

**50ZPB, C, D, 50ZHB, C, 50NPB, 50NHB, PA3Z-A, PH3Z-A, PA4Z, PH4Z, PA5Z,
PH5ZNB, PAJ4, PHJ4, PAM4, PHM4, WJA4, WJH4, WJA5, WJH5
Small Packaged Products for Manufactured Home
Accessory Electric Heaters 5-20kW**

Installation Instructions

NOTE: Read the entire instruction manual before starting the installation.

NOTE: The Dual Point Kit can only be installed on units equipped with a 2nd electrical entry (knockout), the knockout was added to the electrical panel starting with the following unit serial numbers:

2711X_____ and later

X1127_____ and later

NOTE: Installation Instructions include Single and Dual point connection instructions separately.

SAFETY CONSIDERATIONS

Installation and servicing of this equipment can be hazardous due to mechanical and electrical components. Only trained and qualified personnel should install, repair, or service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on this equipment, observe precautions in the literature, on tags, and on labels attached to or shipped with the unit and other safety precautions that may apply.

Follow all safety codes. Installation must be in compliance with local and national building codes. Wear safety glasses, protective clothing, and work gloves. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes, the current editions of the National Electrical Code (NEC) NFPA 70.

In Canada refer to the current editions of the Canadian Electrical Code CSA C22.1.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words; DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which may result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

Follow all safety codes. Wear safety glasses and work gloves. Have a fire extinguisher available.

Before proceeding with heater installation, inspect thoroughly for shipping damage. Notify shipper immediately if any damage is found. Clean all dirt, dust and moisture from heater package. Check for proper clearances of live parts, between phases and to ground. Make sure that all required barriers are in place. Check conductors run in multiple to insure that they are properly wired. Refer to unit installation instructions for complete unit installation details. The maximum duct static for safe electric heater operation is shown in [Table 2](#).

WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death. Before performing installation, service or maintenance operations on this system, turn off all main power to system. There may be more than one disconnect switch. Turn off accessory heater power switch if applicable. Lockout and tag switch with a suitable warning label.

WARNING

CUT HAZARD

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate clothing, safety glasses and gloves when handling parts.

DESCRIPTION AND USAGE

These heaters are comprised of a separate heater module mounted on the blower inlet and remote mounted controls located in the unit control box. Heater models are provided with single point electrical connections for powering both the heater and the unit.

These heaters are intended for use only in SPP units as noted in [Table 1](#).

PACKAGE CONTENTS

Electric Heater Package Contents

1. Heater assembly, comprised of heater module and control panel
2. UPC heater label
3. Installation instructions
4. Identification label
5. Wiring label
6. Wiring connectors
7. Wire ties-6-in. (5)
8. Screws #10B (4)
9. Ground lug (1) (See [Fig. 8](#))
10. Bolts 3/8-16 (3)
11. Plug attachment plate
12. Dual Point Electrical Rating Label
13. Dual Point Warning Label

INSTALLATION

SINGLE POINT HEATER INSTALLATION

1. Open all electrical disconnects and install lockout tag before beginning any installation or service work.
2. Check for proper heater application in [Table 1](#).

3. Remove unit side panel to access blower compartment (See [Fig. 1](#) and [Fig. 2](#)).
4. Disconnect wiring to motor by removing speed selection and power plugs from bottom of motor (See [Fig. 2](#)).
5. Remove rear blower support bracket. Remove shipping block and label under blower if unit has one (See [Fig. 2](#)).
6. Remove screws securing blower to front blower support bracket; slide blower out of unit.
7. Open heater package and remove heater module; secure heater module to standoffs on blower inlet with (3) bolts provided (see [Fig. 3](#)). Adjust mounting position so that all hardware and sheetmetal clears the heating element wire by at least 1/4 in. Reinstall heater/blower assembly.
8. Reinstall rear motor support bracket and attached motor wiring. Reinsert motor power plug and speed tap plug into motor. The connectors are polarized to prevent mis-wiring.
9. Remove heater wiring cover plate from interior partition between blower and control box (See [Fig. 4](#)) and install heater wiring plug attachment plate provided with heater.
10. Remove unit front panel to access unit control box compartment.
11. Open heater package and remove heater control panel; set heater control panel on top of unit (See [Fig. 5](#)).
12. Heater control panel will have black and yellow power wires ending in panel mounted plugs; reach through large rectangular opening in control panel and snap these plugs into mating openings in heater wiring plug attachment plate installed in step 9 above (See [Fig. 4](#)).
13. Rotate heater control panel into unit control box area and locate it into top left corner of control box; secure heater control panel to unit control box with (4) screws provided (See [Fig. 6](#)).
14. Open flexible “fish paper” insulation cover provided with unit control box and route heater low voltage wires along the bottom of the unit control box. Route low voltage leads from heater relay(s) through hole in unit control box and into low voltage splice box. (See [Fig. 6](#) and [Fig. 7](#).) dress wires and secure them to existing unit control wires with wire ties provided .
15. Re-close flexible “fish paper” insulation cover; insure unit black and yellow power “pigtails” from contactor are properly routed through insulation cover (See [Fig. 8](#)).
16. Attach the adhesive backed wiring label provided with the heater to the back of the access panel near the unit wiring label (See [Fig. 1](#)).
17. Return to blower compartment and locate black and yellow power wires from heater module; these wires will terminate in plug connectors that mate with the plug from the heater control installed in Step 13 above. Snap these connectors into place; dress and secure wires to fan wires with wire ties provided (See [Fig. 9](#)).
18. The factory speed tap for electric heat operation is tap 2. Refer to blower performance table in the unit installation instructions or pre-sale literature to determine available airflow at duct system external static pressure. Compare the actual airflow with the minimum required airflow from [Table 2](#). If tap 2 airflow is lower than minimum required airflow, recheck blower performance table to see if minimum airflow can be achieved on tap 3. If tap 3 airflow meets the minimum CFM requirement, change speed tap for electric heat from tap 2 to tap 3 in unit control box. See unit instructions and wiring diagram. If tap 3 airflow does not achieve minimum CFM requirement, then another electric heater that meets the minimum CFM requirement must be used.
19. Reattach the blower access panel.

! WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death. For proper grounding, be sure to install mounting screws for securing fuse box to base pan.

SINGLE POINT ELECTRICAL CONNECTION

NOTE: All electrical connections, wire sizes and type of conduit shall meet the National Electric Code (NEC) and state and local codes (or International Electric Code) as applicable.

NOTE: Use minimum 75°C copper wire only.

1. Make sure all disconnects are still open and tagged out as required previously.
2. Mark the main unit nameplate with an “X” for the electric heater size being installed. Refer to the electrical data marked with an “X” on the nameplate for wire and maximum over current protection sizing.
3. Connect low voltage wires as shown in unit schematic diagrams found on the base unit installation instructions. There connections must be made in the 24v barrier section inside the unit panel (See [Fig. 10](#) or [Fig. 11](#)).
4. Insert field power line through the Electrical Panel hole (see [Fig. 10](#) or [Fig. 11](#)) and connect to electric heater as shown in their respective wiring diagram. Electrical heaters with factory installed circuit breakers must have their field lines connected to the breaker block lugs and electric heater without factory installed circuit breakers must have their field lines connected to the heater leads using wire nuts. Ground electrical equipment in the appropriate locations.

IMPORTANT: Heaters with factory installed circuit breakers may be installed on a branch circuit protected by either a fuse or circuit breaker. For all other heaters, the branch circuit must be protected by a fuse or circuit breaker supplied by others.

5. Connect black and yellow stripped wires from heater to the unit compressor contactor leads using supplied wire nuts according to their heater wiring diagram.

NOTE: Dress wires with wire ties provided. Separate all wires from incoming power leads.

6. Close control box access panel.

DUAL POINT HEATER INSTALLATION

NOTE: Complete single point heater installation procedures before completing the follow steps.

1. Open all electrical disconnects and install lockout tag before beginning any installation or service work.
2. Remove Control Box Access Panel (see [Fig. 1](#)), check for clearance on the inside of control box, and remove a 7/8-in knockout hole on the Electrical Panel for second power line.
3. Attach warning and rating labels in the selected location (see [Fig. 1](#)).
4. Mark the main unit nameplate with an “X” next to the accessory heater “none”. Mark the dual point rating label installed at step 3 with an “X” for the electrical heater size being installed. Refer to the electrical data marked with an “X” on each nameplate for wire and maximum over current protection sizing.
5. Remove unit power wiring line connection from heater to unit contactor and compressor leads as shown in heater wiring diagram. these are the stripped end wires black and yellow, with opened ends.

Table 1 – Electric Heater Usage Chart

CATALOG ORDERING NO.	Agency Approval	kW	V	PH	CIRCUIT BREAKER (Yes/No)	Air Conditioner Models (PAC)						Heat Pump Models (PHP)					
						024	030	036	042	048	060	024	030	036	042	048	060
CPHEATER125A0*	UL	5.0	208/240	1	No	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
CPHEATER126A0*					Yes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CPHEATER127A0*					No	✓	✓	✓	✓	✓	✓	✓	✓				
CPHEATER128A0*					Yes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CPHEATER129A0*					No	✓	✓	✓	✓	✓	✓						
CPHEATER130A0*					Yes	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CPHEATER131A0*					Yes			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CPHEATER132A0*					Yes					✓	✓			✓	✓	✓	✓

Table 2 – Minimum Airflow for Heater Operation

Air Conditioner Unit Size	Minimum Airflow (CFM)				
	5 kW	7.5 kW	10 kW	15 kW	20 kW
024	600	750	750	X	X
030	600	750	750	X	X
036	600	750	750	1050	X
042	600	750	750	1050	X
048	600	750	750	1050	1400
060	600	750	750	1050	1400

X = Not Approved Combination

Heat Pump Unit Size	Minimum Airflow (CFM)				
	5 kW	7.5 kW	10 kW	15 kW	20 kW
024	750	800	800	X	X
030	750	800	800	X	X
036	750	800	800	1200	X
042	750	800	800	1200	X
048	750	800	800	1200	1700
060	750	800	800	1200	1700

X = Not Approved Combination

Table 3 – Electric Heater Part Number Information

CPHEATER	Diagram	kW @		V / PH / Hz			Amps		Power Connection		No. Stages	24v Unit Control Wiring			kW Staging	
		208	240	V	PH	Hz	208	240	Term Block	Circuit Breaker		Comm (Brown)	W2 (White)	W3 (Violet)	Stage-1	Stage-2
125A0*	110070151	3.75	5	208/230	1	60	18	20.8	X	--	1	X	X	--	5 kW	--
126A0*		3.75	5				18	20.8	--	X	1	X	X	--	5 kW	--
127A0*		5.6	7.5				27	31.3	X	--	1	X	X	--	7 kW	--
128A0*		5.6	7.5				27	31.3	--	X	1	X	X	--	7 kW	--
129A0*		7.5	10				36.1	41.7	X	--	1	X	X	--	10 kW	--
130A0*		7.5	10				36.1	41.7	--	X	1	X	X	--	10 kW	--
131A0*		11.3	15				54.1	62.5	--	X	2	X	X	X	5 kW	10 kW
132A0*		15	20				72.1	83.3	--	X	2	X	X	X	5 kW	10 kW

DUAL POINT ELECTRICAL CONNECTION

NOTE: All electrical connections, wire sizes and type of conduit shall meet the national Electric Code (NEC) and state and local codes (or International Electric Code) as applicable.

NOTE: Use a minimum 75°C copper wire only.

1. Make sure all disconnects are still open and tagged out as required previously.
2. Connect low voltage wires as shown in unit schematic diagrams found on base unit installation instructions. These connections must be made in the 24v barrier section inside the unit panel (see [Fig. 12](#) or [Fig. 13](#)).
3. Insert first field power line through the Electrical Panel bottom hole (see [Fig. 12](#) or [Fig. 13](#)) and connect to electric heater as shown in their respective wiring diagram found on the heater accessory kit. Electrical heaters with factory installed circuit breakers must have their field lines connected to the breaker block lugs and electric heater without factory installed circuit breakers must have their field lines connected to the heater leads using wire nuts. Ground electrical equipment in the appropriate locations.

IMPORTANT: Heaters with factory installed circuit breakers may be installed on a branch circuit protected by either a fuse or circuit breaker.

For all other heaters, the branch circuit must be protected by a fuse or circuit breaker supplied by others.

NOTE: Dress wires with wire ties provided. Separate all wires from incoming power leads.

4. Insert second field power line through the Electrical Panel top hole (see [Fig. 12](#) or [Fig. 13](#)) and connect to unit contactor black and yellow leads using sire nuts. Ground electrical equipment in the appropriate locations.
5. Separate all wires from incoming power leads.
6. Close electrical access panel.

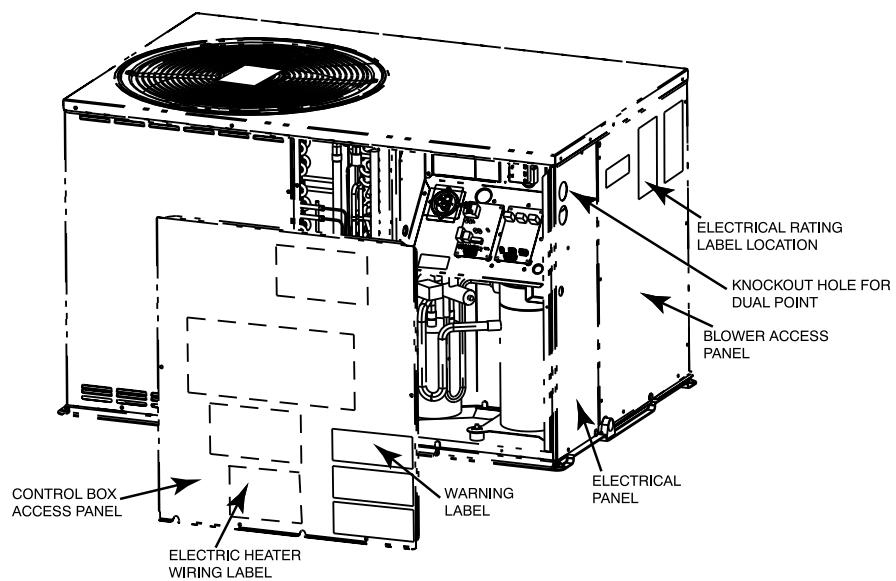


Fig. 1 – Access Panel and Label Location

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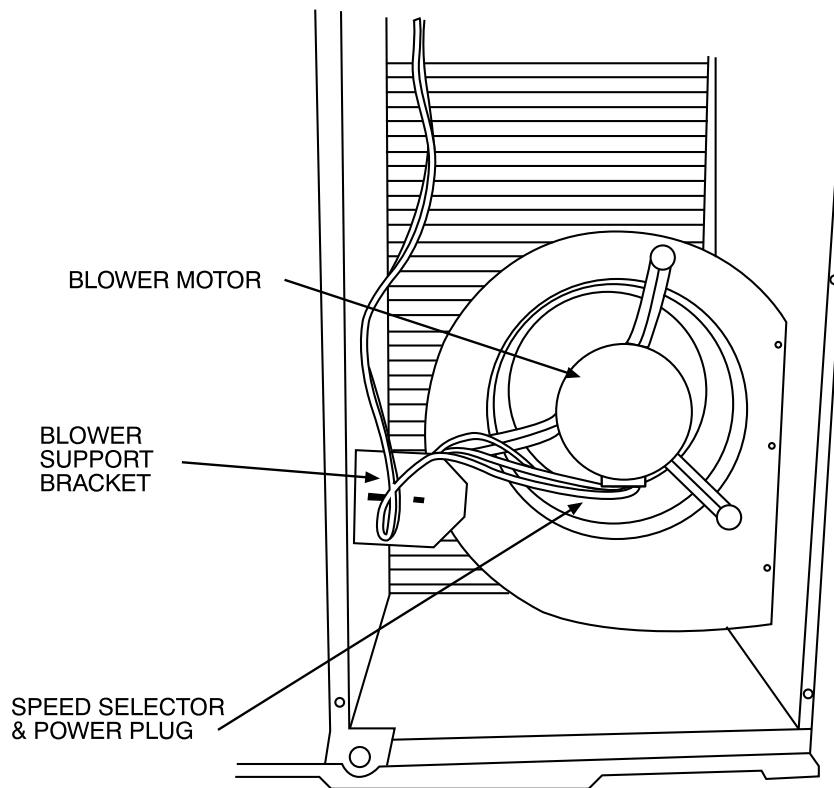
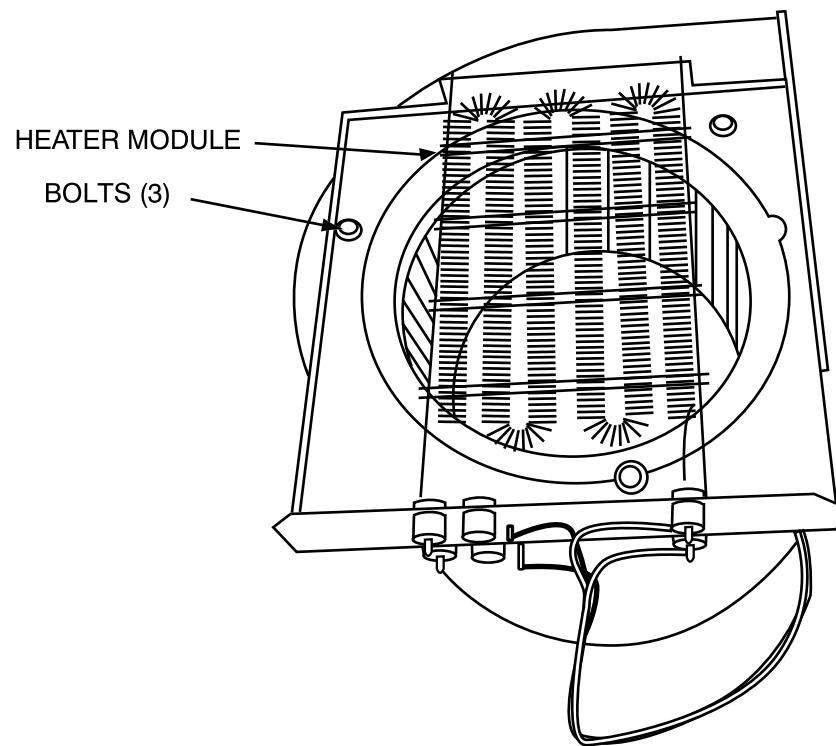


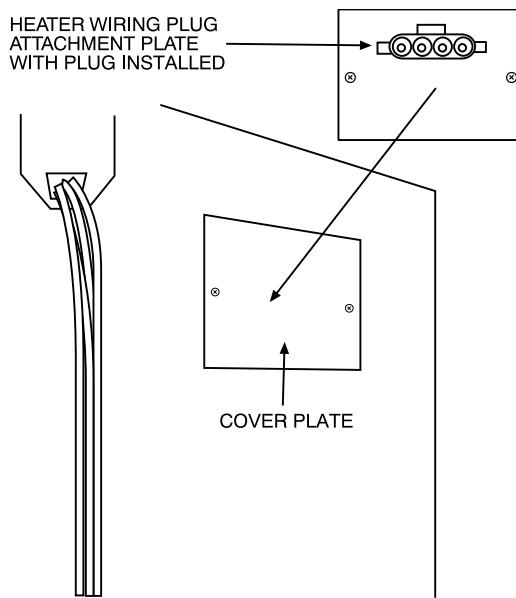
Fig. 2 – Indoor Blower Compartment

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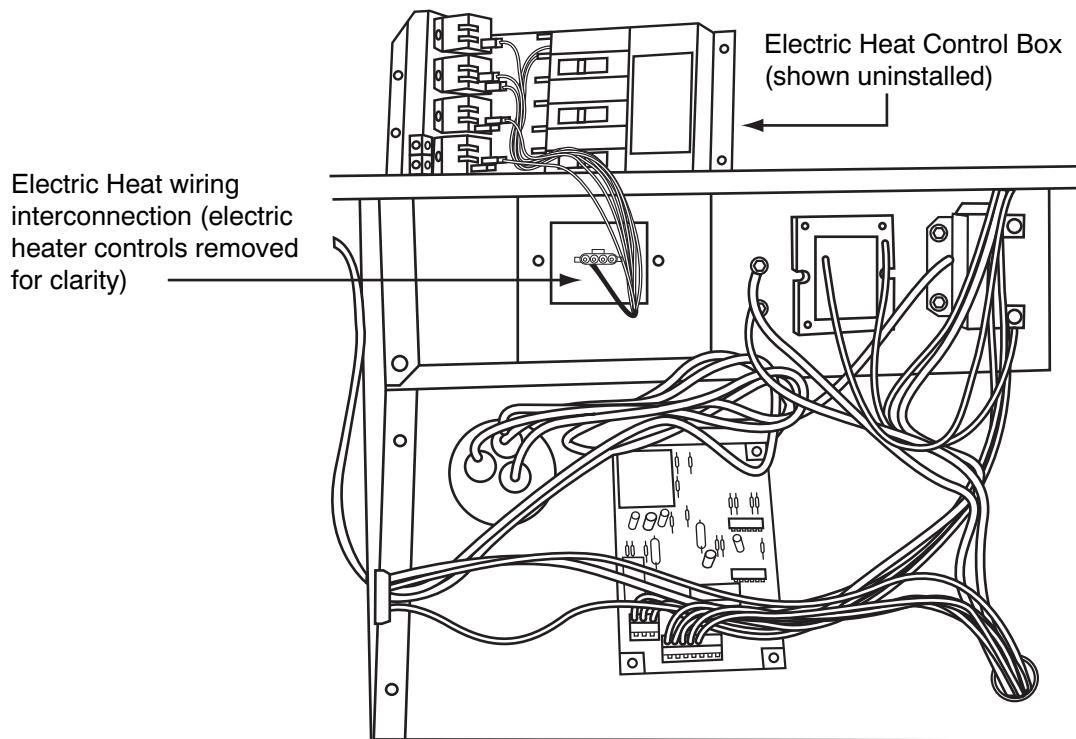
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Fig. 3 – Attach Heater Module



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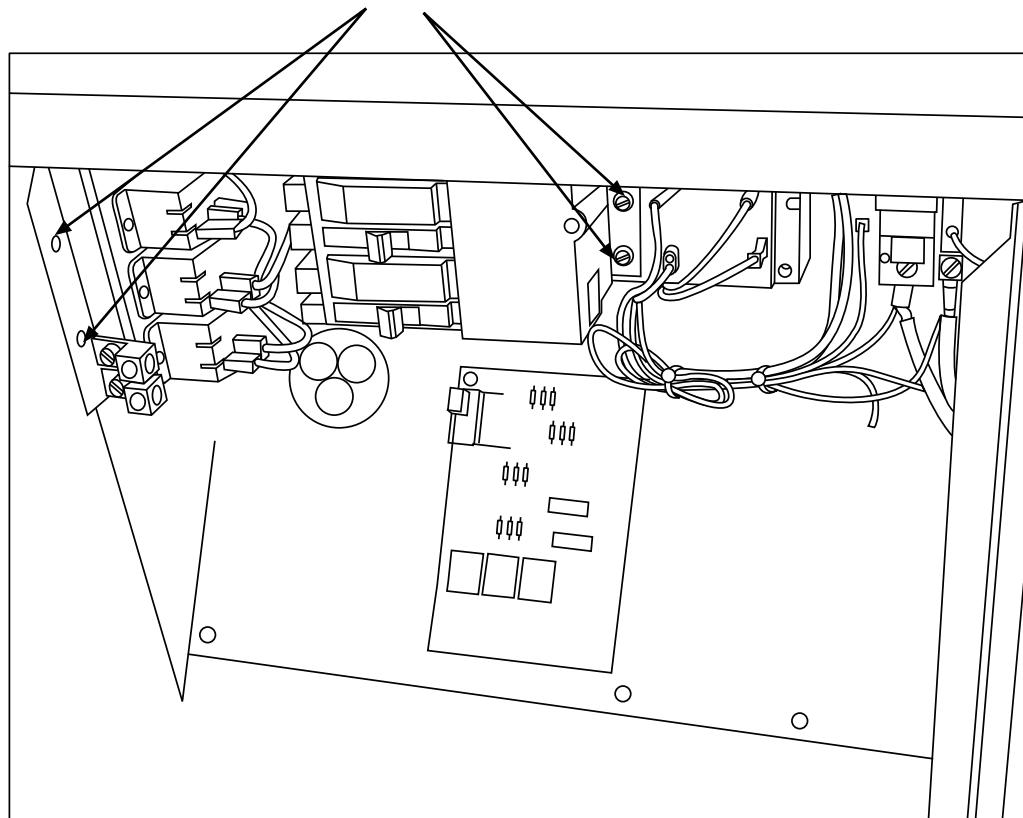
Fig. 4 – Inside Blower Compartment



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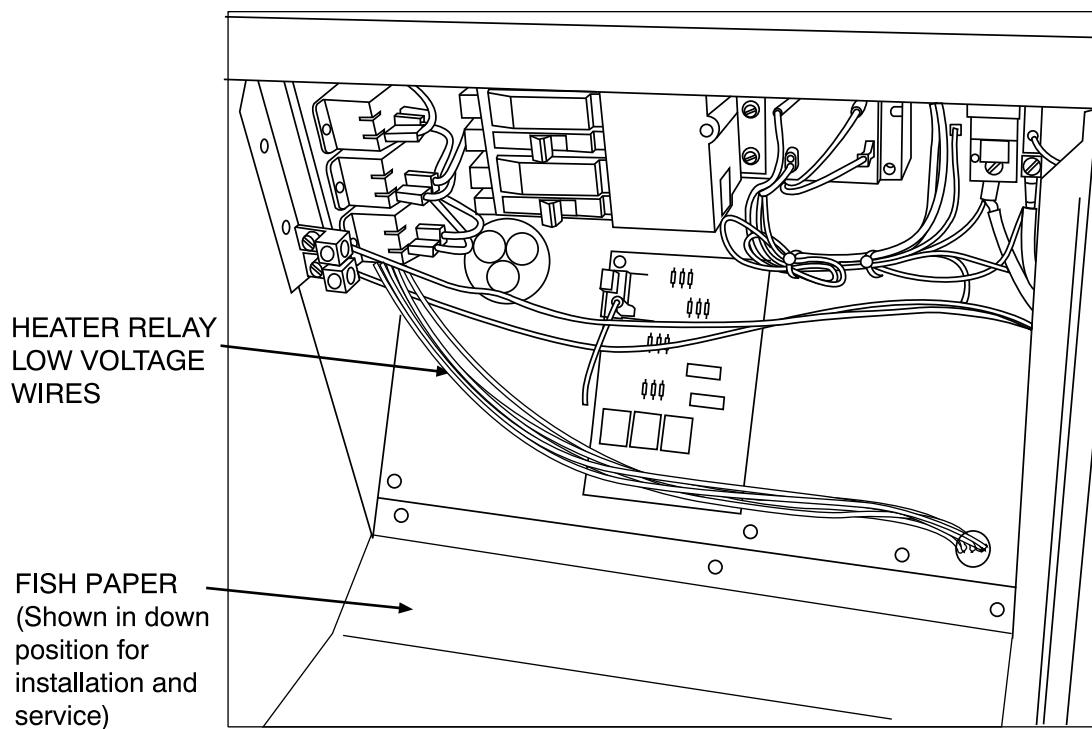
Fig. 5 – Unit Control Box Compartment

**HEATER CONTROL PANEL
MOUNTING SCREWS (4)**



A10119

Fig. 6 – Heater Control Panel Installation



**Fig. 7 – Heater Low Voltage Connection
SINGLE POINT CONNECTION**

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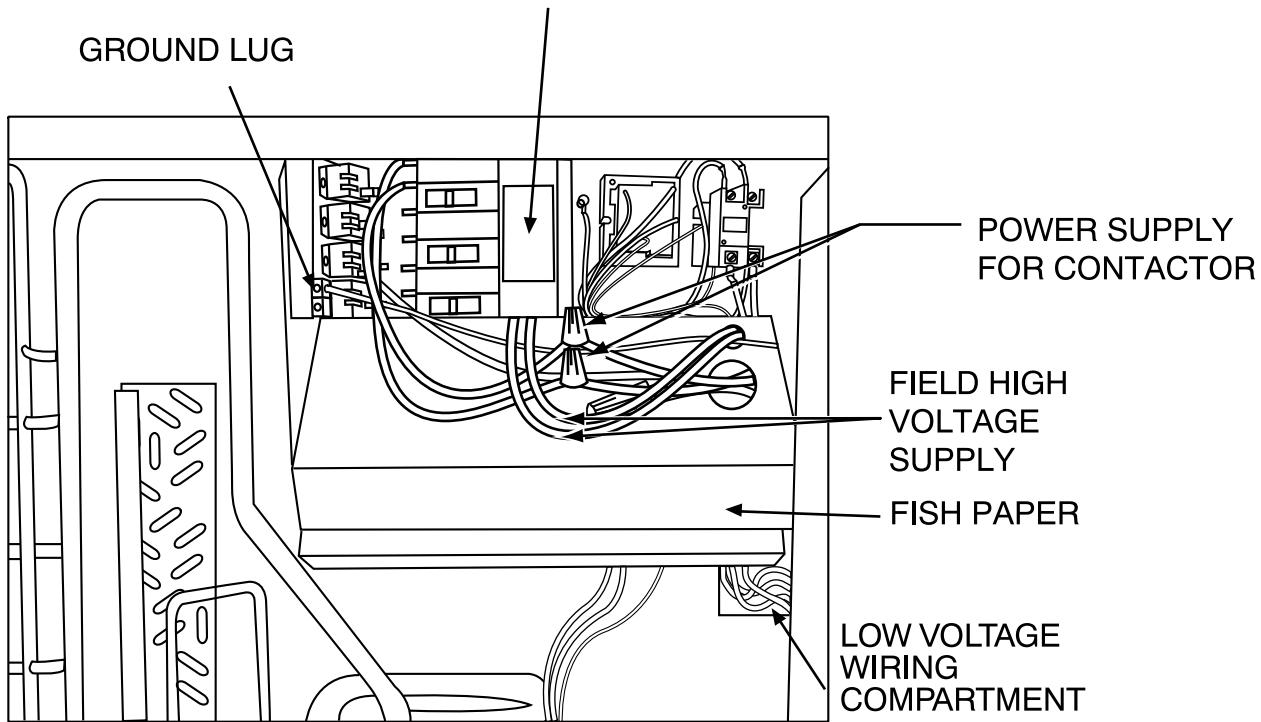
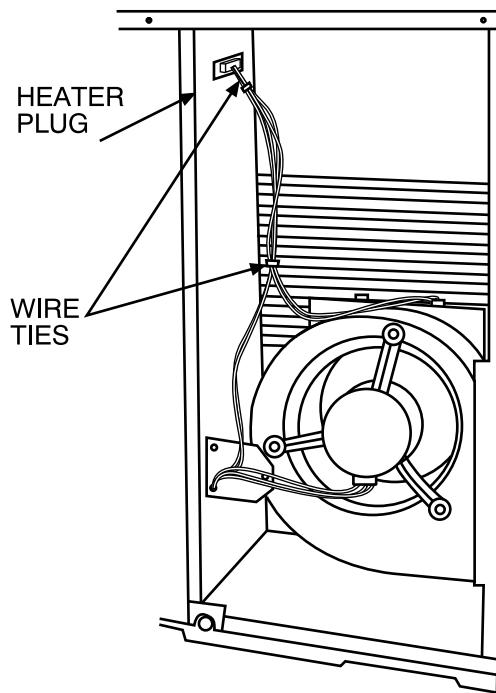


Fig. 8 – Unit Power Connection

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Fig. 9 – Power Connection to Heater

Start-Up



CAUTION

ELECTRICAL SHOCK HAZARD

Failure to follow this caution may result in personal injury or death.

Before proceeding, verify that all wiring is correct per factory approved schematic. Notify equipment supplier immediately of any discrepancies.

NOTE: Relay, Rectifier and Time Delay Boards

Each heater element is controlled by a 24VDC control relay. Each control relay is energized by a small rectifier board attached directly to relay coil terminals. When possible - one rectifier board is used to control a second relay.

The rectifier board converts incoming 24v AC control signal to DC. Some heaters may have up to four relays. The second and/or third relay rectifier board may also have a time delay feature and a small jumper wire built into it. With the jumper uncut, the time delay is approximately 5 sec after the initial first stage. When jumper is cut at factory, this provides an 8 sec delay.

TROUBLESHOOTING

1. Circuit Breakers-Malfunction will interrupt power to the unit. Check for cause of failure, reset or replace.
2. Limit Switch-Malfunction prevents heating element(s) from being energized. Replace switch if malfunction occurs.
3. Relay-Malfunction will not allow heater to energize. Replace faulty relay. Do not attempt to repair.

1. Refer to base unit installation instructions as required.
2. Check for loose terminal connections.
3. Check that all fuse and circuit breaker short circuit interrupting ratings are adequate.
4. Turn on unit and heater power.
5. Set thermostat to call for heat.
6. Check operation of heater.
7. Check that airflow across the heater is at or above the minimum recommended CFM requirement (See [Table 2](#)).
8. Use of accessory electric heaters that are not tested and approved by the original equipment manufacturer of the packaged air conditioner or heat pump is not recommended and will not be warranted by the original equipment manufacturer. Additionally, damage caused by such heaters to the equipment will not be covered under warranty by the original equipment manufacturer.

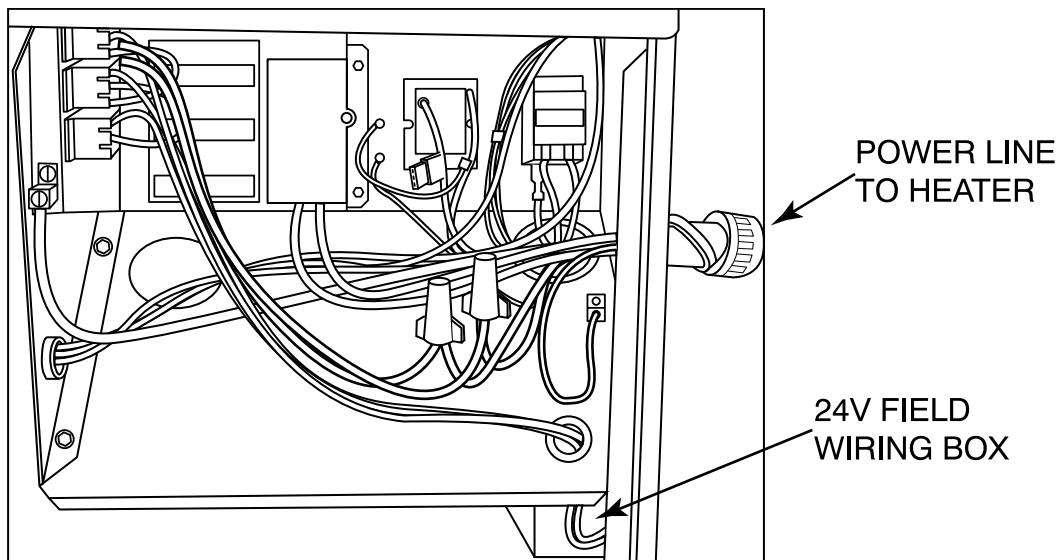


Fig. 10 – Single Point Connections for Heaters with Circuit Breakers

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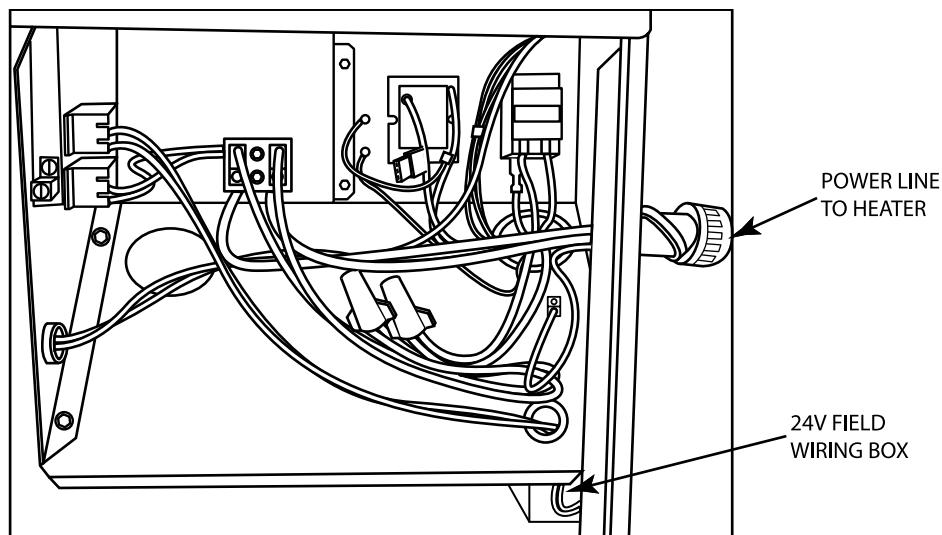


Fig. 11 – Single Point Connections for Heaters without Circuit Breakers

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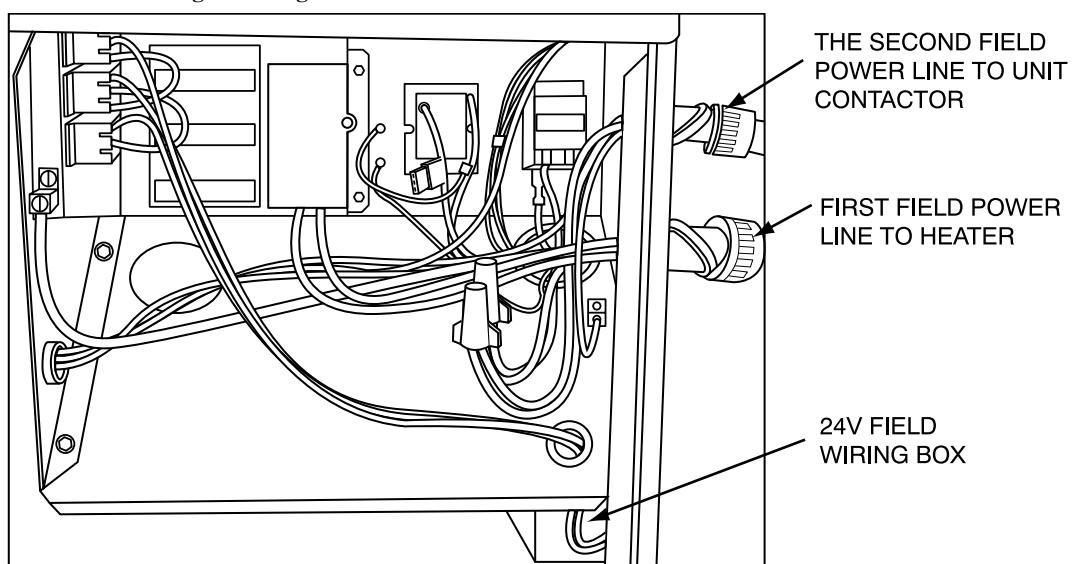
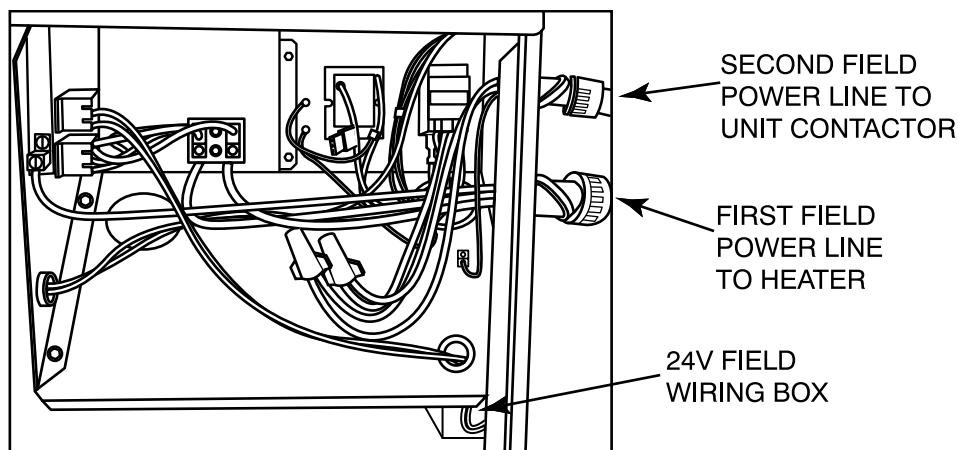


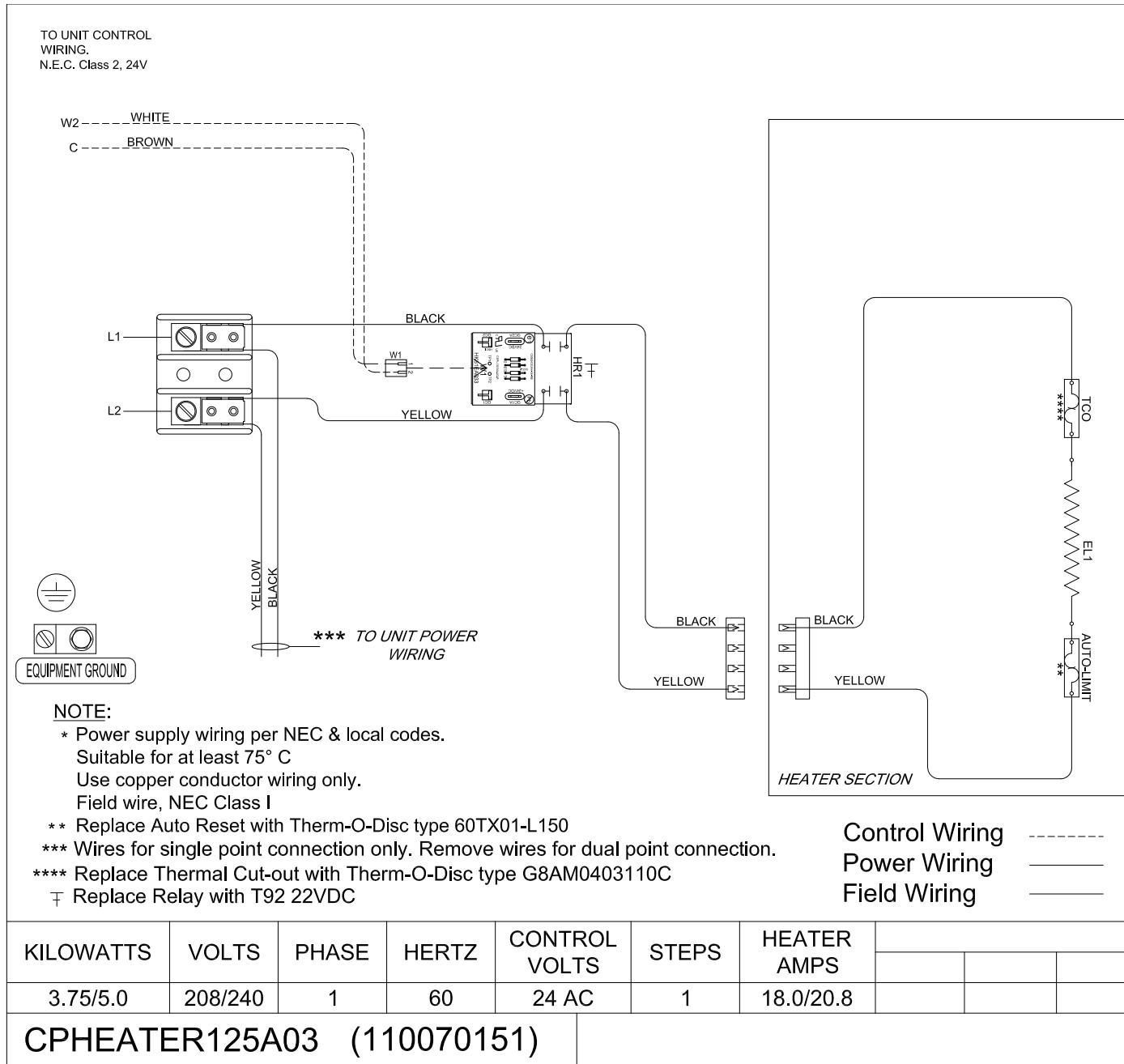
Fig. 12 – Dual Point Connections for Heater with Circuit Breaker

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Fig. 13 – Dual Point Connections for Heaters without Circuit Breakers



A190332

Fig. 14 – CPHEATER125A03 Wiring Diagram

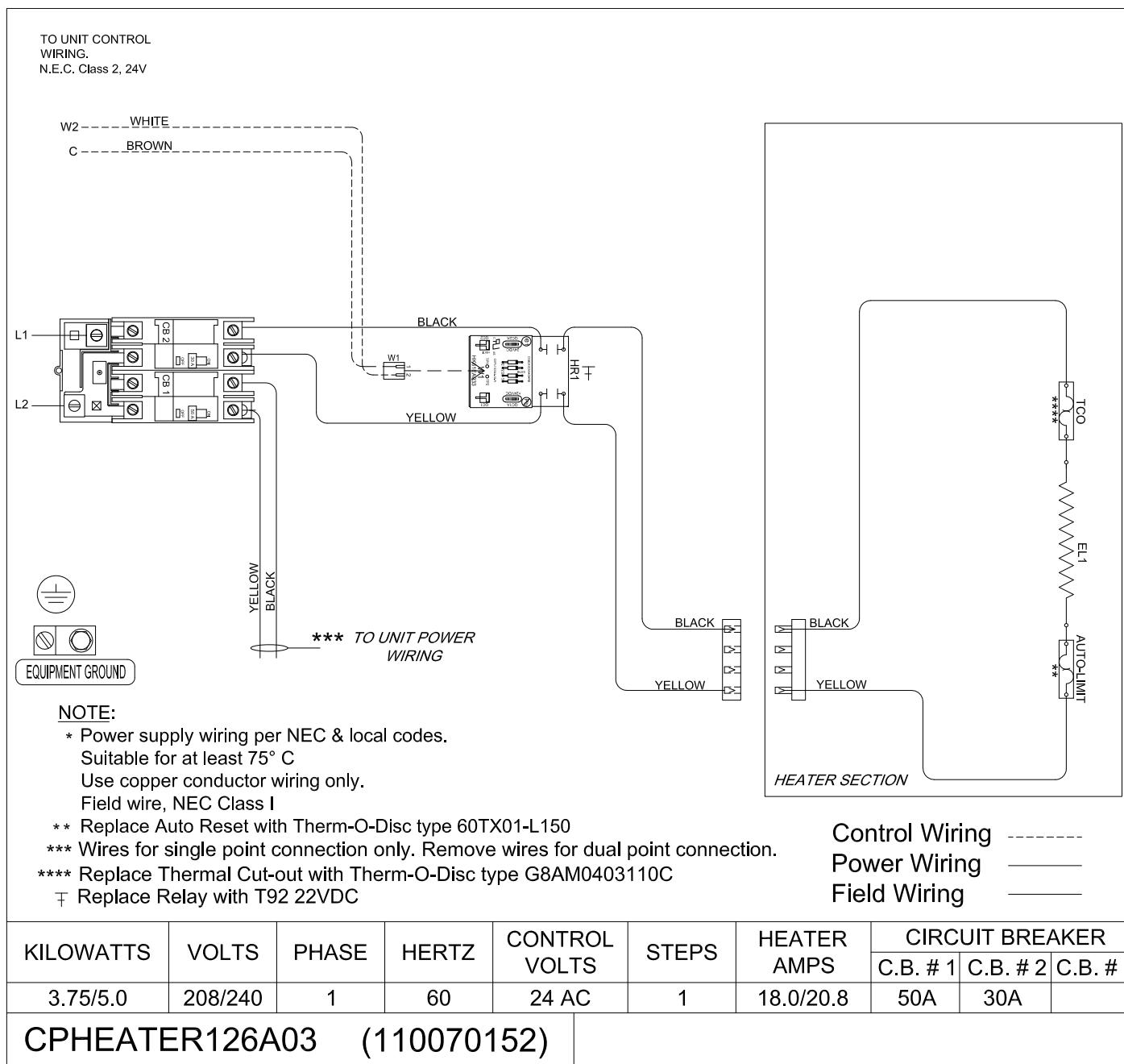
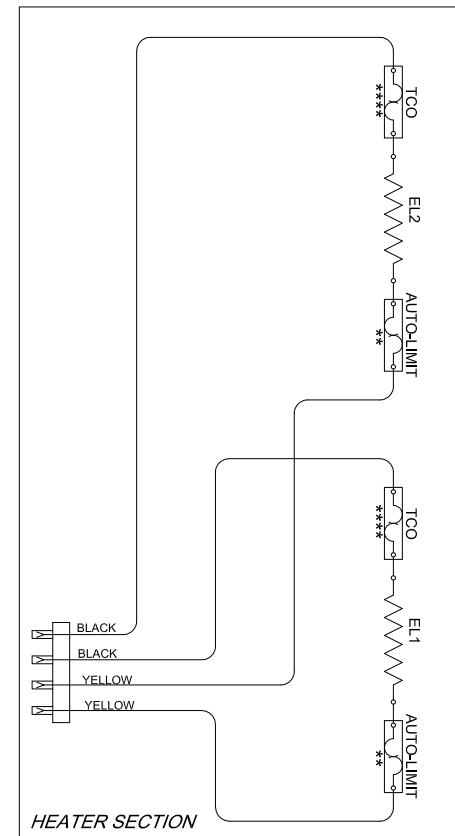
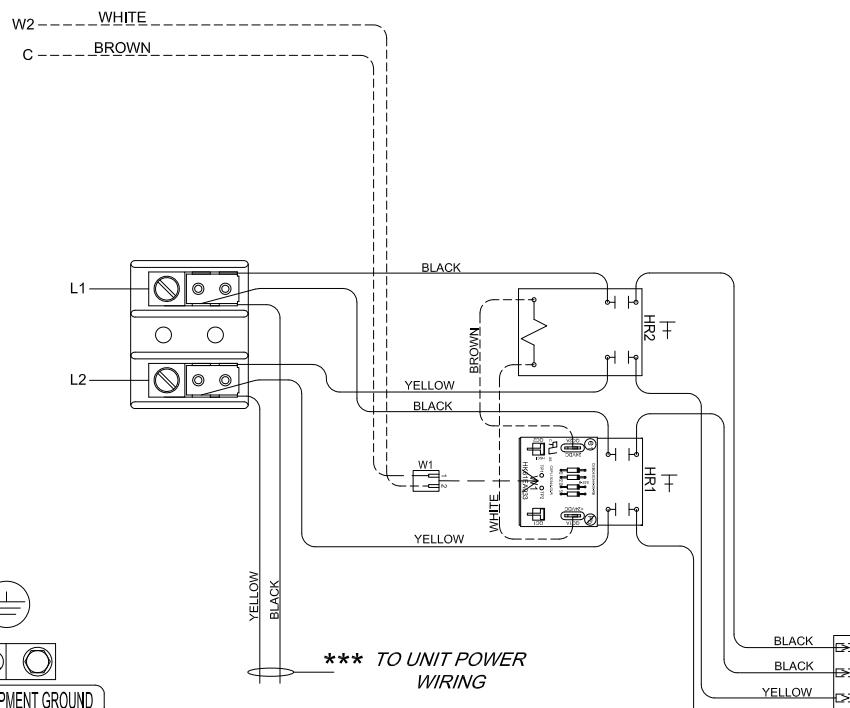


Fig. 15 – CPHEATER126A03 Wiring Diagram

TO UNIT CONTROL
WIRING.
N.E.C. Class 2, 24V



NOTE:

- * Power supply wiring per NEC & local codes.
 - Suitable for at least 75° C
 - Use copper conductor wiring only.
 - Field wire, NEC Class I
- ** Replace Auto Reset with Therm-O-Disc type 60TX01-L150
- *** Wires for single point connection only. Remove wires for dual point connection.
- **** Replace Thermal Cut-out with Therm-O-Disc type G8AM0403110C
- ⊜ Replace Relay with T92 22VDC

Control Wiring _____
Power Wiring _____
Field Wiring _____

KILOWATTS	VOLTS	PHASE	HERTZ	CONTROL VOLTS	STEPS	HEATER AMPS			
5.6/7.5	208/240	1	60	24 AC	1	27.0/31.3			
CPHEATER127A03 (110070153)									

Fig. 16 – CPHEATER127A03 Wiring Diagram

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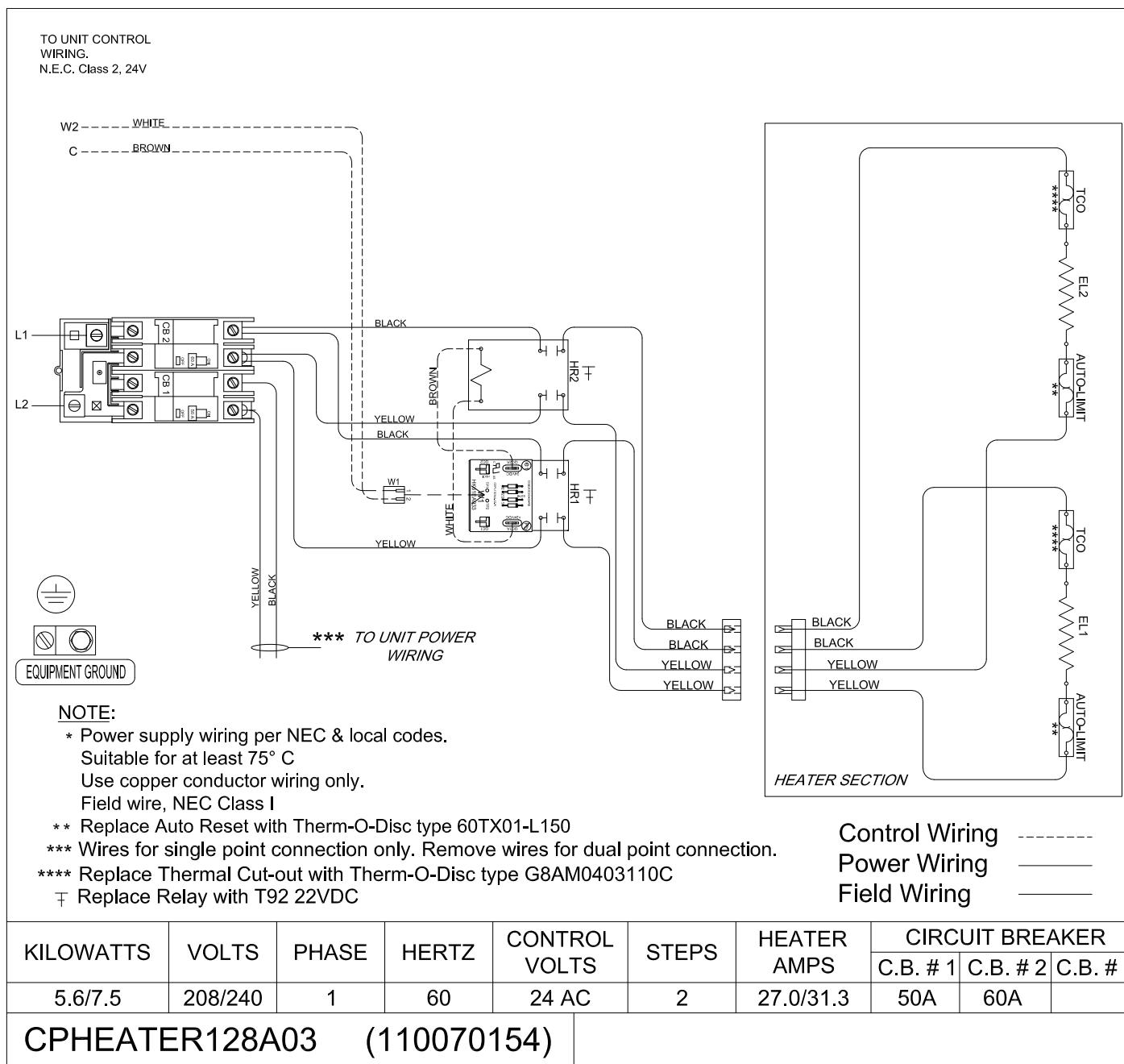


Fig. 17 – CPHEATER128A03 Wiring Diagram

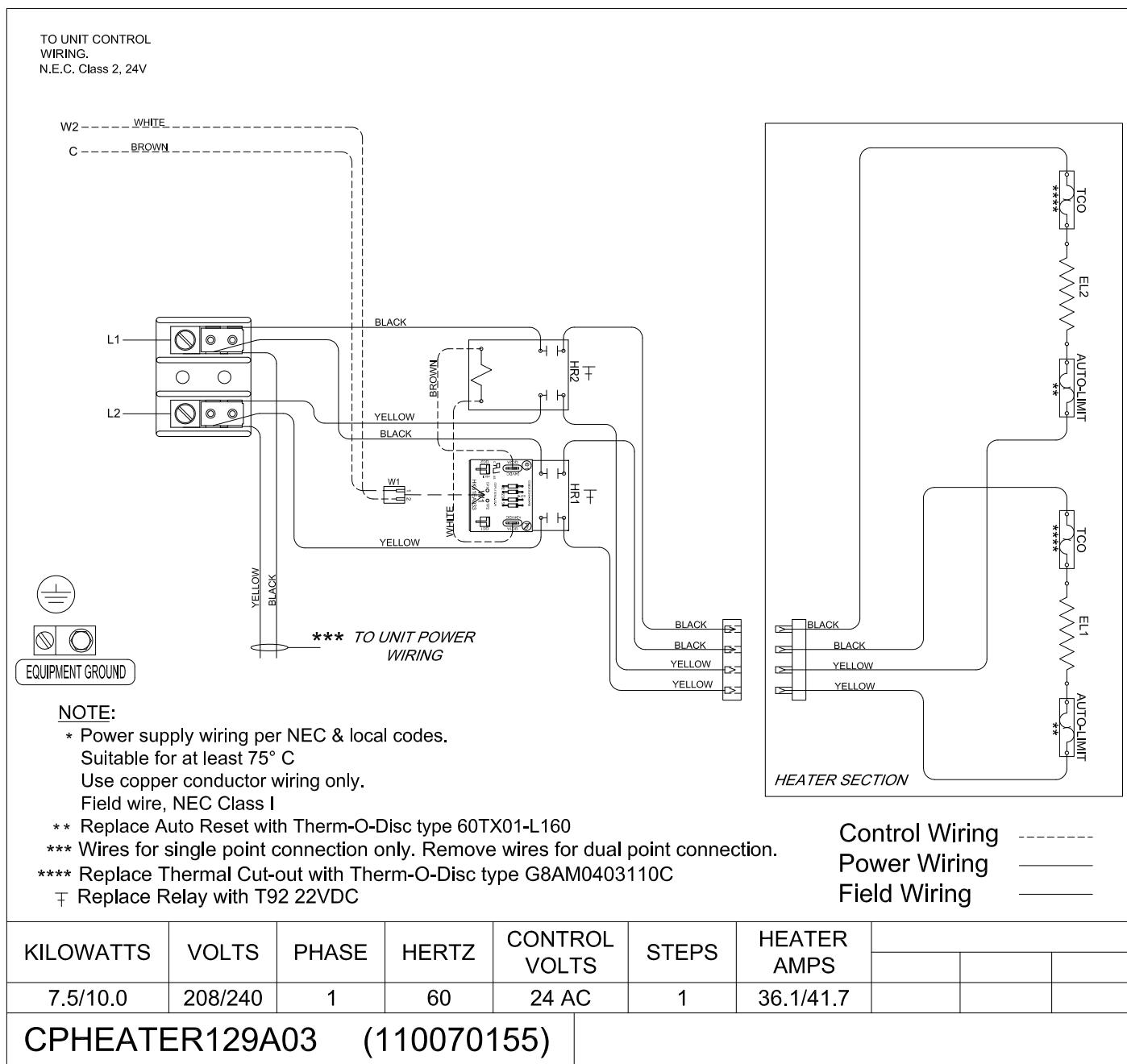


Fig. 18 – CPHEATER129A03 Wiring Diagram

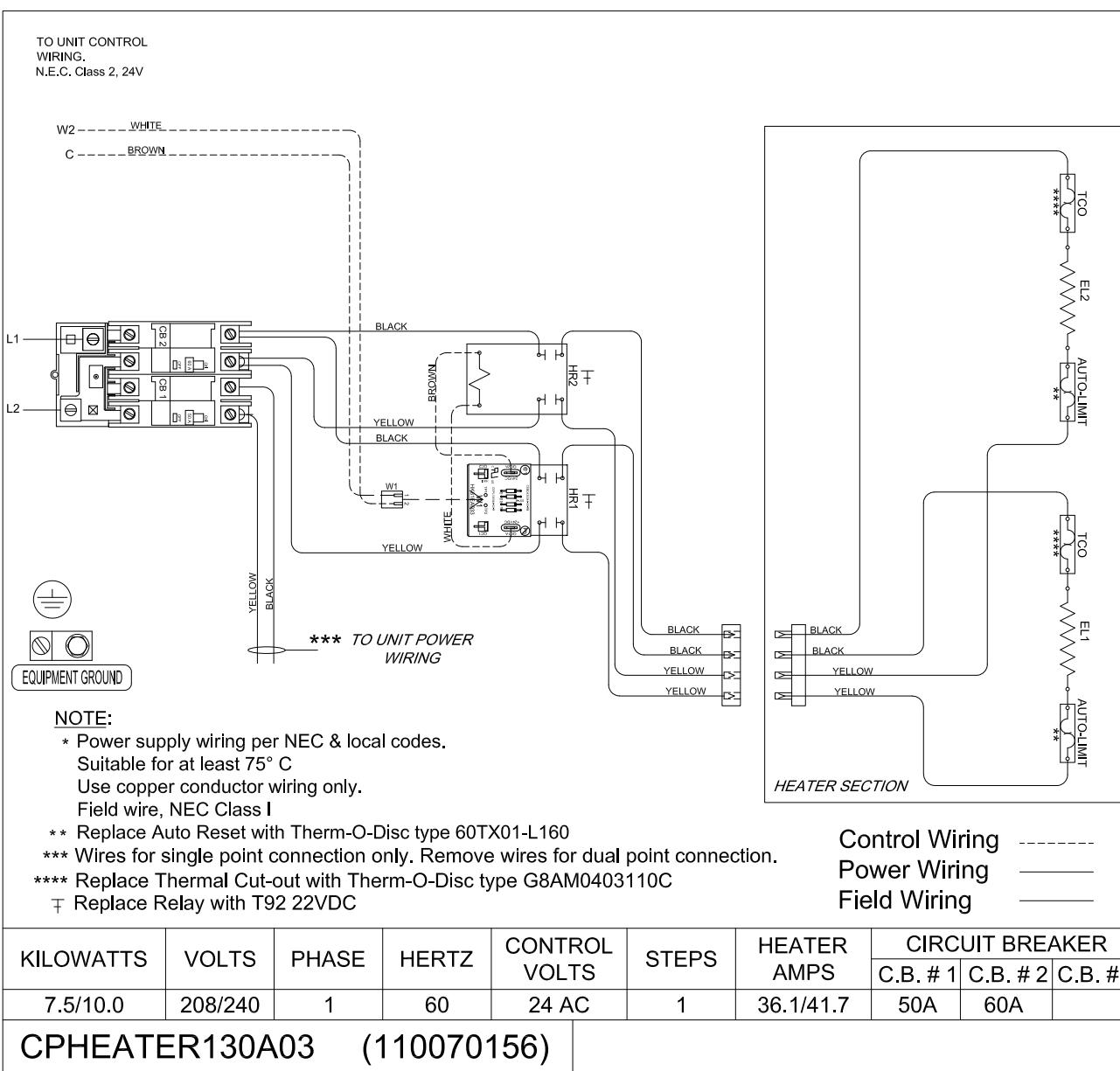
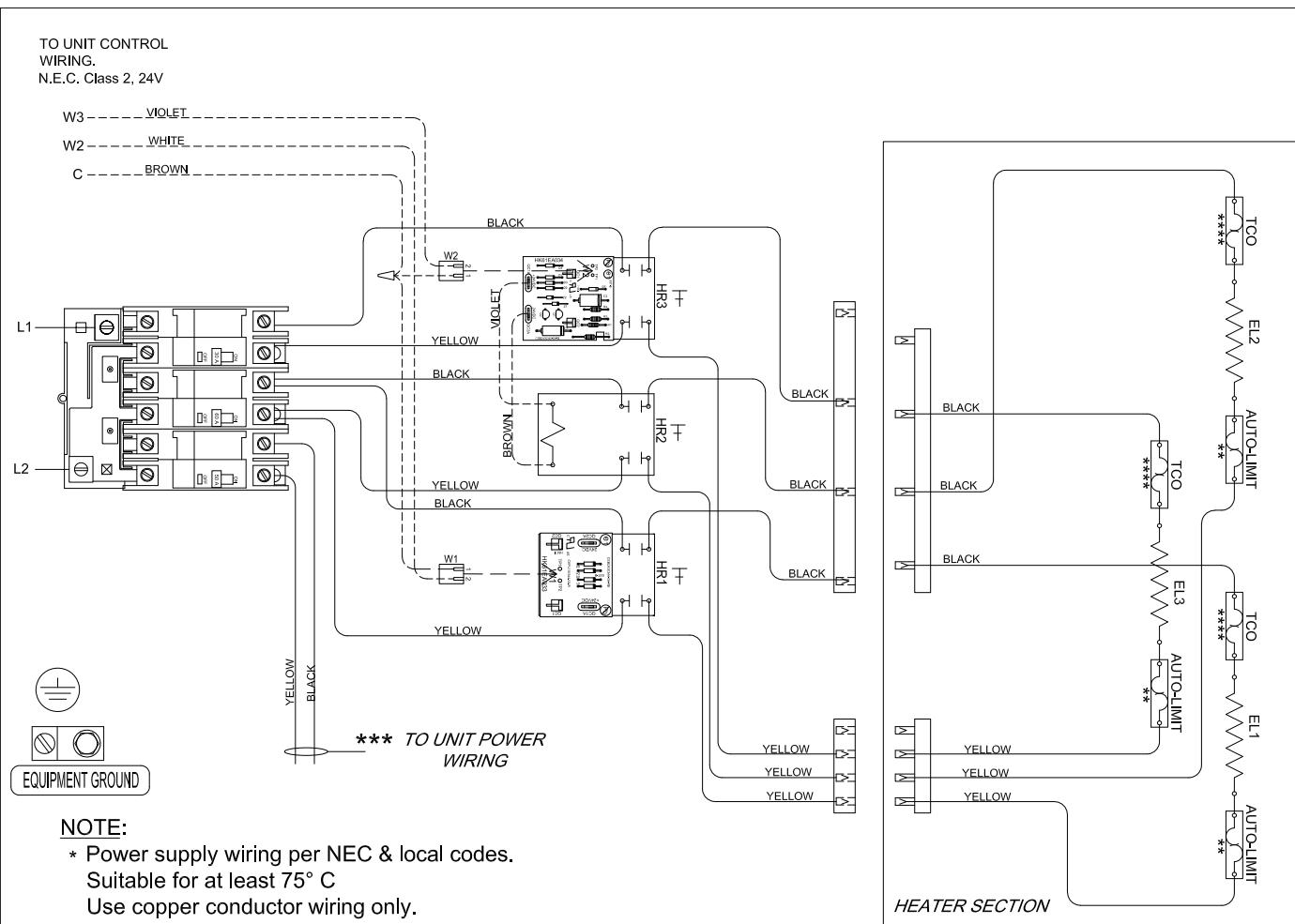


Fig. 19 – CPHEATER130A03 Wiring Diagram

A190337



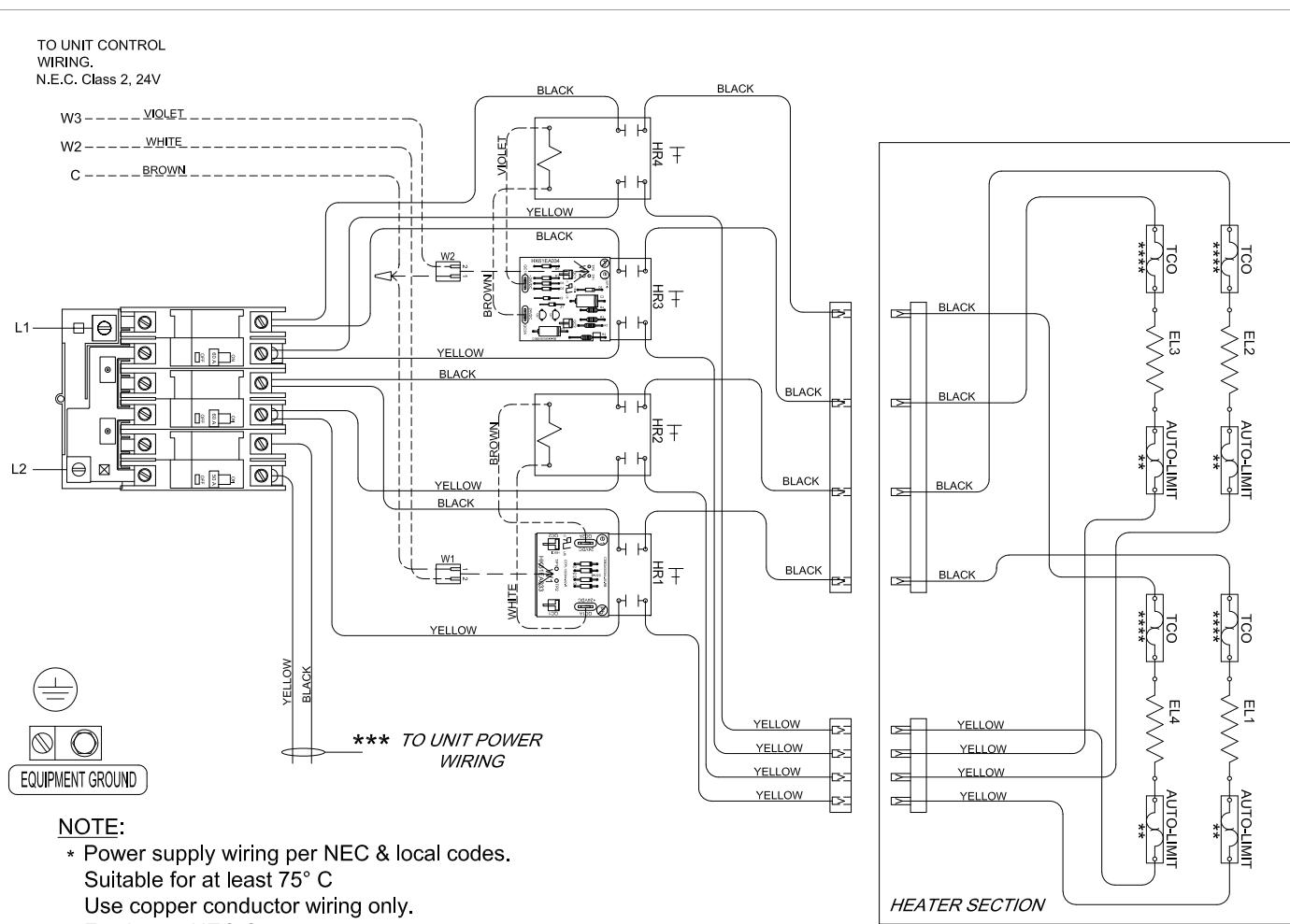
NOTE:

- * Power supply wiring per NEC & local codes.
Suitable for at least 75° C
Use copper conductor wiring only.
Field wire, NEC Class I
- ** Replace Auto Reset with Therm-O-Disc type 60TX01-L170
- *** Wires for single point connection only. Remove wires for dual point connection.
- **** Replace Thermal Cut-out with Therm-O-Disc type G8AM0403121C
- ⊜ Replace Relay with T92 22VDC

Control Wiring _____
Power Wiring _____
Field Wiring _____

KILOWATTS	VOLTS	PHASE	HERTZ	CONTROL VOLTS	STEPS	HEATER AMPS	CIRCUIT BREAKER		
							C.B. # 1	C.B. # 2	C.B. # 3
11.3/15.0	208/240	1	60	24 AC	2	54.1/62.5	50A	60A	30A
CPHEATER131A03 (110070157)									

Fig. 20 – CPHEATER131A03 Wiring Diagram



NOTE:

- * Power supply wiring per NEC & local codes.
 - Suitable for at least 75° C
 - Use copper conductor wiring only.
 - Field wire, NEC Class I
- ** Replace Auto Reset with Therm-O-Disc type 60TX01-L160
- *** Wires for single point connection only. Remove wires for dual point connection.
- **** Replace Thermal Cut-out with Therm-O-Disc type G8AM0403121C
- ⊜ Replace Relay with T92 22VDC

Control Wiring Power Wiring Field Wiring

KILOWATTS	VOLTS	PHASE	HERTZ	CONTROL VOLTS	STEPS	HEATER AMPS	CIRCUIT BREAKER		
							C.B. # 1	C.B. # 2	C.B. # 3
15.0/20.0	208/240	1	60	24 AC	2	72.1/83.3	50A	60A	60A
CPHEATER132A03 (110070158)									

Fig. 21 – CPHEATER132A03 Wiring Diagram

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