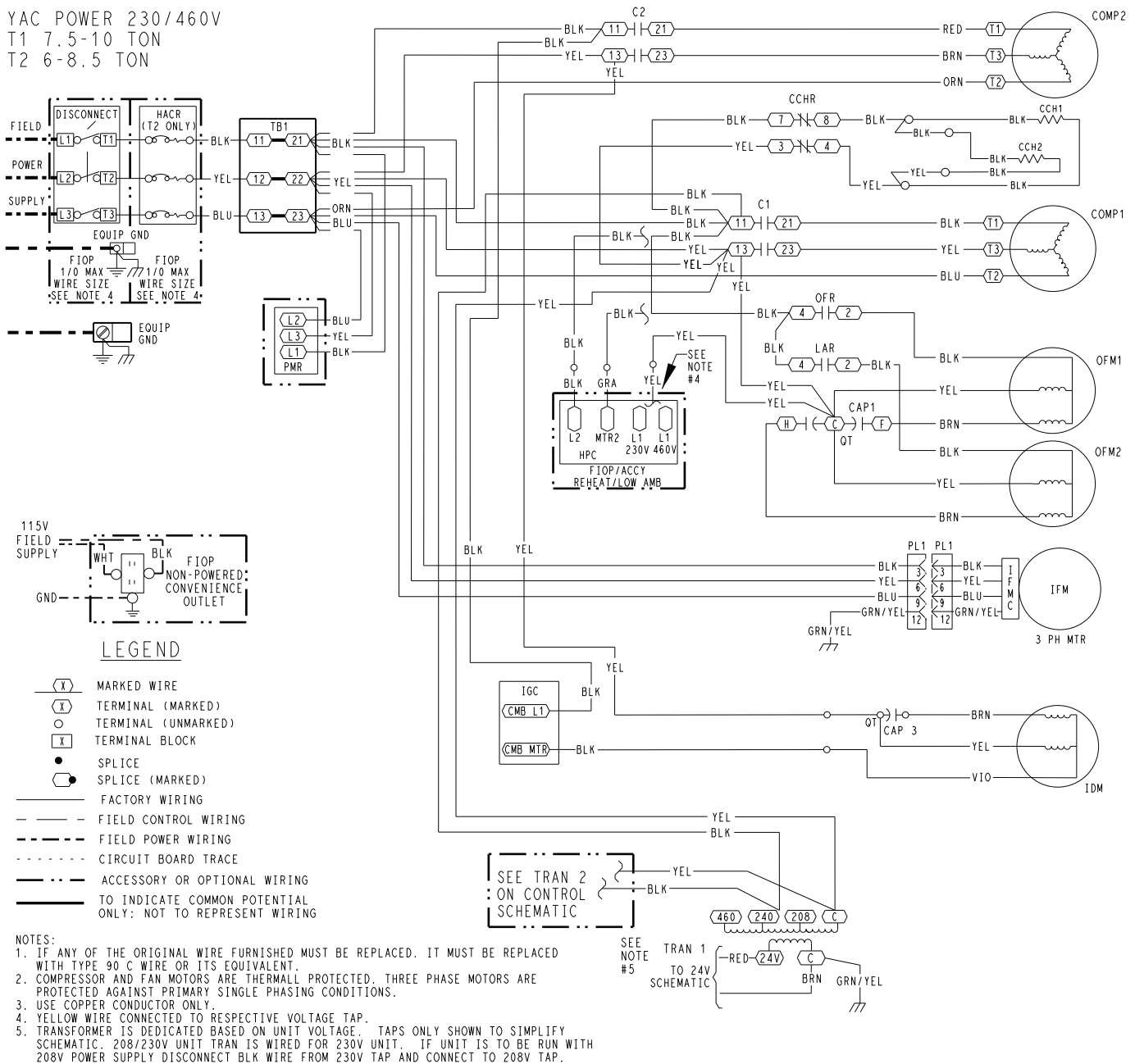


Fig. G — 48FE16 Typical SystemVu Control Wiring Diagram — All Voltages**

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 230/460V
T1 7.5-10 TON
T2 6-8.5 TON



48TM005719 G

Fig. H — 48FE**08-12 Typical Power Wiring Diagram — 230/460-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 575V
T1 7.5-10 TON
T2 6-8.5 TON

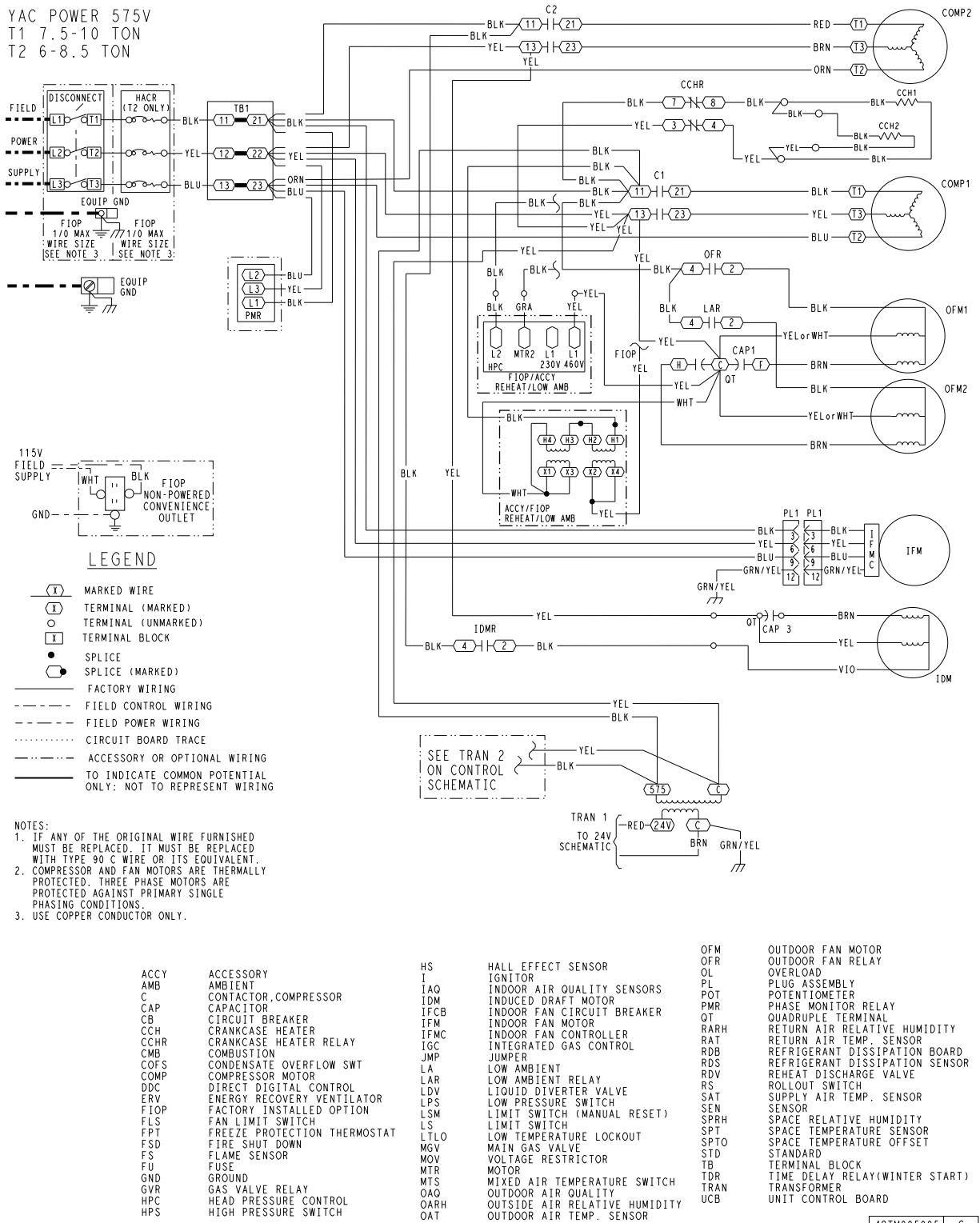


Fig. I — 48FE**08-12 Typical Power Wiring Diagram — 575-3-60

48TM005995 G

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 230V
T1 12.5 TON
T2 10 TON

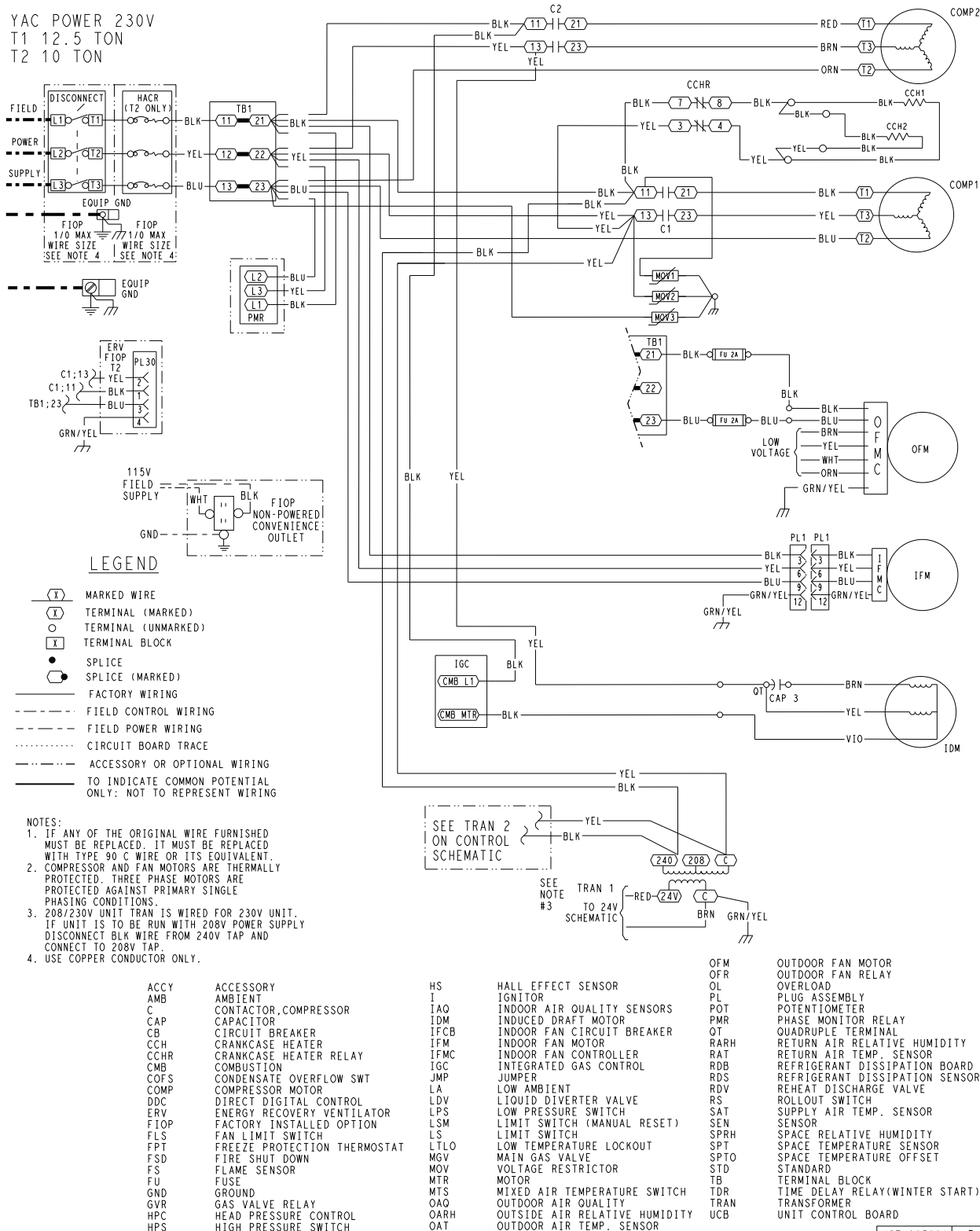


Fig. J — 48FE**14 Typical Power Wiring Diagram — 230-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

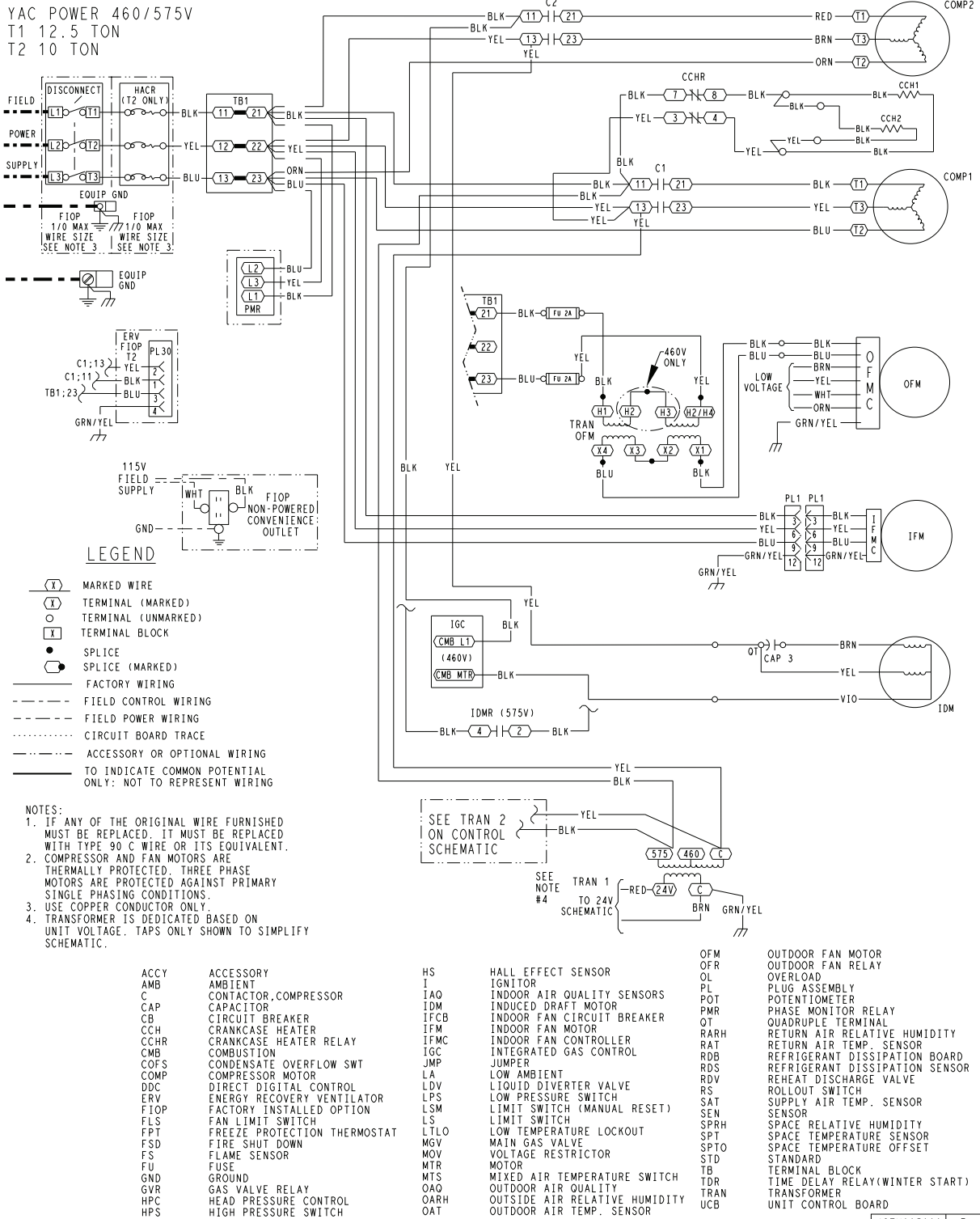


Fig. K — 48FE**14 Typical Power Wiring Diagram — 460/575-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 208/230, 460V T1 15 TON, T2 12.5 TON

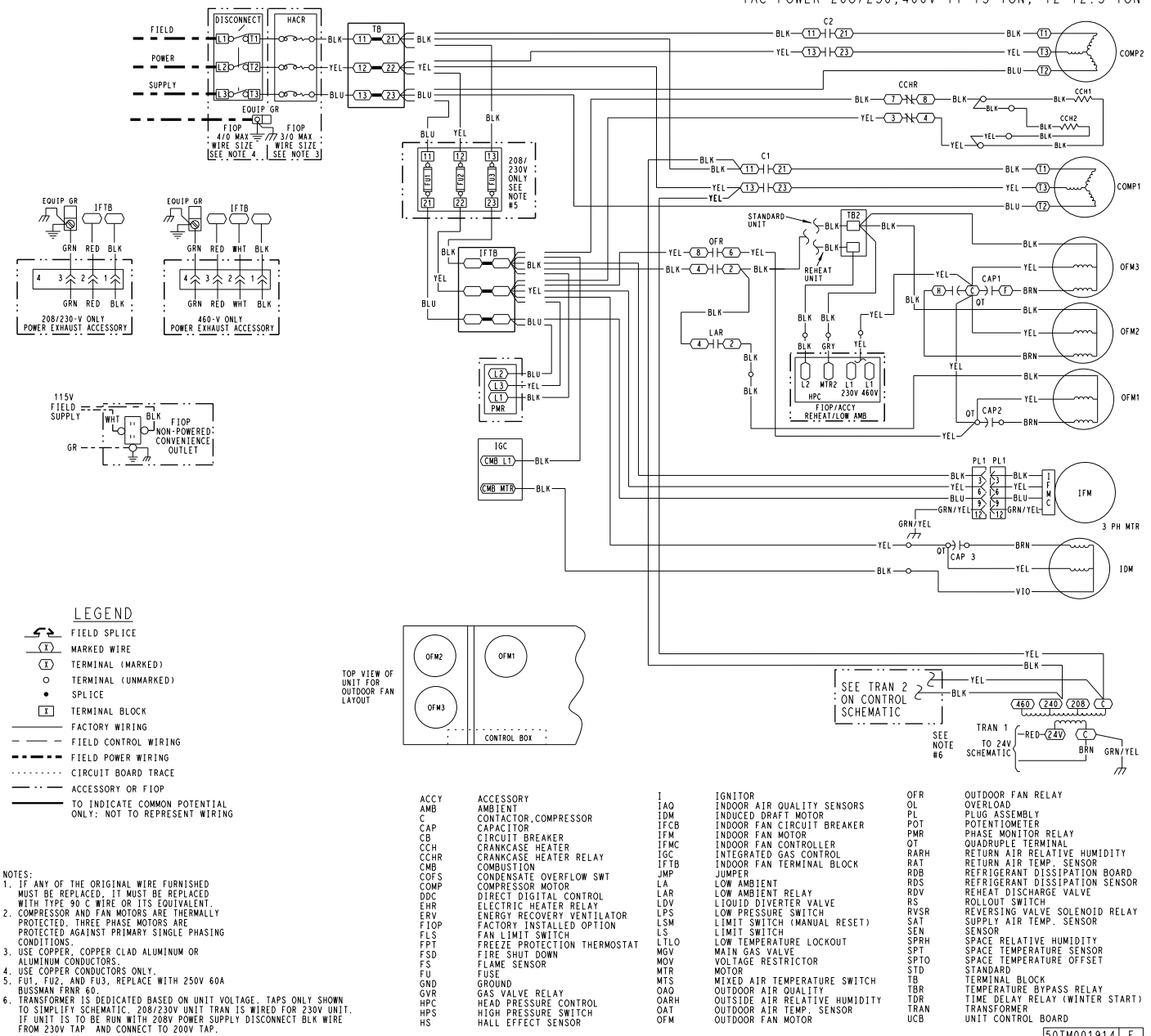


Fig. L — 48FE**16 Typical Power Wiring Diagram — 230/460-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

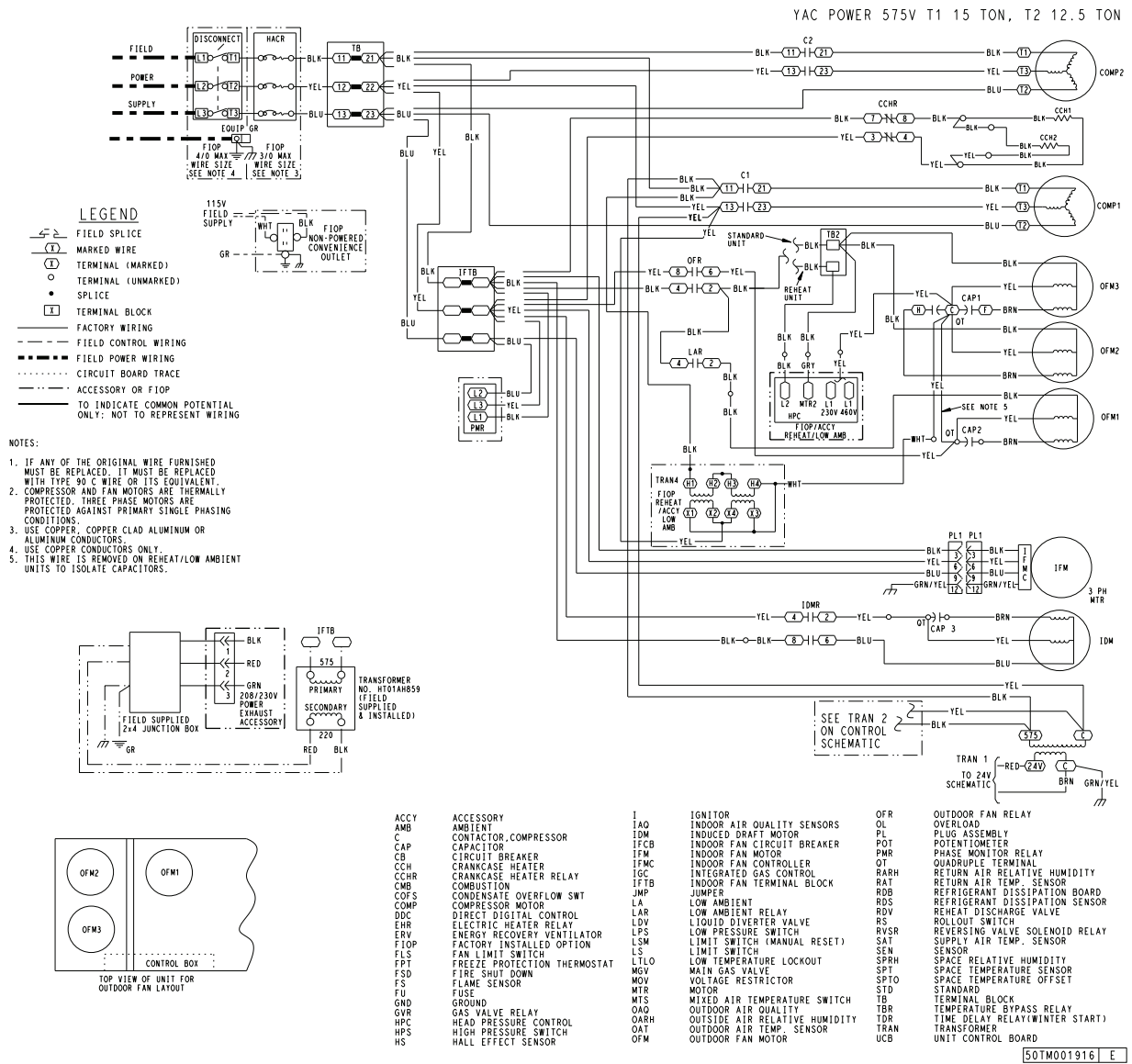
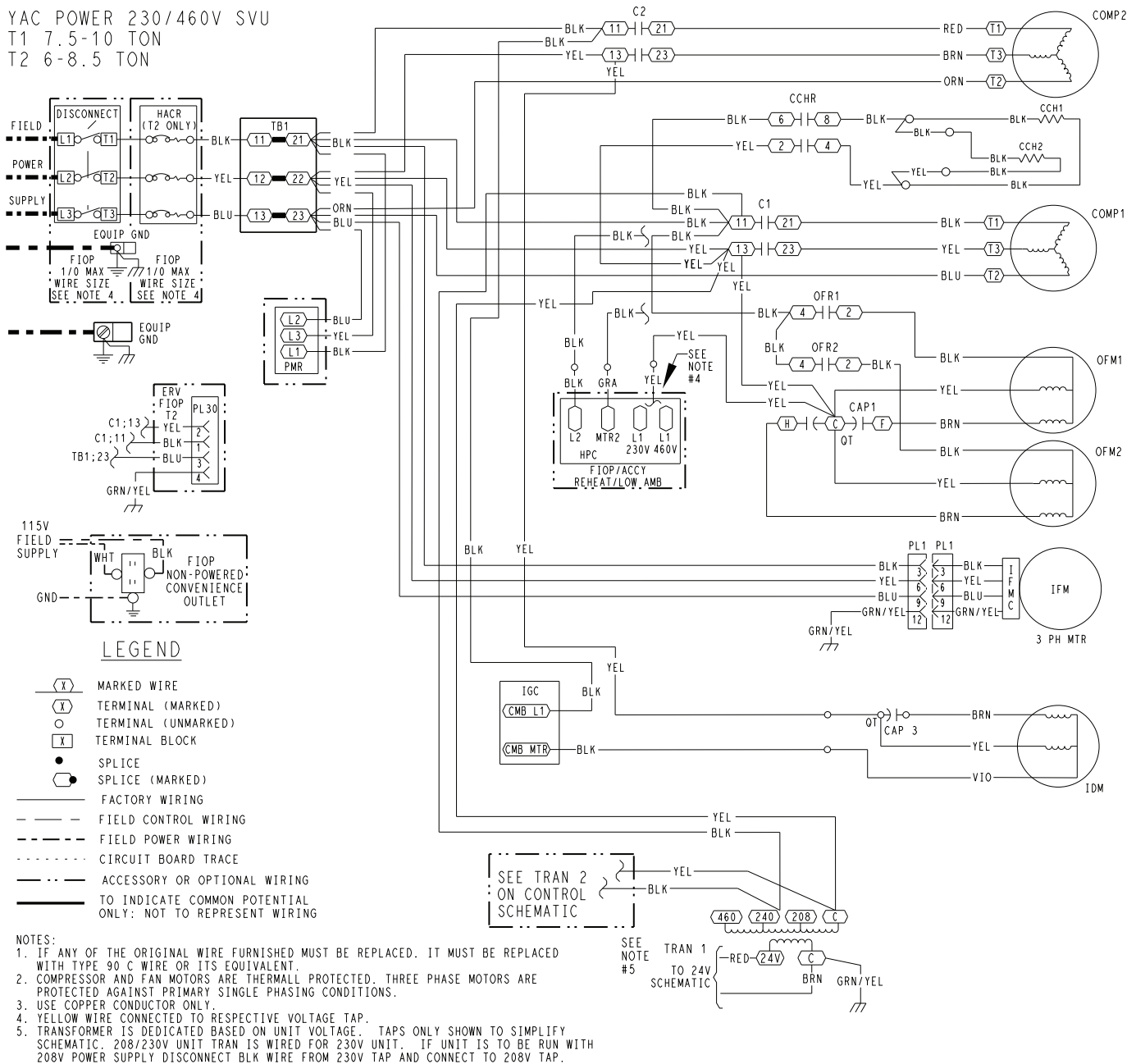


Fig. M — 48FE**16 Typical Power Wiring Diagram — 575-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 230/460V SVU
T1 7.5-10 TON
T2 6-8.5 TON



ACCY
AMB
C
CAP
CB
CCH
CCHR
CMB
COFS
COMP
DDC
ERV
FIOP
FLS
FPT
FSD
FS
FU
GND
GVR
HPC
HPS

ACCESSORY
AMBIENT
CONTACTOR, COMPRESSOR
CAPACITOR
CIRCUIT BREAKER
CRANKCASE HEATER
CRANKCASE HEATER RELAY
COMBUSTION
CONDENSATE OVERFLOW SWT
COMPRESSOR MOTOR
DIRECT DIGITAL CONTROL
ENERGY RECOVERY VENTILATOR
FACTORY INSTALLED OPTION
FAN LIMIT SWITCH
FREEZE PROTECTION THERMOSTAT
FIRE SHUT DOWN
FLAME SENSOR
FUSE
GROUND
GAS VALVE RELAY
HEAD PRESSURE CONTROL
HIGH PRESSURE SWITCH

HS
I
IAQ
IDM
IFCB
IFM
IFMC
IGC
JMP
LA
LDV
LPS
LSM
LS
LTLO
MGV
MOV
MTR
MTS
OAO
OARH
OAT

HALL EFFECT SENSOR
IGNITOR
INDOOR AIR QUALITY SENSORS
INDUCED DRAFT MOTOR
INDOOR FAN CIRCUIT BREAKER
INDOOR FAN MOTOR
INDOOR FAN CONTROLLER
INTEGRATED GAS CONTROL
JUMPER
LOW AMBIENT
LIQUID DIVERTER VALVE
LOW PRESSURE SWITCH
LIMIT SWITCH (MANUAL RESET)
LIMIT SWITCH
LOW TEMPERATURE LOCKOUT
MAIN GAS VALVE
VOLTAGE RESTRICTOR
MOTOR
MIXED AIR TEMPERATURE SWITCH
OUTDOOR AIR QUALITY
OUTSIDE AIR RELATIVE HUMIDITY
OUTDOOR AIR TEMP. SENSOR

OFM
OFR
OL
PL
POT
PMR
QT
RARH
RAT
RDB
RDS
RDV
RS
SAT
SEN
SPRH
SPT
SPTD
STD
TB
TDR
TRAN
UCB

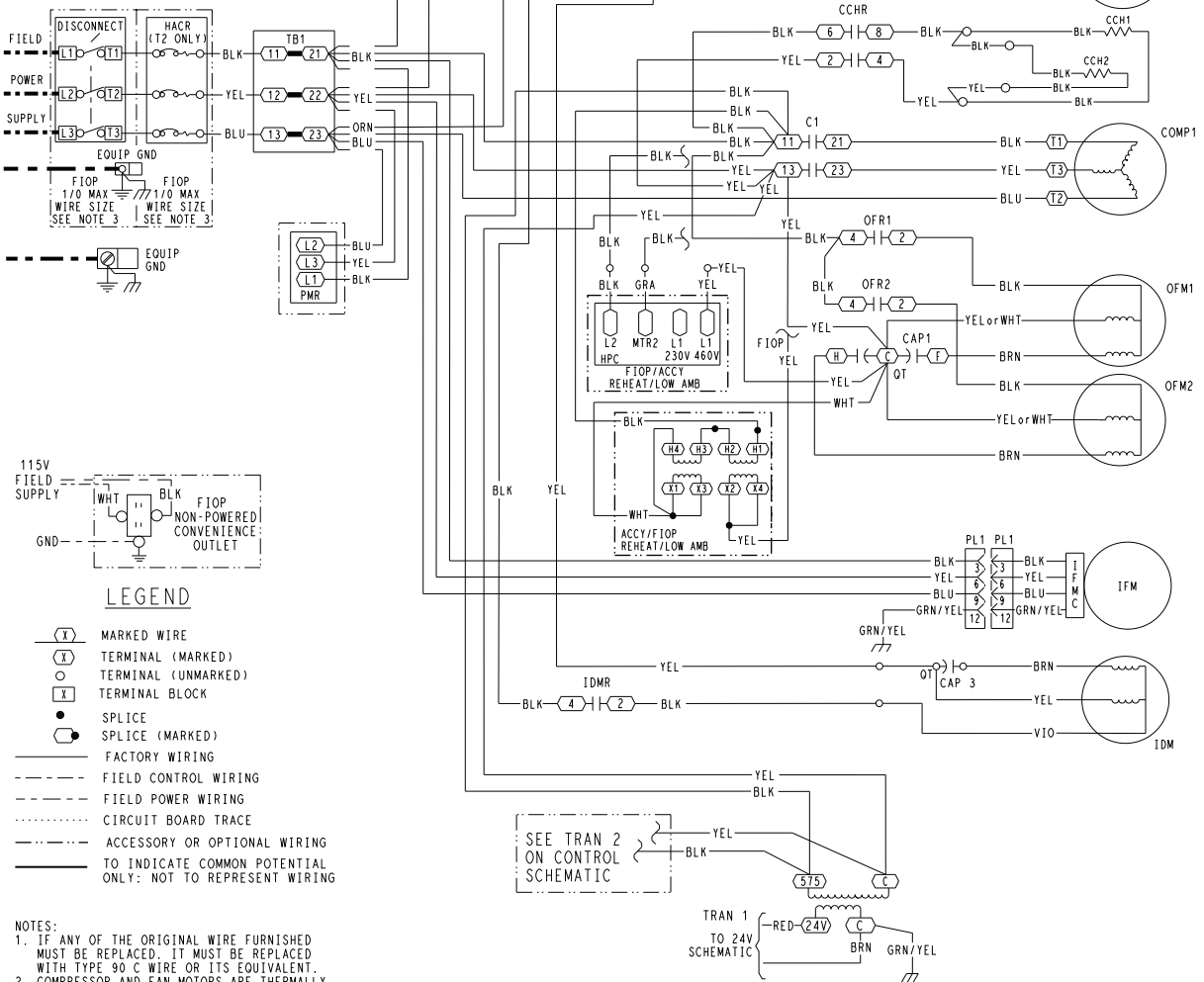
OUTDOOR FAN MOTOR
OUTDOOR FAN RELAY
OVERLOAD
PLUG ASSEMBLY
POTENTIOMETER
PHASE MONITOR RELAY
QUADRUPLE TERMINAL
RETURN AIR RELATIVE HUMIDITY
RETURN AIR TEMP. SENSOR
REFRIGERANT DISSIPATION BOARD
REFRIGERANT DISSIPATION SENSOR
REHEAT DISCHARGE VALVE
ROLLOUT SWITCH
SUPPLY AIR TEMP. SENSOR
SENSOR
SPACE RELATIVE HUMIDITY
SPACE TEMPERATURE SENSOR
SPACE TEMPERATURE OFFSET
STANDARD
TERMINAL BLOCK
TIME DELAY RELAY (WINTER START)
TRANSFORMER
UNIT CONTROL BOARD

48TM008212 D

Fig. N — 48FE**08-12 Typical SystemVu Power Wiring Diagram — 230/460-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 575V SVU
T1 7.5-10 TON
T2 6-8.5 TON



ACCY	ACCESSORY	HS	HALL EFFECT SENSOR	OFM	OUTDOOR FAN MOTOR
AMB	AMBIENT	I	IGNITOR	OFR	OUTDOOR FAN RELAY
C	CONTACTOR, COMPRESSOR	IAQ	INDOOR AIR QUALITY SENSORS	OL	OVERLOAD
CAP	CAPACITOR	IDM	INDUCED DRAFT MOTOR	PL	PLUG ASSEMBLY
CB	CIRCUIT BREAKER	IFCB	INDOOR FAN CIRCUIT BREAKER	POT	POTENTIOMETER
CCH	CRANKCASE HEATER	IFM	INDOOR FAN MOTOR	PMR	PHASE MONITOR RELAY
CCHR	CRANKCASE HEATER RELAY	IFMC	INDOOR FAN CONTROLLER	QT	QUADRUPLE TERMINAL
CMB	COMBUSTION	IGC	INTEGRATED GAS CONTROL	RAH	RETURN AIR RELATIVE HUMIDITY
COFS	CONDENSATE OVERFLOW SWT	JMP	JUMPER	RAT	RETURN AIR TEMP. SENSOR
COMP	COMPRESSOR MOTOR	LA	LOW AMBIENT	RDB	REFRIGERANT DISSIPATION BOARD
DDC	DIRECT DIGITAL CONTROL	LDV	LIQUID DIVERter VALVE	RDS	REFRIGERANT DISSIPATION SENSOR
ERV	ENERGY RECOVERY VENTILATOR	LPS	LOW PRESSURE SWITCH	RDV	REHEAT DISCHARGE VALVE
F1OP	FACTORY INSTALLED OPTION	LSM	LIMIT SWITCH (MANUAL RESET)	RS	ROLLOUT SWITCH
FLS	FAN LIMIT SWITCH	LS	LIMIT SWITCH	SAT	SUPPLY AIR TEMP. SENSOR
FPT	FREEZE PROTECTION THERMOSTAT	LTLO	LOW TEMPERATURE LOCKOUT	SEN	SENSOR
FSD	FIRE SHUT DOWN	MGV	MAIN GAS VALVE	SPRH	SPACE RELATIVE HUMIDITY
FS	FLAME SENSOR	MOV	VOLTAGE RESTRICTOR	SPT	SPACE TEMPERATURE SENSOR
FU	FUSE	MTR	MOTOR	SPTO	SPACE TEMPERATURE OFFSET
GND	GROUND	MTS	MIXED AIR TEMPERATURE SWITCH	STD	STANDARD
GVR	GAS VALVE RELAY	OAO	OUTDOOR AIR QUALITY	TB	TERMINAL BLOCK
HPC	HEAD PRESSURE CONTROL	OARH	OUTSIDE AIR RELATIVE HUMIDITY	TDR	TIME DELAY RELAY (WINTER START)
HPS	HIGH PRESSURE SWITCH	OAT	OUTDOOR AIR TEMP. SENSOR	TRAN	TRANSFORMER
				UCB	UNIT CONTROL BOARD

48TM008215 D

Fig. O — 48FE**08-12 Typical SystemVu Power Wiring Diagram — 575-3-60

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 208/230, 460V T1 15 TON, T2 12.5 TON SVU

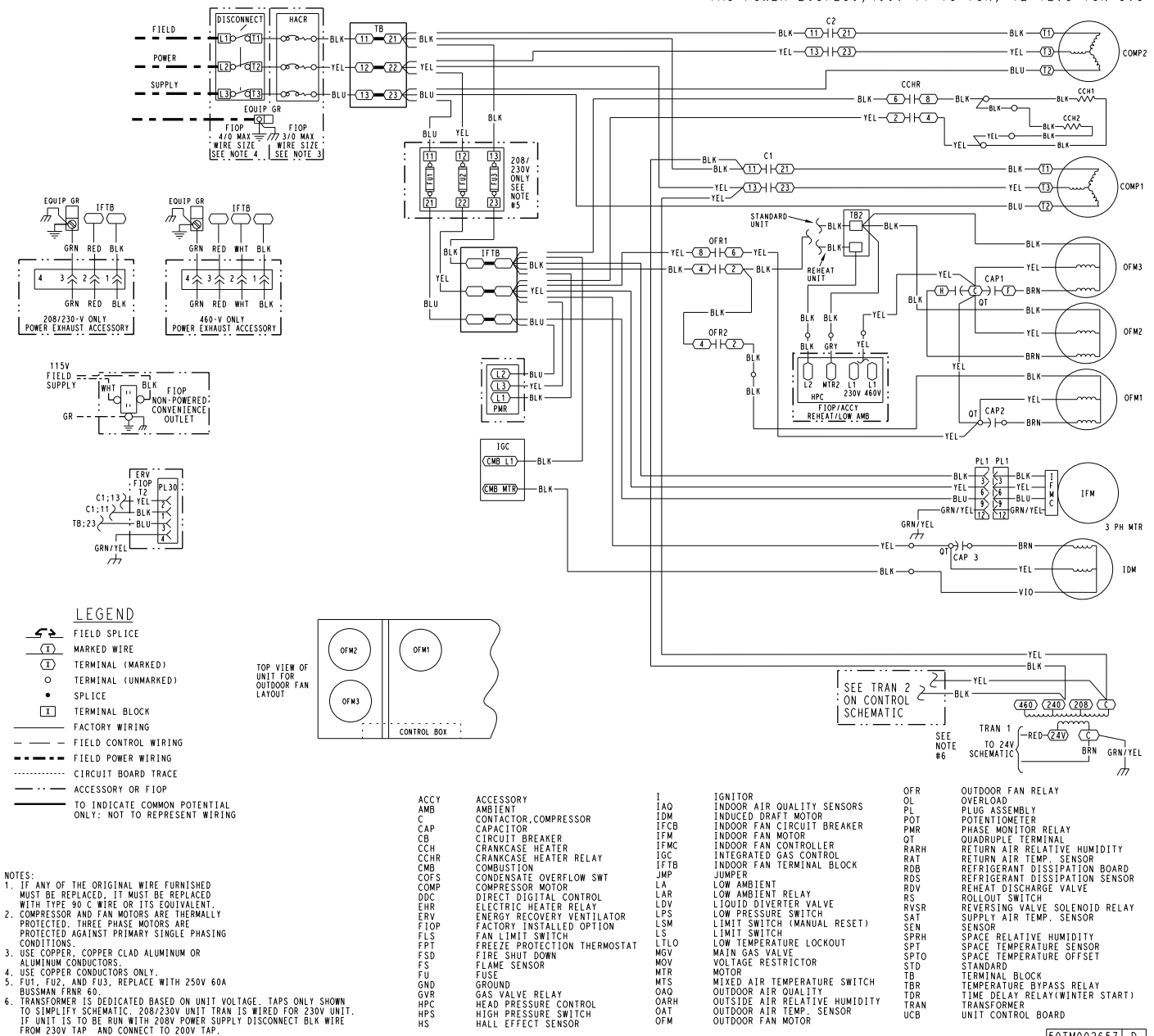


Fig. P — 48FE**16 Typical SystemVu Power Wiring Diagram — 230/460-3-60

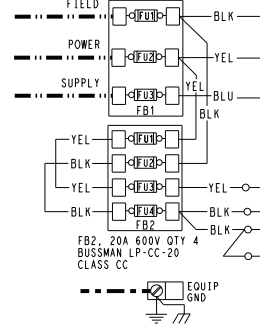
YAC POWER 575V T1 15 TON. T2 12.5 TON SVU



APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 230/460V
T1 7.5-10 TON HSCCR
T2 6-8.5 TON HSCCR

MAXIMUM WIRE
SIZE 4 AWG
SEE NOTE #4



FB1 TABLE	
THE FB1 WILL CONTAIN ONE OF FUSE COMBINATIONS BELOW	
80A 600V QTY 3	BUSSMAN TCF60RN CLASS J
60A 600V QTY 3	BUSSMAN TCF60RN CLASS J
30A 600V QTY 3	BUSSMAN LP-CC-30 CLASS CC

LEGEND

- (T) MARKED WIRE
- (I) TERMINAL (MARKED)
- (O) TERMINAL (UNMARKED)
- (X) TERMINAL BLOCK
- SPLICE
- SPLICE (MARKED)
- FACTORY WIRING
- - - FIELD CONTROL WIRING
- - - FIELD POWER WIRING
- CIRCUIT BOARD TRACE
- - - - - ACCESSORY OR OPTIONAL WIRING
- ===== TO INDICATE COMMON POTENTIAL ONLY; NOT TO REPRESENT WIRING

NOTES:

- IF ANY OF THE ORIGINAL WIRE FURNISHED MUST BE REPLACED. IT MUST BE REPLACED WITH TYPE #10 C WIRE OR ITS EQUIVALENT.
- COMPRESSOR AND FAN MOTORS ARE THERMALLY PROTECTED. THREE PHASE MOTORS ARE PROTECTED AGAINST PRIMARY SINGLE PHASING CONDITIONS.
- TRANSFORMER IS DEDICATED BASED ON UNIT VOLTAGE. TAPS ONLY SHOWN TO SIMPLIFY SCHEMATIC. 208/230V UNIT TRAN IS WIRED FOR 230V UNIT. IF UNIT IS TO BE RUN WITH 208V POWER SUPPLY DISCONNECT BLK WIRE FROM 230V TAP AND CONNECT TO 208V TAP.
- USE COPPER CONDUCTOR ONLY.
- ON 80A FUSE UNITS ONLY, THERE WILL BE AN EXTRA TERMINAL BLOCK BETWEEN FB1 AND TB1.

ACCY	ACCESSORY	HS	HALL EFFECT SENSOR	OFM	OUTDOOR FAN MOTOR
AMB	AMBIENT	I	IGNITOR	OFR	OUTDOOR FAN RELAY
C	CONTACTOR, COMPRESSOR	IAQ	INDOOR AIR QUALITY SENSORS	OL	OVERLOAD
CAP	CAPACITOR	IDM	INDUCED DRAFT MOTOR	PL	PLUG ASSEMBLY
CB	CIRCUIT BREAKER	IFCB	INDOOR FAN CIRCUIT BREAKER	POT	POTENTIOMETER
CCH	CRANKCASE HEATER	IFM	INDOOR FAN MOTOR	PMR	PHASE MONITOR RELAY
CCHR	CRANKCASE HEATER RELAY	IFMC	INDOOR FAN CONTROLLER	QT	QUADRUPLE TERMINAL
CMB	COMBUSTION	IGC	INTEGRATED GAS CONTROL	RARH	RETURN AIR RELATIVE HUMIDITY
COFS	CONDENSATE OVERFLOW SWT	JMP	JUMPER	RAT	RETURN AIR TEMP. SENSOR
COMP	COMPRESSOR MOTOR	LA	LOW AMBIENT	RDV	REHEAT DISCHARGE VALVE
DDC	DIRECT DIGITAL CONTROL	LAR	LOW AMBIENT RELAY	RS	ROLLOUT SWITCH
ERV	ENERGY RECOVERY VENTILATOR	LDV	LIQUID DIVERTER VALVE	SAT	SUPPLY AIR TEMP. SENSOR
FIOP	FACTORY INSTALLED OPTION	LPS	LOW PRESSURE SWITCH	RDB	REFRIGERANT DISSIPATION BOARD
FLS	FAN LIMIT SWITCH	LSM	LIMIT SWITCH (MANUAL RESET)	RDS	REFRIGERANT DISSIPATION SENSOR
FPT	FREEZE PROTECTION THERMOSTAT	LS	LIMIT SWITCH	SEN	SENSOR
FSD	FIRE SHUT DOWN	LTLO	LOW TEMPERATURE LOCKOUT	SPRH	SPACE RELATIVE HUMIDITY
FS	FLAME SENSOR	MGV	MAIN GAS VALVE	SPT	SPACE TEMPERATURE SENSOR
FU	FUSE	MOV	VOLTAGE RESTRICTOR	SPTO	SPACE TEMPERATURE OFFSET
GND	GROUND	MTR	MOTOR	STD	STANDARD
GVR	GAS VALVE RELAY	MTS	MIXED AIR TEMPERATURE SWITCH	TB	TERMINAL BLOCK
HPC	HEAD PRESSURE CONTROL	OAO	OUTDOOR AIR QUALITY	TDR	TIME DELAY RELAY (WINTER START)
HPS	HIGH PRESSURE SWITCH	OARH	OUTSIDE AIR RELATIVE HUMIDITY	TRAN	TRANSFORMER
		OAT	OUTDOOR AIR TEMP. SENSOR	UCB	UNIT CONTROL BOARD

Fig. R — 48FE**08-12 Typical Power Wiring Diagram — 230/460-3-60 — High SCCR

48TM008024 C

APPENDIX E — WIRING DIAGRAMS (cont)

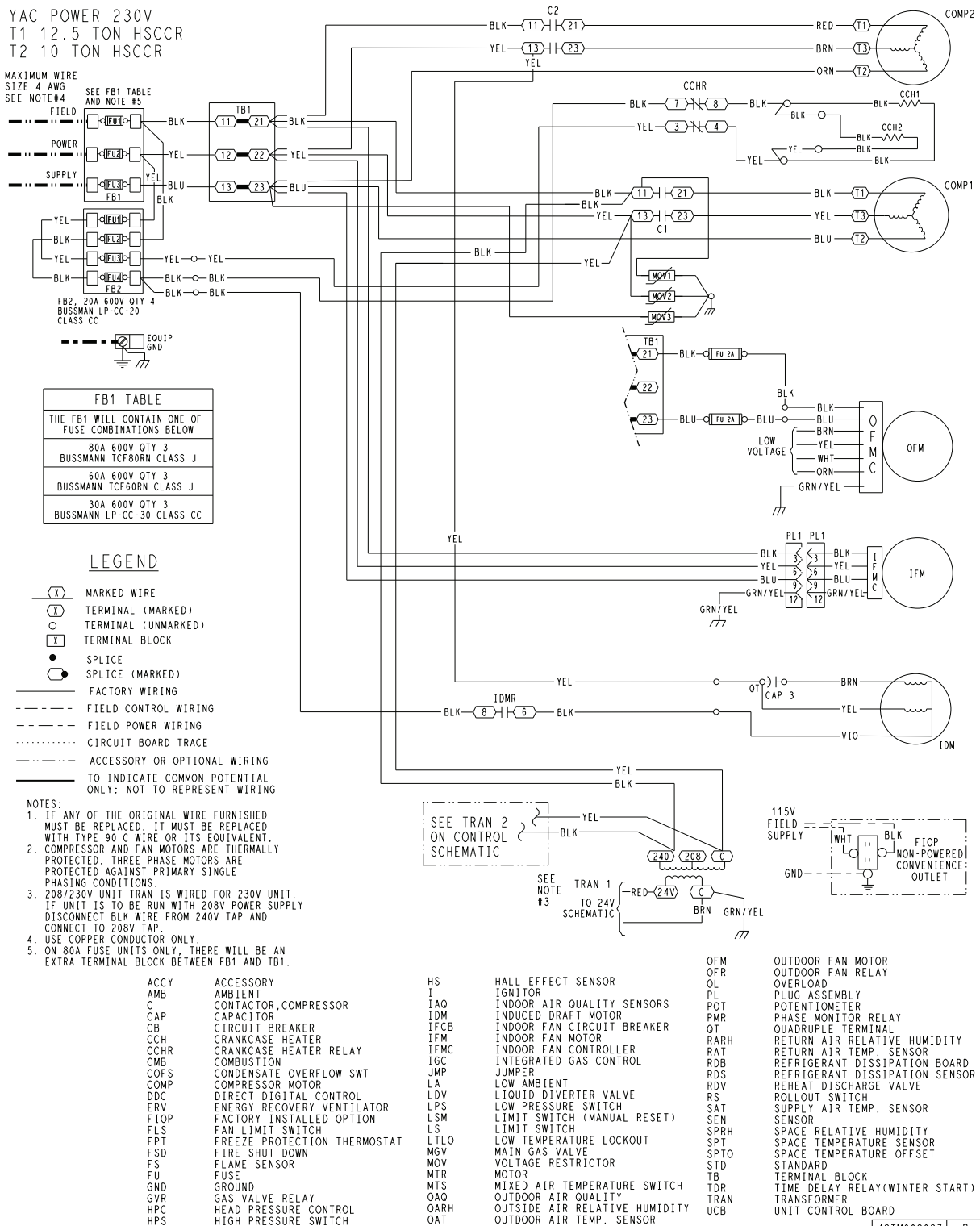
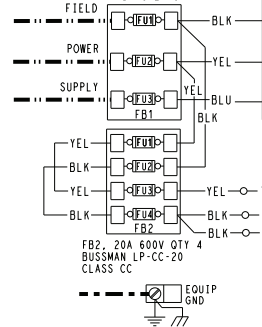


Fig. S — 48FE**14 Power Wiring Diagram — 230-3-60 — High SCCR

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 460V
T1 12.5 TON HSCCR
T2 10 TON HSCCR

MAXIMUM WIRE
SIZE 4 AWG
SEE NOTE #4
SEE NOTE #5



FB1 TABLE	
THE FB1 WILL CONTAIN ONE OF FUSE COMBINATIONS BELOW	
80A 600V QTY 3	BUSSMANN TCF80RN CLASS J
60A 600V QTY 3	BUSSMANN TCF60RN CLASS J
30A 600V QTY 3	BUSSMANN LP-CC-30 CLASS CC

LEGEND

- (X) MARKED WIRE
- (X) TERMINAL (MARKED)
- () TERMINAL (UNMARKED)
- (X) TERMINAL BLOCK
- SPLICE
- SPLICE (MARKED)
- FACTORY WIRING
- - - - - FIELD CONTROL WIRING
- - - - - FIELD POWER WIRING
- - - - - CIRCUIT BOARD TRACE
- - - - - ACCESSORY OR OPTIONAL WIRING
- - - - - TO INDICATE COMMON POTENTIAL ONLY; NOT TO REPRESENT WIRING

NOTES:

- IF ANY OF THE ORIGINAL WIRE FURNISHED MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE 90 C WIRE OR ITS EQUIVALENT.
- COMPRESSOR AND FAN MOTORS ARE THERMALLY PROTECTED. THREE PHASE MOTORS ARE PROTECTED AGAINST PRIMARY SINGLE PHASING CONDITIONS.
- TRANSFORMER IS DEDICATED BASED ON UNIT VOLTAGE. TAPS ONLY SHOWN TO SIMPLIFY SCHEMATIC.
- USE COPPER CONDUCTOR ONLY.
- ON 80A FUSE UNITS ONLY, THERE WILL BE AN EXTRA TERMINAL BLOCK BETWEEN FB1 AND TB1.

ACCY	ACCESSORY
AMB	AMBIENT
C	CONTACTOR, COMPRESSOR
CAP	CAPACITOR
CB	CIRCUIT BREAKER
CCH	CRANKCASE HEATER
CCHR	CRANKCASE HEATER RELAY
CMB	COMBUSTION
COFS	CONDENSATE OVERFLOW SWT
COMP	COMPRESSOR MOTOR
DDC	DIRECT DIGITAL CONTROL
ERV	ENERGY RECOVERY VENTILATOR
FIOP	FACTORY INSTALLED OPTION
FLS	FAN LIMIT SWITCH
FPT	FREEZE PROTECTION THERMOSTAT
FSD	FIRE SHUT DOWN
FS	FLAME SENSOR
FU	FUSE
GND	GROUND
GVR	GAS VALVE RELAY
HPC	HEAD PRESSURE CONTROL
HPS	HIGH PRESSURE SWITCH

HS	HALL EFFECT SENSOR
I	IGNITOR
IAQ	INDOOR AIR QUALITY SENSORS
IDM	INDUCED DRAFT MOTOR
IFCB	INDOOR FAN CIRCUIT BREAKER
IFM	INDOOR FAN MOTOR
IFMC	INDOOR FAN CONTROLLER
IGC	INTEGRATED GAS CONTROL
JMP	JUMPER
LA	LOW AMBIENT
LDV	LIQUID DIVERter VALVE
LPS	LOW PRESSURE SWITCH
LSM	LIMIT SWITCH (MANUAL RESET)
LS	LIMIT SWITCH
LTLO	LOW TEMPERATURE LOCKOUT
MGV	MAIN GAS VALVE
MTR	MOTOR
MTS	MIXED AIR TEMPERATURE SWITCH
OAO	OUTDOOR AIR QUALITY
OARH	OUTSIDE AIR RELATIVE HUMIDITY
OAT	OUTDOOR AIR TEMP. SENSOR

OFM	OUTDOOR FAN MOTOR
OFR	OUTDOOR FAN RELAY
OL	OVERLOAD
PL	PLUG ASSEMBLY
POT	POTENTIOMETER
PMR	PHASE MONITOR RELAY
QT	QUADRUPLE TERMINAL
RARH	RETURN AIR RELATIVE HUMIDITY
RAT	RETURN AIR TEMP. SENSOR
RDB	REFRIGERANT DISSIPATION BOARD
RDS	REFRIGERANT DISSIPATION SENSOR
RDV	REHEAT DISCHARGE VALVE
RS	ROLLOUT SWITCH
SAT	SUPPLY AIR TEMP. SENSOR
SEN	SENSOR
SPRH	SPACE RELATIVE HUMIDITY
SPT	SPACE TEMPERATURE SENSOR
SPTO	SPACE TEMPERATURE OFFSET
STD	STANDARD
TB	TERMINAL BLOCK
TDR	TIME DELAY RELAY (WINTER START)
TRAN	TRANSFORMER
UCB	UNIT CONTROL BOARD

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Fig. T — 48FE**14 Typical Power Wiring Diagram — 460-3-60 — High SCCR

APPENDIX E — WIRING DIAGRAMS (cont)

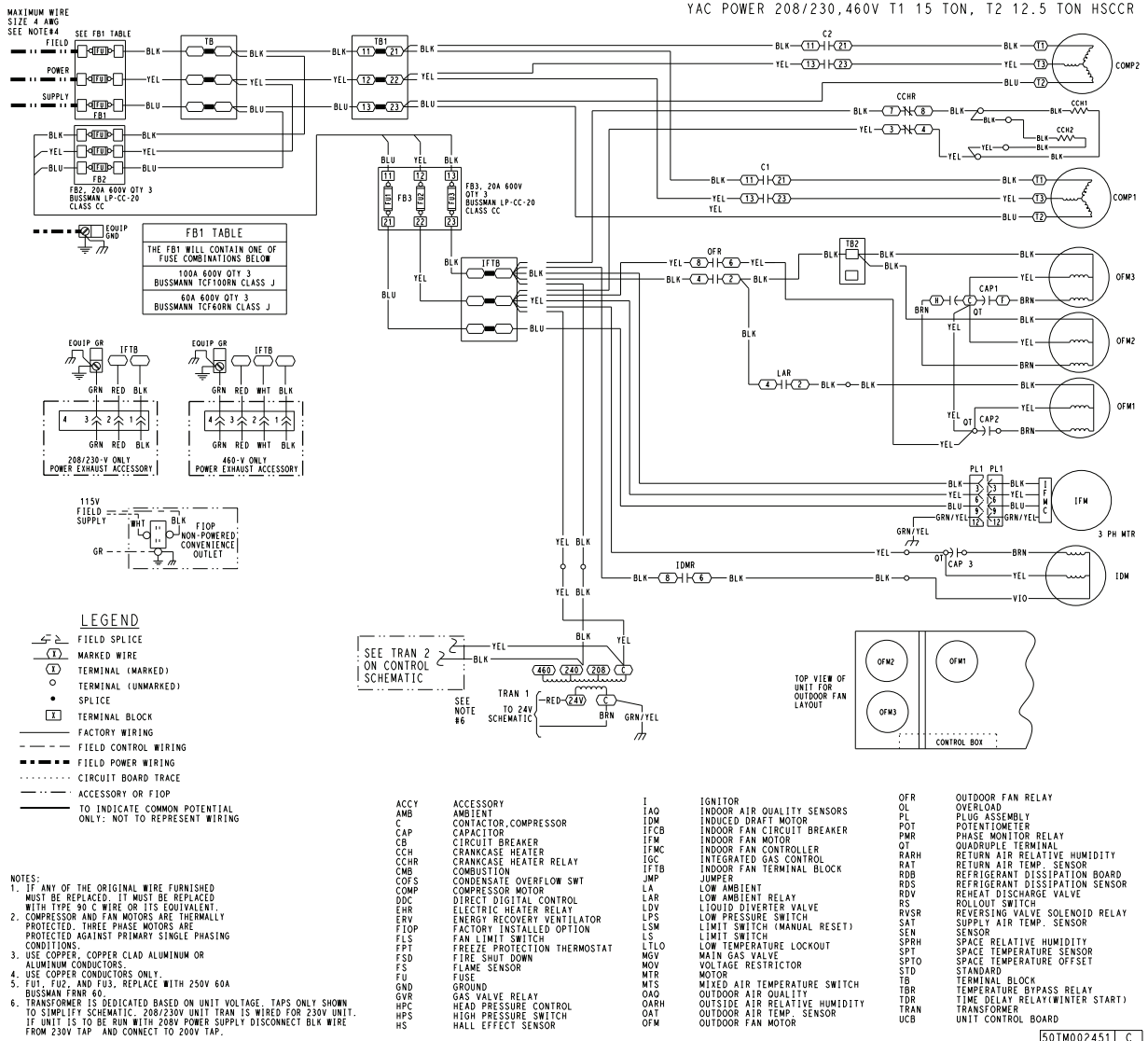


Fig. U — 48FE**16 Typical Power Wiring Diagram — 208/230, 460-3-60 — High SCCR

APPENDIX E — WIRING DIAGRAMS (cont)

YAC POWER 230/460V SVU
T1 7.5-10 TON HSCCR
T2 6-8.5 TON HSCCR

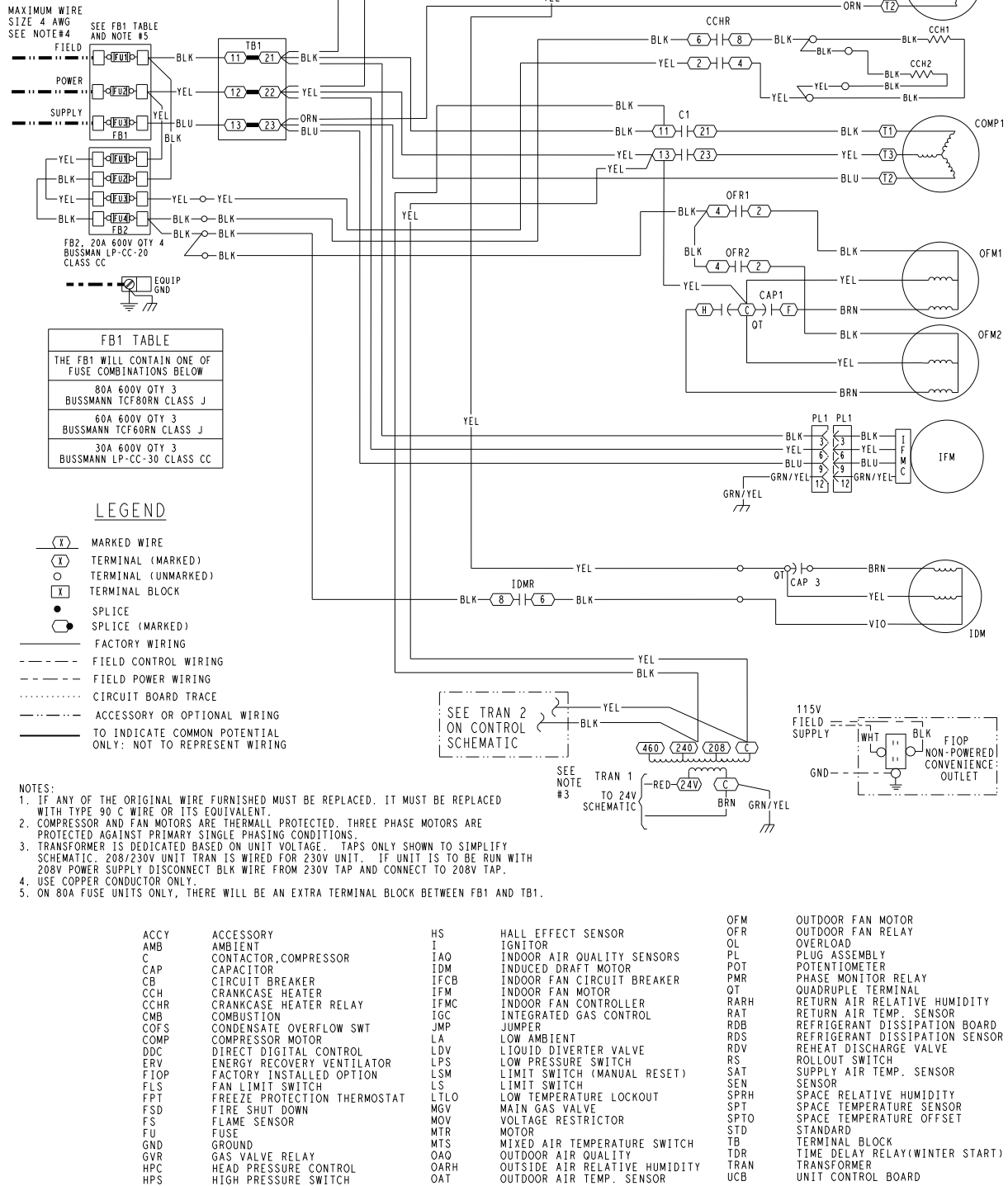


Fig. V — 48FE**08-12 Typical SystemVu Power Wiring Diagram — 230/460-3-60 — High SCCR

APPENDIX E — WIRING DIAGRAMS (cont)

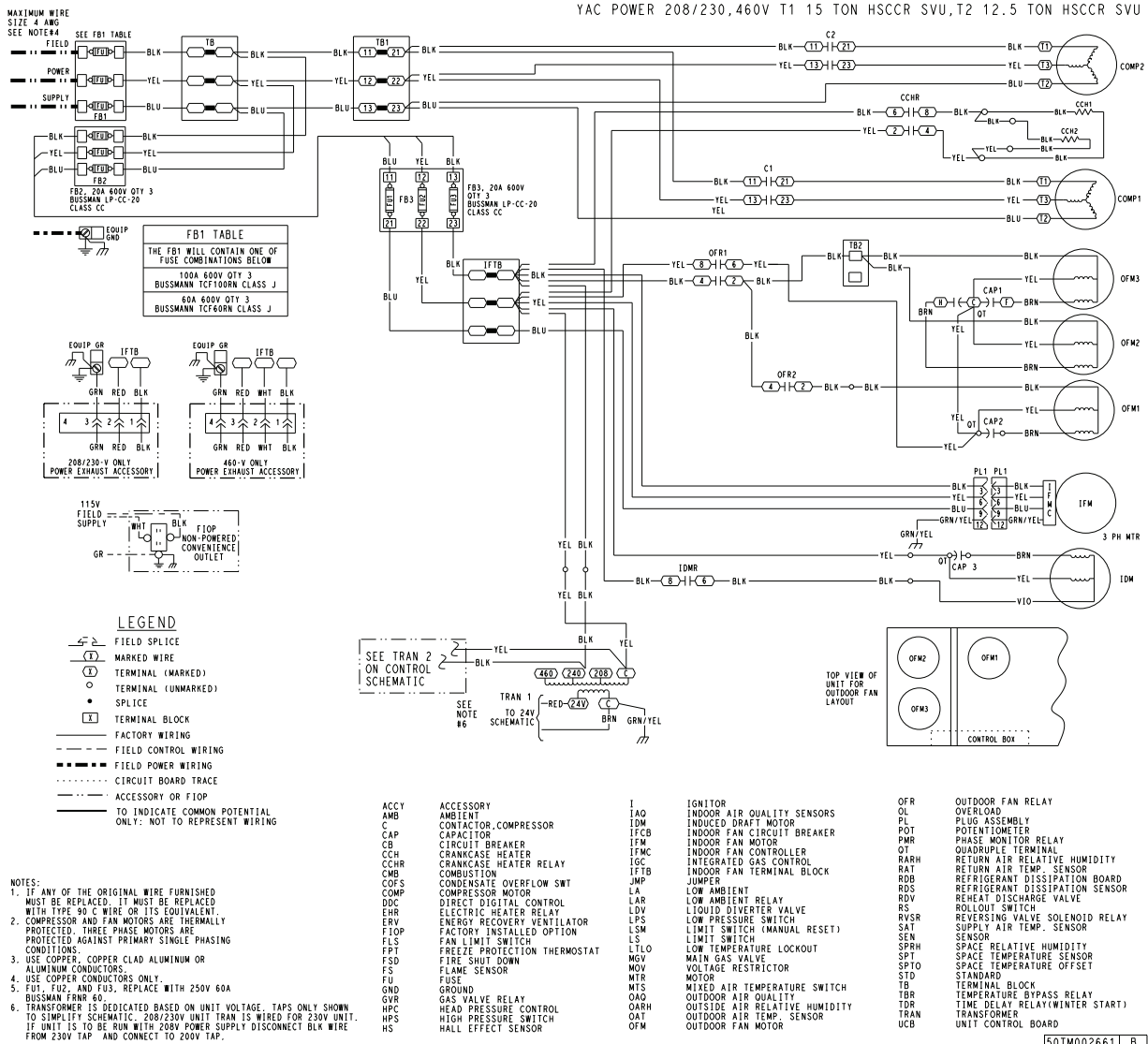
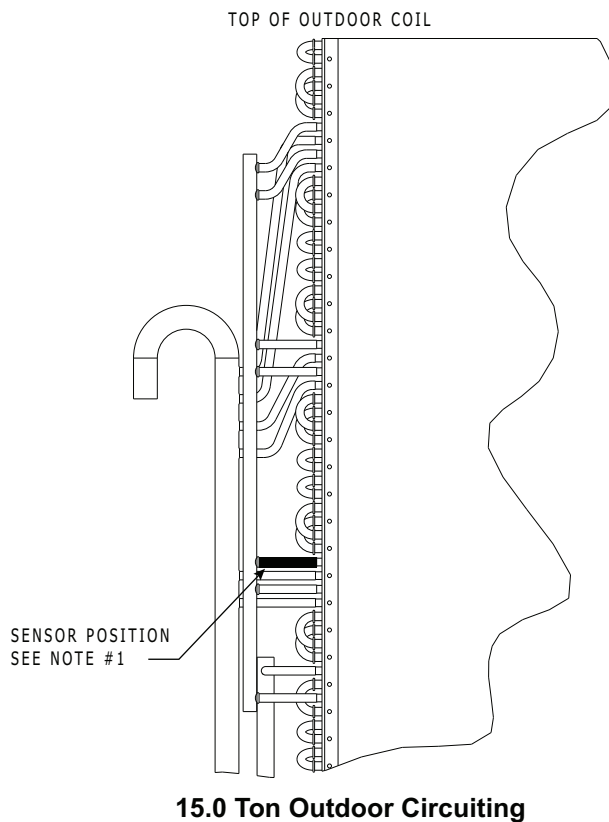
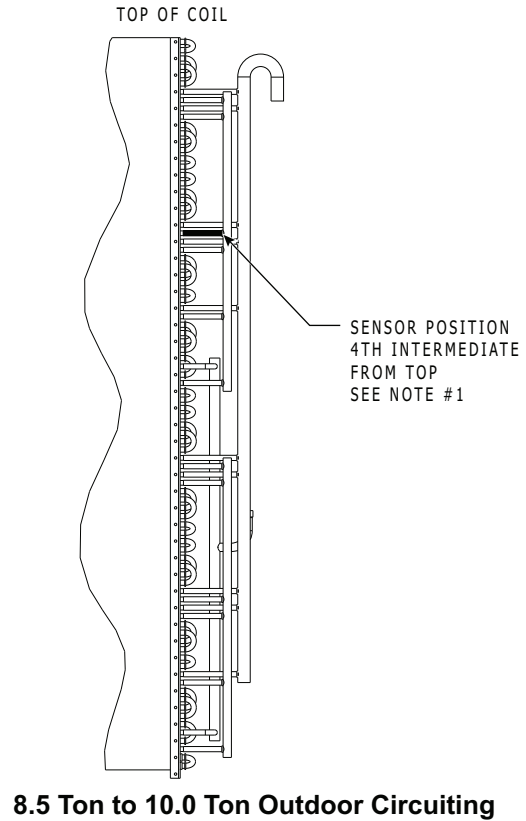
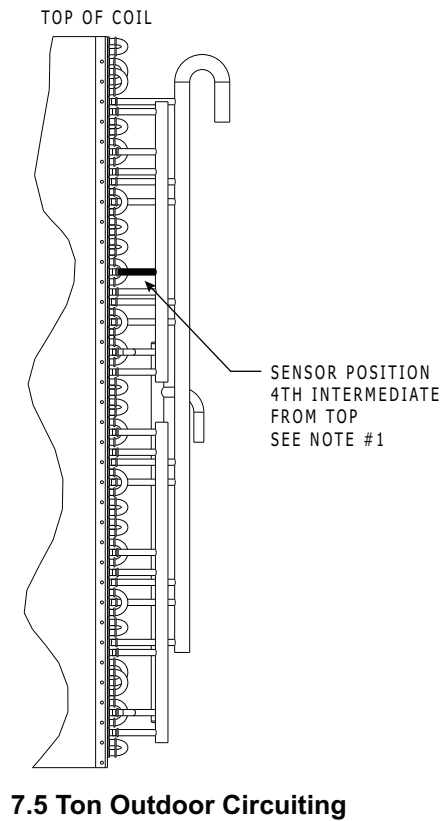


Fig. W — 48FE**16 Typical SystemVu Power Wiring Diagram — 208/230, 460-3-60 — High SCCR

APPENDIX F — LOW AMBIENT CONTROL SENSOR LOCATION



NOTE(S):

1. Apply conductive grease supplied with coil sensor (item #1) on specified leg before attaching sensor to location with wire tie (item #5).
2. Not available for 12.5 ton unit. That unit uses an ECM motor control.

Fig. X — 48FE08-16 Outdoor Circuited**

START-UP CHECKLIST

48FE 08-16 Packaged Rooftop Units with Gas Heat and Electric Cooling

(Remove and use for job file)

NOTE: To avoid injury to personnel and damage to equipment or property when completing the procedures listed in this start-up checklist, use good judgment, follow safe practices, and adhere to the safety considerations/information as outlined in preceding sections of this document.

I. PRELIMINARY INFORMATION

MODEL NO _____

JOB NAME _____

SERIAL NO. _____

ADDRESS _____

START-UP DATE _____

TECHNICIAN NAME _____

ADDITIONAL ACCESSORIES _____

II. PRE-START-UP

Verify that all packaging materials have been removed from unit (Y/N) _____

Verify installation of outdoor air hood (Y/N) _____

Verify installation of flue exhaust and inlet hood (Y/N) _____

Verify that condensate connection is installed per instructions (Y/N) _____

Verify that all electrical connections and terminals are tight (Y/N) _____

Verify gas pressure to unit gas valve is within specified range (Y/N) _____

Check gas piping for leaks (Y/N) _____

Check that indoor-air filters are clean and in place (Y/N) _____

Check that outdoor air inlet screens are in place (Y/N) _____

Verify that unit is level (Y/N) _____

Check fan propellers for location in housing/orifice and verify setscrew is tight (Y/N) _____

Verify that scroll compressors are rotating in the correct direction (Y/N) _____

Verify yellow LED light on dissipation board is steady (Y/N) _____

Verify the dissipation board test button will operate the indoor fan for 1 minute (Y/N) _____

Verify installation of thermostat (Y/N) _____

Verify that crankcase heaters have been energized for at least 24 hours (Y/N) _____

Inspect and secure all wiring and tubing to prevent abrasion damage (Y/N) _____

III. START-UP

ELECTRICAL

Supply Voltage L1-L2 _____ L2-L3 _____ L3-L1 _____

Supply Voltage to Ground L1 to Ground _____ L2 to Ground _____ L3 to Ground _____

Compressor Amps 1 L1 _____ L2 _____ L3 _____

Compressor Amps 2 L1 _____ L2 _____ L3 _____

Supply Fan Amps L1 _____ L2 _____ L3 _____

TEMPERATURES

Outdoor-air Temperature	_____	°F DB (Dry Bulb)	
Return-air Temperature	_____	°F DB	_____ °F WB (Wet Bulb)
Cooling Supply Air Temperature	_____	°F	
Gas Heat Supply Air	_____	°F	

PRESSURES

Gas Inlet Pressure	_____	in. wg	
Gas Manifold Pressure	STAGE 1	_____	in. wg
	STAGE 2	_____	in. wg
Refrigerant Suction	STAGE 1	_____	PSIG
	STAGE 2	_____	PSIG
Refrigerant Discharge	STAGE 1	_____	PSIG
	STAGE 2	_____	PSIG

Verify Refrigerant Charge using Charging Charts (Y/N) _____

GENERAL

Economizer minimum vent and changeover settings to job requirements (if equipped) (Y/N) _____

Verify smoke detector unit shutdown by utilizing magnet test (Y/N) _____

IV. HUMIDI-MIZER® START-UP

STEPS

1. UCB (Unit Control Board) for jumper 1, 2, 3 (Jumper 1, 2, 3 must be cut and open) (Y/N) _____
2. Open humidistat contacts (Y/N) _____
3. Start unit In cooling (Close Y1) (Y/N) _____

OBSERVE AND RECORD

- a. Suction pressure _____ PSIG
 - b. Discharge pressure _____ PSIG
 - c. Entering air temperature _____ °F
 - d. Liquid line temperature at outlet or reheat coil _____ °F
 - e. Confirm correct rotation for compressor (Y/N) _____
 - f. Check for correct ramp-up of outdoor fan motor as condenser coil warms (Y/N) _____
4. Check unit charge per charging chart (Y/N) _____
 5. Switch unit to high-latent mode (sub-cooler) by closing humidistat with Y1 closed (Y/N) _____

OBSERVE

- a. Reduction in suction pressure (5 to 7 psi expected) (Y/N) _____
 - b. Discharge pressure unchanged (Y/N) _____
 - c. Liquid temperature drops to 50°F to 55°F range (Y/N) _____
 - d. LSV solenoid energized (valve closes) (Y/N) _____
6. Switch unit to dehumid (reheat) by opening Y1 (Y/N) _____

OBSERVE

- a. Suction pressure increases to normal cooling level (Y/N) _____
 - b. Discharge pressure decreases (35 to 50 psi) (Limited by Motormaster control) (Y/N) _____
 - c. Liquid temperature returns to normal cooling level (Y/N) _____
 - d. LSV solenoid energized (valve closes) (Y/N) _____
 - e. DSV solenoid energized, valve opens (Y/N) _____
7. With unit in dehumid mode close W1 compressor and outdoor fan stop; LSV and DSV solenoids de-energized (Y/N) _____
 8. Open W1 restore unit to dehumid mode (Y/N) _____
 9. Open humidistat input compressor and outdoor fan stop; LSV and DSV solenoids de-energized (Y/N) _____
 10. Restore set-points for thermostat and humidistat (Y/N) _____

V. TEMPORARY FURNACE OPERATION DURING CONSTRUCTION

The furnace may be operated during the finishing stage of construction. To ensure proper operation follow checklist below:

1. Prior to the finishing stage of construction, ensure that return air and vent openings are covered to minimize penetration of dust and construction debris into the unit (Y/N) _____
2. Interior drywall installation shall be completed and covered with paint or primer prior to unit operation (Y/N) _____
3. Premises shall be substantially free of debris and dust (Y/N) _____
4. Ensure all return and vent coverings have been removed (Y/N) _____
5. Verify the return ducts and supply ducts are connected, are free from obstructions, are clean, and are properly sealed (Y/N) _____
6. Ensure proper vent installation per installation instructions (Y/N) _____
7. Ensure gas piping has been connection per installation instructions (Y/N) _____
8. Verify that the gas piping is free of leaks (Y/N) _____
9. Furnace to be set to operate under appropriate control to ensure proper operation (Y/N) _____
10. Minimum MERV 11 air filters to be installed during the finishing stages of construction (Y/N) _____
11. Set furnace input rate and temperature rise per rating plate marking (Y/N) _____
12. Ensure means for providing combustion air in accordance with the manufacturer's shipped installation instructions (Y/N) _____
13. Return air temperature to be maintained between 55°F (13°C) and 80°F (27°C) (Y/N) _____
14. Furnace shall be set up to operate in accordance with installation instructions and shall be verified for operating conditions including ignition, input rate, temperature rise, and venting (Y/N) _____
15. Install new filters as per installation instructions prior to final occupancy (Y/N) _____

CUT ALONG DOTTED LINE

CUT ALONG DOTTED LINE