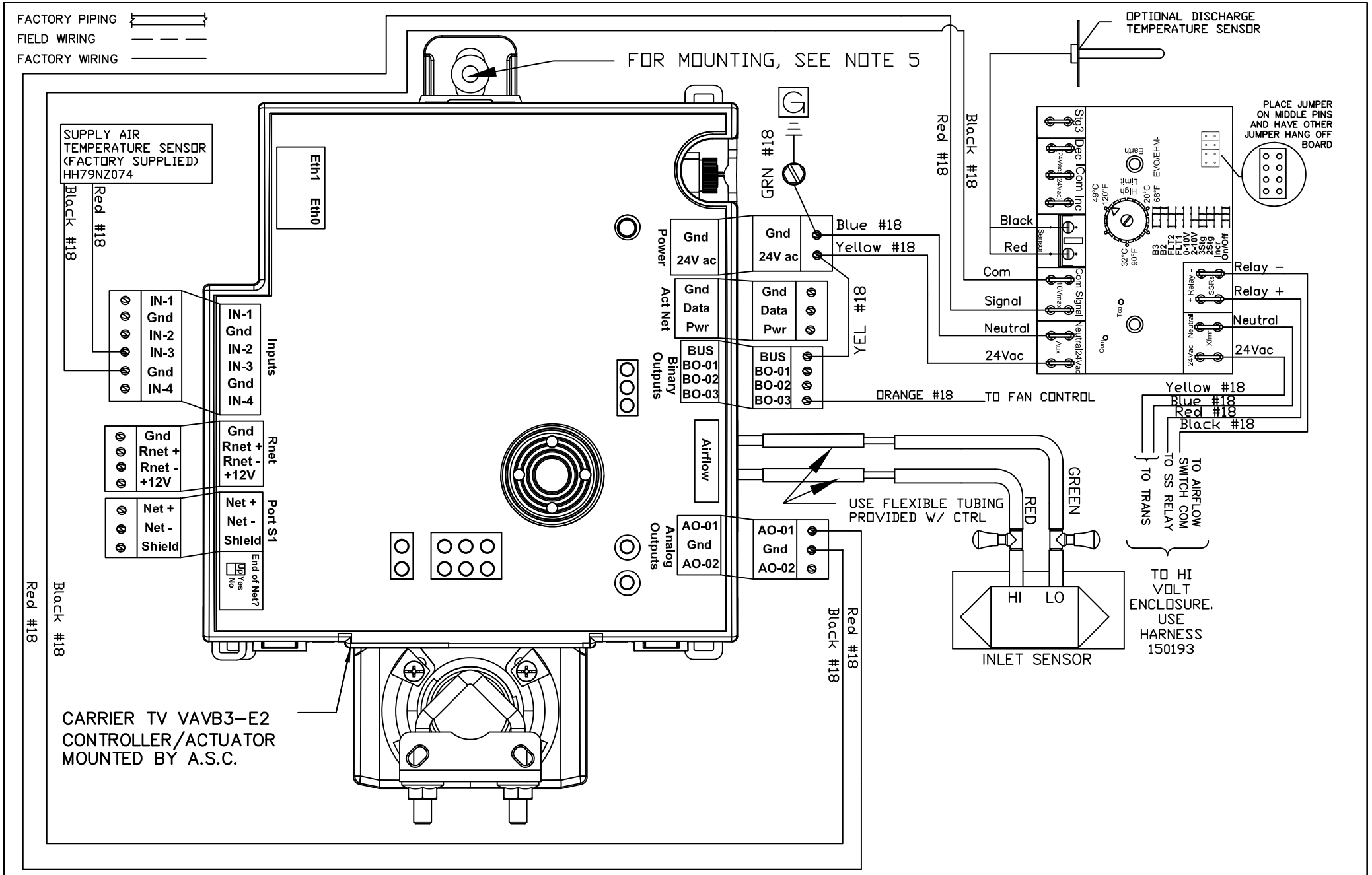

1. ACTUATOR NOTE: VERIFY ACTUATOR BUSHING IS IN THE FULL CCW POSITION. ROTATE DAMPER CCW TO THE FULLY CLOSED POSITION. MOUNT ACTUATOR OVER DAMPER SHAFT AND SECURE TO SHAFT ENCLOSURE. ENGAGE CLUTCH AND ROTATE DAMPER CW TO THE FULLY OPEN POSITION.
2. SHOP NOTE: USE INSULATED QUICK CONNECTS.
3. CAUTION: ELECTRIC SHOCK MAY RESULT. DISCONNECT UNIT PRIOR TO SERVICING UNIT.
4. THESE CONTROLS HAVE BEEN WIRED TO COMPLY WITH UL-1995.
5. SECURE WITH SCREWS, BUSHINGS, AND O-RINGS SUPPLIED WITH CONTROLLER. CENTER THE BUSHING IN THE ANTI-ROTATION SLOT.

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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AIR SYSTEM COMPONENTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AIR SYSTEM COMPONENTS IS PROHIBITED.
DO NOT SCALE DRAWING
REMOVE ALL BURRS AND SHARP EDGES

DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH ± 1°
BEND ± 2°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .015

MATERIAL	LATEST ECO	RELEASED ON	TITLE	DWG NO
N/A	K0005197	06/07/23	WD FAN POWERED TV-VAVB3-E2 PROPORTIONAL EH	1066644511
FINISH	WORKFLOW STATE	RELEASED BY		REV / SHEET
N/A	Released	LJS		A / 12 OF 12