

## Installation Instructions

PART NO. 39TA-900---102

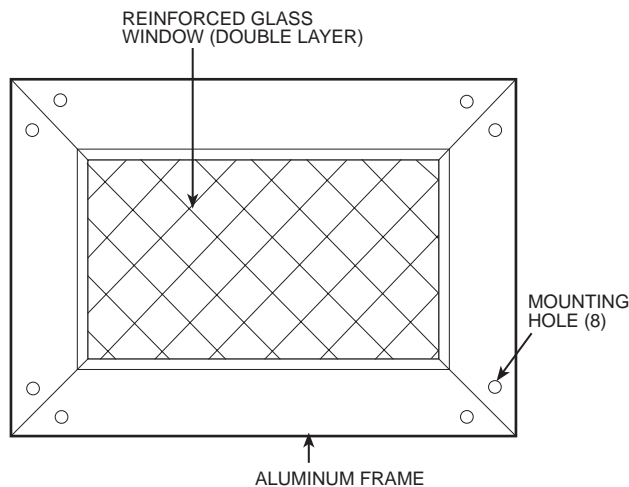
### SAFETY CONSIDERATIONS

Installing, starting up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location.

Only trained, qualified installers and service mechanics should install, start up, and service this equipment. When working on the equipment, observe precautions in the literature and on tags, stickers and labels attached to the equipment. Follow all safety codes. Wear protective equipment such as safety glasses and work gloves.

### INTRODUCTION

The accessory view port kit allows visual entry to internal unit components. See Fig. 1.



**Fig. 1 — View Port**

Refer to Table 1 for accessory view port kit contents.

**Table 1 — Accessory Kit Contents**

ITEM	QUANTITY
View Port	1
Inner Frame Assembly*	1

\*For Double Wall Units.

### INSTALLATION

#### ⚠ WARNING

To avoid possibility of electrical shock and personal injury, all power to unit must be disconnected before working on unit. More than one disconnect may be required to deenergize the equipment.

Install accessory as follows:

1. Disconnect all power to unit.
2. Locate accessory view port at a convenient height making sure that the hole will not be obstructed by door jambs, hinges, strikeplates, fasteners, or internal components of the unit. Position either horizontally or vertically.

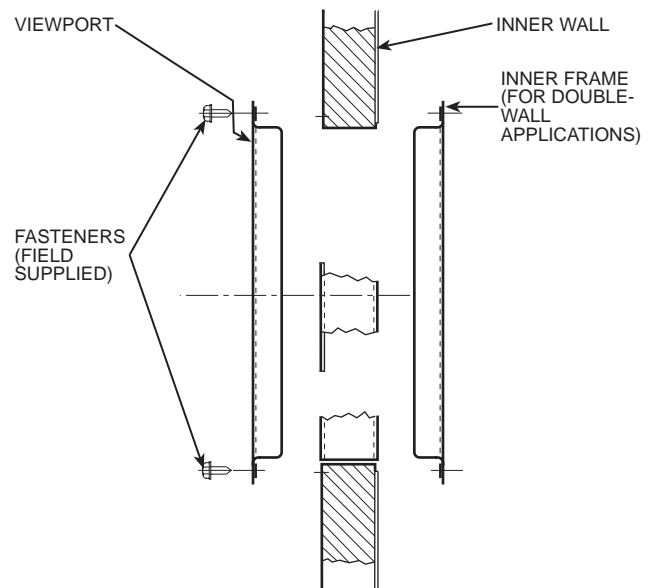
**IMPORTANT:** There must be sufficient flat surface around the glass of the view port to accommodate the frame. If view port is to be located in a double-wall panel or an access door, there must be sufficient flat surface on the inside to accept the inner frame assembly.

3. Place the view port face down in the selected location and lightly trace around the perimeter.
4. Remove view port from the selected location and mark off the cutting line ( $\frac{3}{4}$ -in. to  $\frac{7}{8}$ -in. inside the perimeter of the view port from Step 3). Erase the perimeter line to reduce the potential for miscutting the hole.
5. Use a nibbler or a unishear to cut opening (marked off in Step 4). Avoid use of a jigsaw to cut opening, as unit damage and/or an improper seal on the view port may result.

6. Drill holes in unit at mounting location matching the 8 mounting holes for the field-supplied fasteners.
7. Place the view port in the opening and temporarily fasten to determine if opening properly fits view port (fasteners are field-supplied).

NOTE: For double wall applications, also insert inner frame assembly. See Fig. 2.

8. Once it is determined that fit is proper, remove the view port and apply sealer (field-supplied) where sheet metal surfaces contact. Remount view port. Secure with fasteners. See Fig. 2.



**Fig. 2 — Mounting View Port**