



# Installation Instructions

Part No: 00EFN900000801A, 00EFN900000901A, 00EFN900001001A, 00EFN900001101A, 00EFN900001201A, 00EFN900001301A, 00EFN900001401A, 00EFN900001501A, 00EFN900001601A, 00EFN900002503A, 00EFN900002504A, 00EFN900002505A, 00EFN900002506A, 00EFN900002507A, 00EFN900002508A, 00EFN900002509A, 00EFN900002510A, 00EFN900002511A, 00EFN900002512A, 00EFN900002513A, 00EFN900002514A, 00EFN900002515A, 00EFN900005400A

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## SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform basic maintenance functions of cleaning coils and filters and replacing filters. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes. Wear safety glasses and work gloves. Use quenching cloth for unbrazing operations. Have fire extinguisher available for all brazing operations.

It is important to recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, CAUTION, and NOTE. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices, which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

## WARNING

Electrical shock can cause personal injury and death. Shut off all power to this equipment during installation. There may be more than one disconnect switch. Tag all disconnect locations to alert others not to restore power until work is completed.

## INTRODUCTION

The accessory security grille packages help to prevent unit damage by debris or vandalism on 30RB and 30XA chillers. One accessory kit is required for 30RB unit sizes 060-300 and 30XA unit sizes 080-501. Two accessory kits are required for 30RB duplex sizes 315-390, one for each module. See Table 1 for 30RB modular unit combinations. See Table 2 for accessory kit usage. See Tables 3-25 for accessory kit contents.

Table 1 — 30RB Modular Combinations

MODULE UNITS	MODULE A	MODULE B
30RB*315	30RBA160	30RBA160
30RB*330	30RBA170	30RBA160
30RB*345	30RBA170	30RBA170
30RB*360	30RBA190	30RBA170
30RB*390	30RBA190	30RBA190

NOTE: An “\*” in the model number indicates the design series.

NOTE: Condenser coil trim panels for both sides of unit must either be factory installed or purchased as a field-installed accessory before security grille installation can be completed.

Check items for shipping damage. If any damage is found, immediately file a claim with the shipping agent. If any item is missing or if any part does not assemble properly, notify your Carrier distributor.

## CAUTION

To avoid damage to the refrigerant coils and electrical components, use extreme care when drilling screw holes and screwing in fasteners.

**Table 2 — Accessory Package Application**

UNIT	SIZE	ACCESSORY PART NO.	QTY USED
30RB (units with or without high SCCR option)	060,070,080	00EFN900000801A	1
	90,100,110	00EFN900000901A	1
	120,130,150	00EFN900001001A	1
	160,170	00EFN900001101A	1
	190	00EFN900001201A	1
	210,225	00EFN900001301A	1
	250	00EFN900001401A	1
	275	00EFN900001501A	1
	300	00EFN900001601A	1
	315,330,345	00EFN900001101A	2
	360	00EFN900001201A 00EFN900001101A	1 1
	390	00EFN900001201A	2
30XA (fixed speed units without high SCCR option)	080-082	00EFN900002503A	1
	090-122	00EFN900002504A	1
	140-162	00EFN900002505A	1
	180-202	00EFN900002506A	1
	220-242	00EFN900002507A	1
	260-302	00EFN900002508A	1
	325-352	00EFN900002509A	1
	400-500	00EFN900002510A	1
	401	00EFN900002513A	1
	451,476	00EFN900002514A	1
30XA (fixed speed units with high SCCR option)	501	00EFN900002515A	1
	140-162	00EFN900002505A	1
	180-202	00EFN900002506A	1
	220-242	00EFN900002507A	1
	260-302	00EFN900002511A	1
30XA units with Greenspeed® intelligence (variable speed units)	325-352	00EFN900002512A	1
	140-162	00EFN900002505A	1
		00EFN900005400A	1
	180-202	00EFN900002506A	1
		00EFN900005400A	1
	220-242	00EFN900002507A	1
		00EFN900005400A	1
	260-302	00EFN900002508A	1
		00EFN900005400A	1
	325-352	00EFN900002509A	1
		00EFN900005400A	1

**LEGEND**

**SCCR** — Short Circuit Current Rating

**Table 3 — Accessory Package Contents, 30RB060-080 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900000801A (See Fig. 2)	00PSN000048600A, Pump/Nozzle Side Support (Approx. 76.75" long)	11	1
	00PSN000049500A, Compressor Side Support (Approx. 79.75" long)	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000100200A, Comp/Pump Side Lower Grille (Approx. 38" x 31.5")	30	4
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	2
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	45	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	49 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	18
	00PPN500000302A, M6 Sheet Metal Screw	—	8

**Table 4 — Accessory Package Contents, 30RB090-110 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
<b>00EFN900000901A</b> (See Fig. 3)	00PSN000049600A, Pump/Nozzle Side Right Support (Approx. 63" long)	6	1
	00PSN000048500A, Pump/Nozzle Side Left Support (Approx. 59" long)	10	1
	00PSN000049700A, Compressor Side Left Support (Approx. 60.25" long)	20	1
	00PSN000049800A, Compressor Side Right Support (Approx. 60.25" long)	23	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Pump/Nozzle Side Center Lower Grille (Approx. 45" x 31.5")	29	1
	00PSN000100200A, Pump/Nozzle Side Outside Lower Grille (Approx. 38" x 31.5")	30	2
	00PSN000101400A, Compressor Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	4
	00PSN000101900A, Compressor Side Center Lower Grille (Approx. 21.25" x 31.5")	42	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	45	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	68 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	24
	00PPN500000302A, M6 Sheet Metal Screw	—	10

**Table 5 — Accessory Package Contents, 30RB120-150 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
<b>00EFN900001001A</b> (See Fig. 4)	00PSN000048400A, Pump/Nozzle Side Support (Approx. 82.75" long)	7	2
	00PSN000049200A, Compressor Side Left Support (Approx. 69.25" long)	21	1
	00PSN000049400A, Compressor Side Right Support (Approx. 69.25" long)	22	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Pump/Nozzle Side Center Lower Grille (Approx. 45" x 31.5")	29	2
	00PSN000100200A, Comp/Pump Side Outside Lower Grille (Approx. 38" x 31.5")	30	4
	00PSN000101600A, Compressor Side Center Lower Grille (Approx. 30.75" x 31.5")	33	3
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	6
	00PSN500091200A, Compressor Side Center (120 only) Support (Approx. 37" long)	43	1
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PSN500061700A, Middle Control End (120 only) Grille (Approx. 47.25" x 12.75")	45	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	92 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	30
	00PPN500000302A, M6 Sheet Metal Screw	—	12

**Table 6 — Accessory Package Contents, 30RB160,170,315A/B,330A/B,345A/B,360B Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001101A (See Fig. 5)	00PSN000048900A, Pump/Nozzle Side Left Support (Approx. 82.75" long)	2	1
	00PSN000048800A, Pump/Nozzle Side Center Support (Approx. 69" long)	8	1
	00PSN000050100A, Pump/Nozzle Side Right Support (Approx. 59" long)	9	1
	00PSN500033800A, Compressor Side Center Support (Approx. 74.5" long)	13	1
	00PSN500033700A, Compressor Side Left Support (Approx. 40.75" long)	15	1
	00PSN000049900A, Compressor Side Right Support (Approx. 71.25" long)	16	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	2
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	6
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	3
	00PSN000101600A, Compressor Side Center Lower Grille (Approx. 30.75" x 31.5")	33	1
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	8
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	106 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	30
	00PPN500000302A, M6 Sheet Metal Screw	—	14

**Table 7 — Accessory Package Contents, 30RB190, 360A, 390A/B Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001201A (See Fig. 6)	00PSN500031600A, Pump/Nozzle Side Left Support (Approx. 41.375" long)	1	1
	00PSN000048900A, Pump/Nozzle Side Left Center Support (Approx. 82.75" long)	2	1
	00PSN500031700A, Pump/Nozzle Side Right Center Support (Approx. 65.75" long)	5	1
	00PSN000049600A, Pump/Nozzle Side Right Support (Approx. 63" long)	6	1
	00PSN500034200A, Compressor Side Right Support (Approx. 40.75" long)	12	1
	00PSN500033800A, Compressor Side Center Support (Approx. 74.5" long)	13	2
	00PSN500033700A, Compressor Side Left Support (Approx. 40.75" long)	15	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	4
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	6
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	5
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	10
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	126 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	32
	00PPN500000302A, M6 Sheet Metal Screw	—	17



**Table 8 — Accessory Package Contents, 30RB210, 225 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001301A (See Fig. 7)	00PSN000048900A, Pump/Nozzle Side Left Support (Approx. 82.75" long)	2	1
	00PSN000049000A, Pump/Nozzle Side Center Support (Approx. 88.5" long)	3	1
	00PSN000048400A, Pump/Nozzle Side Right Support (Approx. 82.75" long)	7	1
	00PSN000049900A, Compressor Side Right Support (Approx. 71.25" long)	16	1
	00PSN500033900A, Compressor Side Center Support (Approx. 59.75" long)	18	1
	00PSN000050300A, Compressor Side Left Support (Approx. 69" long)	19	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	3
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	6
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	2
	00PSN000101600A, Compressor Side Center Lower Grille (Approx. 30.75" x 31.5")	33	3
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	10
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PSN500126600A, Compressor Right Side Support (Approx. 35.75" long)	50	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	123 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	34
	00PPN500000302A, M6 Sheet Metal Screw	—	16

**Table 9 — Accessory Package Contents, 30RB250 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001401A (See Fig. 8)	00PSN500031600A, Pump/Nozzle Side Left Support (Approx. 41.25" long)	1	1
	00PSN000048900A, Pump/Nozzle Side Center Support (Approx. 82.75" long)	2	1
	00PSN000049000A, Pump/Nozzle Side Center Support (Approx. 88.5" long)	3	1
	00PSN000048400A, Pump/Nozzle Side Right Support (Approx. 82.75" long)	7	1
	00PSN500034200A, Compressor Side Right Support (Approx. 40.625" long)	12	1
	00PSN500033800A, Compressor Side Right Center Support (Approx. 74.625" long)	13	1
	00PSN500033900A, Compressor Side Left Center Support (Approx. 59.75" long)	18	1
	00PSN000050300A, Compressor Side Left Support (Approx. 69" long)	19	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	5
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	6
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	4
	00PSN000101600A, Compressor Side Center Lower Grille (Approx. 30.75" x 31.5")	33	1
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	12
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	141 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	34
	00PPN500000302A, M6 Sheet Metal Screw	—	19

**Table 10 — Accessory Package Contents, 30RB275 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001501A (See Fig. 9)	00PSN000048900A, Pump/Nozzle Side Left Support (Approx. 82.75" long)	2	1
	00PSN000049000A, Pump/Nozzle Side Left Center Support (Approx. 88.5" long)	3	1
	00PSN500031800A, Pump/Nozzle Side Center Support (Approx. 43.25" long)	4	1
	00PSN500031700A, Pump/Nozzle Side Right Center Support (Approx. 65.75" long)	5	1
	00PSN000049600A, Pump/Nozzle Side Right Support (Approx. 63" long)	6	1
	00PSN500033800A, Compressor Side Left Center Support (Approx. 74.5" long)	13	1
	00PSN500034000A, Compressor Side Right Center Support (Approx. 108" long)	14	1
	00PSN500033700A, Compressor Side Left Support (Approx. 40.75" long)	15	1
	00PSN000049900A, Compressor Side Right Support (Approx. 71.25" long)	16	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	3
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	9
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	5
	00PSN000101700A, Compressor Side Center Lower Grille (Approx. 26" x 31.5")	32	2
	00PSN000101600A, Compressor Side Center Lower Grille (Approx. 30.75" x 31.5")	33	1
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	14
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	162 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	36
	00PPN500000302A, M6 Sheet Metal Screw	—	20

**Table 11 — Accessory Package Contents, 30RB300 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900001601A (See Fig. 10)	00PSN500031600A, Pump/Nozzle Side Left Support (Approx. 41.25" long)	1	1
	00PSN000048900A, Pump/Nozzle Side Left Center Support (Approx. 82.75" long)	2	1
	00PSN000049000A, Pump/Nozzle Side Center Left Support (Approx. 88.5" long)	3	1
	00PSN500031800A, Pump/Nozzle Side Center Right Support (Approx. 43.25" long)	4	1
	00PSN500031700A, Pump/Nozzle Side Right Center Support (Approx. 65.75" long)	5	1
	00PSN000049600A, Pump/Nozzle Side Right Support (Approx. 63" long)	6	1
	00PSN500034200A, Compressor Side Right Support (Approx. 40.75" long)	12	1
	00PSN500033800A, Compressor Side Left/Right Center Support (Approx. 74.5" long)	13	2
	00PSN500034000A, Compressor Side Center Support (Approx. 108" long)	14	1
	00PSN500033700A, Compressor Side Left Support (Approx. 40.75" long)	15	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Pump Side Center Lower Grille (Approx. 45" x 31.5")	29	5
	00PSN000100200A, Comp/Pump Side Outside/Center Lower Grille (Approx. 38" x 31.5")	30	9
	00PSN000101800A, Comp/Pump Side Center Lower Grille (Approx. 14.25" x 31.5")	31	7
	00PSN000101700A, Compressor Side Center Lower Grille (Approx. 26" x 31.5")	32	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	16
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	182 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	38
	00PPN500000302A, M6 Sheet Metal Screw	—	23

**Table 12 — Accessory Package Contents, 30XA080,082 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002503A (See Fig. 11)	00PSN000049600A, Compressor Side Right Support (Approx. 63" long)	6	1
	00PSN000048500A, Compressor Side Left Support (Approx. 59" long)	10	1
	00PSN500156600A, Compressor Side Center Lower Grille (Approx. 45" x 31.5")	15	1
	00PSN000049700A, Cooler Side Left Support (Approx. 60.25" long)	20	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN500156200A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	30	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End/Lower Right Control End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38*	1
	00PSN500155800A, Lower Left Control End Grille (Approx. 45" x 11")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	4
	00PSN000101900A, Cooler Side Center Lower Grille (Approx. 21.25" x 31.5")	42	1
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PSN500156300A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	45	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	69 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	26
	00PPN500000302A, M6 Sheet Metal Screw	—	12

\*Item 38 used on all voltages except 200/230v.

**Table 13 — Accessory Package Contents, 30XA090-122 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002504A (See Fig. 12)	00PSN000048400A, Compressor Side Support (Approx. 82.75" long)	7	2
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	19	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Cooler Side Center Lower Grille (Approx. 45" x 31.5")	29	1
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End/Lower Right Control End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38*	1
	00PSN500155800A, Lower Left Control End Grille (Approx. 45" x 11")	39	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	6
	00PSN000101900A, Cooler Side Center Lower Grille (Approx. 21.25" x 31.5")	42	1
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	87 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	28
	00PPN500000302A, M6 Sheet Metal Screw	—	14

\*Item 38 used on all voltages except 200/230v.

**Table 14 — Accessory Package Contents, 30XA140-162 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002505A (See Fig. 13)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN000048400A, Compressor Side Left Support (Approx. 82.75" long)	2	1
	00PSN000050100A, Compressor Side Right Support (Approx. 59" long)	9	1
	00PSN500161200A, Cooler Side Right Support (Approx. 87.25" long)	16	1
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN500159800A, Comp Side Right Center Lower Grille (Approx. 21.25" x 31.5")	22	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Cooler Side Center Lower Grille (Approx. 45" x 31.5")	29	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	8
	00PSN000101900A, Cooler Side Left/Right Center Lower Grille (Approx. 21.25" x 31.5")	42	3
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PSN500156300A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	45	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	105 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	30
	00PPN500000302A, M6 Sheet Metal Screw	—	11

**Table 15 — Accessory Package Contents, 30XA180-202 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002506A (See Fig. 14)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN000048400A, Compressor Side Support (Approx. 82.75" long)	7	2
	00PSN500160500A, Pump/Nozzle Side Center Support (Approx. 22" long)	8	1
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	1
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	19	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Cooler Side Lower Grille (Approx. 45" x 31.5")	29	2
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	10
	00PSN000101900A, Comp/Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	4
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	123 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	32
	00PPN500000302A, M6 Sheet Metal Screw	—	14

**Table 16 — Accessory Package Contents, 30XA220-242 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002507A (See Fig. 15)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN000048400A, Compressor Side Left/Right Support (Approx. 82.75" long)	7	2
	00PSN000050100A, Compressor Side Right Center Support (Approx. 59" long)	9*	1
	00PSN000100200A, Comp Side Right Center Lower Grille (Approx. 38" x 31.5")	11*	1
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	2
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Cooler Side Lower Grille (Approx. 45" x 31.5")	29	2
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	12
	00PSN000101900A, Comp/Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42†	6
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	142 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	34
	00PPN500000302A, M6 Sheet Metal Screw	—	15

\* Items 9 and 11 not used on 200/230-volt units or 460 and 575-volt units with the high short circuit current rating (SCCR) option.

† Refer to Fig. 15 for use of item 42.

**Table 17 — Accessory Package Contents, 30XA260-302 Units without High SCCR Option**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002508A (See Fig. 16)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN000049000A, Compressor Side Right Center Support (Approx. 88.5" long)	3	1
	00PSN000048400A, Compressor Side Left/Right Support (Approx. 82.75" long)	7	2
	00PSN000100200A, Compressor Side Right Lower Grille (Approx. 38" x 31.5")	11	1
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	2
	00PSN500156400A, Compressor Side Lower Grille (Approx. 37.75" x 31.5")	17	2
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	19	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN500156700A, Comp Side Right/Left Lower Grille (Approx. 45" x 31.5")	24	2
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Cooler Side Lower Grille (Approx. 45" x 31.5")	29	4
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	14
	00PSN000101900A, Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	5
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	158 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	36
	00PPN500000302A, M6 Sheet Metal Screw	—	16

**LEGEND**

**SCCR** — Short Circuit Current Rating

**Table 18 — Accessory Package Contents, 30XA260-302 Units with High SCCR Option**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002511A (See Fig. 17)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN000049000A, Compressor Side Right Center Support (Approx. 88.5" long)	3	1
	00PSN000048400A, Compressor Side Left/Right Support (Approx. 82.75" long)	7	1
	00PSN500453600A, Compressor Side Right Support (Approx. 37.4" long)	8	1
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	2
	00PSN500156400A, Compressor Side Lower Grille (Approx. 37.75" x 31.5")	17	2
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	19	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN500156700A, Comp Side Right/Left Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Cooler Side Lower Grille (Approx. 45" x 31.5")	29	3
	00PSN000100200A, Compressor Side Right Lower Grille (Approx. 38" x 31.5")	30	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	14
	00PSN000101900A, Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	5
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	158 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	36
	00PPN500000302A, M6 Sheet Metal Screw	—	16

**Table 19 — Accessory Package Contents, 30XA325-352 Units without High SCCR Option**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002509A (See Fig. 18)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN500031800A, Compressor Side Center Support (Approx. 43.25" long)	4	1
	00PSN500031700A, Compressor Side Right Center Support (Approx. 65.75" long)	5	1
	00PSN000049600A, Compressor Side Right Support (Approx. 63" long)	6	1
	00PSN000048400A, Compressor Side Left Support (Approx. 82.75" long)	7	1
	00PSN000100200A, Comp Side Right Center Lower Grille (Approx. 38" x 31.5")	11	2
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	3
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Cooler Side Lower Grille (Approx. 45" x 31.5")	29	4
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	1
	00PSN500160400A, Compressor Side Center Support (Approx. 41.25" long)	32	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	16
	00PSN000101900A, Comp/Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	7
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	177 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	38
	00PPN500000302A, M6 Sheet Metal Screw	—	18

LEGEND

**SCCR** — Short Circuit Current Rating

**Table 20 — Accessory Package Contents, 30XA325-352 Units with High SCCR Option**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002512A (See Fig. 19)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN500031800A, Compressor Side Center Support (Approx. 43.25" long)	4	1
	00PSN500031700A, Compressor Side Right Center Support (Approx. 65.75" long)	5	1
	00PSN000049600A, Compressor Side Right Support (Approx. 63" long)	6	1
	00PSN000048400A, Compressor Side Left Support (Approx. 82.75" long)	7	1
	00PSN500453500A, Compressor Side Lower Grille (Approx. 23.62" x 31.5")	10	1
	00PSN500161200A, Cooler Side Left Support (Approx. 87.25" long)	16	3
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	1
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Comp/Cooler Side Lower Grille (Approx. 45" x 31.5")	29	3
	00PSN000100200A, Comp Side Right Center Lower Grille (Approx. 38" x 31.5")	30	1
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	1
	00PSN500160400A, Compressor Side Center Support (Approx. 41.25" long)	32	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	16
	00PSN000101900A, Comp/Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	7
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	177 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	38
	00PPN500000302A, M6 Sheet Metal Screw	—	18

LEGEND

**SCCR** — Short Circuit Current Rating

**Table 21 — Accessory Package Contents, 30XA400, 450, and 500 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002510A (See Fig. 20 and 21)	00PSN000047700A, Lower Left Control End Grille (Approx. 45" x 27.5")	1	1
	00PSN500031800A, Compressor Side Center Support (Approx. 43.25" long)	4	1/2*
	00PSN000048400A, Compressor Side Left/Right Support (Approx. 82.75" long)	7	2
	00PSN500160500A, Compressor Side Center/Right Support (Approx. 22.5" long)	8	2
	00PSN000101800A, Comp Side Right Center Lower Grille (Approx. 14.25" x 31.5")	13	0/1*
	00PSN000101600A, Comp Side Right Center Lower Grille (Approx. 30.75" x 31.5")	14	0/1*
	00PSN500161200A, Cooler Side Center Support (Approx. 87.25" long)	16	3/4*
	00PSN500156400A, Compressor Side Left Lower Grille (Approx. 37.75" x 31.5")	17	1
	00PSN500156800A, Comp Side Right Center Lower Grille (Approx. 45" x 31.5")	18	2
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	19	1/0*
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	20	1
	00PSN500061700A, Middle Control End Grille (Approx. 47.25" x 12.75")	21	1
	00PSN000049800A, Cooler Side Right Support (Approx. 60.25" long)	23	0/1*
	00PSN500156700A, Comp Side Left Center Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN000048700A, Condenser End Top Support (Approx. 71.25" long)	25	2
	00PSN000049100A, Middle Support at Blank End (Approx. 72.75" long)	26	1
	00PSN500159100A, Top Control Panel Support (Approx. 73.5" long)	27	1
	00PSN000049300A, Lower Control Panel Support (Approx. 50.5" long)	28	1
	00PSN000101500A, Cooler Side Lower Grille (Approx. 45" x 31.5")	29	4
	00PSN500156500A, Compressor Side Right Lower Grille (Approx. 37.75" x 31.5")	31	2
	00PSN500160400A, Compressor Side Center Support (Approx. 41.25" long)	32	1
	00PSN000101400A, Cooler Side Outside Lower Grille (Approx. 49.75" x 31.5")	34	2
	00PSN000046900A, Upper Blank End Grille (Approx. 35.5" x 38.5")	35	2
	00PSN000047300A, Lower Right Blank End Grille (Approx. 45" x 27.5")	36	1
	00PSN000047400A, Lower Left Blank End Grille (Approx. 21.25" x 27.5")	37	2
	00PSN500099800A, Middle Control Right Side Grille (Approx. 19.75" x 12.75")	38	1
	00PSN000046800A, Top Control End Grille (Approx. 35.5" x 22")	40	2
	00PSN000047600A, Condenser Opening Grille (Triangular)	41	18/20*
	00PSN000101900A, Comp/Cooler Side Lower Grille (Approx. 21.25" x 31.5")	42	9/10*
	00PSN500061800A, Middle Control Right Side Support (Approx. 26.5" x 3.75")	44	1
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	211 each
	00PPN500000401A, M4.8 Sheet Metal Screw	—	42
	00PPN500000302A, M6 Sheet Metal Screw	—	21

\*Quantities given are for sizes 400/450,500 units.



**Table 22 — Accessory Package Contents, 30XA401 Units**

<b>PART NO.</b>	<b>ITEM PART NO. AND DESCRIPTION</b>	<b>ITEM NO.</b>	<b>QTY USED</b>
<b>00EFN900002513A</b> <b>(See Fig. 22)</b>	00PSN500532300A, Compressor Side Right Support (Approx. 82.75" long)	1	1
	00PSN000048400A, Compressor Side Left Support (Approx. 82.75" long)	2	1
	00PSN500532100A, Compressor Side Left Center Support (Approx. 20.75" long)	3	1
	00PSN000047600A, Condenser Opening Grille (Triangular)	4	18
	00PSN500532000A, Compressor Side Right Center Support (Approx. 20.75" long)	5	1
	00PSN500532400A, Compressor Side Left Lower Grille (Approx 42.5" x 31.5")	6	1
	00PSN500655000A, Compressor Side Left/Right Lower Grille (Approx. 37.75" x 31.5")	7	2
	00PSN500536000A, Compressor Side Control Transformer Grille (Approx. 45" x 31.5")	8	1
	00PSN500532200A, Compressor Side Center Lower Grille (Approx. 19" x 31.5")	9	2
	00PSN500653500A, Cooler Side Left Support (Approx. 59" long)	10	1
	00PSN500653400A, Cooler Side Left Support (Approx. 97" long)	11	1
	00PSN500653900A, Cooler Side Left Center Support (Approx. 55" long)	12	1
	00PSN500654900A, Cooler Side Right Center Support (Approx. 87.75" long)	13	1
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	14	1
	00PSN000101400A, Cooler Side Right Lower Grille (Approx. 49.5" x 31.5")	15	1
	00PSN000655100A, Cooler Side Right/Center Lower Grille (Approx. 45" x 31.5")	16	2
	00PSN500532600A, Cooler Side Left Lower Grille (Approx. 49.5" x 31.5")	17	1
	00PSN500653600A, Cooler Side Left Lower Grille (Approx. 21.25" x 31.5")	18	1
	00PSN500653700A, Cooler Side Left Lower Grille (Approx. 42.5" x 31.5")	19	1
	00PSN000101900A, Cooler Side Center Lower Grille (Approx. 21.25" x 31.5")	20	3
	00PSN500654000A, Cooler Side Left Center Lower Grille (Approx. 45" x 31.5")	21	1
	00PSN500653800A, Cooler Side Left Center Lower Grille (Approx. 45" x 31.5")	22	1
	00PSN500540000A, Cooler Side Left Center Lower Grille (Approx. 14.25" x 31.5")	23	1
	00PSN500531900A, Compressor Side Left Lower Grille (Approx 45.0" x 31.5")	24	1
	00PSN500531800A, Compressor Side Left Lower Grille (Approx 38.0" x 31.5")	25	1
	00PSN500654100A, Cooler Side Center Lower Grille (Approx. 49.5" x 31.5")	26	1
	00PSN000049100A, End Support (Approx. 73.5")	27	2
	00PSN000047300A, End Lower Grille (45.0" x 27.5")	28	2
	00PSN000047400A, End Lower Grille (21.5" x 27.5")	29	2
	00PSN000048700A, End Upper Support (Approx. 73.5")	30	2
	00PSN000046900A, End Upper Grille (35.5" x 38.5")	31	4
	00PPG000000701A, Grille Female Fastener	—	186
	00PPG000000801A, Grille Male Fastener	—	186
	00PPN500000302A, M6 Sheet Metal Screw	—	38

**Table 23 — Accessory Package Contents, 30XA451,476 Units**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002514A (See Fig. 23)	00PSN000047600A, Condenser Opening Grille (Triangular)	1	20
	00PSN500532100A, Compressor Side Left Center Support (Approx. 20.75" long)	2	1
	00PSN500532200A, Compressor Side Center Lower Grille (Approx. 19" x 31.5")	3	2
	00PSN500532000A, Compressor Side Right Center Support (Approx. 20.75" long)	4	1
	00PSN500532300A, Compressor Side Right Center Support (Approx. 82.5" long)	5	1
	00PSN500655000A, Compressor Side Right Center Lower Grille (Approx. 38" x 31.5")	6	1
	00PSN500536000A, Compressor Side Center Lower Grille (Approx. 45" x 31.5")	7	1
	00PSN000048500A, Compressor Side Right Support (Approx. 59" long)	8	1
	00PSN000049600A, Compressor Side Right Support (Approx. 63" long)	9	1
	00PSN500531100A, Compressor Side Right Lower Grille (Approx. 38" x 31.5")	10	1
	00PSN500528000A, Compressor Side Right Lower Grille (Approx. 45" x 31.5")	11	1
	00PSN500527800A, Compressor Side Right Lower Grille (Approx. 38" x 31.5")	12	1
	00PSN000101900A, Cooler Side Lower Grille (Approx. 21.25" x 31.5")	13	4
	00PSN000049700A, Cooler Side Left Support (Approx. 59" long)	14	1
	00PSN500654300A, Cooler Side Left Center Support (Approx. 87.5" long)	15	1
	00PSN500550000A, Cooler Side Right Support (Approx. 106.5" long)	16	1
	00PSN000101400A, Cooler Side Left, Corner Lower Grille (Approx. 49.5" x 31.5")	17	1
	00PSN500655100A, Cooler Side Right/Center Lower Grille (Approx. 45" x 31.5")	18	1
	00PSN500654400A, Cooler Side Left Center Lower Grille (Approx. 21.25" x 31.5")	19	1
	00PSN500654500A, Cooler Side Center Lower Grille (Approx. 45" x 31.5")	20	1
	00PSN500541000A, Compressor Side Left Support (Approx. 77" long)	21	1
	00PSN500542000A, Compressor Side Left Lower Grille (Approx. 38" x 31.5")	22	1
	00PSN500531800A, Compressor Side Left Lower Grille (Approx. 38" x 31.5")	23	1
	00PSN500653900A, Cooler Side Right Center Support (Approx. 55" long)	24	1
	00PSN500655300A, Cooler Side Center Support (Approx. 49" long)	25	1
	00PSN500654100A, Cooler Side Right Center Lower Grille (Approx. 49.5" x 31.5")	26	1
	00PSN500653800A, Cooler Side Right Center Lower Grille (Approx. 14.25" x 31.5")	27	1
	00PSN500654000A, Cooler Side Center Lower Grille (Approx. 45" x 31.5")	28	1
	00PSN500548000A, Cooler Side Center Lower Grille (Approx. 19" x 31.5")	29	1
	00PSN500527700A, Cooler Side Right Lower Grille (Approx. 49.5" x 31.5")	30	1
	00PSN500654600A, Cooler Side Center Lower Grille (Approx. 19" x 31.5")	31	1
	00PSN000049100A, End Support (Approx. 73.5")	32	2
	00PSN000047300A, End Lower Grille (45.0" x 27.5")	33	2
	00PSN000047400A, End Lower Grille (21.5" x 27.5")	34	2
	00PSN000048700A, End Upper Support (Approx. 73.5")	35	2
	00PSN000046900A, End Upper Grille (35.5" x 38.5")	36	4
	00PPG000000701A, Grille Female Fastener	—	204
	00PPG000000801A, Grille Male Fastener	—	204
	00PPN500000302A, M6 Sheet Metal Screw	—	40
	00PSN500655400A, Grille Support Compressor B Side	62	1
	00PSN500654200A, Grille Compressor B Left Hand Side	63	1

**Table 24 — Accessory Package Contents, 30XA501 Units\***

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900002515A (See Fig. 24)	00PSN500532300A, Control Box Side Right Support (Approx. 82.75" long)	1	1
	00PSN000048400A, Control Box Side Left Support (Approx. 82.75" long)	2	1
	00PSN500532100A, Control Box Side Left Center Support (Approx. 20.75" long)	3	1
	00PSN000047600A, Condenser Opening Grille (Triangular)	4	22
	00PSN500532000A, Control Box Side Center Support (Approx. 20.75" long)	5	1
	00PSN500532400A, Control Box Side Left Lower Grille (Approx 42.5" x 31.5")	6	1
	00PSN500655000A, Compressor Side Right Center Lower Grille (Approx. 38" x 31.5")	7	2
	00PSN500536000A, Control Box Side Control Transformer Grille (Approx. 45" x 31.5")	8	1
	00PSN500532200A, Control Box Side Center Lower Grille (Approx. 19" x 31.5"	9	2
	00PSN000049700A, Cooler Side Left Support (Approx. 60.5" long)	10	1
	00PSN500653400A, Cooler Side Center Support (Approx. 97" long)	11	1
	00PSN500653900A, Cooler Side Center Support (Approx. 55" long)	12	1
	00PSN500654900A, Cooler Side Right Center Support (Approx. 87.75" long)	13	1
	00PSN500161300A, Cooler Side Right Support (Approx. 107.25" long)	14	1
	00PSN000101400A, Cooler Side Right Lower Grille (Approx. 49.75" x 31.5")	15	1
	00PSN000655100A, Cooler Side Right Lower Grille (Approx. 45" x 31.5")	16	2
	00PSN500532600A, Cooler Side Left Center Lower Grille (Approx. 49.75" x 31.5")	17	1
	00PSN500653600A, Cooler Side Left Center Lower Grille (Approx. 21.25" x 31.5")	18	1
	00PSN500653700A, Cooler Side Center Lower Grille (Approx. 42.5" x 31.5")	19	1
	00PSN000101900A, Cooler Side Lower Grille (Approx. 21.25" x 31.5")	20	4
	00PSN500654000A, Cooler Side Center Lower Grille (Approx. 45" x 31.5")	21	1
	00PSN500653800A, Cooler Side Center Lower Grille (Approx. 14.25" x 31.5")	22	1
	00PSN500540000A, Control Box Side Left Support (Approx. 82.5" long)	23	1
	00PSN500531900A, Control Box Side Left Lower Grille (Approx. 45" x 31.5")	24	1
	00PSN500531800A, Control Box Side Left Lower Grille (Approx. 38" x 31.5")	25	1
	00PSN500654100A, Cooler Side Center Lower Grille (Approx. 49.5" x 31.5")	26	1
	00PSN000049100A, End Support (Approx. 73.5")	27	2
	00PSN000047300A, End Lower Grille (45.0" x 27.5")	28	2
	00PSN000047400A, End Lower Grille (21.5" x 27.5")	29	2
	00PSN000048700A, End Upper Support (Approx. 73.5")	30	2
	00PSN000046900A, End Upper Grille (35.5" x 38.5")	31	4
	00PSN000049600A, Control Box Side Right Support (Approx. 63" long)	32	1
	00PSN000048500A, Control Box Side Right Support (Approx. 59" long)	33	1
	00PSN000049800A, Cooler Side Left Support (Approx. 60.5" long)	34	1
	00PSN500527700A, Cooler Side Left Lower Grille (Approx. 49.5" x 31.5")	35	1
	00PSN500527900A, Cooler Side Left Lower Grille (Approx. 49.5" x 31.5")	36	1
	00PSN500531100A, Control Box Side Right Lower Grille (Approx. 38" x 31.5")	37	1
	00PSN500528000A, Control Box Side Right Lower Grille (Approx. 45" x 31.5")	38	1
	00PSN500527800A, Control Box Side Right Lower Grille (Approx. 38" x 31.5")	39	1
	00PPG000000701A, Grille Female Fastener	—	229
	00PPG000000801A, Grille Male Fastener	—	229
	00PPN500000302A, M6 Sheet Metal Screw	—	46
	00PSN500653500A, Grille Support, Circuit B Compressor	62	1

\*Contains grilles for both 30XA501A and 30XA501B.

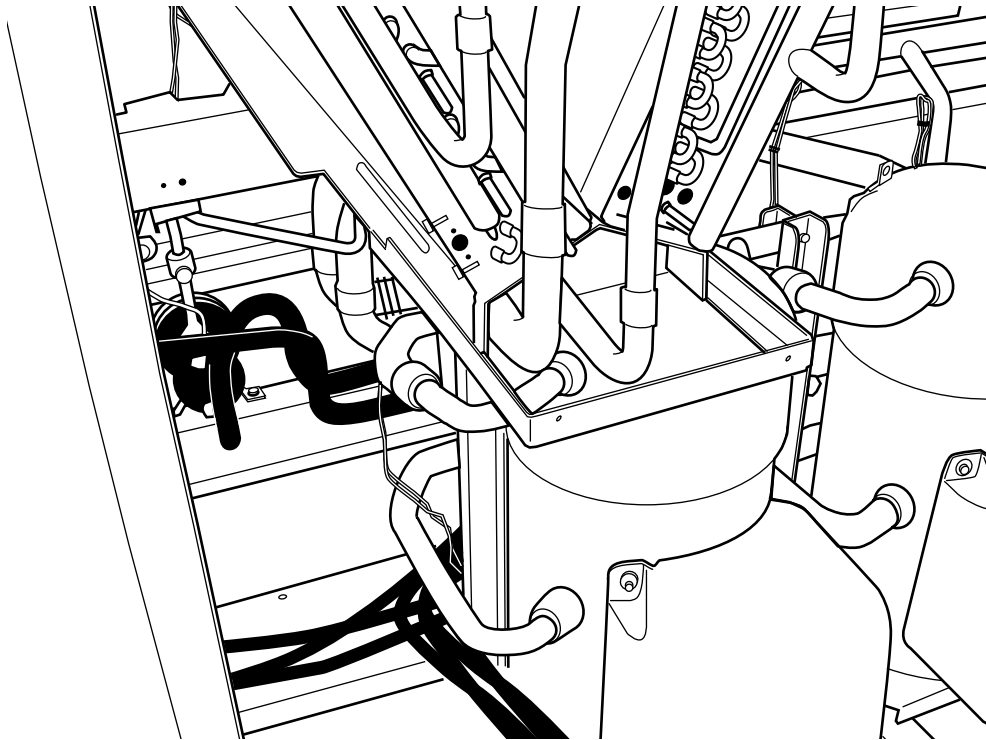
**Table 25 — Accessory Package Contents, 30XA Units with Greenspeed® Intelligence**

PART NO.	ITEM PART NO. AND DESCRIPTION	ITEM NO.	QTY USED
00EFN900005400A (See Fig. 25)	00PSN500595200A, Grille Support Bracket	1	2
	00PSN500595400A, Grille	2	2
	00PSN500595300A, Grille	3	1
	00PSN500595500A, Grille	4	1
	00PPN500000302A, M6 Sheet Metal Screw	—	8
	00PPG000000701A, 801A, Grille Male/Female Fastener	—	8 each

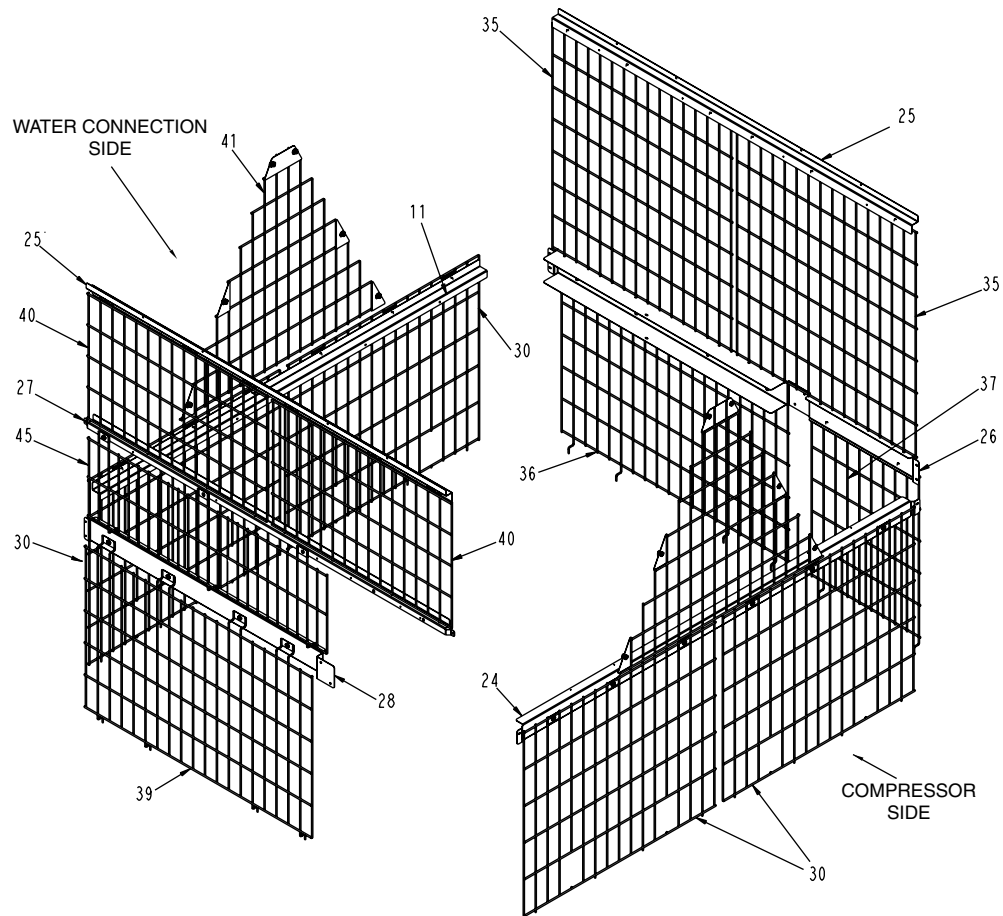
## INSTALLATION

Refer to Fig. 1-43 for the following instructions.

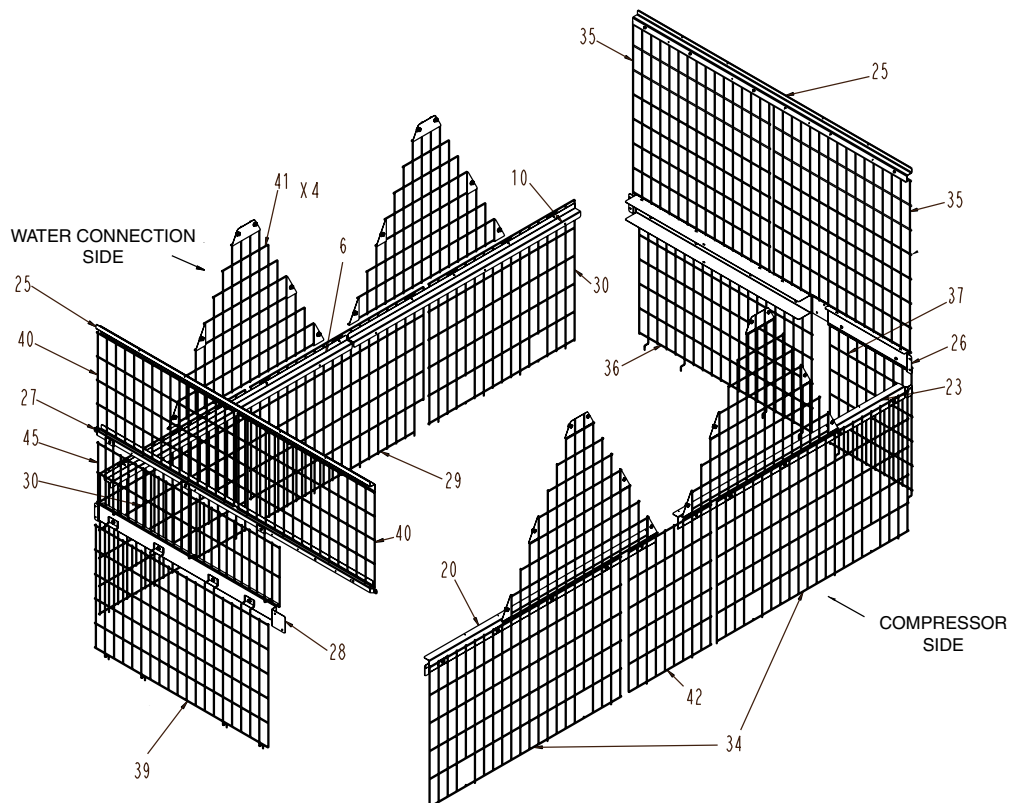
1. Disconnect all power to unit.
2. On the compressor side (30RB units) or the cooler side (30XA units) of the chiller only, remove each metal condenser coil trim cover. Removing the metal condenser coil trim covers is required to install the sheet metal parts that support the grilles. See Fig. 1.
3. Use Tables 3-25 to determine which unit size and figure to use as a reference. Use the M4.8 and M6 screws supplied to install the sheet metal grille supports around the perimeter of the chiller as shown in Fig. 2-24. Compressor side (30RB units) and cooler side (30XA units) supports attach to the corner post at the ends, to the bottom of the trim panel supports, and in some cases to each other. Water connection side (30RB) and compressor side (30XA) supports attach to the heavy gage coil rails directly below the condenser coils. Control panel and blank end supports attach to corner posts, coil support post, and top condenser coil caps. For 30XA units with Greenspeed® Intelligence (variable speed units), also see Fig. 25. Refer to Fig. 26-29 for views of all sides of a chiller with the metal supports attached.
4. All grilles use a male fastener and a female fastener for securing to the metal supports installed in Step 3. Snap a male fastener into each rectangular opening in all metal supports installed as well as the sides of all metal condenser coil covers. Similarly, push a female fastener into each round hole of all wire grilles. Install the fastener from the flat side of the grille plate as shown in Fig. 30.
5. All lower grilles have small tabs or offset legs for placement in a metal support or chiller base frame. Install the grilles around the perimeter of the chiller and push the fasteners together. The fasteners will lightly pop into place. See Fig. 31-34 for views of completed installations.
6. Replace the metal condenser coil covers removed in Step 2. Install upper grilles between all coil covers. See Fig. 35-43 for views of all sides of a chiller with all grilles in place.
7. When all grilles are properly installed and fastened, restore power to unit.



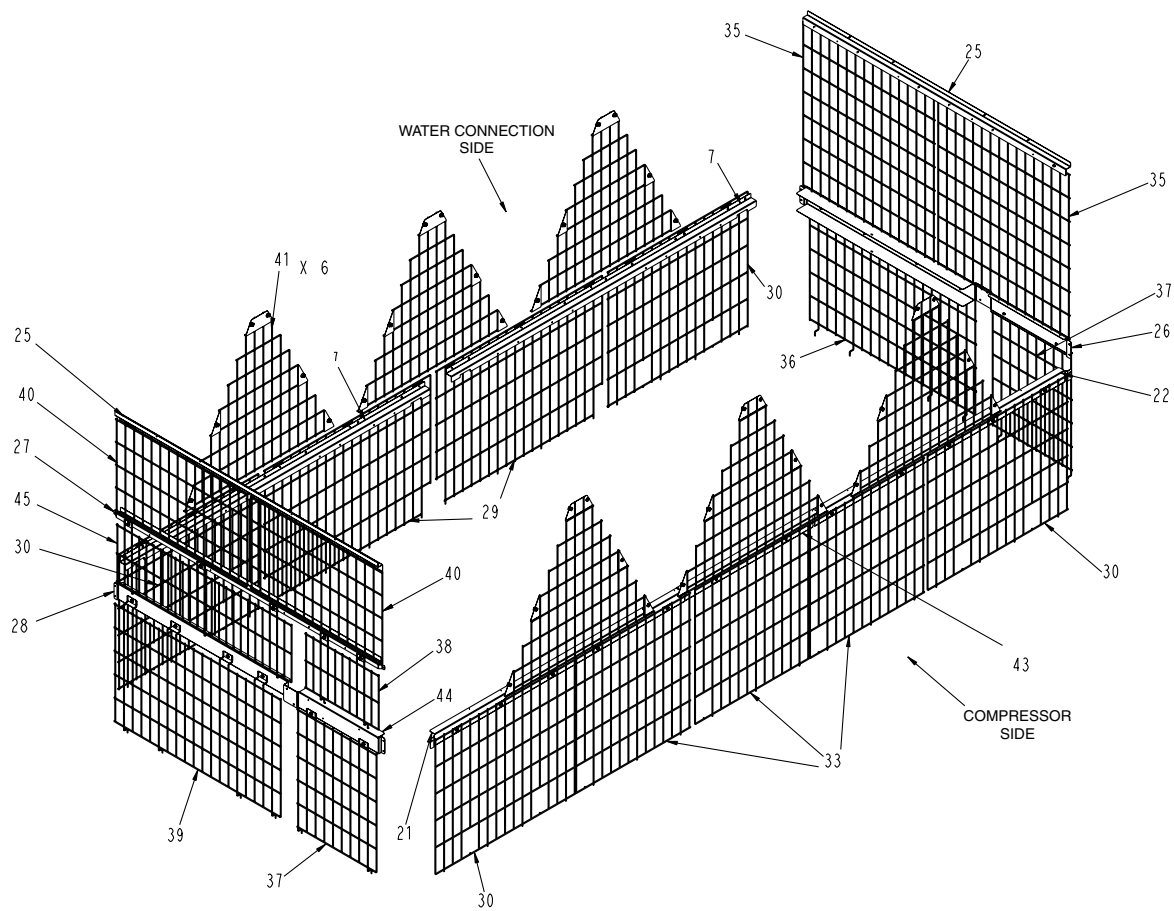
**Fig. 1 — Condenser Trim Panel Removed for Support Installation  
(30RB Unit Shown)**



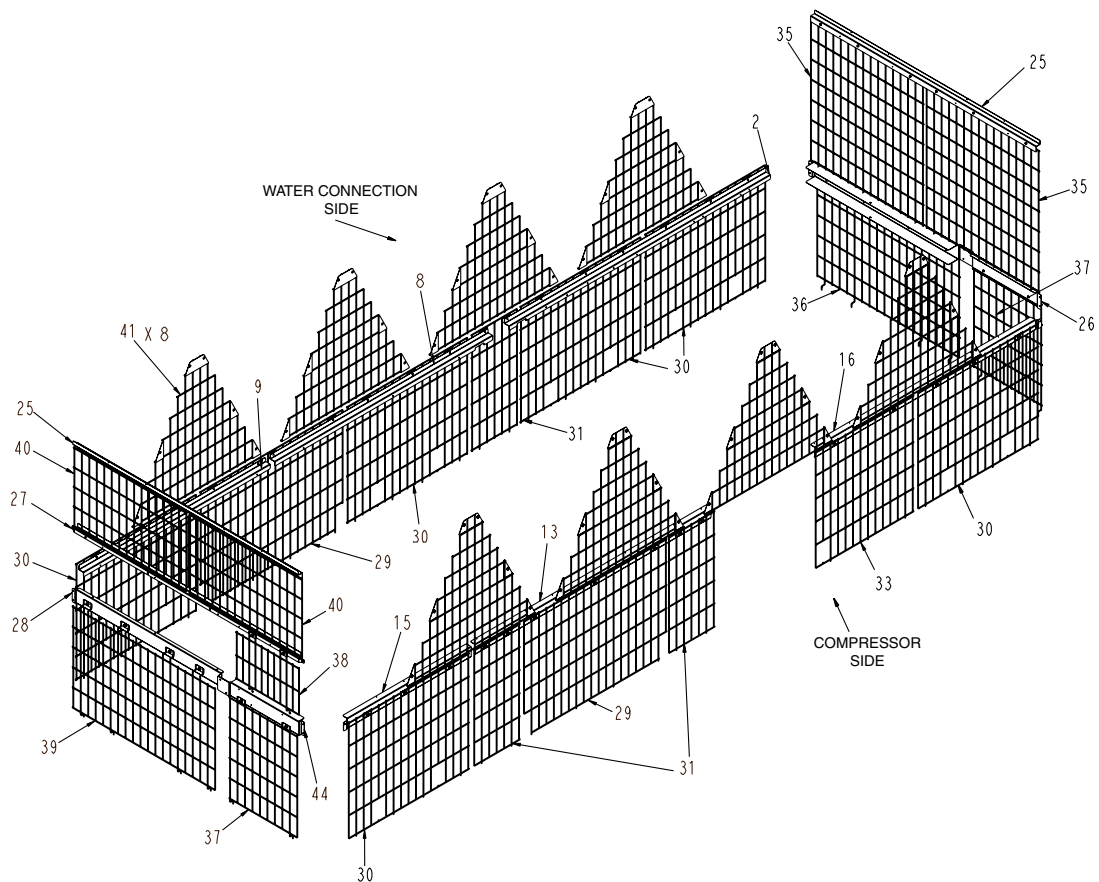
**Fig. 2 — Metal Support and Grille Placement, 30RB060-080**



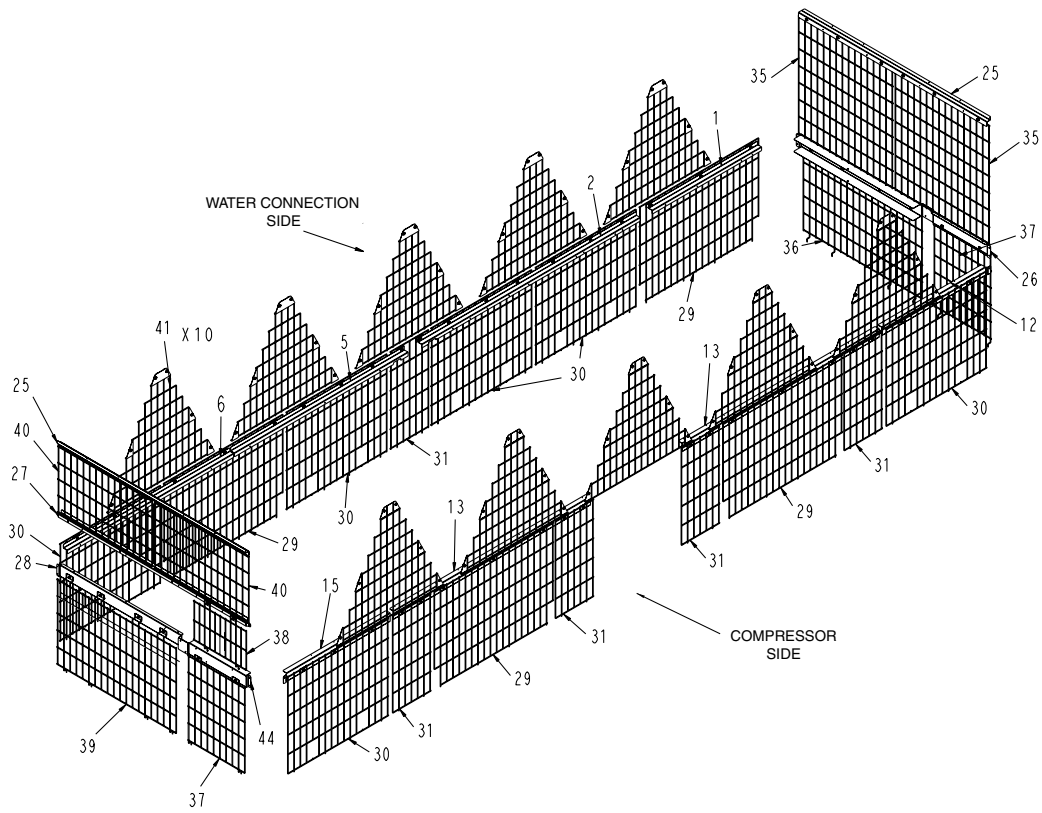
**Fig. 3 — Metal Support and Grille Placement, 30RB090-110**



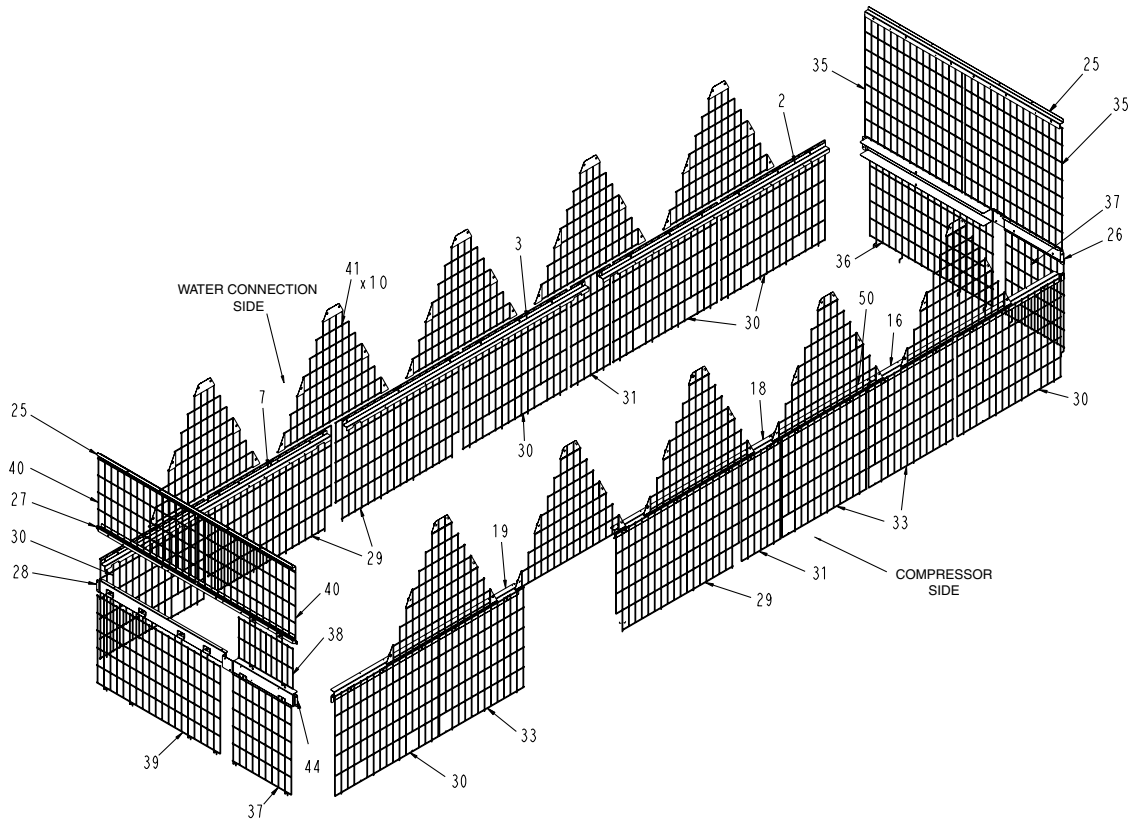
**Fig. 4 — Metal Support and Grille Placement, 30RB120-150**



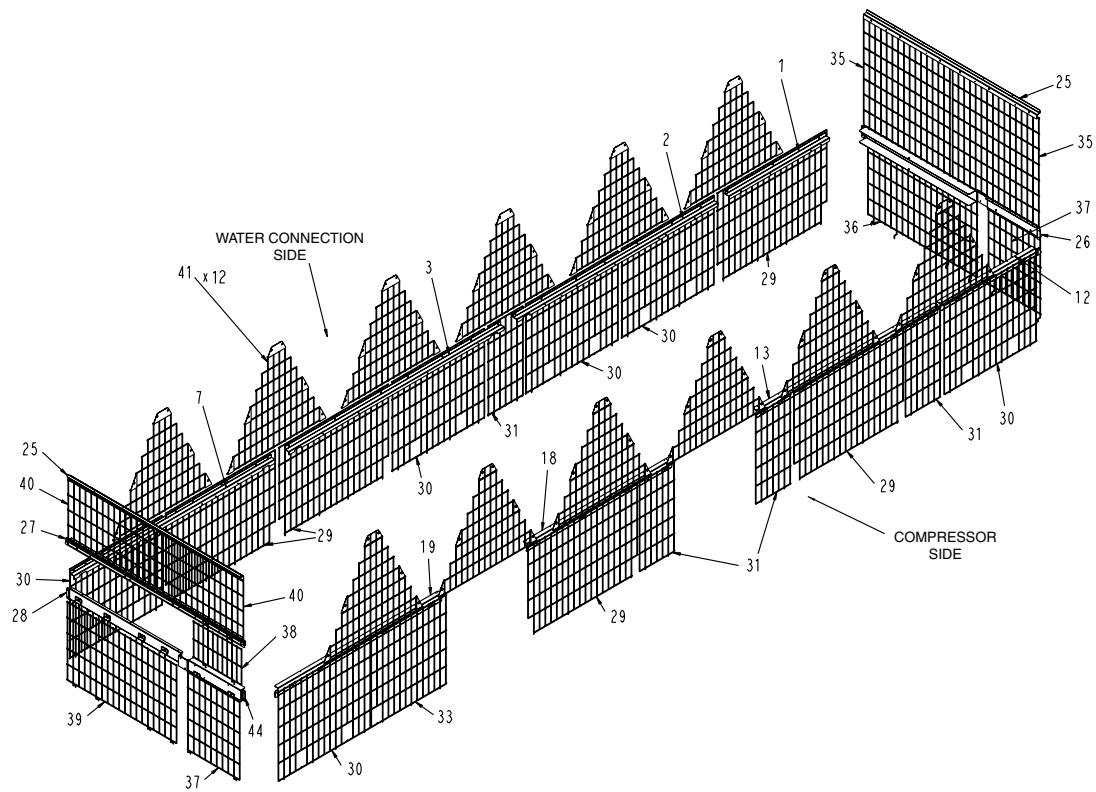
**Fig. 5 — Metal Support and Grille Placement, 30RB160,170,315A/B,330A/B,345A/B,360B**



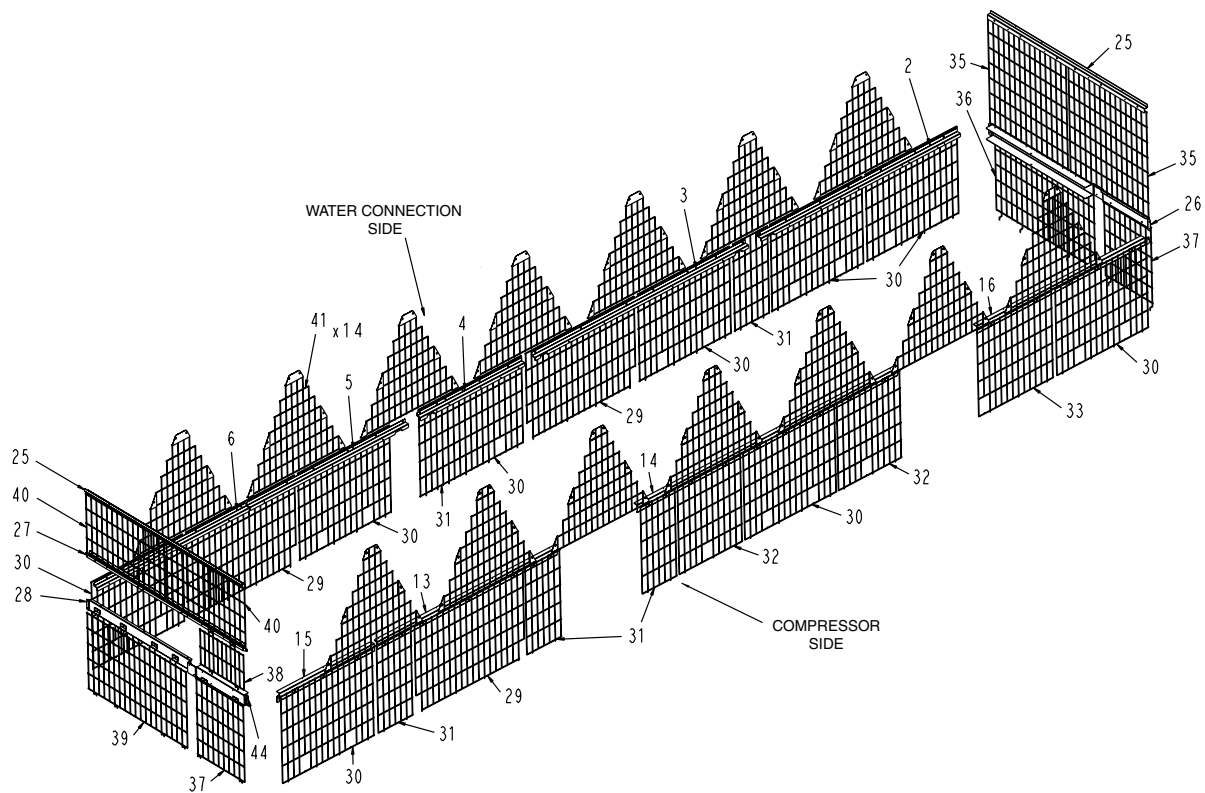
**Fig. 6 — Metal Support and Grille Placement, 30RB190,360A,390A/B**



**Fig. 7 — Metal Support and Grille Placement, 30RB210,225**

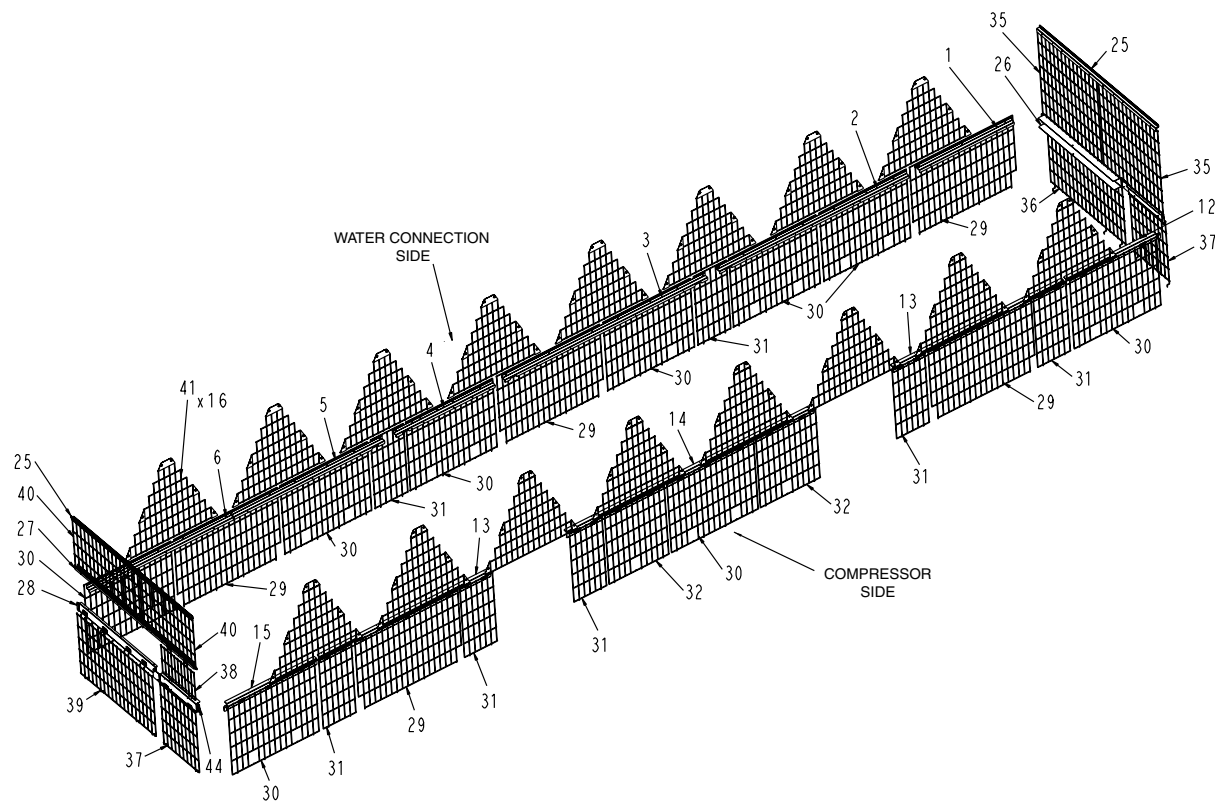


**Fig. 8 — Metal Support and Grille Placement, 30RB250**

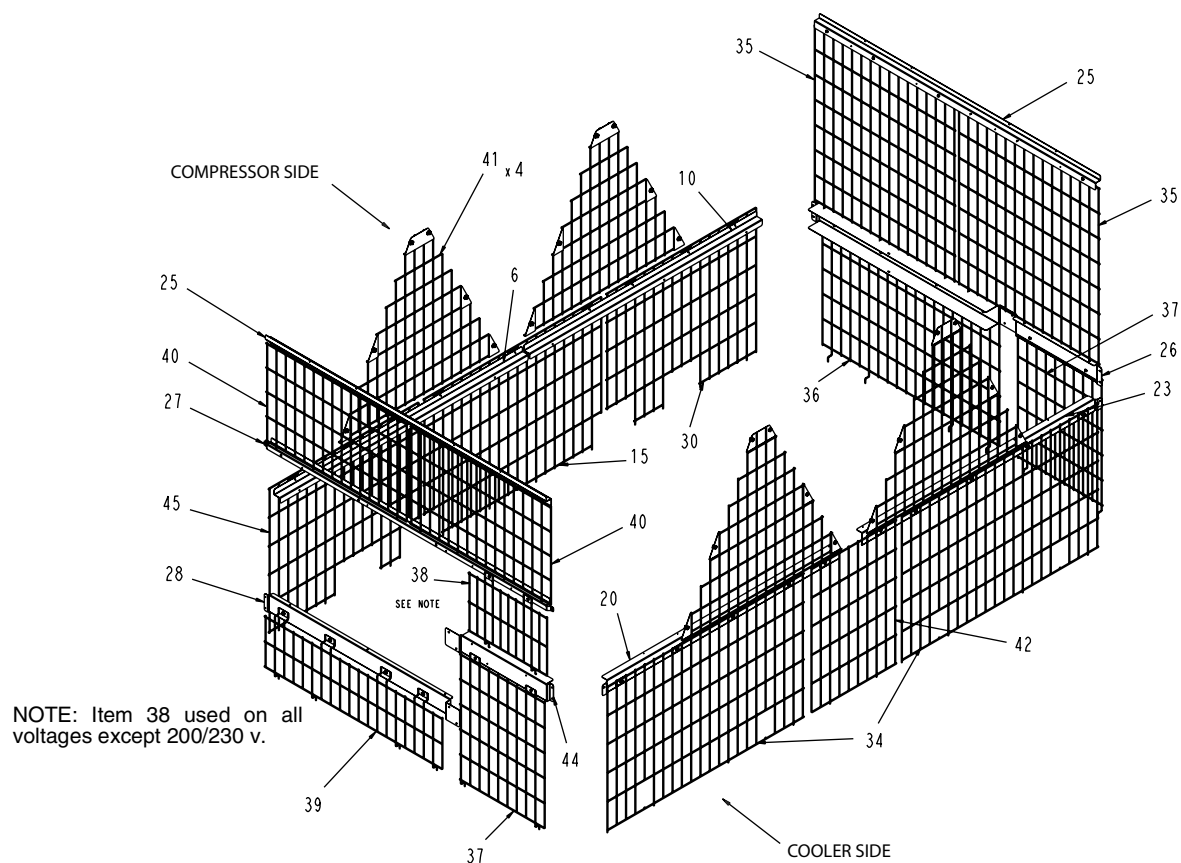


**Fig. 9 — Metal Support and Grille Placement, 30RB275**

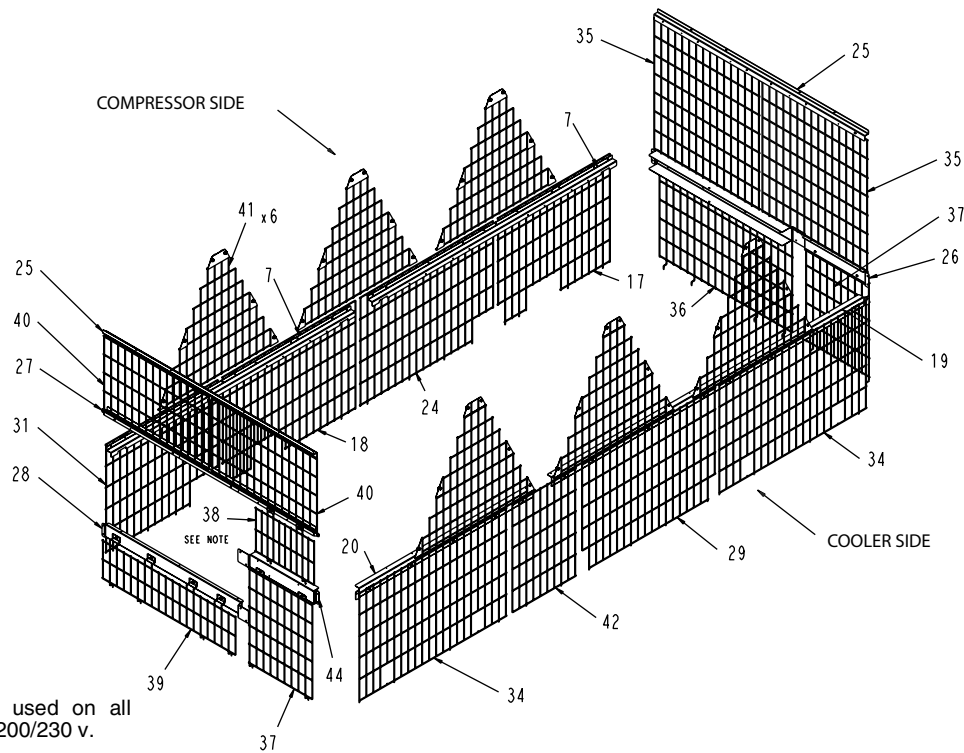




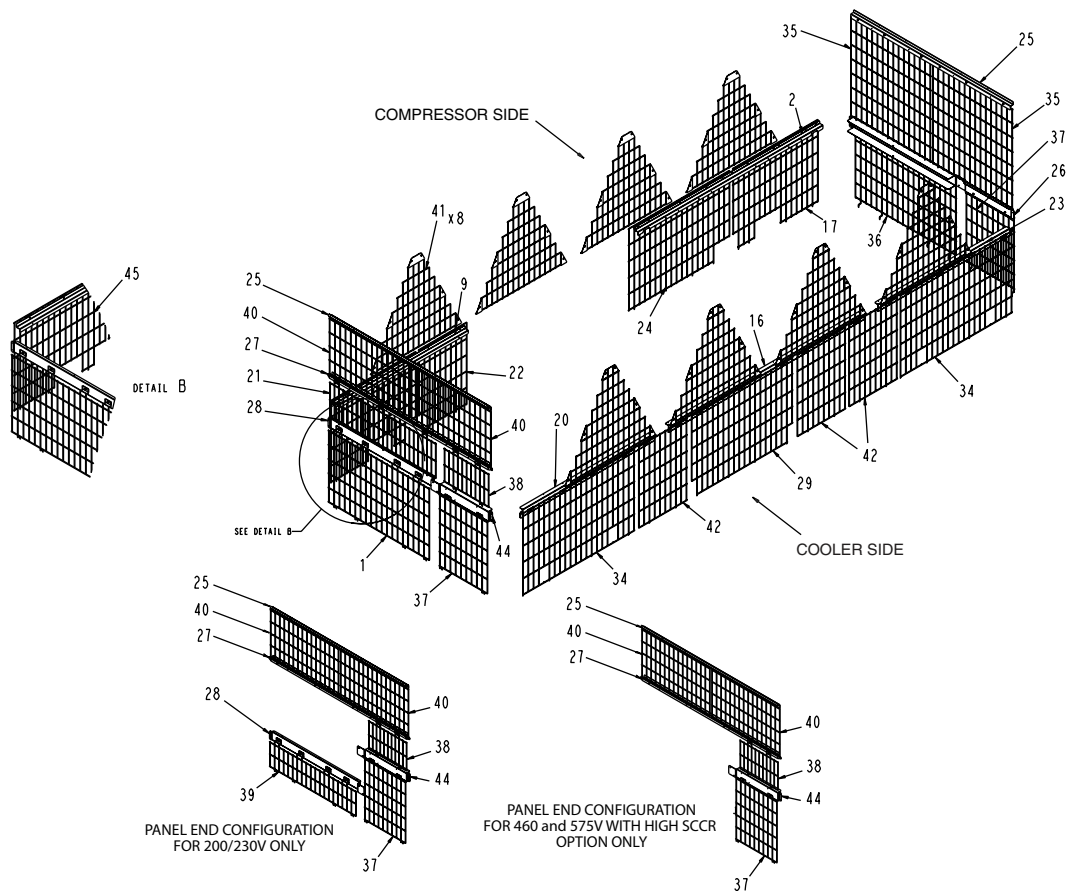
**Fig. 10 — Metal Support and Grille Placement, 30RB300**



**Fig. 11 — Metal Support and Grille Placement, 30XA080,082**

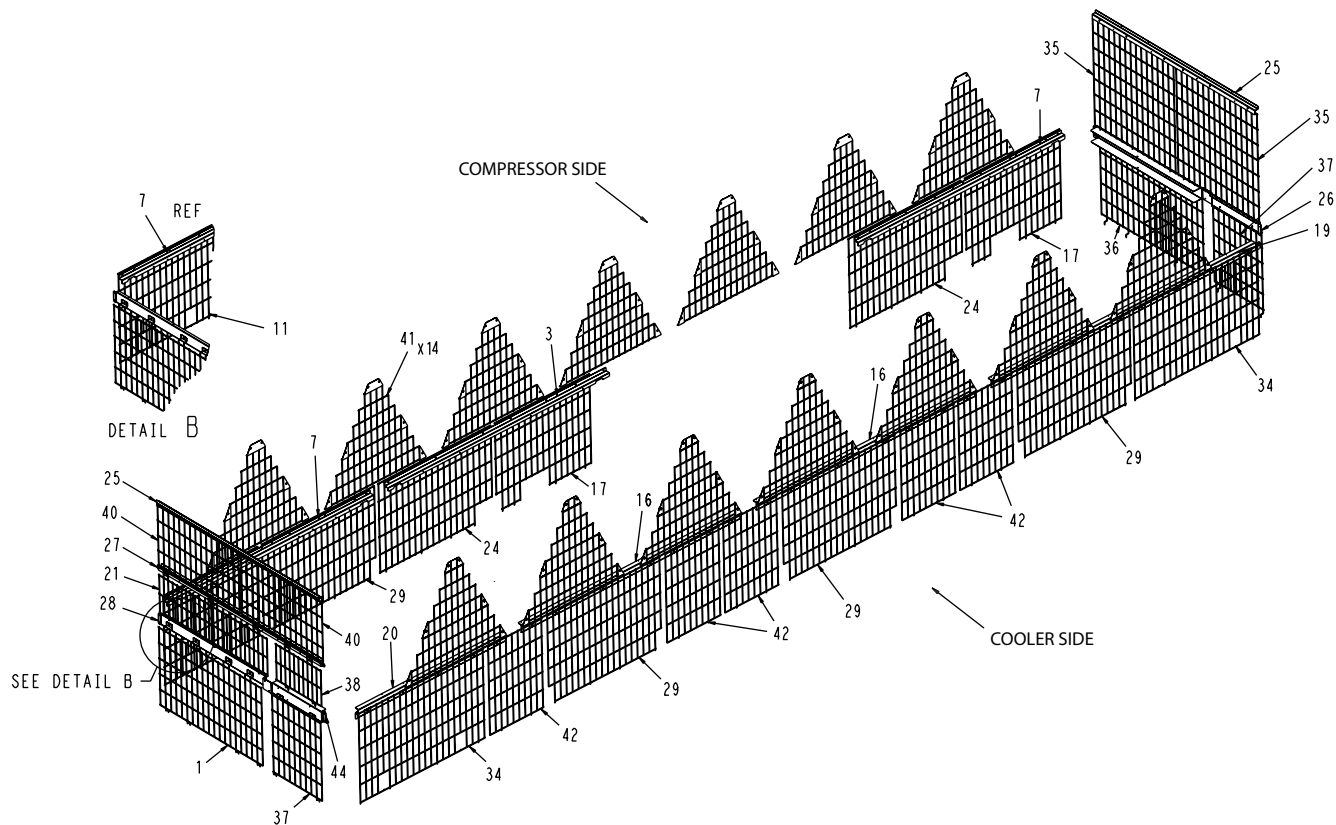


**Fig. 12 — Metal Support and Grille Placement, 30XA090-122**

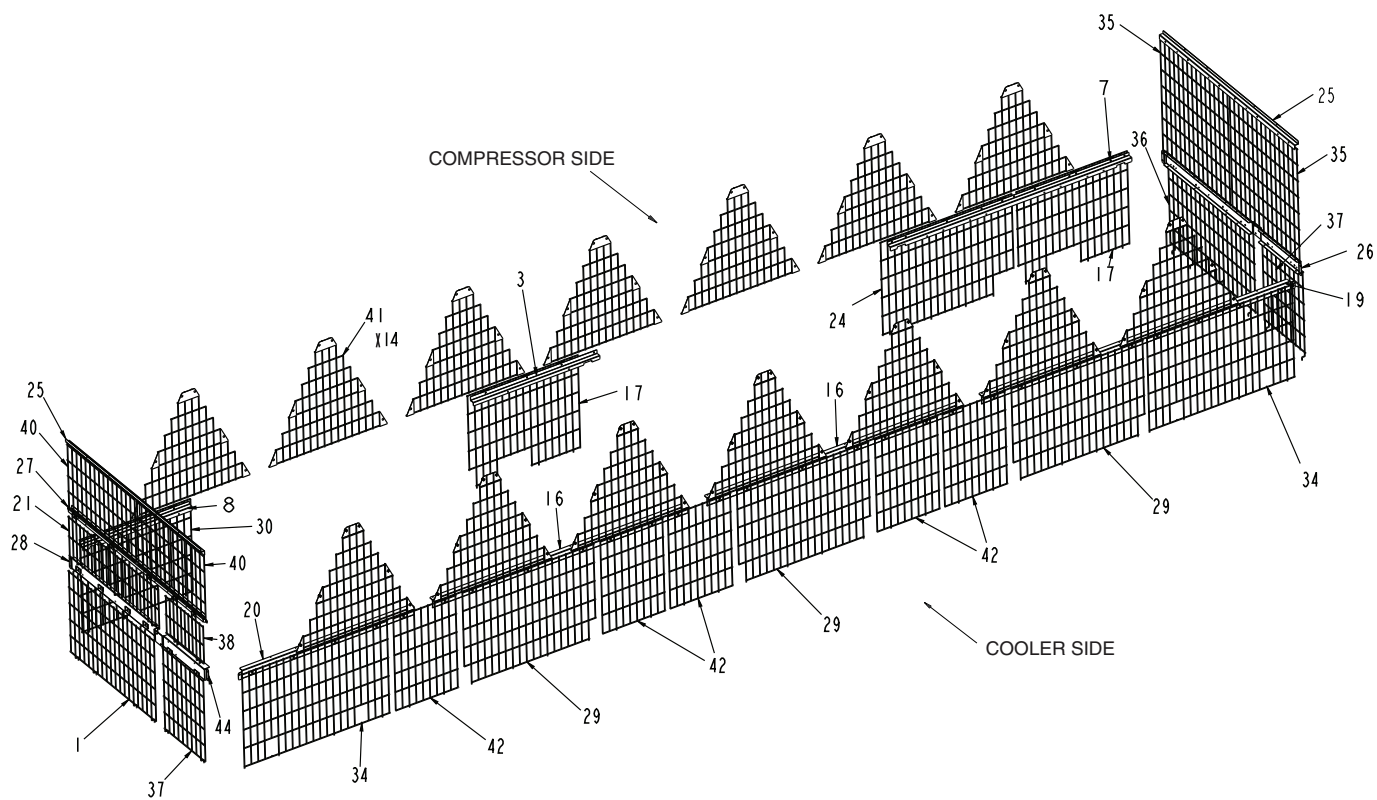


**Fig. 13 — Metal Support and Grille Placement, 30XA140-162**

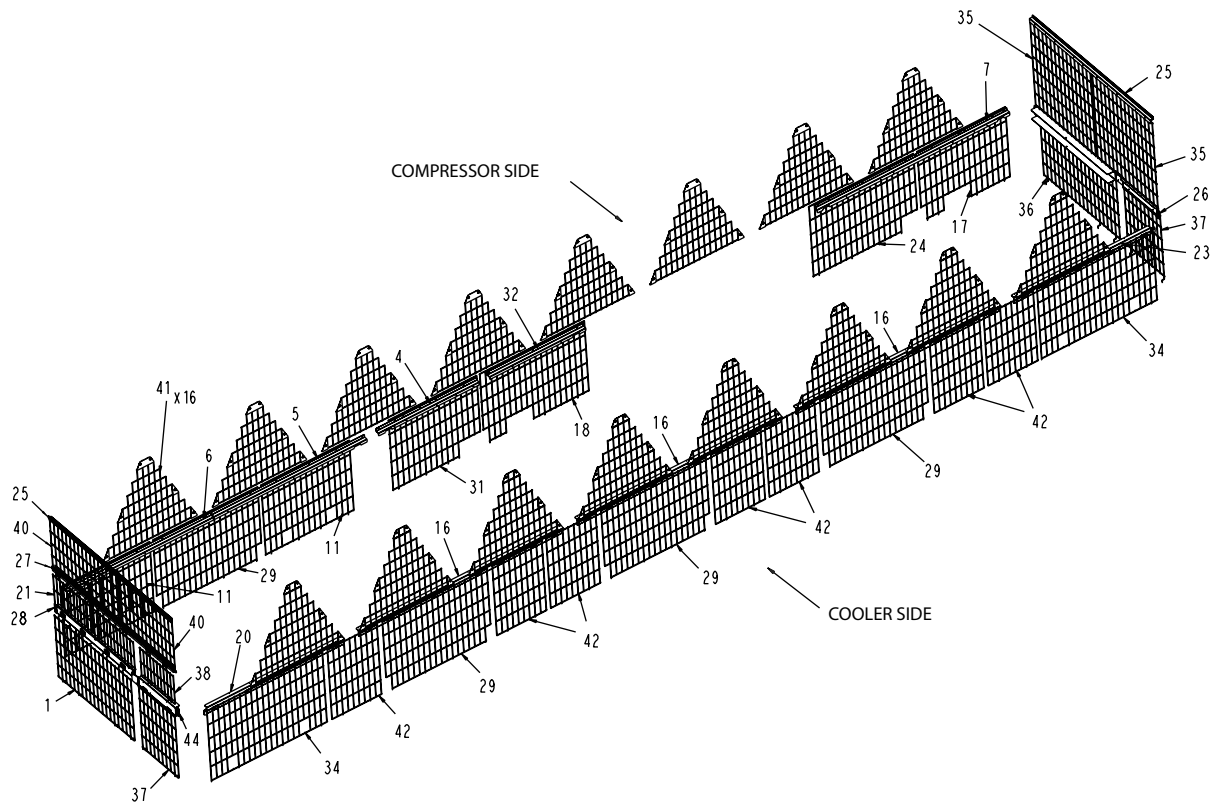




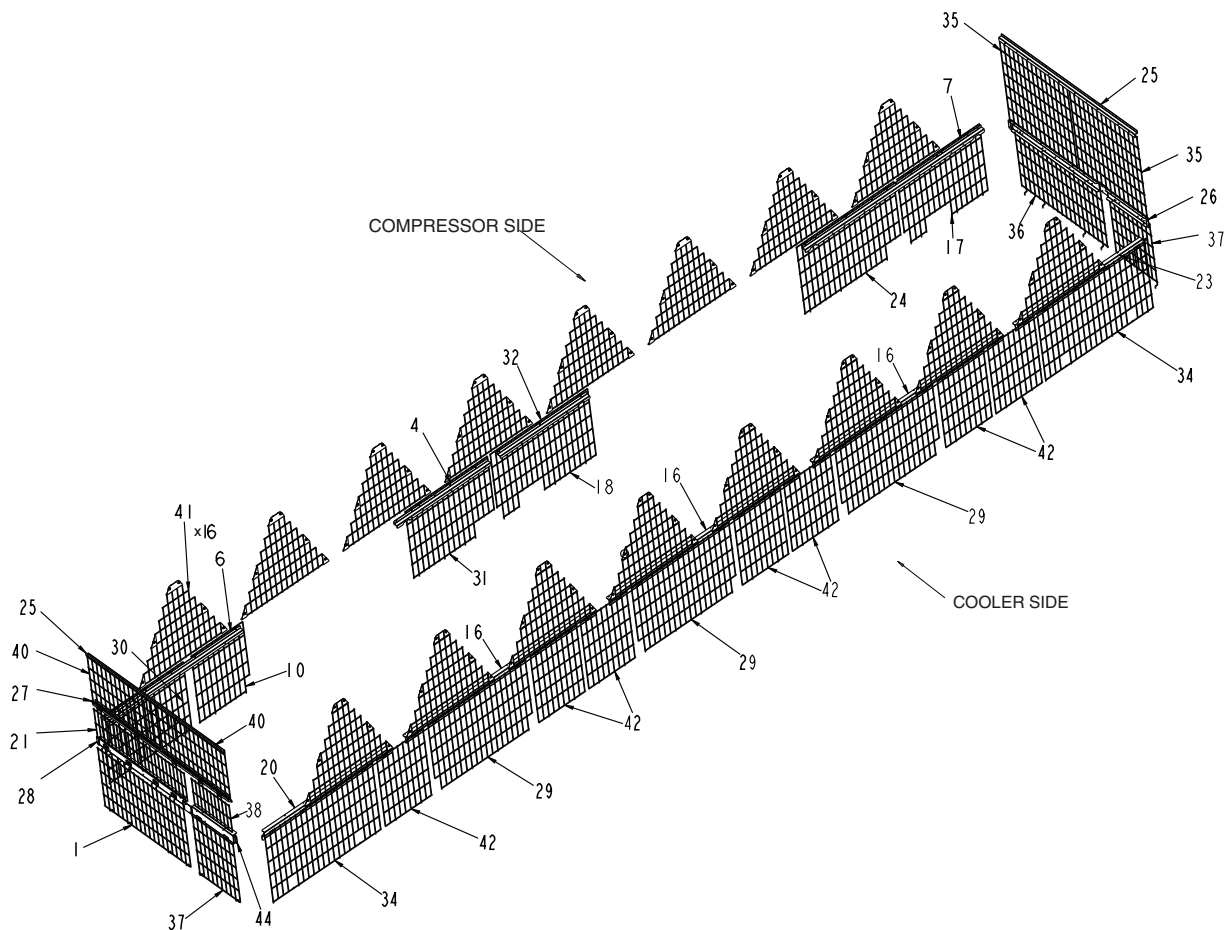
**Fig. 16 — Metal Support and Grille Placement, 30XA260-302 Units without High SCCR Option**



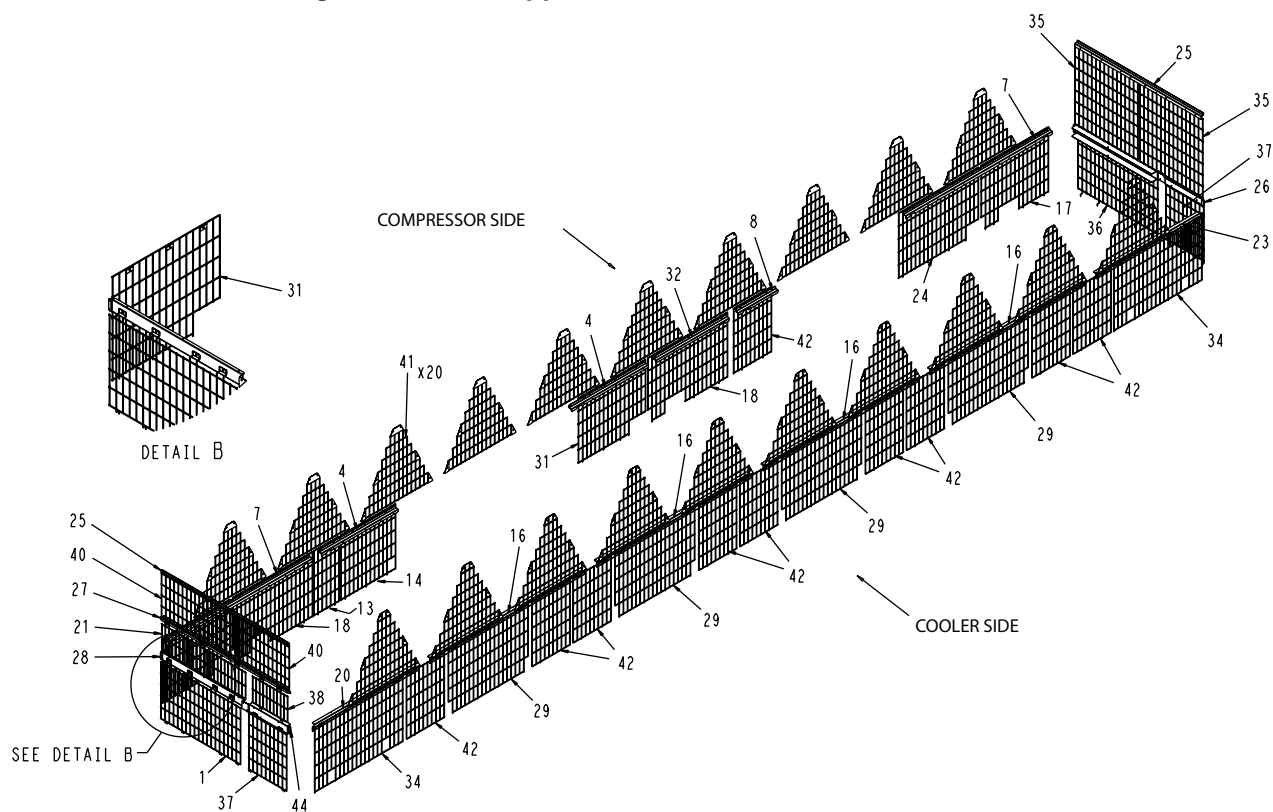
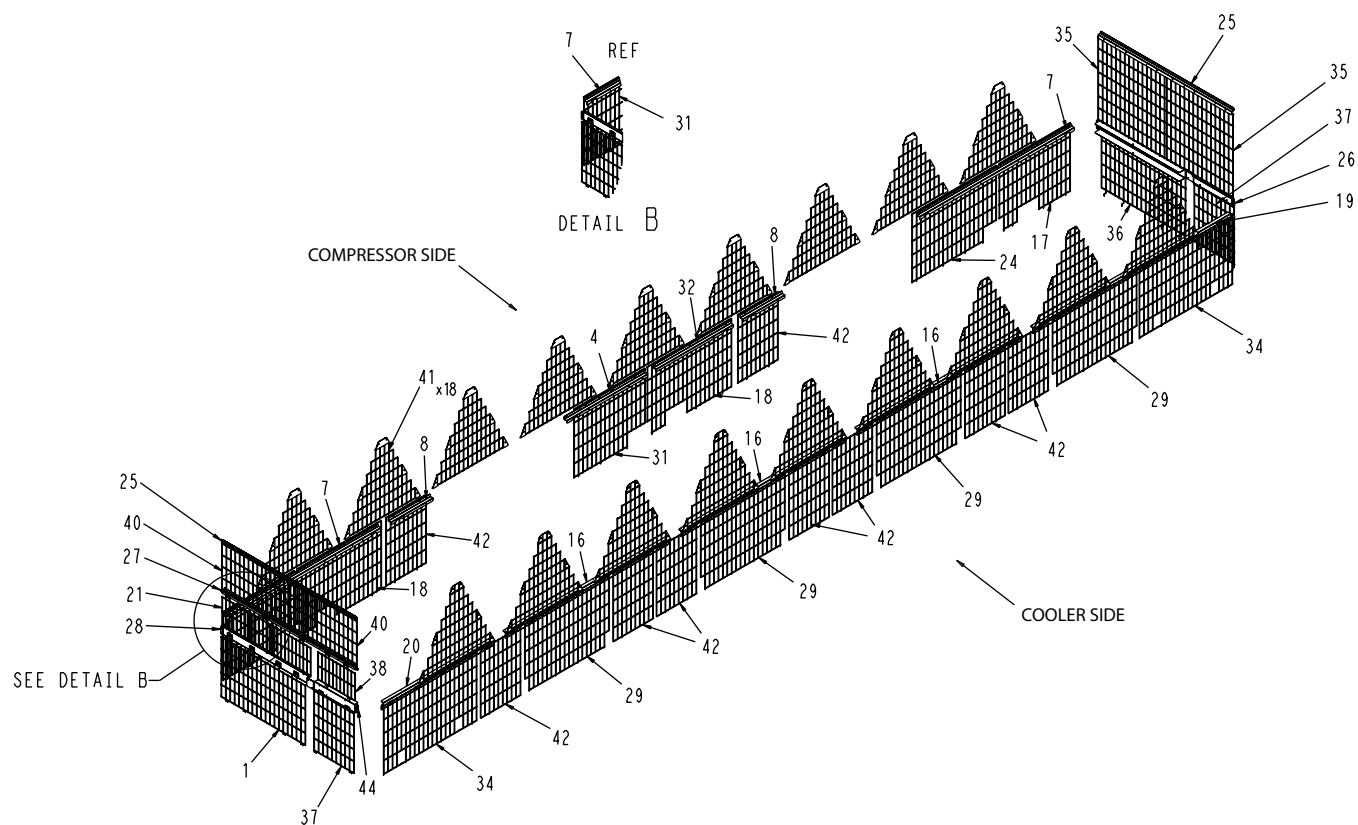
**Fig. 17 — Metal Support and Grille Placement, 30XA260-302 Units with High SCCR Option**

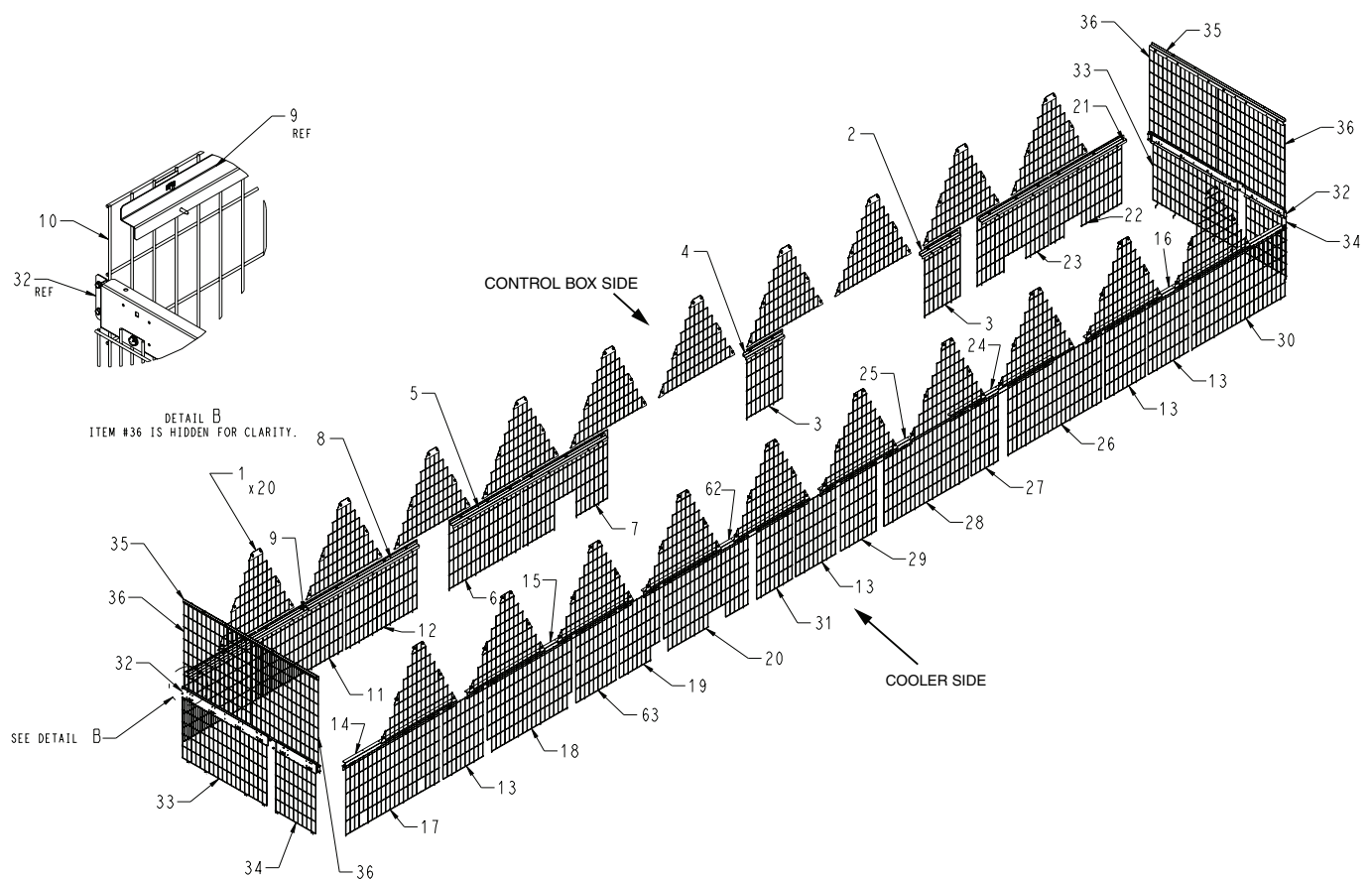
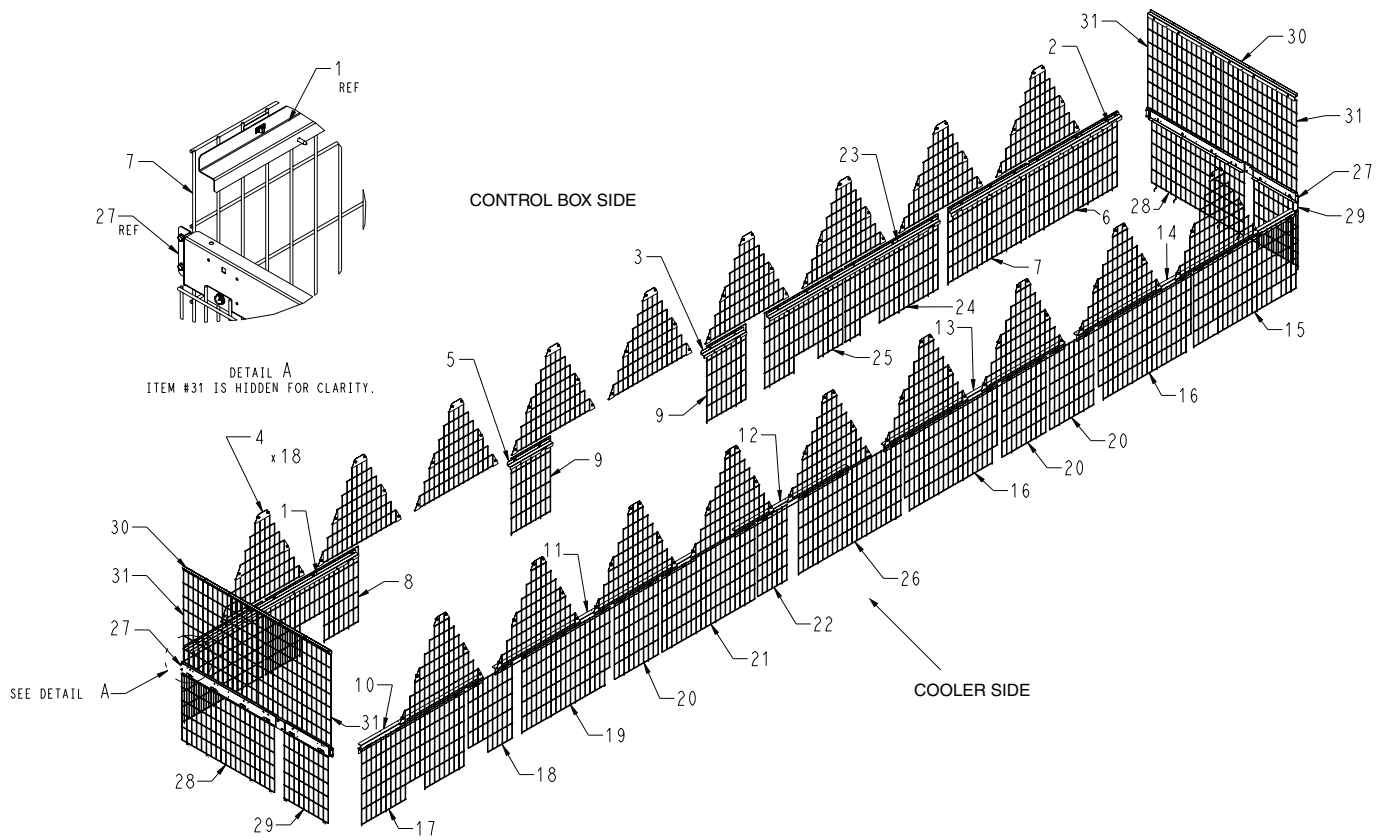


**Fig. 18 — Metal Support and Grille Placement, 30XA325-352 Units without High SCCR Option**

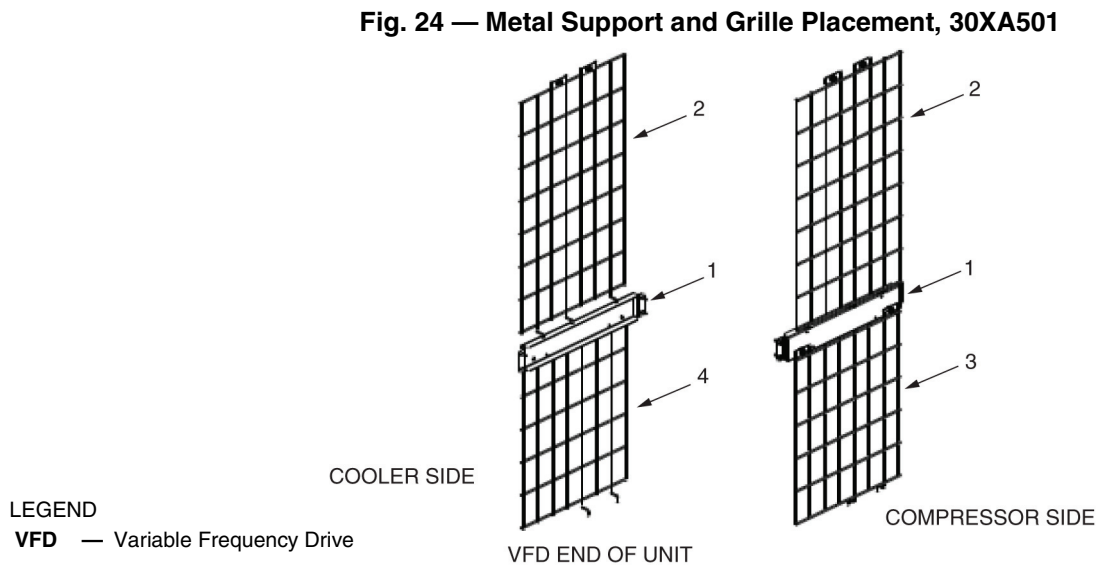
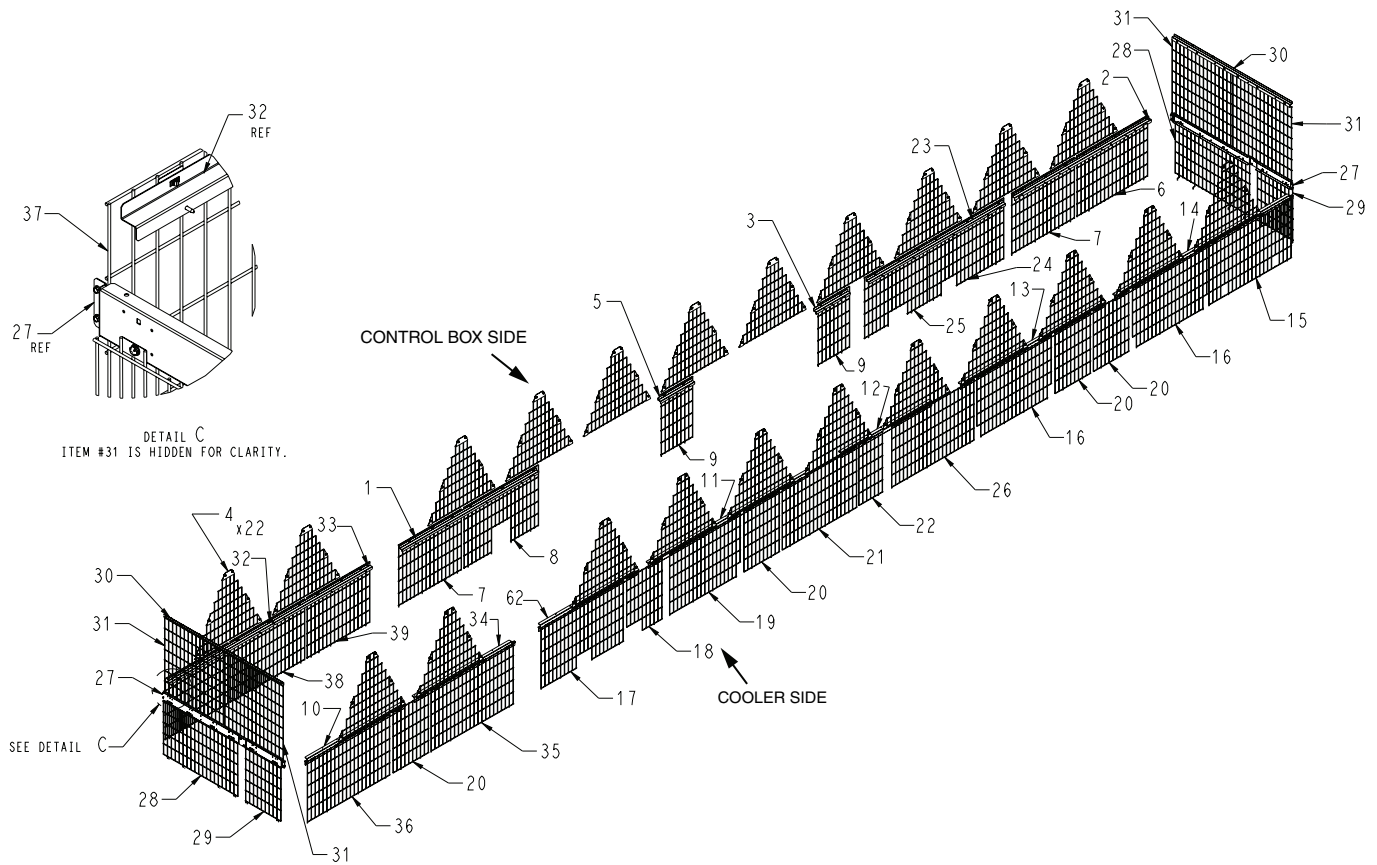


**Fig. 19 — Metal Support and Grille Placement, 30XA325-352 Units with High SCCR Option**

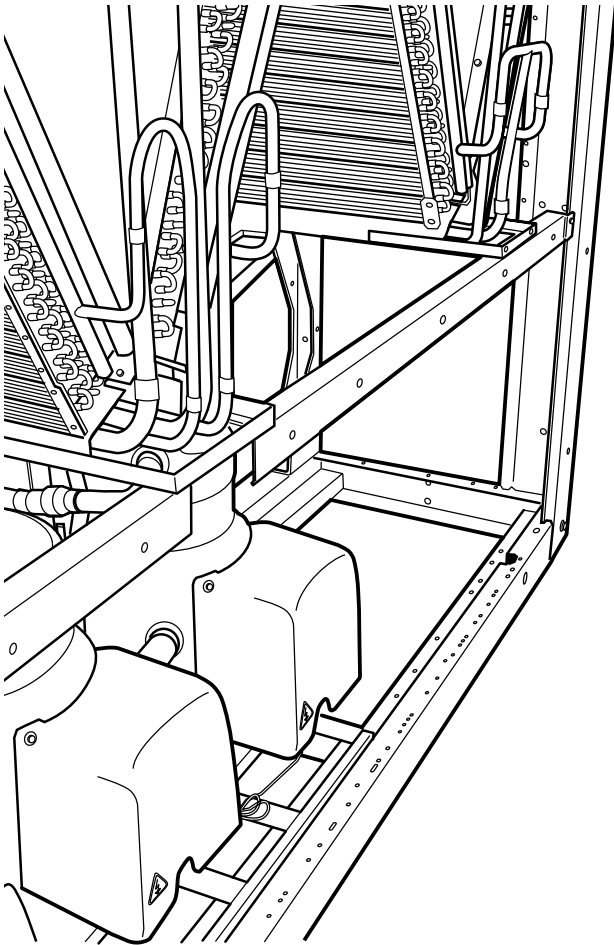




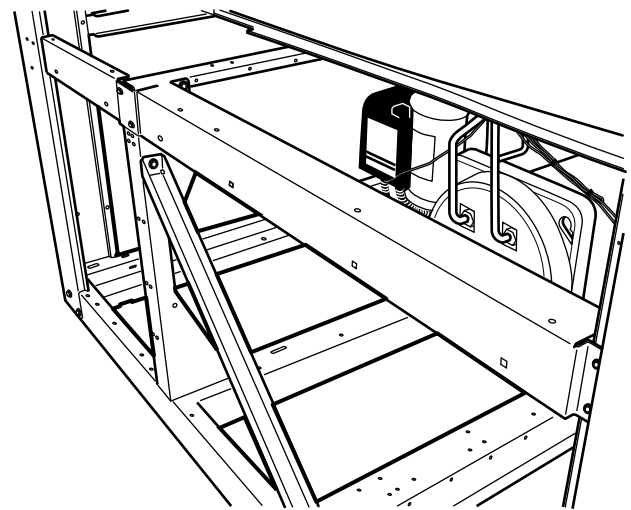




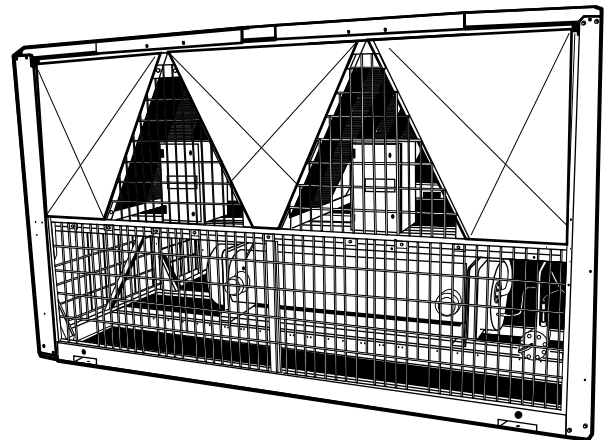




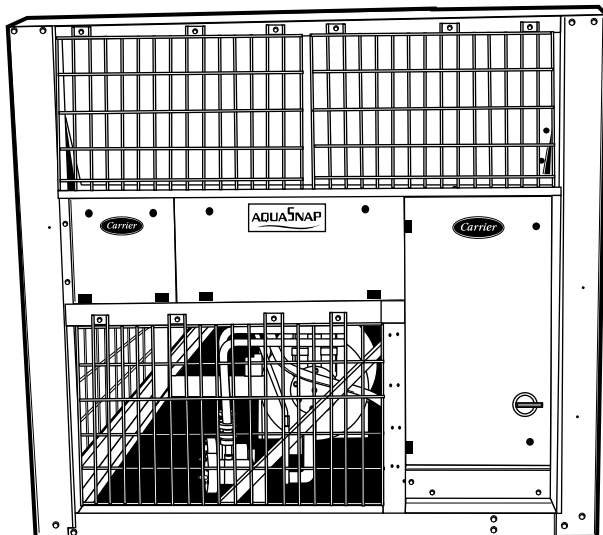
**Fig. 26 — Compressor Side with Metal Supports Installed (30RB090 Shown)**



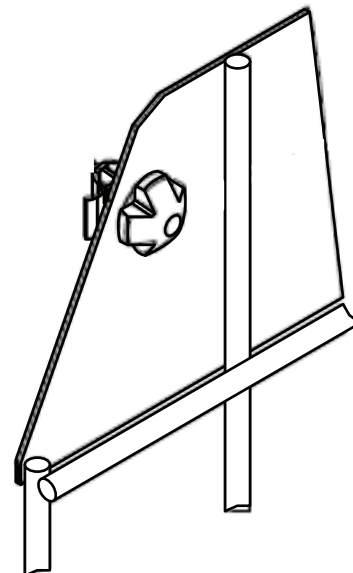
**Fig. 28 — Blank End with Metal Supports Installed (30RB090 Shown)**



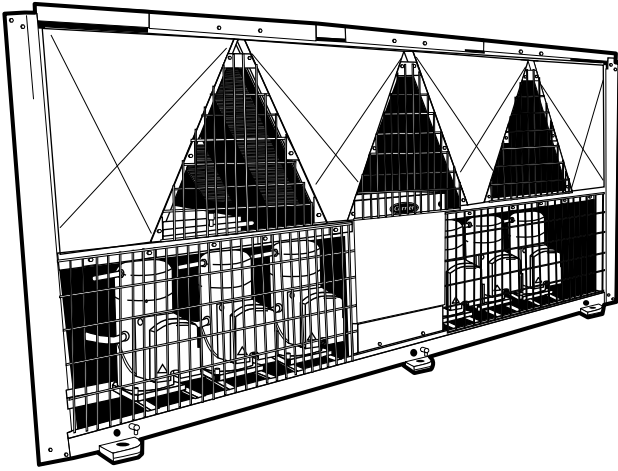
**Fig. 29 — Water Connection Side with Metal Supports/Grilles Installed (30RB090 Shown)**



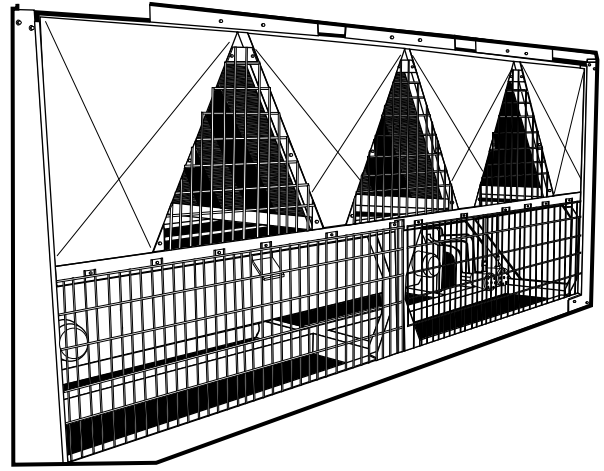
**Fig. 27 — Control Panel End with Metal Supports/Grilles Installed (30RB090 Shown)**



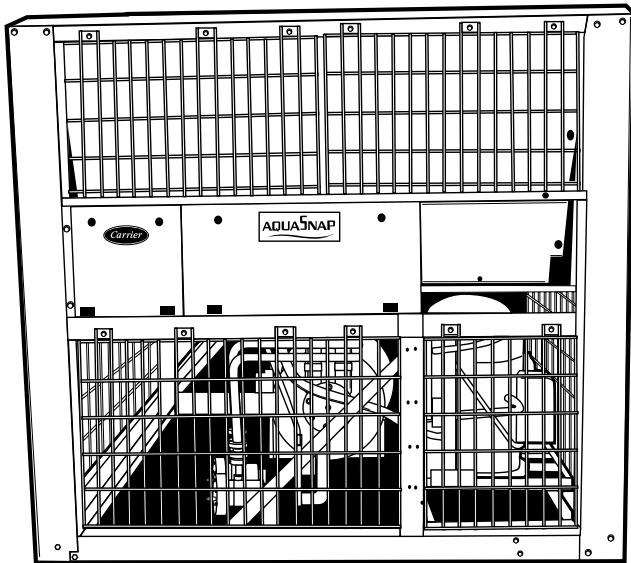
**Fig. 30 — Rubber Fastener Installation in Grille**



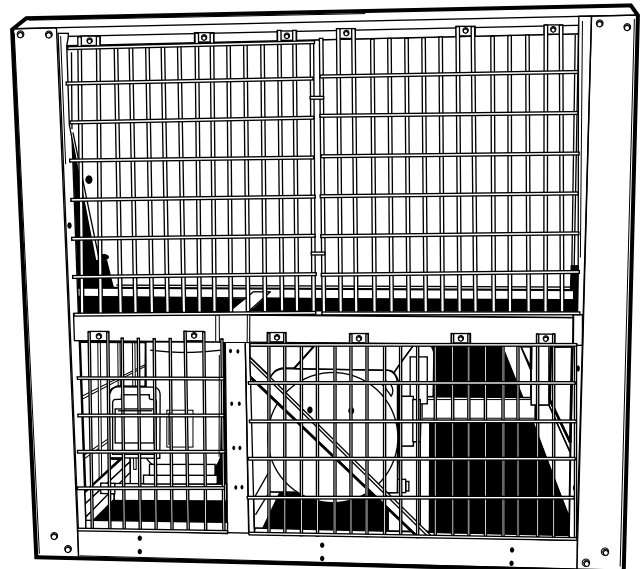
**Fig. 31 — Compressor Side,  
Installation Complete (30RB150 Shown)**



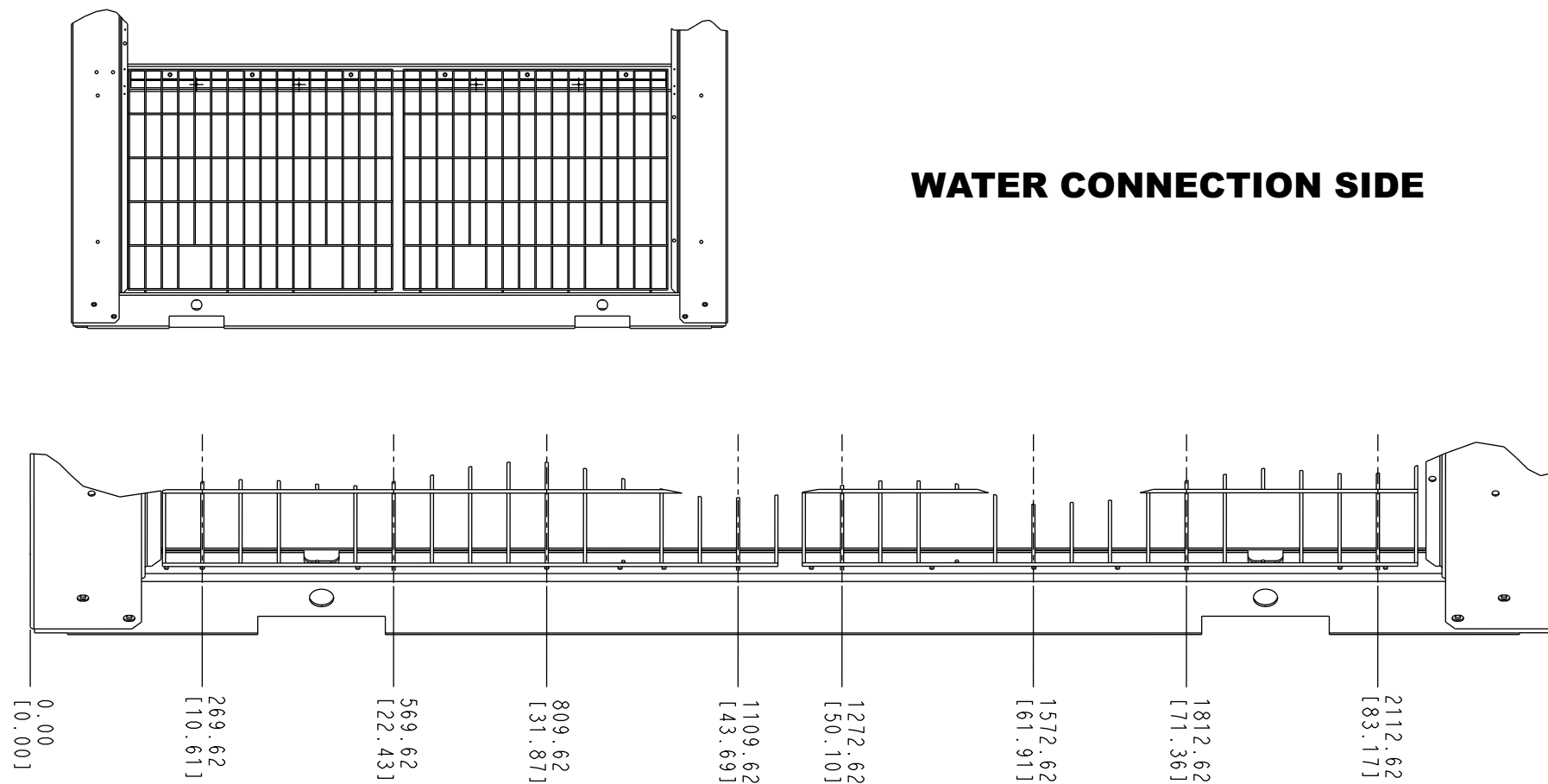
**Fig. 33 — Water Connection Side,  
Installation Complete (30RB150 Shown)**



**Fig. 32 — Control Panel End,  
Installation Complete (30RB150 Shown)**



**Fig. 34 — Blank End,  
Installation Complete (30RB150 Shown)**

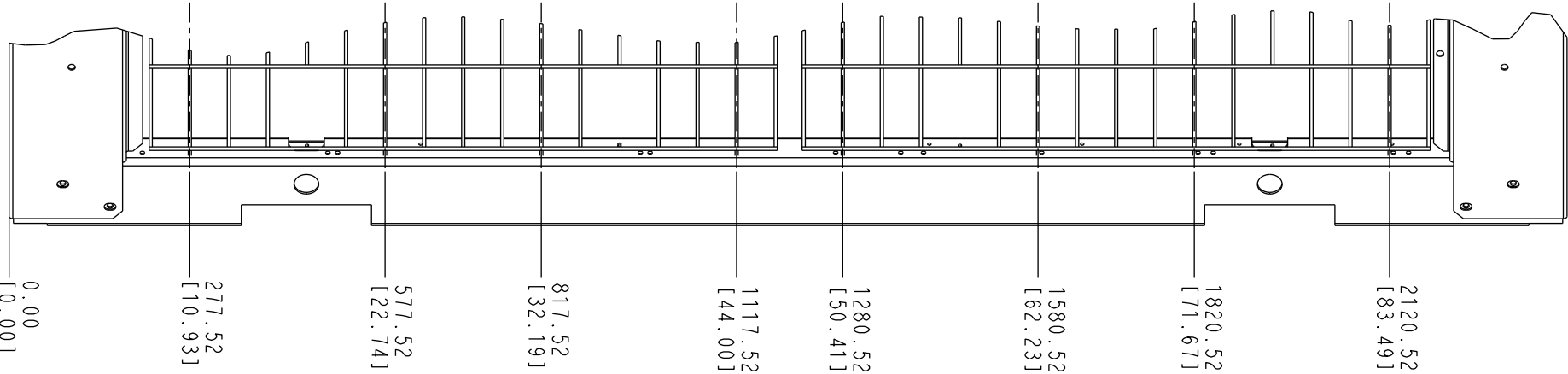
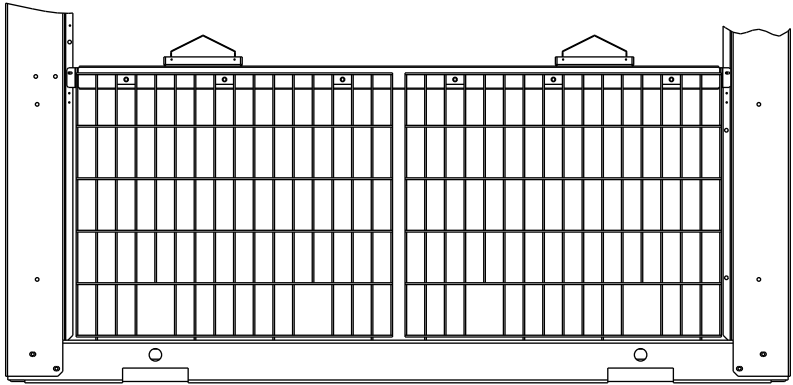


## WATER CONNECTION SIDE

NOTE: Dimensions are provided in mm [inches].

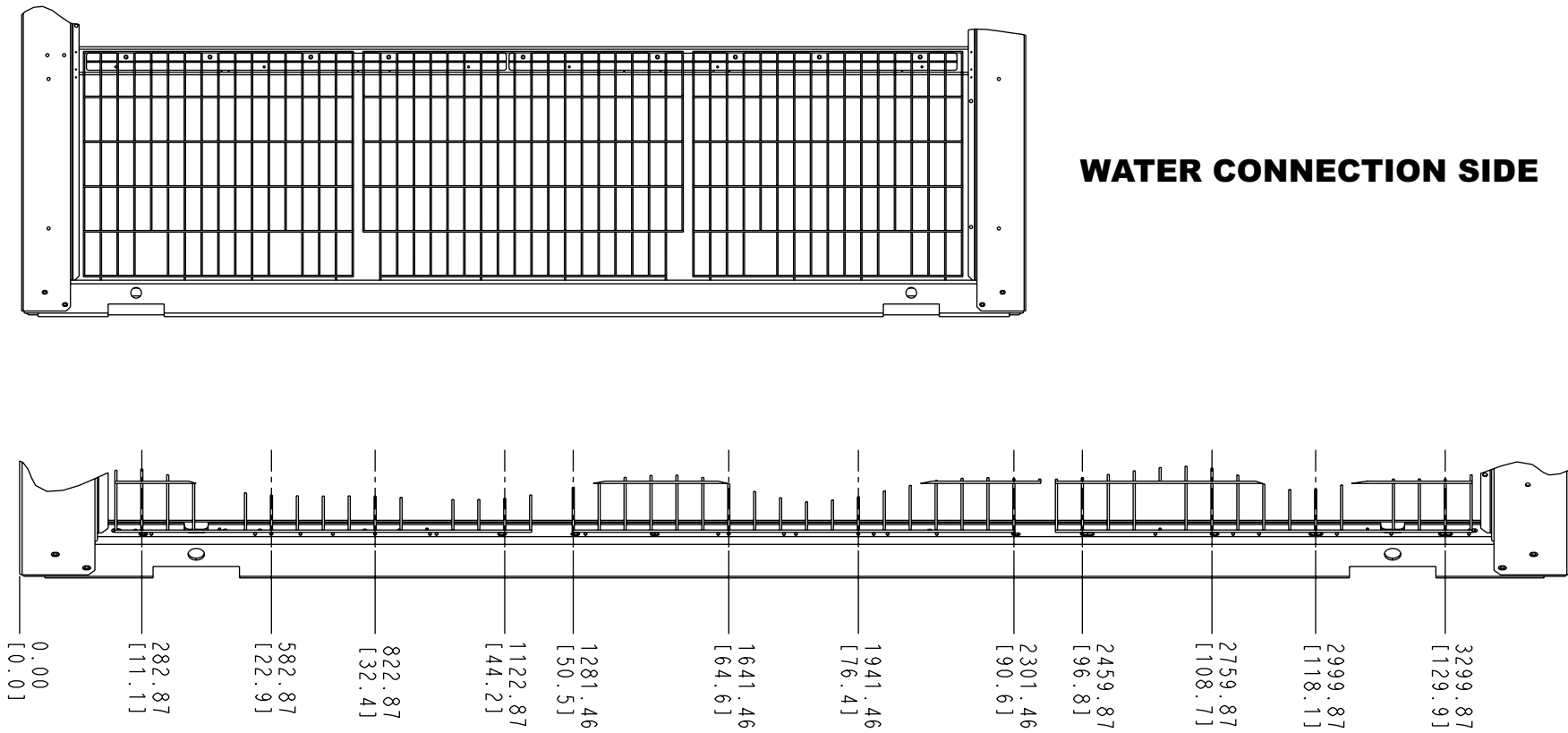
Fig. 35 — Grille Post Holes, 30RB060-080

**COMPRESSOR SIDE**



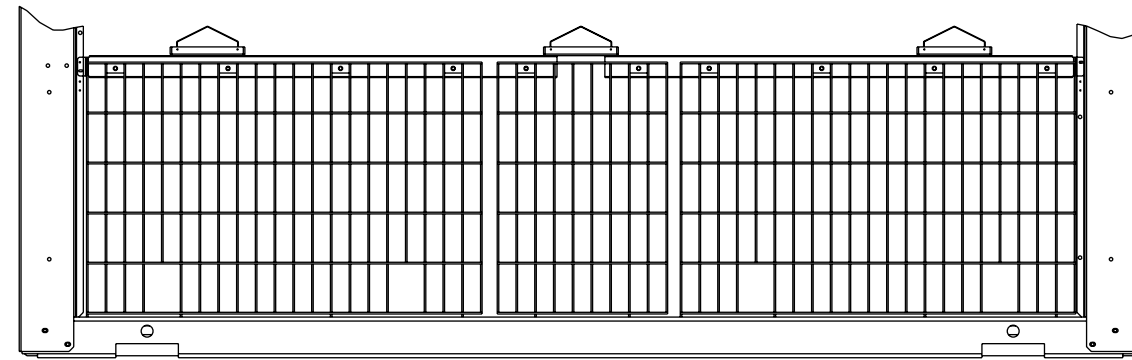
NOTE: Dimensions are provided in mm [inches].

**Fig. 35 — Grille Post Holes, 30RB060-080 (cont)**

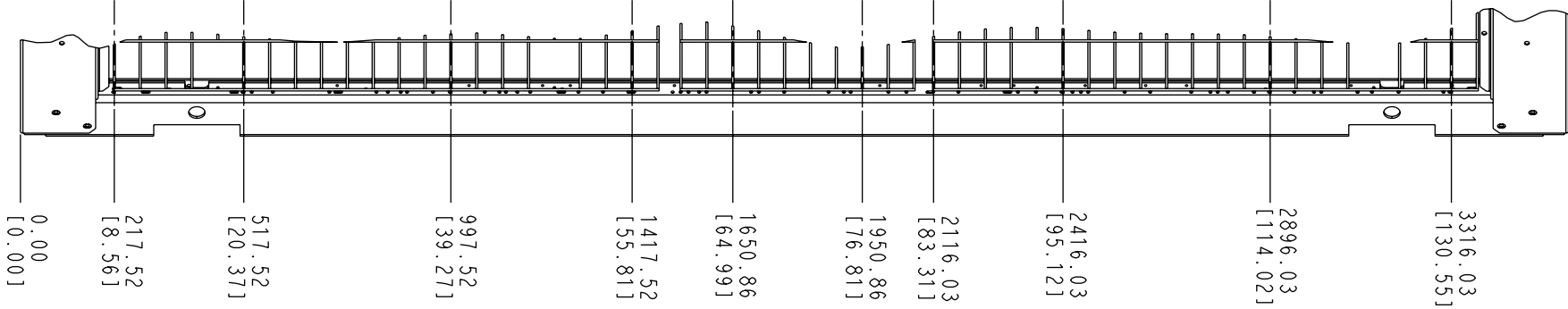


NOTE: Dimensions are provided in mm [inches].

Fig. 36 — Grille Post Holes, 30RB090-110

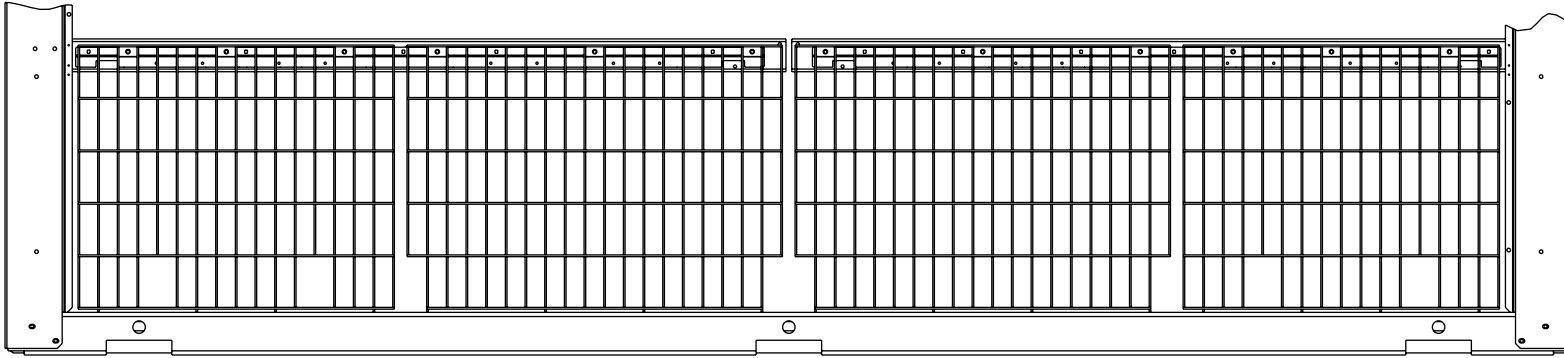


**COMPRESSOR SIDE**

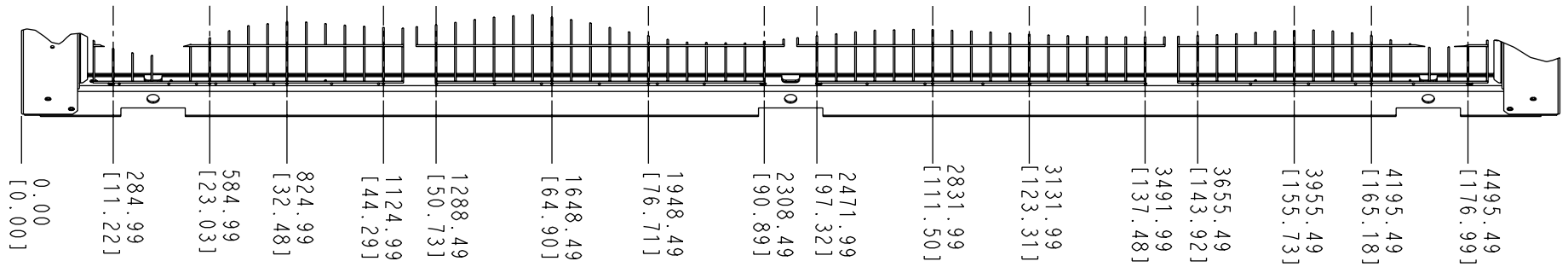


NOTE: Dimensions are provided in mm [inches].

**Fig. 36 — Grille Post Holes, 30RB090-110 (cont)**

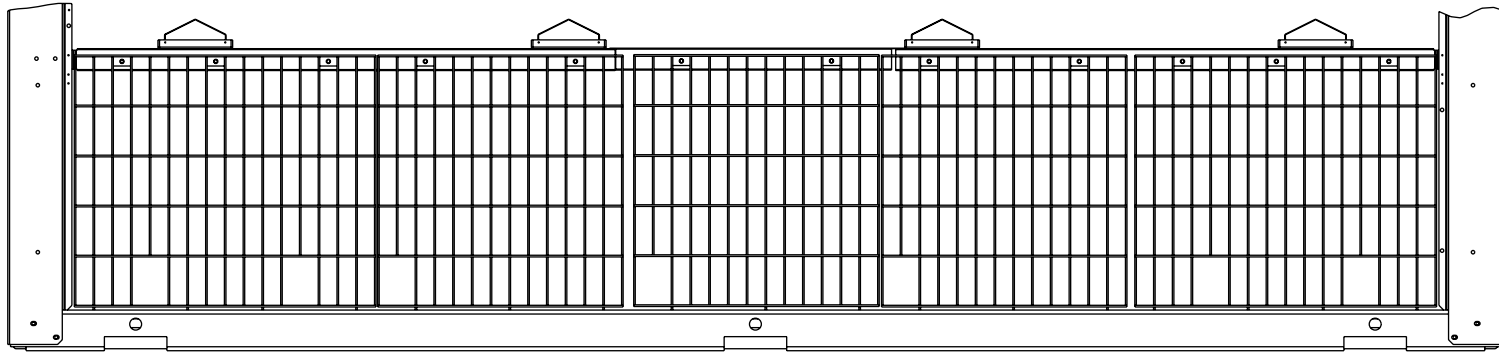


## WATER CONNECTION SIDE

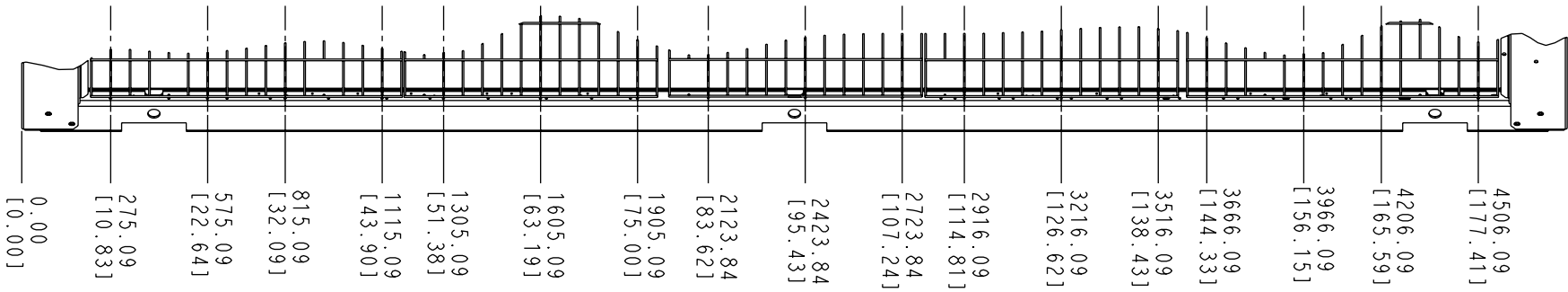


NOTE: Dimensions are provided in mm [inches].

Fig. 37 — Grille Post Holes, 30RB120-150



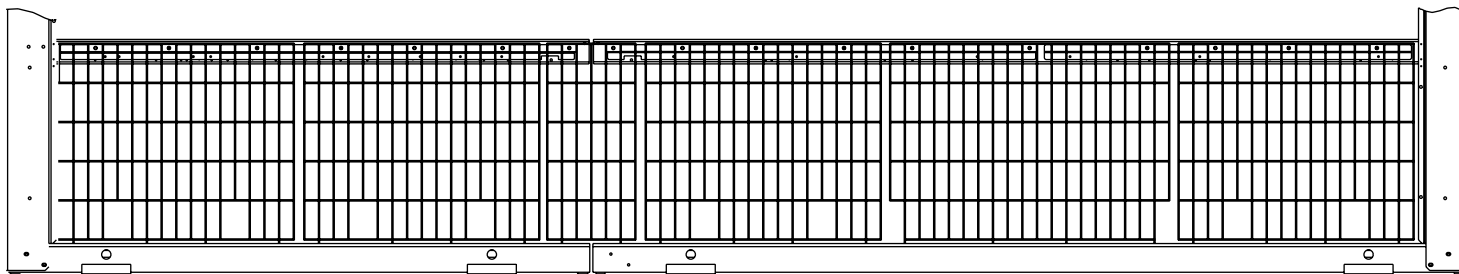
## COMPRESSOR SIDE



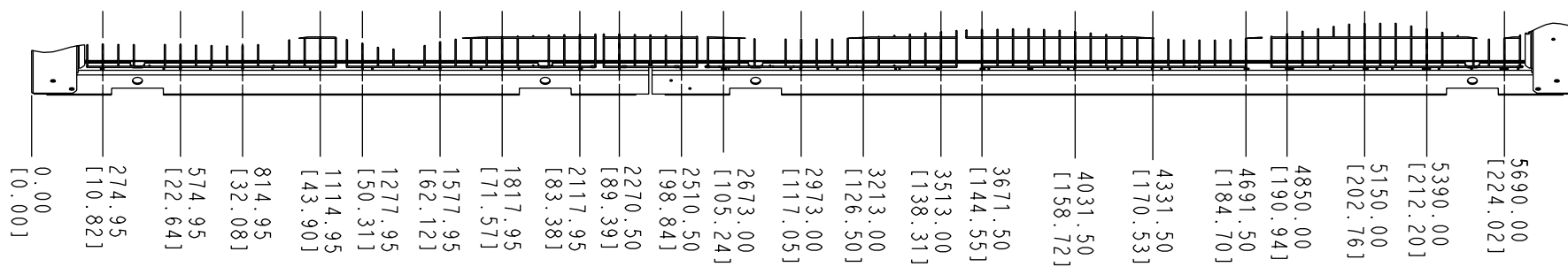
NOTE: Dimensions are provided in mm [inches].

Fig. 37 — Grille Post Holes, 30RB120-150 (cont)



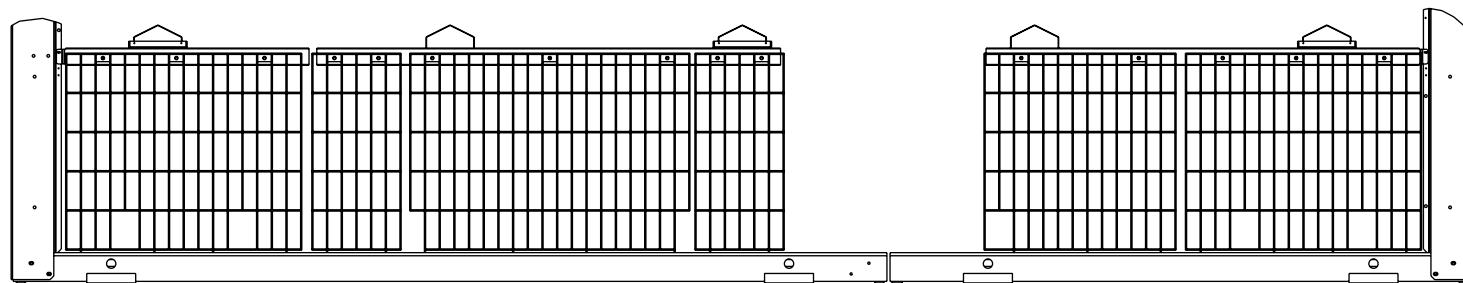


## WATER CONNECTION SIDE

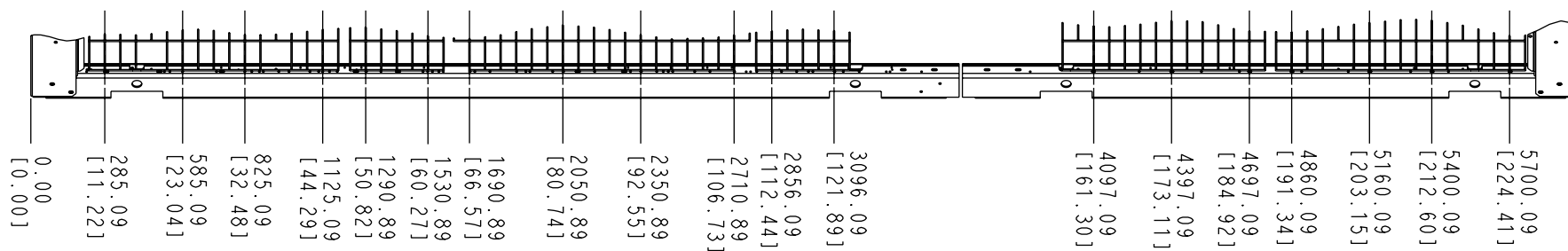


NOTE: Dimensions are provided in mm [inches].

Fig. 38 — Grille Post Holes, 30RB160,170



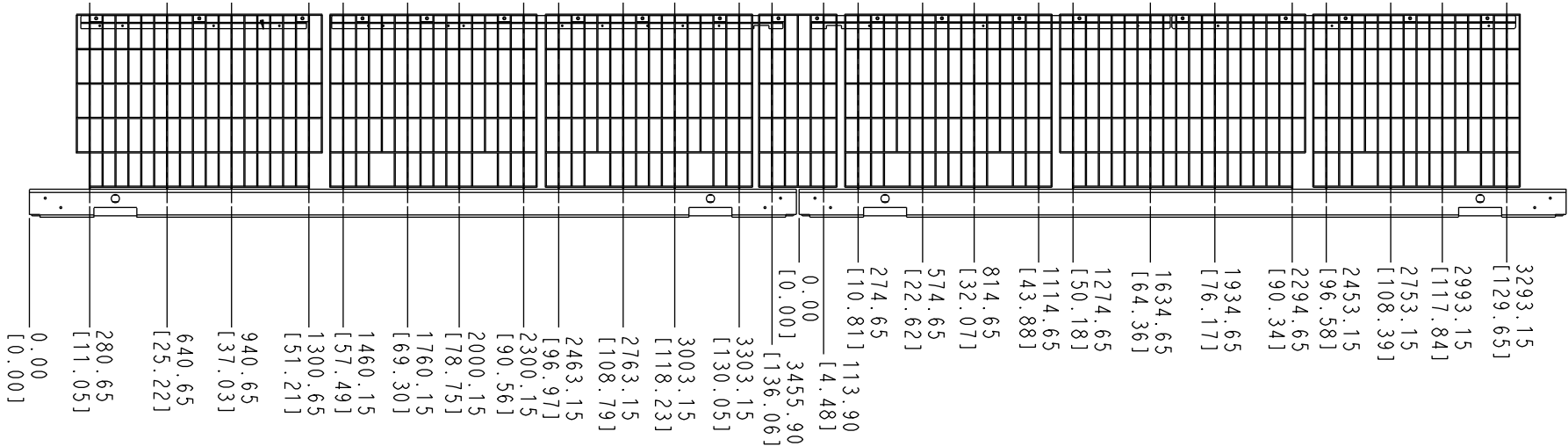
## COMPRESSOR SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 38 — Grille Post Holes, 30RB160,170 (cont)

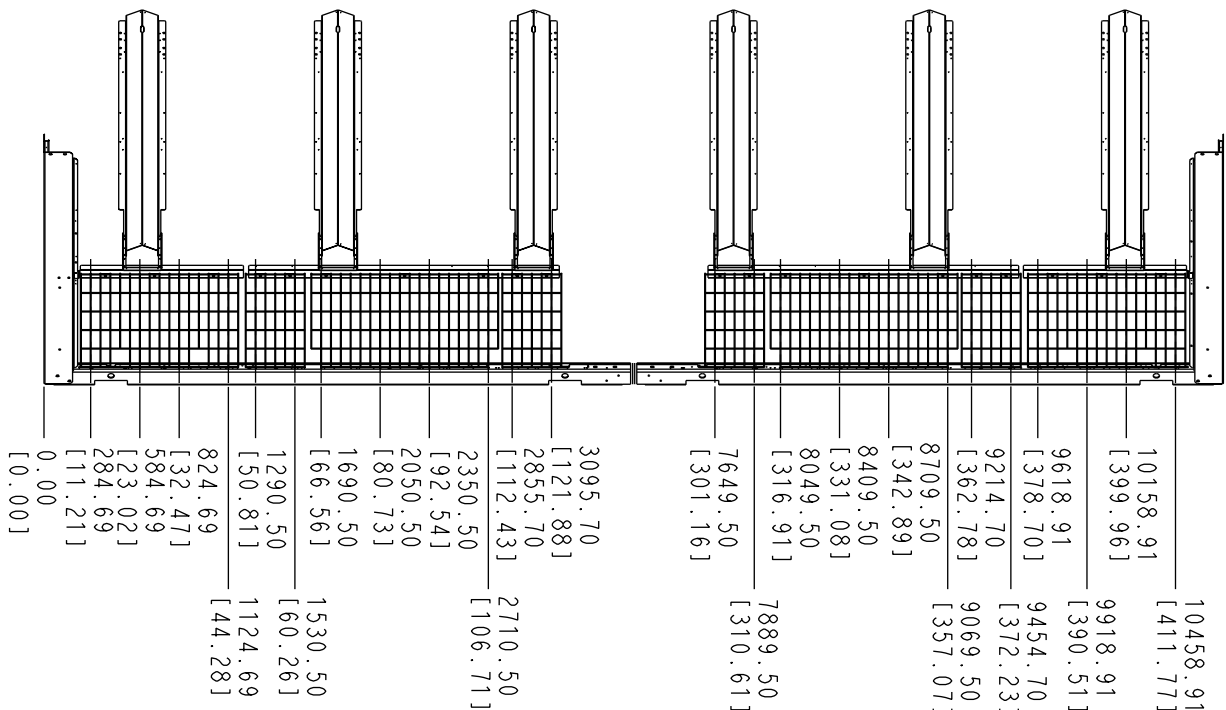
WATER CONNECTION SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 39 — Grille Post Holes, 30RB190

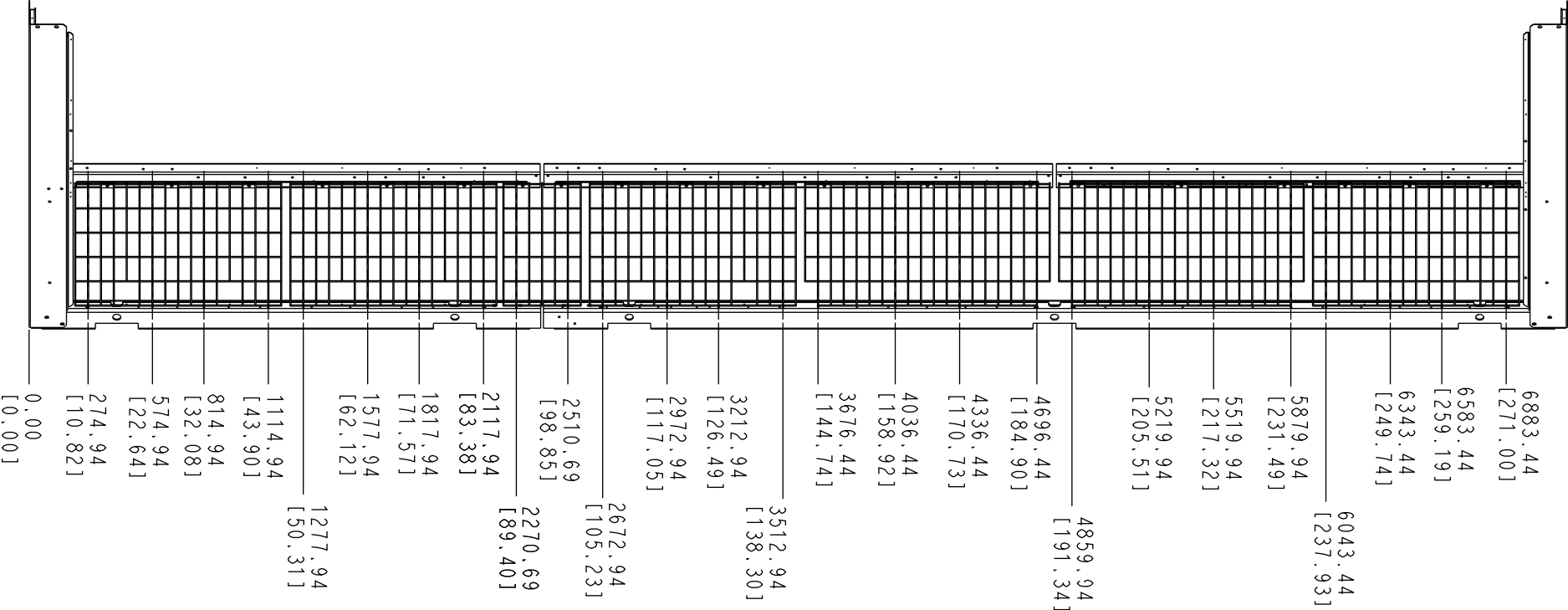
COMPRESSOR SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 39 — Grille Post Holes, 30RB190 (cont)

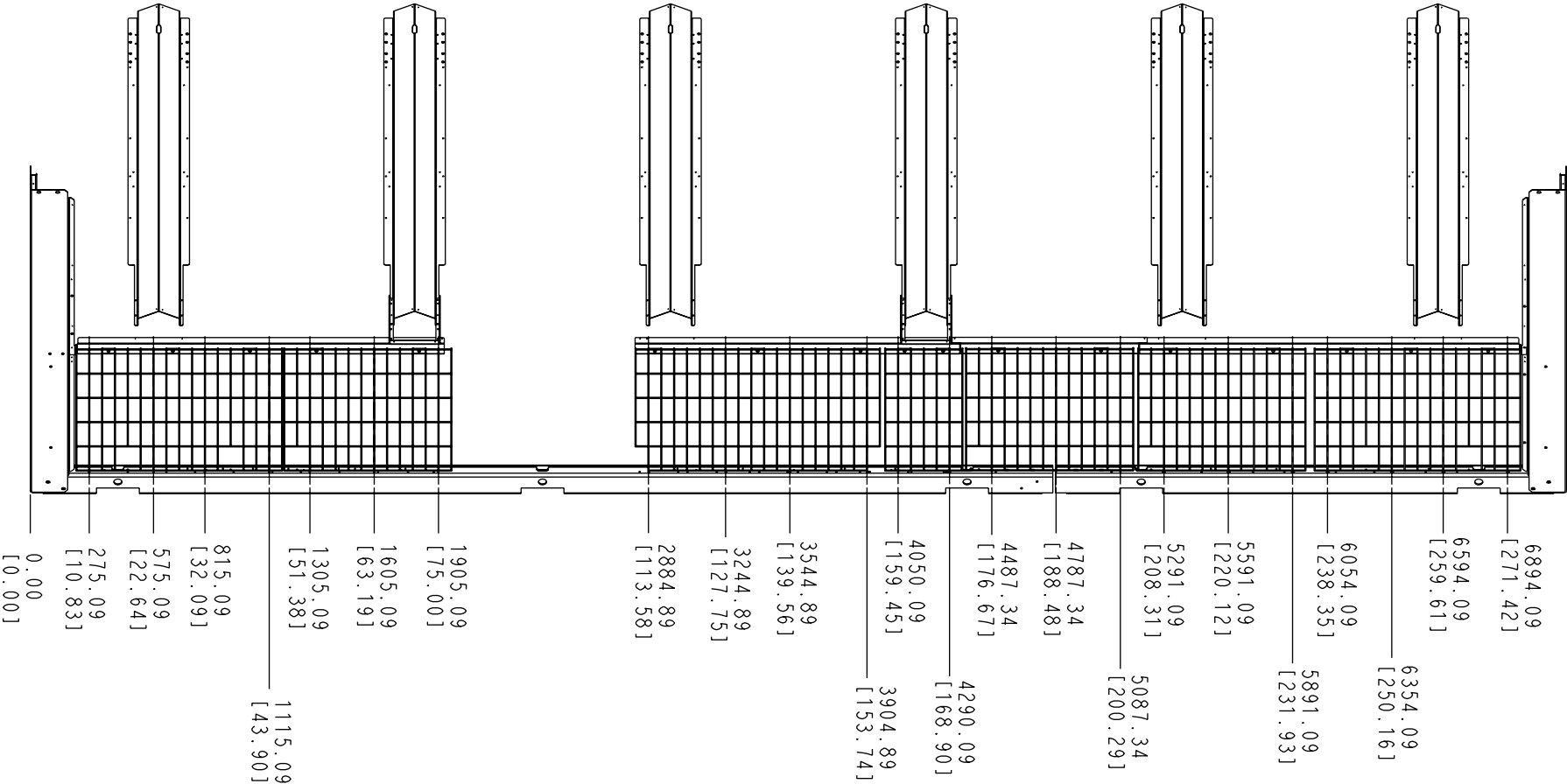
WATER CONNECTION SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 40 — Grille Post Holes, 30RB210,225

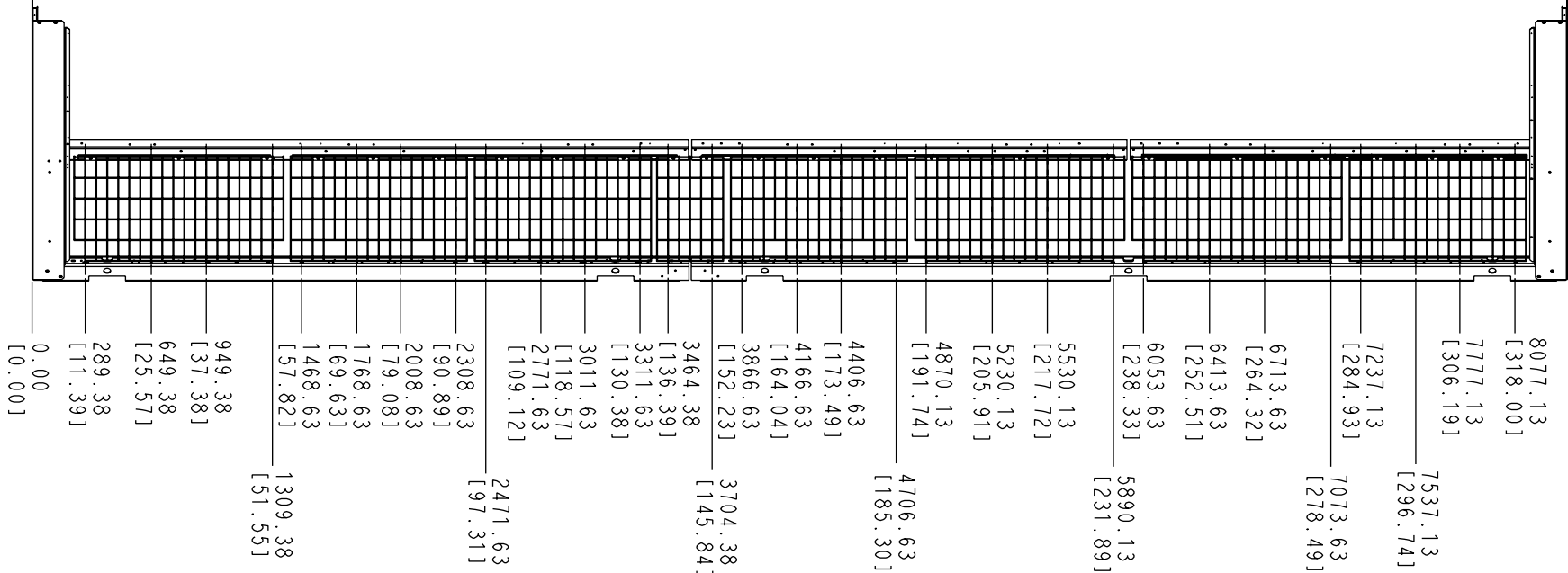
COMPRESSOR SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 40 — Grille Post Holes, 30RB210,225 (cont)

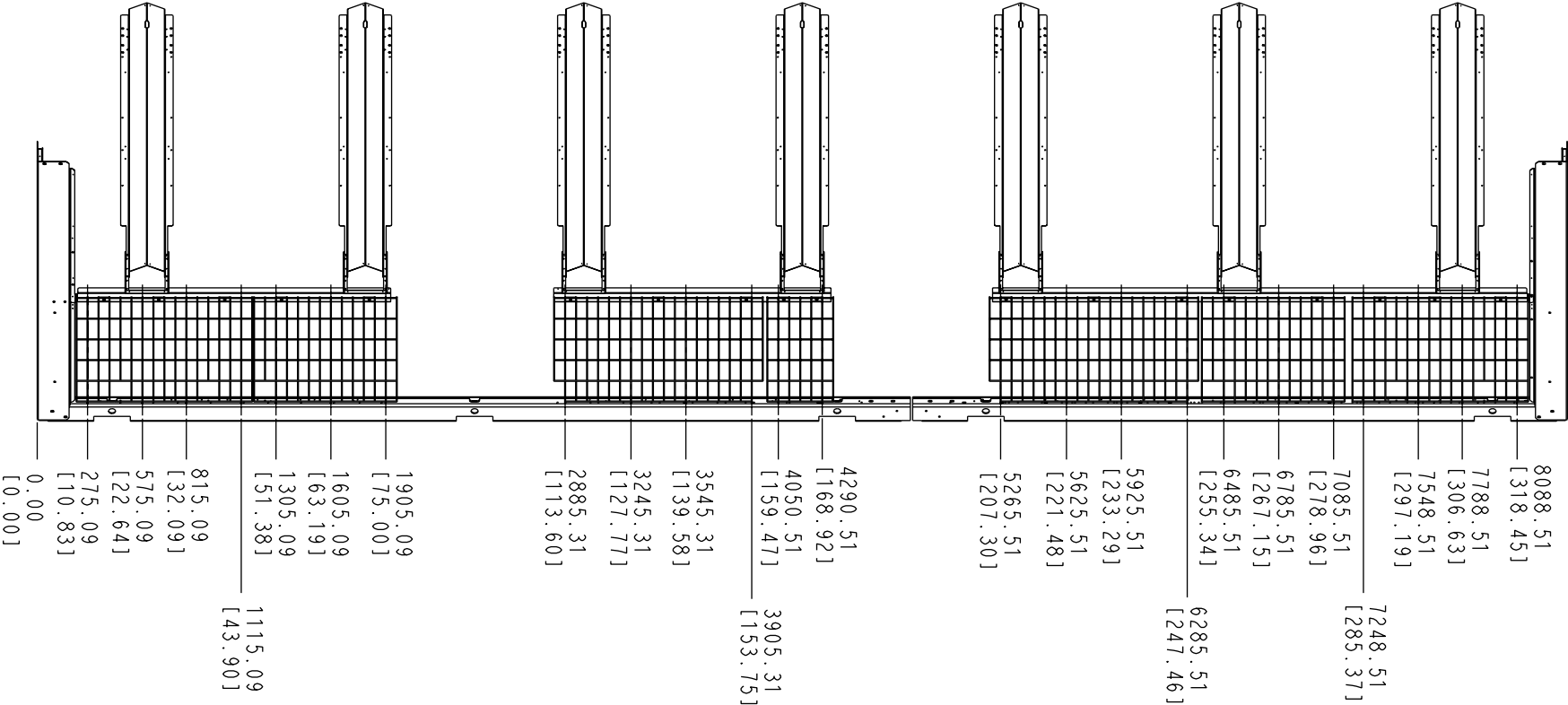
WATER CONNECTION SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 41 — Grille Post Holes, 30RB250

COMPRESSOR SIDE

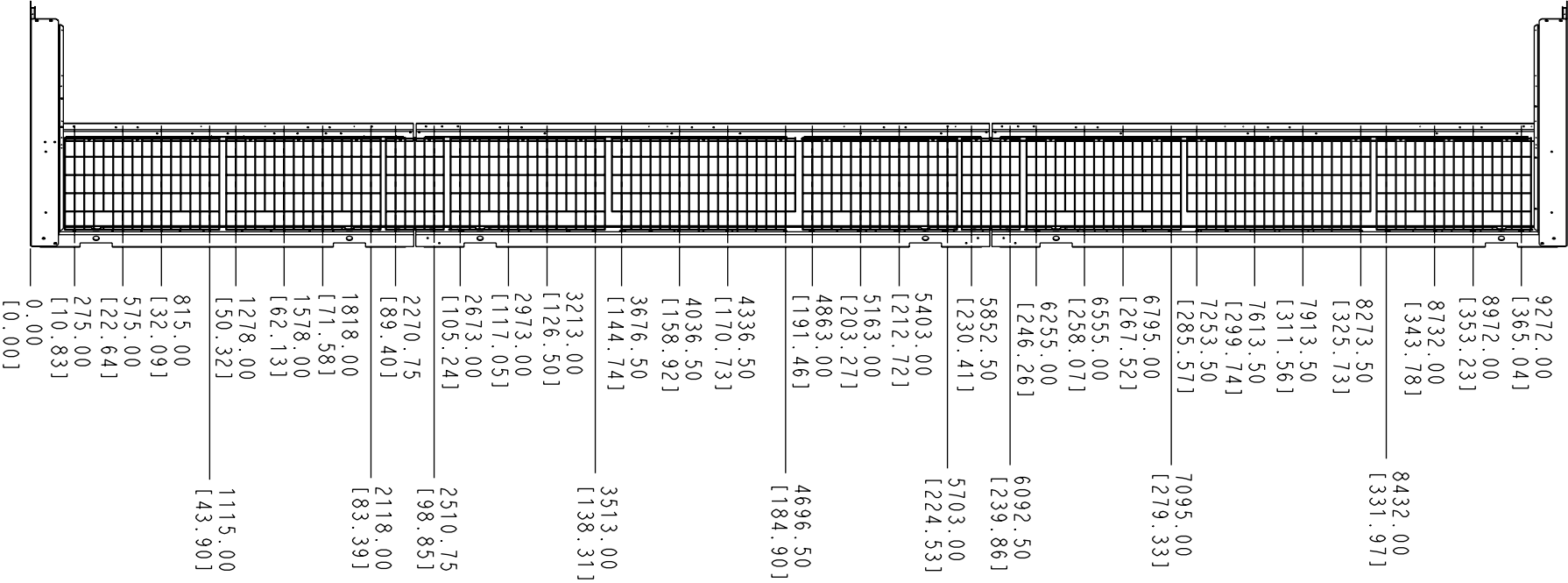


NOTE: Dimensions are provided in mm [inches].

Fig. 41 — Grille Post Holes, 30RB250 (cont)



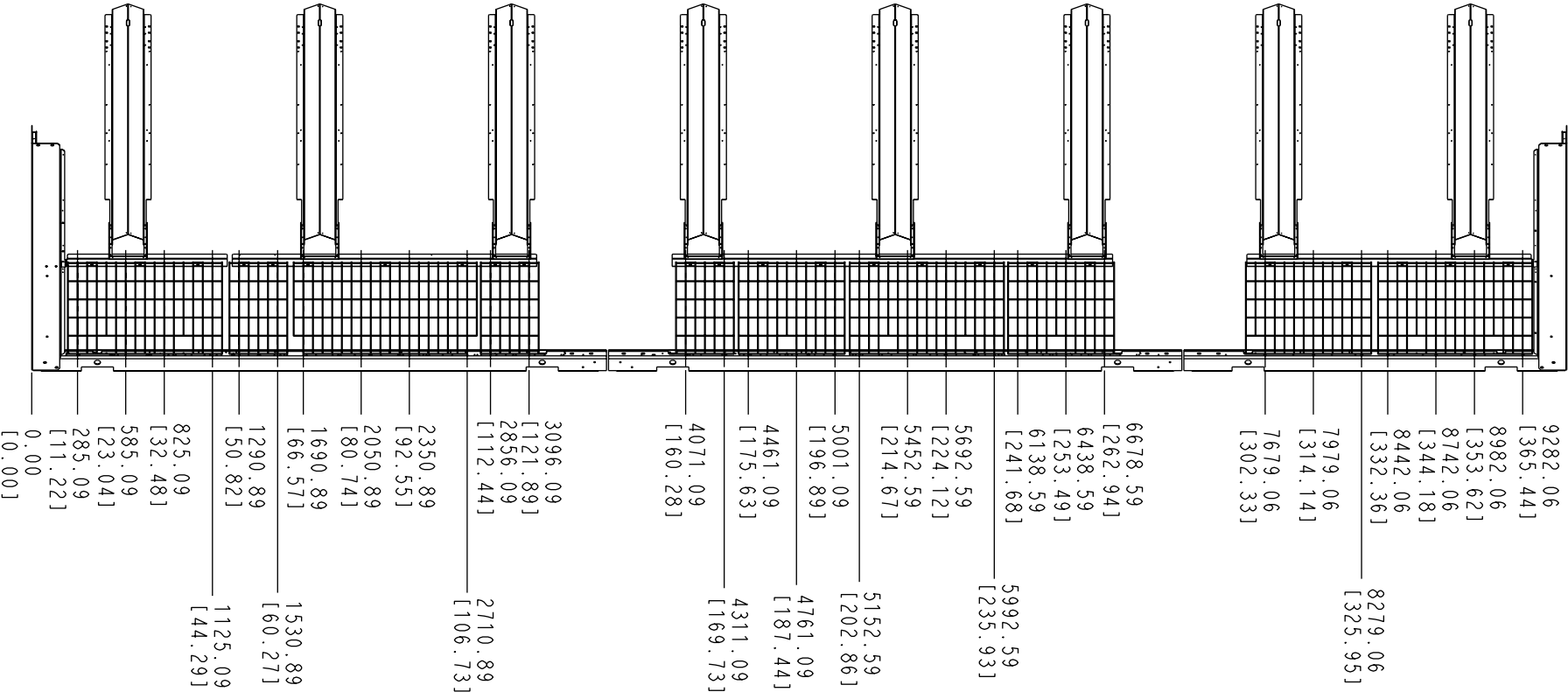
WATER CONNECTION SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 42 — Grille Post Holes, 30RB275

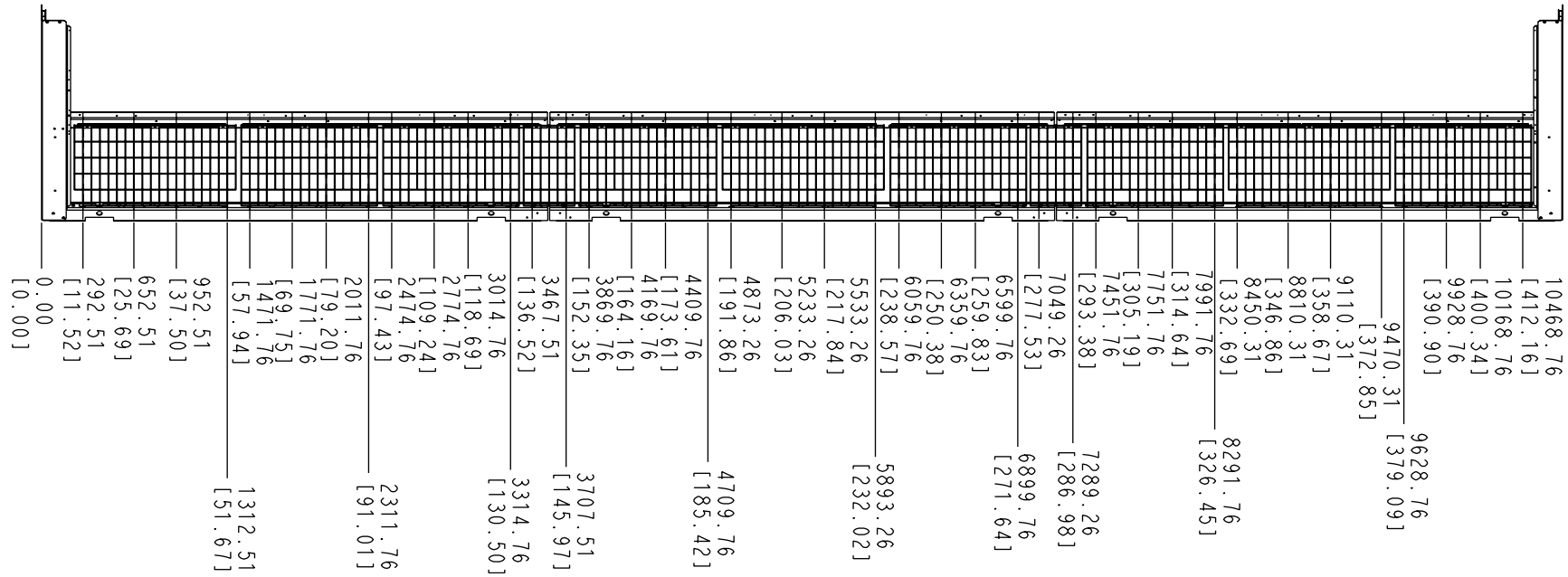
COMPRESSOR SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 42 — Grille Post Holes, 30RB275 (cont)

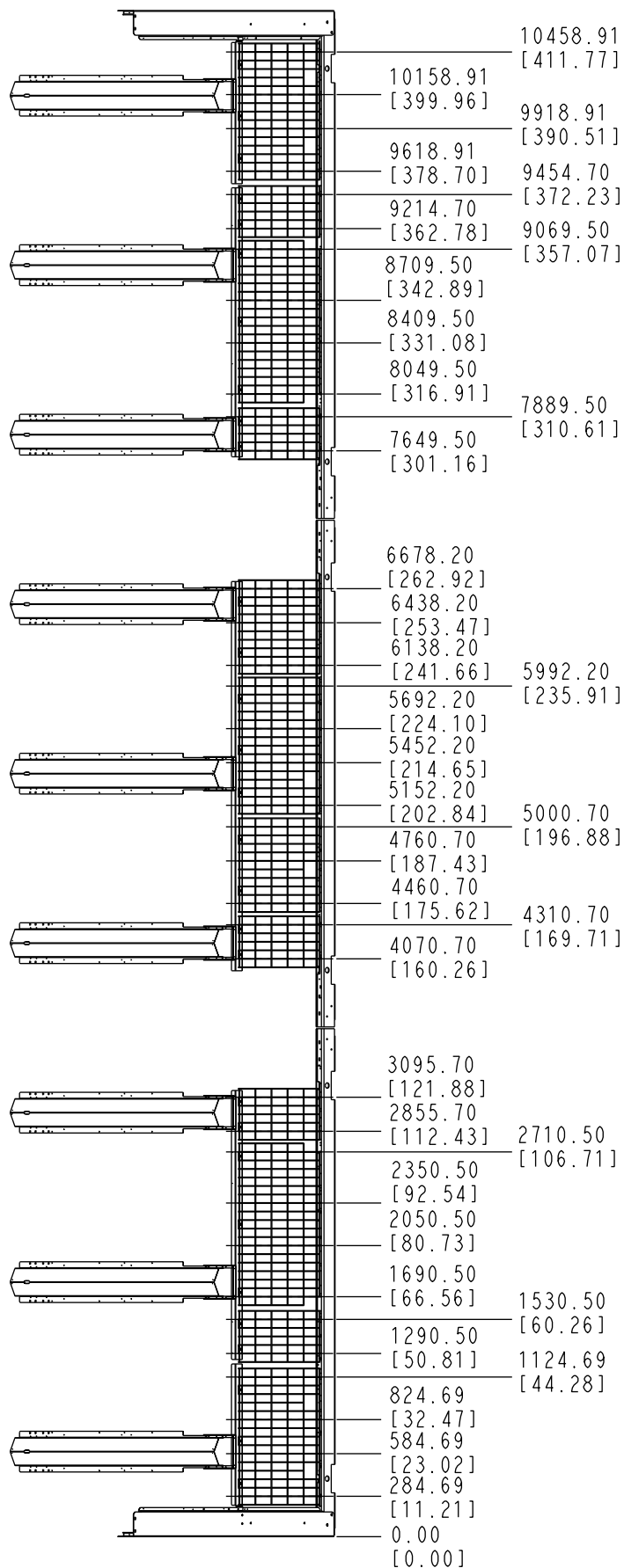
WATER CONNECTION SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 43 — Grille Post Holes, 30RB300

# COMPRESSOR SIDE



NOTE: Dimensions are provided in mm [inches].

Fig. 43 — Grille Post Holes, 30RB300 (cont)