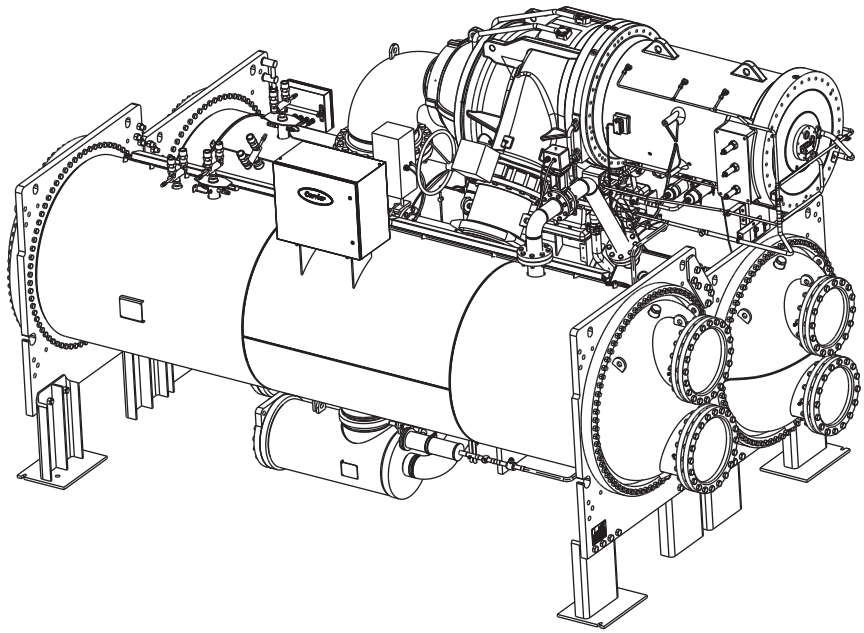
Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

This service part guide includes information for the 19XR machines with frame #7 compressor with Frame B, C & D Vessels.



How To Use This Catalog

1. This Catalog Presents The Most Commonly Used Specified Replacement Parts For The Standard 19XR Centrifugal Refrigeration Machine And Is Not Applicable To Any Special Order Machines. (Contact Carrier With Machine Serial Number For Any Special Order Machine Parts.)
2. Occasionally, Due To Limitations Of Illustrations Used, A Part May Not Be Illustrated. These Parts Are Identified by "N" In The Column Next To The Item Number.
3. The Following Parts Are Not Listed In This Catalog:
   - A. Impellers, Shrouds, Diffusers
   - B. Compressor Motor (Rotor & Stator)
   - C. Evaporator Tube Part Number
   - D. Condenser Tube Part Number

   If Any Of These Parts Are Required, Contact Your RCD Customer Service Representative With The Model Number And Serial Number Of Your Machine.
4. Positive Identification Of Your Machine To Properly Select Parts May Be Done By Referring To Machine Name Plate, See Significance Chart On Page #2 (Graphic 19079002)

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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

Model Number Significance Chart

1 9 X R - C 6 0 D 6 A 7 3 3 C N 7 -

Series

Model

VFD Option
(-) = Non VFD
(V) = Variable Frequency Drive

Cooler Code
1st. Digit = Frame Size

Condenser Code
1st. Digit = Frame Size

Compressor Code
1st. Digit = 6 = Frame Size
2nd. Digit = Impeller Info.
3rd. Digit = Impeller Info.

Motor HP
U = 2250
V = 2375
W = 2500
X = 2625
Y = 2750
Z = 2900

Gear Code
R, T, V, X,Y etc.

Motor Voltage Code

4 = 3000-3-50	E = 2400-3-60
5 = 3300-3-50	F = 3300-3-60
6 = 6300-3-50	G = 4160-3-60
7 = 10000-3-50	H = 6900-3-60
8 = 11000-3-50	J = 11000-3-60
	K = 13800-3-60

Motor Size (HP)
See Chart For Motor HP

Motor Voltage
See Chart For List Of Motor Voltage Codes

Water Box Note:
To Determine Water Box Style Used Refer To Machine Name Plate

Special Order Code
"-" = Standard Machine
"S" = Special Order Machine

Date Of Manufacture - Serial Number

example....0 1 15 Q 1 2 3 4 5

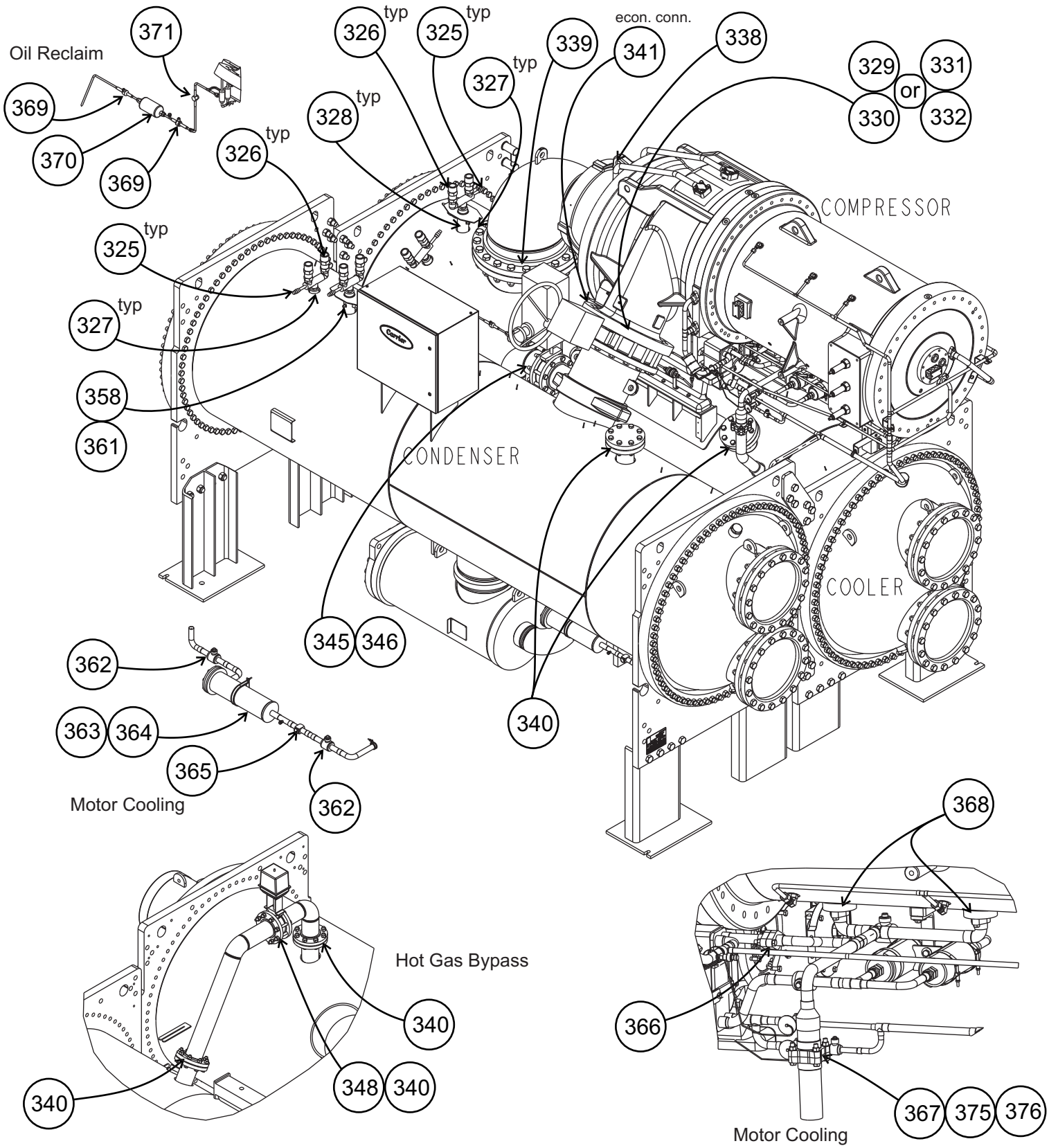
week #1 — year 2015 — Charlotte — serial number

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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

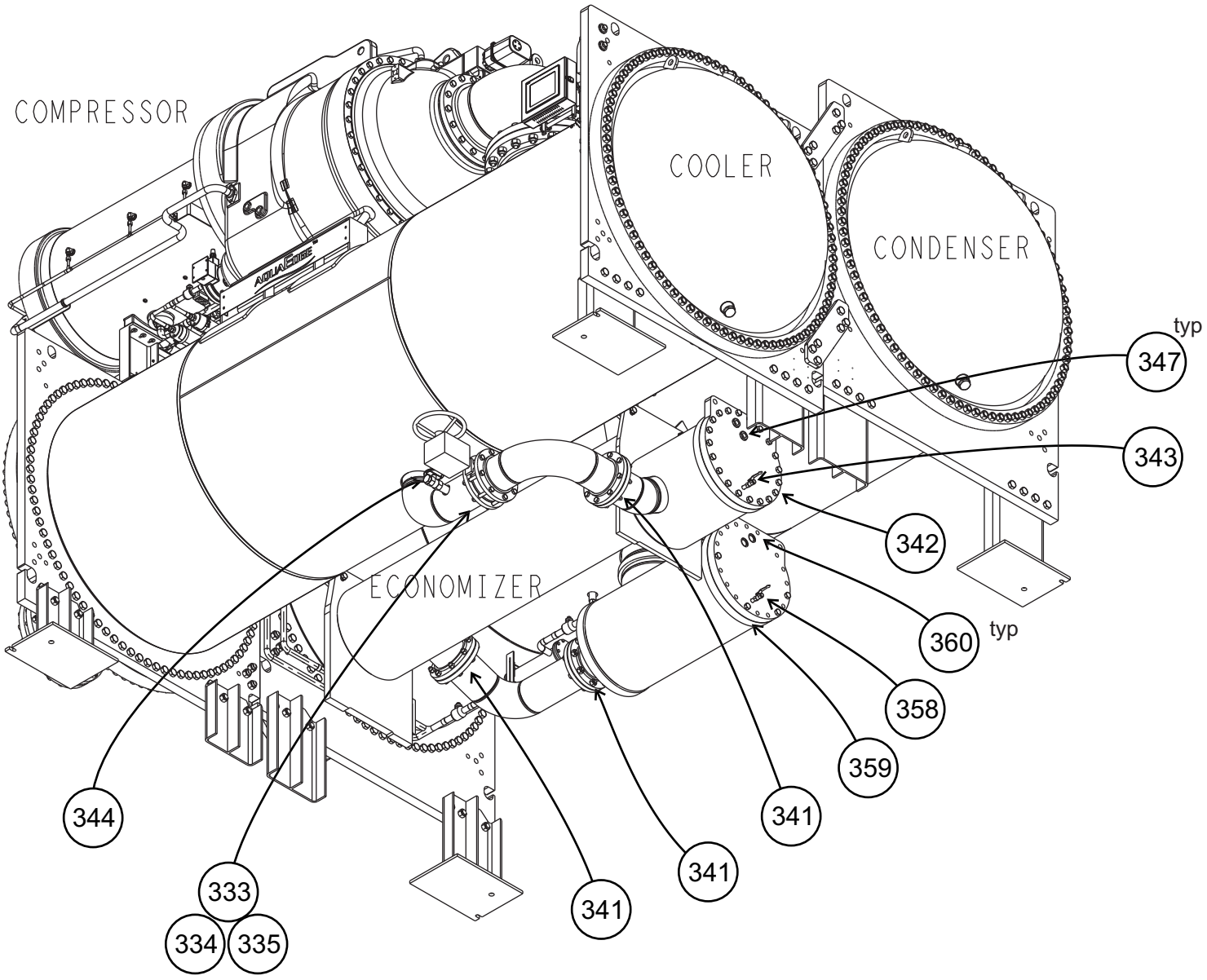


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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

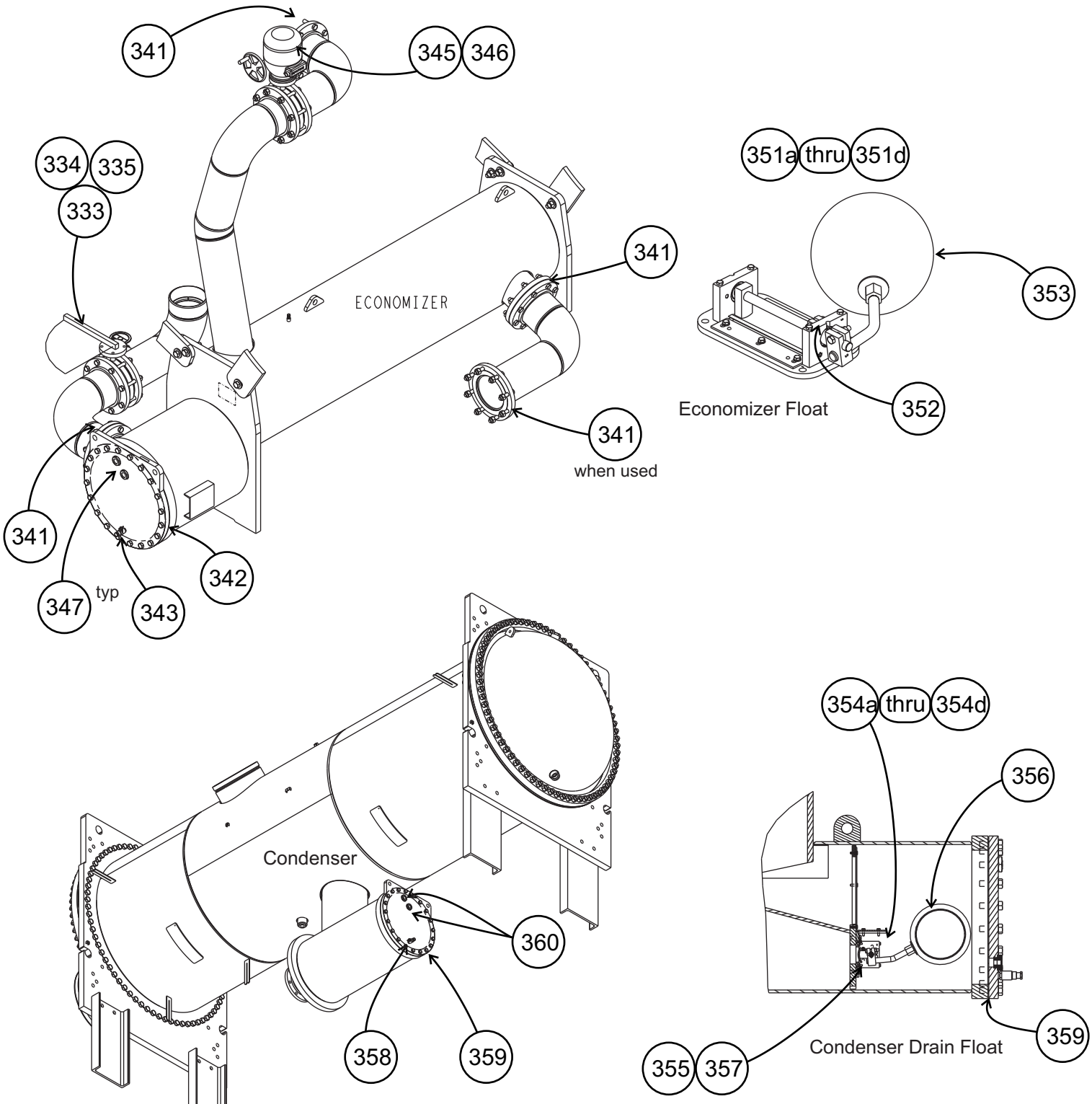


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Replacement Components Division

Centrifugal Chiller 19XR Frame #7 Compressor

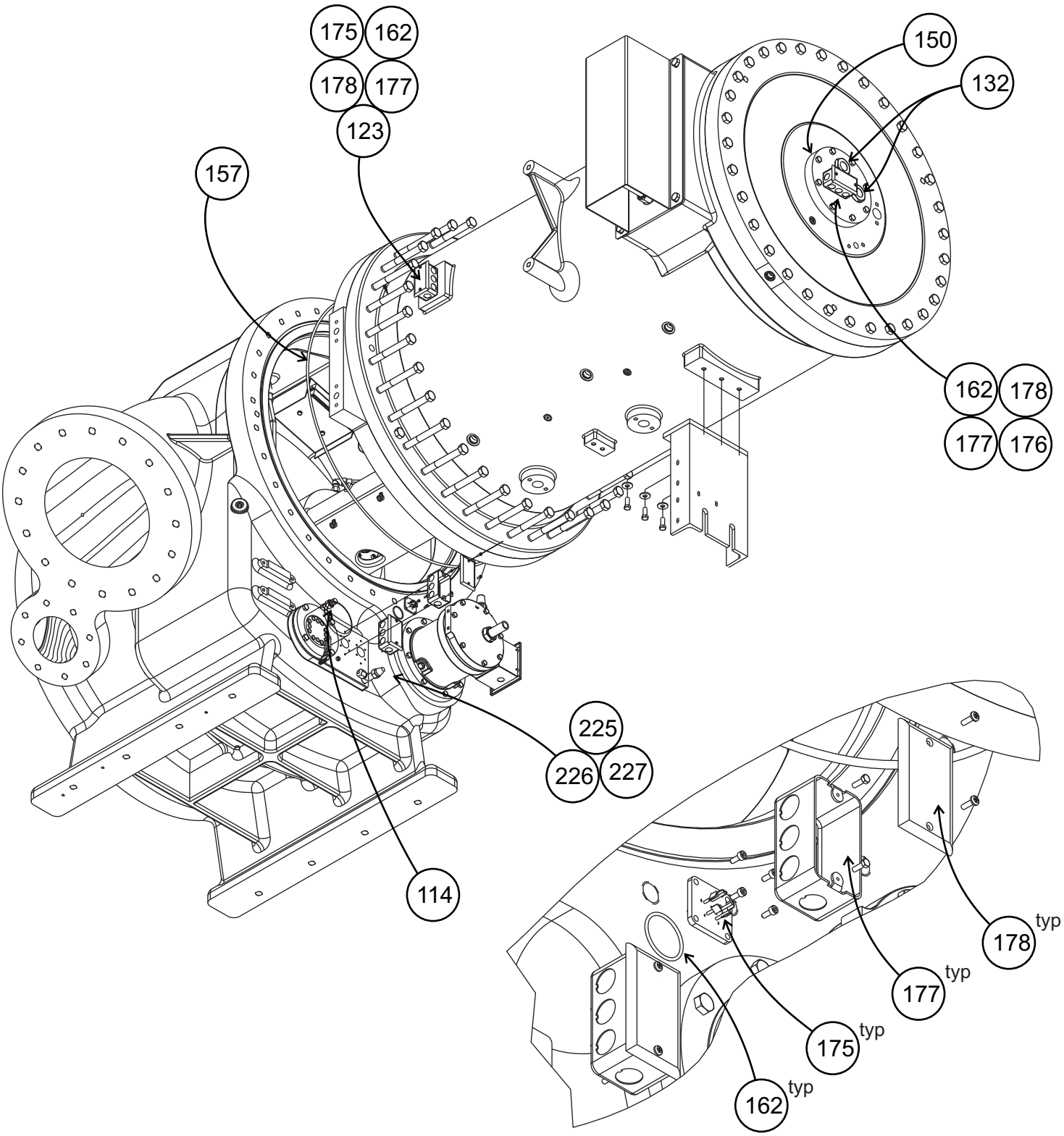


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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor



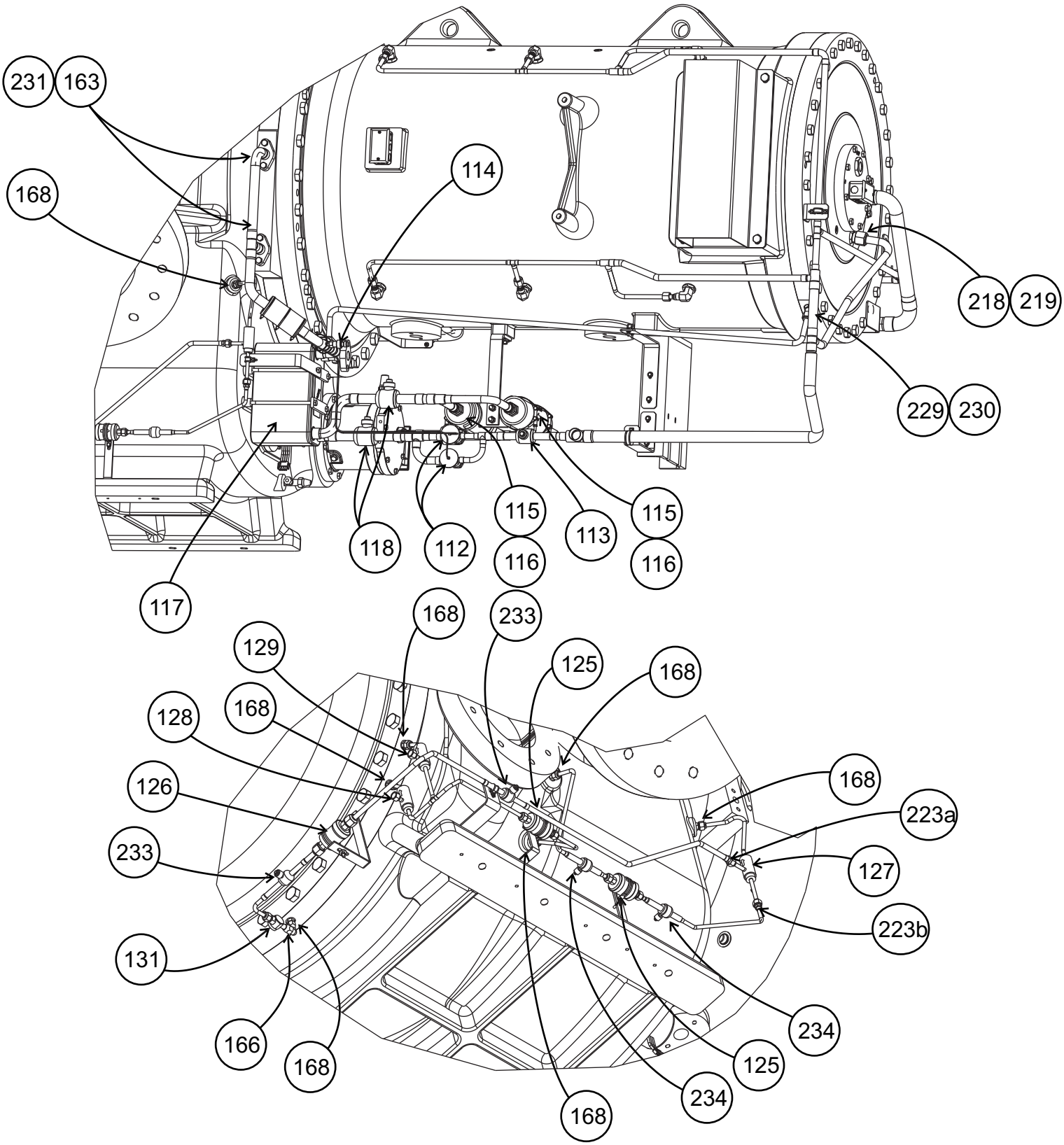
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Replacement Components Division

Centrifugal Chiller 19XR Frame #7 Compressor

19XR

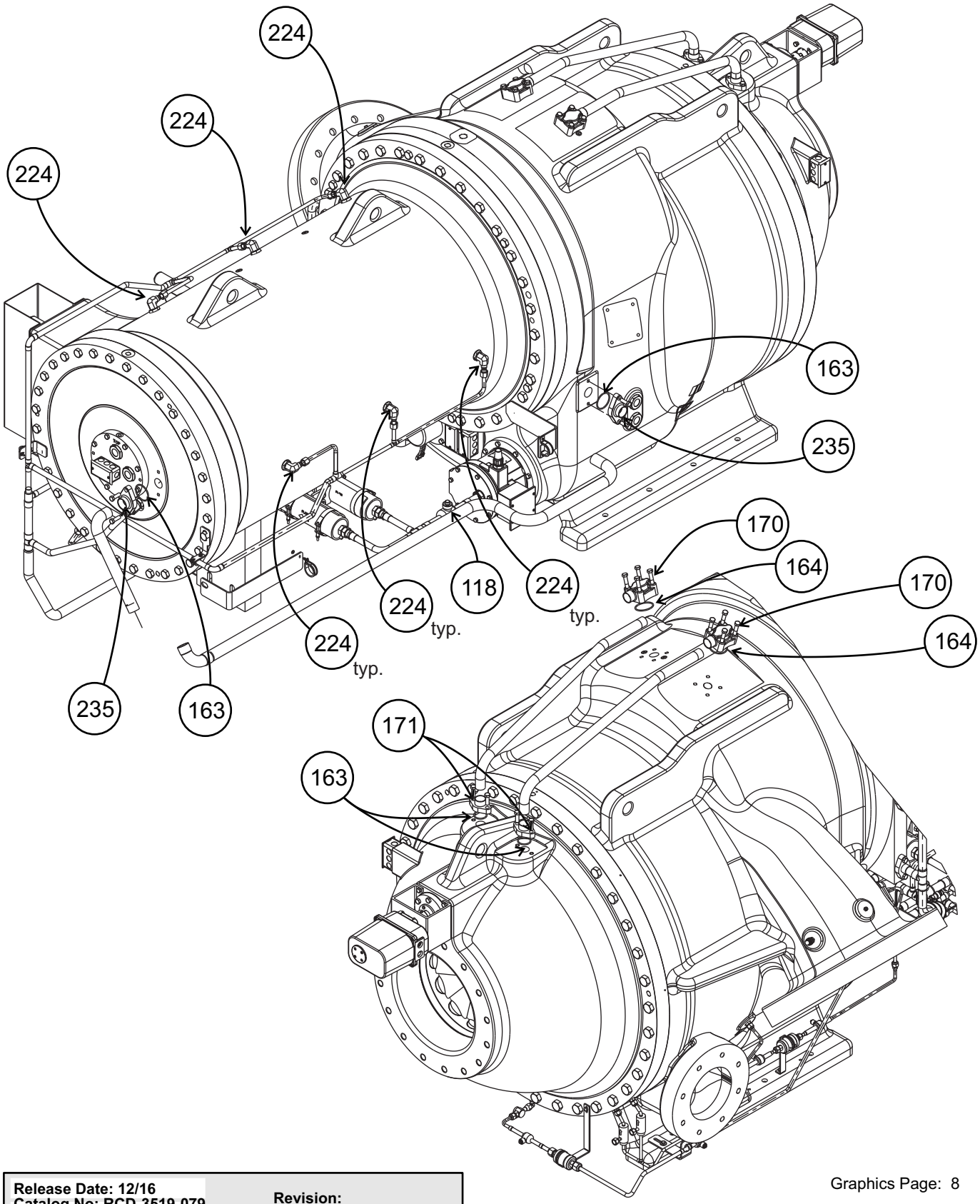


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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

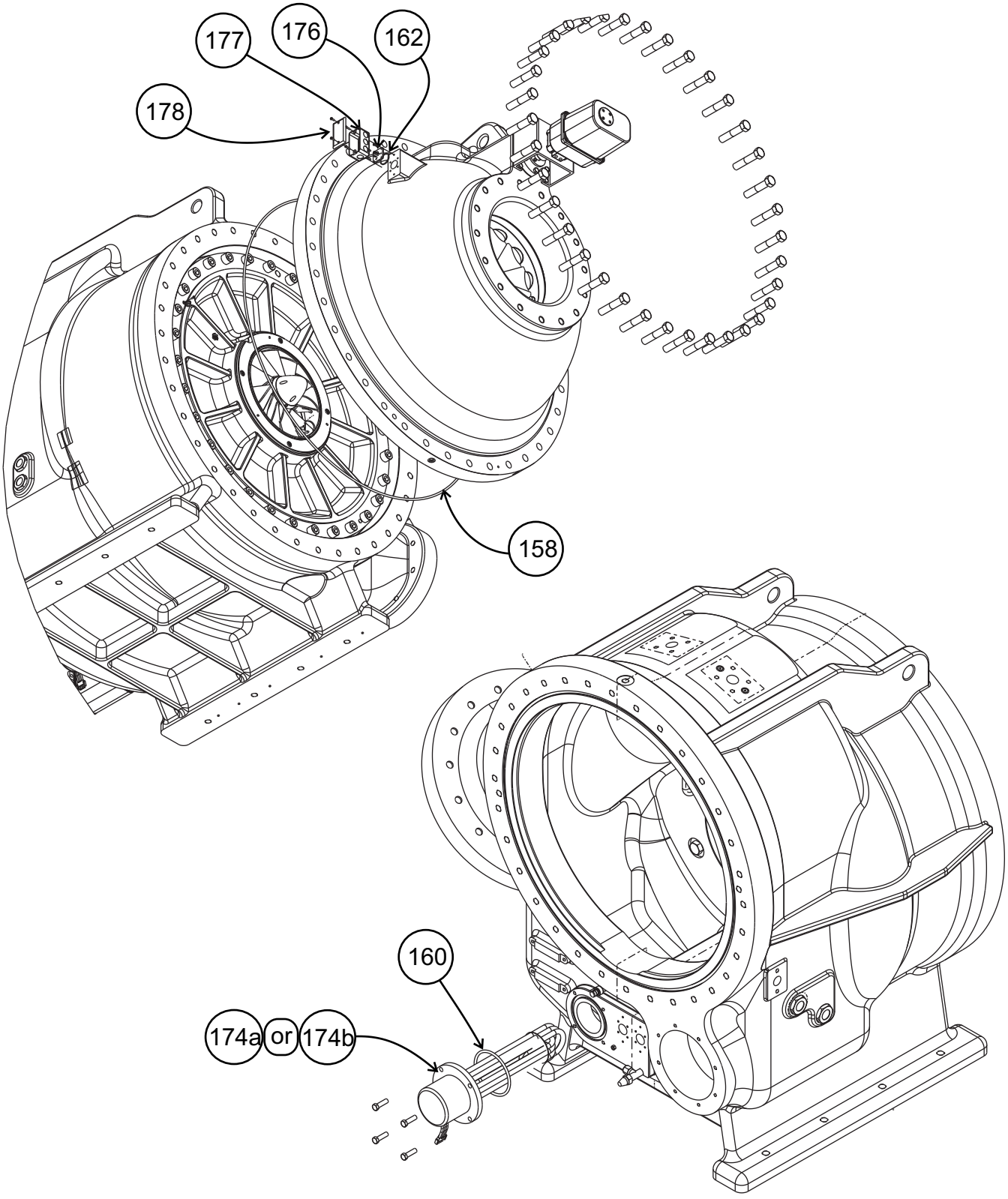


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Replacement Components Division

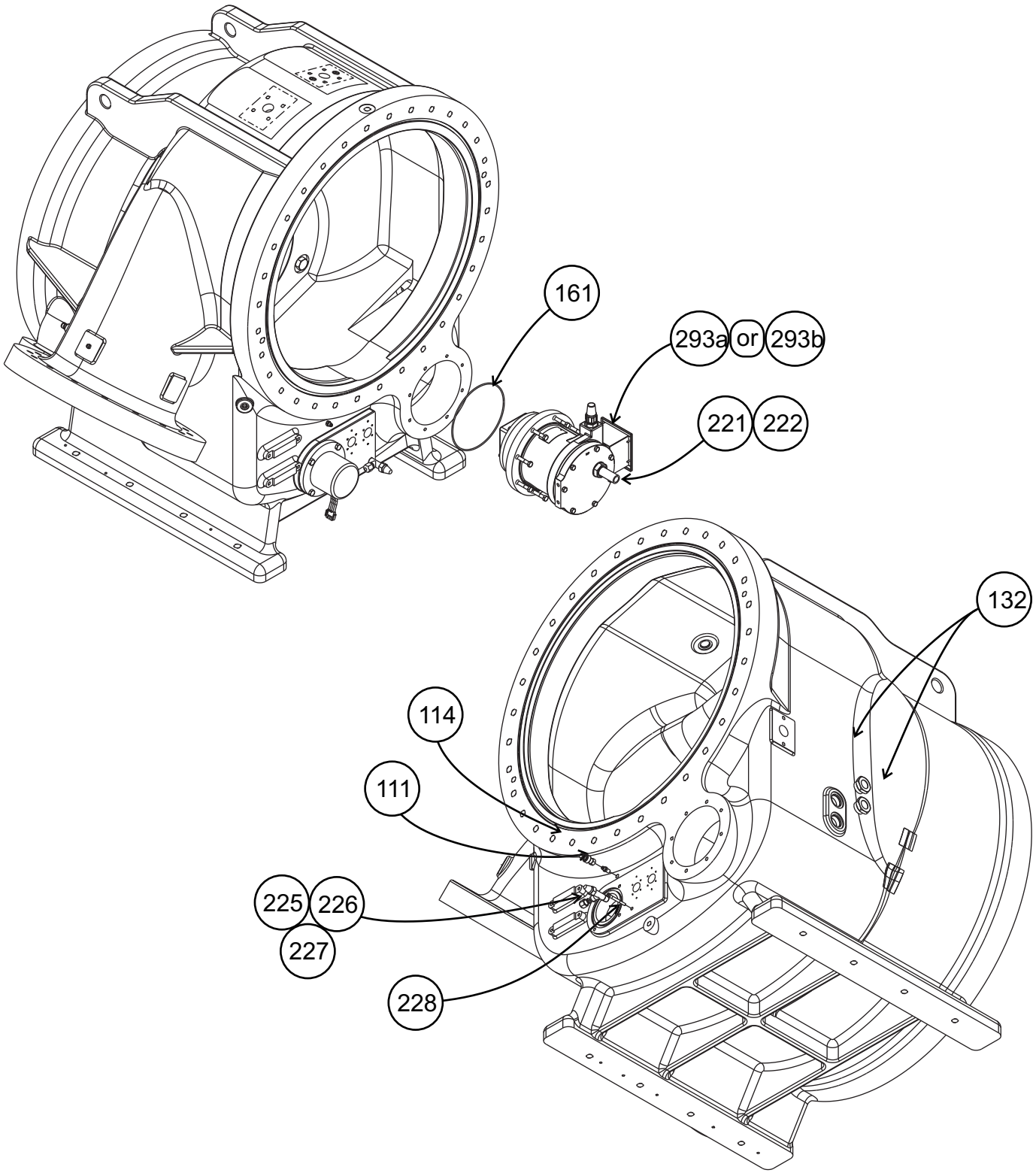
Centrifugal Chiller
19XR
Frame #7 Compressor



Release Date: 12/16
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Revision:
Revision:

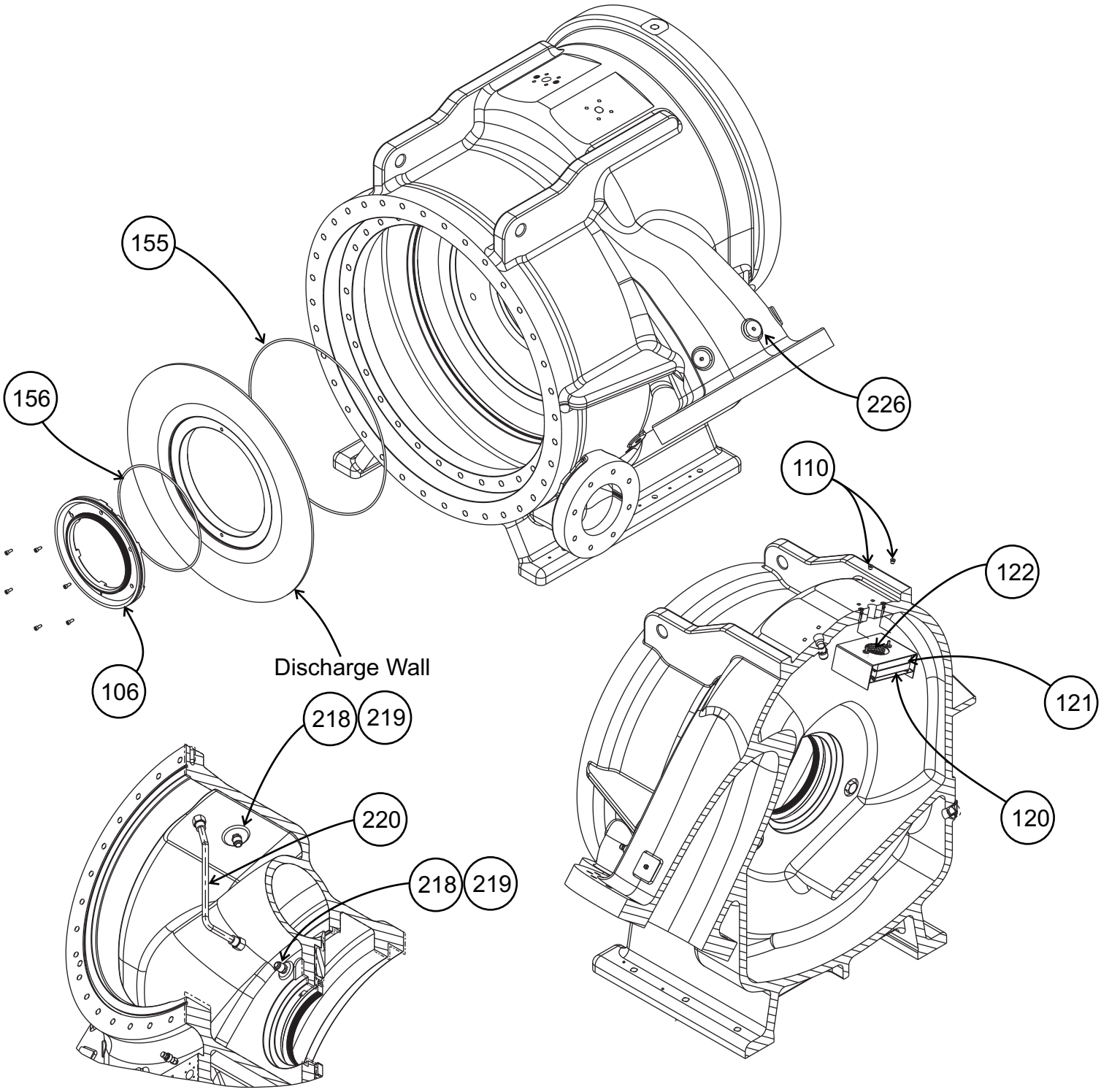
Centrifugal Chiller
19XR
Frame #7 Compressor



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Catalog No: RCD-3519-079
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Revision:
Revision:

Centrifugal Chiller
19XR
Frame #7 Compressor



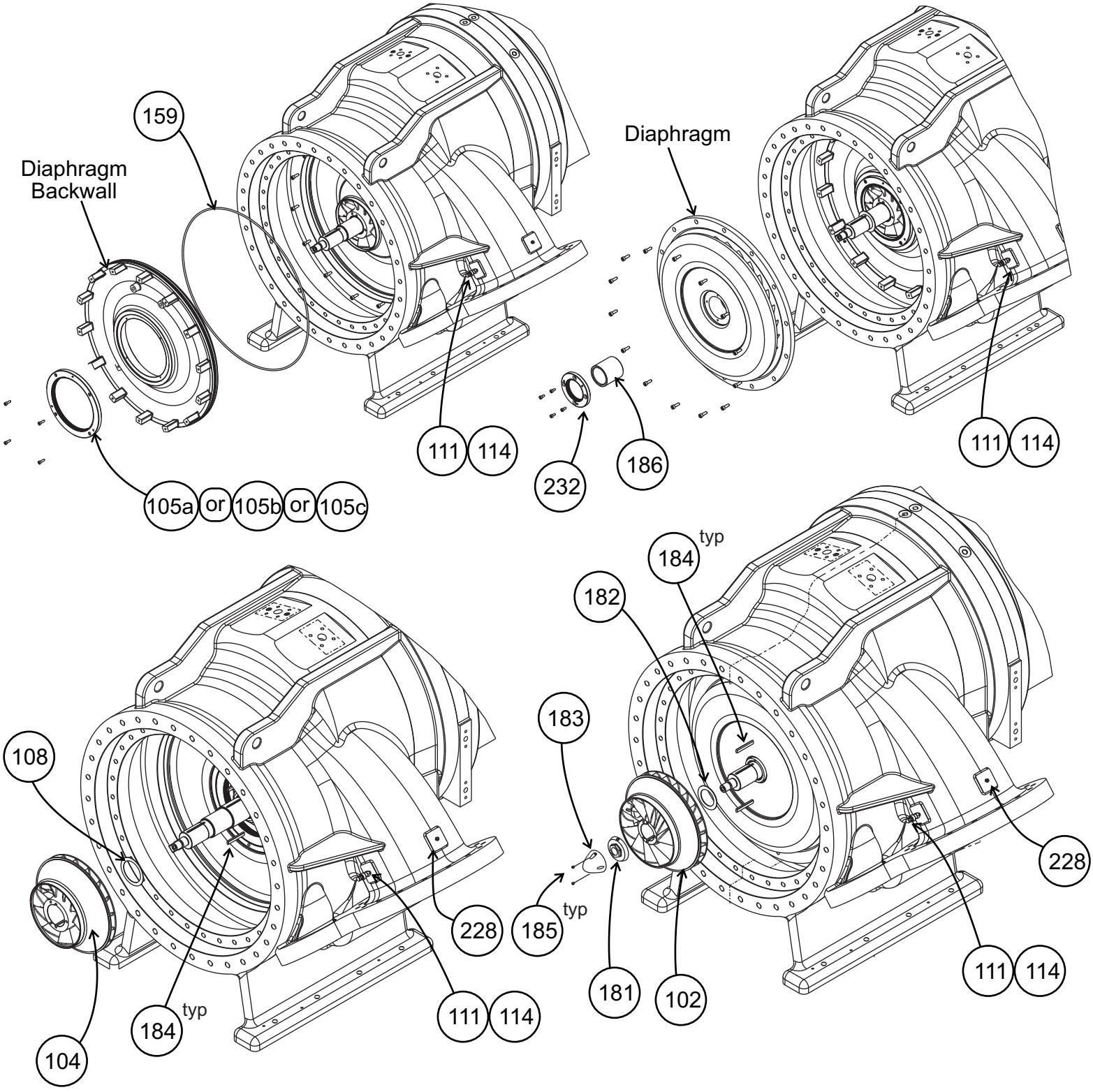
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Supersedes: NEW

Revision:
Revision:

Replacement Components Division

Centrifugal Chiller 19XR Frame #7 Compressor

19XR

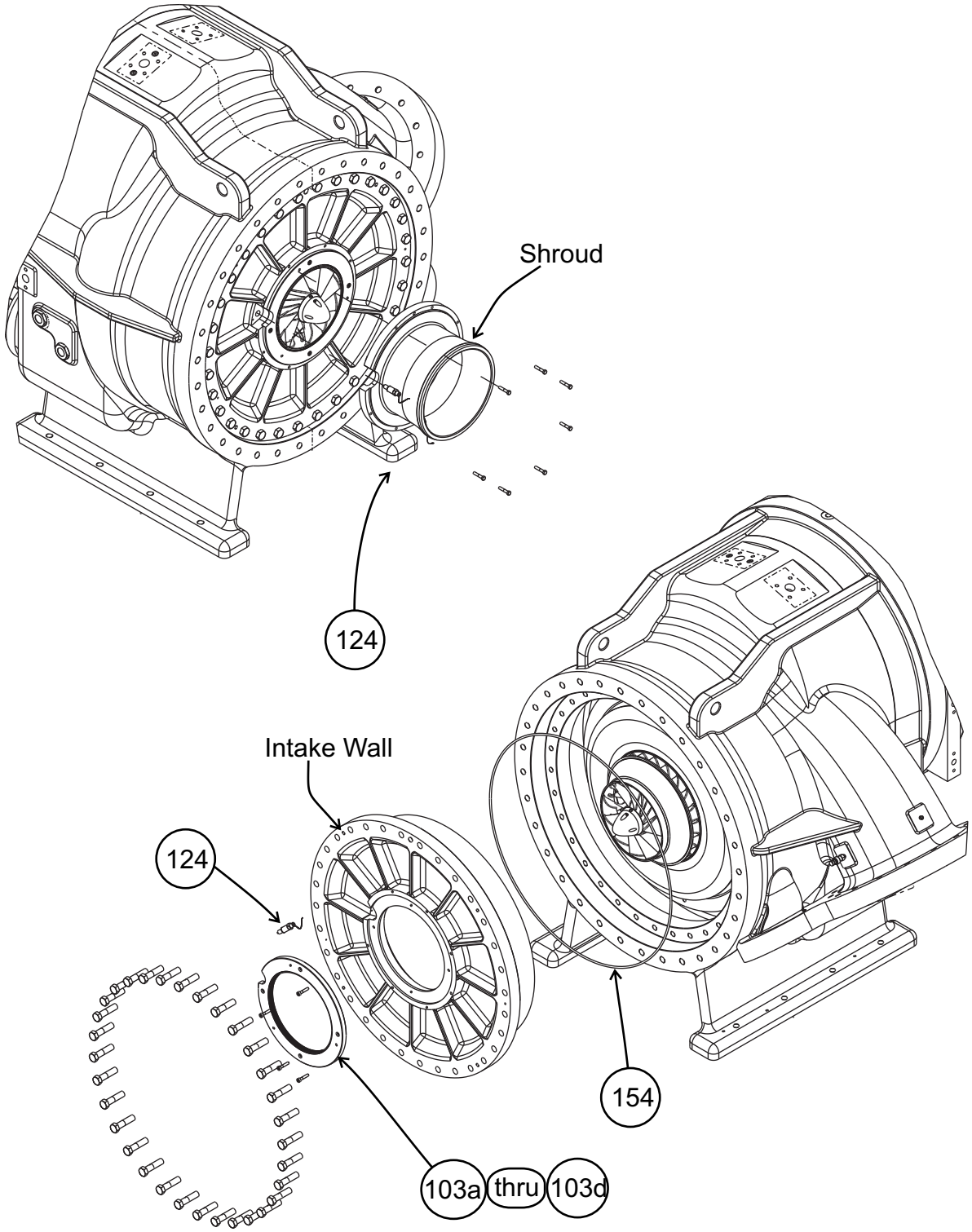


Release Date: 12/16
Catalog No: RCD-3519-079
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Centrifugal Chiller
19XR
Frame #7 Compressor



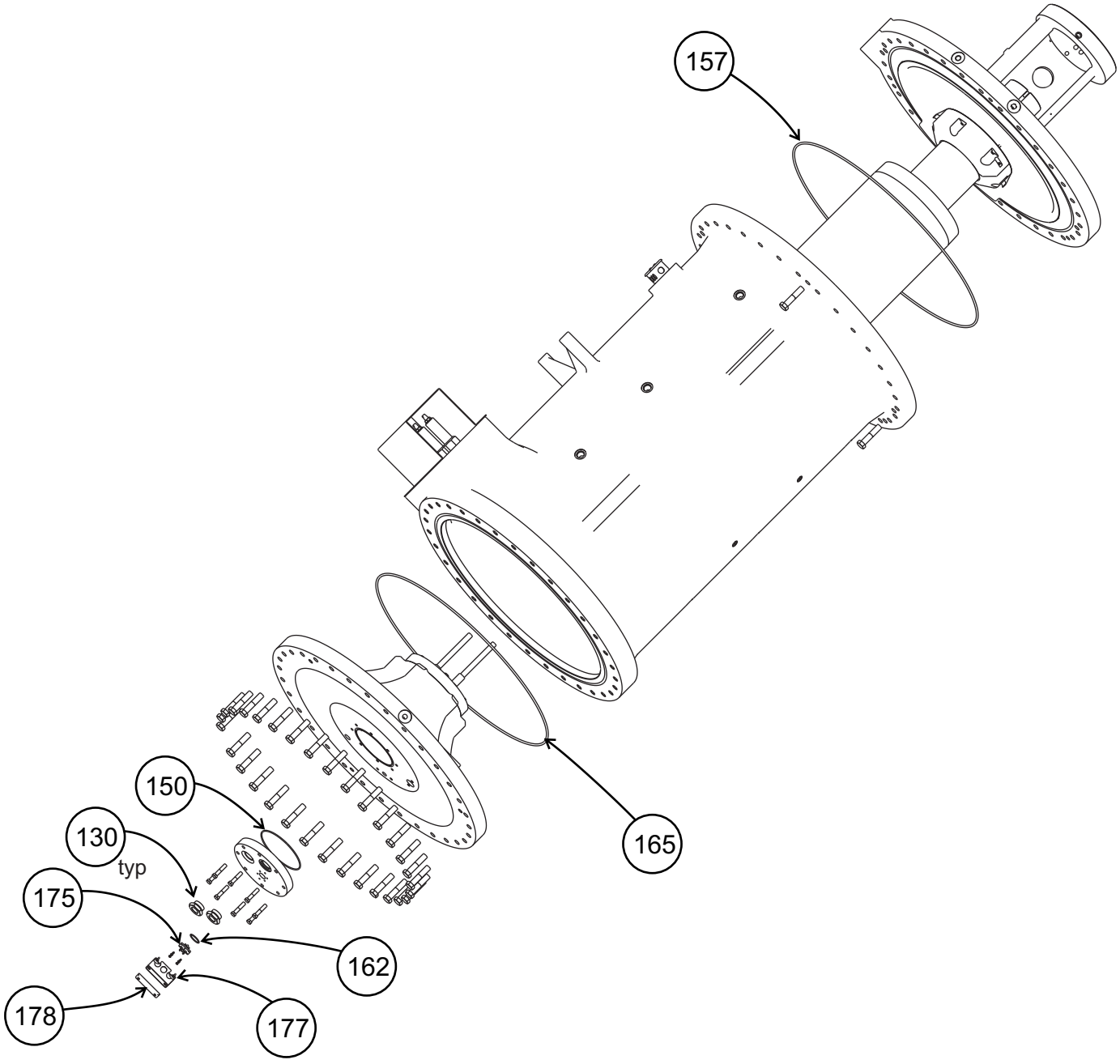
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Supersedes: NEW

Revision:
Revision:

Replacement Components Division

Centrifugal Chiller 19XR Frame #7 Compressor

19XR

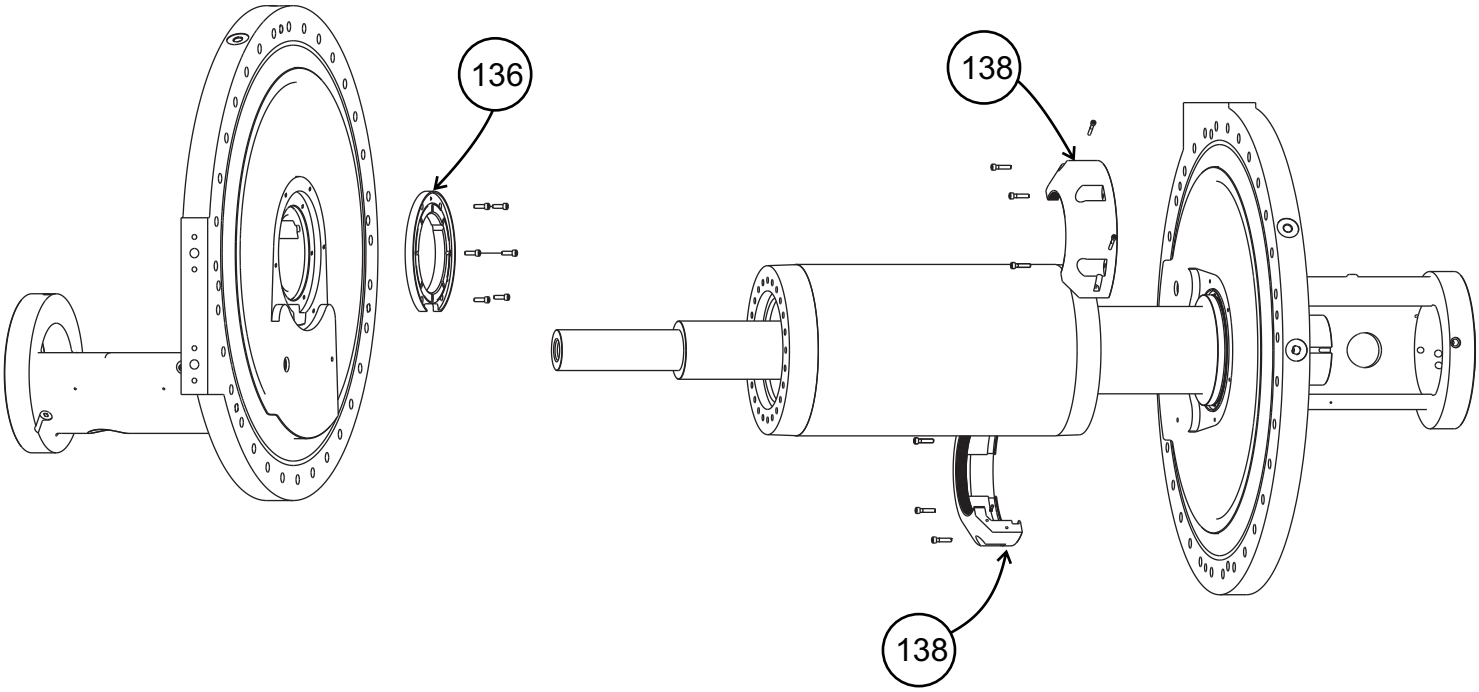


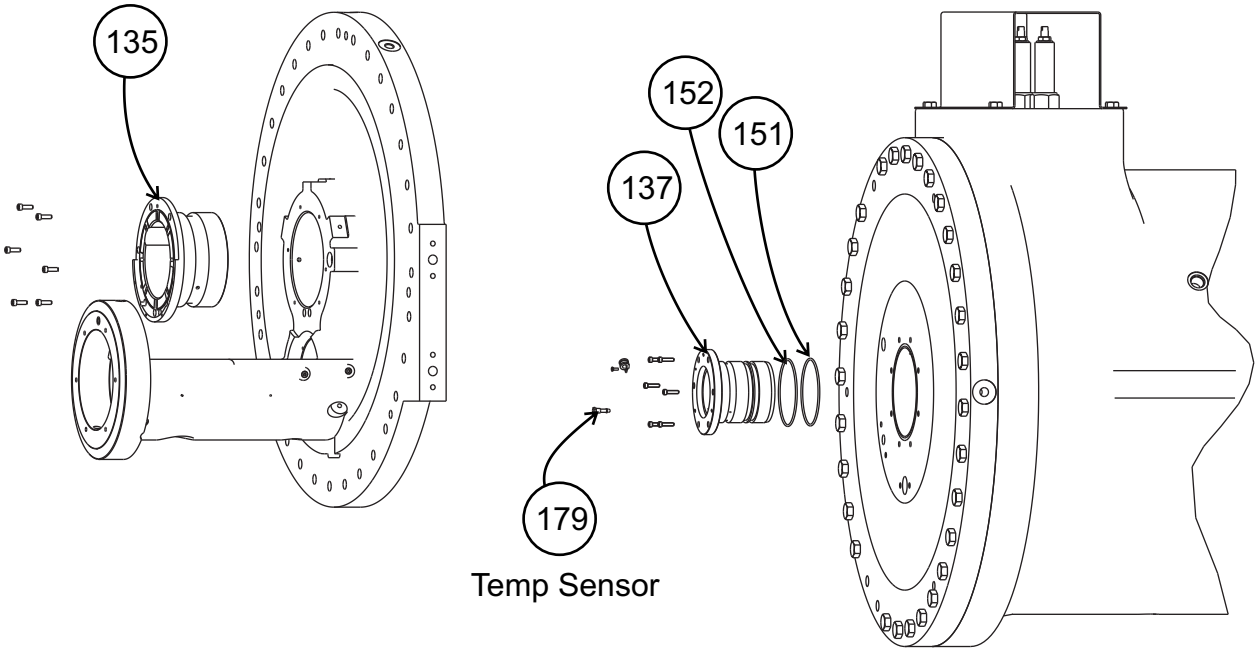
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Revision:
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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor



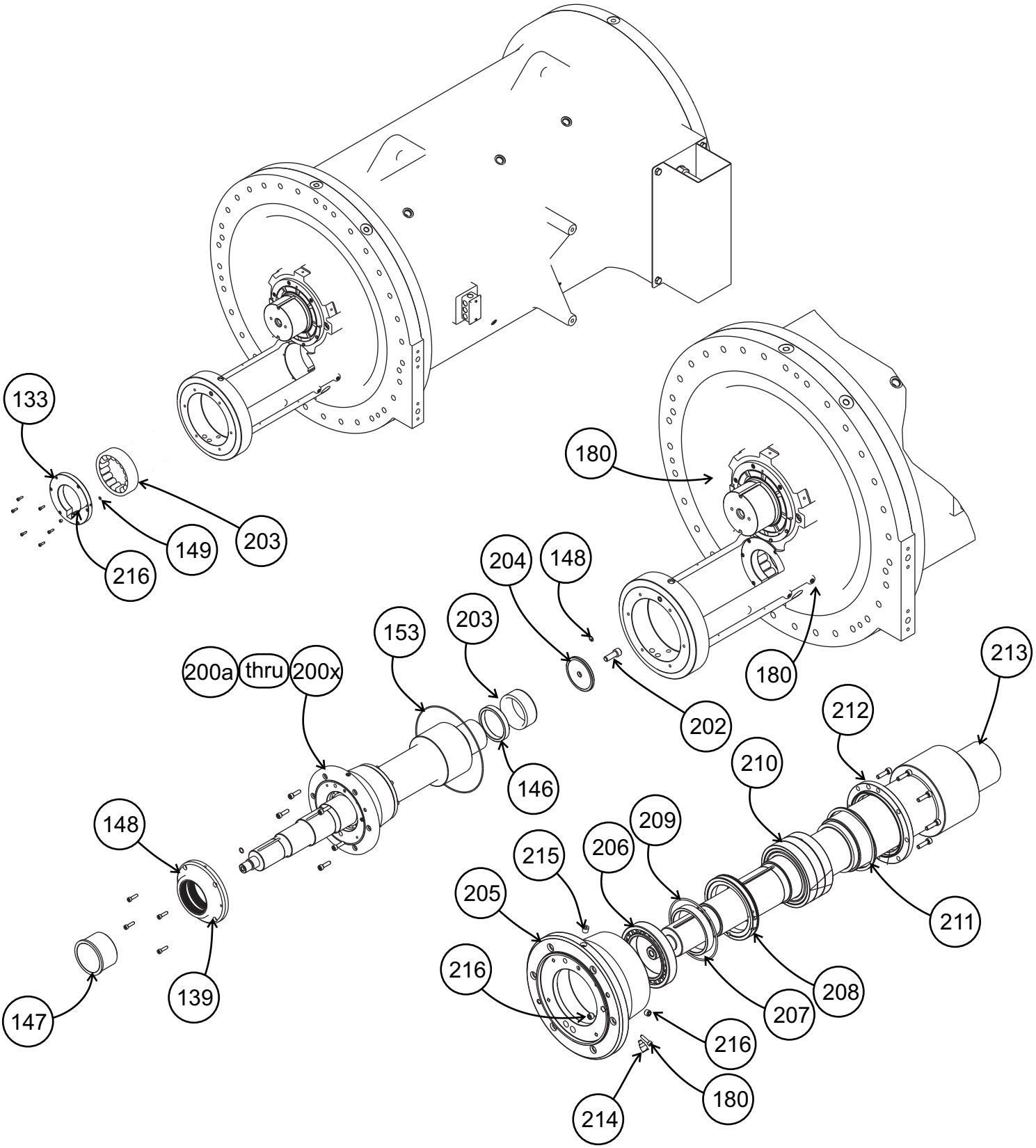


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Replacement Components Division

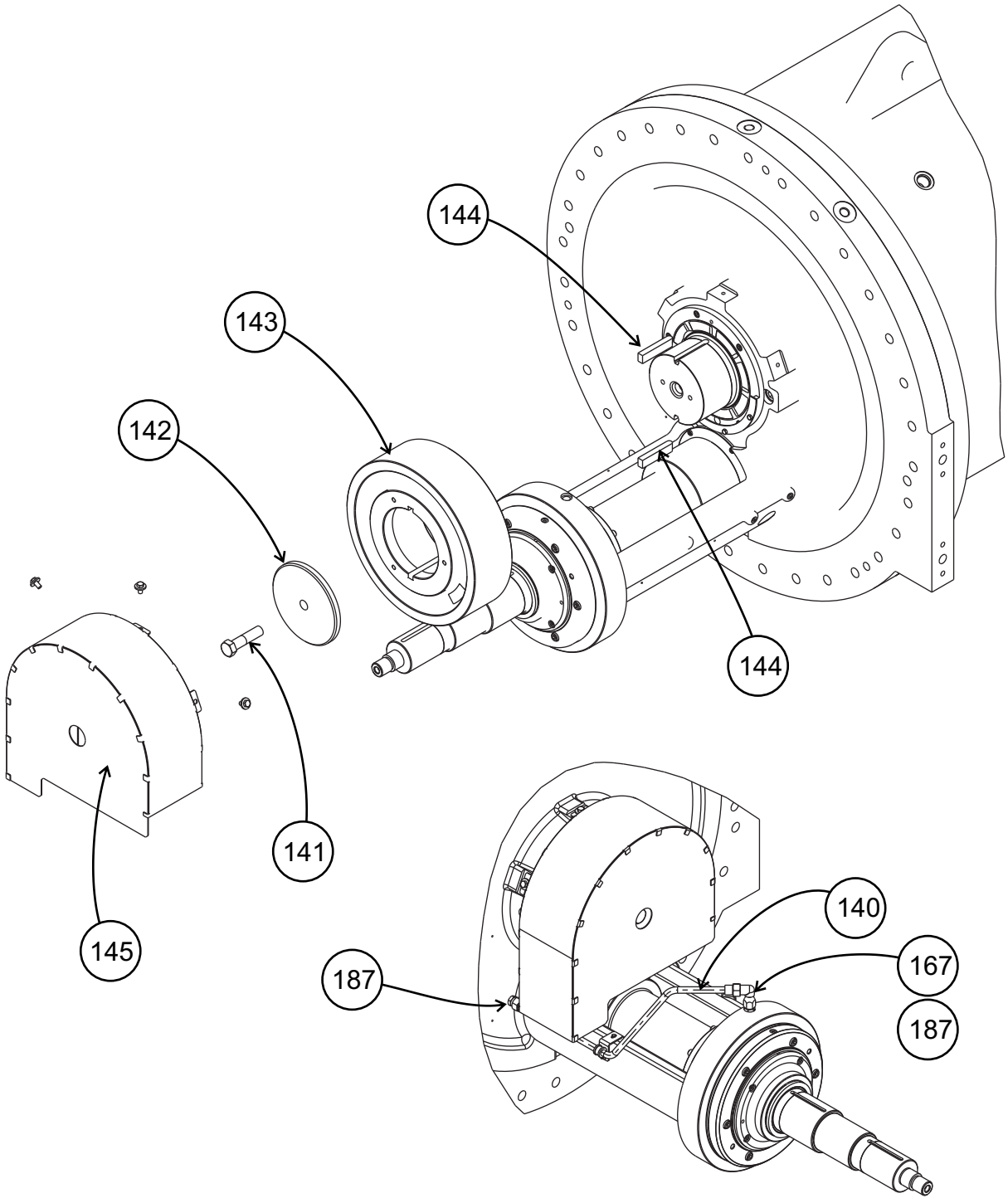
Centrifugal Chiller
19XR
Frame #7 Compressor



Release Date: 12/16
Catalog No: RCD-3519-077
Supersedes: NEW

Revision:
Revision:

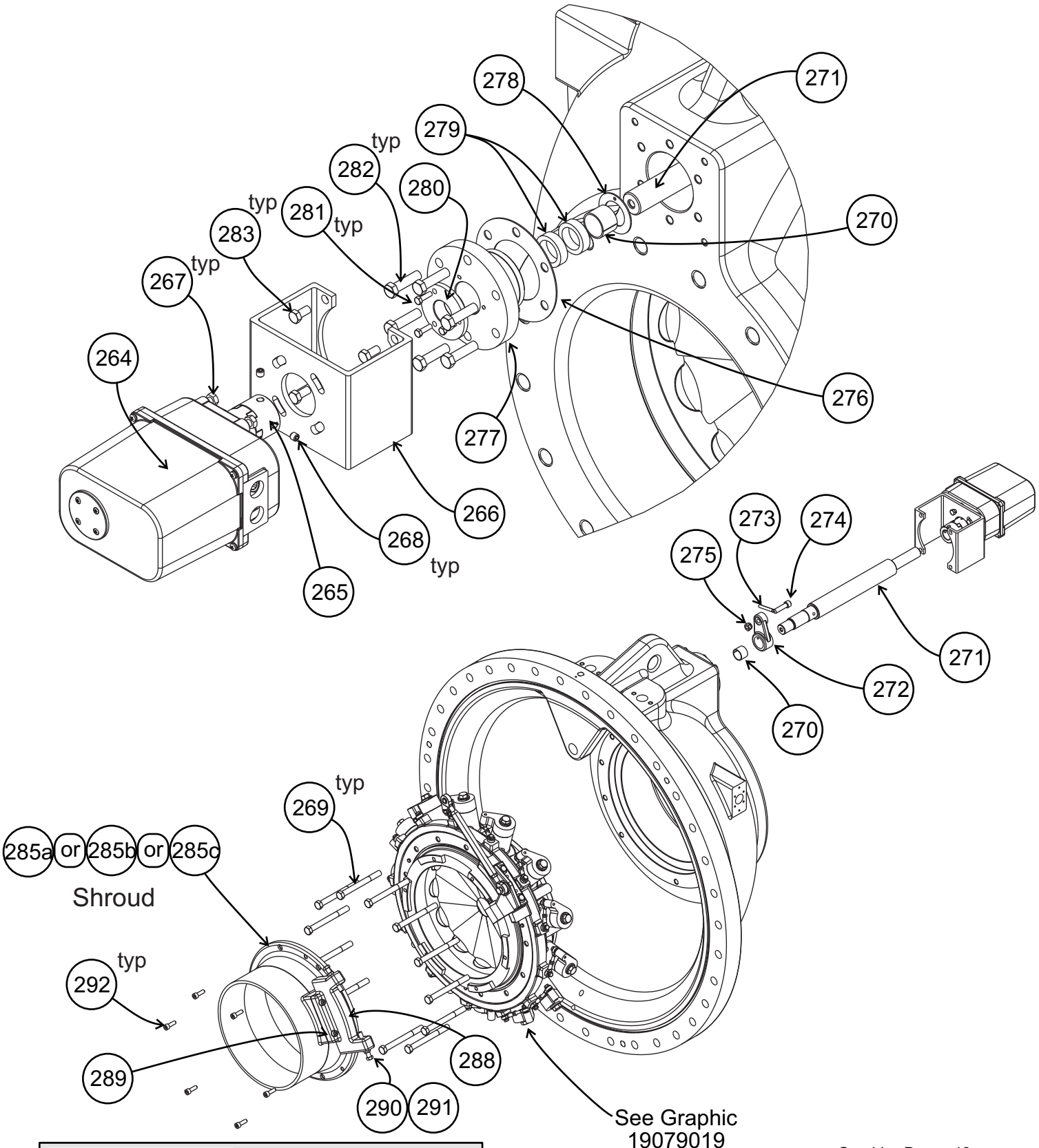
Centrifugal Chiller
19XR
Frame #6 Compressor



Release Date: 12/16
Catalog No: RCD-3519-079
Supersedes: NEW

Revision:
Revision:

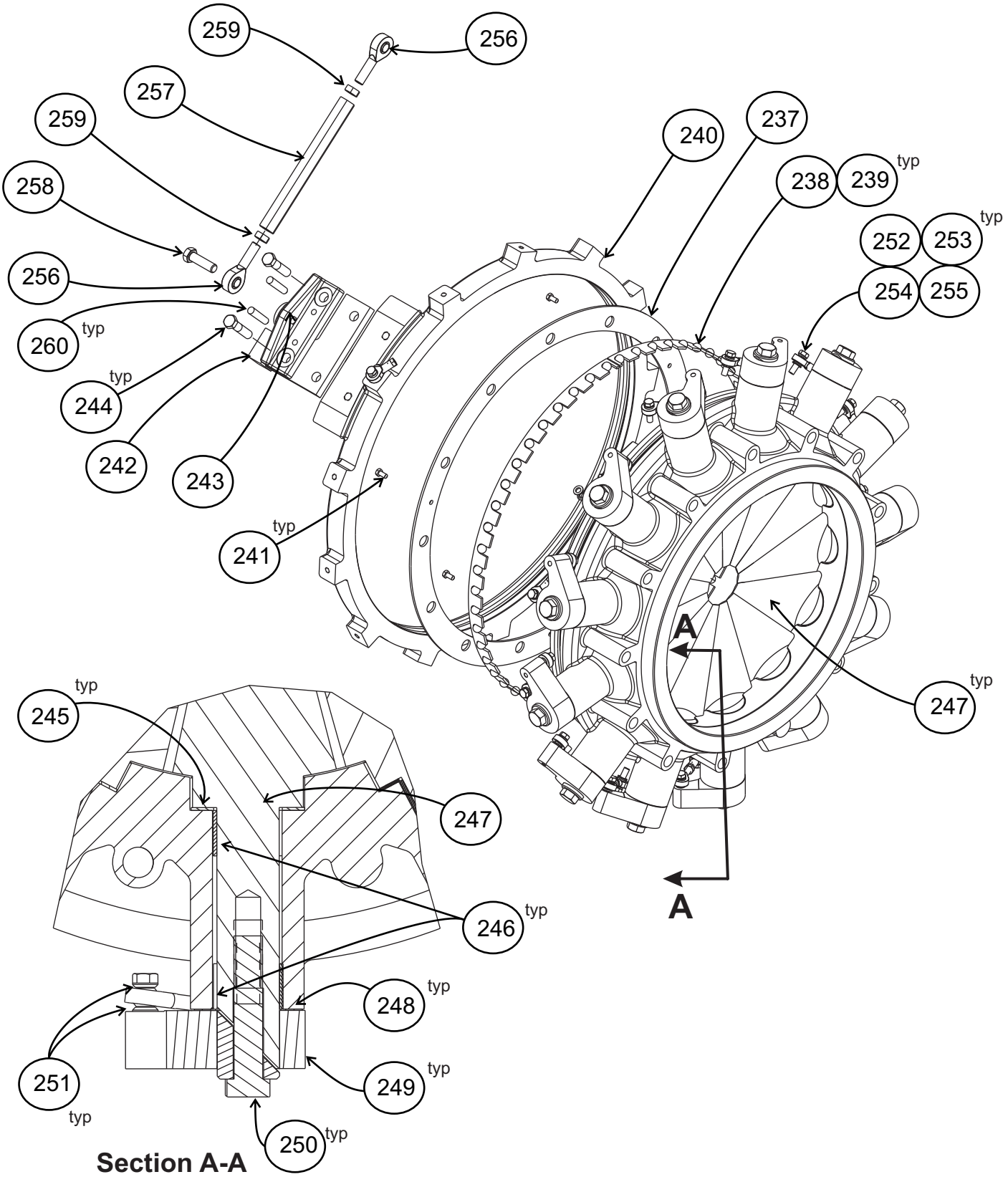
Centrifugal Chiller
19XR
Frame #7 Compressor



Release Date: 12/16
Catalog No: RCD-3519-079
Supersedes: NEW

Revision:
Revision:

Centrifugal Chiller
19XR
Frame #7 Compressor

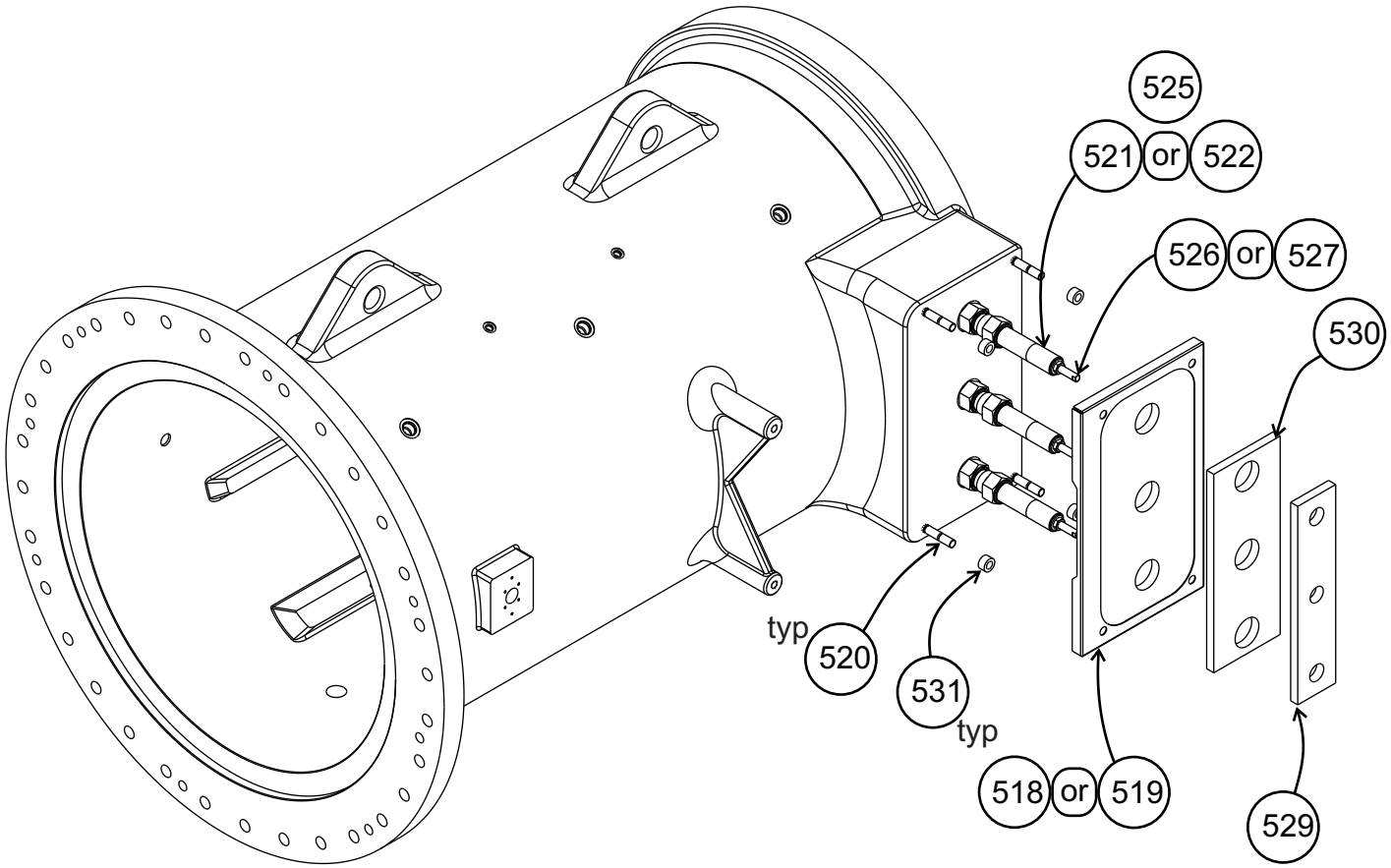


Section A-A

Release Date: 12/16
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Centrifugal Chiller
19XR
Frame #7 Compressor



528 Lug

532 Washers

533 Nuts

534 Putty

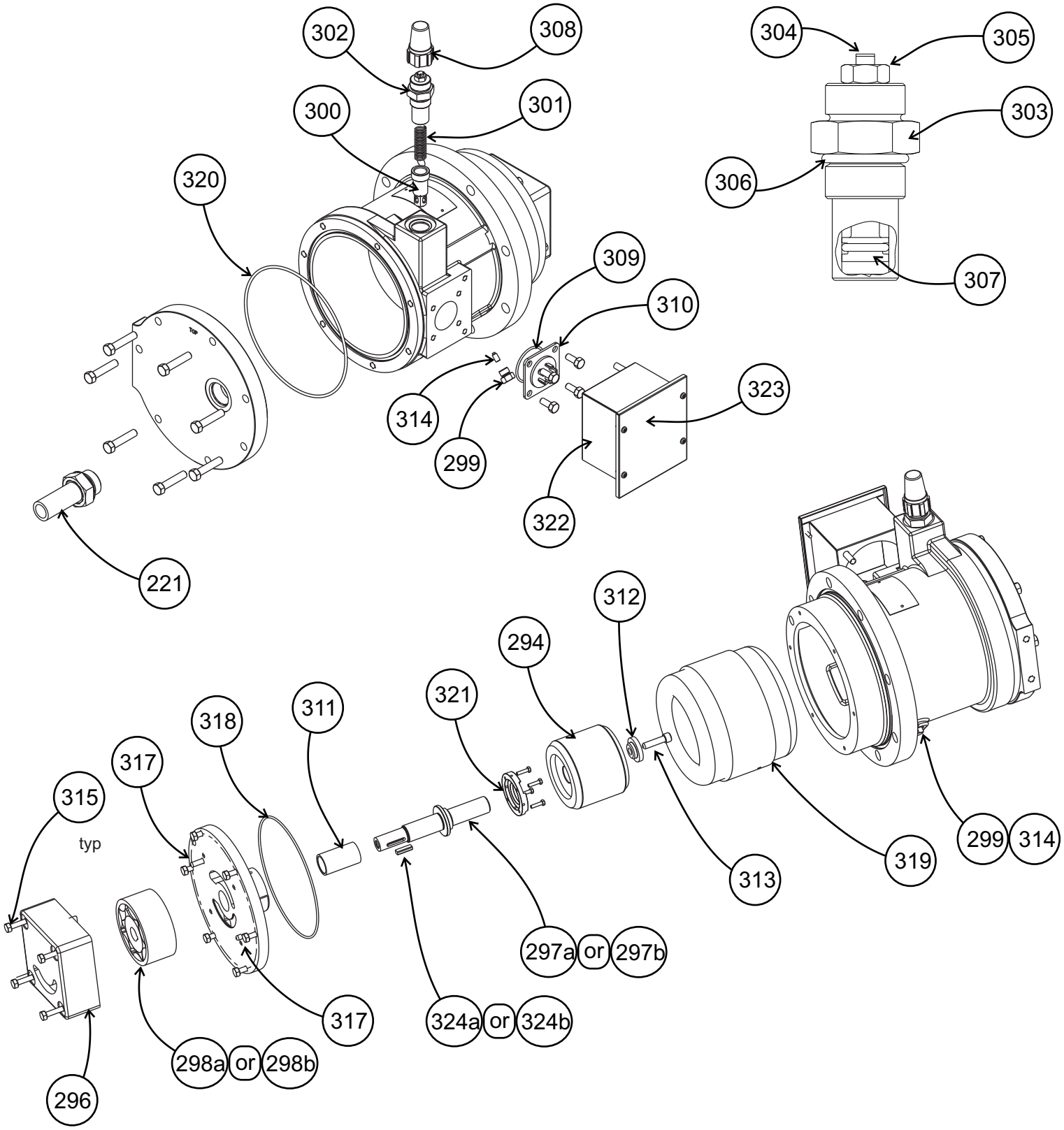
Release Date: 12/16
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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor

19XR

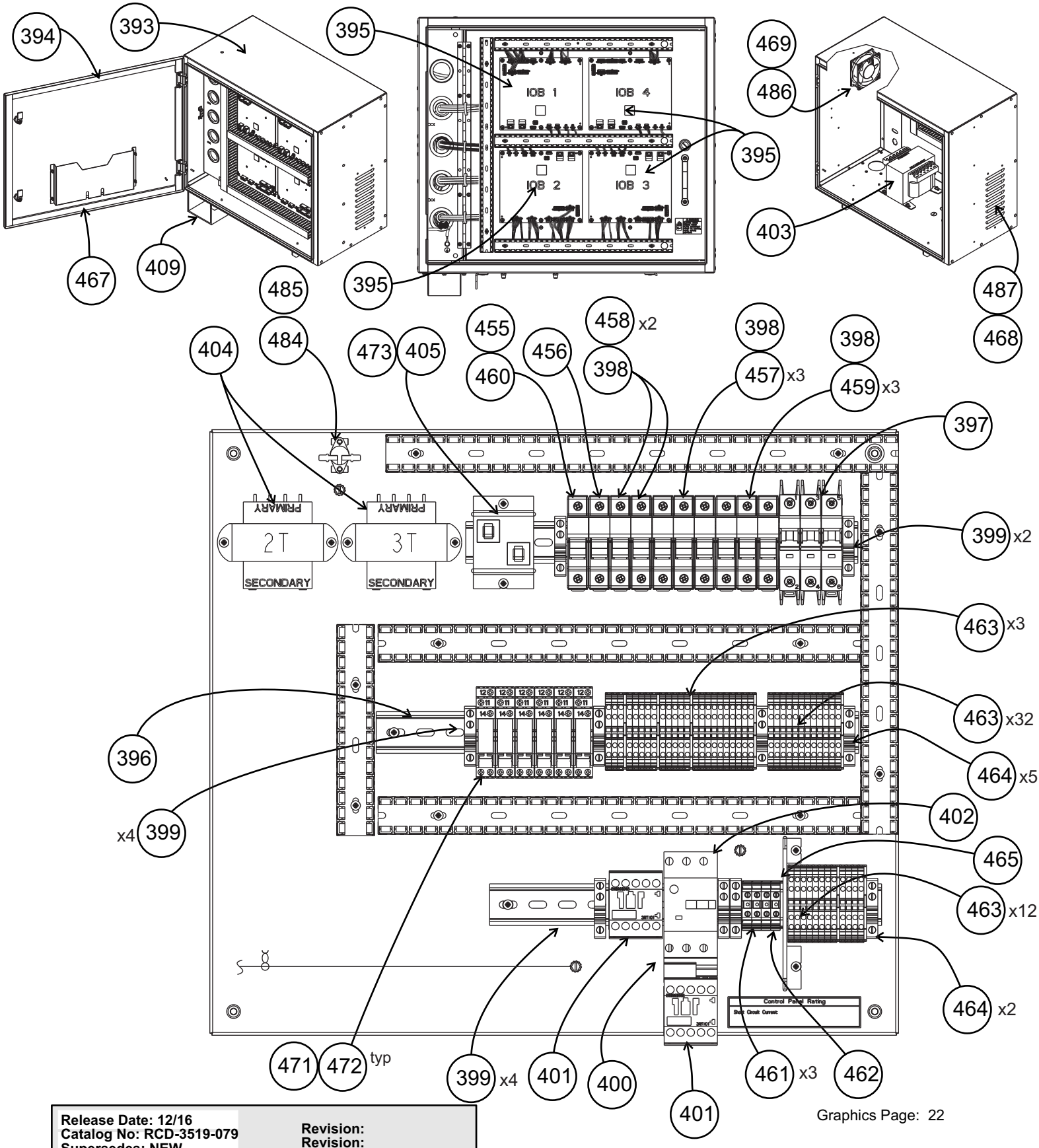


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Replacement Components Division

Centrifugal Chiller
19XR
Frame #7 Compressor



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Supersedes: NEW

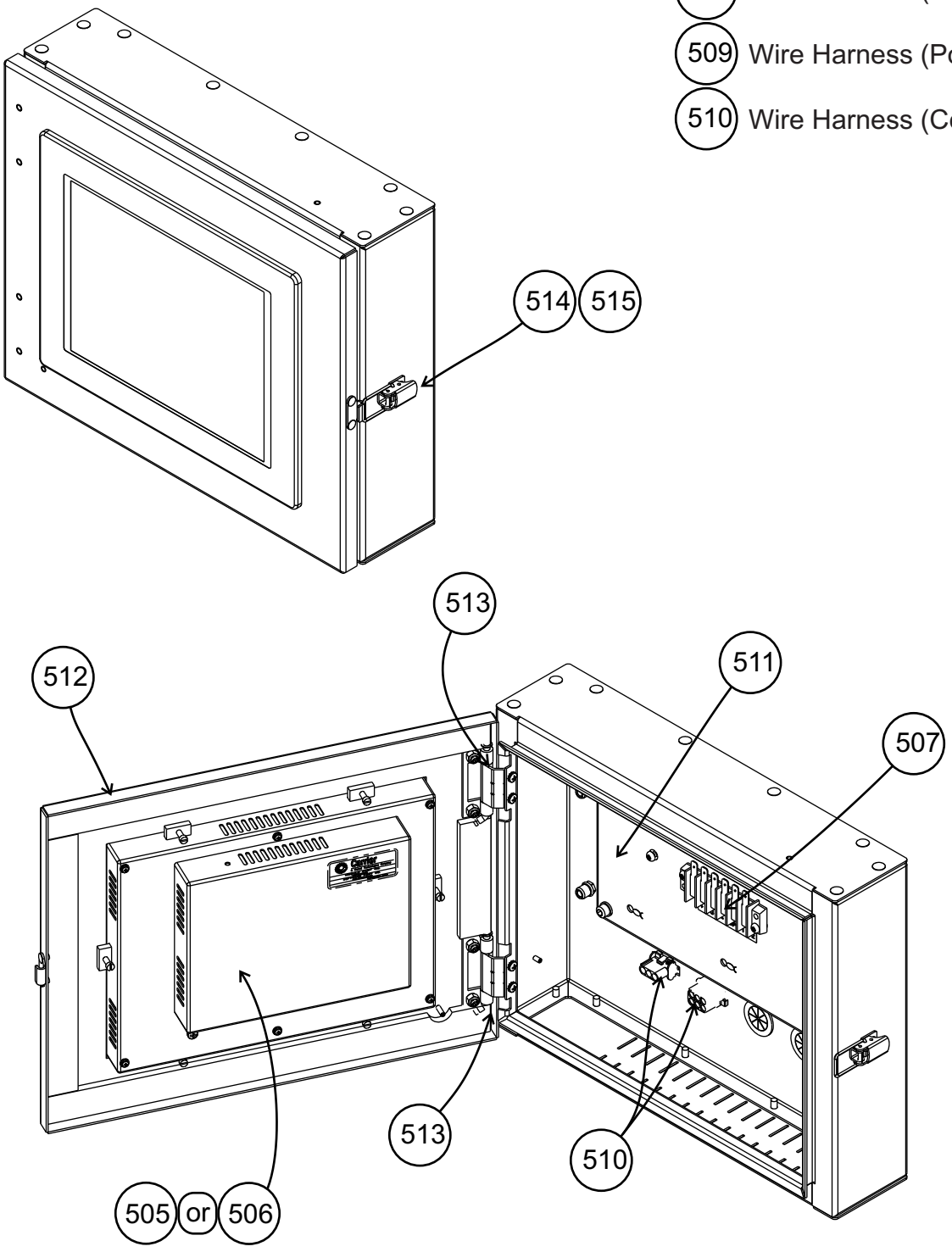
Revision:
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Centrifugal Chiller
19XR
Frame #7 Compressor

508 Wire Harness (Comm.)

509 Wire Harness (Power)

510 Wire Harness (Control)



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Replacement Components Division

ALL 19XR MACHINES WITH
FRAME 7 COMPRESSOR

19XR

SIZE: 7 7

SERIES: FR#7COMPR

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		COMPRESSOR GROUP				
100		ROTOR & SHAFT	CONTACT.RCD			
101		MOTOR HOUSING & STATOR	CONTACT.RCD			
102		IMPELLER (1ST STAGE)	CONTACT.RCD			
103 A		LABYRINTH (1ST STAGE IMPELLER)	02XF75005501			
		Compressor codes used on: 712, 714, 716, 718, 710.				
103 B		LABYRINTH (1ST STAGE IMPELLER)	02XF75005502			
		Compressor codes used on: 722, 724, 726, 728, 720.				
103 C		LABYRINTH (1ST STAGE IMPELLER)	02XF75005503			
		Compressor codes used on: 732, 734, 736, 738, 730.				
104		IMPELLER (2ND STAGE)	CONTACT.RCD			
105 A		LABYRINTH (2ND STAGE IMPELLER)	02XF75005601			
		Compressor codes used on: 712, 714, 716, 718, 710.				
105 B		LABYRINTH (2ND STAGE IMPELLER)	02XF75005602			
		Compressor codes used on: 722, 724, 726, 728, 720.				
105 C		LABYRINTH (2ND STAGE IMPELLER)	02XF75005603			
		Compressor codes used on: 732, 734, 736, 738, 730.				
106		LABYRINTH (BALANCE PISTON)	02XF75012101			
108		SHIM (2ND STAGE IMPELLER)	02XF75009101			
109		SLEEVE,INTERSTAGE	02XF75013001			
110		PLUG,O-RING (7/16-20)	(2) CA64AM125			
111		VALVE ASSEMBLY (LOW PRESSURE SERVICE	(2) 06DA403844			
112		VALVE,EXPANSION (REFIG. INLET)	(2) 02XR05004001			
113		VALVE,BALL (7/8 OD)	EP71BA271			
114		TRANSDUCER,PRESSURE	(6) HK05YZ007			
		Cooler, Economizer, Condenser, Oil Sump, Oil Supply, High Press.				
115		OIL FILTER (INLINE)	(2) 02XR05009502			
		Includes: item 115a.				
115 A		SEAL,ROTOLOC	183802-A			
116		FITTING (ROTOLOCK)	(4) 02XR05005101			
117		COOLER,OIL	02XF75002701			
118		VALVE,BALL (1-1/8)	(3) EP71BA331			
119		DEMISTER,TRANSMISSION VENT	02XF04001101			
		Includes: items 120 - 122.				
120		FILTER,DEMISTER	02XF05006001			
121		FILTER,DEMISTER	02XF05006002			
122		SUPPORT,DEMISTER	02XF05000301			
123		TEMPERATURE SENSOR (MOTOR WINDINGS)	32MP500354			
124		DETECTOR (IMPELLER DISPLACEMENT)	19EA4121114			
125		STRAINER,REFRIGERANT	(2) KH11NG070			
126		STRAINER,REFRIGERANT	KH11NG120			
127		EDUCTOR ASY	02XF74002101			
128		EDUCTOR ASY	02XF74002201			
129		EDUCTOR ASY	02XF74002301			
130		NOZZLE,MOTOR COOLING	02XF65008004			
131		SIGHTGLASS,LIQUID INDICATOR	KH43AG002			

CATALOG NO. : RCD-3519-079 REV.
SUPERSEDES : REV.

NOTE: SEE "CATALOG NOTES" ON LAST PAGE FOR EXPLANATION OF SYMBOLISM.

ALL 19XR MACHINES WITH
FRAME 7 COMPRESSOR

SIZE: 7 7

SERIES: FR#7COMPR

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		COMPRESSOR GROUP				
132		SIGHTGLASS,LIQUID INDICATOR	(4) KM36BS162			
134		COVER,BEARING (BEARING #2)	X			
135		BEARING (#2) (COMPR. END)	02XF75002601			
136		BEARING (#2) (MOTOR END)	02XF75002501			
137		BEARING (#1)	02XF75002401			
138		LABYRINTH (TRANSMISSION)	02XF74002701			
139		LABYRINTH (BEARING #2)	02XF74000701			
140		TUBE ASSEMBLY,TRANS	02XF74006801			
141		CAP SCREW,HEX HEAD	AA06RR216			
142		RING,RETAINER (BEARING)	02XF65004201			
143		GEAR,LOW SPEED	CONTACT.RCD			
144		KEY,LOW SPEED GEAR	(2) 02XF75003201			
145		SHROUD,LOW SPEED GEAR	02XF74002001			
146		SPACER	02XF75003803			
147		SLEEVE	02XF75006501			
148		O-RING (TRANS & BEARING #4 LABY)	(2) KK71EW015			
149		O-RING (BEARING RETAINER)	KK71JV005			
150		O-RING (BEARING COVER)	KK71EW266			
151		O-RING (BEARING #1)	KK71EW256			
152		O-RING (BEARING #1)	KK71EW250			
153		O-RING (HIGH SPEED SHAFT)	KK71EW281			
154		O-RING (INTAKE WALL)	KK71GW396			
155		O-RING (DISCHARGE WALL)	KK71EW476			
156		O-RING (DISCHARGE WALL)	KK71EW461			
157		O-RING (TRANS)	KK71GW396			
158		O-RING (SUCTION HOUSING)	KK71GW454			
159		O-RING (DIAPHRAGM)	KK71GW386			
160		O-RING (OIL HEATER)	KK71EW429			
161		O-RING (OIL PUMP)	KK71EW268			
162		O-RING (HERMETIC TERMINAL)	(4) KK71EW128			
163		O-RING (PIPE FLANGE) (1.6 ID)	(4) KK71EW223			
164		O-RING (PIPE FLANGE) (2.4 ID)	(4) KK71EW229			
165		O-RING (MOTOR COVER)	KK71EU173			
166		ELBOW,SWIVEL (3/8)	DD41CA101			
167		ELBOW,SWIVEL (1/2)	DD41CA201			
168		CONNECTOR,STRAIGHT	(6) 02XB05000301			
		Includes: items 169.				
169		O-RING	KK71EW906			
170		FLANGE (4-BOLT)	(2) 02XR05005301			
171		FLANGE (2-BOLT)	(2) DK24CA727			
173		FLANGE (FLAT FACE)	DK24CA712			
174	A	OIL HEATER (380V 50/60HZ)	02XF05000106			
174	B	OIL HEATER (460V 50/60HZ)	02XF05000107			
175		HERMETIC TERMINAL (5 POLE)	(2) HY85FP042			
176		HERMETIC TERMINAL (3 POLE)	(3) HY85FP022			

CATALOG NO. : RCD-3519-079 REV.
SUPERSEDES : REV.

NOTE: SEE "CATALOG NOTES" ON LAST PAGE FOR EXPLANATION OF SYMBOLISM.

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		COMPRESSOR GROUP				
177		BOX,SENSOR	(4) HX22FS036			
178		COVER,SENSOR BOX	(4) HX08FZ050			
179		SENSOR,BEARING TEMP. (#1)	02XF64003402			
180		SENSOR,BEARING TEMP. (#2, #3, #4)	(3) HH79NZ076			
181		LOCKNUT (1ST STAGE IMPELLER)	02XF75003001			
182		SHIM (1ST STAGE IMPELLER)	02XF75009001			
183		NOSE PIECE (1ST STAGE IMPELLER)	02XF75002901			
184		KEY (IMPELLER)	(4) 02XF75003101			
185		SCREW,SET (NOSE PIECE)	(2) AE19AR193			
186		SLEEVE,INTERSTAGE	02XF75013001			
187		COUPLING,UNION	(2) DD07DA203			
200	A	SHAFT ASY,HI-SPEED (REB)(60HZ R GEAR	02XF74002913			
		Use for compressors with High Speed Shaft 02XF75037301 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	B	SHAFT ASY,HI-SPEED (REB)(60HZ T GEAR	02XF74002915			
		Use for compressors with High Speed Shaft 02XF75037303 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	C	SHAFT ASY,HI-SPEED (REB)(60HZ V GEAR	02XF74002917			
		Use for compressors with High Speed Shaft 02XF75037305 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	D	SHAFT ASY,HI-SPEED (REB)(60HZ X GEAR	02XF74002919			
		Use for compressors with High Speed Shaft 02XF75037307 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	E	SHAFT ASY,HI-SPEED (REB)(60HZ Y GEAR	02XF74002921			
		Use for compressors with High Speed Shaft 02XF75037309 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	F	SHAFT ASY,HI-SPEED (REB)(60HZ Q GEAR	02XF74002923			
		Use for compressors with High Speed Shaft 02XF75037311 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	G	SHAFT ASY,HI-SPEED (REB)(60HZ R GEAR	02XF74002901			
		Use for compressors with High Speed Shaft 02XF75027301 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	H	SHAFT ASY,HI-SPEED (REB)(60HZ T GEAR	02XF74002903			
		Use for compressors with High Speed Shaft 02XF75027303 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200	I	SHAFT ASY,HI-SPEED (REB)(60HZ V GEAR	02XF74002905			
		Use for compressors with High Speed Shaft 02XF75027305 noted in item				

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		COMPRESSOR GROUP				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 J		SHAFT ASY,HI-SPEED (REB)(60HZ X GEAR	02XF74002907			
		Use for compressors with High Speed Shaft 02XF75027307 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 K		SHAFT ASY,HI-SPEED (REB)(60HZ Y GEAR	02XF74002909			
		Use for compressors with High Speed Shaft 02XF75027309 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 L		SHAFT ASY,HI-SPEED (REB)(60HZ Q GEAR	02XF74002911			
		Use for compressors with High Speed Shaft 02XF75027311 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 M		SHAFT ASY,HI-SPEED (REB)(50HZ R GEAR	02XF74002914			
		Use for compressors with High Speed Shaft 02XF75037302 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 N		SHAFT ASY,HI-SPEED (REB)(50HZ T GEAR	02XF74002916			
		Use for compressors with High Speed Shaft 02XF75037304 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 O		SHAFT ASY,HI-SPEED (REB)(50HZ V GEAR	02XF74002918			
		Use for compressors with High Speed Shaft 02XF75037306 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 P		SHAFT ASY,HI-SPEED (REB)(50HZ Y GEAR	02XF74002920			
		Use for compressors with High Speed Shaft 02XF75037308 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 Q		SHAFT ASY,HI-SPEED (REB)(50HZ X GEAR	02XF74002922			
		Use for compressors with High Speed Shaft 02XF75037310 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 R		SHAFT ASY,HI-SPEED (REB)(50HZ Q GEAR	02XF74002924			
		Use for compressors with High Speed Shaft 02XF75037312 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 S		SHAFT ASY,HI-SPEED (REB)(50HZ R GEAR	02XF74002902			
		Use for compressors with High Speed Shaft 02XF75027302 noted in item				
		#501 on the machines JOB DATA SHEET.				
		Instruction sheet 99TA550199 is included with service kit.				
200 T		SHAFT ASY,HI-SPEED (REB)(50HZ T GEAR	02XF74002904			
		Use for compressors with High Speed Shaft 02XF75027304 noted in item				
		#501 on the machines JOB DATA SHEET.				

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE
		COMPRESSOR GROUP	
		Instruction sheet 99TA550199 is included with service kit.	
200 U		SHAFT ASY,HI-SPEED (REB)(50HZ V GEAR	02XF74002906
		Use for compressors with High Speed Shaft 02XF75027306 noted in item	
		#501 on the machines JOB DATA SHEET.	
		Instruction sheet 99TA550199 is included with service kit.	
200 V		SHAFT ASY,HI-SPEED (REB)(50HZ X GEAR	02XF74002908
		Use for compressors with High Speed Shaft 02XF75027308 noted in item	
		#501 on the machines JOB DATA SHEET.	
		Instruction sheet 99TA550199 is included with service kit.	
200 W		SHAFT ASY,HI-SPEED (REB)(50HZ Y GEAR	02XF74002910
		Use for compressors with High Speed Shaft 02XF75027310 noted in item	
		#501 on the machines JOB DATA SHEET.	
		Instruction sheet 99TA550199 is included with service kit.	
200 X		SHAFT ASY,HI-SPEED (REB)(50HZ Q GEAR	02XF74002912
		Use for compressors with High Speed Shaft 02XF75027312 noted in item	
		#501 on the machines JOB DATA SHEET.	
		Instruction sheet 99TA550199 is included with service kit.	
201		SPACER	02XF75003803
202		CAP SCREW,SOCKET HEAD	AA44RR240
203		BEARING,ROLLER (CYLINDRICAL)	02XF75006401.N.S.S.
204		RETAINER,SHAFT	02XR75023601
205		HOUSING,BEARING	02XF75004701.N.S.S.
206		BEARING,ROLLER (HI-SPD THRUST)	02XF75006301.N.S.S.
207		SPACER (BEARING #4)	02XF75003801.N.S.S.
208		SPACER (BEARING #4)	02XF75006601.N.S.S.
209		O-RING (HI-SPD SHAFT)	02XF75010701
210		ROLLER ASSEMBLY (HI-SPD THRUST)	02XF74006201.N.S.S.
211		SPRING,WAVE	02XF75003901.N.S.S.
212		RETAINER,BEARING (HI-SPD THRUST)	02XF75004001.N.S.S.
213		SHAFT,IMPELLER	N.S.S
214		PIN,ROLLER ELEMENT	02XF75008901
215		PLUG,PIPE (1/4" HEX)	CA64AA051
216		PLUG,PIPE (1/8" HEX)	CA64AA001
217		SCREW,SET (1/2-13)	(2) AE19AR286
218		CONNECTION ASY (1-1/8-20)	(3) 02XF75005801
		Includes: items 219.	
219		O-RING (CONNECTION ASY)	KK71EW914
220		TUBE ASSEMBLY	02XF74007301
221		CONNECTOR ASSY (OIL PUMP)	02XF04000001
		Includes: item 222.	
222		O-RING (OIL PUMP CONNECTION)	KK71EW916
223 A		COUPLING (3/8 FLR - 1/2 ODS)	DE08DA203
223 B		COUPLING (3/8 FLR - 3/8 ODS)	DE08DA101
224		NOZZLE ASSEMBLY (MOTOR COOLING)	(9) 02XF74001201
		Includes: items 224a - 224b.	

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		COMPRESSOR GROUP				
224 A		O-RING (1")	KK71EW912			
224 B		O-RING (1/2")	KK71EW014			
225		VALVE (3/8 NPT	EP23LA155			
226		CAP,FLARE	DD19DA201			
227		GASKET,FLARE	DD24FA151			
228		WELL,SENSOR	(2) 19EF5011212			
229		CONNECTOR	02XF65005201			
		Includes: item 230.				
230		O-RING	KK71EW910			
231		FLANGE (2-BOLT)	(2) DK24CA717			
232		LABYRINTH,DIAPHRAGM	02XF75013101			
233		VALVE,BALL (1/2)	(2) EP71BA181			
234		VALVE,BALL (3/8)	(2) EP71BA121			
235		FLANGE (2-BOLT)	(2) 02XF75018301			
		GUIDE VANE & BLADE RING				
236		BLADE RING ASSEMBLY	02XF74000201			
		Includes: items 237 - 260.				
237		RING,RETAINER	02XF75005201			
238		RETAINER,RING	17DA751041			
239		BEARING (1/2")	(52) KT37ZZ048			
240		RING	02XF75003401			
241		SCREW (M6 X 12 HEX. HEAD)	(3) AA07KR165			
242		STOP ASSEMBLY	17DA71333			
243		BRACKET,CONN. ROD	17DA711513			
244		SCREW (M12 X 50 HEX. HEAD)	(2) AA06KR195			
245		WASHER,THRUST	(13) KT59WL168			
246		BUSHING	(16) KT53XL110			
247		BLADE ASSEMBLY	(13) 02XF74004101			
248		WASHER	(13) 17DA711511			
249		LEVER	(13) 02XF75003601			
250		SCREW (M16 X 80 HEX. HEAD)	(13) AA06KR207			
251		SPACER	(52) 17DA711521			
252		ROD,END	(13) 17DA711982			
253		NUT;JAM	(13) AT40AA202			
254		ROD,END	(13) 17DA711972			
255		SCREW (M8 X 30 HEX. HEAD)	(26) AA07KR179			
256		ROD,END	(2) 17DA711992			
257		TIE ROD	17DA731131			
258		SCREW (1/2-13 X 1-3/4 HEX. HEAD)	AA06GR294			
259		NUT,JAM	(2) AT40AA302			
260		PIN,TAPER	(2) AX15AA264			
264		MOTOR,ACTUATOR	HF26BM062			
265		COUPLING ASSEMBLY	02XF74009601			
266		SUPPORT	02XF75006101			
267		SCREW (M10 X 25 HEX. HEAD)	(4) AA07KR190			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		GUIDE VANE & BLADE RING				
268		SCREW,SET (1/4 - 20)	(2) AE19AR224			
269		SCREW (M16 X 160 HEX. HEAD)	(12) AA06KR215			
270		BUSHING	(2) KT53XL105			
271		SHAFT,IGV	02XF75005401			
272		LEVER,ARM	17DA751443			
273		PIN,SPIRAL (5/16 X 2-1/4)	AX13AA206			
274		SCREW (1/2-13 X 2 HEX. HEAD)	AA44AA295			
275		LOCKNUT	AT54AB301			
276		GASKET,IGV	02XF75009501			
277		HOUSING,BEARING	02XF75009601			
278		WASHER,THRUST	KT59WL164			
279		RING ASSEMBLY "V"	(2) KK71HT022			
280		RING,PACKING	17DA712042			
281		SCREW (M6 X 20 HEX. HEAD)	(3) AA07KR167			
282		SCREW (M12 X 45 HEX. HEAD)	(6) AA07KR207			
283		SCREW (M10 X 20 HEX. HEAD)	(4) AA07KR189			
284		SCREW,SET (HEX. HEAD)	(2) AE19AR224			
285	A	SHROUD (2500T)	02XF75003501			
		Compressor codes used on: 710, 712, 714, 716, 718.				
285	B	SHROUD (2750T)	02XF75003502			
		Compressor codes used on: 720, 722, 724, 726, 728.				
285	C	SHROUD (3000T)	02XF75003503			
		Compressor codes used on: 730, 732, 734, 736, 738.				
288		STOP	02XF75005101			
289		SCREW (M10 X 35 HEX. HEAD)	(4) AA44RR192			
290		NUT (12MM)	(2) AT39MC231			
291		SCREW (M12 X 80 HEX. HEAD)	(2) AA07KR213			
292		SCREW (M10 X 30 HEX. HEAD)	(6) AA44RR191			
		OIL PUMP & MOTOR ASSEMBLY				
293	A	OIL PUMP ASSEMBLY (346-440V-3-50HZ)	02XF74001604			
		Includes: items 294 - 324b.				
293	B	OIL PUMP ASSEMBLY (380-460V-3-60HZ)	02XF74001607			
		Includes: items 294 - 324b.				
294		ROTOR,MOTOR	N.S.S			
296		HOUSING,PUMP	N.S.S			
297	A	SHAFT (50HZ)	N.S.S			
297	B	SHAFT (60HZ)	N.S.S			
298	A	ROTOR,PUMP (50HZ)	N.S.S			
298	B	ROTOR,PUMP (60HZ)	N.S.S			
299		PLUG,O-RING (1/2-20)	(2) CA63AM200			
300		PISTON,RELIEF VALVE	N.S.S			
301		SPRING,RELIEF VALVE	N.S.S			
302		PLUNGER,RELIEF VALVE	N.S.S			
		Includes: items 303 - 307.				
303		BODY,ADJUSTER	02XR05010401			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		OIL PUMP & MOTOR ASSEMBLY				
304		PLUNGER	N.S.S			
305		NUT,JAM	N.S.S			
306		O-RING	KK71EW912			
307		O-RING	KK71EW111			
308		CAP,RELIEF VALVE	EN99ZA006			
309		O-RING,HERMETIC TERMINAL	KK71EW134			
310		TERMINAL,HERMETIC	HY85FP032			
311		SLEEVE	N.S.S			
312		RING,CLAMPING	N.S.S			
313		SCREW,SOCKET HD (5/16-18 X 1-1/4)	N.S.S			
314		SCREW,SET (1/4-20 X 1/2)	(2) N.S.S			
315		SCREW,HEX HD (50HZ) (1/4-20 X 2-1/	(4) N.S.S			
316		SCREW,HEX HD (60HZ) (1/4-20 X 2)	(4) N.S.S			
317		PIN,DOWEL (1/4 DIA X 3/4	(2) N.S.S			
318		O-RING,PUMP COVER	KK71EW165			
319		STATOR,MOTOR	N.S.S			
320		O-RING,MOTOR COVER	KK71EW263			
321		COVER,PUMP	N.S.S			
322		BOX,ELECTRICAL	02XF65010401			
323		COVER PLATE,ELECTRICAL BOX	02XF65010601			
324 A		KEY,SHAFT (50HZ)	N.S.S			
324 B		KEY,SHAFT (60HZ)	N.S.S			
		MACHINE ARRANGEMENT & PIPING				
325		VALVE,SHUT-OFF (3-WAY)	(5) EP83CC301			
326		VALVE,RELIEF	(10) EB51FZ301			
327		NIPPLE,RELIEF VALVE	(5) CE01CA264			
328		VALVE,BALL (1/2") (COOLER TREE)	EP71CZ182			
329		VALVE,BUTTERFLY (DISCH. ISOLATION)	19XF05013002			
329 A		SEAT REPLACEMENT KIT (FOR IT# 329)	11042883			
330		GASKET,RING (18" DISCH. ISOLATION)	(2) CT99QX965			
331		SPACER,PIPE (18" NO DISCH. ISOLATION	19XF34002501			
332		GASKET,RING (18" NO DISCH. ISOLATION	(2) CT99QX965			
333		VALVE,BUTTERFLY (8" COOLER ISOLATION	19XR05016405			
		Note: new flange o-rings are included with valve.				
		For complete o-ring kit see item 334.				
334		O-RING KIT (FOR ITEM# 333)(NORRISEAL	540003027			
		Kit contains body o-rings, shaft o-rings, lubrication tubes, thrust				
		washer and disc o-rings.				
335		GASKET,RING (8" COOLER ISOLATION)	(2) CT99QX801			
336		SPACER,PIPE (8" NO COOL. ISOLATION)	JX60SK002K			
337		GASKET,RING (8" NO COOL. ISOLATION)	(2) CT99QX801			
338		GASKET,RING (16" COMPR. SUCTION)	CT99QX960			
339		GASKET,RING (24" COMPR. SUCTION)	CT99QX980			
340		GASKET,RING (4" HGBP PIPING)	(4) CT99GX601			
341		GASKET,RING (8" ECON. CONN. LINE)	(3) CT99QX801			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		MACHINE ARRANGEMENT & PIPING				
342		GASKET (ECON. FLOAT BOX)	08XF75003001			
343		VALVE,BALL (1/2") (ECON. FLOAT BOX)	EP71CZ182			
344		VALVE,BALL (1-1/2") (COOLER INLET)	EP71CQ422			
345		VALVE,DAMPER	19XF05006902			
346		RING,GASKET (8" DAMPER VALVE)	(2) CT99QX801			
347		INDICATOR,LIQUID (ECON. FLOAT BOX)	(2) KM36BS162			
348		VALVE ASSEMBLY (HGBP)	19EX44001001			
349		GASKET (HMI MOUNTING)	(2) 19XF15092401			
350		WASHER,RUBBER (HMI MOUNTING)	(4) 19XF15093401			
351	A	FLOAT VALVE ASY (ECON.) (7S)	08XF04645205			
		Includes: items 352 - 353.				
351	B	FLOAT VALVE ASY (ECON.) (7R)	08XF04645206			
		Includes: items 352 - 353.				
351	C	FLOAT VALVE ASY (ECON.) (7Q)	08XF04645207			
		Includes: items 352 - 353.				
351	D	FLOAT VALVE ASY (ECON.) (7P)	08XF04645208			
		Includes: items 352 - 353.				
352		BEARING,BALL	(2) KT01BG060			
353		BALL,FLOAT	08XF05002601			
354	A	FLOAT VALVE ASY (COND.) (7C)	08XF04645304			
		Includes: items 355 - 357.				
354	B	FLOAT VALVE ASY (COND.) (7D)	08XF04645303			
		Includes: items 355 - 357.				
354	C	FLOAT VALVE ASY (COND.) (7E)	08XF04645302			
		Includes: items 355 - 357.				
354	D	FLOAT VALVE ASY (COND.) (7F)	08XF04645301			
		Includes: items 355 - 357.				
355		BEARING,BALL	(2) 08XF05645402			
356		BALL,FLOAT	08XF05002601			
357		WASHER	(6) GB97D06			
358		VALVE,BALL (1/2") (COND. & FLOAT BOX	(2) EP71CZ182			
359		GASKET (COND. FLOAT BOX)	08XF75003001			
360		INDICATOR,LIQUID (COND. FLOAT BOX)	(2) KM36BS162			
361		GUAGE,PRESSURE (COND. TREE)	KM03AC256			
362		VALVE,BALL (1-1/8) (MTR. COOLING LIN	(2) EP71BA391			
363		FILTER DRIER HOUSING (MTR. COOLING L	KH49EA050			
364		FILTER DRIER CORE (MTR. COOLING LINE	(4) KH29EZ050			
365		INDICATOR,LIQUID (MTR. COOLING LINE)	KM44AG002			
366		O-RING (MTR. COOLING LINE)	KK71EW223			
367		O-RING (MTR. COOLING LINE)	KK71EW150			
368		O-RING (MTR. COOLING LINE)	(2) KK71EW229			
369		VALVE,BALL (3/8) (OIL RECLAIM LINE)	(2) EP71BA201			
370		DRIER,FILTER (OIL RECLAIM LINE)	KH42ME070			
371		INDICATOR,LIQUID (OIL RECLAIM LINE)	KM43AG301			
372		COUPLING,VICTAULIC (18")	CV66AP952			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		MACHINE ARRANGEMENT & PIPING				
373		WELL,SENSOR	19EF5011212			
374		SCREEN,CONDENSER FLOAT BOX	09XF44001501			
384		COOLER TUBES (SEE NOTE)	TUBE.QUANTITY			
		Note: To Obtain The Proper Tubes For Your Particular Machine Contact				
		Your Carrier (RCD) Rep. You Must Provide Machine Serial Number.				
384 A		COOLER TUBE QTY. (FRAME B60)	1280			
384 B		COOLER TUBE QTY. (FRAME B61)	1413			
384 C		COOLER TUBE QTY. (FRAME B62)	1540			
384 D		COOLER TUBE QTY. (FRAME B65)	1318			
384 E		COOLER TUBE QTY. (FRAME B66)	1448			
384 F		COOLER TUBE QTY. (FRAME B67)	1576			
384 G		COOLER TUBE QTY. (FRAME B6A)	686			
384 H		COOLER TUBE QTY. (FRAME B6B)	763			
384 I		COOLER TUBE QTY. (FRAME B6C)	843			
384 J		COOLER TUBE QTY. (FRAME B6F)	715			
384 K		COOLER TUBE QTY. (FRAME B6G)	796			
384 L		COOLER TUBE QTY. (FRAME B6H)	875			
384 M		COOLER TUBE QTY. (FRAME C60)	1661			
384 N		COOLER TUBE QTY. (FRAME C61)	1812			
384 O		COOLER TUBE QTY. (FRAME C62)	1997			
384 P		COOLER TUBE QTY. (FRAME C65)	1699			
384 Q		COOLER TUBE QTY. (FRAME C66)	1851			
384 R		COOLER TUBE QTY. (FRAME C67)	2035			
384 S		COOLER TUBE QTY. (FRAME C6A)	925			
384 T		COOLER TUBE QTY. (FRAME C6B)	1011			
384 U		COOLER TUBE QTY. (FRAME C6C)	1100			
384 V		COOLER TUBE QTY. (FRAME C6F)	950			
384 W		COOLER TUBE QTY. (FRAME C6G)	1039			
384 X		COOLER TUBE QTY. (FRAME C6H)	1131			
385		CONDENSER TUBES (SEE NOTE)	TUBE.QUANTITY			
		Note: To Obtain The Proper Tubes For Your Particular Machine Contact				
		Your Carrier (RCD) Rep. You Must Provide Machine Serial Number.				
385 A		CONDENSER TUBE QTY. (FRAME C60)	2049			
385 B		CONDENSER TUBE QTY. (FRAME C61)	2265			
385 C		CONDENSER TUBE QTY. (FRAME C62)	2480			
385 D		CONDENSER TUBE QTY. (FRAME C65)	2050			
385 E		CONDENSER TUBE QTY. (FRAME C66)	2277			
385 F		CONDENSER TUBE QTY. (FRAME C67)	2517			
385 G		CONDENSER TUBE QTY. (FRAME C6A)	1161			
385 H		CONDENSER TUBE QTY. (FRAME C6B)	1263			
385 I		CONDENSER TUBE QTY. (FRAME C6C)	1364			
385 J		CONDENSER TUBE QTY. (FRAME C6F)	1158			
385 K		CONDENSER TUBE QTY. (FRAME C6G)	1266			
385 M		CONDENSER TUBE QTY. (FRAME C6H)	1389			
385 N		CONDENSER TUBE QTY. (FRAME D60)	2657			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		MACHINE ARRANGEMENT & PIPING				
385 O		CONDENSER TUBE QTY. (FRAME D61)	2937			
385 P		CONDENSER TUBE QTY. (FRAME D62)	3239			
385 Q		CONDENSER TUBE QTY. (FRAME D65)	2686			
385 R		CONDENSER TUBE QTY. (FRAME D66)	2944			
385 S		CONDENSER TUBE QTY. (FRAME D67)	3287			
385 T		CONDENSER TUBE QTY. (FRAME D6A)	1481			
385 U		CONDENSER TUBE QTY. (FRAME D6B)	1642			
385 V		CONDENSER TUBE QTY. (FRAME D6C)	1797			
385 W		CONDENSER TUBE QTY. (FRAME D6F)	1479			
385 X		CONDENSER TUBE QTY. (FRAME D6G)	1660			
385 Y		CONDENSER TUBE QTY. (FRAME D6H)	1824			
389		GASKET,DIVISION PLATE (25' ROLL)	19XB680001			
390 A		CONDENSER W/B GASKET (150#) (C6)	(2) 10XF25002501			
390 B		CONDENSER W/B GASKET (300#) (C6)	(2) 09XF35005801			
390 C		CONDENSER W/B GASKET (150#) (D6)	(2) 10XF35002501			
390 D		CONDENSER W/B GASKET (300#) (D6)	(2) 09XF45005801			
391 A		COOLER W/B GASKET (150#) (B6)	(2) 10XF25002501			
391 B		COOLER W/B GASKET (300#) (B6)	(2) 10XF25000201			
391 C		COOLER W/B GASKET (150#) (C6)	(2) 10XF35002501			
391 D		COOLER W/B GASKET (300#) (C6)	(2) 10XF35002701			
		ELECTRICAL GROUP				
392		CONTROL PANEL ASSEMBLY	19XFCFGA-A00			
		Includes: items 393 - 502.				
393		CONTROL ENCLOSURE (SHEET METAL)	19XF04016601			
394		CONTROL BOX COVER (SHEET METAL)	19XF04007601			
395		MODULE,CHILLER CONTROL (CCM)	CEPL131092-03-R-I			
396		DIN RAIL (16")	XBANS3575P-16.00			
397		CIRCUIT BREAKER (CB)	FAZ-D25-3-NA			
398		FUSE HOLDER (1FU,2FU,3FU,4FU)	(3) HY11MR033			
399		END STOP (DIN RAIL)	(17) XBAES35N0			
400		LINK MODULE (MSP TO 2C)	3RA19211DA00			
401		CONTACTOR (1C & 2C)	(2) 3RT20161AB01			
402		MOTOR STARTER PROTECTOR (MSP)	HN680160			
403		TRANSFORMER (1T)	HT01AZ380			
404		TRANSFORMER (2T & 3T)	(2) HT01BD118			
405		CIRCUIT BREAKER (2T & 3T)	(2) HH83ZB008			
406		RUBBER GROMMET (2")	(5) G3377-025000			
407		BUSHING (3/4")	(7) HY93NH012			
408		RUBBER GROMMET (2-1/2")	G3145-016000			
409		AIR HOOD	19XF05004201			
410		WIRE HARNESS (MAIN BOX)	19XFCHHA-A00			
		Main harness. From 1TB, 2TB, 6TB, CB, 1FU, 2FU, 3FU, 4FU, 1C, 2C, 1T,				
		2T, 3T. to CB, 1FU, 2FU, 3FU, 4FU, 5FU, 1T, 3T, 5TB, 6TB, 2CB, 3CB, 2C				
411		CABLE ASY. (CLR. ENT. WTR. TEMP.)	19XR660076			
413		CABLE ASY. (CLR. LVG. WTR. TEMP.)	19XR660076			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		ELECTRICAL GROUP				
415		CABLE ASY. (COND. ENT. WTR. TEMP.)	19XR660076			
417		CABLE ASY. (COND. LFG. WTR. TEMP.)	19XR660076			
419		CABLE ASY. (EVAP. RFG. TEMP.)	19XR660076			
421		CABLE ASY. (DISCHARGE TEMP.)	19XR660076			
423		CABLE ASY. (CONDENSER PRESS.)	19XR660075			
424		CABLE ASY. (COOLER PRESS.)	19XR660075			
425		CABLE ASY. (ECONOMIZER PRESS.)	19XR660075			
426		CABLE ASY. (MTR. WINDING TEMP. 1)	19XR680135			
427		CABLE ASY. (MTR. WINDING TEMP. 2)	19XR680135			
428		CABLE ASY. (MTR. WINDING TEMP. 3)	19XR680135			
429		CABLE ASY. (OIL SUMP TEMP.)	19XR660076			
431		CABLE ASY. (OIL SUPPLY PRESS.)	19XR660075			
432		CABLE ASY. (OIL SUMP PRESS.)	19XR660075			
433		CABLE ASY. (GUIDE VANE CTRL/SIGNAL	19XR680138			
434		CABLE ASY. (DAMPER OPEN & CLOSE)	19XR680137			
435		CABLE ASY. (HIGH PRESS. SWITCH)	19XR660074			
438		CABLE ASY. (LO-SPD. MTR. END BRG.)	19XR680135			
439		CABLE ASY. (LO-SPD. COMPR. END BRG	19XR680135			
440		CABLE ASY. (HI-SPD. MTR. END BRG.)	19XR680135			
441		CABLE ASY. (HI-SPD. COMPR. END BRG	19XR680135			
442		CABLE ASY. (HGBP. OPEN & CLOSED)	19XR680137			
443		CABLE ASY. (GUIDE VANE POSITION)	19XR680138			
446		CABLE ASY. (GUIDE VANE POWER)	19XFBHBA-A20			
		From guide vane power to 5TB.				
447		CABLE ASY. (BEARING DISP. SWITCH)	19XR680135			
450		WIRE HARNESS (DAMPER VALVE POWER)	19XFBHBA-A00			
		From damper power & damper open/close to 5TB, DCLR, DOPR.				
451		WIRE HARNESS (HGBP VALVE POWER)	19XFBHBA-A10			
		From HGBP power & HGBP open/close to 5TB, HCLR, HOPR.				
452		WIRE HARNESS (1J3 TO PASSTHRU)	19XFCHBA-A00			
		From IOB1-J3 to Mate N'loc connection on control box (HMI connection)				
455		FUSE HOLDER (5FU)	HY11MR031			
456		FUSE (4FU)	HY10KB092			
457		FUSE (2FU)	(3) HY10KB084			
458		FUSE (3FU)	(2) HY10KB085			
459		FUSE (1FU,5FU,7FU)	(3) HY10KB088			
460		FUSE (5FU)	HY10KB081			
461		TERMINAL BLOCK (1TB L1,L2,L3)	(3) MIK10			
462		TERMINAL BLOCK (1TB E & PE)	(4) MIKE4			
463		TERMINAL BLOCK	(54) XBUT25D22			
464		TERMINAL BLOCK END PLATE	(9) XBACUT4D22			
465		TERMINAL BLOCK END PLATE	MIW16			
466		DIN RAIL (13")	(2)XBANS3575P-13.00			
467		COVER PLATE	19XF05012201			
468		FILTER RETAINER	38APHACAAA-A10			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		ELECTRICAL GROUP				
469		OUTLET FAN SCREEN	38APMAAAAA-A50			
470		WIRE DUCT KIT	19XFCCCA-A00			
471		RELAY (GVIR,GVDR,HOPR,HCLR,DOPR,DC	(6) HN61ZP032			
472		RELAY SOCKET	(6) HY11TC032			
473		CIRCUIT BREAKER BRACKET (2T & 3T)	19XF05012701			
474		BLOCKOFF PANEL	19XF05012801			
475		COVER DOOR HINGE	(2) 1069-U6			
484		INSULATED SPACER	(2) 304-32-22-W			
485		TEMPERATURE SWITCH (AUTO RESET)	HH01XA001			
486		COOLING FAN	38APSLCLFA-A00			
487		FILTER,CONTROL PANEL	38APSLCAFA-A01			
488		TERMINAL BLOCK (GREEN GROUND)	(3) XBUT25D22PE			
490		WIRE HARNESS (3J4 TO 2TB)	19XFCHLA-A00			
		From 2TB to IOB3-J4, IOB4-J4.				
491		WIRE HARNESS (1J12)	19XFCHLB-A00			
		From IOB1-J12 to closed barrel splice, 6TB, GVIR, GVDR, ALMR, ALTR.				
492		WIRE HARNESS (1J13)	19XFCHLC-A00			
		From IOB1-J13 to 4TB.				
493		WIRE HARNESS (2J12)	19XFCHLD-A00			
		From IOB2-J12, 6TB to closed barrel splice, 6TB, DOPR, DCLR, 1C, 2C.				
494		WIRE HARNESS (IOB1 CONTROL PANEL)	19XFCHLE-A10			
		From cond. & econ. pressure sensors, compressor discharge & water				
		temperature sensors to IOB1-J11, IOB1-14, IOB1-J15, IOB1-J16.				
495		WIRE HARNESS (IOB2 CONTROL PANEL)	19XFCHLE-A20			
		From compressor windings & oil sump temp. sensors. oil pump & & oil				
		sump press. sensors. guide vane control & bearing displacement switch				
		to IOB2-J11, IOB2-13, IOB2-15, IOB2-16.				
496		WIRE HARNESS (IOB3 CONTROL PANEL)	19XFCHLE-A30			
		From HGBP feedback, bearing temp. sensor, guide vane position, water				
		temp. reset, head press. output sensor to IOB3-J12,IOB3-J13, IOB3-J14,				
		IOB3-J16.				
497		WIRE HARNESS (OIL PUMP THERM)	19XFCHLF-A00			
		From oil pump therm. to 6TB.				
498		WIRE HARNESS (OIL HEATER PWR)	19XFCHLG-A00			
		From oil heater power to 2C.				
499		WIRE HARNESS (OIL PUMP PWR)	19XFCHLH-A00			
		From oil pump power to 2C.				
500		WIRE HARNESS (1J4 TO 2J3)	19XFCHLK-A00			
		From IOB1-J14 to IOB2-J13.				
501		WIRE HARNESS (2J4 TO 3J3)	19XFCHLL-A00			
		From IOB2-J4 to IOB3-J3.				
502		WIRE HARNESS (J1 TO J2)	19XFCHLM-A00			
		From 6TB-14, 6TB-13, IOB2-J1, IOB2-J2, IOB4-J1 to IOB1-J1, IOB1-J2,				
		IOB3-J1, IOB3-J2.				
503		HMI DISPLAY BOX ASY. (CCN ENABLED)	19XFHFGA-A00			

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		ELECTRICAL GROUP				
		Includes: items 505 - 515.				
504		HMI DISPLAY BOX ASY. (BACNET ENABLED	19XFHFGA-A10			
		Includes: items 505 - 515.				
505		SCREEN ASSEMBLY (HMI CCN ENABLED)	00PSG001899500A			
506		SCREEN ASSEMBLY (HMI BACNET ENABLE	00PSG001926200A-SA			
507		TERMINAL BLOCK	ELD-6-005			
508		WIRE HARNESS (COMM/POWER)	19XFHHLA-A00			
		From control box to HMI box. (communication & power).				
510		WIRE HARNESS (CONTROL)	19XFHHLA-A20			
		From control box to HMI box. (control).				
511		PLATE,WIRING	19XF15000101			
512		COVER ASSEMBLY,FRONT	19XF15021601			
513		HINGE	1069-U6			
514		LATCH,DRAW	TL-20-201-52			
515		KEEPER	TL-17-201-52			
516		SENSOR,TEMPERATURE (20' CABLE)	(4) HH79NZ022			
		TERMINAL ARRANGEMENT				
517		THERMAL INSULATOR (1 1/8"OD)	(6) 02XB05001801			
518		FRAME ASSEMBLY (MEDIUM VOLTAGE)	19XF04003704			
519		FRAME ASSEMBLY (HIGH VOLTAGE)	19XF04003702			
520		SCREW (HEX. HEAD)	(6) 19XF05116101			
521		TERMINAL ASY. (MEDIUM VOLTAGE)	(3) 02XF05003001			
522		TERMINAL ASY. (HIGH VOLTAGE)	(3) 02XR55024601			
		Includes: items 523 - 524.				
523		HIGH VOLTAGE TERM. O-RING (INNER)	KK71EW924			
524		HIGH VOLTAGE TERM. O-RING (OUTER)	KK71EW311			
526		TERMINAL STUD (MEDIUM VOLTAGE)	(3) 02XF05003101			
527		TERMINAL STUD (HIGH VOLTAGE)	(3) 02XF05003102			
528		CONNECTOR LUG	(3) 02XB05002901			
529		TERMINAL FOAM PAD	19XR45001701			
530		TERMINAL FOAM PAD	19XR75001401			
531		INSULATOR (THERMAL)	(6) 02XB05001801			
532		WASHER (SPRING LOCK)	(2) AU11AS331			
533		NUT (HEX.)	(2) AT13GR013			
534		PUTTY (ELEC. INSUL.)	19EA4111102			
		MISCELLANEOUS GROUP				
535		LOGO "EVERGREEN"	19XR05004201			
536		GREASE,CONDUCTIVE (20 GRAM TUBE)	16JT8106657			
537		O-RING LUBRICANT	19XL680001			
538		GASKET SEALANT	19XL680002			
539		TOUCH SCREEN DISPLAY (EVERVU)	33CNTVIEW-01-R			
540		PAINT (SPRAY CAN)(GRAY)	PH23GH022			
541		PAINT (GALLON CAN)(GRAY)	PH23GH022G			
542		BRUSH,TUBE CLEANING (3/4")	GTC-21111/16			
543		BRUSH,TUBE CLEANING (1")	GTC-2111			

Replacement Components Division

ALL 19XR MACHINES WITH
FRAME 7 COMPRESSOR

19XR

SIZE: 7 7

SERIES: FR#7COMPR

ITM		PART DESCRIPTION	19XR-FR#7 COMPR. SIZE			
		MISCELLANEOUS GROUP				
544		COMPRESSOR OIL (1 GALLON)	PP23BZ103001			
545		COMPRESSOR OIL (5 GALLON)	PP23BZ103005			
546		COMPRESSOR OIL (55 GALLON)	PP23BZ103055			
547		INSULATION, SHEET (3/4 X 48 X 64)	QR0948486434			
548		UNIT LOGO "CARRIER"	19XB05010301			
549		FLOW SWITCH,DIFFERENTIAL PRESSURE	HK06ZC033			
550		GASKET KIT (TAKE APART KIT)	19XR84005702			
		ELECTRICAL GROUP				
825		INTEGRATED STARTER MODULE (ISM)	CONTACT.RCD			

CATALOG NO.: RCD-3519-079 REV.
SUPERSEDES : REV.

NOTE: SEE "CATALOG NOTES" ON LAST PAGE FOR EXPLANATION OF SYMBOLISM.