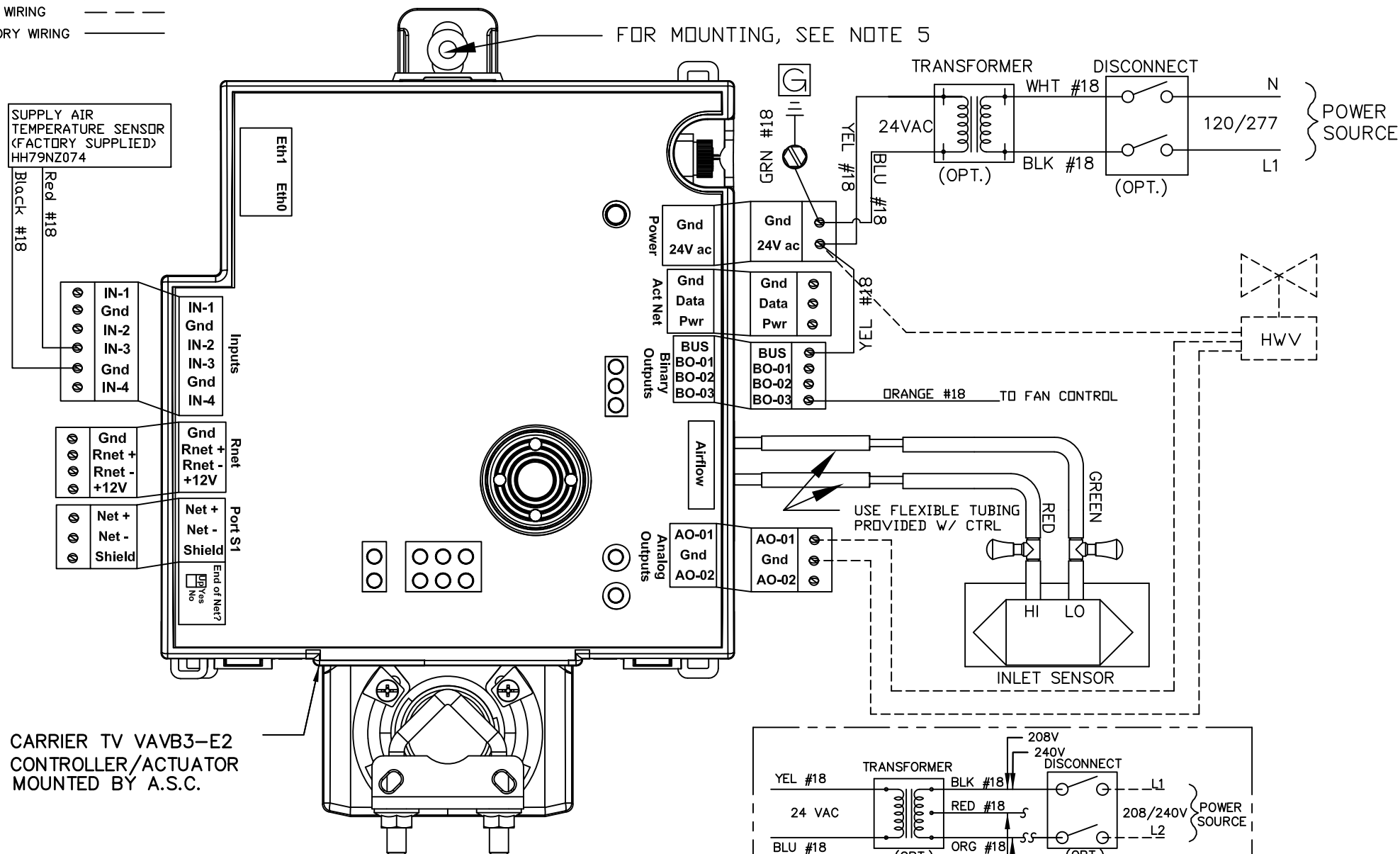


FACTORY PIPING 

FIELD WIRING

FACTORY WIRING 

FOR MOUNTING, SEE NOTE 5



1. ACTUATOR NOTE: VERIFY ACTUATOR BUSHING IS IN THE FULL CCW POSITION. ROTATE DAMPER CCW TO THE FULLY CLOSED POSITION. MOUNT ACTUATOR OVER DAMPER SHAFT AND SECURE TO SHAFT ENCLOSURE. ENGAGE CLUTCH AND ROTATE DAMPER CW TO THE FULLY OPEN POSITION.
2. SHOP NOTE: USE INSULATED QUICK CONNECTS.
3. CAUTION: ELECTRIC SHOCK MAY RESULT. DISCONNECT UNIT PRIOR TO SERVICING UNIT.
4. THESE CONTROLS HAVE BEEN WIRED TO COMPLY WITH UL-1995.
5. SECURE WITH SCREWS, BUSHINGS, AND O-RINGS SUPPLIED WITH CONTROLLER. CENTER THE BUSHING IN THE ANTI-ROTATION SLOT.

-4509

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AIR SYSTEM COMPONENTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AIR SYSTEM COMPONENTS IS PROHIBITED. DO NOT SCALE DRAWING REMOVE ALL BURRS AND SHARP EDGES	DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 2^\circ$	MATERIAL	LATEST ECO	RELEASED ON	TITLE	DWG NO	
	TWO PLACE DECIMAL $\pm .03$ THREE PLACE DECIMAL $\pm .015$	N/A	K0005197	06/07/23		WD FAN POWERED	1066644509
		FINISH	WORKFLOW STATE	RELEASED BY	TV-VAVB3-E2	REV	SHEET
		N/A	Released	LJS	PROPORTIONAL HW VLV	A	10 OF 12