

installation, start-up, and operating instructions

UPFLOW GAS-FIRED INDUCED-COMBUSTION FURNACES

383KAV Series B

Cancels: II 383K-35-2

II 383K-35-3
2-15-92

NOTE: Read the entire instruction manual before starting the installation.

SAFETY CONSIDERATIONS

Installing and servicing heating equipment can be hazardous due to gas and electrical components. Only trained and qualified personnel should install, repair, or service heating equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on heating equipment, observe precautions in the literature, tags, and labels attached to or shipped with the unit and other safety precautions that may apply.

Follow all safety codes. In the United States, follow all safety codes including the National Fuel Gas Code NFPA No. 54-1988/ANSI Z223.1-1988. In Canada, refer to the current edition of the National Standard of Canada CAN/CGA-B149.1 and 2-M91 Natural Gas and Propane Gas Installation Codes. Wear safety glasses and work gloves. Have fire extinguisher available during start-up and adjustment procedures and service calls.

Recognize safety information: This is the safety-alert symbol . When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal word DANGER, WARNING, or CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies a hazard that could result in personal injury or death. CAUTION is used to identify unsafe practices, which would result in

minor personal injury or product and property damage.

These instructions cover minimum requirements and conform to existing national standards and safety codes. In some instances, these instructions exceed certain local codes and ordinances, especially those that may not have kept up with changing residential construction practices. We require these instructions as a minimum for a safe installation.

**TABLE I—MINIMUM CLEARANCES FROM
COMBUSTIBLE MATERIALS (INCHES)**

SIZE	035 AND 055	075 THRU 125
Sides	Single-Wall Vent	1
	Type B-1 Double-Wall Vent	0
Back	0	0
Plenum Top	1	1
Vent	Single-Wall Vent	6
	Type B-1 Double-Wall Vent	1
Front	Single-Wall Vent	6
	Type B-1 Double-Wall Vent	3
Service	30	30

NOTES:

1. Provide 30-inch front clearance for servicing. An open door in front of the furnace can meet this requirement.
2. A minimum clearance of 3 inches must be provided in front of the furnace for combustion air and proper operation.



INTRODUCTION

The Model 383KAV, Series B Furnaces are available in sizes 35,000-through 125,000-Btu/h output capacities.

The design of the upflow gas-fired furnace is A.G.A./C.G.A. certified for natural and propane gas and for installation on combustible flooring, in alcoves, attics, basements, closets, or utility rooms. The design of this furnace line is not A.G.A./C.G.A. certified for installation in mobile homes, recreation vehicles, or outdoors.

Before installing the furnace, refer to the current edition of the National Fuel Gas Code NFPA No. 54-1988/ANSI Z223.1-1988. Canadian installations must be installed in accordance with CAN/CGA-B149 Installation Codes and all authorities having jurisdiction. For further information, the National Fuel Gas Code is available from National Fire Protection Association Inc. Batterymarch Park, Quincy, MA 02269, American Gas Association, 1515 Wilson Boulevard, Arlington, VA 22209, or from Literature Distribution.

Installation must conform to the regulations of the serving gas supplier and the local building, heating, and plumbing codes in effect in the area in which the installation is made, or in the absence of local codes, with the requirements of the National Fuel Gas Code.

 **CAUTION:** Application of this furnace should be indoors with special attention given to vent sizing and material, gas input rate, air temperature rise, and unit sizing. Improper installation or misapplication of the furnace can require excessive servicing or cause premature component failure.

This furnace is designed for a minimum continuous return-air temperature of 60 degrees F db or an intermittent operation down to 55 degrees F db such as when used with a thermostat night setback. Return-air temperature must not exceed a maximum of 85 degrees F db.

 **WARNING:** Improper installation, adjustment, alteration, service, maintenance, or use can cause carbon monoxide poisoning, explosion, fire, electrical shock, or other conditions which may cause personal injury or property damage. Consult a qualified installer, service agency, local gas supplier or your distributor or branch for information or assistance. The qualified installer or agency must use only factory-authorized and listed kits or accessories when modifying this product. A failure to follow this warning can cause electrical shock, fire, personal injury, or death.

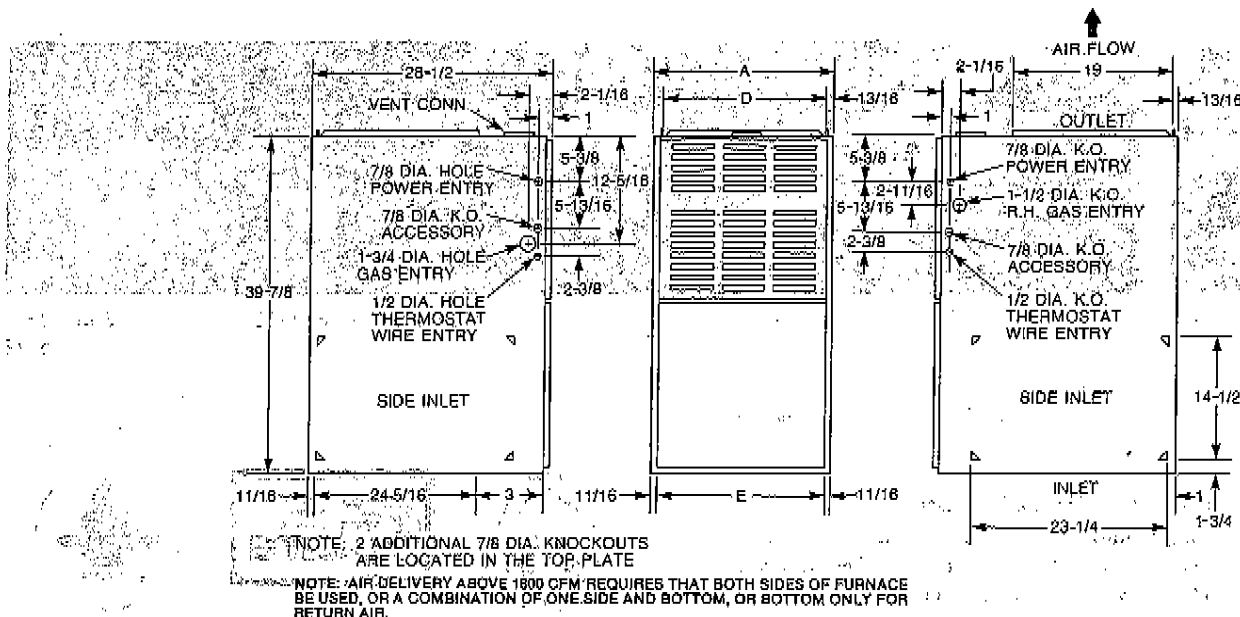


Figure 1—Dimensional Drawing

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TABLE II—DIMENSIONS (INCHES)

SIZE	A	D	E	VENT CONN	SHIP. WT
024035	14-3/16	12-9/16	12-11/16	4	116
036035	14-3/16	12-9/16	12-11/16	4	118
024055	14-3/16	12-9/16	12-11/16	4	126
036055	14-3/16	12-9/16	12-11/16	4	128
042075	17-1/2	15-7/8	16	4	143
048075	21	19-3/8	19-1/2	4	147
036090	17-1/2	15-7/8	16	4	153
048090	21	19-3/8	19-1/2	4	159
060090	24-1/2	22-7/8	23	4	176
048110	21	19-3/8	19-1/2	5	171
060110	24-1/2	22-7/8	23	5	186
060125	24-1/2	22-7/8	23	5	196

For accessory installation details, refer to the applicable instruction literature.

NOTE: Remove all shipping brackets and materials before operating the furnace.

LOCATION

A. General

CAUTION: Do not install furnace in a corrosive or contaminated atmosphere. Make sure all combustion and circulating air requirements are met, in addition to all local codes and ordinances.

CAUTION: Do not use this furnace during construction when adhesives, sealers, and/or new carpets are being installed. If the furnace is required during construction, use clean outside air for combustion and ventilation. Compounds of chlorine and fluorine when burned with combustion air form acids which will cause corrosion of the heat exchangers and metal vent system. Some of these compounds are: paneling and dry wall adhesives, paints, thinners, masonry cleaning materials, and many other solvents commonly used in the construction process.

Locate the furnace close to the chimney/vent and as near the center of the air distribution system as possible. The furnace should be installed as level as possible.

When a furnace is installed so that the supply ducts carry air to areas outside the space containing the furnace, the return air must also be handled by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.

Provide ample space for servicing and cleaning. Always comply with the minimum fire protection clearances shown on the unit rating plate. This furnace shall not be installed directly on carpeting, tile, or any combustible material other than wood flooring.

B. Location With Respect to Cooling Equipment

The cooling coil must be installed parallel with, or on the downstream side of, the furnace to avoid condensation in the heat exchangers. When installed parallel with a furnace, dampers or other means used to control the flow of air must prevent chilled air from entering the unit. If the dampers are manually operated, they must be equipped with means to prevent operation of either unit unless the damper is in the full-heat or full-cool position.

C. Hazardous Locations

When the furnace is installed in a residential garage, it must be installed so that the burners and ignition source are located no less than 18 inches above the floor. Also, the furnace should be protected from physical damage by vehicles. When a furnace is installed in public garages, airplane hangars, or other buildings having hazardous atmospheres, the unit must be installed in accordance with the

This furnace must be installed so the electrical components are protected from water.

recommended good practice requirements of the National Fire Protection Association, Inc.

II. AIR FOR COMBUSTION AND VENTILATION

Provisions for adequate combustion and ventilation air must be provided in accordance with Section 5.3, Air for Combustion and Ventilation, of the National Fuel Gas Code, ANSI Z223.1-1988, or applicable provisions of the local building codes.

Canadian installations must be installed in accordance with CAN/CGA.B149 Installation Codes, and all authorities having jurisdiction.

CAUTION: Air for combustion must not be contaminated by halogen compounds, which include fluoride, chloride, bromide and iodide. These elements are found in aerosol sprays, detergents, bleaches, cleaning solvents, salts, air fresheners, and other household products.

All fuel-burning equipment must be supplied with air for combustion of the fuel. Sufficient air **MUST** be provided to insure there will not be a negative pressure in the equipment room or space. In addition, a positive seal **MUST** be made between the furnace cabinet and the return-air duct to prevent pulling air from the burner area and draft safeguard opening.

CAUTION: The operation of exhaust fans, kitchen ventilation fans, clothes dryers, or fireplaces could create a negative pressure condition at the furnace. Makeup air must be provided for the ventilation devices, in addition to that required by the furnace.

Combustion air requirements are determined by whether the furnace is in an **UNCONFINED** or **CONFINED** space. A confined space is one whose volume is less than 50 cubic feet per 1000 Btu per hour of the total output rating for all appliances installed in that space.

A. Unconfined Space

An unconfined space must have at least 50 cubic feet for each 1000 Btu/h of input for all the appliances (i.e. furnaces, clothes dryer, water heaters, etc.) in the space.

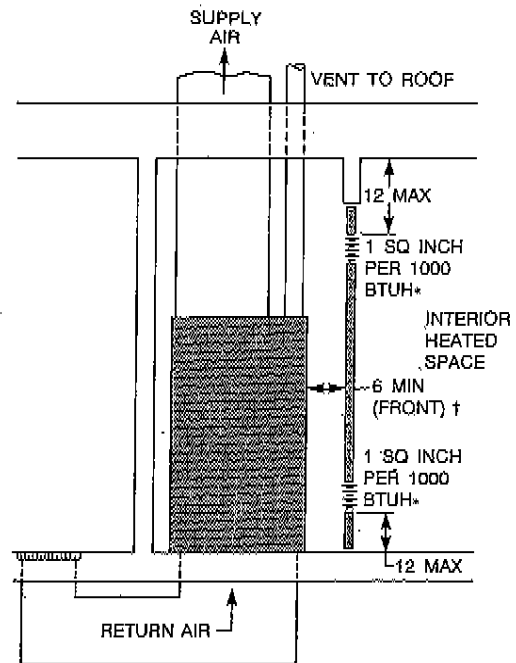
FOR EXAMPLE:

383KAV FURNACE INPUT BTUH	MINIMUM SQ FEET WITH 7'-1/2' FEET CEILING
44,000	293
66,000	440
88,000	587
110,000	733
132,000	880
154,000	1026

If the unconfined space is of unusually tight construction, air for combustion and ventilation **MUST** come from either the outdoors or spaces freely communicating with the outdoors. Combustion and ventilation openings must be sized the same as for a confined space. A minimum opening with a total of not less than 1 square inch per 5000 Btu/h of total input rating for all equipment must be provided. Return air must not be taken from the room, unless an equal or greater amount of air is supplied to the room.

B. Confined Space

A confined space **MUST** have two permanent openings, one within 12 inches of the ceiling, and the other within 12 inches of the floor. (See Figure 2.)



*Minimum opening size is 100 square inches.
†Minimum of 3 inches when type-B vent is used.

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Figure 2—Air For Combustion and Ventilation

NOTE: In determining the free area of an opening, the blocking effect of the louvers, grilles, and screens must be considered. If the free area of a louver or grille design is unknown, it may be assumed that wood louvers have a 20 percent free area and metal louvers or grilles have a 60 percent free area. Screens, when used, must not be smaller than 1/4-inch mesh. Louvers and grilles must be constructed so they cannot be closed.

The size of the openings depends upon whether the air comes from inside or outside of the structure.

1. All air from inside the structure

Each opening **MUST** have at least 1 square inch of free area per 1000 Btu/h of the total input for all equipment within the confined space, but not less than 100 square inches per opening. (See Figure 2.)

FOR EXAMPLE:

383KAV FURNACE INPUT BTUH	FREE AREA PER OPENING (SQUARE INCHES)
44,000	100
66,000	100
88,000	100
110,000	110
132,000	132
154,000	154

If the building is constructed unusually tight, a permanent opening directly communicating with the outdoors should be provided. This opening shall have a minimum free area of 1 square inch per 5000 Btu/h of total input rating for all equipment in the enclosure.

If the furnace is installed on a raised platform to provide a return-air plenum, and return air is taken directly from the hallway or space adjacent to the furnace, all air for combustion must come from outdoors.

2. All air from outdoors

- If combustion air is taken from outdoors through vertical ducts, the openings and ducts **MUST** have at least one square inch of free area per 4000 Btuh of the total input for all equipment within the confined space. (See Figure 3.)

FOR EXAMPLE:

383KAV FURNACE INPUT BTUH	FREE AREA PER OPENING (SQUARE INCHES)	ROUND PIPE (INCHES DIA)
44,000	11.0	4
66,000	16.5	5
88,000	22.0	6
110,000	27.5	6
132,000	33.0	7
154,000	38.5	7

- If combustion air is taken from the outdoors through horizontal ducts, the openings and ducts **MUST** have at least 1 square inch of free area per 2000 Btuh of the total input for all equipment within the confined space.

FOR EXAMPLE:

383KAV FURNACE INPUT BTUH	FREE AREA PER OPENING (SQUARE INCHES)	ROUND PIPE (INCHES DIA)
44,000	22.0	6
66,000	33.0	7
88,000	44.0	8
110,000	55.0	9
132,000	66.0	10
154,000	77.0	10

When ducts are used, they must be of the same cross-sectional area as the free area of the openings to which they connect. The minimum dimension of rectangular ducts must not be less than 3 inches. (See Figure 3.)

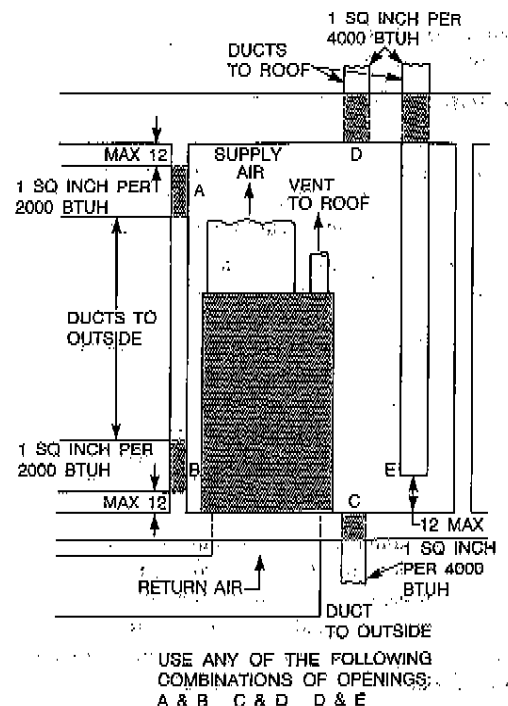
WARNING: Do not install the furnace on its back; safety control operation will be adversely affected. Never connect return-air ducts to the back of the furnace. A failure to follow this warning can cause a fire, personal injury, or death.

III. FILTER ARRANGEMENT

The factory-supplied filter(s) is shipped in the blower compartment. Determine location for the filter and move filter retaining hardware, if necessary, before attaching the return-air duct. After the return-air duct has been connected to the furnace, install the filter(s) inside the furnace blower compartment. See Figure 4 for side return application and Figure 5 for bottom return application.

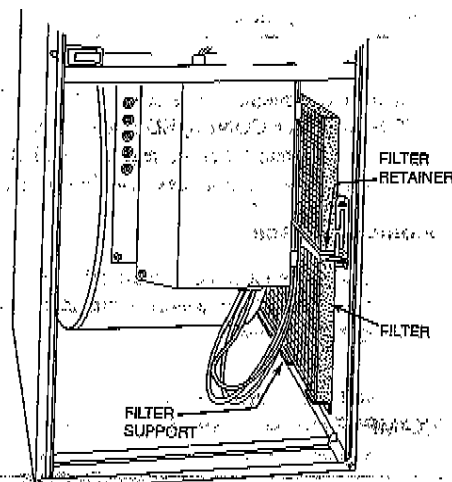
A bottom closure panel is factory installed in the bottom of the furnace. When bottom return inlet is desired, remove and discard the enclosure panel.

Filter retaining brackets, supports, and retainers are factory assembled and shipped installed for side return application, with one set of all required hardware provided. (See Figure 4.) For bottom return



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Figure 3—Air For Combustion and Ventilation



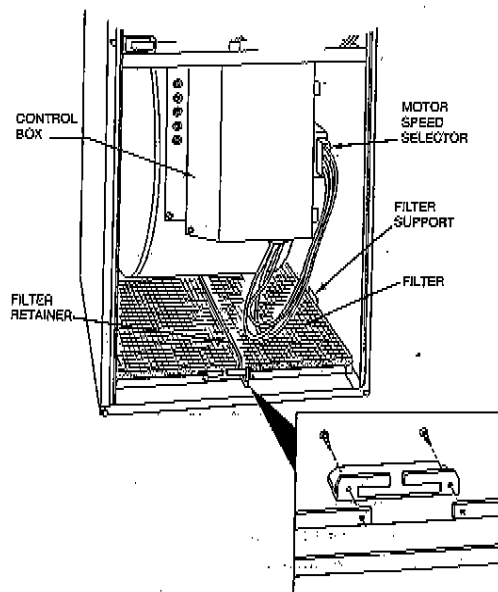
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Figure 4—Side Filter Arrangement

applications, remove the brackets (front and back) and supports from each side. The back bracket(s) are installed in the rear of the furnace casing (dimples are provided to mark mounting screw locations).

The front bracket(s) are installed on the bottom front plate as shown in Figure 5, once the bottom enclosure has been removed. Rotate filter supports 180° so filter will rest on support, and reinstall. (Do not reinstall in 17-1/2-inch casing.) Install the filter retaining rod (small U-shaped end) in the rear bracket, and the front of the filter retainer rod as shown in Figure 5. Two sets of hardware are needed for furnaces in 24-1/2-inch casings using one filter for bottom return. All hardware is provided for filter installation.

WARNING: Never operate unit without a filter or with filter access door removed. A failure to follow this warning can cause a fire, personal injury, or death.



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Figure 5—Bottom Filter Arrangement

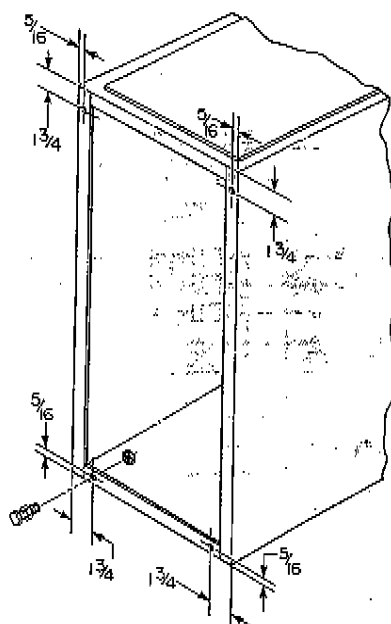
TABLE III—FILTER INFORMATION

FURNACE CASING WIDTH	FILTER SIZE*		FILTER TYPE
	Side Return	Bottom Return	
14-3/16	(1) 16 x 25 x 1	(1) 16 x 25 x 1†	Cleanable
17-1/2	(1) 16 x 25 x 1	(1) 16 x 25 x 1†	Cleanable
21	(1) 16 x 25 x 1	(1) 20 x 25 x 1†	Cleanable
24-1/2	(2) 16 x 25 x 1	(1) 30 x 25 x 1†	Cleanable

*Filter can be field-modified by cutting to the desired size. Alternate sizes can be ordered from your distributor or dealer.
†Factory provided with the furnace.

IV. LEVELING LEGS (IF REQUIRED)

When the furnace is used with side inlet(s), and leveling legs are required, refer to Figure 6, and install field-supplied corrosion-resistant 5/16-inch machine bolts and nuts.



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Figure 6—Leveling Leg Installation

NOTE: The maximum length of the bolt should not exceed 1-1/2 inches.

1. Lay furnace on its back, locate and drill 5/16-inch diameter hole in each bottom corner of furnace as shown in Figure 6.
2. Install nut on bolt and install bolt and nut in hole. (Install flat washer if desired.)
3. Install another nut on other side of furnace base. (Install flat washer if desired.)
4. Adjust outside nut to provide desired height, and tighten inside nut to secure arrangement.

V. GAS PIPING

Gas piping must be installed in accordance with national and local codes. Refer to the current edition of the National Fuel Gas Code. Canadian installations must be installed in accordance with CAN-/CGA.B149 Installation Codes, and all authorities having jurisdiction.

The gas supply line should be a separate line running directly from the gas meter to the furnace, if possible. Refer to Table IV for the recommended gas pipe size. Risers must be used to connect to the furnace and the meter.

TABLE IV—MAXIMUM CAPACITY OF PIPE*

NOMINAL IRON PIPE SIZE (INCHES)	INTERNAL DIAMETER (INCHES)	LENGTH OF PIPE (FEET)				
		10	20	30	40	50
1/2	0.622	175	120	97	82	73
3/4	0.824	360	250	200	170	151
1	1.049	680	465	375	320	285
1-1/4	1.380	1400	950	770	660	580
1-1/2	1.610	2100	1460	1180	990	900

* Cubic feet of gas per hour, for gas pressures of 0.5 psig (14 inches wc) or less, and a pressure drop of 0.5 inches wc (based on a 0.60 specific gravity gas). Ref: Table C-4 NFPA 54-1998.



CAUTION: If a flexible connector is required or allowed by the authority having jurisdiction, black iron pipe shall be installed at the gas valve and extend a minimum of 2 inches outside the furnace casing.

Piping should be pressure-tested in accordance with local and national plumbing and gas codes before the furnace has been attached. If the pressure exceeds 0.5 psig (14 inches wc), the gas supply pipe must be disconnected from the furnace and capped before the pressure test. If the test pressure is equal to or less than 0.5 psig (14 inches wc), close the manual shutoff valve located on the gas valve before the test. It is recommended that the ground joint union be loosened before pressure testing. After all connections have been made, purge the lines and check for leakage with regulated gas supply pressure.

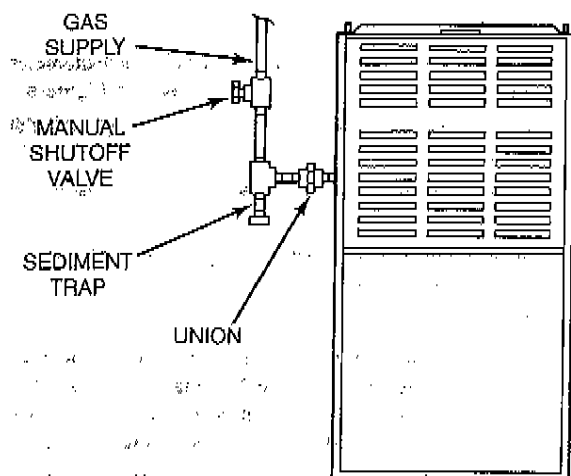
Install a sediment trap in the riser leading to the furnace. The trap can be installed by connecting a tee to the riser leading from the furnace. Connect a capped nipple into the lower end of the tee. The capped nipple should extend below the level of the gas controls. (See Figure 7.)

Apply joint compound (pipe dope) sparingly and only to the male threads of each joint. The compound must be resistant to the action of propane gas.

Install accessible manual shutoff valve upstream of the furnace gas controls and within 72 inches of the furnace. A 1/8-inch NPT plugged tapping, accessible for test gage connection, must be installed immediately upstream of the gas supply connection to the furnace and downstream of the manual shut-off valve. Place ground joint union between the gas control manifold and the manual shutoff valve.



WARNING: Use the proper length of pipes to avoid stress on the gas control manifold. A failure to follow this warning can cause a gas leak resulting in a fire, explosion, personal injury, or death.



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Figure 7—Typical Gas Pipe Arrangement

CAUTION: Use a backup wrench when connecting the gas pipe to the furnace to avoid damaging gas controls.

WARNING: Never purge a line into a combustion chamber. Never use matches, candles, flame, or other sources of ignition for the purpose of checking leakage. Use a soap-and-water solution to check for leakage. A failure to follow this warning can cause a fire, explosion, personal injury, or death.

VII ELECTRICAL CONNECTIONS

A. 115-Volt Wiring

Refer to the unit rating plate or Table V for equipment electrical requirements. The control system requires an earth ground for proper operation.

Make all electrical connections in accordance with the National Electrical Code ANSI/NFPA 70-1990 and local codes or ordinances that might apply. For Canadian installations, all electrical connections must be made in accordance with CSA C22.1 Canadian Electrical Code, or authorities having jurisdiction.

CAUTION: Do not connect aluminum wire between disconnect switch and furnace. Use only copper wire.

WARNING: The cabinet must have an uninterrupted or unbroken ground according to National Electrical Code, ANSI/NFPA 70-1990 and Canadian Electrical Code, CSA C22.1 or local codes to minimize personal injury if an electrical fault should occur. This may consist of electrical wire or conduit approved for electrical ground when installed in accordance with existing electrical codes. Do not use gas piping as an electrical ground.

The auxiliary junction box can be moved to the right-hand side of the furnace when a right side power supply is desired. Remove the two screws holding the auxiliary junction box. Mount the junction box on the right-hand side of the furnace (holes have been predrilled in casing). The blower door interlock switch must also be moved to the right side of the furnace due to the length of the wiring harness. When moved, tuck the wiring harness behind the clip provided to keep extra wire lengths out of the way.

NOTE: Proper polarity must be maintained for 115-vac wiring. If polarity is incorrect, the microprocessor will shut off gas flow shortly after the completion of ignition trial period.

B. 24-Volt Wiring

Make field 24-volt connections at the 24-volt terminal strip. (See Figure 9.) Connect terminal Y as shown in Figure 8 for proper cooling operation. Use only AWG No. 18, color-coded copper thermostat wire.

The 24-volt circuit contains an automotive-type, 3-amp fuse located on the main control board. Any direct shorts during installation, service, or maintenance could cause this fuse to blow. If fuse replacement is required, use only a 3-amp fuse of identical size.

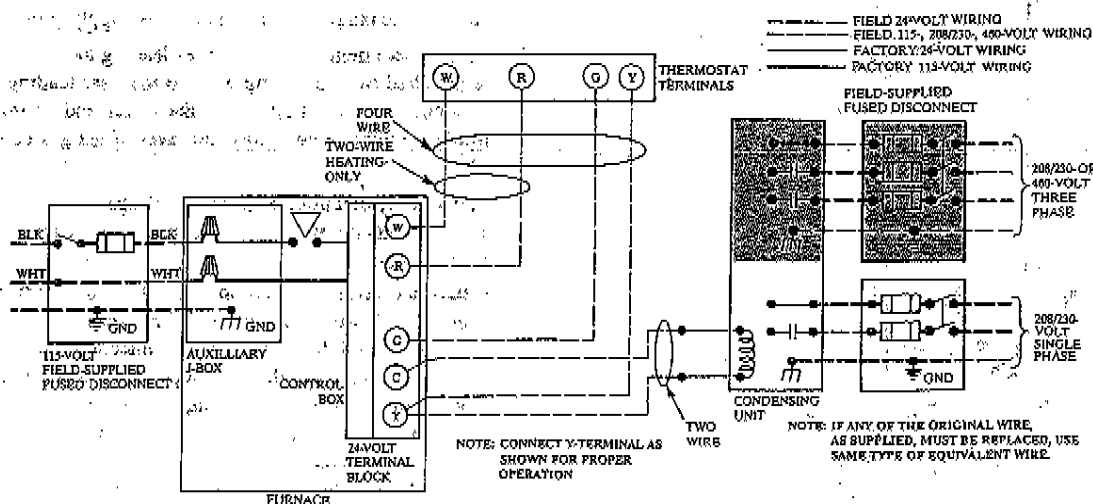


Figure 8—Heating and Cooling Application Wiring Diagram

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TABLE V—ELECTRICAL DATA

FURNACE SIZE	VOLTS-HERTZ-PHASE	OPERATING VOLTAGE RANGE		MAX UNIT AMPS	MIN WIRE GAGE	MAX WIRE LENGTH (FEET‡)	MAX FUSE† OR HACR-TYPE CKT BKR AMPS
		Max*	Min*				
024035	115-60-1	127	104	6.0	14	47	15
036035	115-60-1	127	104	8.3	14	34	15
024055	115-60-1	127	104	5.9	14	47	15
036055	115-60-1	127	104	8.7	14	32	15
042075	115-60-1	127	104	9.0	14	31	15
048075	115-60-1	127	104	10.4	14	27	15
036090	115-60-1	127	104	8.0	14	35	15
048090	115-60-1	127	104	10.1	14	28	15
060090	115-60-1	127	104	14.4	12	31	20
048110	115-60-1	127	104	10.1	14	28	15
060110	115-60-1	127	104	13.3	12	33	20
060125	115-60-1	127	104	14.0	12	31	20

* Permissible limits of the voltage range at which the unit will operate satisfactorily.

† Time-delay fuse is recommended.

‡ Length shown is as measured one way along wire path between unit and service panel for maximum 2 percent voltage drop.

C. Accessory

1. Electronic air cleaner

Two screw terminals (EAC-1 and EAC-2) are provided for electronic air cleaner connection. The terminals are energized with 115-vac, 1-amp maximum during blower motor operation.

2. Humidifier

Screw terminals (HUM-1 and C) are provided for 24-vac humidifier connection. The terminals are energized with 24-VAC, 0.5-amp maximum during heating blower motor operation.

VIII. START-UP, ADJUSTMENT, AND SAFETY CHECK

A. General

The furnace must have a 115-vac power supply properly connected and grounded. Proper polarity must be maintained for proper operation. Thermostat wire connections at R, W, C, and Y must be made at the 24-volt terminal block on the control board. The gas service pressure must not exceed 0.5 psig (14 inches wc), but must be no less than 0.16 psig (4.5 inches wc).



CAUTION: This furnace is equipped with a manual reset limit switch in the gas control area. The switch will open and shut off power to the gas valve if a flame rollout or over-heating condition occurs in the gas control area. Do not bypass the switch. Correct inadequate combustion air supply problem and reset the switch.

Before operating the furnace, check each manual reset switch for continuity. If necessary, press the button to reset the switch.

The blower compartment door must be in place to complete the 115-vac circuit to the furnace.

B. Sequence of Operation

Using the schematic diagram, Figure 10, follow the sequence of operation through the different modes. Read and follow the wiring diagram very carefully.

NOTE: If there is a power interruption and any thermostat call, the control will initiate a 90-second blower only on period before starting another cycle.

1. Heating mode

The wall thermostat "calls for heat," closing the R-W circuit. The furnace control performs a self-check, verifies the pressure switch contacts are open, and starts the inducer motor.

a. **Prepurge period**—As the inducer motor comes up to speed, the pressure switch contacts close to begin a 15-second prepurge period.

b. **Ignitor warm-up**—At the end of the prepurge period, the ignitor is energized for a 17-second ignitor warm-up period. If ignition is not established during the first cycle, the next warm-up period is increased to 45 seconds. All subsequent ignition cycles will be 45 seconds, or until the 115-vac power supply is interrupted. By interrupting the 115-vac power supply, the warm-up period is automatically reset to 17 seconds.

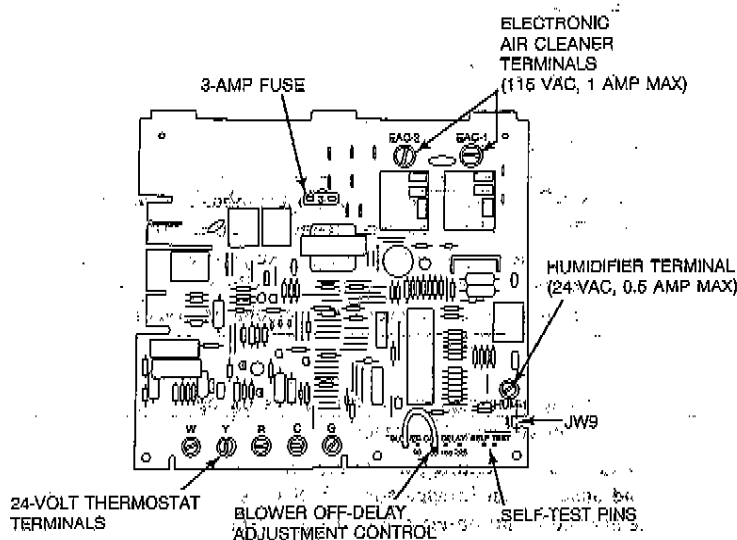


Figure 9—Control Center

VII. VENTING

Refer to the enclosed installation instructions; GAMA Venting Tables for Category I Furnaces, and EZ Vent™ Tables for Category I Fan-Assisted Furnaces. The horizontal portion of the venting system shall maintain a minimum of 1/4-inch upward slope per linear foot and it shall be rigidly supported every 5 feet or less with hangers or straps to ensure that there will be no movement after installation.

c. Ignition sequence—When the ignitor warm-up period is completed the gas valve opens, permitting gas flow to the burners where it is ignited. After 5 seconds, the ignitor is de-energized and a 2-second flame-sensing period begins.

d. Flame-sensing—When burner flame is sensed, the control begins the blower "on" delay period and continues holding the gas valve open. If burner flame is not sensed, the control will close the gas valve, and control will repeat ignition cycle.

e. Blower on delay—Forty seconds after burner flame is proven, the blower motor is energized on heating speed. Simultaneously, the humidifier and electronic air cleaner terminals (HUM-1 and C for humidifier, EAC-1 and EAC-2 for electronic air cleaner) are energized. If jumper JW9 is cut, the blower on delay will be 60 seconds. Jumper JW9 should not be cut.

f. Blower off delay—When the thermostat is satisfied, the circuit between R-W is broken, de-energizing the gas valve stopping gas flow to the burners. The blower motor, humidifier, and air cleaner will remain energized 90, 135, 180, or 225 seconds (depending on the blower off-time selection). The furnace is factory set for a 135-second blower off delay.

g. Post-purge—The inducer motor will remain energized 5 seconds after the burners are extinguished. If jumper JW9 has been cut, the post-purge period will be 15 seconds. Jumper JW9 should not be cut.

2. Cooling mode

The thermostat "calls for cooling," closing R-Y circuit. The R-Y circuit starts the outdoor condensing unit, and starts the furnace blower motor on cooling speed. The electronic air cleaner EAC terminals are energized with 115 VAC when the blower is operating on cooling speed. (HUM-1 terminal is not energized.)

When the thermostat is satisfied, R-Y circuit is broken. The condensing unit will stop and the furnace blower will continue operating on cooling speed for an additional 90 seconds.

3. Continuous blower mode

When the R-G circuit is made, the blower motor will operate on heating speed. During a call for heat, the blower will stop, allowing the furnace heat exchangers to heat up more quickly, then will restart at the end of the blower on delay period (40 seconds). If jumper JW9 has been cut, the blower on delay will be 60 seconds. Jumper JW9 should not be cut.

The blower will revert to continuous operation after the heating cycle is completed.

When the thermostat "calls for cooling," the blower will operate on cooling speed. When the thermostat is satisfied, the blower will operate an additional 90 seconds before reverting back to continuous operation on heating speed. (EAC and HUM-1 terminals are energized.)

1. Heat pump mode

When installed with a heat pump, the furnace control automatically changes the timing sequence to avoid long blower off time during demand defrost cycles. When the W-Y or W-Y-G thermostat inputs are received together, the control will change the blower to heating speed or start the blower if it was off, and begin a heating cycle. The blower will remain on until the end of the purge period, then shut off until the end of the ignition warm-up and trial for ignition periods (a total of 24 seconds). The blower will then come back on at heating speed.

When the W input signal disappears, the control will begin the normal inducer post-purge period and the blower will change to cooling speed after a one-second delay. If the W-Y-G signals

should disappear together, the blower will remain on for the selected heating blower off delay period, and the inducer will go through its normal post-purge period. If the W-Y inputs should disappear, leaving the G signal input, the control will go into continuous blower and the inducer will remain on for the normal post-purge period.

While in heat pump mode, the control will use only the 17-second ignition warm-up period, and will not use the 45-second period at all. Any time the control senses false flame, the control will lock out of the heating mode. This occurs because the control cannot sense the W input due to the false flame signal, and as a result sees only the Y input and goes into cooling mode blower off delay. All other control functions remain in standard format. (EAC terminals are energized during blower operation. HUM-1 is energized only during gas heat or defrost operation.)

C. Start-up Procedures

1. Self-test—The furnace features a self-test system to help diagnose a system problem in the case of a component failure. Two test pins (ST-1 and ST-2) are located in the lower left-hand corner of the control board as shown in Figure 9. To initiate the self-test procedure, momentarily short across the two pins (approximately 0.5 seconds).

NOTE: The self-test feature will not operate if the control board is receiving any thermostat signals. The self-test sequence is as follows:

- a. The furnace control will check itself and then operate the inducer motor for 10 seconds, then off.
- b. The hot surface ignitor is then energized for 15 seconds, then off.
- c. The humidifier relay is then energized for 10 seconds, then off.
- d. The blower motor will operate on cooling speed for 10 seconds, then off.
- e. The blower motor will operate on heating speed for 10 seconds, then off.

2. Purge gas lines—After all connections have been made, purge the lines and check for leaks.

WARNING: Never purge a line into a combustion chamber. Never use matches, candles, flame or other sources of ignition for the purpose of checking leakage. Use a soap-and-water solution to check for leakage. A failure to follow this warning can cause a fire, explosion, personal injury, or death.

3. To operate furnace, follow procedures on operating instructions label attached to furnace.
4. With furnace operating, set thermostat below room temperature and observe that furnace goes off. Set thermostat above room temperature and observe that furnace restarts.

D. Adjustments

1. Set gas input rate.

There are two methods of adjusting the gas input rate. The preferred method is by using Table VI and item a. The second method is by clocking the gas meter and item b.

The gas valve regulator has been nominally set at 3.5 inches wc for natural gas. When adjusting input rate, do not set manifold pressure above 3.8, or below 3.2 inches wc.

- a. Check gas input rate using Table VI.

(1.) Obtain average yearly heat value for local gas supply.

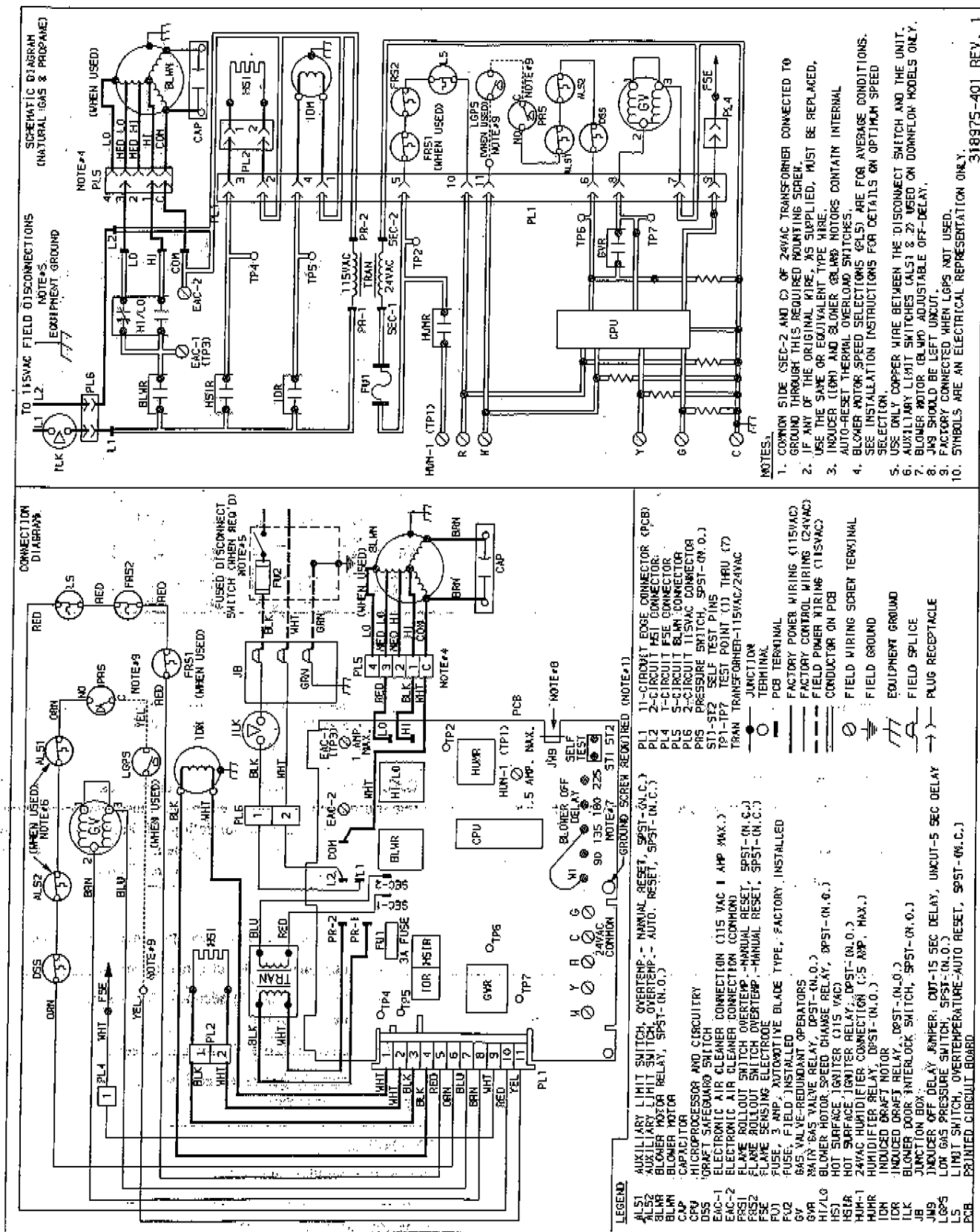


Figure 10—Unit Wiring Diagram

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TABLE VI—MODEL 383KAV ORIFICE SIZE AND MANIFOLD PRESSURE FOR CORRECT INPUT RATE
(Tabulated data based on altitude up to 2000 feet and 22,000 Btu/h per burner.)

GAS HEAT VALUE (BTU/H CU. FEET)	SPECIFIC GRAVITY OF NATURAL GAS																	
	0.56		0.58		0.60		0.62		0.64		0.66		0.68		0.70		0.72	
	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.	Orf No.	Manifd Press.
860	41	3.2	41	3.3	41	3.4	41	3.5	41	3.7	41	3.8	39	3.4	38	3.2	38	3.3
	42	3.6	42	3.7	42	3.8	40	3.3	39	3.2	39	3.3	40	3.6	39	3.5	39	3.6
	—	—	—	—	40	3.2	—	—	40	3.4	40	3.5	—	—	40	3.7	40	3.8
875	42	3.4	41	3.2	41	3.3	41	3.4	41	3.5	41	3.6	41	3.8	39	3.3	38	3.2
	—	—	42	3.6	42	3.7	42	3.8	40	3.3	39	3.2	39	3.3	40	3.6	39	3.4
	—	—	—	—	—	—	40	3.2	—	—	40	3.4	40	3.5	—	—	40	3.7
890	42	3.3	42	3.4	41	3.2	41	3.3	41	3.4	41	3.5	41	3.6	41	3.7	41	3.8
	—	—	—	—	42	3.6	42	3.7	42	3.8	40	3.2	40	3.3	39	3.2	39	3.3
	—	—	—	—	—	—	—	—	—	—	—	—	—	—	40	3.4	40	3.5
905	42	3.2	42	3.3	42	3.4	41	3.2	41	3.3	41	3.4	41	3.5	41	3.6	41	3.7
	—	—	—	—	—	—	42	3.6	42	3.7	42	3.8	40	3.2	40	3.3	39	3.2
	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	40	3.4
920	43	3.8	42	3.2	42	3.3	42	3.4	41	3.2	41	3.3	41	3.4	41	3.5	41	3.6
	—	—	—	—	—	—	42	3.5	42	3.7	42	3.8	40	3.2	40	3.3	40	3.4
935	43	3.7	43	3.8	42	3.2	42	3.3	42	3.4	41	3.2	41	3.3	41	3.4	41	3.5
	—	—	—	—	—	—	—	—	—	—	42	3.5	42	3.7	42	3.8	40	3.2
950	43	3.6	43	3.7	43	3.8	42	3.2	42	3.3	42	3.4	41	3.2	41	3.3	41	3.4
	—	—	—	—	—	—	—	—	—	—	—	—	42	3.5	42	3.6	42	3.7
965	43	3.4	43	3.6	43	3.7	43	3.8	42	3.2	42	3.3	42	3.4	41	3.2	41	3.3
	—	—	—	—	—	—	—	—	—	—	—	—	42	3.5	42	3.6	42	3.7
980	44	3.8	42	3.5	43	3.6	43	3.7	43	3.8	42	3.2	42	3.3	42	3.4	41	3.2
	43	3.3	—	—	—	—	—	—	—	—	—	—	—	—	—	—	42	3.5
995	44	3.7	44	3.8	43	3.5	43	3.6	43	3.7	43	3.8	42	3.2	42	3.3	42	3.4
	43	3.2	43	3.4	—	—	—	—	—	—	—	—	—	—	—	—	—	—
1010	44	3.6	44	3.7	44	3.8	43	3.5	43	3.6	43	3.7	43	3.8	42	3.2	42	3.3
	—	—	43	3.3	43	3.4	—	—	—	—	—	—	—	—	—	—	—	—
1025	44	3.5	44	3.6	44	3.7	43	3.4	43	3.5	43	3.6	43	3.7	43	3.8	43	3.2
	—	—	43	3.2	43	3.3	—	—	—	—	—	—	—	—	—	—	—	—
1040	44	3.4	44	3.5	44	3.6	44	3.7	43	3.4	43	3.5	43	3.6	43	3.7	43	3.8
	—	—	—	—	43	3.2	43	3.3	—	—	—	—	—	—	—	—	—	—
1055	44	3.3	44	3.4	44	3.5	44	3.6	44	3.8	43	3.4	43	3.5	43	3.6	43	3.7
	—	—	—	—	—	—	43	3.2	43	3.3	—	—	—	—	—	—	—	—
1070	44	3.2	44	3.3	44	3.4	44	3.5	44	3.7	44	3.8	43	3.4	43	3.5	43	3.6
	—	—	—	—	—	—	—	—	43	3.2	43	3.3	—	—	—	—	—	—
1085	45	3.8	44	3.2	44	3.3	44	3.4	44	3.6	44	3.7	44	3.8	43	3.4	43	3.5
	—	—	—	—	—	—	—	—	—	—	43	2.3	43	3.3	—	—	—	—
1100	45	3.7	45	3.8	44	3.2	44	3.4	44	3.5	44	3.6	44	3.7	44	3.8	43	3.4
	—	—	—	3.4	—	—	—	—	—	—	—	—	43	3.2	43	3.3	—	—

- (2.) Obtain average yearly specific gravity for local gas supply.
- (3.) Verify furnace model. Table VI can only be used for Model 383KAV Furnaces.
- (4.) Check and verify orifice size in furnace. NEVER ASSUME THE ORIFICE SIZE. ALWAYS CHECK AND VERIFY.
- (5.) Find natural gas heat value and specific gravity in Table VI.
- (6.) Follow heat value and specific gravity lines to point of intersection. Find orifice size and manifold pressure settings for proper operation at given natural gas conditions.

EXAMPLE:

Heat value 1070

Btu/cu ft specific gravity 0.58

Therefore; Orifice No. 44 *

Manifold pressure 3.3 inches wc

* The furnace is shipped with No. 43 orifices. Therefore, in this example all main burner orifices must be changed and manifold pressure must be adjusted.

- (2.) Check and verify orifice size in furnace. NEVER ASSUME THE ORIFICE SIZE. ALWAYS CHECK AND VERIFY.



CAUTION: DO NOT redrill burner orifices. Improper drilling (burrs, out of round, etc.) can cause excessive burner operating noise and misdirection of burner flames. This could result in flame impingement on burners and heat exchanger surfaces, leading to potential failures.

- (3.) Turn OFF all other gas appliances and pilots.
- (4.) Start furnace and let run for 3 minutes.
- (5.) Measure time (in seconds) for gas meter to complete one revolution.
- (6.) Refer to Table VII for cubic feet of gas per hour.
- (7.) Multiply gas-rate (cubic feet/hr) x heating value (Btu/cubic feet).

EXAMPLE:

Btu heating input = Btu/cu ft x cu ft/hr

Heating value of gas 1070 Btu/cu ft

Time for one revolution of 2-cu/ft dial 72 seconds

Gas rate 100 x 1070 = 107,000 Btu/h

- (7.) Proceed to item c. to adjust manifold pressure.
- b. Check gas input rate by clocking gas meter.

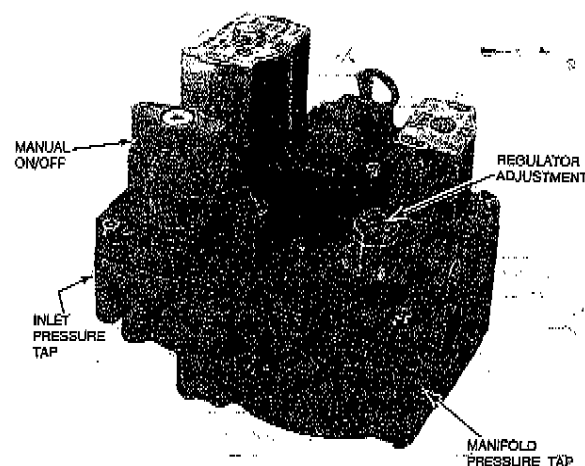
- (1.) Obtain average yearly heat value for local gas supply.

- (8.) Measured gas input should not exceed gas input on unit rating plate.

(9.) Proceed to item c. to adjust manifold pressure.

c. Adjust gas input.

- (1.) Remove regulator adjustment seal cap. (See Figure 11.)
- (2.) Turn adjusting screw counterclockwise to decrease input. Turn screw clockwise to increase input. DO NOT set manifold pressure less than 3.2 or more than 3.8 maximum inches wc for natural gas. Make any major adjustments by changing main burner orifices.
- (3.) When correct input is obtained, replace regulator seal cap. Main burner flame should be clear blue, almost transparent. (See Figure 12.)

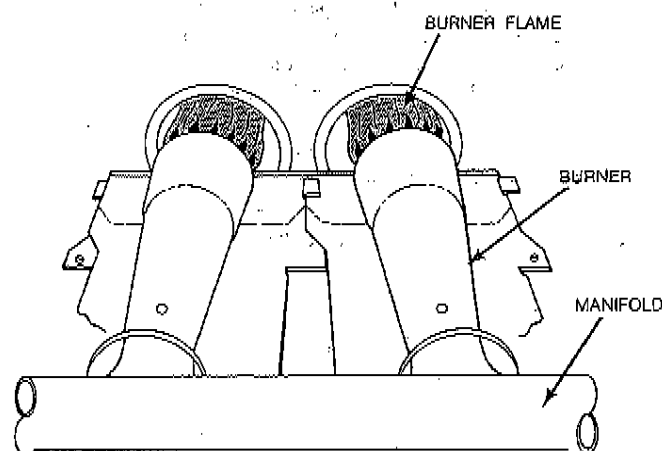


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Figure 11—Redundant Automatic Gas Control Valve

TABLE VII—GAS RATE CU FT/HR			
SECONDS FOR ONE REVOLUTION	SIZE OF TEST DIAL		
	1 cu ft	2 cu ft	5 cu ft
10	360	720	1800
11	327	655	1636
12	300	600	1500
13	277	555	1385
14	257	514	1286
15	240	480	1200
16	225	450	1125
17	212	424	1058
18	200	400	1000
19	189	379	947
20	180	360	900
21	171	343	857
22	164	327	818
23	157	313	783
24	150	300	750
25	144	288	720
26	138	277	692
27	133	267	667
28	129	257	643
29	124	248	621
30	120	240	600
31	116	232	581
32	113	225	563
33	109	218	545
34	106	212	529
35	103	206	514
36	100	200	500
37	97	195	486
38	95	189	474
39	92	185	462
40	90	180	450
41	88	176	439
42	86	172	429
43	84	167	419
44	82	164	409
45	80	160	400
46	78	157	391
47	76	153	383
48	75	150	375
49	73	147	367

- d. High altitude—In the United States, gas input on rating plate is for altitudes up to 2000 feet. Ratings for altitudes over 2000 feet must be 4 percent less for each 1000 feet above sea level. To obtain the altitude adjusted rating, adjust the manifold pressure, item c., and replace the main burner orifices as needed. Refer to National Fuel Gas Code Appendix F, Table F-4 for proper orifice sizing at high altitudes.
- e. Canadian installations only—The Canadian ratings are approved for altitudes up to 2000 feet for natural and propane gases. High-altitude ratings are from 2000 feet to 4500 feet above sea level. See Table VIII for nominal burner orifice size. High-altitude rating includes a 10 percent derate as required by Canadian standards.



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Figure 12—Burner Flame

TABLE VIII—CANADIAN ORIFICE SIZE

GAS	SEA LEVEL 0—2000 FEET	HIGH ALTITUDE 2000—4500 FEET
Natural	43	44
Propane	54	55

2. Set temperature rise.

Do not exceed the temperature rise range specified on the unit rating plate. Determine the air temperature rise as follows:

- a. Place duct thermometers in return and supply ducts as near furnace as possible. Be sure thermometers do not "see" heat exchangers so that radiant heat will not affect thermometer readings. This is particularly important with straight-run ducts.
- b. When thermometer readings stabilize, subtract return-air temperature from supply-air temperature to determine temperature rise.
- c. Adjust air temperature rise by adjusting blower speed. Increase blower speed to reduce temperature rise. Decrease blower speed to increase temperature rise.



WARNING: Disconnect the electrical power before changing the speed tap. A failure to follow this warning can cause personal injury.

- d. To change motor speed taps, remove the motor tap lead and relocate it on the desired terminal on the plug-in terminal block/speed selector located on the blower housing. (See Table IX.)

TABLE IX—SPEED SELECTOR

SPEED	TAP NO.*
Common	0
High	1
Med-High	2
Med-Low	3
Low	4†

* White wire from control box to common; black wire from control box to cooling speed selection; red wire from control box to heating and constant fan speed selection.

† Speed tap No. 4 is not used on 024040 and 024055 units.



CAUTION: Recheck the temperature rise. It must be within the limits specified on the unit rating plate. Recommended operation at mid-point of rise or above.

3. Set thermostat heat anticipator.

The thermostat heat anticipation must be set to match the amp draw of the electrical components in the R-W circuit. Accurate amp draw readings can be obtained at thermostat subbase terminals R and W. Figure 13 illustrates an easy method of obtaining the actual amp draw. The amp reading should be taken after the blower motor has started. See the thermostat manufacturer's instructions for adjusting the heat anticipator and for varying the heating cycle length.

NOTE: When using an electronic thermostat, set the cycle rate for three cycles per hour.

E. Check Safety Controls

The flame sensor, gas valve, and pressure switch were all checked in the Start-up section as part of normal operation.

1. Check primary limit control.

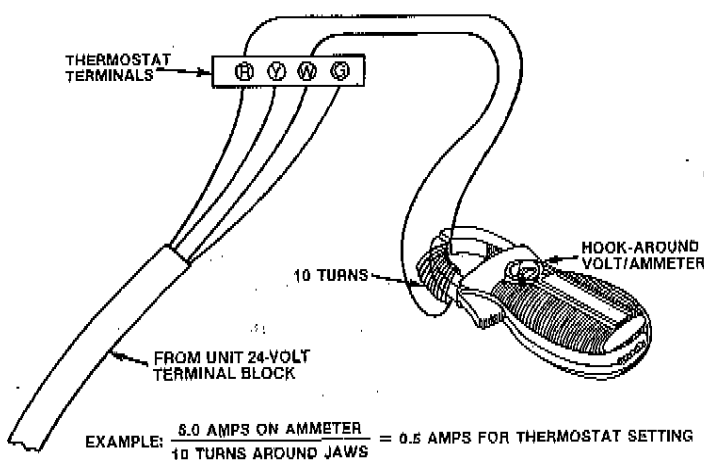
This control shuts off the combustion control system and energizes the circulating-air blower motor if the furnace overheats.

The preferred method of checking the limit control is to gradually block off the return air after the furnace has been operating for a period of at least 5 minutes. As soon as the limit has shut off the burners, the return-air opening should be unblocked. By using this method to check the limit control, it can be established that the limit is functioning properly and will "operate" if there is a motor failure.

Check draft safeguard switch.

The purpose of this control is to permit the safe shutdown of the furnace during certain blocked vent conditions.

- Disconnect power to furnace and remove vent connector from furnace outlet collar. Be sure to allow time for vent pipe to cool down before removing.
- Restore power to furnace and set room thermostat above room temperature.



A90201

Figure 13—Amp Draw Check With Ammeter

c. After normal start-up, allow furnace to operate for 2 minutes, then block (100 percent) flue outlet. Furnace should cycle off within 2 minutes.

d. Remove blockage and reconnect vent pipe to furnace outlet collar.

e. Wait 5 minutes and then reset draft safeguard switch.

3. Check flow-sensing switch.

This control proves operation of draft inducer blower.

a. Turn OFF 115-volt power to furnace.

b. Remove control door and disconnect inducer motor lead wires from wire harness.

c. Turn ON 115-volt power to furnace.

d. Close thermostat switch as if making normal furnace start. If the hot surface ignitor does not glow, then the flow-sensing switch is functioning properly.

e. Turn OFF 115-volt power to furnace.

f. Reconnect inducer motor wires, replace control door, and turn ON 115-volt power.

F. Check List

- Put away tools, instruments, and clean up debris.
- Verify manual reset switches have continuity.
- Ensure blower and control access doors are properly installed.
- Cycle test furnace with room thermostat.
- Check operation of accessories per manufacturer's instructions.
- Review User's Manual with owner.
- Leave literature packet near furnace.

FILTER ARRANGEMENT - ADDENDUM TO Installation, Start-Up, and Operating Instructions

=====CAUTION=====

Never operate unit without a filter or with blower access panel removed.

The factory-supplied filter(s) is shipped in the blower compartment. Determine location for filter and relocate filter retaining wire if necessary. See Table 3 to determine correct filter size for desired filter location. Table 3 indicates filter size, location and quantity shipped with this furnace. See Fig. 1A for side return application and Fig. 1B for bottom return application.

For bottom air-return applications, filter may need to be cut to fit some furnace widths. A bottom closure panel is factory installed in the bottom of the furnace. When bottom return inlet is desired, remove and discard bottom closure panel. Two sets of hardware are needed for furnaces in 24-1/2-in. casings using 1 filter for bottom return. All hardware is provided for filter installation.

Table 3--Filter Information

FURNACE CASING WIDTH	FILTER SIZE*		FILTER TYPE
	Side Return	Bottom Return	
14-3/16	(1) 16x25x1**	(1) 14x25x1	Cleanable
17-1/2	(1) 16x25x1**	(1) 16x25x1	Cleanable
21	(1) 16x25x1	(1) 20x25x1**	Cleanable
24-1/2	(2) 16x25x1**	(1) 24x25x1	Cleanable

*Filter can be field-modified by cutting to desired size.

Alternate sizes can be ordered from your distributor or dealer.

**Factory provided with the furnace.

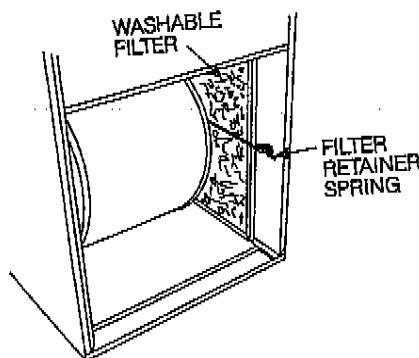


Fig. 1A--Filter Installed for Side Inlet

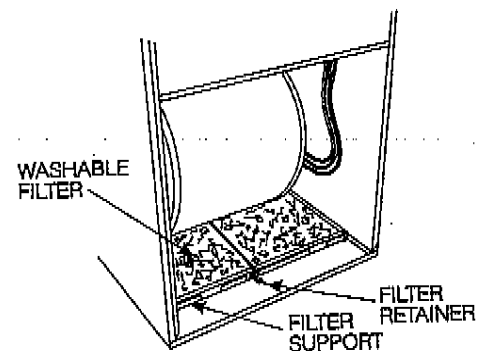


Fig. 1B--Bottom Filter Arrangement