



Product Data

48HJD/HJE Single-Package Rooftop Units Electric Cooling/Gas Heating

13 to 20 Nominal Tons

Quality Assurance



Certificate No FM 21837

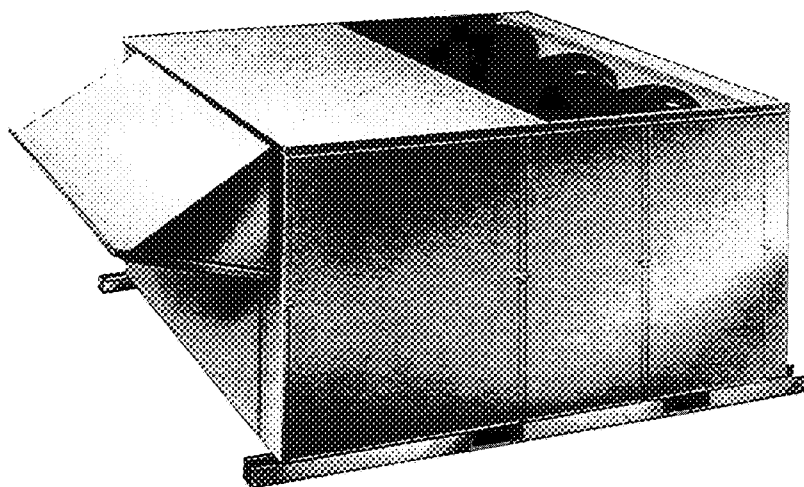
Approvals:

ISO 9002

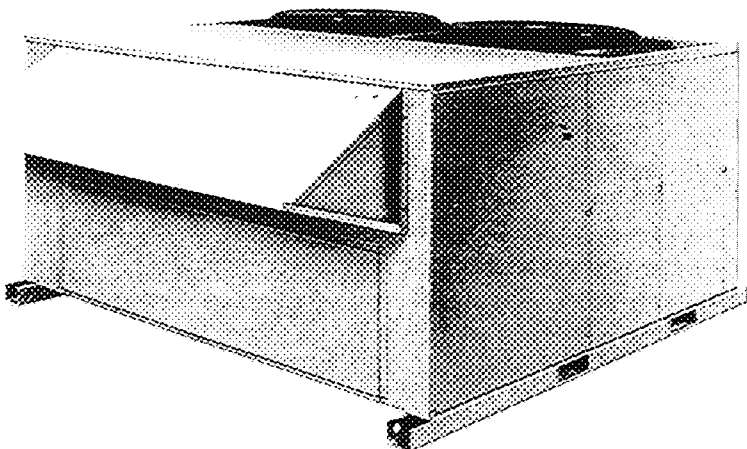
EN 29002

BS5750 PART 2

ANSI/ASQC Q92



(48HJ015,017)



(48HJ025)

High-performance, single-package rooftop products with the following industry-leading premium features:

- Cooling EERs up to 10.5
- Serviceable semi-hermetic compressors
- Service valves and full refrigeration system safeties
- High-static oversized fan motors (standard)
- Variable-pitch belt drive fan motors (standard)
- TEMP system compatible Apollo electronic controls (optional)

Features/Benefits

Industry-leading cooling EERs

The 48HJ015 (13 tons) and 017 (15 tons) units provide leading ARI (Air Conditioning and Refrigeration Institute) certified cooling EERs (Energy Efficiency Ratios) of 10.5 and 10.3, respectively. The fully-rated 20-ton 48HJ025 has an EER of 9.3. These exceptionally high ratings assure minimum operating costs and will qualify for attractive utility rebates in many areas.

Semi-hermetic compressors

All three 48HJ units use the Carlyle 06D semi-hermetic compressors. These serviceable compressors are highly regarded, preferred by owners and users, and offered exclusively on the Carrier high-efficiency 13 to 20 ton HJ units.

Two 06D semi-hermetic compressors on independent refrigeration circuits are offered on the 48HJ017 and 025 units for 2 steps of capacity control and redundancy. A single 06D semi-hermetic compressor with unloading capability is offered on the 48HJ015. All compressors have serv-

ice valves and a full complement of safety devices, including high- and low-pressure switches, overtemperature protection, an electronic cooling lockout device, and crankcase heaters.

High static oversized fan motors and variable-pitch belt drives

The 48HJ units have oversized evaporator-fan motors and variable-pitch belt drives supplied standard from the factory to provide up to 2 in. wg of external static pressure at 400 cfm per ton with wet coils and clean filters installed. A 5 hp motor is provided standard on the 48HJ017 (15-ton unit), and a 10 hp motor is standard on the 48HJ025 (20-ton unit).

Easy installation

The 48HJ 13 to 20 ton rooftop units are perfect for vertical supply and return roof curb mount installation on new construction, retrofit, and replacement applications. The unique industry-leading compact size and weight are favored by designers, contractors, owners, and users.

The compact physical size and weight are not only advantages in terms of minimizing required roof structures on new construction and retrofit jobs, but also make the 48HJ the perfect replacement unit for any of the original Carrier 48DP, DR 012-020 units installed in the late 1970s and early 1980s to meet the upgraded job requirements of the 1990s.

The new 48HJ units can be easily converted to horizontal supply and return with Carrier's new fan-performance-boosting, horizontal, high-static regain adapter (part no. 50DP900211). This vertical-to-horizontal supply/return adapter is not only fully factory assembled with a built-in insulated transition duct, it improves fan performance by as much as 0.6 in. wg of static.

Designed with the service technician in mind, the combustion section viewport is located on the unit side panel and allows full visibility of flame operation at a safe distance from flue gases.

The efficient in-shot burners and all ignition components are contained in a compact assembly that is easily removed for service and maintenance.

Efficient operation, dependable performance

All compressors are equipped with crankcase heaters, calibrated circuit breakers for overcurrent protection,

and Cycle-LOC™ compressor protection. Solid-state Cycle-LOC circuit prevents compressor short cycling by shutting off compressor if any safety device trips.

Aerodynamically-designed condenser fan orifice increases airflow, reduces turbulence, and dampens sound level while minimizing operating costs.

Weather-resistant Carrier Weather Armor® cabinet is coated with pre-painted polyester finish to ensure long life and good looks.

Condenser fans are direct driven, permanently lubricated and positioned for quiet, efficient vertical discharge.

Computer-designed coils feature staggered copper tubes for increased operating efficiency. Fins are ripple edged for strength and double waved for higher efficiency.

Safety is assured with the redundant gas valve. Both the pilot valve and the main gas valve are in series within one valve body. When there is no call for heat, the main gas valve and the pilot valve block passage of gas to the main burners.

Turbo-tubular™ heat exchangers optimize heat transfer for improved efficiency. The tubular design permits hot gases to make multiple passes across the path of the supply air. In addition, turbulators inside the heat exchanger tube act as baffles, forcing the hot gases to stay in close contact with the cell walls and improving heat transfer. The extra thick Alumagard™ heat exchanger coating provides corrosion resistance and ensures long life performance.

The induced draft combustion system eliminates the unsightly appearance of flue stacks, and diminishes the effects of winds on heating operation. The heat exchanger operates under negative pressure,

and if any leakage should occur, the flue gases are drawn outside and will not enter the supply air.

Fuel is never wasted with the intermittent pilot ignition. The pilot flame is ignited only on a call for heat. During the heating mode, the evaporator-fan relay automatically starts the evaporator fan after the heat exchanger warms up. This prevents cold air from entering the supply air when the conditioned space is calling for heat.

Runaway gas conditions are eliminated and safe operation is guaranteed. The pilot flame is proven at the burner farthest from the ignition source, rather than at the ignition source itself. If pilot flame malfunctions and does not reach sensor, the main gas valve will not open.

The system utilizes a flame rectification sensor which quickly senses pilot flame and ignites burners almost instantaneously. Since the sensor is quick to react to any flame outage or system failure, fast shutdown is a certainty.

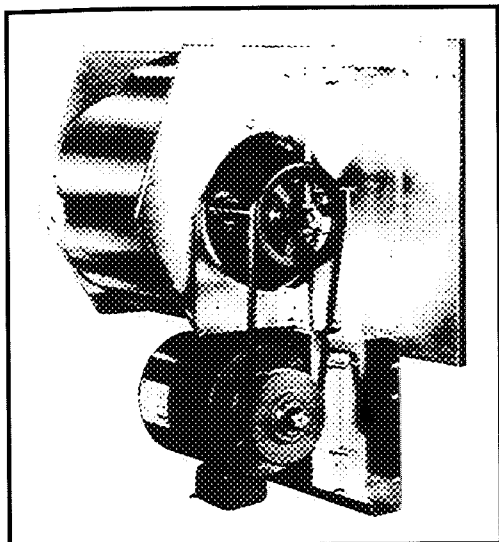
Heating safety controls assure dependability. Limit switches shut off gas valve if excessive temperatures should develop. Pressure switch shuts down main gas valve in case of insufficient combustion air. A rollout switch deenergizes the gas valve on flame rollout.

Manual outdoor-air damper can be preset to provide up to 25% outdoor air for year-round ventilation. Units equipped with optional or accessory economizer have a thermostatically controlled, fully modulating damper which admits up to 100% outdoor air and provides low-cost cooling. Temperature control governs economizer cooling changeover to provide lowest cost operation in mild weather.

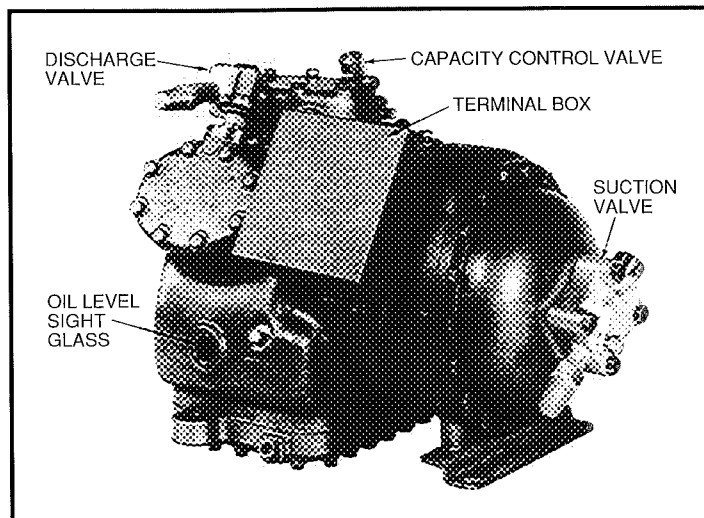
Table of contents

	Page
Features/Benefits	1-3
Model Number Nomenclature	3
ARI Capacity Ratings	4
Physical Data	5,6
Options and Accessories	6,7
Base Unit Dimensions	8,9
Accessory Dimensions	10,11
Selection Procedure	11
Performance Data	12-20
Electrical Data	20
Typical Piping and Wiring	21
Typical Wiring Schematic	22,23
Controls	23-27
Application Data	28,29
Guide Specifications	30-32

Features/Benefits (cont)



**UNIQUE SLIDE-OUT MOTOR MOUNT
(017,025)**



SERVICEABLE, SEMI-HERMETIC 06D COMPRESSORS

Model number nomenclature

48HJ D 025 Z - 5 - YA

Single-Package Rooftop
Units, Electric Cooling/
Gas Heating

D — Low Heat
E — High Heat

Nominal Capacity

015 — 13 Tons
017 — 15 Tons
025 — 20 Tons

Factory-Installed
Option Code*

V-Ph-Hz

1 — 575-3-60
5 — 208/230-3-60
6 — 460-3-60

Coil Fin Option

- — Al Evaporator, Al Condenser
B — Cu Evaporator, Cu Condenser
C — Al Evaporator, Cu Condenser

Control Options

- — Standard Controls
Z — Apollo Controls

*Refer to 48HJ price pages for 48HJ factory-installed option table or contact your local representative

ARI* capacity ratings



COOLING CAPACITIES AND EFFICIENCIES

UNIT 48	TOTAL kW	NET COOLING CAPACITY (BTUH)	STANDARD CFM	IPLV	EER
HJD/HJE015	13.91	146,000	3750	12.8	10.5
HJE017	18.05	186,000	5200	10.5	10.3
HJD/HJE025	25.29	234,000	6000	9.3	9.3

LEGEND

EER — Energy Efficiency Ratio

IPLV — Integrated Part-Load Value

*Air Conditioning and Refrigeration Institute.



NOTE

Rated in accordance with ARI Standard 360-86.

Ratings are net values, reflecting the effects of circulating fan heat. Ratings are based on:

Cooling Standard: 80 F db, 67 F wb indoor entering air temperature and 95 F db air entering outdoor unit.

HEATING CAPACITIES AND EFFICIENCIES

UNIT 48	HEATING INPUT (Btuh)*	OUTPUT CAPACITY (Btuh)	TEMPERATURE RISE (F)	AGA STEADY STATE EFFICIENCY (%)	MINIMUM HEATING CFM
HJD015	154,000	123,000	15-45	80	2485
HJE015	231,000/115,500	185,000	25-55	80	3057
HJE017	270,000/115,500	216,000	15-45	80	4364
HJD025	270,000/115,500	216,000	15-45	80	4364
HJE025	485,000/242,500	388,000	35-65	80	5427

*Stage 2/Stage 1.

Physical data



UNIT SIZE 48	HJD015/HJE015		HJE017	HJD025/HJE025
	208/230, 460 V	575 V		
OPERATING WT (lb)				
AI/AI*	1640/1660		2010	2235/2413
Unit AI/Cu*	1770/1790		2160	2385/2563
Cu/Cu*	1840/1860		2250	2515/2693
Economizer	110		110	110
Roof Curb†	200		200	200/213
COMPRESSOR	06D Semi-Hermetic			
Number	1		2	2
Cylinders	6		4	6
REFRIGERANT TYPE	R-22			
Charge (lb)				
System 1	22.50		14.25	17.50
System 2	—		15.00	17.00
CONDENSER COIL	Copper Tubes, Aluminum or Copper Plate Fins			
Rows	3		4	4
Fins/in.	15		15	15
Total Face Area (sq ft)	22.2		22.2	22.2
CONDENSER FAN	Propeller Type, Direct Drive			
Nominal Cfm	10,500		10,500	14,200
Number...Diameter (in.)	3 .22		3 .22	2 .30
Motor Hp (1075 Rpm)	1/2		1/2	1 .1075
Watts Input (Total)	1090		1090	3400
EVAPORATOR COIL	Copper Tubes, Aluminum or Copper Plate Fins			
Rows	2		3	4
Fins/in.	17		15	15
Total Face Area (sq ft)	17.9		17.9	17.9
EVAPORATOR FAN	Centrifugal, Adjustable Pitch Belt Drive			
Quantity...Size (in.)	2 .10 x 10	2 .10 x 10	2 .12 x 12	2 .12 x 12
Nominal Cfm	5000	5000	6000	8000
Fan Rpm Range	1194-1526	1201-1462	1238-1494	1323-1579
Maximum Allowable Rpm	1550	1550	1550	1550
Motor Pulley Pitch Diameter (in.)	3 4/4 4	4 3/5.3	5 4/6 6	5 8/7 0
Fan Pulley Pitch Diameter (in.)	5.2	6.4	7.9	7.9
Belt, Quantity...Type...Length (in.)	1...AX .42	1...B..45	1 .BX...50	1 BX 51
Factory Speed Setting (Rpm)	1293	1279	1366	1451
Motor Hp	3.7	3	5	10
Maximum Continuous Bhp	4.25	3.45	5.90	10.2 (208/230,575 v)
Motor Frame Size	56H	56H	184T	11.8 (460 v)
FURNACE SECTION				
Rollout Switch Cutout Temp (F)**	190		190	190
Burner Orifice Diameter (in. ...drill size)	113...33		113...33	113 33
Natural Gas				
Pilot Orifice Diameter (Quantity) in. ...drill size	(1) .055 .54/	(1) .055 .54	(1) .055 .54	(1) .055 .54
Natural Gas	(1) .055 .54	(1) .041 .59	(1) .041 .59	(1) .041 .59/(2) .071.. 50
Thermostat Heat Anticipator Setting				
Stage 1	1 2/1 2		1.2	1.2
Stage 2	—/0 6		0.6	0.6
Gas Valve Quantity	1/2		2	2
Gas Valve Pressure Range				
Psig	0.180-0.487		0.180-0.487	0.180-0.487
In. Wg	5.0-13.5		5.0-13.5	5.0-13.5
HIGH-PRESSURE SWITCH				
Cutout (psig)			426	
Reset (psig)			320	
LOW-PRESSURE SWITCH				
Cutout (psig)			7	
Reset (psig)			22	
AIR INLET SCREENS				
Economizer, Quantity...Size (in.)			Cleanable	
			2 .20 x 25 x 1	
			1 .20 x 20 x 1	
RETURN-AIR FILTERS (TYPE)	10% Efficient — 2-in. Throwaway Fiberglass			
Quantity... Size (in.)			4 .20 x 20 x 2	
			4 .16 x 20 x 2	

LEGEND

AI — Aluminum
Bhp — Brake Horsepower
Cu — Copper

*Evaporator coil fin material/condenser coil fin material.

†Weight of 14 in. roof curb.

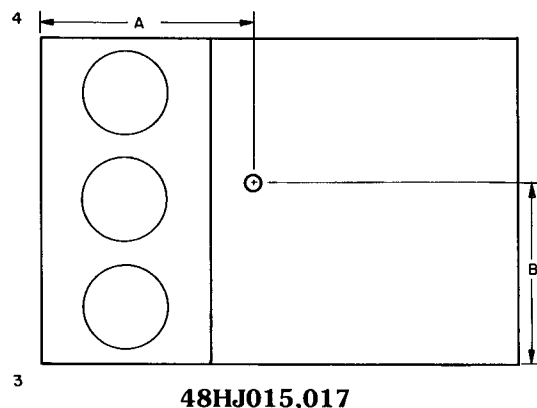
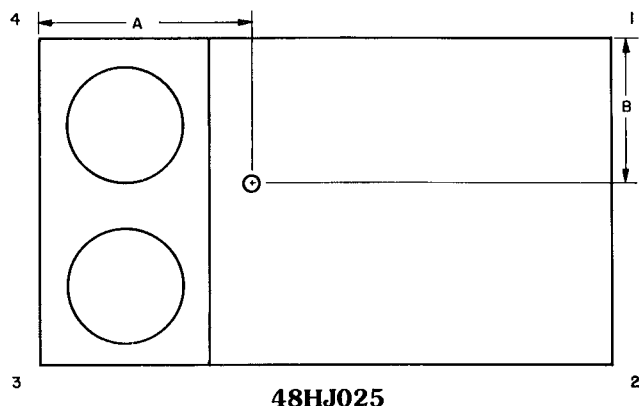
**Rollout switch is manual reset

Physical data (cont)



WEIGHT DISTRIBUTION AND CENTER OF GRAVITY

UNIT 48HJ	WEIGHT OF CORNER								DIMENSIONS			
	1		2		3		4		A		B	
	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Ft-in.	mm	Ft-in.	mm
D015	373	169	360	163	365	166	540	245	3-1 $\frac{3}{8}$	949	4-0	1219
E015	377	171	363	165	372	169	547	248	3-5 $\frac{1}{4}$	946	4-0	1219
E017	475	216	506	230	509	231	519	235	3-4 $\frac{3}{4}$	1035	3-6 $\frac{5}{8}$	1083
D025	523	237	541	245	574	261	596	270	3-3 $\frac{3}{4}$	1010	3-7 $\frac{1}{8}$	1095
E025	465	211	486	220	725	329	737	334	4-2	1270	3-5	1041



Options and accessories

ITEM	OPTION*	ACCESSORY†
Apollo Communicating Controls	X	
Integrated Economizer With Hood	X	X
Two-Position Damper With Hood		X
Barometric Relief Damper		X
Roof Curbs (Horizontal and Vertical)		X
Horizontal Adapter		X
Remote Control Panel		X
Thermostat and Subbase		X
Electronic Programmable Thermostat		X
Time Guard® II Circuit		X
Motormaster® Head Pressure Control		X
25 F Low-Ambient Kit**		X
-20 F Low-Ambient Kit**		X
Winter Start Time-Delay Relay Kit		X
Power Exhaust		X
Pressure Operated Unloader		X
Differential Enthalpy Sensor		X

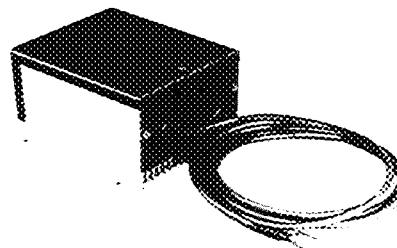
*Factory installed.

†Field installed

**Consists of a combination of accessory kits. See price pages for more details or contact your local Carrier representative

HEAD PRESSURE CONTROL

The 48HJ015-025 standard units are designed to operate at outdoor temperatures down to 35 F. With accessory Motormaster control (condenser-fan speed modulation), units can operate at lower outdoor temperatures. The head pressure controls, which mount in the condenser section, modulate the condenser-fan motor to maintain correct condensing temperature. Refer to unit price pages or contact your local Carrier representative for complete information on low outdoor-ambient operation accessories



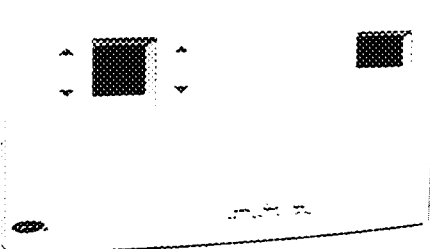
TIME GUARD II CONTROL

Time Guard II Control automatically prevents compressor from restarting for at least 5 minutes after a shutdown. Accessory prevents short cycling of compressor if thermostat is rapidly changed. Time Guard II device mounts in the control compartment of unit.

Options and accessories (cont)

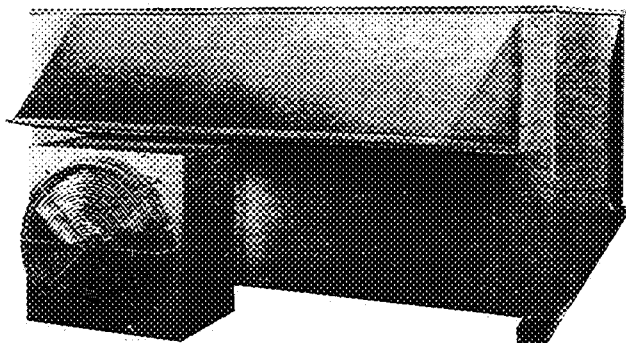


ELECTRONIC PROGRAMMABLE THERMOSTAT



Electronic programmable thermostat provides efficient temperature control by allowing you to program heating and cooling setbacks and set-ups with provisions for weekends and holidays. Accessory remote sensing package is also available to provide tamperproof control in high-traffic areas. Used in conjunction with factory-installed Apollo communicating control, this thermostat provides a 5-minute re-cycle timer between modes of operation for short-cycle protection.

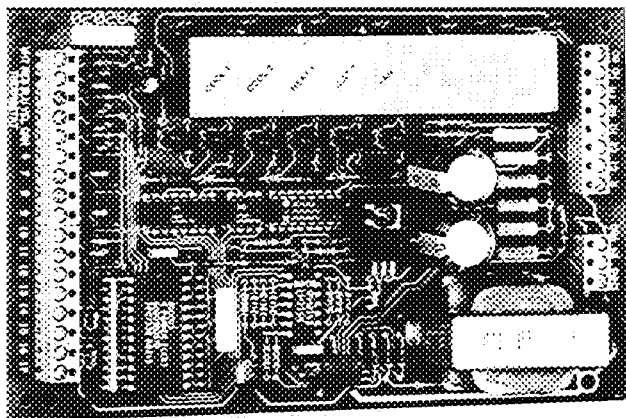
POWER EXHAUST



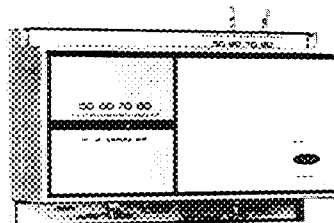
When used with accessory/optional economizer, the power exhaust accessory helps to relieve building over-pressurization.

NOTE: Power exhaust and barometric relief accessories cannot be used with factory pre-assembled, high-static, horizontal adapter.

FACTORY-INSTALLED APOLLO COMMUNICATING CONTROLS

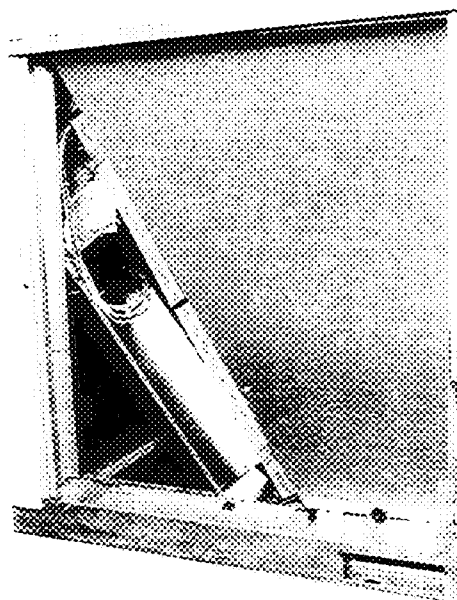


THERMOSTAT



Zone thermostat (24 v) provides one- or 2-stage cooling for control of unit. Matching subbases are available with or without tamperproof switches and automatic changeover.

INTEGRATED ECONOMIZER

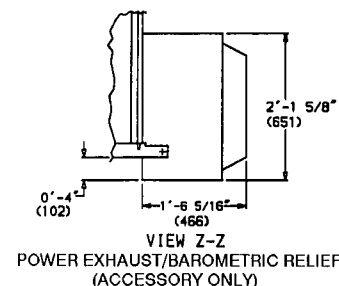
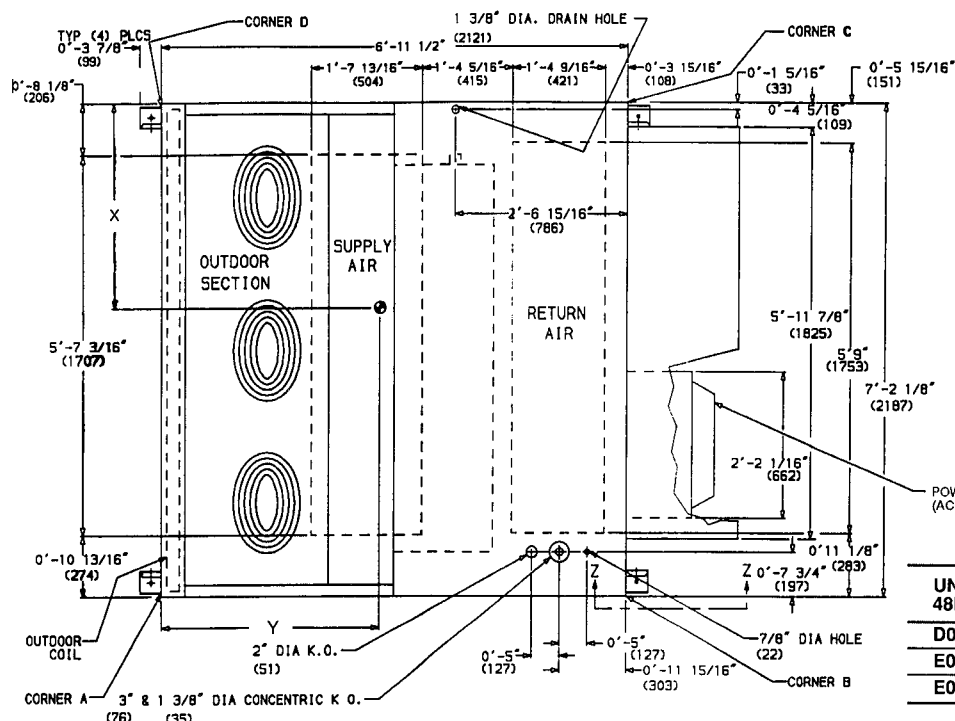


Units equipped with economizer have a thermostatically controlled, fully modulating damper which admits up to 100% outdoor air and provides low-cost cooling. Temperature control governs economizer cooling changeover to provide lowest cost operation in mild weather.

The Apollo direct digital controls are designed exclusively by Carrier, and are used to actively monitor all modes of operation as well as evaporator-fan status, filter status, supply-air temperature, outdoor-air temperature, and indoor-air quality. They are designed to work in conjunction with Carrier TEMP and VVT® system thermostats.

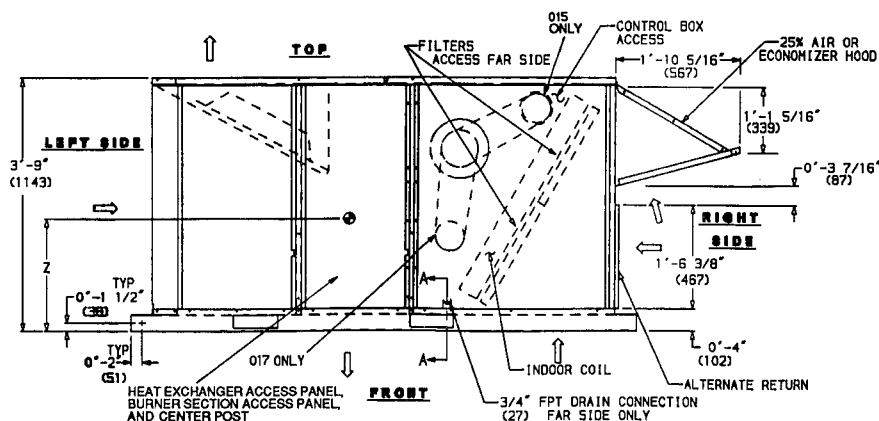
Base unit dimensions — 48HJ015,017

Carrier®

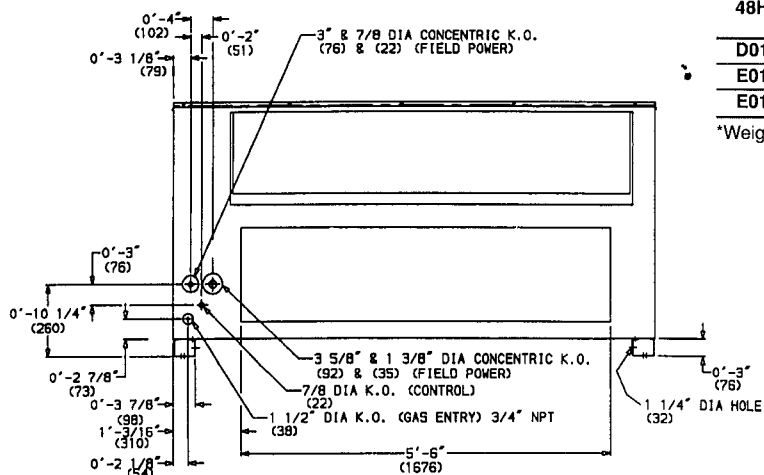


POWER EXHAUST/BAROMETRIC RELIEF (ACCESSORY ONLY)

UNIT 48HJ	MAXIMUM SHIPPING WEIGHT	
	Lb	Kg
D015	1920	871
E015	1940	880
E017	2310	1048



UNIT 48HJ	DIMENSIONS					
	X		Y		Z	
	Ft.-in.	mm	Ft.-in.	mm	Ft.-in.	mm
D015	3-2	965	3-1 3/4	949	1-10	559
E015	3-2	965	3-1 1/4	946	1-10	559
E017	3-7 3/8	1102	3-4 3/8	1035	1-8	508



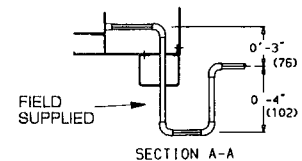
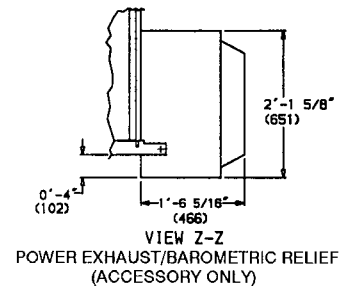
UNIT 48HJ	WEIGHT OF CORNER*							
	A		B		C		D	
	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg
D015	365	166	360	163	373	169	540	245
E015	372	169	363	165	377	171	547	248
E017	509	231	506	230	475	216	519	235

*Weights are for unit only and do not include options or crating

NOTES:

- Dimensions in () are in millimeters
- Center of gravity
- Direction of airflow
- Ductwork to be attached to accessory roof curb only
- Minimum clearance:
 - Rear: 7'-0" (2134) for coil removal. This dimension can be reduced to 4'-0" (1219) if conditions permit coil removal from the top
 - Left side: 4'-0" (1219) for proper condenser coil airflow
 - Front: 4'-0" (1219) for control box access
 - Right side: 4'-0" (1219) for proper operation of damper and power exhaust (if so equipped)
 - Top: 6'-0" (1829) to assure proper condenser fan operation
 - Local codes or jurisdiction may prevail
- With the exception of clearance for the condenser coil and the damper/power exhaust as stated in Note No. 5, a removable fence or barricade requires no clearance
- Dimensions are from outside of corner post. Allow 0'-5/16" (8) on each side for top cover drip edge

*Weights are for unit only and do not include options or crating

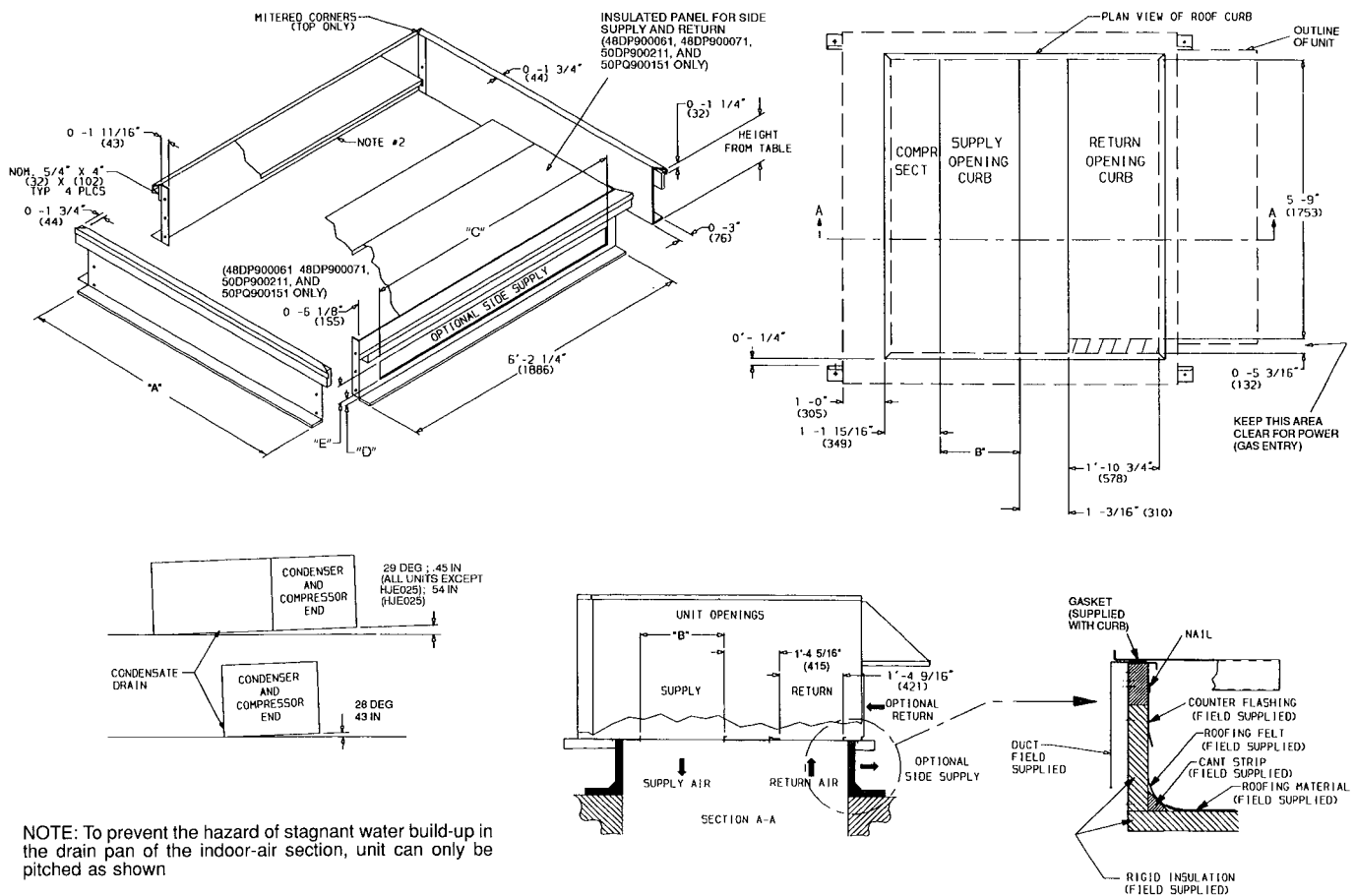
[illegible]

- 1 Dimensions in () are in millimeters
- 2 Center of gravity
- 3 Direction of airflow
- 4 Ductwork to be attached to accessory roof curb only.
- 5 Minimum clearance:
 - a Rear: 7'0" (2134) for coil removal This dimension can be reduced to 4'0" (1219) if conditions permit coil removal from the top.
 - b 4'0" (1219) to combustible surfaces, all four sides (includes ductwork to units).
 - c Left side: 4'0" (1219) for proper condenser coil airflow
 - d Front: 4'0" (1219) for control box access.
 - e Right side: 4'0" (1219) for proper operation of damper and power exhaust (if so equipped)
 - f Top: 6'0" (1829) to assure proper condenser fan operation
 - g Bottom: 14" (356) to combustible surfaces (when not using curb)
 - h Control box side: 3'0" (914) to ungrounded surfaces (noncombustible)
 - i Control box side: 3'6" (1067) to block or concrete walls, or other grounded surfaces
 - j Local codes or jurisdiction may prevail
- 6 With the exception of clearance for the condenser coil and the damper/power exhaust as stated in Note No. 5, a removable fence or barricade requires no clearance
- 7 Dimensions are from outside of corner post Allow 0'-5/16" (8) on each side for top cover drip edge

Accessory dimensions



HORIZONTAL AND VERTICAL ROOF CURBS AND HORIZONTAL ADAPTER



NOTE: To prevent the hazard of stagnant water build-up in the drain pan of the indoor-air section, unit can only be pitched as shown

LEGEND

COMPR SECT. — Compressor Section

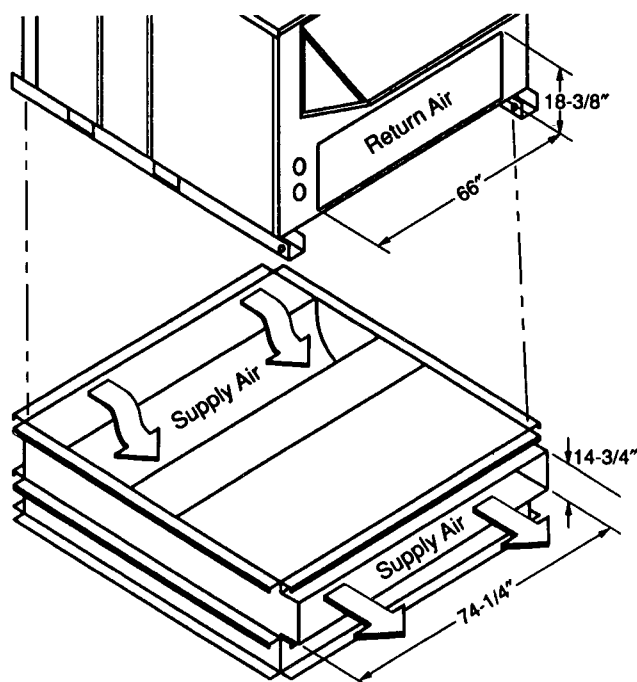
NOTES:

- 1 Roof curb accessory is shipped unassembled.
- 2 Insulated panels, 1/2-in thick neoprene-coated, 2 lb density.
- 3 Dimensions in () are in millimeters
- 4 Direction of airflow
- 5 Roof curb: 18 gage steel
- 6 Attach all ductwork to roof curb
- 7 Field installation of sidewall insulation is mandatory

ACCESSORY PACKAGE NO.	CURB HEIGHT	DESCRIPTION	"A"	"B"	"C"	"D"	"E"
50PQ900221	1'- 2" (355)	Standard Curb — 14" High	5'-7 1/16" (1703)	1'-7 13/16" (503)	—	—	—
50PQ900141	2'- 0" (610)	Standard Curb for Units Requiring High Installation	5'-7 1/16" (1703)	1'-7 13/16" (503)	—	—	—
50PQ900151	2'- 0" (610)	Horizontal Supply and Return Curb	5'-7 1/16" (1703)	1'-7 13/16" (503)	5'-6" (1676)	0'-2 1/2" (64)	1'-6" (457)
50DP900211	1'-11" (584)	Pre-Assembled, High-Static, Horizontal Adapter	5'-7 1/16" (1703)	1'-7 13/16" (503)	6'-2" (1880)	0'-6 1/4" (159)	1'-2 5/8" (371)
48DP900041*	1'- 2" (355)	Standard Curb — 14" High	7'-2 13/16" (2205)	3'-3 5/8" (1006)	—	—	—
48DP900051*	2'- 0" (610)	Standard Curb for Units Requiring High Installation	7'-2 13/16" (2205)	3'-3 5/8" (1006)	—	—	—
48DP900061*	2'- 0" (610)	Horizontal Supply and Return Curb	7'-2 13/16" (2205)	3'-3 5/8" (1006)	5'-6" (1676)	0'-2 1/2" (64)	1'-6" (457)
48DP900071*	1'-11" (584)	Pre-Assembled, High-Static, Horizontal Adapter	7'-2 13/16" (2205)	3'-3 5/8" (1006)	6'-2" (1880)	0'-6 1/4" (159)	1'-2 5/8" (371)

*For high-heat 025 application

HORIZONTAL ADAPTER INSTALLATION



NOTES.

- 1 50DP900211 and 48DP900071 are fully factory-preassembled horizontal adapters which include an insulated high-static regain transition duct to substantially improve fan static performance
- 2 Power exhaust and barometric relief accessories cannot be used with factory pre-assembled, high-static, horizontal adapter

Selection procedure (with 48HJD025 example)

I Determine cooling and heating requirements at design conditions.

Given:

Required Cooling Capacity (TC) 205,000 Btuh
 Sensible Heat Capacity (SHC) 162,000 Btuh
 Required Heating Capacity 190,000 Btuh
 Condenser Entering Air Temp 95 F Summer
 Evaporator Entering Air Temp . . 80 F db, 67 F ewb
 Evaporator Air Quantity 8,000 cfm
 External Static Pressure 1.30 in. wg
 Electrical Characteristics (V-Ph-Hz) 460-3-60
 Vertical discharge unit with optional economizer required.

II Select unit based on required cooling capacity.

Enter cooling capacity table for 48HJD025 on page 13 at condenser entering temperature 95 F, evaporator air entering at 8000 cfm and 67 F wb. The 48HJD025 unit will provide a total cooling capacity of 254,000 Btuh and a sensible heating capacity of 193,800 Btuh. For evaporator air temperatures other than 80 F edb, calculate sensible heat capacity correction, as required, using the formula in the notes following the Cooling Capacities tables.

NOTE: Unit ratings are gross capacities and do not include the effect of indoor fan motor heat. To calculate net capacities, see Step V.

III Select heating capacity of unit to provide design condition requirements.

In the Heating Capacities and Efficiencies table (page 4) note that the 48HJD025 will provide output capacity of 216,000 Btuh, which is adequate for the given application.

IV Determine fan speed and power requirements at design conditions.

Before entering the Fan Performance tables, calculate the total static pressure required based on unit components. From the given and the Accessory/FIOP Economizer Static Pressure table (page 19) (number derived through interpolation) find:

External static pressure	1.30 in. wg
Economizer static pressure	0.10 in. wg
Total static pressure	1.40 in. wg

Enter the Fan Performance table for 48HJD025 on page 17 at 8000 cfm and 1.40 in. wg external static pressure. The rpm is 1409 and the bhp is 6.84. The factory-installed 10 hp motor and drive are sufficient for this application

V Determine net cooling capacity.

Cooling capacities are gross capacities and do not include indoor (evaporator) fan motor (IFM) heat. To determine input power to the motor, enter the Fan Performance table for the 48HJD025 on page 17 at 8000 cfm and 1.40 in. wg external static pressure. Input watts to the motor are 6297.

Determine net cooling capacity using the following formula:

Net capacity = Gross capacity – IFM heat

$$\begin{aligned}
 &= 254,000 \text{ Btuh} - 6297 \frac{\text{Btuh}}{3.412 \text{ Watts}} \\
 &= 254,000 \text{ Btuh} - 21,485 \text{ Btuh} \\
 &= 231,515 \text{ Btuh}
 \end{aligned}$$

$$\begin{aligned}
 \text{Net sensible capacity} &= 193,800 \text{ Btuh} - 21,485 \text{ Btuh} \\
 &= 172,315 \text{ Btuh}
 \end{aligned}$$

The calculations show that a 48HJD025 unit is the correct selection for the given conditions.

Performance data



COOLING CAPACITIES

48HJ015 (13 TONS)																
Temp (F) Air Entering Condenser (Edb)		Air Entering Evaporator — Cfm/BF														
		3750/0.06			4375/0.07			5000/0.08			5625/0.09			6250/0.10		
		Air Entering Evaporator — Ewb (F)														
		72	67	62	72	67	62	72	67	62	72	67	62	72	67	62
75	TC	177.0	164.0	150.0	181.0	167.0	154.0	184.0	169.0	157.0	185.0	172.0	160.0	186.0	173.0	162.0
	SHC	85.0	106.0	126.0	88.0	113.0	136.0	92.2	123.0	145.0	94.3	125.0	152.0	96.1	134.0	159.0
	kW	9.84	9.64	9.42	9.91	9.69	9.51	10.00	9.74	9.56	10.00	9.81	9.63	10.00	9.84	9.66
85	TC	172.0	157.0	143.0	175.0	161.0	147.0	177.0	165.0	150.0	180.0	166.0	153.0	180.0	167.0	155.0
	SHC	83.2	104.0	123.0	87.0	111.0	132.0	89.8	118.0	142.0	95.5	125.0	150.0	97.4	133.0	155.0
	kW	10.90	10.70	10.40	11.00	10.70	10.50	11.00	10.80	10.50	11.10	10.90	10.60	11.10	10.90	10.70
95	TC	165.0	150.0	135.0	168.0	154.0	139.0	170.0	157.0	142.0	172.0	159.0	146.0	175.0	160.0	149.0
	SHC	81.0	101.0	119.0	85.0	108.0	129.0	89.4	115.0	139.0	93.2	122.0	146.0	97.0	128.0	149.0
	kW	12.00	11.60	11.30	12.10	11.80	11.40	12.10	11.80	11.60	12.20	11.90	11.60	12.30	12.00	11.70
105	TC	158.0	143.0	126.0	160.0	146.0	129.0	164.0	149.0	134.0	164.0	151.0	140.0	165.0	152.0	143.0
	SHC	78.4	98.2	115.0	82.2	106.0	125.0	86.9	113.0	134.0	90.9	120.0	139.0	94.0	125.0	143.0
	kW	13.00	12.70	12.20	13.10	12.80	12.40	13.20	12.90	12.50	13.30	13.00	12.70	13.30	13.00	12.80
115	TC	149.0	134.0	113.0	153.0	138.0	119.0	155.0	140.0	125.0	155.0	142.0	132.0	157.0	143.0	136.0
	SHC	75.5	94.8	109.0	79.7	103.0	119.0	83.9	110.0	125.0	87.9	116.0	132.0	91.9	121.0	136.0
	kW	14.00	13.60	13.20	14.20	13.80	13.30	14.20	13.80	13.50	14.20	13.90	13.70	14.30	13.90	13.80
125	TC	141.0	123.0	102.0	144.0	127.0	109.0	146.0	131.0	116.0	148.0	133.0	122.0	148.0	134.0	129.0
	SHC	72.8	90.6	102.0	77.3	98.3	109.0	81.2	106.0	116.0	85.6	113.0	122.0	88.8	118.0	129.0
	kW	15.10	14.60	14.20	15.20	14.70	14.40	15.30	14.80	14.60	15.40	14.90	14.70	15.30	14.90	14.80

LEGEND

BF	— Bypass Factor
Edb	— Entering Dry-Bulb
Ewb	— Entering Wet-Bulb
kW	— Compressor Motor Power Input
SHC	— Sensible Heat Capacity (1000 Btuh) Gross
TC	— Total Capacity (1000 Btuh) Gross

NOTES:

- 1 Direct interpolation is permissible. Do not extrapolate.
- 2 The following formulas may be used:

$$t_{ldb} = t_{edb} - \frac{\text{Sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

$$t_{lwb} = \text{Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil (} h_{lwb} \text{)}$$

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where:

h_{ewb} = Enthalpy of air entering evaporator coil

3. SHC is based on 80 F edb temperature of air entering evaporator coil. Below 80 F edb, subtract (corr factor x cfm) from SHC. Above 80 F edb, add (corr factor x cfm) to SHC.

BYPASS FACTOR (BF)	ENTERING AIR DRY-BULB TEMP (F)					
	79	78	77	76	75	under 75
	81	82	83	84	85	over 85
Correction Factor						
.05	1.04	2.07	3.11	4.14	5.18	Use formula shown below
.10	.98	1.96	2.94	3.92	4.90	
.20	.87	1.74	2.62	3.49	4.36	
.30	.76	1.53	2.29	3.05	3.82	

Interpolation is permissible

$$\text{Correction Factor} = 1.10 \times (1 - \text{BF}) \times (\text{edb} - 80)$$

COOLING CAPACITIES (cont)

48HJ017 (15 TONS)

Temp (F) Air Entering Condenser (Edb)		Air Entering Evaporator — Cfm/BF														
		4500/0.03			5250/0.03			6000/0.04			6750/0.05			7500/0.05		
		Air Entering Evaporator — Ewb (F)														
		72	67	62	72	67	62	72	67	62	72	67	62	72	67	62
75	TC	224.0	206.0	186.2	230.0	212.0	191.8	234.0	216.0	196.4	236.0	218.0	200.0	238.0	220.0	204.0
	SHC	108.0	133.2	156.2	113.2	143.0	171.4	117.8	152.0	182.8	122.8	160.8	194.2	127.8	168.4	204.0
	kW	12.94	12.62	12.26	13.06	12.74	12.38	13.16	12.84	12.50	13.22	12.92	12.60	13.28	12.96	12.70
85	TC	216.0	196.2	177.0	220.0	202.0	182.6	224.0	206.0	186.8	226.0	210.0	190.6	228.0	212.0	196.2
	SHC	105.0	129.6	153.0	109.4	139.6	166.4	114.8	148.8	179.2	119.6	157.4	190.2	124.0	165.6	196.0
	kW	14.34	13.94	13.48	14.42	14.08	13.66	14.52	14.20	13.80	14.60	14.28	13.92	14.66	14.34	14.04
95	TC	206.0	186.4	167.6	210.0	191.6	172.6	214.0	195.6	177.0	216.0	198.4	182.6	216.0	200.0	187.6
	SHC	101.2	125.6	148.8	107.0	135.6	162.0	112.4	144.8	174.0	115.8	153.4	182.2	120.4	161.6	187.6
	kW	15.64	15.16	14.70	15.82	15.34	14.90	15.96	15.46	15.02	15.94	15.56	15.20	16.02	15.62	15.34
105	TC	194.6	176.4	156.8	198.4	181.4	163.0	200.0	184.8	168.2	202.0	187.2	174.0	204.0	188.8	179.0
	SHC	97.4	121.8	143.6	102.0	131.0	157.6	106.8	140.6	168.2	111.8	149.0	174.0	116.4	157.2	178.8
	kW	16.92	16.38	15.84	17.02	16.54	16.02	17.12	16.70	16.22	17.22	16.80	16.44	17.28	16.86	16.60
115	TC	183.0	166.4	149.0	186.4	170.8	154.0	188.6	173.4	160.0	190.8	175.4	165.4	192.2	177.0	169.6
	SHC	92.6	117.6	140.0	97.6	127.0	152.4	102.6	136.0	160.0	107.6	144.2	165.2	112.4	151.8	169.4
	kW	18.02	17.48	16.86	18.18	17.66	17.04	18.30	17.80	17.34	18.40	17.88	17.58	18.48	17.98	17.74
125	TC	171.2	155.8	139.4	172.6	159.0	145.4	176.2	161.4	151.4	178.2	163.4	156.2	178.8	164.8	159.6
	SHC	88.6	113.0	135.4	92.2	121.6	145.2	98.0	129.8	151.2	103.0	138.0	155.8	106.8	145.4	159.6
	kW	19.08	18.42	17.84	19.16	18.60	18.12	19.38	18.74	18.40	19.50	18.90	18.64	19.54	18.98	18.82

48HJ025 (20 TONS)

Temp (F) Air Entering Condenser (Edb)		Air Entering Evaporator — Cfm/BF														
		6000/0.03			7000/0.04			8000/0.05			9000/0.05			10,000/0.06		
		Air Entering Evaporator — Ewb (F)														
		72	67	62	72	67	62	72	67	62	72	67	62	72	67	62
75	TC	290.0	264 0	242 0	300.0	272 0	250 0	304 0	278 0	256 0	306 0	284 0	260 0	308 0	286.0	266.0
	SHC	142 6	176 2	208 0	151.4	189 4	228.0	159.0	202 0	244.0	166.4	214.0	258 0	176.2	228.0	266.0
	kW	17.12	16.56	16 08	17.36	16.76	16 28	17 46	16.90	16.46	17.52	17.08	16 58	17.54	17.14	16.68
85	TC	280 0	254 0	228 0	286 0	262 0	236 0	292 0	266.0	244.0	296 0	272 0	250 0	302.0	274 0	258 0
	SHC	139 2	172.0	202.0	147 0	185 8	222 0	154.8	198.0	238.0	162 2	212.0	250 0	170.6	224.0	258 0
	kW	18.78	18.16	17 52	18.98	18 38	17.76	19.12	18 50	17 98	19 26	18.70	18 16	19.42	18.80	18.34
95	TC	268.0	242 0	214.0	274.0	250.0	222 0	280 0	254 0	230 0	284 0	258 0	240 0	286.0	262.0	246 0
	SHC	135.0	167 2	196.0	142.8	180 8	214 0	150 8	193 8	228.0	158 6	206.0	240.0	165.2	218.0	246 0
	kW	20 40	19 68	18.96	20.60	19.94	19 24	20 80	20.20	19.48	21 00	20.40	19.72	21.00	20 40	19.94
105	TC	256 0	226 0	199 6	260 0	234.0	208 0	264.0	238 0	218 0	268.0	242 0	228 0	272 0	246 0	236.0
	SHC	130 2	161.2	189.0	139.6	174.8	206 0	146.4	188 0	218 0	154 2	200 0	228.0	161 4	212 0	234.0
	kW	22 00	21.20	20.40	22 20	21 40	20 80	22.40	21.60	21 00	22.60	21.80	21 20	22 60	22.00	21.60
115	TC	240 0	210.0	185 0	246 0	218 0	194 8	252.0	222.0	206 0	256 0	226.0	214 0	256 0	230 0	222.0
	SHC	125 6	154 6	181 2	133 8	168 6	194 6	141.8	181 6	206 0	149 8	194.4	214 0	157 0	206.0	222.0
	kW	23 60	22 60	21 80	23 80	23 00	22 20	24 00	23 20	22.60	24 20	23 40	22 80	24 20	23.40	23 00
125	TC	224 0	193 8	170 4	230 0	199 2	181 0	236.0	204 0	192 4	238 0	210 0	200.0	240.0	214 0	208 0
	SHC	119.8	148 2	170.4	128.4	161.8	181.0	136.8	174 8	192 4	144 4	188 0	200.0	152.0	199.4	208.0
	kW	25.00	24.20	23 40	25 40	24.40	23.80	25.60	24 60	24 20	25 80	24 80	24 40	25 80	24.80	24.80

LEGEND

BF — Bypass Factor
Edb — Entering Dry-Bulb
Ewb — Entering Wet-Bulb
kW — Compressor Motor Power Input
SHC — Sensible Heat Capacity (1000 Btuh) Gross
TC — Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{ldb} = t_{edb} - \frac{\text{Sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

t_{lwb} = Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where

h_{ewb} = Enthalpy of air entering evaporator coil

3. SHC is based on 80 F edb temperature of air entering evaporator coil. Below 80 F edb, subtract (corr factor x cfm) from SHC. Above 80 F edb, add (corr factor x cfm) to SHC.

BYPASS FACTOR (BF)	ENTERING AIR DRY-BULB TEMP (F)					
	79	78	77	76	75	under 75
	81	82	83	84	85	over 85
	Correction Factor					
.05	1.04	2.07	3.11	4.14	5.18	Use formula shown below
.10	.98	1.96	2.94	3.92	4.90	
.20	.87	1.74	2.62	3.49	4.36	
.30	.76	1.53	2.29	3.05	3.82	

Interpolation is permissible.

Correction Factor = $1.10 \times (1 - \text{BF}) \times (\text{edb} - 80)$.

Performance data (cont)



FAN PERFORMANCE

48HJ015 (13 TONS) — STANDARD MOTOR (BELT DRIVE) — 208/230, 460-V UNITS

Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	741	510	0.58	854	715	0.82	952	921	1.05	1041	1130	1.29	1124	1344	1.53
4000	773	647	0.74	882	859	0.98	978	1071	1.22	1064	1285	1.46	1145	1502	1.71
4250	806	796	0.91	912	1015	1.16	1004	1233	1.40	1089	1452	1.65	1167	1674	1.91
4500	839	958	1.09	942	1183	1.35	1032	1407	1.60	1114	1632	1.86	1191	1859	2.12
4750	873	1134	1.29	972	1365	1.56	1060	1595	1.82	1140	1825	2.08	1215	2056	2.34
5000	908	1323	1.51	1003	1560	1.78	1089	1796	2.05	1167	2032	2.32	1241	2268	2.58
5250	942	1527	1.74	1035	1769	2.02	1118	2011	2.29	1195	2252	2.57	1267	2494	2.84
5500	978	1745	1.99	1067	1992	2.27	1148	2240	2.55	1223	2487	2.83	1293	2733	3.11
5750	1013	1978	2.25	1099	2230	2.54	1179	2484	2.83	1252	2736	3.12	1321	2988	3.40
6000	1049	2227	2.54	1132	2483	2.83	1210	2742	3.12	1282	2999	3.42	1349	3257	3.71
6250	1085	2491	2.84	1166	2751	3.13	1241	3015	3.44	1312	3279	3.74	1378	3541	4.03

48HJ015 (13 TONS) — STANDARD MOTOR (BELT DRIVE) — 208/230, 460-V UNITS (cont)

Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	1203	1562	1.78	1277	1784	2.03	1349	2010	2.29	1417	2240	2.55	1483	2473	2.82
4000	1222	1724	1.96	1294	1950	2.22	1364	2180	2.48	1431	2413	2.75	1495	2650	3.02
4250	1242	1900	2.16	1313	2129	2.43	1381	2362	2.69	1446	2599	2.96	1509	2839	3.23
4500	1264	2089	2.38	1333	2322	2.65	1399	2558	2.91	1463	2799	3.19	1525	3042	3.47
4750	1286	2290	2.61	1354	2528	2.88	1419	2769	3.15	1482	3012	3.43	1542	3259	3.71
5000	1310	2507	2.86	1376	2748	3.13	1440	2992	3.41	1501	3240	3.69	1560	3489	3.98
5250	1335	2737	3.12	1399	2983	3.40	1461	3230	3.68	1522	3481	3.97	—	—	—
5500	1360	2981	3.40	1423	3231	3.68	1484	3483	3.97	1543	3737	4.26	—	—	—
5750	1386	3241	3.69	1448	3495	3.98	1506	3750	4.27	—	—	—	—	—	—
6000	1413	3514	4.00	1474	3773	4.30	1532	4032	4.59	—	—	—	—	—	—
6250	1440	3803	4.33	1500	4066	4.62	1558	4330	4.93	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor

NOTES:

- Boldface** indicates standard operating range
-  indicates field-supplied motor and drive required.
- All other numbers indicate field-supplied drive required
- Factory shipped motor drive range is 1194 to 1526 rpm. Other rpms require a field-supplied drive

- Static pressure losses (i.e., economizer) must be added to external static pressure before entering Fan Performance table. See page 19 for accessory/FIOP static pressure information
- Interpolation is permissible. Do not extrapolate
- Maximum continuous bhp is 4.25 and the maximum continuous watts are 3775. Extensive motor and drive testing on these units ensures that the full horsepower range of the motor can be utilized with confidence. Using your fan motors up to the watts rating shown will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected

FAN PERFORMANCE (cont)

48HJ015 (13 TONS) — STANDARD MOTOR (BELT DRIVE) — 575-V UNITS

Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	741	510	0.58	854	715	0.82	952	921	1.05	1041	1030	1.29	1124	1344	1.53
4000	773	647	0.74	882	859	0.98	978	1071	1.22	1064	1285	1.46	1145	1502	1.71
4250	806	796	0.91	912	1015	1.16	1004	1233	1.40	1089	1452	1.65	1167	1674	1.91
4500	839	958	1.09	942	1183	1.35	1032	1407	1.60	1114	1632	1.86	1191	1859	2.12
4750	873	1134	1.29	972	1365	1.56	1060	1595	1.82	1140	1825	2.08	1215	2056	2.34
5000	908	1323	1.51	1003	1560	1.78	1089	1796	2.05	1167	2032	2.32	1241	2268	2.58
5250	942	1527	1.74	1035	1769	2.02	1118	2011	2.29	1195	2252	2.57	1267	2494	2.84
5500	978	1745	1.99	1067	1992	2.27	1148	2240	2.55	1223	2487	2.83	1293	2733	3.11
5750	1013	1978	2.25	1099	2230	2.54	1179	2484	2.83	1252	2736	3.12	1321	2988	3.40
6000	1049	2227	2.54	1132	2483	2.83	1210	2742	3.12	1282	2999	3.42	1348	3237	3.71
6250	1085	2491	2.84	1166	2751	3.13	1241	3015	3.44	1312	3279	3.74	1378	3541	4.03

48HJ015 (13 TONS) — STANDARD MOTOR (BELT DRIVE) — 575-V UNITS (cont)

Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	1203	1562	1.78	1277	1784	2.03	1349	2010	2.29	1417	2240	2.55	1483	2473	2.82
4000	1222	1724	1.96	1294	1950	2.22	1364	2180	2.48	1431	2413	2.75	1495	2650	3.02
4250	1242	1900	2.16	1313	2129	2.43	1381	2362	2.69	1446	2599	2.96	1509	2839	3.23
4500	1264	2089	2.38	1333	2322	2.65	1399	2558	2.91	1463	2799	3.19	1525	3062	3.47
4750	1286	2290	2.61	1354	2528	2.88	1419	2769	3.15	1482	3012	3.43	1542	3258	3.71
5000	1310	2507	2.86	1376	2748	3.13	1440	2992	3.41	1501	3240	3.69	1560	3469	3.96
5250	1335	2737	3.12	1399	2983	3.40	1461	3230	3.68	1522	3481	3.97	—	—	—
5500	1360	2981	3.40	1423	3231	3.68	1484	3483	3.97	1543	3737	4.28	—	—	—
5750	1386	3241	3.69	1448	3495	3.98	1508	3750	4.27	—	—	—	—	—	—
6000	1413	3514	4.00	1474	3773	4.30	1532	4032	4.59	—	—	—	—	—	—
6250	1440	3803	4.33	1500	4066	4.63	1558	4330	4.93	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor

NOTES:

- Boldface** indicates standard operating range
-  indicates field-supplied motor and drive required
- All other numbers indicate field-supplied drive required
- Factory shipped motor drive range is 1201 to 1462 rpm. Other rpms require a field-supplied drive

- Static pressure losses (i.e., economizer) must be added to external static pressure before entering Fan Performance table. See page 19 for accessory/FIOP static pressure information
- Interpolation is permissible. Do not extrapolate.
- Maximum continuous bhp is 3.45 and the maximum continuous watts are 3065. Extensive motor and drive testing on these units ensures that the full horsepower range of the motor can be utilized with confidence. Using your fan motors up to the watts rating shown will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected.

Performance data (cont)



FAN PERFORMANCE (cont)

48HJ017 (15 TONS) — STANDARD MOTOR (BELT DRIVE)

Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	630	805	0.9	741	1059	1.2	846	1341	1.5	945	1653	1.9	1039	1993	2.2
4800	659	943	1.1	765	1208	1.4	865	1497	1.7	961	1816	2.0	1052	2163	2.4
5100	688	1094	1.2	789	1371	1.5	885	1668	1.9	977	1993	2.2	1064	2345	2.6
5400	717	1262	1.4	814	1550	1.7	907	1856	2.1	994	2187	2.4	1079	2546	2.8
5700	748	1450	1.6	842	1752	2.0	930	2067	2.3	1015	2406	2.7	1096	2770	3.1
6000	776	1648	1.8	867	1963	2.2	952	2289	2.6	1034	2635	2.9	1112	3004	3.4
6300	804	1861	2.1	892	2190	2.5	975	2526	2.8	1053	2880	3.2	1129	3256	3.6
6600	835	2103	2.4	919	2445	2.7	1000	2793	3.1	1076	3156	3.5	1149	3540	4.0
6900	863	2356	2.6	946	2712	3.0	1024	3072	3.4	1098	3445	3.9	1169	3835	4.3
7200	892	2628	2.9	972	2998	3.4	1049	3371	3.8	1120	3754	4.2	1189	4152	4.6
7500	923	2933	3.3	1001	3318	3.7	1076	3704	4.1	1146	4098	4.6	1213	4506	5.0

48HJ017 (15 TONS) — STANDARD MOTOR (BELT DRIVE) (cont)

Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	1128	2355	2.6	1211	2734	3.1	1289	3127	3.5	1363	3531	4.0	1433	3944	4.4
4800	1138	2533	2.8	1219	2921	3.3	1297	3325	3.7	1370	3742	4.2	1440	4170	4.7
5100	1148	2722	3.0	1228	3119	3.5	1305	3532	4.0	1377	3961	4.4	1447	4400	4.9
5400	1160	2928	3.3	1238	3332	3.7	1313	3755	4.2	1385	4192	4.7	1454	4643	5.2
5700	1175	3158	3.5	1251	3569	4.0	1324	3999	4.5	1395	4445	5.0	1462	4906	5.5
6000	1188	3398	3.8	1262	3814	4.3	1334	4250	4.8	1403	4704	5.3	1470	5173	5.8
6300	1203	3654	4.1	1275	4075	4.6	1344	4517	5.1	1412	4976	5.6	1478	5453	6.1
6400	1221	3944	4.4	1290	4370	4.9	1358	4817	5.4	1424	5283	5.8	1489	5765	6.5
6900	1238	4245	4.8	1305	4676	5.2	1371	5128	5.7	1436	5596	6.3	1499	6087	6.8
7200	1256	4569	5.1	1322	5006	5.6	1388	5483	6.1	1449	5938	6.6	1508	6420	7.2
7500	1278	4930	5.5	1341	5373	6.0	1403	5835	6.5	1465	6316	7.1	1515	6733	7.5

LEGEND

Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor

NOTES

- Boldface** indicates standard operating range
-  indicates field-supplied motor and drive required
- All other numbers indicate field-supplied drive required.
- Factory shipped motor drive range is 1238 to 1494 rpm. Other rpms require a field-supplied drive.

- Static pressure losses (i.e., economizer) must be added to external static pressure before entering Fan Performance table. See page 19 for accessory/FIOP static pressure information.
- Interpolation is permissible. Do not extrapolate.
- Maximum continuous bhp is 5.9 and the maximum continuous watts are 5180. Extensive motor and drive testing on these units ensures that the full horsepower range of the motor can be utilized with confidence. Using your fan motors up to the watts rating shown will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected.

FAN PERFORMANCE (cont)

48HJ025 (20 TONS) — STANDARD MOTOR (BELT DRIVE)														
Airflow (Cfm)	External Static Pressure (in. wg)													
	0.2			0.4			0.6			0.8			1.0	
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Bhp
6000	800	1732	1.88	891	2047	2.22	975	2376	2.58	1055	2728	2.96	1133	3.37
6500	853	2134	2.32	939	2471	2.68	1018	2819	3.06	1094	3185	3.46	1167	3.88
7000	907	2596	2.82	989	2957	3.21	1064	3324	3.61	1136	3707	4.02	1205	4.46
7500	962	3123	3.39	1039	3507	3.81	1111	3895	4.23	1179	4295	4.66	1245	5.11
8000	1017	3717	4.04	1091	4126	4.48	1160	4536	4.93	1225	4954	5.38	1287	5.85
8500	1072	4385	4.76	1143	4818	5.23	1209	5250	5.70	1271	5688	6.18	1332	6.66
9000	1128	5129	5.57	1196	5587	6.07	1260	6042	6.56	1323	6501	7.06	1377	7.57
9500	1185	5955	6.47	1250	6437	6.99	1311	6915	7.51	1369	7395	8.03	1424	8.56
10000	1241	6865	7.45	1304	7372	8.00	1363	7873	8.65	1419	8376	9.09	1472	9.64

48HJ025 (20 TONS) — STANDARD MOTOR (BELT DRIVE) (cont)														
Airflow (Cfm)	External Static Pressure (in. wg)													
	1.2			1.4			1.6			1.8			2.0	
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Bhp
6000	1208	3504	3.80	1282	3926	4.26	1353	4368	4.74	1421	4826	5.24	1488	5.75
6500	1239	3983	4.32	1308	4415	4.79	1376	4866	5.28	1442	5337	5.79	1507	6.32
7000	1273	4529	4.92	1339	4970	5.40	1403	5432	5.90	1467	5911	6.42	1520	6.88
7500	1309	5143	5.58	1372	5597	6.08	1434	6067	6.59	1494	6558	7.12	1548	7.62
8000	1349	5833	6.33	1409	6297	6.84	1467	6779	7.36	1529	7313	7.94	—	—
8500	1390	6600	7.17	1447	7077	7.68	1504	7571	8.22	—	—	—	—	—
9000	1433	7446	8.08	1488	7938	8.62	—	—	—	—	—	—	—	—
9500	1478	8378	9.10	—	—	—	—	—	—	—	—	—	—	—
10000	1524	9396	10.20	—	—	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor

NOTES

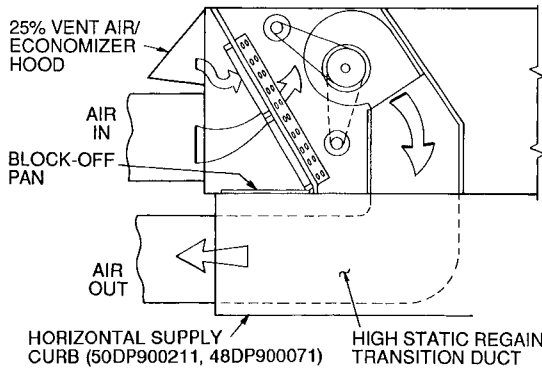
1. **Boldface** indicates standard operating range
2. All other numbers indicates field-supplied drive required
3. Factory shipped motor drive range is 1323 to 1579 rpm. Other rpms require a field-supplied drive
4. Static pressure losses (i.e., economizer) must be added to external static pressure before entering Fan Performance table. See page 19 for accessory/FIOP static pressure information

5. Interpolation is permissible. Do not extrapolate
6. Maximum continuous bhp is 10.2 for 208/230 and 575-v units and 11.8 for 460-v units. The maximum continuous watts are 9510 for the 208/230 and 575-v units and 11,000 for the 460-v units. Extensive motor and drive testing on these units ensures that the full horsepower range of the motor can be utilized with confidence. Using your fan motors up to the watts rating shown will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected

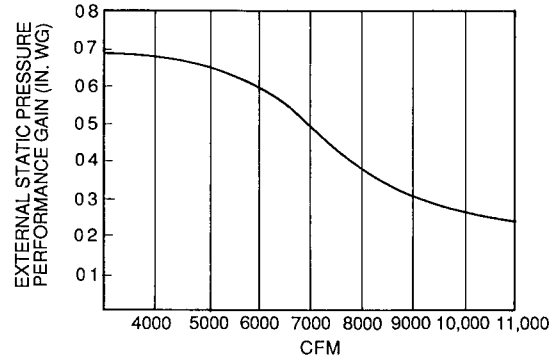
Performance data (cont)



HORIZONTAL SUPPLY/RETURN FAN PERFORMANCE WITH 50DP900211 AND 48DP900071 HIGH STATIC REGAIN ADAPTERS

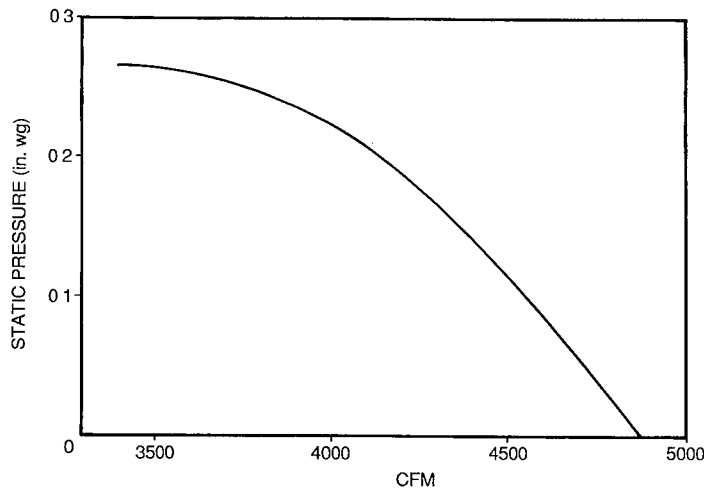


NOTE The 50DP900211 and 48DP900071 high static regain adapter accessories may be used to provide horizontal supply/return.



NOTE The 50DP900211 and 48DP900071 horizontal supply/return adapter accessories improve 48HJ fan performance by increasing external static pressure by amount shown above

FAN PERFORMANCE USING ACCESSORY POWER EXHAUST



ALTITUDE COMPENSATION*

ELEVATION (Ft)	NATURAL GAS Orifice Size†
0-2,000	33
2,000	35
3,000	35
4,000	36
5,000	36
6,000	37
7,000	38
8,000	38
9,000	40
10,000	41
11,000	43
12,000	44
13,000	44
14,000	45

ALTITUDE DERATING FACTOR*

ELEVATION (Ft)	MAXIMUM HEATING VALUE (Btu/ft³)
0-2,000	1,100
2,001-3,000	1,050
3,001-4,000	1,000
4,001-5,000	950
5,001-6,000	900

*Derating of the unit is not required unless the heating value of the gas exceeds the values listed in the table above, or if the elevation exceeds 6000 ft. Derating conditions must be 4% per thousand ft above sea level. For example, at 4000 ft, if the heating value of the gas exceeds 1000 Btu/ft³, the unit will require a 16% derating. For elevations above 6000 ft, the same formula applies. For example, at 7000 ft, the unit will require a 28% derating of the maximum heating value per the National Fuel Gas Code.

*As the height above sea level increases, there is less oxygen per cubic ft of air. Therefore, heat input rate should be reduced at higher altitudes.

†Orifices available through your Carrier distributor.



AIR QUANTITY LIMITS

UNIT 48HJ	MINIMUM CFM	MAXIMUM CFM
015	3750	6,250
017	4500	7,500
025	6000	10,000

ACCESSORY/FIOP ECONOMIZER STATIC PRESSURE (in. wg)

UNIT 48HJ	UNIT VOLTAGE*	CFM	ECONOMIZER PRESSURE DROP
015, 017	All	3,750	.03
		4,000	.03
		5,000	.05
		6,000	.07
		7,500	.10
025	All	6,000	.07
		7,200	.09
		9,000	.11
		10,000	.12

LEGEND

Bhp — Brake Horsepower
FIOP — Factory-Installed Option

NOTES.

1 The factory-assembled horizontal adapter substantially improves fan performance. See graph on page 18.

2 The static pressure must be added to external static pressure. The sum and the evaporator entering-air cfm should then be used in conjunction with the Fan Performance table to determine blower rpm, bhp, and watts.

FAN RPM AT MOTOR PULLEY SETTINGS*

UNIT 48HJ	MOTOR PULLEY TURNS OPEN												
	0	½	1	1½	2	2½	3	3½	4	4½	5	5½	6
015 (208/230,460 v)	1526	1492	1459	1426	1393	1360	1326	1293	1260	1227	1194	—	—
015 (575 v)	1462	1436	1410	1384	1358	1332	1305	1279	1253	1227	1201	—	—
017	1494	1472	1451	1430	1408	1387	1366	1345	1323	1302	1281	1259	1238
025	†	†	1536	1515	1493	1472	1451	1430	1408	1387	1366	1344	1323

*Approximate fan rpm shown

†Do not run this fan at less than 1 turn open, as it will exceed the maximum allowable rpm of 1550.

EVAPORATOR-FAN MOTOR PERFORMANCE

UNIT 48HJ	UNIT VOLTAGE	MAXIMUM ACCEPTABLE CONTINUOUS BHP*	MAXIMUM ACCEPTABLE OPERATING WATTS	MAXIMUM AMP DRAW
015	208/230	4.25	3,775	10.5
	460			4.8
	575	3.45	3,065	3.9
017	208/230	5.90	5,180	15.8
	460			7.9
	575			6.0
025	208/230	10.20	9,510	28.0
	460	11.80	11,000	14.6
	575	10.20	9,510	13.0

LEGEND

Bhp — Brake Horsepower

*Extensive motor and electrical testing on these units ensures that the full horsepower range of the motors can be utilized with confidence. Using your fan motors up to the horsepower ratings shown in this table will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected.

Performance data (cont)



SOUND DATA (TOTAL UNIT)

UNIT 48HJ	SOUND RATING-BELS (60 Hz)	A-WEIGHTED (dB)	SOUND POWER (dB)							
			Octave Bands							
			63	125	250	500	1000	2000	4000	8000
015	8.8	87.3	87.1	89.9	86.4	84.0	82.7	79.0	73.9	68.6
017	8.9	88.0	95.7	88.9	87.2	85.2	91.9	79.5	72.7	66.0
025	9.5	94.1	90.6	87.2	89.9	86.2	85.8	81.0	75.6	69.6

Bels — Sound Levels (1 bel = 10 decibels)

Electrical data

UNIT 48HJ	NOMINAL VOLTAGE (3 Ph, 60 Hz)	VOLTAGE RANGE		COMPRESSOR				OFM			IFM			POWER EXHAUST		COMBUSTION FAN MOTOR	POWER SUPPLY		DISCONNECT SIZE		
				No. 1		No. 2															
		Min	Max	RLA	LRA	RLA	LRA	Qty	FLA (ea)	LRA (ea)	Hp	FLA	LRA	FLA	LRA	FLA	MCA	MOCP*	FLA	LRA	
015	208/230	187	254	39.7	228	—	—	3	1.7	3.8	3.7	10.5/10.5	84.5/84.5	—	—	0.57	65/65	100/100	64/64	324/324	
														4.6	18.8	0.57	70/70	100/100	70/70	343/343	
	460	414	508	19.9	114	—	—	3	0.8	1.9	3.7	4.8	42.3	—	—	0.30	32	50	32	162	
														2.3	6.0	0.30	34	50	34	168	
	575	518	632	16.0	91	—	—	3	0.75	1.5	3	3.9	23.4	—	—	0.57	26	40	26	119	
														2.1	4.8	0.57	28	40	29	124	
	017	208/230	187	254	28.2	160	28.2	160	3	1.7	24.8	5	15.8/15.8	105/91	—	—	0.57	84/84	110/100	90/90	499/485
															4.6	18.8	0.57	89/89	110/110	95/95	518/504
460		414	508	14.1	80	14.1	80	3	0.8	10.8	5	7.9	46	—	—	0.30	42	50	45	238	
														2.3	6.0	0.30	44	50	47	244	
575		518	632	11.3	64	11.3	64	3	0.75	8.4	5	6.0	37	—	—	0.57	34	40	36	190	
														2.1	4.8	0.57	36	45	39	195	
025		208/230	187	254	35.6	198	35.6	198	2	5.5	24.8	10	28.0/28.0	193/168	—	—	0.57	119/119	150/150	127/127	639/614
															4.6	18.8	0.57	124/124	150/150	133/133	657/632
	460	414	508	17.8	99	17.8	99	2	2.8	10.8	10	14.6	84	—	—	0.30	60	70	65	304	
														2.3	6.0	0.30	63	80	67	310	
	575	518	632	14.3	79	14.3	79	2	3.4	8.4	10	13.0	66	—	—	0.57	52	60	56	241	
														2.1	4.8	0.57	54	60	59	246	

LEGEND

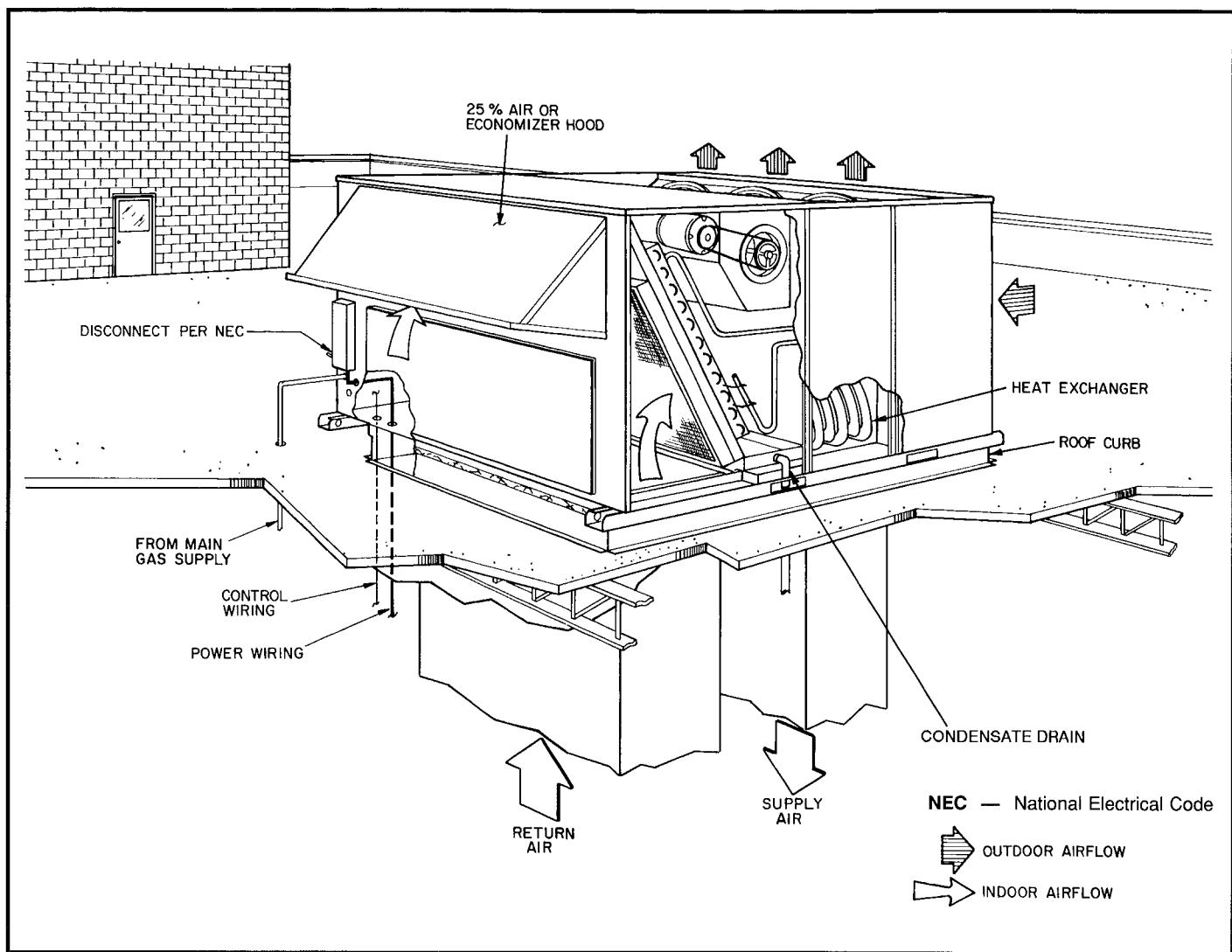
FLA	—	Full Load Amps
HACR	—	Heating, Air Conditioning and Refrigeration
IFM	—	Indoor (Evaporator) Fan Motor
LRA	—	Locked Rotor Amps
MCA	—	Minimum Circuit Amps
MOCP	—	Maximum Overcurrent Protection
NEC	—	National Electrical Code
OFM	—	Outdoor (Condenser) Fan Motor
RLA	—	Rated Load Amps

*This is the maximum size permissible; smaller fuse size may be used where conditions permit



NOTES: In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. The Canadian units may be fuse or circuit breaker.

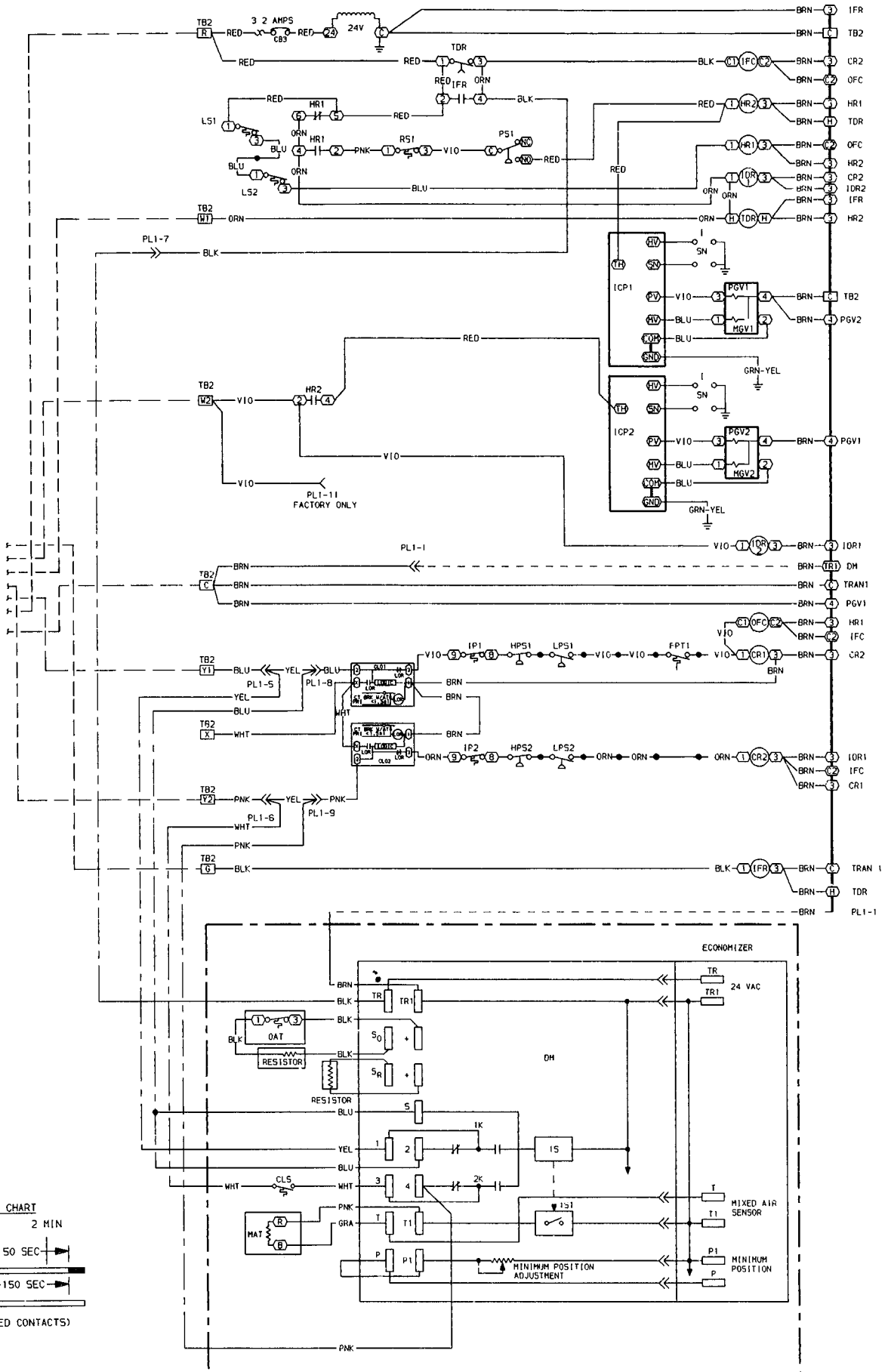
Typical piping and wiring



Typical wiring schematic (48HJD025 shown)



TO FIELD SUPPLIED
THERMOSTAT. SEE
APPLICATION DATA
SECTION FOR MORE
DETAILS



LEGEND FOR TYPICAL WIRING SCHEMATIC

BRK W/AT	— Breaks with Amp Turns
C	— Contactor, Compressor
CLO	— Compressor Lockout
COM	— Common
CR	— Control Relay
CT	— Current Transformer
DM	— Damper Motor
FPT	— Freeze Protection Thermostat
GND	— Ground
HPS	— High-Pressure Switch
HR	— Heat Relay
HV	— High Voltage
IP	— Ignitor Pilot
ICP	— Ignitor Control Pack
IDR	— Induced Draft Relay
IFR	— Indoor (Evaporator) Fan Relay
LOR	— Lockout Relay
LPS	— Low-Pressure Switch/Loss of Charge
LS	— Limit Switch
MAT	— Mixed Air Thermostat
MGV	— Main Gas Valve
MV	— Main Valve
OAT	— Outdoor-Air Thermostat
OFC	— Outdoor (Condenser) Fan Contactor

PGV	— Pilot Gas Valve
PL	— Plug Assembly
PRI	— Primary
PV	— Pilot Valve
SN	— Sensor
TB	— Terminal Block
TDR	— Time Delay Relay
TR	— Timer Relay
TRAN	— Transformer

 Terminal (Marked)

 Terminal (Unmarked)

 Terminal Block

 Splice

 Splice (Marked)

 Factory Wiring

 Field Control Wiring

 Field Power Wiring

 Accessory or Optional Wiring

 To indicate common potential only, not to represent wiring.

Controls

Operating sequence

Cooling, units without economizer — When thermostat calls for cooling, terminals G and Y1 are energized. The indoor (evaporator) fan contactor (IFC) and compressor contactor no. 1 (C1) are energized, and evaporator-fan motor (IFM), compressor no. 1 (48HJ017,025) or unloaded compressor (48HJ015), and condenser fan start. The condenser-fan motor runs continuously while unit is cooling. For units with 2 stages of cooling, if the thermostat calls for a second stage of cooling by energizing Y2, compressor contactor no. 2 (C2) is energized and compressor no. 2 starts (48HJ017,025), or compressor no. 1 runs fully loaded (48HJ015).

Heating, units without economizer

NOTE: All units except the HJD015 have 2 stages of heat.

Set thermostat system switch at HEAT or AUTO. position and set fan switch to AUTO. position for heating.

When first-stage thermostat calls for heat, time-delay relay for evaporator fan begins timer sequence. Induced-draft relay closes, and induced-draft motor starts.

Draft pressure switch closes and pilot valve no. 1 opens, allowing gas to flow to the first-stage pilot. Spark ignitor ignites pilot flame. Sensor detects flame and the main gas valve no. 1 opens. Gas flows to main burners and first-stage burners ignite. Spark igniter turns off.

When sequence is complete, time-delay relay closes and evaporator fans start.

SECOND STAGE — 48HJD025 LOW-HEAT AND 48HJE015,017,025 HIGH-HEAT UNITS — With an additional heating call, the second-stage thermostat closes. (The control relay closes during the first stage of operation.) Pilot valve no. 2 opens, and the spark ignitor ignites pilot. The sensor detects a flame and energizes main gas valve coil no. 2, opening main gas valve no. 2. Gas flows to the

main burners, and the second stage burners ignite. The spark ignitor turns off.

When the second-stage thermostat is satisfied, the second-stage gas valve closes.

When the first-stage thermostat is satisfied, the first-stage gas valve closes. The induced-draft motor turns off, the time relay opens, and the timer sequence begins. When the sequence is complete, the evaporator-fan motor turns off.

Cooling, units with economizer — Upon a call for cooling, when outdoor ambient is above the temperature control setting, the economizer damper moves to VENT position. The compressors and evaporator and condenser fans energize

Upon a first call for cooling, when outdoor ambient is below the temperature control setting, the evaporator fan starts and the economizer opens to maintain 53 F leaving-air temperature. The compressors remain off.

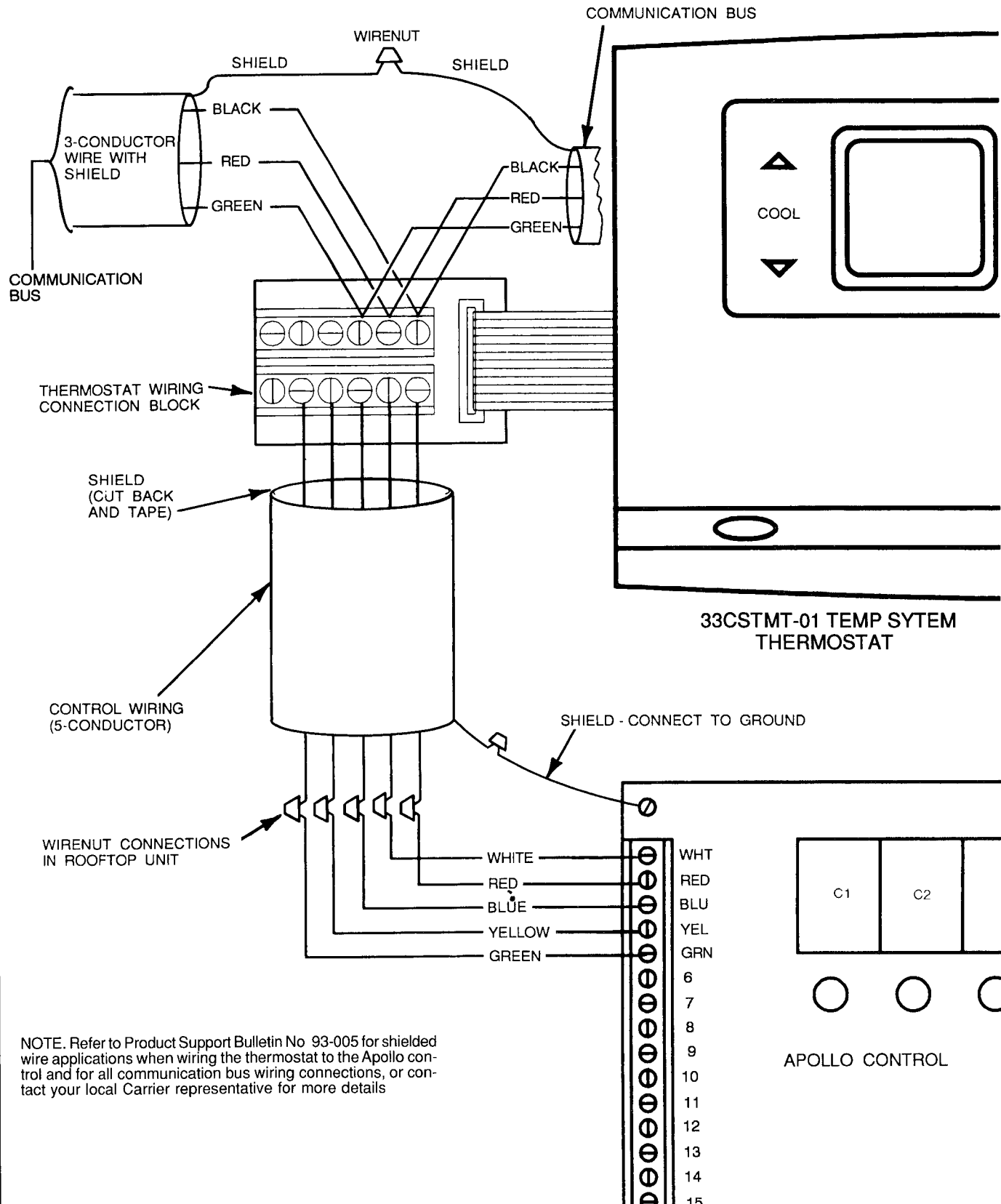
Upon a second-stage call for cooling, compressor no. 1 is energized and mechanical cooling is integrated with economizer cooling. If the outdoor-air temperature drops below 50 F, a cooling lockout switch prevents the compressors from running.

When supply-air temperature drops below a fixed set point, the economizer damper modulates to maintain the temperature at the fixed set point.

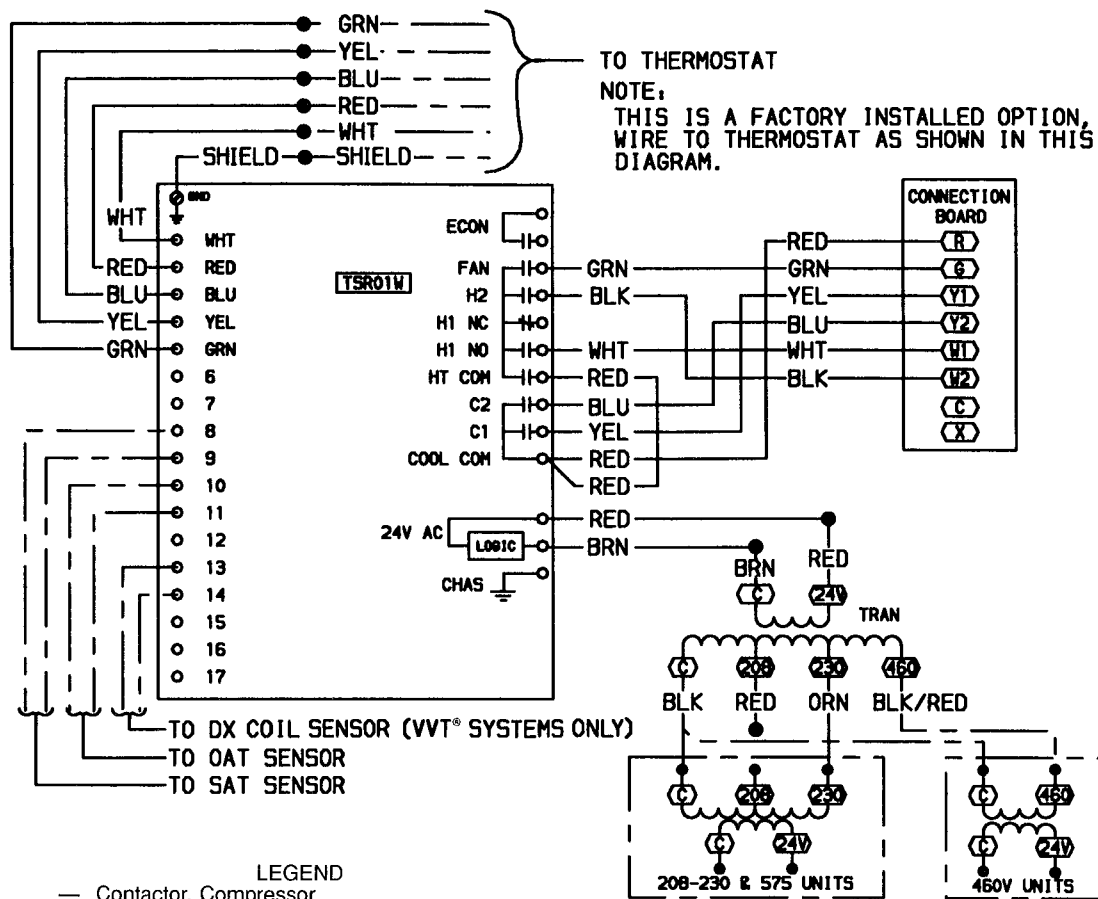
A freeze protection thermostat (FPT) is located on the evaporator coil. It detects frost build-up and turns off the compressors, allowing the coil to clear. Once frost has melted, the compressors can be reenergized.

Heating, units with economizer — Outdoor-air damper stays at VENT position while evaporator fan is operating. Refer to Heating, units without economizer section on this page for remainder of operating sequence.

THERMOSTAT AND APOLLO COMMUNICATING CONTROL WIRING



APOLLO COMMUNICATING CONTROL WIRING SCHEMATIC



- LEGEND
- C — Contactor, Compressor
 - CHAS — Ground
 - COM — Common
 - DX — Direct Expansion
 - ECON — Economizer
 - GND — Ground
 - HT — Heat
 - NC — Normally Closed
 - NO — Normally Open
 - OAT — Outdoor-Air Thermostat
 - SAT — Saturated-Air Temperature
 - VVT — Variable Volume/Variable Temperature System

Controls (cont)



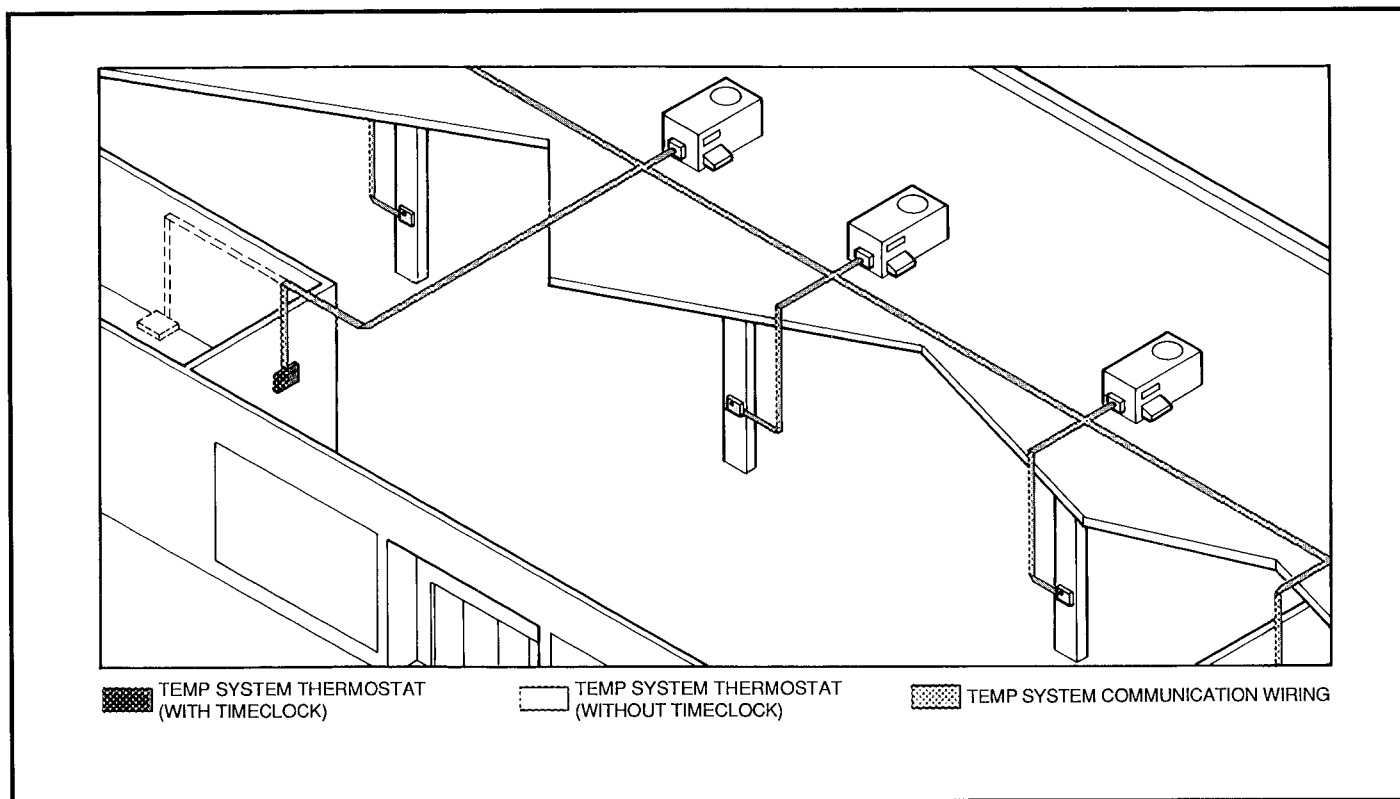
TEMP Systems

A TEMP System is a network of communicating Carrier TEMP System Thermostats and rooftop, factory-mounted, direct digital controls, each serving its own zone and heating/cooling unit. Networking allows your building manager to easily access each of your systems from a single location... whether they are in the same building or located throughout town.

The TEMP System's inherently flexible, modular base design supports the *exact* number of independent, single zone systems you require...no more, no less, no compromises.

Ideal for department stores, small office buildings, fast food chains, schools, and hotels, a TEMP System is a cost-effective way to maintain comfortable building environments.

NOTE: Unit temperature rise must not be exceeded for proper unit operation.

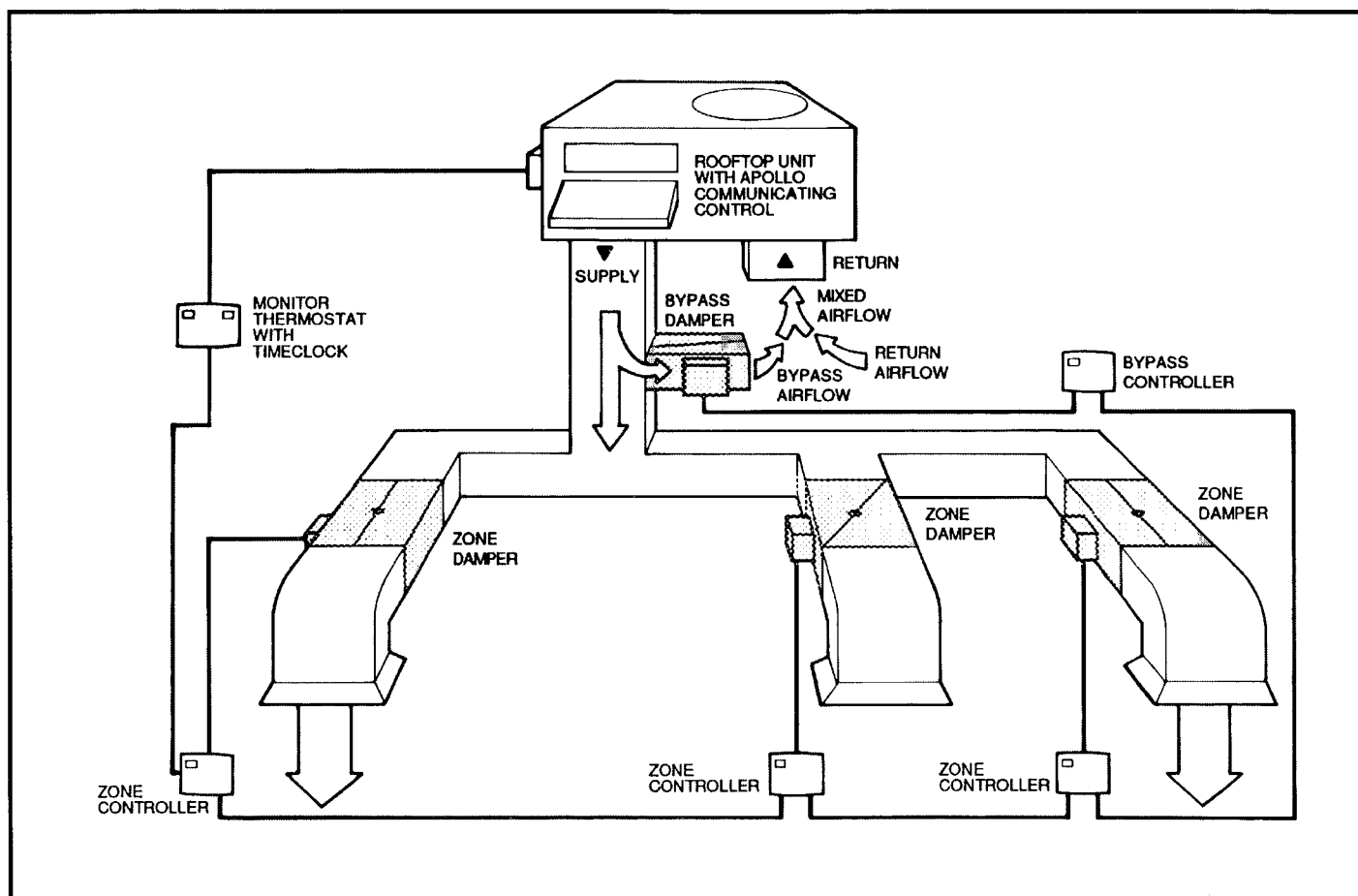


Variable Volume/Variable Temperature VVT® Systems

VVT Systems are dedicated to total building comfort. Carrier thermostats, zone dampers, and HVAC (heating, ventilating, and air conditioning) equipment with factory-mounted Apollo direct digital controls continually monitor and adjust their operation to ensure uninterrupted and personalized comfort for all occupants.

Through the use of Carrier's communicating electronic Apollo controls, VVT Systems are able to provide the comfort of a multiple zone system while using the installation, operating, and maintenance economics of single zone equipment...virtually putting an end to the cost vs. comfort compromise.

NOTE: Unit temperature rise must not be exceeded for proper unit operation.



Application data



Ductwork — Ductwork should be attached to the curb on all units. Interior installation may proceed before unit is set in place on roof. If ductwork will be attached to the unit, do not drill in condensate drain pan area — leaks may result. See figures below for information on field-installed concentric ductwork when applicable.

Thru-the-curb service connections — Roof curb connections allow field power wires, control wires, and gas supply to enter through the roof curb opening.

Thermostat — Use of 2-stage cooling thermostat is required for all units.

Heating-to-cooling changeover — All units are automatic changeover from heating to cooling when automatic changeover thermostat and subbase are used.

Airflow — Units are draw-thru on cooling and blow-thru on heating.

Maximum airflow — To minimize the possibility of condensate blow-off from evaporator, airflow through units should not exceed 500 cfm/ton.

Minimum airflow — The minimum airflow for cooling is 300 cfm/ton.

Minimum ambient cooling operation temperature — Units are designed to operate at outdoor temperatures down to 35 F. To operate at lower outdoor-air temperatures, see

unit price pages for appropriate accessory combinations for specific applications, or contact your local Carrier representative.

Maximum operating outdoor-air temperature — For cooling, this temperature is 125 F.

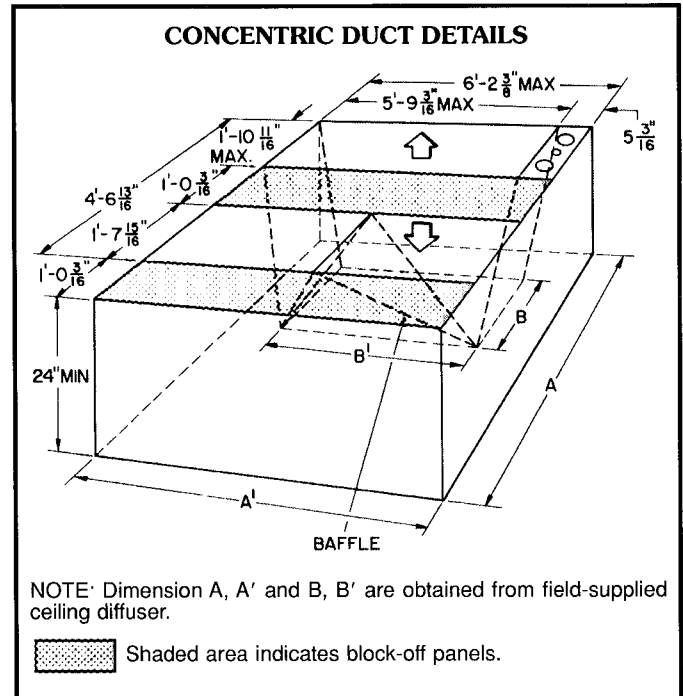
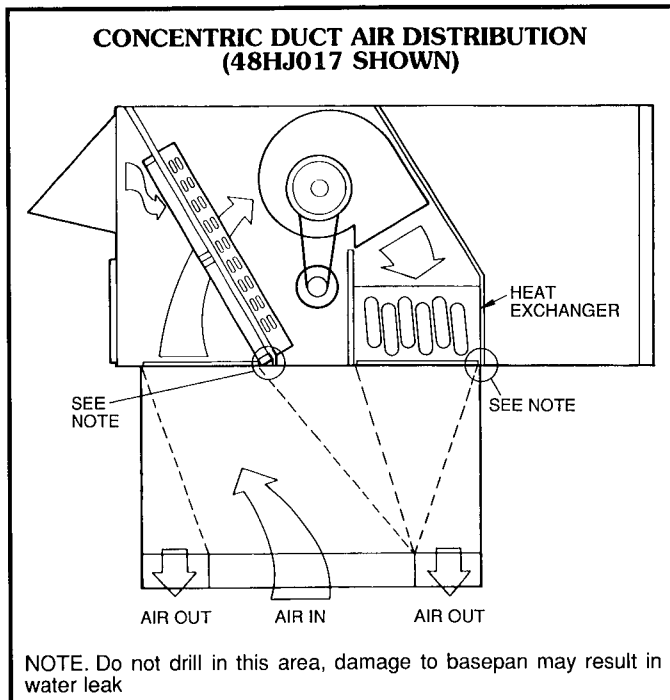
High altitude — A change to the gas orifice may be required at high altitudes. Refer to Altitude Compensation chart on page 18.

Minimum temperature — Air entering the heat exchanger in heating is 50 F continuous and 45 F intermittent.

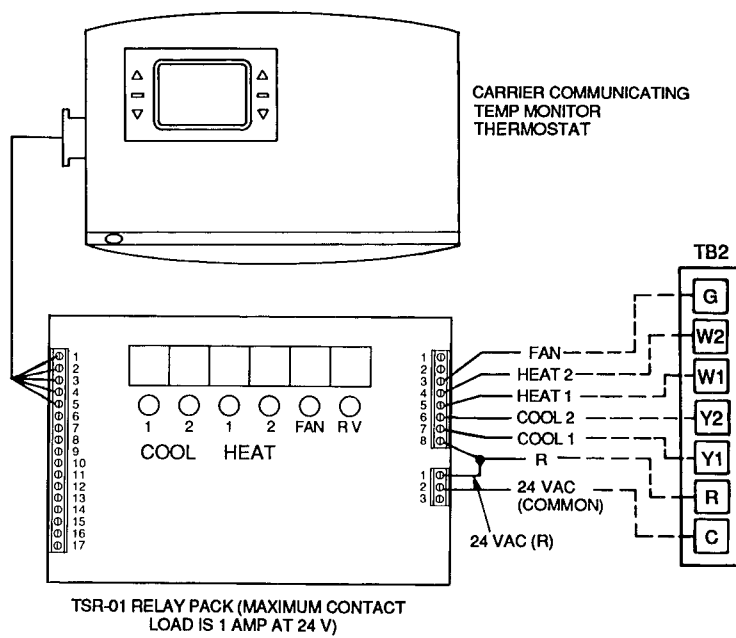
Internal unit design — Due to Carrier's internal unit design (draw-thru over the motor), air path, and specially designed motors, the full horsepower (maximum continuous bhp and watts) listed in the notes following each Fan Performance table can be utilized with extreme confidence.

Using Carrier motors with the values listed in the Fan Performance Data tables *will not* result in nuisance tripping or premature motor failure. The unit warranty will not be affected.

Apollo direct digital controls — The Apollo direct digital controls must be used with either a Carrier master or monitor thermostat. Refer to 48HJ price pages for part numbers, or contact your local representative.



TYPICAL FIELD THERMOSTAT WIRING



LEGEND

TB — Terminal Block

Guide specifications



Packaged Rooftop Electric Cooling Unit with Gas Heat — Constant Volume Application

HVAC Guide Specifications

Size Range: **13 to 20 Tons, Nominal (Cooling)**
115,500 to 485,000 Btuh, Nominal (Input Heating)

Carrier Model Numbers: **48HJD**
48HJE

Part 1 — General

1.01 SYSTEM DESCRIPTION

- A. Unit is an outdoor, rooftop mounted, electrically controlled heating and cooling unit utilizing a reciprocating semi-hermetic compressor(s) for cooling duty and gas combustion for heating duty. Supply air shall be discharged downward or horizontally (with horizontal supply/return adapter assembly or horizontal roof curb), as shown on contract drawings. Standard unit shall include a manual outdoor-air inlet.

1.02 QUALITY ASSURANCE

- A. Unit shall be rated in accordance with ARI Standards 270 and 360 and designed in accordance with UL Standard 1995.
- B. Unit shall be designed to conform to ASHRAE 15.
- C. Unit shall be ETL-tested and certified in accordance with ANSI Z21.47 Standard as a total package.
- D. Unit shall be certified by CETL.
- E. Roof curb shall be designed to conform to NRCA Standards.
- F. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
- G. Unit casing shall be capable of withstanding Federal test method Standard No. 141 (Method 6061) 500-hour salt spray test.
- H. Unit shall conform to ISO 9002 manufacturing quality standard.

1.03 DELIVERY, STORAGE, AND HANDLING

- A. Unit shall be stored and handled per manufacturer's recommendations.

Part 2 — Products

2.01 EQUIPMENT (STANDARD)

A. General:

The 48HJ unit shall be a factory assembled, single-piece heating and cooling unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, refrigerant charge (R-22), and special features required prior to field start-up.

B. Unit Cabinet:

- Unit cabinet shall be constructed of galvanized steel, bonderized and coated with a prepainted baked enamel finish.
- Indoor blower compartment interior surfaces shall be insulated with a minimum 1/2-in. thick insulation coated on the air side. Aluminum foil-faced fiberglass insulation shall be used in the gas heat compartment.

- Cabinet panels shall be easily removable for servicing.
- Filters shall be accessible through an access panel.
- Holes shall be provided in the base rails for rigging shackles to facilitate overhead rigging.
- Unit shall have a factory-installed internal condensate drain connection and a sloped condensate pan.

C. Fans:

- Indoor blower (evaporator fan):
 - Fan shall be belt driven. Belt drive shall include an adjustable pulley.
 - Fan wheel shall be made from steel with a corrosion resistant finish. It shall be a dynamically balanced, double-inlet type with forward-curved blades.
- Condenser fan shall be of the direct-driven propeller type, with corrosion-resistant blades riveted to corrosion-resistant steel supports. It shall be dynamically balanced and discharge air upwards.
- Induced-draft blower shall be of the direct-driven, single inlet, forward-curved, centrifugal type. It shall be made from steel with a corrosion-resistant finish and shall be dynamically balanced.

D. Compressor(s):

- The reciprocating semi-hermetic compressor(s) has factory-installed external spring vibration isolation.
- Factory-installed crankcase heater prevents refrigerant dilution of oil.
- The semi-hermetic compressor shall have unloading capability (015 only).
- Shall be on independent circuits (017,025).

E. Coils:

Standard evaporator and condenser coils shall have copper or aluminum plate fins mechanically bonded to seamless copper tubes with all joints brazed.

F. Heating Section:

- Induced-draft combustion type with energy saving direct-spark ignition system and redundant main gas valve.
- The heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gage steel coated with a nominal 1.2 mil aluminum-silicone alloy for corrosion resistance.
- Burners shall be of the in-shot type constructed of aluminum-coated steel.
- All gas piping shall enter the unit at a single location.

G. Refrigerant Components:

Refrigerant circuit components shall include:

- Fixed expansion device with filter driers.
- Service gage connection on suction, discharge, and liquid lines.
- Suction and discharge service valves.

H. Filter Section:

Standard filter section shall consist of 2 sizes of factory-installed 2-in. thick throwaway fiberglass filters of commercially available sizes.

I. Controls and Safeties:

1. Unit Controls:

- a. Economizer control (optional)
- b. Capacity control (2-step)
- c. Unit shall be complete with self-contained low-voltage control circuit.

2. Safeties:

- a. Unit shall incorporate a solid-state compressor lockout which provides reset capability at the space thermostat, should any of the following safety devices trip and shut off compressor:
 - 1) Compressor overtemperature, overcurrent.
 - 2) Low-pressure switch.
 - 3) Freezestat (evaporator coil).
 - 4) High-pressure switch.
- b. Supply-air thermostat shall be located in the unit.
- c. Heating section shall be provided with the following minimum protections:
 - 1) High-temperature limit switch.
 - 2) Induced-draft pressure switch.
 - 3) Flame rollout switch (manual reset)
 - 4) Flame proving controls.
 - 5) Redundant gas valve(s).

J. Operating Characteristics:

1. Unit shall be capable of starting and running at 125 F ambient outdoor temperature, exceeding maximum load criteria of ARI Standard 360.
2. Unit with standard controls will operate in cooling to 35 F.
3. Unit provided with fan time delay to prevent cold air delivery.

K. Electrical Requirements:

All unit power wiring shall enter unit cabinet at a single location.

L. Motors:

1. The compressor motors shall be of the refrigerant-cooled type with thermal and calibrated circuit breaker overload protection.
2. All fan motors shall have permanently lubricated, sealed bearings and inherent automatic-reset thermal overload protection or manual reset calibrated circuit breakers.

M. Special Features:

Certain features are not applicable when the features designated * are specified. For assistance in amending the specifications, contact your local Carrier Sales Office.

1. Roof Curbs (Horizontal and Vertical):

- a. Formed of 18-gage galvanized steel with wood nailer strip and capable of supporting entire unit weight.
- b. Allows for installing and securing ductwork to curb prior to mounting unit on the curb.
- c. Both horizontal and vertical supply/return curbs shall be available.

2. Horizontal Adapter:

Includes factory-assembled adapter and duct and shall substantially improve evaporator-fan static performance.

* 3. Integrated Economizer:

- a. Integrated type capable of simultaneous economizer and compressor operation to provide cooling with outdoor air.
- b. Equipped with low-leakage dampers not to exceed 3% leakage, at 1.0 in. wg pressure differential.
- c. Capable of introducing up to 100% outdoor air.
- d. Equipped with dry-bulb temperature control to govern economizer changeover.

* 4. Two-Position Damper:

Two-position damper package shall include single blade damper and motor. Admits up to 25% outdoor air, and shall close upon unit shutoff.

5. Accessory Compressor Cycle Delay:

Compressor shall be prevented from restarting for a minimum of 5 minutes after shutdown

* 6. Thermostat and Subbase:

To provide staged heating and cooling in addition to automatic (or manual) changeover and fan control

* 7. Barometric Relief Damper Package:

- a. Package shall include damper, seals, hardware, and hoods to relieve excess internal pressure
- b. Damper shall close due to gravity upon unit shutdown.

* 8. Power Exhaust:

Package shall include an exhaust fan, motor, and damper for vertical flow units with economizer to control overpressurization of building.

* 9. Head Pressure Control Package:

Consists of an accessory outdoor-air package and a solid-state control with condenser coil temperature sensor for controlling condenser-fan motor speed to maintain condensing temperature between 90 F and 100 F at low outdoor ambient temperature.

Guide specifications (cont)



10. Low-Ambient Kits:

When used alone or in conjunction with head pressure control and/or winter start package, allow units to operate at lower outdoor ambient temperatures.

* 11. Differential Enthalpy Sensor:

- a. For use with economizer only.
- b. Capable of comparing heat content (temperature and humidity) of outdoor air and indoor air and controlling economizer cut-in point at the most economical level.

* 12. Remote Control Panel:

Panel shall be a decorative, indoor, wall-mounted panel consisting of:

- a. Two-stage heat/2-stage cool thermostat.
- b. Automatic changeover.
- c. System switch with HEAT-COOL-AUTO.-OFF settings.
- d. Fan switch with ON-AUTO. settings.
- e. Ventilation control for remote variation of the amount of outdoor-air intake.
- f. Indicator lights for HEAT-COOL-FAN operation
- g. Three unused indicator lights for field use.

* 13. Electronic Programmable Thermostat:

Capable of using deluxe full-featured electronic thermostat.

14. Winter Start Time-Delay Relay:

When used in conjunction with accessory low-ambient and/or head pressure control kits, permits operation of 48HJ025 in cooling down to -20 F outdoor ambient.

15. Pressure Operated Unloader:

Adds an extra stage of unloading for increased efficiency at low loads.

* 16. Direct Digital Controls:

- a. Shall be available as a factory-installed option.
- b. Shall actively monitor all modes of operation, as well as evaporator-fan status, filter status, indoor-air quality, supply-air temperature, and outdoor-air temperature.
- c. Shall work with Carrier TEMP and VVT® systems.
- d. Shall have built-in diagnostics for thermostat commands for both staged heating and cooling, evaporator-fan operation, and economizer operation.
- e. Shall be equipped with a 5-minute time delay between modes of operation.