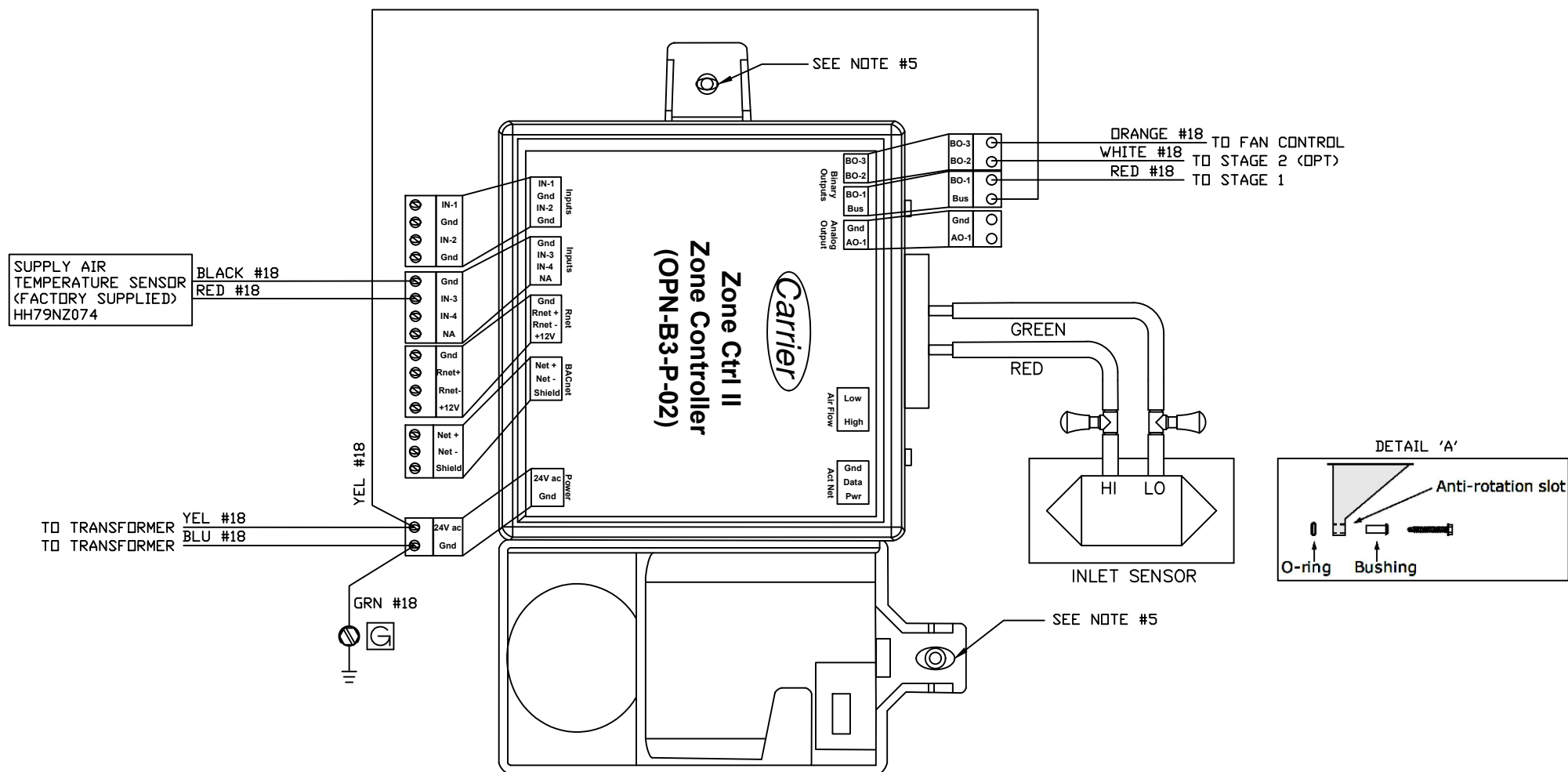


CONTROL CODE 4408

FACTORY PIPING 

FIELD WIRING 

FACTORY WIRING 



1. ACTUATOR NOTE: VERIFY ACTUATOR BUSHING IS IN THE FULL CW POSITION. ROTATE DAMPER CW TO THE FULLY CLOSED POSITION. MOUNT ACTUATOR OVER DAMPER SHAFT AND SECURE TO SHAFT ENCLOSURE. ENGAGE CLUTCH AND ROTATE DAMPER CCW TO THE FULLY OPEN POSITION.
2. SHOP NOTE: USE INSULATED QUICK CONNECTS.
3. CAUTION: ELECTRIC SHOCK MAY RESULT. DISCONNECT UNIT PRIOR TO SERVICING UNIT.
4. THESE CONTROLS HAVE BEEN WIRED TO COMPLY WITH UL-1995.
5. SECURE WITH SCREWS, BUSHINGS, AND O-RINGS SUPPLIED WITH CONTROLLER. CENTER THE BUSHING IN THE ANTI-ROTATION SLOT. SEE DETAIL 'A'.

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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AIR SYSTEM COMPONENTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AIR SYSTEM COMPONENTS IS PROHIBITED. DO NOT SCALE DRAWING REMOVE ALL BURRS AND SHARP EDGES	DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH ± 1° BEND ± 2°	MATERIAL N/A	LATEST ECO K0004352	RELEASED ON 08/21/20	TITLE WIRE DIAGRAM, FAN POWERED ZONE CTRL II, OPN-B3-P-02 STAGED ELECTRIC HEAT	DWG NO 753543	
	TWO PLACE DECIMAL ± .03 THREE PLACE DECIMAL ± .015	FINISH N/A	WORKFLOW STATE Released	RELEASED BY KAM		REV A	SHEET _8 OF 12