

COMMERCIAL HIGH EFFICIENCY PACKAGE GAS HEATING/ELECTRIC COOLING R-22 SINGLE PACKAGE ROOFTOP 6 – 15 TONS (3-Phase)

BUILT TO LAST, EASY TO INSTALL AND SERVICE

- One-piece, high efficiency electric cooling with a low profile, prewired, tested, and charged at the factory.
- Field convertible supply and return openings (072-120) are intended for installation on a roof top or ground level.
- Hermetic-type scroll compressor, single compressor on 072 models, dual compressors on 090-180.
- Refrigeration system: loss-of-charge, freeze protection, and high pressure safety switches
- Units 090 to 180 have 2-stage cooling operation
- Refrigerant circuits contain a filter drier to trap dirt and moisture
- Non-corrosive condensate pan on 072-120 models with choice of bottom or side drain connections. All models have self draining sloping design.
- Adjustable belt drive indoor fan standard on all units, with permanently lubricated motors
- Direct-drive propeller outdoor fan totally enclosed with permanently lubricated bearings
- Prepainted, galvanized steel cabinet, primer inner panels, certified at 500-hr salt spray test and noncorrosive screws
- Easily removable panels provide ready access to unit components for rapid removal or maintenance
- Two inch disposable fiberglass type return air filters in dedicated rack with tool-less filter access door
- Exclusive integrated gas control board with diagnostics with anti-cycle protection
- Tubular, dimpled gas heat exchangers optimize heat transfer for improved efficiency
- Induced-draft fan for gas combustion
- Outdoor temperature cooling operation down to 25°F and up to 125°F
- Fixed orifice metering devices on 072-120 units and TXV's on 155-180 units to precisely control refrigerant flow
- 24-Volt control circuit with resettable circuit breaker on 072-120 models
- Indoor and outdoor coils constructed of aluminum fins mechanically bonded to seamless copper tubes
- Thru-the-bottom power entry capability
- 25% Manual outside air damper on 155 and 180 models



PGH072



PGH090-120



PGH155-180

WARRANTY

- 10 Year heat exchanger limited warranty
- 5 Year compressor limited warranty
- 1 Year parts limited warranty



ISO 9001:2000



155-180



ARI Standard 340/360



As an Energy Star® Partner, International Comfort Products has determined that this product meets the ENERGY STAR® guidelines for energy efficiency.

UNIT PERFORMANCE DATA

UNIT PGH 3-Phase	NOMINAL TONS	COOLING		GAS HEATING		Unit Dimensions H x W x L	Unit Weight
		Net Cap. (Btuh)	EER	Input Cap. (Btuh)	AFUE %		
PGH072*^A00AA	6	73,000	11.0	72,000-150,000	80-82.0	41-5/16" x 45" x 73-11/16"	635
PGH090*^A00AA	7 1/2	90,000	11.0	125,000-224,000	82.0	41-5/16" x 57-3/4" x 87-3/8"	870
PGH102*^A00AA	8 1/2	103,000	11.6	125,000-224,000	82.0	49-5/16" x 57-3/4" x 87-3/8"	1015
PGH120*^A00AA	10	120,000	11.0	180,000-250,000	80-82.0	49-5/16" x 57-3/4" x 87-3/8"	1035
PGH155*^A00AA	12 1/2	152,000	10.80	230,000-300,000	81.0**	45" x 86-1/8" x 87-3/8"	1725
PGH180*^A00AA	15	176,000	10.50	275,000-360,000	81.0**	45" x 86-1/8" x 87-3/8"	1800

* Indicates Unit voltage: H = 208/230v, L = 460v, S = 575v

^ See model nomenclature listing for gas heating options. ** Steady state efficiency%

NOTE: BASE MODEL NUMBERS LISTED. SEE MODEL NOMENCLATURE LISTING FOR ADDITIONAL OPTIONS

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MODEL NOMENCLATURE

MODEL SERIES	P	G	H	090	H	D	A	00	A	A	A
P = Package											
G = Gas/Electric											
H = High Efficiency											
072 = 72,000											
090 = 90,000											
102 = 102,000											
120 = 120,000											
155 = 155,000											
180 = 180,000				NOMINAL COOLING BTU/h							
H = 208/230-3-60											
L = 460-3-60											
S = 575-3-60				VOLTAGE							
A = Standard Motor											
B = High Static Motor						MOTOR OPTION					
00 = No Factory Installed Options											
A = Aluminum/Copper Outdoor Coil									OUTDOOR COIL		
A = Initial Offering									SALES DIGIT		
A = Original Design									ENGINEERING DIGIT		

FEATURES/BENEFITS

Every compact one-piece unit arrives fully assembled, charged, tested, and ready to run.

All ignition components are contained in the compact integrated gas controller which is easily accessible for servicing. The IGC control board provides built-in diagnostic capability. A light-emitting diode simplifies troubleshooting by providing visual fault notification and required system status confirmation.

The IGC also contains an exclusive anti-cycle protection for gas heat operation.

The IGC also contains burner control logic for accurate and dependable gas ignition. The LED is visible without removing the unit control box access panel. The IGC also maximizes heating efficiency by controlling evaporator-fan on and off delays.

Tubular, dimpled gas heat exchangers optimize heat transfer for improved efficiency. The tubular design permits hot gases to make multiple passes across the path of the supply air. The dimpled design creates a turbulent gas flow to maximize heating efficiency.

The efficient in-shot burners and all ignition components are contained in an easily removable, compact assembly.

The extra thick heat exchanger coating provides corrosion resistance and ensures long life.

The inducer fan draws hot combustion gas through the heat exchanger at the optimum rate for the most effective heat transfer. The heat exchanger operates under negative pressure, preventing flue gas leakage into the indoor supply air.

The 30-second fan delay prevents cold air from entering the supply duct system when the conditioned space is calling for heat to maximize efficiency.

The direct-spark ignition system saves operating expense compared to pilot ignition systems.

All standard units are designed for natural gas, but an accessory propane conversion kit is available.

All units have a flame rectification sensor to quickly sense the burner flame and ignite burners almost immediately. Fast shutdown is a certainty since the sensor reacts quickly to any flame outage or system failure.

QUIET, EFFICIENT OPERATION AND DEPENDABLE PERFORMANCE

Compressors have vibration isolators for quiet operation. Efficient fan and motor design permits operation at low sound levels.

Unit sizes 090–180 offer lower utility costs through part-load operation using 2 stages of cooling.

Quiet and efficient operation is provided by belt-driven evaporator fans. The belt-driven evaporator-fan is equipped with variable-pitch pulleys which allow adjustment within the rpm ranges of the factory-supplied pulleys.

Increased operating efficiency is achieved through computer-designed coils featuring staggered internally enhanced copper tubes. Fins are ripple-edged for strength, lanced, and double waved for higher heat transfer.

DURABLE, DEPENDABLE CONSTRUCTION

Designed for durability in any climate, the weather-resistant cabinets are constructed of galvanized steel and bonderized, and all exterior panels are coated with a prepainted baked enamel finish. The paint finish is non-chalking, and is capable of withstanding ASTM (American Society for Testing and Materials) B117 500-hour Salt Spray Test. All internal cabinet panels are primed, permitting longer life and a more attractive appearance for the entire unit.

In addition, all size 072–120 units are designed with a single, continuous top piece to eliminate any possible leaks at seams or gasketing. Totally enclosed condenser-fan motors and

permanently lubricated bearings provide additional unit dependability.

EASY INSTALLATION AND CONVERSION

All Units are Shipped in the Vertical Duct Configuration for fit-up to standard roof curbs.

All units feature a base rail design with forklift slots and rigging holes for easier maneuvering. Durable packaging protects all units during shipment and storage.

The units can be easily converted from a vertical to a horizontal duct configuration by relocating the panels supplied with the unit (size 072–120 only).

To Convert 072–120 Units from vertical to horizontal discharge, simply relocate 2 panels. The same basic unit can be used for a variety of applications and can be quickly modified at the jobsite.

To Convert 155–180 Units from vertical to horizontal discharge, use the optional horizontal supply/return adapter roof curb (PGH155,180).

Convenient Duct Openings in the unit basepans permit side-by-side or concentric duct connections without requiring internal unit modification.

NOTE: On units using horizontal supply and return, the accessory barometric relief or power exhaust **MUST** be installed on the return ductwork.

Thru-The-Bottom Service Connection Capability comes standard with the rooftop unit to allow power and control wiring and gas connections to be routed through the unit's basepan, thereby minimizing roof penetrations (to prevent water leaks). (Thru-the-bottom gas connection requires thru-the-bottom accessory kit.) Power, gas and control connections are made on the same side of the unit to simplify installation.

The Non-Corrosive Sloped Condensate Drain Pan (Size 072–120) permits either an external horizontal side condensate drain (outside the roof curb) or an internal vertical bottom drain (inside the roof curb). Both options require an external, field-supplied P-trap.

Standard 2-in. Throwaway Filters are easily accessed through a removable panel located above the air intake hood. No tools are required to change unit filters.

Belt-Driven Evaporator-Fan Motors allow maximum on-site flexibility without changing motors or drives.

Low Voltage Wiring Connections are easily made thanks to the large terminal board which is located for quick, convenient access.

In addition, color-coded wires permit easy tracing and diagnostics.

PROVEN COMPRESSOR RELIABILITY

Design techniques feature computer-programmed balance between compressor, condenser, and evaporator. Hermetic compressors are equipped with compressor overcurrent and overtemperature protection to ensure dependability.

All units have piston (072–120) or TXV (thermostatic expansion valve) metering device (155–180) which precisely controls refrigerant flow, preventing slugging and flood-back, while maintaining optimum unit performance. Refrigerant filter driers are standard.

INTEGRATED ECONOMIZERS AND OUTDOOR-AIR DAMPERS

Available as accessories, economizers and manual outdoor-air dampers introduce outdoor air which mixes with the conditioned air, improving indoor-air quality and often reducing energy consumption.

During a first stage call for cooling, if the outdoor-air temperature is below the economizer control changeover set point, the

mixed-air sensor modulates the economizer outdoor-air damper open to take advantage of free cooling provided by the outside air. When second-stage cooling is called for, the compressor is energized in addition to the economizer. If the outdoor-air temperature is above the changeover set point, the first stage of compression is activated and the economizer damper stays at minimum position.

All economizers incorporate a parallel blade, gear-driven damper system for efficient air mixing and reliable control. In addition, the standard damper actuator includes a spring return to provide reliable closure on power loss. The economizers for sizes 072–120 are equipped with up to 100% barometric relief capability for high outdoor airflow operations. Economizers for unit sizes 155–180 are compatible for vertical or horizontal return. An optional field-installed barometric relief package is available for size 155–180 units.

In addition, single-stage power exhaust is available as a field-installed accessory to help maintain proper building pressure.

For units without economizer, year-round ventilation is enhanced by a manual outdoor-air damper. On 072–120 units, a 50% manual damper is available as a field-installed accessory. Unit sizes 155–180 are equipped with a manual 25% damper.

INDOOR-AIR QUALITY (IAQ)

Sloped condensate pans minimize biological growth in rooftop units in accordance with ASHRAE Standard 62. Two-inch filters provide for greater particle reduction in the return air. The face-split evaporator coils improve the dehumidification capability of standard units, maximize building humidity control.

ARI* CAPACITY RATINGS — PGH072–120

UNIT PGH	NOMINAL TONS	COOLING (Btuh)	TOTAL kW	SEER†	EER	SOUND RATING dB	IPLV
072	6	73,000	6.70	—	11.00	80	**
090	7½	90,000	8.18	—	11.00	82	11.6
102	8½	103,000	8.90	—	11.60	82	12.8
120	10	120,000	10.91	—	11.00	84	11.4

LEGEND

- EER — Energy Efficiency Ratio
- IPLV — Integrated Part-Load Value
- SEER — Seasonal Energy Efficiency Ratio

*Air-Conditioning & Refrigeration Institute.

†Applies only to units with capacity of 65,000 Btuh or less.

**The IPLV is not applicable to single-compressor units.

NOTES:

1. Rated in accordance with ARI Standard 210/240 (072–120 units) and 270 (072–120 units).
2. Ratings are net values, reflecting the effects of circulating fan heat. Ratings are based on:
Cooling Standard: 80°F db, 67 wb indoor entering-air temperature and 95°F db outdoor entering-air temperature.
IPLV Standard: 80°F db, 67°F wb indoor entering-air temperature and 80°F db outdoor entering-air temperature.



**ARI Standard
210/240 UAC**

Sizes 036-120
Only



3. All PGH 072–120 units are in compliance with ASHRAE 90.1–1999 Energy Standard for minimum SEER and EER requirements. Refer to state and local codes or visit the following website: <http://bcap-energy.org> to determine if compliance with this standard pertains to a given geographical area of the United States.
4. All PGH 072–120 units are Energy Star certified.

ARI* CAPACITY RATINGS (cont)

HEATING CAPACITIES AND EFFICIENCIES — PGH072-180 (cont)

208/230, 460, 575-3-60 — 2-STAGE GAS HEAT

UNIT PGH	INPUT CAPACITY		OUTPUT CAPACITY		TEMPERATURE RISE (°F)	MINIMUM HEATING AIRFLOW (CFM)	EFFICIENCY	
	1st Stage	2nd Stage	1st Stage	2nd Stage			AFUE (%)	Steady State (%)
072D	50,000	72,000	41,000	59,040	25-55	1220	82.0	82.0
072E	82,000	115,000	66,420	93,150	35-65	1330	81.0	81.0
072F	120,000	150,000	96,000	120,000	50-80	1390	80.0	80.0
090D	90,000	125,000	73,800	102,500	20-50	1900	82.0	82.0
090E	120,000	180,000	98,400	147,600	35-65	1440	82.0	82.0
090F	180,000	224,000	147,600	183,680	45-75	2230	82.0	82.0
102D	90,000	125,000	73,800	102,500	20-50	1900	82.0	82.0
102E	120,000	180,000	98,400	147,600	35-65	1440	82.0	82.0
102F	180,000	224,000	147,600	183,680	45-75	2230	82.0	82.0
120D	120,000	180,000	98,400	147,600	35-65	1440	82.0	82.0
120E	180,000	224,000	147,600	183,680	35-65	2570	82.0	82.0
120F	200,000	250,000	160,000	200,000	40-70	2650	80.0	80.0

LEGEND

AFUE - Annual Fuel Utilization Efficiency

NOTE: Capacities for stainless steel heat exchanger units are the same as standard units.

LOW HEAT UNITS

UNIT PGH	NOMINAL TONS	NET COOLING CAPACITY (Btuh)	TOTAL WATTS	EER	SOUND RATING (dB)	IPLV
155D	13	134,000	12,209	10.60	88	11.4
180D	15	180,000	17,064	10.50	88	11.4

HIGH HEAT UNITS

UNIT PGH	NOMINAL TONS	NET COOLING CAPACITY (Btuh)	TOTAL WATTS	EER	SOUND RATING (dB)	IPLV
155F	13	134,000	12,218	10.60	88	11.4
180F	15	180,000	17,179	10.50	88	11.1

LEGEND

dB - Sound Levels (decibels)

db - Dry Bulb

EER - Energy Efficiency Ratio

IPLV - Integrated Part-Load Values

wb - Wet Bulb

*Air Conditioning and Refrigeration Institute.

NOTES:

1. Rated in accordance with ARI Standards 360 and 270.

2. ARI ratings are net values, reflecting the effects of circulating fan heat.

3. Ratings are based on:

Cooling Standard: 80°F db, 67°F wb indoor entering-air temperature and 95°F db air entering outdoor unit.

IPLV Standard: 80°F db, 67°F wb indoor entering-air temperature and 80°F db outdoor entering-air temperature.



ARI Standard 340/360



4. All PGH155, 180 units are in compliance with ASHRAE 90.1-1999 Energy Standard for minimum EER requirements. Refer to state and local codes or visit the following website: <http://bcap-energy.org> to determine if compliance with this standard pertains to a given geographical area of the United States.

HEATING CAPACITIES AND EFFICIENCIES — PGH155-180

UNIT PGH	HEATING INPUT (Btuh) Stage 2/Stage 1*	OUTPUT CAPACITY (Btuh)	TEMPERATURE RISE (F)	AGA STEADY STATE EFFICIENCY (%)	MINIMUM HEATING CFM†
155D	230,000/172,000	186,000	15-45	81.0	3750
155F	300,000/225,000	243,000	30-60	81.0	3830
180D	275,000/206,000	223,000	15-45	81.0	4580
180F	360,000/270,000	292,000	20-50	81.0	5400

*All units are 2-stage heat.

†Minimum heating cfm must be maintained to ensure proper heating operation.

NOTE: Minimum allowable temperature of mixed air entering the heat exchanger during first stage heating is 45°F. There is no minimum mixed-air limitation during second-stage heating. For entering air temperatures below 45 F, both stages of heat must be energized together to minimize condensation issues and ensure proper unit operation. Mixed air below 35°F optional stainless steel heat exchangers are recommended.

LOW OUTDOOR AIR TEMPERATURE COOLING OPERATION LIMITS

UNIT SIZE PGH	TEMPERATURE LIMIT (F)		
	Standard Unit	Unit With Low Ambient Kit	Unit With Head Pressure Control
155, 180	40	20	-20

AIR QUANTITY LIMITS (Cooling)

UNIT PGH	MINIMUM CFM	MAXIMUM CFM
155	3900	6500
180	4500	7500

OPTIONS AND ACCESSORIES

PGH 072–120

ITEM	OPTION*	ACCESSORY†
High Static Motors and Drives	X	
Economizer with Controller		X
Electronic Programmable Thermostat**		X
Indoor Air Quality (CO ₂) Sensor (For Return Air)		X
Manual Outdoor–Air Damper		X
Low Ambient Kits		X
Outdoor Air Enthalpy Sensor		X
Outdoor Coil Grille		X
Outdoor Coil Hail Guard Assembly		X
Outdoor Air/Return Air Temperature Sensor		X
Power Exhaust with Barometric Relief		X
Return Air Enthalpy Sensor		X
Return Air Temperature Sensor		X
Roof Curbs (Vertical and Horizontal Discharge)		X
Thermostats and Subbases**		X
Thru–the–Bottom Utility Connections		X
Compressor Cycle Delay		X
Natural to LP Conversion Kit		X

PGH 155–180

ITEM	OPTION*	ACCESSORY†
High Static Motors and Drives	X	
Barometric Relief Damper (Not for use with horizontal roof curb) sizes 155, 180 only		X
Economizer with Controller		X
Electronic Programmable Thermostat**		X
Horizontal Adapter Curb		X
Indoor Air Quality (CO ₂) Sensor		X
Manual Outdoor–Air Damper (Standard 155–180 models)	X	X
Low Ambient Kit		X
Outdoor Air Enthalpy Sensor		X
Power Exhaust without Barometric Relief		X
Return Air Enthalpy Sensor		X
Return Air Temperature Sensor		X
Roof Curbs (Vertical and Horizontal Discharge)		X
Thermostats and Subbases		X
Compressor Cycle Delay		X
Winter Start Time Delay		X
Natural to LP Conversion Kit		X

*Factory–installed.

†Field–installed.

**Available through FAST Parts.

NOTES:

1. Refer to unit specifications or contact your local representative for accessory and option package information.
2. Some options may increase product lead times.

Roof Curbs (Horizontal and Vertical) permit installation and securing of ductwork to curb prior to mounting unit on the curb. 8–in., 14–in. and 24–in. roof curbs are available as field–installed accessories.

Economizer is available as a field installed accessory in vertical supply/return configuration only for unit sizes 072–120. Vertical or horizontal configuration is available for unit sizes 155 and 180. (Economizer is available as a field–installed accessory for horizontal and/or vertical supply return configurations.) The Economizer is provided with an industry standard, standalone, solid–state controller that is easy to configure and troubleshoot. The Economizer is compatible with non–DDC applications. Economizer is equipped with a barometric relief damper capable of relieving up to 100% return air. Dry bulb outdoor–air temperature sensor is provided as standard. The return air sensor, indoor enthalpy sensor, and outdoor enthalpy sensor are provided as field–installed accessories to provide enthalpy control, differential enthalpy control, and differential dry bulb temperature control.

Manual Outdoor–Air Damper accessory can be preset to admit up to 50% outdoor air for year round ventilation.

Low Ambient Control accessory package maintains condensing temperature between 90°F and 110°F at outdoor ambient temperatures down to –20°F by condenser–fan speed modulation or condenser–fan cycling and wind baffles.

Electric Resistance Heaters are UL listed and available to match heating requirements. Single point kits available for each heater when required. Heaters are field–installed accessories.

Unit–Mounted, Non–Fused Disconnect Switch provides unit power shutoff. The switch is accessible from outside the unit and provides power off lockout capability.

Convenience Outlet can be installed and internally mounted with easily accessible 115–v female receptacle. Requires separate filed supplied power source.

Compressor Cycle Delay prevents unit from restarting for minimum of 5 minutes after shutdown.

Thru–the–Bottom Utility Connectors permit electrical connections to be brought to the unit through the basepan. Connectors are a field–installed accessory.

Power Exhaust accessory will provide system exhaust of up to 100% of return air (vertical only). The power exhaust is a field–installed accessory (separate vertical and horizontal design).

ACCESSORIES – PGH 072–180

FLAT ROOF CURBS		
Model Number	Description	Use With Model Size
AXB035CLA	8" High Roof Curb	072
AXB035CMA	14" High Roof Curb	072
AXB035CHA	24" High Roof Curb	072
AXB045CLA	8" High Roof Curb	090 – 120
AXB045CMA	14" High Roof Curb	090 – 120
AXB045CHA	24" High Roof Curb	090 – 120
AXB060CMA	Vertical Discharge Roof Curb – 14" High	155, 180
AXB060CHA	Vertical Discharge Roof Curb – 24" High	155, 180
AXB065CHA	Horizontal Discharge Roof Curbs – 24" High	155, 180
AXB165CHA	Horizontal Discharge Roof Curbs – 24" High with Duct	155, 180

ECONOMIZERS		
Model Number	Description	Use With Model Size
DNECOMZR020A02	Vertical 3-Position -- with W7212 controller	072
DNECOMZR021A02	Vertical 3-Position -- with W7212 controller	090 – 120
DNECOMZR024A02	Horizontal 3-Position -- with W7212 controller	072
DNECOMZR025A02	Horizontal 3-Position -- with W7212 controller	090 – 120
DNECOMZR008C00	Vertical or Horizontal 3-Position -- with W7212 controller	155 , 180

Must use the 'DN' model power exhaust with 'DN' economizers

ALTERNATE ECONOMIZERS		
Model Number	Description	Use With Model Size
AXB035EMA	Fully Modulating Economizer – Downflow	072
AXB035EPA	Three Position Economizer – Downflow	072
AXB035HEA	Fully Modulating Economizer – Horizontal	072
AXB035HPA	Three Position Economizer – Horizontal	072
AXB145EMA	Fully Modulating Economizer – Downflow	090
AXB245EMA	Fully Modulating Economizer – Downflow	102, 120
AXB145EPA	Three Position Economizer – Downflow	090
AXB245EPA	Three Position Economizer – Downflow	102, 120
AXB145HEA	Fully Modulating Economizer – Horizontal	090
AXB245HEA	Fully Modulating Economizer – Horizontal	102, 120
AXB145HPA	Three Position Economizer – Horizontal	090
AXB245HPA	Three Position Economizer – Horizontal	102, 120
AXB060EMA	Fully Modulating Economizer – Horizontal/Downflow	155, 180
AXB060EPA	Three Position Economizer – Horizontal/Downflow	155, 180

POWER EXHAUST		
Model Number	Description	Use With Model Size
DNPWREXH030A01	Vertical Power Exhaust 208/230 volt	072
DNPWREXH021A01	Vertical Power Exhaust 460 volt	072
DNPWREXH022A01	Vertical Power Exhaust 208/230 volt	090 – 120
DNPWREXH023A01	Vertical Power Exhaust 460 volt	090 – 120
DNPWREXH028A01	Horizontal Power Exhaust 208/230 volt	072 – 120
DNPWREXH029A01	Horizontal Power Exhaust 460 volt	072 – 120
DNPWREXH008B00	Power Exhaust 460 volt (field convertiable to 208/230 volt)	155, 180
DNPWREXH010B00	Power Exhaust 575 volt	155, 180
ALTERNATE POWER EXHAUST		
Model Number	Description	Use With Model Size
AXB035PEH	Power Exhaust 208/230 volt	072
AXB035PEL	Power Exhaust 460 volt	072
AXB035PES	Power Exhaust 575 volt	072
AXB145PEH	Power Exhaust 208/230 volt	090
AXB145PEL	Power Exhaust 460 volt	090
AXB145PES	Power Exhaust 575 volt	090
AXB245PEH	Power Exhaust 208/230 volt	102, 120
AXB245PEL	Power Exhaust 460 volt	102, 120
AXB245PES	Power Exhaust 575 volt	102, 120
AXB060PEH	Power Exhaust 208/230 volt	155, 180
AXB060PEL	Power Exhaust 460 volt	155, 180
AXB060PES	Power Exhaust 575 volt	155, 180
MANUAL OUTDOOR AIR DAMPERS		
Model Number	Description	Use With Model Size
DNMANDPR001A03	Manual Fresh Air Damper	072
DNMANDPR002A03	Manual Fresh Air Damper	090–120
DNBARREL001A00	Barometric Relief Damper	155, 180
ALTERNATE DAMPERS		
Model Number	Description	Use With Model Size
AXB035FAA	Manual Fresh Air Damper	072
AXB035FMA	Motorized Fresh Air Damper	072
AXB145FAA	Fresh Air Damper – 35% Manual	090
AXB245FAA	Fresh Air Damper – 35% Manual	102, 120
AXB145FMA	Fresh Air Damper – 35% Motorized	090
AXB245FMA	Fresh Air Damper – 35% Motorized	102, 120
LOW AMBIENT CONTROLS		
Model Number	Description	Use With Model Size
AXB035LAA	Low Ambient Kit (0 Deg. F)	072
AXB045LAA	Low Ambient / OFM Sequencing Kit (-20 Deg. F) 208/230v	090 – 120
AXB160LAA	OFM Sequencing kit (3 fans) (10 Deg.)	155, 180
WINTER START KIT		
Model Number	Description	Use With Model Size
DNWINSTR001A00	Low pressure switch bypass (time delay)	ALL
PHASE MONITOR CONTROL		
Model Number	Description	Use With Model Size
DNPBASE3001A01	Electronic phase monitor breaks "R" control signal if trouble is detected	ALL
THROUGH-THE-BOTTOM/CURB POWER CONNECTION		
Model Number	Description	Use With Model Size
DNBTMPWR001A01	Thru-the-bottom electrical + thru--the curb Gas	072
DNBTMPWR002A01	Thru-the-bottom electrical + thru--the curb Gas	090 – 120
DNBTMPWR003A01	Thru-the-bottom electrical and Gas (AXB035PKA)	072
AXB045PKA	Thru-the-bottom electrical and Gas	090 – 120

ACCESSORIES – PGH 072–180 (cont.)

ECONOMIZER SENSORS

Model Number	Description	Use With Model Size
DNTEMPSN002A00	Single Temp– (dry bulb) Control	ALL Economizers With W7212 Contoller
DNCBDIOX005A00	CO2 Sensor	ALL Economizers With W7212 Contoller
DNENTDIF004A00	Return Air Enthalpy Sensor	ALL Economizers With W7212 Contoller
AXB078ENT	Enthalpy Control	ALL

ANTI-CYCLE TIMER

Model Number	Description	Use With Model Size
NRTIMEGD001A00	Five minute compressor delay	ALL

LP GAS CONVERSION KITS

Model Number	Description	Use With Model Size
AXB035LPA	Natural to LP Conversion Kit	072
AXB345LPA	Natural to LP Conversion Kit	090 – 120
DNLPKIT7002A00	Natural to LP Conversion Kit	155, 180

CONCENTRIC DIFFUSERS AND DUCT KITS

Model Number	Description	Use With Model Size
AXB035CTA	20" Round Concentric Duct Kit	072
AXB445CTA	20" Round Concentric Duct Kit	090
AXB545CTA	Concentric Duct Kit 18" x 28" Rect.	102
AXB645CTA	Concentric Duct Kit 18" x 32" Rect.	120
AXB160CTA	Concentric Duct Kit 18" x 36"	155, 180
AXB040CFA	Concentric Diffuser – Flush Mount	072
	Concentric Diffuser – Flush Mount (use with AXB445CTA)	090
AXB040CSA	Concentric Diffuser – Step Down	072
	Concentric Diffuser – Step Down (use with AXB445CTA)	090
AXB045CFA	Concentric Diffuser – Flush Mount (use with AXB545CTA)	102
AXB045CSA	Concentric Diffuser – Step Down (use with AXB545CTA)	102
AXB050CFA	Concentric Diffuser – Flush Mount (use with AXB645CTA)	120
AXB050CSA	Concentric Diffuser – Step Down (use with AXB645CTA)	120
AXB055CFA	Concentric Diffuser – Flush Mount (use with AXB160CTA)	155, 180
AXB055CSA	Concentric Diffuser – Step Down (use with AXB160CTA)	155, 180

PHYSICAL DATA — PGH072

UNIT SIZE PGH	072
NOMINAL CAPACITY (Tons)	6
OPERATING WEIGHT (lb)	
Unit	635
COMPRESSOR	Scroll
Quantity	1
Oil (oz)	60
REFRIGERANT TYPE	R-22
Operating Charge (lb-oz)	12-8
CONDENSER FAN	Propeller
Quantity... Diameter (in.)	1...22
Nominal Cfm	4100
Motor Hp... Rpm	1/4...1100
Watts Input (Total)	320
CONDENSER COIL	3/8-in. OD Enhanced Copper Tubes, Aluminum Lanced Fins
Rows... Fins/in.	2...17
Total Face Area (sq ft)	21.3
EVAPORATOR COIL	3/8-in. OD Enhanced Copper Tubes, Aluminum Double-Wavy Fins, Fixed Orifice Metering Device
Rows... Fins/in.	4...15
Total Face Area (sq ft)	7.3
EVAPORATOR FAN	Centrifugal Type, Belt Drive
Quantity... Size (in.)	1...10 x 10
Nominal Cfm	2400
Maximum Continuous Bhp	2.40
Std	
Hi-Static	2.90
Motor Frame Size	56
Std	
Hi-Static	56
Fan Rpm Range	1119-1585
Std	
Hi-Static	1300-1685
Motor Bearing Type	Ball
Maximum Fan Rpm	2100
Motor Pulley Pitch Diameter A/B (in.)	2.4/3.4
Std	
Hi-Static	3.4/3.4
Nominal Motor Shaft Diameter (in.)	5/8
Std	
Hi-Static	7/8
Fan Pulley Pitch Diameter (in.)	3.7
Std	
Hi-Static	4.5
Belt — Type... Length (in.)	1...A...38
Std	
Hi-Static	1...A...40
Pulley Center Line Distance (in.)	14.7-15.5
Speed Change per Full Turn of Movable Pulley Flange (rpm)	95
Std	
Hi-Static	60
Movable Pulley Maximum Full Turns from Closed Position	5
Std	
Hi-Static	5
Factory Setting — Full Turns Open	3
Std	
Hi-Static	3 1/2
Factory Speed Setting (rpm)	1305
Std	
Hi-Static	1396
Fan Shaft Diameter at Pulley (in.)	5/8

LEGEND

Bhp - Brake Horsepower

PHYSICAL DATA — PGH072 (cont)

UNIT SIZE PGH	072
FURNACE SECTION	
Rollout Switch Cutout Temp (F)†	195
Burner Orifice Diameter (in. ...drill size)**	
Natural Gas — (Nominal Heating Size) Std	
(72,000)	.113...33
(115,000)	.113...33
(150,000)	.129...30
Liquid Propane — (Nominal Heating Size) Alt††	
(72,000)	.089...43
(115,000)	.089...43
(150,000)	.102...38
Thermostat Heat Anticipator Setting (amps) 208/230/460 v	
First Stage	.14
Second Stage	.14
Gas Input (Btuh)	
(Nominal Heating Size)	
Stage 1/Stage 2	
(72,000)	50,000/72,000
(115,000)	82,000/115,000
(150,000)	120,000/150,000
Efficiency (Steady State) (%)	
(Nominal Heating Size)	
(72,000)	82
(115,000)	81
(150,000)	80
Temperature Rise Range	
(Nominal Heating Size)	
(72,000)	25-55
(115,000)	35-65
(150,000)	50-80
Manifold Pressure (in. wg)	
Natural Gas — Std	3.5
Liquid Propane — Alt†	3.5
Gas Valve Quantity	1
Gas Valve Pressure Range	
(Min-Max Allowable) Psig / in. wg.	0.180-0.470 / 5.0 - 13.0
Maximum Static Pressure (in. wg)	1.0
Field Gas Connection Size (in. FPT)	1/2
HIGH-PRESSURE SWITCH (psig)	
Standard Compressor Internal Relief	450 ± 50
Cutout	428
Reset (Auto.)	320
LOSS-OF-CHARGE SWITCH/LOW-PRESSURE SWITCH (Liquid Line) (psig)	
Cutout	7 ± 3
Reset (Auto.)	22 ± 5
FREEZE PROTECTION THERMOSTAT	
Opens (F)	30 ± 5
Closes (F)	45 ± 5
OUTDOOR-AIR INLET SCREENS	
Quantity... Size (in.)	Cleanable
RETURN-AIR FILTERS	
Quantity... Size (in.)	Varies By Option Selected
RETURN-AIR FILTERS	
Quantity... Size (in.)	Throwaway
	4...16 x 16 x 2

LEGEND

Bhp — Brake Horsepower

†Indicates automatic reset.

**60,000 and 72,000 Btuh heat input units have 2 burners. 90,000 and 120,000 Btuh heat input units have 3 burners. 115,000 Btuh heat input units and 150,000 Btuh Heat input units have 3 burners.

††An LP kit is available as an accessory.

PHYSICAL DATA — PGH090–120

UNIT SIZE PGH	090	102	120
NOMINAL CAPACITY (tons)	7 ¹ / ₂	8 ¹ / ₂	10
OPERATING WEIGHT (lb)			
Unit	870	1015	1035
COMPRESSOR			
	Scroll		
Quantity	2	2	2
Oil (oz) (each compressor)	53	50	50
REFRIGERANT TYPE			
	R-22		
Operating Charge (lb-oz)			
Circuit 1 (first stage)	7-10	9-8	9-10
Circuit 2 (second stage)	8-2	8-13	10-10
CONDENSER FAN			
	Propeller		
Quantity... Diameter (in.)	2...22	2...22	2...22
Nominal Cfm	6500	6500	7000
Motor Hp... Rpm	1/4...1100	1/4...1100	1/4...1100
Watts Input (Total)	650	650	650
CONDENSER COIL			
	3/8-in. OD Enhanced Copper Tubes, Aluminum Lanced Fins		
Rows... Fins/in.	2...17	2...17	2...17
Total Face Area (sq ft)	20.5	25.0	25.0
EVAPORATOR FAN			
	Centrifugal		
Size (in.)	15 x 15	15 x 15	15 x 15
Type Drive	Belt	Belt	Belt
Nominal Cfm	3000	3400	4000
Maximum Continuous Bhp	Std 2.90	2.90	3.70
	Hi-Static 4.20	4.20	5.25
Motor Frame	56	56	56
Fan Rpm Range	Std 840-1085	840-1085	860-1080
	Hi-Static 860-1080	860-1080	830-1130
Motor Bearing Type	Ball	Ball	Ball
Maximum Fan Rpm	2100	2100	2100
Motor Pulley Pitch Diameter A/B (in.)	Std 3.4/4.4	3.4/4.4	4.0/5.0
	Hi-Static 4.0/5.0	4.0/5.0	2.8/3.8
Nominal Motor Shaft Diameter (in.)	7/8	7/8	7/8
Fan Pulley Pitch Diameter (in.)	Std 7.0	7.0	8.0
	Hi-Static 8.0	8.0	5.8
Belt — Type... Length (in.)	Std A...48	A...51	A...53
	Hi-Static A...53	A...53	BX...45
Pulley Center Line Distance (in.)	16.75-19.25	16.75-19.25	15.85-17.50
Speed Change per Full Turn of Movable Pulley Flange (rpm)	Std 50	50	45
	Hi-Static 60	60	60
Movable Pulley Maximum Full Turns from Closed Position	Std 5	5	5
	Hi-Static 5	5	6
Factory Setting — Full Turns Open	Std 5	5	5
	Hi-Static 5	5	5
Factory Speed Setting (rpm)	Std 840	840	860
	Hi-Static 860	860	890
Fan Shaft Diameter at Pulley (in.)	1	1	1
EVAPORATOR COIL			
	3/8-in. OD Enhanced Copper Tubes, Aluminum Double-Wavy Fins		
Rows... Fins/in.	3...15	4...15	4...15
Total Face Area (sq ft)	8.9	11.1	11.1

LEGEND

Bhp — Brake Horsepower

†Indicates automatic reset.

**72,000 Btuh heat input units have 2 burners.
115,000 Btuh heat input units and 150,000 Btuh Heat input units have 3 burners.

††An LP kit is available as an accessory.

PHYSICAL DATA — PGH090–120 (cont)

UNIT SIZE PGH	090	102	120
FURNACE SECTION			
Rollout Switch Cutout Temp (F)†	195	195	195
Burner Orifice Diameter (in. ...drill size)**			
Natural Gas — (Nominal Heating Size) Std	(125,000) .120...31	.120...31	-
	(180,000) .120...31	.120...31	.120...31
	(224,000) .120...31	.120...31	.120...31
	(250,000)		.129...30
Liquid Propane — (Nominal Heating Size) Alt††	(125,000) .096...41	.096...41	-
	(180,000) .096...41	.096...41	.096...41
	(224,000) .096...41	.096...41	.096...41
	(250,000) -	-	.102...38
Thermostat Heat Anticipator Setting (amps)			
Stage 1 / Stage 2		.14 / .20	
Gas Input (Btuh)			
(Nominal Heating Size) Stage 1 / Stage 2	(125,000) 90,000/125,000	90,000/125,000	-
	(180,000) 120,000/180,000	120,000/180,000	120,000/180,000
	(224,000) 180,000/224,000	180,000/224,000	180,000/224,000
	(250,000) -	-	200,000/250,000
Efficiency (Steady State) (%)	82	82	82
	82	82	82
	82	82	80
Temperature Rise Range	(125,000) 20-50	20-50	-
(Nominal Heating Size)	(180,000) 35-65	35-65	35-65
	(224,000) 45-75	45-75	35-65
	(250,000) -	-	40-70
Manifold Pressure (in. wg)			
Natural Gas — Std	3.5	3.5	3.5
Liquid Propane — Alt††	3.5	3.5	3.5
Gas Valve Quantity	1	1	1
Gas Valve Pressure Range			
(Min-Max Allowable) Psig / in. wg		0.180-0.470 / 5.0-13.0	
Field Gas Connection Size (in. FPT)	(125,000) .50	.50	-
(Nominal Heating Size)	(180,000) .75	.75	.75
	(224,000) .75	.75	.75
	(250,000) -	-	.75
HIGH-PRESSURE SWITCH (psig)			
Standard Compressor Internal Relief		450 ± 50	
Cutout		428	
Reset (Auto.)		320	
LOSS-OF-CHARGE SWITCH/LOW-PRESSURE SWITCH (Liquid Line) (psig)			
Cutout		7 ± 3	
Reset (Auto.)		22 ± 7	
FREEZE PROTECTION THERMOSTAT			
Opens (F)		30 ± 5	
Closes (F)		45 ± 5	
OUTDOOR-AIR INLET SCREENS			
		Cleanable	
Quantity... Size (in.)		1...20 x 25 x 1	
		1...16 x 25 x 1	
RETURN-AIR FILTERS			
		Throwaway	
Quantity... Size (in.)	4...16 x 20 x 2	4...20 x 20 x 2	4...20 x 20 x 2

LEGEND

Bhp—Brake Horsepower

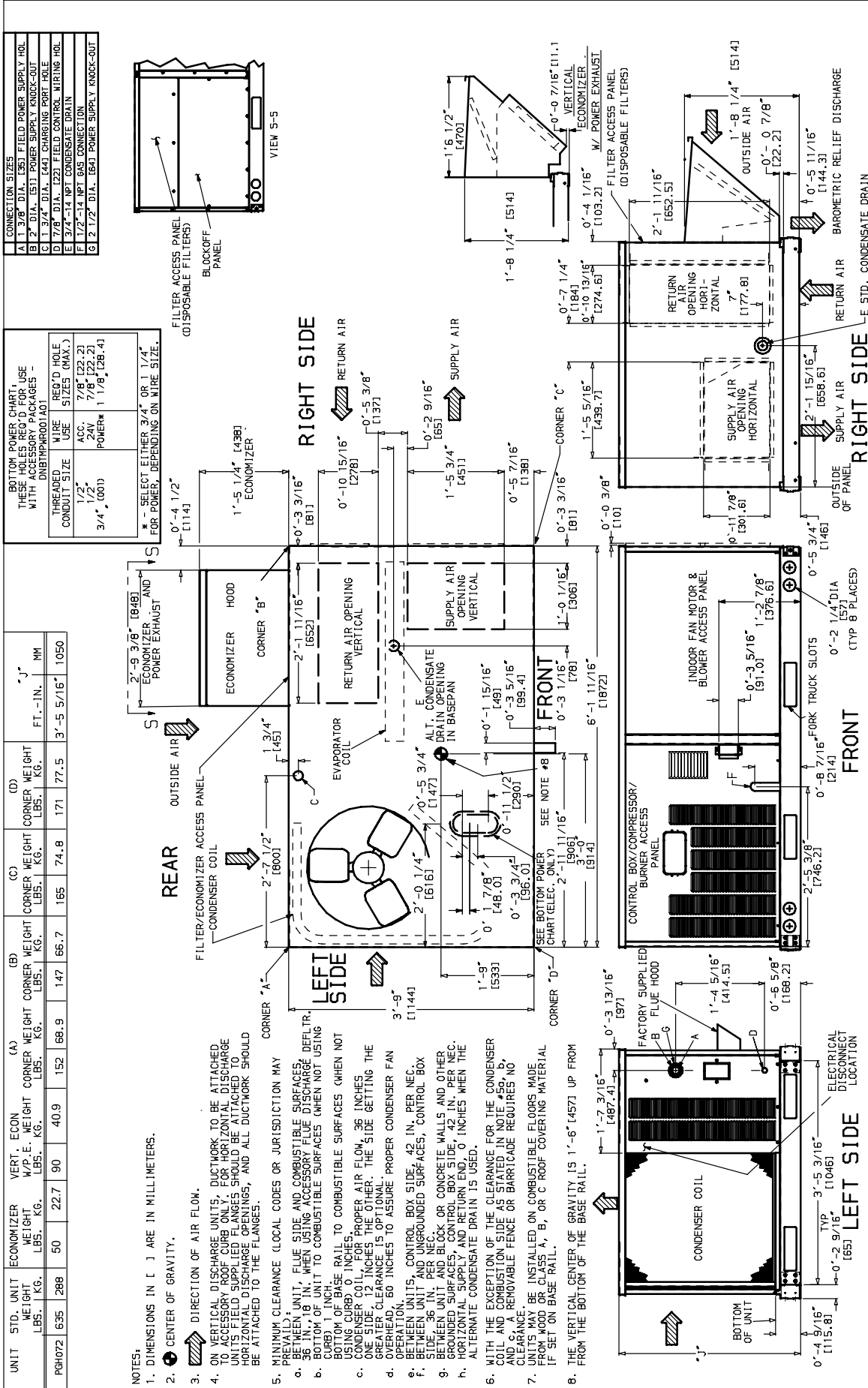
†Indicates automatic reset.

**180,000 Btuh heat input units have 2 burners.

224,000 Btuh heat input units and 250,000 Btuh Heat input units have 3 burners.

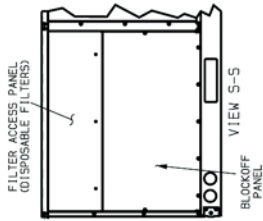
††An LP kit is available as an accessory.

BASE UNIT DIMENSIONS — PGH072



BASE UNIT DIMENSIONS — PGH090-120

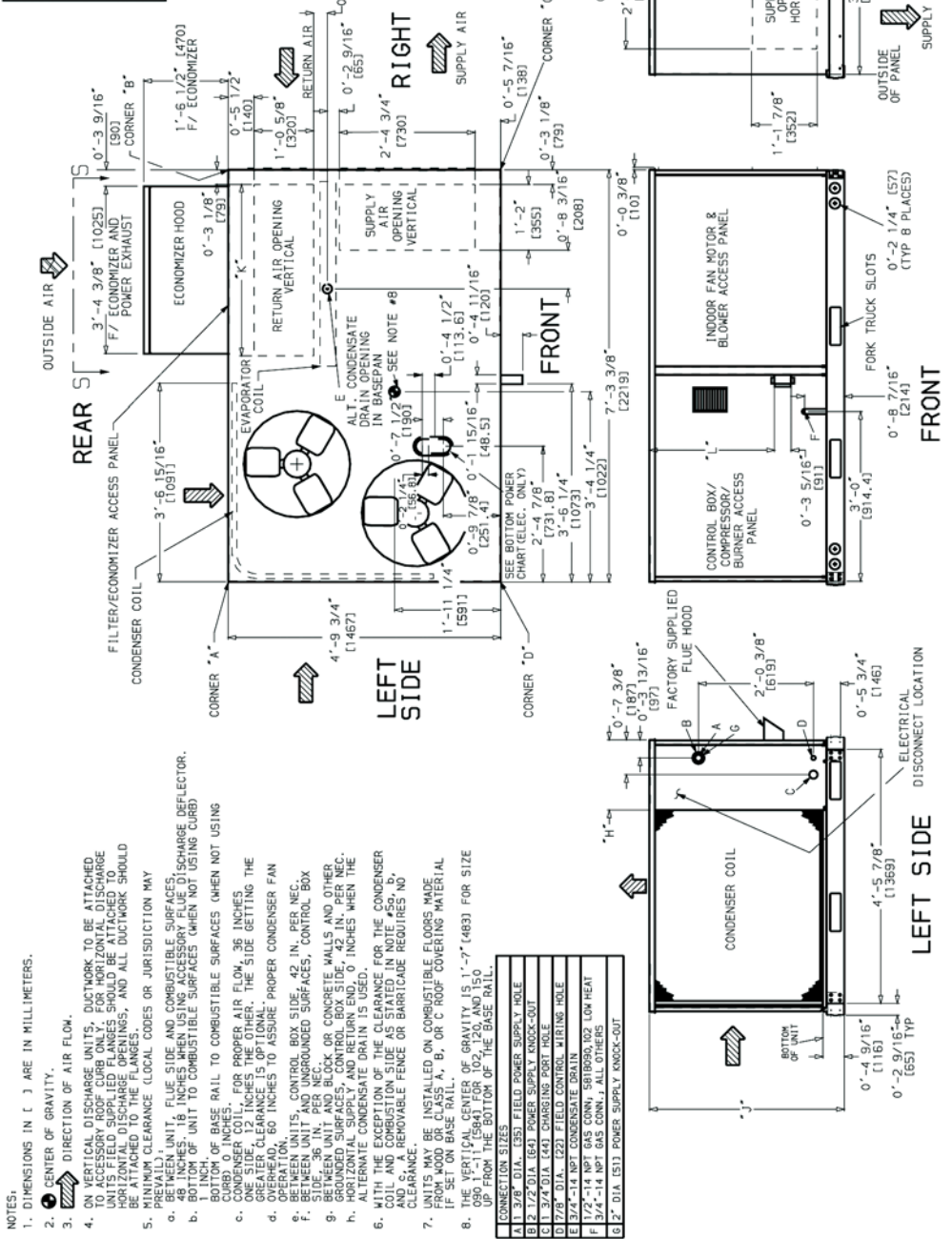
UNIT PGH	STD UNIT WEIGHT		ECONOMIZER WEIGHT		VERT. ECON. W/P.E. WEIGHT		(A) CORNER WEIGHT		(B) CORNER WEIGHT		(C) CORNER WEIGHT		(D) CORNER WEIGHT		"H"		"J"		"K"		"L"		
	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	ft.-in.	mm	ft.-in.	mm	ft.-in.	mm	ft.-in.
090	870	395	75	34.1	145	65.9	189	86	73	239	109	280	127	3-5 ⁹ / ₁₆	1050	2-27 ¹ / ₁₆	856	2-27 ¹ / ₁₆	672	2-27 ¹ / ₁₆	672	2-27 ¹ / ₁₆	672
102	1015	460	75	34.1	145	65.9	223	101	188	85	237	126	327	148	1253	3-0 ³ / ₁₆	924	3-0 ³ / ₁₆	924	2-107 ¹ / ₁₆	875	2-107 ¹ / ₁₆	875
120	1035	469	75	34.1	145	65.9	225	102	192	87	285	129	333	151	1253	3-0 ³ / ₁₆	924	3-0 ³ / ₁₆	924	2-107 ¹ / ₁₆	875	2-107 ¹ / ₁₆	875



BOTTOM POWER CHART, THESE HOLES ARE TO BE USED FOR WIRING (SEE NOTE #5)

CONDUIT SIZE	THREADED WIRE USE	REG'D HOLE USE SIZES (MAX.)
1/2"	1/2"	ACC. 7/8" (22.2)
3/4" (001)	3/4"	ACC. 1 1/8" (28.4)
1 1/4" (002)	1 1/4"	ACC. 1 7/8" (44.4)

* - SELECT EITHER 3/4" OR 1 1/4" FOR POWER, DEPENDING ON WIRE SIZE.



- NOTES:**
- DIMENSIONS IN [] ARE IN MILLIMETERS.
 - CENTER OF GRAVITY.
 - DIRECTION OF AIR FLOW.
 - ON VERTICAL DISCHARGE UNITS, DUCTWORK TO BE ATTACHED TO ACCESSORY SUPPLY CURB ON THE HORIZONTAL DISCHARGE UNITS, SUPPLY CURB ON THE HORIZONTAL DISCHARGE UNITS, AND ALL DUCTWORK SHOULD BE ATTACHED TO THE FLANGES.
 - MINIMUM CLEARANCE (LOCAL CODES OR JURISDICTION MAY VARY):
 - BETWEEN UNIT, FLUE SIDE AND COMBUSTIBLE SURFACES, 48 INCHES, 18 INCHES WHEN USING ACCESSORY FLUE DISCHARGE DEFLECTOR.
 - BOTTOM OF UNIT TO COMBUSTIBLE SURFACES (WHEN NOT USING CURB) 0 INCHES.
 - BOTTOM OF BASE RAIL TO COMBUSTIBLE SURFACES (WHEN NOT USING CURB) 0 INCHES.
 - CONDENSER COIL - FOR PROPER AIR FLOW, 36 INCHES CLEARANCE TO COMBUSTIBLE SURFACES. THE SIDE GETTING THE GREATER CLEARANCE IS OPTIONAL.
 - OVERHEAD, 60 INCHES TO ASSURE PROPER CONDENSER FAN OPERATION.
 - BETWEEN UNITS, CONTROL BOX SIDE 42 IN. PER NEC.
 - SIDE 36 IN. PER NEC.
 - BETWEEN UNIT AND CONCRETE WALLS AND OTHER COMBUSTIBLE SURFACES, 18 INCHES.
 - HORIZONTAL SUPPLY AND RETURN END, 0 INCHES WHEN THE ALTERNATE CONDENSATE DRAIN IS USED.
 - WITH THE EXCEPTION OF THE CLEARANCE FOR THE CONDENSER COIL AND COMBUSTION SIDE AS STATED IN NOTE #5, DUCTWORK, REMOVABLE FENCE OR BARRIAGE REQUIRES NO CLEARANCE.
 - UNITS MAY BE INSTALLED ON COMBUSTIBLE FLOORS MADE FROM WOOD OR CLASS A, B, OR C ROOF COVERING MATERIAL IF SET ON BASE RAIL.
 - THE VERTICAL CENTER OF GRAVITY IS 1'-7" (483) FOR SIZE 090, 1'-7" (483) FOR SIZE 102, AND 1'-7" (483) FOR SIZE 120 UP FROM THE BOTTOM OF THE BASE RAIL.

CONNECTION SIZES

A	1 3/8" DIA. (35) FIELD POWER SUPPLY HOLE
B	2 1/2" DIA. (64) POWER SUPPLY KNOCK-OUT
C	3/4" DIA. (44) CHARGING PORT HOLE
D	7/8" DIA. (23) FIELD CONTROL WIRING HOLE
E	3/4" - 1/4" NPT CONDENSATE DRAIN
F	1/2" - 1/4" NPT GAS CONN. (SEE NOTE #5)
G	2" DIA. (51) POWER SUPPLY KNOCK-OUT

PERFORMANCE DATA – PGH (cont)

COOLING CAPACITIES (cont)

PGH120 (10 TONS)													
Temp (F) Air Ent Condenser (Edb)		Air Entering Evaporator — Cfm/BF											
		3000/0.03			3200/0.03			4000/0.04			5000/0.04		
		Air Entering Evaporator — Ewb											
		72	67	62	72	67	62	72	67	62	72	67	62
75	TC	140.3	129.4	115.0	141.2	130.4	118.1	145.2	134.0	122.1	147.5	136.6	125.3
	SHC	65.6	82.2	97.4	66.7	84.4	101.5	71.3	93.1	113.5	77.9	103.7	124.7
	kW	7.35	7.21	7.12	7.37	7.23	7.13	7.46	7.31	7.17	7.51	7.37	7.22
85	TC	137.7	125.3	110.0	138.9	126.6	113.6	142.6	130.6	117.7	144.6	133.3	122.3
	SHC	65.0	81.2	95.2	66.3	83.6	99.7	71.0	92.8	112.0	76.9	103.1	122.2
	kW	8.29	8.13	8.02	8.32	8.16	8.03	8.40	8.24	8.09	8.45	8.31	8.16
95	TC	133.8	120.7	103.0	135.1	121.9	107.2	138.8	125.8	112.8	141.7	128.5	118.5
	SHC	63.9	79.6	92.2	65.2	82.0	97.0	70.6	91.5	109.7	76.9	102.5	118.4
	kW	9.33	9.16	8.98	9.35	9.18	9.00	9.44	9.27	9.07	9.51	9.33	9.19
105	TC	128.7	115.4	96.5	129.8	116.6	99.7	133.7	120.3	107.1	136.7	122.8	114.5
	SHC	62.3	77.6	89.4	63.6	80.2	93.5	69.4	89.6	106.8	76.0	100.6	114.3
	kW	10.46	10.28	10.00	10.47	10.30	10.07	10.57	10.38	10.21	10.66	10.43	10.31
115	TC	123.2	109.1	90.8	124.3	110.3	92.2	127.9	114.4	100.8	130.9	116.8	110.1
	SHC	60.4	75.1	86.6	61.9	77.8	90.0	67.6	87.6	100.7	74.6	98.7	109.9
	kW	11.66	11.47	11.20	11.68	11.51	11.25	11.77	11.60	11.41	11.89	11.66	11.58
125	TC	117.5	101.8	86.2	118.5	103.0	87.4	121.6	107.1	96.0	124.1	110.3	104.8
	SHC	58.5	72.5	84.5	60.0	75.0	87.3	65.8	85.1	96.0	72.5	96.9	104.8
	kW	12.99	12.77	12.50	13.02	12.81	12.55	13.10	12.92	12.74	13.19	13.01	12.91

- Standard Ratings
LEGEND
BF — Bypass Factor
Edb — Entering Dry Bulb
Ewb — Entering Wet Bulb
kW — Compressor Motor Power Input
SHC — Sensible Heat Capacity (1000 Btuh) Gross
TC — Total Capacity (1000 Btuh) Gross

NOTES:

1. Direct interpolation is permissible. Do not extrapolate.
2. The following formulas may be used:

$$t_{db} = t_{edb} - \frac{\text{sensible capacity (Btuh)}}{1.10 \times \text{cfm}}$$

t_{wb} = Wet-bulb temperature corresponding to enthalpy of air leaving evaporator coil (h_{lwb})

$$h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{cfm}}$$

Where: h_{ewb} = Enthalpy of air entering evaporator coil.

3. The SHC is based on 80°F edb temperature of air entering evaporator coil. Below 80°F edb, subtract (corr factor x cfm) from SHC.
 Above 80°F edb, add (corr factor x cfm) to SHC.
 Correction Factor = 1.10 x (1 - BF) x (edb - 80).

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH072 (6 TONS) — STANDARD MOTOR (BELT DRIVE)*

Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	967	0.63	563	1075	0.80	715	1170	0.97	861	1255	1.13	1002	1333	1.28	1139
1900	1008	0.72	643	1112	0.91	805	1205	1.08	960	1289	1.25	1111	1366	1.42	1258
2000	1049	0.82	731	1151	1.02	903	1241	1.20	1068	1323	1.38	1228	1399	1.56	1384
2100	1091	0.93	827	1189	1.14	1008	1278	1.33	1183	1358	1.52	1353	1433	1.71	1519
2200	1133	1.05	933	1229	1.26	1123	1315	1.47	1308	1393	1.67	1487	1467	1.87	1662
2300	1176	1.18	1047	1268	1.40	1247	1352	1.62	1441	1429	1.84	1630	1501	2.04	1815
2400	1218	1.32	1170	1308	1.55	1380	1390	1.78	1584	1466	2.01	1782	1537	2.23	1977
2500	1261	1.47	1304	1349	1.72	1523	1429	1.96	1736	1503	2.19	1945	—	—	—
2600	1305	1.63	1448	1390	1.89	1677	1468	2.14	1900	1540	2.38	2117	—	—	—
2700	1348	1.80	1602	1431	2.07	1841	1507	2.33	2073	—	—	—	—	—	—
2800	1392	1.99	1768	1472	2.27	2016	—	—	—	—	—	—	—	—	—
2900	1435	2.19	1945	—	—	—	—	—	—	—	—	—	—	—	—
3000	1479	2.40	2135	—	—	—	—	—	—	—	—	—	—	—	—

PGH072 (6 TONS) — STANDARD MOTOR (BELT DRIVE)* (cont)

Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	1406	1.43	1273	1475	1.58	1403	1540	1.72	1531	1601	1.87	1657	1660	2.00	1780
1900	1438	1.58	1401	1505	1.73	1541	1569	1.89	1678	1630	2.04	1813	1689	2.19	1945
2000	1470	1.73	1537	1537	1.90	1686	1600	2.06	1833	1660	2.23	1977	1718	2.38	2118
2100	1502	1.89	1681	1568	2.07	1840	1631	2.25	1996	—	—	—	—	—	—
2200	1535	2.06	1834	1600	2.25	2002	—	—	—	—	—	—	—	—	—
2300	1569	2.25	1996	—	—	—	—	—	—	—	—	—	—	—	—
2400	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2500	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2600	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2800	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2900	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Motor drive range: 1119 to 1585 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:
 1. **Boldface** indicates field-supplied drive is required.
 2. Maximum continuous bhp is 2.40.

PGH072 (6 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)*

Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	967	0.63	563	1075	0.80	715	1170	0.97	861	1255	1.13	1002	1333	1.28	1139
1900	1008	0.72	643	1112	0.91	805	1205	1.08	960	1289	1.25	1111	1366	1.42	1258
2000	1049	0.82	731	1151	1.02	903	1241	1.20	1068	1323	1.38	1228	1399	1.56	1384
2100	1091	0.93	827	1189	1.14	1008	1278	1.33	1183	1358	1.52	1353	1433	1.71	1519
2200	1133	1.05	933	1229	1.26	1123	1315	1.47	1308	1393	1.67	1487	1467	1.87	1662
2300	1176	1.18	1047	1268	1.40	1247	1352	1.62	1441	1429	1.84	1630	1501	2.04	1815
2400	1218	1.32	1170	1308	1.55	1380	1390	1.78	1584	1466	2.01	1782	1537	2.23	1977
2500	1261	1.47	1304	1349	1.72	1523	1429	1.96	1736	1503	2.19	1945	1572	2.42	2149
2600	1305	1.63	1448	1390	1.89	1677	1468	2.14	1900	1540	2.38	2117	1608	2.62	2331
2700	1348	1.80	1602	1431	2.07	1841	1507	2.33	2073	1578	2.59	2301	1645	2.84	2524
2800	1392	1.99	1768	1472	2.27	2016	1547	2.54	2258	1616	2.81	2495	—	—	—
2900	1435	2.19	1945	1514	2.48	2203	1587	2.76	2455	—	—	—	—	—	—
3000	1479	2.40	2135	1556	2.70	2402	—	—	—	—	—	—	—	—	—

PGH072 (6 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)* (cont)

Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	1406	1.43	1273	1475	1.58	1403	1540	1.72	1531	1601	1.87	1657	1660	2.00	1780
1900	1438	1.58	1401	1505	1.73	1541	1569	1.89	1678	1630	2.04	1813	1689	2.19	1945
2000	1470	1.73	1537	1537	1.90	1686	1600	2.06	1833	1660	2.23	1977	1718	2.38	2118
2100	1502	1.89	1681	1568	2.07	1840	1631	2.25	1996	1690	2.42	2149	1747	2.59	2300
2200	1535	2.06	1834	1600	2.25	2002	1662	2.44	2167	1721	2.62	2330	1778	2.80	2490
2300	1569	2.25	1996	1633	2.45	2174	1694	2.64	2348	1752	2.84	2520	—	—	—
2400	1603	2.44	2167	1666	2.65	2355	1727	2.86	2539	—	—	—	—	—	—
2500	1638	2.64	2349	1700	2.87	2546	—	—	—	—	—	—	—	—	—
2600	1673	2.86	2541	—	—	—	—	—	—	—	—	—	—	—	—
2700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2800	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2900	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Motor drive range: 1300 to 1685 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:
 1. **Boldface** indicates field-supplied drive is required.
 2. Maximum continuous bhp is 2.90.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH090 (7 ¹ / ₂ TONS) — STANDARD MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	513	0.54	505	595	0.76	713	665	1.01	940	728	1.27	1187	786	1.56	1453
2300	521	0.57	531	601	0.79	741	671	1.04	972	734	1.31	1222	791	1.60	1489
2400	535	0.63	584	615	0.86	802	684	1.11	1038	745	1.39	1293	802	1.68	1566
2500	551	0.69	642	628	0.93	866	696	1.19	1109	757	1.47	1369	813	1.77	1647
2550	558	0.72	673	635	0.97	900	702	1.23	1146	763	1.51	1409	818	1.81	1689
2600	566	0.76	705	642	1.00	935	709	1.27	1183	769	1.55	1450	824	1.86	1732
2700	582	0.83	771	656	1.08	1008	721	1.35	1263	781	1.65	1535	835	1.95	1823
2800	597	0.90	842	670	1.16	1086	734	1.44	1347	793	1.74	1625	847	2.06	1917
2900	613	0.98	918	684	1.25	1169	748	1.54	1436	805	1.84	1720	859	2.16	2019
3000	629	1.07	999	699	1.35	1256	761	1.64	1530	818	1.95	1820	871	2.28	2125
3100	645	1.16	1085	713	1.45	1349	775	1.75	1630	831	2.06	1925	883	2.40	2235
3200	662	1.26	1176	728	1.55	1448	788	1.86	1734	844	2.18	2036	895	2.52	2352
3300	678	1.36	1272	743	1.66	1551	802	1.98	1845	857	2.31	2152	908	2.65	2475
3400	694	1.47	1374	758	1.78	1660	816	2.10	1961	870	2.44	2275	920	2.79	2603
3500	711	1.59	1482	773	1.90	1775	831	2.23	2082	884	2.58	2402	—	—	—
3600	727	1.71	1596	789	2.03	1896	845	2.37	2210	897	2.72	2537	—	—	—
3700	744	1.84	1716	804	2.17	2023	860	2.51	2343	911	2.87	2677	—	—	—
3750	752	1.91	1778	812	2.24	2089	867	2.59	2413	—	—	—	—	—	—

PGH090 (7 ¹ / ₂ TONS) — STANDARD MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	839	1.86	1735	889	2.18	2032	935	2.52	2345	980	2.87	2673	—	—	—
2300	844	1.90	1773	893	2.22	2073	940	2.56	2389	—	—	—	—	—	—
2400	854	1.99	1855	903	2.32	2159	950	2.66	2478	—	—	—	—	—	—
2500	865	2.08	1940	913	2.41	2249	959	2.76	2573	—	—	—	—	—	—
2550	870	2.13	1985	918	2.46	2296	964	2.81	2622	—	—	—	—	—	—
2600	875	2.18	2031	923	2.51	2344	969	2.87	2673	—	—	—	—	—	—
2700	886	2.28	2126	934	2.62	2445	—	—	—	—	—	—	—	—	—
2800	897	2.39	2227	944	2.73	2550	—	—	—	—	—	—	—	—	—
2900	908	2.50	2333	955	2.85	2661	—	—	—	—	—	—	—	—	—
3000	920	2.62	2443	—	—	—	—	—	—	—	—	—	—	—	—
3100	931	2.75	2560	—	—	—	—	—	—	—	—	—	—	—	—
3200	943	2.88	2682	—	—	—	—	—	—	—	—	—	—	—	—
3300	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3400	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3500	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3600	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3750	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor
 *Motor drive range: 840 to 1085 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.
NOTES:
 1. Boldface indicates field-supplied drive is required.
 2. Maximum continuous bhp is 2.90.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH090 (7 ¹ / ₂ TONS) — HIGH-STATIC MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	513	0.54	505	595	0.76	713	665	1.01	940	728	1.27	1187	786	1.56	1453
2300	521	0.57	531	601	0.79	741	671	1.04	972	734	1.31	1222	791	1.60	1489
2400	535	0.63	584	615	0.86	802	684	1.11	1038	745	1.39	1293	802	1.68	1566
2500	551	0.69	642	628	0.93	866	696	1.19	1109	757	1.47	1369	813	1.77	1647
2550	558	0.72	673	635	0.97	900	702	1.23	1146	763	1.51	1409	818	1.81	1689
2600	566	0.76	705	642	1.00	935	709	1.27	1183	769	1.55	1450	824	1.86	1732
2700	582	0.83	771	656	1.08	1008	721	1.35	1263	781	1.65	1535	835	1.95	1823
2800	597	0.90	842	670	1.16	1086	734	1.44	1347	793	1.74	1625	847	2.06	1917
2900	613	0.98	918	684	1.25	1169	748	1.54	1436	805	1.84	1720	859	2.16	2019
3000	629	1.07	999	699	1.35	1256	761	1.64	1530	818	1.95	1820	871	2.28	2125
3100	645	1.16	1085	713	1.45	1349	775	1.75	1630	831	2.06	1925	883	2.40	2235
3200	662	1.26	1176	728	1.55	1448	788	1.86	1734	844	2.18	2036	895	2.52	2352
3300	678	1.36	1272	743	1.66	1551	802	1.98	1845	857	2.31	2152	908	2.65	2475
3400	694	1.47	1374	758	1.78	1660	816	2.10	1961	870	2.44	2275	920	2.79	2603
3500	711	1.59	1482	773	1.90	1775	831	2.23	2082	884	2.58	2402	933	2.93	2737
3600	727	1.71	1596	789	2.03	1896	845	2.37	2210	897	2.72	2537	946	3.09	2877
3700	744	1.84	1716	804	2.17	2023	860	2.51	2343	911	2.87	2677	959	3.24	3023
3750	752	1.91	1778	812	2.24	2089	867	2.59	2413	918	2.95	2750	966	3.32	3100

PGH090 (7 ¹ / ₂ TONS) — HIGH-STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	839	1.86	1735	889	2.18	2032	935	2.52	2345	980	2.87	2673	1022	3.23	3015
2300	844	1.90	1773	893	2.22	2073	940	2.56	2389	984	2.91	2718	1027	3.28	3062
2400	854	1.99	1855	903	2.32	2159	950	2.66	2478	993	3.02	2812	1035	3.39	3159
2500	865	2.08	1940	913	2.41	2249	959	2.76	2573	1003	3.12	2911	1044	3.50	3261
2550	870	2.13	1985	918	2.46	2296	964	2.81	2622	1008	3.18	2962	1049	3.55	3315
2600	875	2.18	2031	923	2.51	2344	969	2.87	2673	1012	3.23	3014	1054	3.61	3370
2700	886	2.28	2126	934	2.62	2445	979	2.98	2777	1022	3.35	3123	1063	3.74	3483
2800	897	2.39	2227	944	2.73	2550	989	3.10	2888	1032	3.47	3238	1073	3.86	3601
2900	908	2.50	2333	955	2.85	2661	1000	3.22	3003	1042	3.60	3358	1083	4.00	3725
3000	920	2.62	2443	966	2.98	2777	1010	3.35	3123	1052	3.74	3484	1093	4.14	3856
3100	931	2.75	2560	977	3.11	2899	1021	3.49	3250	1063	3.88	3615	—	—	—
3200	943	2.88	2682	989	3.25	3026	1032	3.63	3383	1074	4.02	3752	—	—	—
3300	955	3.01	2810	1000	3.39	3159	1043	3.78	3521	1084	4.18	3896	—	—	—
3400	967	3.16	2945	1012	3.54	3299	1055	3.93	3667	—	—	—	—	—	—
3500	980	3.31	3084	1024	3.69	3445	1066	4.09	3817	—	—	—	—	—	—
3600	992	3.46	3230	1036	3.86	3596	—	—	—	—	—	—	—	—	—
3700	1005	3.63	3383	1048	4.03	3755	—	—	—	—	—	—	—	—	—
3750	1011	3.71	3462	1054	4.11	3836	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan
Watts — Input Watts to Motor
 *Motor drive range: 860 to 1080 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

1. Boldface indicates field-supplied drive is required.
2. Maximum continuous bhp is 4.20.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH120 (10 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
3000	616	0.79	732	689	0.97	904	757	1.16	1083	821	1.36	1271	882	1.57	1465
3100	632	0.85	796	703	1.04	972	769	1.24	1157	832	1.45	1349	892	1.66	1548
3200	648	0.93	864	717	1.12	1045	782	1.32	1235	843	1.53	1431	902	1.75	1635
3300	663	1.00	936	731	1.20	1122	795	1.41	1316	855	1.63	1517	912	1.85	1725
3400	679	1.09	1012	745	1.29	1203	808	1.50	1402	867	1.72	1608	923	1.95	1820
3500	695	1.17	1092	760	1.38	1288	821	1.60	1492	879	1.83	1703	934	2.06	1920
3600	711	1.26	1177	774	1.48	1379	834	1.70	1587	891	1.93	1802	945	2.17	2024
3700	728	1.36	1266	789	1.58	1473	848	1.81	1686	904	2.04	1906	957	2.29	2132
3800	744	1.46	1361	804	1.69	1572	861	1.92	1790	916	2.16	2015	969	2.41	2246
3900	760	1.57	1460	819	1.80	1676	875	2.04	1899	929	2.28	2128	981	2.53	2364
4000	777	1.68	1563	834	1.91	1785	889	2.16	2012	942	2.41	2247	993	2.67	2487
4100	793	1.79	1672	850	2.04	1899	904	2.29	2132	956	2.54	2371	1006	2.80	2615
4200	810	1.92	1786	865	2.16	2018	918	2.42	2255	969	2.68	2499	1018	2.95	2748
4300	826	2.04	1906	880	2.30	2142	932	2.56	2385	983	2.82	2633	1031	3.10	2888
4400	843	2.18	2031	896	2.44	2272	947	2.70	2520	996	2.97	2773	1044	3.25	3032
4500	860	2.32	2161	912	2.58	2408	962	2.85	2660	1010	3.13	2918	1057	3.41	3182
4600	876	2.46	2297	927	2.73	2549	977	3.01	2807	1024	3.29	3070	1070	3.58	3338
4700	893	2.62	2439	943	2.89	2696	992	3.17	2958	1038	3.46	3226	1084	3.75	3500
4800	910	2.77	2587	959	3.06	2849	1007	3.34	3116	1053	3.63	3390	1098	3.93	3668
4900	927	2.94	2741	975	3.23	3008	1022	3.52	3280	1067	3.82	3558	1111	4.12	3841
5000	944	3.11	2901	991	3.40	3173	1037	3.70	3451	1082	4.00	3733	1125	4.31	4021

LEGEND

Bhp — Brake Horsepower Input to Fan

Watts — Input Watts to Motor

*Motor drive range: 830 to 1130 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

3. Boldface indicates field-supplied drive is required.
4. Maximum continuous bhp is 5.25.

PGH120 (10 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
3000	939	1.79	1667	994	2.01	1874	1047	2.24	2087	1098	2.47	2307	1147	2.71	2532
3100	948	1.88	1753	1002	2.11	1965	1054	2.34	2183	1105	2.58	2406	1153	2.83	2635
3200	957	1.98	1844	1011	2.21	2060	1062	2.45	2283	1112	2.69	2510	1160	2.94	2743
3300	967	2.08	1939	1020	2.32	2160	1070	2.56	2386	1119	2.81	2618	1167	3.06	2855
3400	977	2.19	2039	1029	2.43	2264	1079	2.67	2494	1127	2.93	2730	1174	3.19	2971
3500	987	2.30	2143	1038	2.54	2372	1088	2.80	2607	1135	3.05	2847	1181	3.32	3092
3600	998	2.41	2251	1048	2.66	2485	1097	2.92	2724	1144	3.18	2968	1189	3.45	3218
3700	1008	2.54	2364	1058	2.79	2602	1106	3.05	2846	1152	3.32	3094	1198	3.59	3348
3800	1019	2.66	2482	1068	2.92	2725	1116	3.19	2972	1162	3.46	3226	1206	3.74	3484
3900	1031	2.79	2605	1079	3.06	2852	1126	3.33	3104	1171	3.61	3362	1215	3.89	3624
4000	1042	2.93	2733	1090	3.20	2984	1136	3.48	3241	1180	3.76	3503	1224	4.04	3770
4100	1054	3.07	2866	1101	3.35	3122	1146	3.63	3383	1190	3.91	3649	1233	4.20	3921
4200	1066	3.22	3004	1112	3.50	3264	1157	3.79	3530	1200	4.08	3801	1243	4.37	4077
4300	1078	3.38	3148	1123	3.66	3413	1167	3.95	3683	1210	4.24	3958	1252	4.54	4238
4400	1090	3.54	3297	1135	3.82	3566	1179	4.12	3841	1221	4.42	4121	1262	4.72	4405
4500	1103	3.70	3451	1147	4.00	3726	1190	4.29	4005	1232	4.60	4289	1273	4.91	4578
4600	1115	3.87	3612	1159	4.17	3891	1201	4.48	4175	1243	4.79	4464	1283	5.10	4757
4700	1128	4.05	3778	1171	4.36	4062	1213	4.67	4350	1254	4.98	4644	—	—	—
4800	1141	4.24	3951	1183	4.55	4239	1225	4.86	4532	1265	5.18	4830	—	—	—
4900	1154	4.43	4130	1196	4.74	4422	1237	5.06	4720	—	—	—	—	—	—
5000	1167	4.63	4314	1209	4.95	4611	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower Input to Fan

Watts — Input Watts to Motor

*Motor drive range: 830 to 1130 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

5. Boldface indicates field-supplied drive is required.
6. Maximum continuous bhp is 5.25.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — HORIZONTAL DISCHARGE UNITS (cont)

PGH072 (6 TONS) — STANDARD MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	913	0.64	569	1010	0.80	715	1098	0.98	869	1178	1.16	1032	1252	1.35	1203
1900	952	0.73	652	1046	0.91	805	1131	1.09	965	1210	1.28	1134	1282	1.48	1311
2000	992	0.84	744	1083	1.02	903	1166	1.21	1070	1242	1.40	1245	1313	1.61	1427
2100	1032	0.95	844	1120	1.14	1010	1200	1.33	1184	1275	1.54	1365	1345	1.75	1553
2200	1073	1.07	954	1158	1.27	1127	1236	1.47	1307	1308	1.68	1495	1377	1.90	1689
2300	1114	1.21	1074	1196	1.41	1254	1272	1.62	1440	1343	1.84	1634	1409	2.07	1834
2400	1155	1.36	1204	1234	1.57	1391	1308	1.78	1584	1377	2.01	1784	1443	2.24	1990
2500	1196	1.51	1345	1273	1.73	1538	1345	1.96	1738	1412	2.19	1945	—	—	—
2600	1238	1.69	1497	1312	1.91	1697	1382	2.14	1904	1448	2.38	2117	—	—	—
2700	1280	1.87	1660	1352	2.10	1867	1420	2.34	2081	—	—	—	—	—	—
2800	1322	2.07	1835	1392	2.31	2050	—	—	—	—	—	—	—	—	—
2900	1364	2.28	2023	—	—	—	—	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

PGH072 (6 TONS) — STANDARD MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	1322	1.56	1382	1388	1.77	1568	1451	1.98	1762	1510	2.21	1962	—	—	—
1900	1351	1.68	1495	1416	1.90	1686	1477	2.12	1885	1536	2.35	2090	—	—	—
2000	1380	1.82	1617	1444	2.04	1814	1505	2.27	2017	—	—	—	—	—	—
2100	1411	1.97	1748	1473	2.20	1950	—	—	—	—	—	—	—	—	—
2200	1441	2.13	1890	1503	2.36	2097	—	—	—	—	—	—	—	—	—
2300	1473	2.30	2041	—	—	—	—	—	—	—	—	—	—	—	—
2400	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2500	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2600	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2800	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2900	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND
 Bhp — Brake Horsepower
 Watts — Input Watts to Motor
 *Motor drive range: 1119 to 1585 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.
NOTES:
 1. **Boldface** indicates field-supplied drive is required.
 2. Maximum continuous bhp is 2.40.

PGH072 (6 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	913	0.64	569	1010	0.80	715	1098	0.98	869	1178	1.16	1032	1252	1.35	1203
1900	952	0.73	652	1046	0.91	805	1131	1.09	965	1210	1.28	1134	1282	1.48	1311
2000	992	0.84	744	1083	1.02	903	1166	1.21	1070	1242	1.40	1245	1313	1.61	1427
2100	1032	0.95	844	1120	1.14	1010	1200	1.33	1184	1275	1.54	1365	1345	1.75	1553
2200	1073	1.07	954	1158	1.27	1127	1236	1.47	1307	1308	1.68	1495	1377	1.90	1689
2300	1114	1.21	1074	1196	1.41	1254	1272	1.62	1440	1343	1.84	1634	1409	2.07	1834
2400	1155	1.36	1204	1234	1.57	1391	1308	1.78	1584	1377	2.01	1784	1443	2.24	1990
2500	1196	1.51	1345	1273	1.73	1538	1345	1.96	1738	1412	2.19	1945	1477	2.43	2157
2600	1238	1.69	1497	1312	1.91	1697	1382	2.14	1904	1448	2.38	2117	1511	2.63	2335
2700	1280	1.87	1660	1352	2.10	1867	1420	2.34	2081	1484	2.59	2300	1546	2.84	2526
2800	1322	2.07	1835	1392	2.31	2050	1458	2.56	2270	1521	2.81	2496	—	—	—
2900	1364	2.28	2023	1432	2.53	2245	1496	2.78	2472	—	—	—	—	—	—
3000	1406	2.50	2224	1472	2.76	2452	—	—	—	—	—	—	—	—	—

PGH072 (6 TONS) — HIGH-STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
1800	1322	1.56	1382	1388	1.77	1568	1451	1.98	1762	1510	2.21	1962	1568	2.44	2169
1900	1351	1.68	1495	1416	1.90	1686	1477	2.12	1885	1536	2.35	2090	1593	2.59	2302
2000	1380	1.82	1617	1444	2.04	1814	1505	2.27	2017	1563	2.51	2227	1619	2.75	2443
2100	1411	1.97	1748	1473	2.20	1950	1533	2.43	2159	1590	2.67	2374	—	—	—
2200	1441	2.13	1890	1503	2.36	2097	1562	2.60	2311	1618	2.85	2532	—	—	—
2300	1473	2.30	2041	1533	2.54	2254	1591	2.79	2474	—	—	—	—	—	—
2400	1505	2.48	2203	1564	2.73	2422	—	—	—	—	—	—	—	—	—
2500	1537	2.68	2376	—	—	—	—	—	—	—	—	—	—	—	—
2600	1571	2.88	2560	—	—	—	—	—	—	—	—	—	—	—	—
2700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2800	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
2900	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND
 Bhp — Brake Horsepower
 Watts — Input Watts to Motor
 *Motor drive range: 1300 to 1686 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.
NOTES:
 1. **Boldface** indicates field-supplied drive is required.
 2. Maximum continuous bhp is 2.90.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — HORIZONTAL DISCHARGE UNITS (cont)

PGH090 (7 ¹ / ₂ TONS) — STANDARD MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	505	0.52	484	586	0.73	681	657	0.97	901	722	1.22	1142	782	1.50	1403
2300	513	0.55	509	592	0.76	708	663	1.00	931	727	1.26	1174	787	1.54	1437
2400	527	0.60	561	605	0.82	766	674	1.07	993	738	1.33	1241	796	1.62	1508
2500	543	0.66	617	618	0.89	828	686	1.14	1060	748	1.41	1312	806	1.70	1583
2550	550	0.69	647	625	0.92	860	692	1.17	1095	754	1.45	1349	811	1.74	1623
2600	558	0.73	677	632	0.96	894	698	1.21	1131	759	1.49	1388	816	1.78	1664
2700	574	0.80	742	645	1.03	964	710	1.29	1207	770	1.58	1469	826	1.88	1749
2800	589	0.87	811	659	1.11	1039	723	1.38	1287	782	1.67	1554	837	1.97	1839
2900	605	0.95	885	673	1.20	1119	736	1.47	1372	794	1.76	1644	848	2.07	1933
3000	621	1.03	963	688	1.29	1204	749	1.57	1463	806	1.87	1740	859	2.18	2033
3100	637	1.12	1046	702	1.39	1293	762	1.67	1558	818	1.97	1840	871	2.29	2139
3200	654	1.22	1135	717	1.49	1388	776	1.78	1658	831	2.09	1946	882	2.41	2249
3300	670	1.32	1228	732	1.60	1488	789	1.89	1764	843	2.21	2057	894	2.54	2365
3400	686	1.42	1328	747	1.71	1593	803	2.01	1876	856	2.33	2174	907	2.67	2488
3500	703	1.54	1433	762	1.83	1705	817	2.14	1993	870	2.46	2297	919	2.81	2616
3600	720	1.66	1543	777	1.95	1822	832	2.27	2116	883	2.60	2425	—	—	—
3700	736	1.78	1660	793	2.09	1944	846	2.41	2245	896	2.75	2560	—	—	—
3750	745	1.85	1721	801	2.15	2008	853	2.48	2312	903	2.82	2630	—	—	—

PGH090 (7 ¹ / ₂ TONS) — STANDARD MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	838	1.81	1683	891	2.12	1981	941	2.46	2297	988	2.82	2629	—	—	—
2300	842	1.84	1719	895	2.17	2019	944	2.51	2336	992	2.86	2669	—	—	—
2400	851	1.92	1793	903	2.25	2097	952	2.59	2416	—	—	—	—	—	—
2500	860	2.01	1873	911	2.34	2180	960	2.68	2502	—	—	—	—	—	—
2550	865	2.05	1914	916	2.38	2223	964	2.73	2547	—	—	—	—	—	—
2600	869	2.10	1957	920	2.43	2267	968	2.78	2593	—	—	—	—	—	—
2700	879	2.19	2046	929	2.53	2360	976	2.88	2689	—	—	—	—	—	—
2800	889	2.29	2140	938	2.64	2458	—	—	—	—	—	—	—	—	—
2900	899	2.40	2239	948	2.75	2561	—	—	—	—	—	—	—	—	—
3000	910	2.51	2343	958	2.86	2670	—	—	—	—	—	—	—	—	—
3100	921	2.63	2453	—	—	—	—	—	—	—	—	—	—	—	—
3200	932	2.75	2569	—	—	—	—	—	—	—	—	—	—	—	—
3300	943	2.88	2690	—	—	—	—	—	—	—	—	—	—	—	—
3400	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3500	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3600	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3700	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
3750	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Motor drive range: 840 to 1085 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

1. Boldface indicates field-supplied drive is required.
2. Maximum continuous bhp is 2.90.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — HORIZONTAL DISCHARGE UNITS (cont)

PGH090 (7 ¹ / ₂ TONS) — HIGH-STATIC MOTOR (BELT DRIVE)*															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	505	0.52	484	586	0.73	681	657	0.97	901	722	1.22	1142	782	1.50	1403
2300	513	0.55	509	592	0.76	708	663	1.00	931	727	1.26	1174	787	1.54	1437
2400	527	0.60	561	605	0.82	766	674	1.07	993	738	1.33	1241	796	1.62	1508
2500	543	0.66	617	618	0.89	828	686	1.14	1060	748	1.41	1312	806	1.70	1583
2550	550	0.69	647	625	0.92	860	692	1.17	1095	754	1.45	1349	811	1.74	1623
2600	558	0.73	677	632	0.96	894	698	1.21	1131	759	1.49	1388	816	1.78	1664
2700	574	0.80	742	645	1.03	964	710	1.29	1207	770	1.58	1469	826	1.88	1749
2800	589	0.87	811	659	1.11	1039	723	1.38	1287	782	1.67	1554	837	1.97	1839
2900	605	0.95	885	673	1.20	1119	736	1.47	1372	794	1.76	1644	848	2.07	1933
3000	621	1.03	963	688	1.29	1204	749	1.57	1463	806	1.87	1740	859	2.18	2033
3100	637	1.12	1046	702	1.39	1293	762	1.67	1558	818	1.97	1840	871	2.29	2139
3200	654	1.22	1135	717	1.49	1388	776	1.78	1658	831	2.09	1946	882	2.41	2249
3300	670	1.32	1228	732	1.60	1488	789	1.89	1764	843	2.21	2057	894	2.54	2365
3400	686	1.42	1328	747	1.71	1593	803	2.01	1876	856	2.33	2174	907	2.67	2488
3500	703	1.54	1433	762	1.83	1705	817	2.14	1993	870	2.46	2297	919	2.81	2616
3600	720	1.66	1543	777	1.95	1822	832	2.27	2116	883	2.60	2425	932	2.95	2750
3700	736	1.78	1660	793	2.09	1944	846	2.41	2245	896	2.75	2560	944	3.10	2889
3750	745	1.85	1721	801	2.15	2008	853	2.48	2312	903	2.82	2630	951	3.18	2962

PGH090 (7 ¹ / ₂ TONS) — HIGH-STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
2250	838	1.81	1683	891	2.12	1981	941	2.46	2297	988	2.82	2629	1033	3.19	2976
2300	842	1.84	1719	895	2.17	2019	944	2.51	2336	992	2.86	2669	1037	3.24	3018
2400	851	1.92	1793	903	2.25	2097	952	2.59	2416	999	2.95	2752	1043	3.33	3104
2500	860	2.01	1873	911	2.34	2180	960	2.68	2502	1006	3.05	2842	1051	3.43	3196
2550	865	2.05	1914	916	2.38	2223	964	2.73	2547	1010	3.10	2888	1054	3.48	3243
2600	869	2.10	1957	920	2.43	2267	968	2.78	2593	1014	3.15	2935	1058	3.53	3292
2700	879	2.19	2046	929	2.53	2360	976	2.88	2689	1022	3.25	3035	1066	3.64	3395
2800	889	2.29	2140	938	2.64	2458	985	2.99	2791	1030	3.37	3140	1073	3.76	3503
2900	899	2.40	2239	948	2.75	2561	994	3.11	2898	1039	3.49	3250	1082	3.88	3616
3000	910	2.51	2343	958	2.86	2670	1004	3.23	3011	1048	3.61	3366	1090	4.01	3736
3100	921	2.63	2453	968	2.98	2783	1013	3.35	3128	1057	3.74	3488	1099	4.14	3861
3200	932	2.75	2569	978	3.11	2903	1023	3.49	3252	1066	3.88	3616	—	—	—
3300	943	2.88	2690	989	3.25	3029	1033	3.63	3382	1076	4.02	3749	—	—	—
3400	954	3.02	2816	1000	3.39	3159	1044	3.77	3518	1086	4.17	3889	—	—	—
3500	966	3.16	2950	1011	3.54	3297	1054	3.92	3660	—	—	—	—	—	—
3600	978	3.31	3088	1022	3.69	3442	1065	4.08	3808	—	—	—	—	—	—
3700	990	3.47	3233	1034	3.85	3591	—	—	—	—	—	—	—	—	—
3750	996	3.55	3308	1040	3.93	3669	—	—	—	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Motor drive range: 860 to 1080 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

1. Boldface indicates field-supplied drive is required.
2. Maximum continuous bhp is 4.20.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — HORIZONTAL DISCHARGE UNITS (cont)

PGH120 (10 TONS) — HIGH STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
3000	579	0.70	651	660	0.89	832	732	1.09	1017	799	1.29	1204	860	1.50	1395
3100	592	0.76	706	672	0.96	893	743	1.16	1083	808	1.37	1276	869	1.58	1471
3200	606	0.82	764	684	1.03	957	754	1.24	1153	818	1.45	1351	878	1.66	1552
3300	620	0.88	825	696	1.10	1024	765	1.31	1225	829	1.53	1429	888	1.75	1636
3400	634	0.95	890	709	1.17	1095	777	1.40	1302	839	1.62	1511	897	1.85	1723
3500	648	1.03	958	721	1.25	1169	788	1.48	1381	850	1.71	1597	907	1.95	1815
3600	662	1.10	1030	734	1.34	1246	800	1.57	1465	860	1.81	1686	917	2.05	1909
3700	676	1.19	1106	747	1.42	1328	811	1.66	1552	871	1.91	1779	927	2.15	2008
3800	690	1.27	1185	760	1.52	1414	823	1.76	1644	882	2.01	1876	938	2.26	2111
3900	705	1.36	1269	773	1.61	1503	835	1.86	1739	894	2.12	1977	948	2.38	2217
4000	719	1.45	1357	786	1.71	1597	848	1.97	1838	905	2.23	2082	959	2.50	2328
4100	734	1.55	1449	799	1.82	1695	860	2.08	1942	917	2.35	2192	970	2.62	2443
4200	748	1.66	1545	813	1.93	1797	872	2.20	2050	928	2.47	2305	981	2.75	2562
4300	763	1.76	1646	826	2.04	1903	885	2.32	2162	940	2.60	2423	992	2.88	2686
4400	778	1.88	1751	840	2.16	2014	898	2.44	2279	952	2.73	2546	1004	3.02	2814
4500	792	1.99	1860	853	2.28	2130	910	2.57	2401	964	2.87	2673	1015	3.16	2947
4600	807	2.12	1975	867	2.41	2250	923	2.71	2527	976	3.01	2805	1027	3.31	3085
4700	822	2.25	2094	881	2.55	2375	936	2.85	2658	989	3.15	2942	1038	3.46	3227
4800	837	2.38	2218	895	2.69	2505	949	3.00	2794	1001	3.31	3083	1050	3.62	3375
4900	852	2.52	2347	909	2.83	2640	963	3.15	2935	1014	3.46	3230	1062	3.78	3528
5000	867	2.66	2482	923	2.98	2781	976	3.30	3081	1026	3.63	3383	1074	3.95	3685

PGH120 (10 TONS) — HIGH STATIC MOTOR (BELT DRIVE)* (cont)															
Airflow (Cfm)	External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts	Rpm	Bhp	Watts
3000	917	1.70	1587	970	1.91	1784	1021	2.13	1983	1070	2.34	2185	1117	2.56	2389
3100	925	1.79	1670	979	2.01	1872	1029	2.23	2076	1077	2.45	2283	1123	2.67	2492
3200	934	1.88	1756	987	2.10	1963	1037	2.33	2172	1085	2.56	2384	1131	2.79	2599
3300	943	1.98	1845	995	2.21	2057	1045	2.44	2272	1092	2.67	2490	1138	2.91	2710
3400	952	2.08	1939	1004	2.31	2156	1053	2.55	2376	1100	2.79	2599	1145	3.03	2824
3500	961	2.18	2035	1013	2.42	2258	1062	2.66	2483	1108	2.91	2711	1153	3.15	2942
3600	971	2.29	2135	1022	2.53	2364	1070	2.78	2595	1116	3.03	2827	1161	3.29	3063
3700	981	2.40	2240	1031	2.65	2473	1079	2.91	2709	1125	3.16	2948	1169	3.42	3189
3800	990	2.52	2348	1040	2.77	2587	1088	3.03	2828	1133	3.30	3073	1177	3.56	3319
3900	1000	2.64	2459	1050	2.90	2705	1097	3.17	2951	1142	3.43	3201	1186	3.70	3452
4000	1011	2.76	2576	1059	3.03	2826	1106	3.30	3079	1151	3.58	3334	1194	3.85	3591
4100	1021	2.89	2697	1069	3.17	2953	1116	3.44	3210	1160	3.72	3471	1203	4.00	3733
4200	1031	3.03	2822	1079	3.31	3083	1125	3.59	3347	1169	3.87	3612	1212	4.16	3880
4300	1042	3.16	2951	1089	3.45	3218	1135	3.74	3487	1179	4.03	3758	1221	4.32	4031
4400	1053	3.31	3085	1100	3.60	3357	1145	3.90	3632	1188	4.19	3909	1230	4.49	4187
4500	1064	3.46	3224	1110	3.76	3502	1155	4.06	3782	1198	4.36	4064	1239	4.66	4348
4600	1075	3.61	3367	1121	3.91	3650	1165	4.22	3937	1208	4.53	4224	1249	4.84	4514
4700	1086	3.77	3515	1131	4.08	3805	1175	4.39	4096	1217	4.71	4389	1258	5.02	4684
4800	1097	3.93	3668	1142	4.25	3963	1186	4.57	4260	1228	4.89	4559	1268	5.21	4860
4900	1109	4.10	3826	1153	4.43	4128	1196	4.75	4430	1238	5.08	4734	—	—	—
5000	1120	4.28	3990	1164	4.61	4296	1207	4.94	4604	—	—	—	—	—	—

LEGEND

Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Motor drive range: 860 to 1130 rpm. All other rpms require field-supplied drive.

Refer to General Fan Performance Data notes.

NOTES:

1. Boldface indicates field-supplied drive is required.
2. Maximum continuous bhp is 5.25.

FAN RPM AT MOTOR PULLEY SETTING WITH STANDARD MOTOR* — PGH072-120

UNIT PGH	MOTOR PULLEY TURNS OPEN												
	0	1/2	1	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6
072	1585	1538	1492	1445	1399	1352	1305	1259	1212	1166	1119	—	—
090,102	1085	1060	1035	1010	985	960	935	910	890	865	840	—	—
120	1080	1060	1035	1015	990	970	950	925	905	880	860	—	—

*Approximate fan rpm shown (standard motor/drive).

FAN RPM AT MOTOR PULLEY SETTING WITH HIGH-STATIC MOTOR* — PGH072-120

UNIT PGH	MOTOR PULLEY TURNS OPEN												
	0	1/2	1	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6
072	1685	1589	1557	1525	1493	1460	1428	1396	1364	1332	1300	—	—
090	1080	1025	1007	988	970	952	933	915	897	878	860	—	—
102	1080	1025	1007	988	970	952	933	915	897	878	860	—	—
120	1130	1112	1087	1062	1037	1212	987	962	937	912	887	962	830

*Approximate fan rpm shown (high-static motor/drive).

PERFORMANCE DATA – PGH (cont)

ALTITUDE COMPENSATION* — PGH072

ALTITUDE COMPENSATION* — PGH090-120

ELEVATION (ft)	72,000 AND 115,000/ 60,000 and 90,000 BTUH NOMINAL INPUT		150,000/120,000 BTUH NOMINAL INPUT	
	Natural Gas Orifice Size†	Liquid Propane Orifice Size†	Natural Gas Orifice Size	Liquid Propane Orifice Size†
0-2,000	33/38	43	30/32	38
2,000	34/39	43	30/33	39
3,000	35/40	44	31/34	40
4,000	36/41	44	32/35	41
5,000	36/41	44	33/35	42
6,000	37/42	45	34/36	43
7,000	37/42	45	35/37	43
8,000	38/43	46	36/37	44
9,000	39/43	47	37/38	44
10,000	41/44	48	38/40	45
11,000	43/45	48	39/41	45
12,000	44/45	49	40/42	46
13,000	44/46	49	41/43	47
14,000	45/47	50	42/43	47

ELEVATION (ft)	125,000, 180,000, AND 224,000 BTUH NOMINAL INPUT		250,000 BTUH NOMINAL INPUT	
	Natural Gas Orifice Size†	Liquid Propane Orifice Size†	Natural Gas Orifice Size†	Liquid Propane Orifice Size†
0-2,000	31	41	30	38
2,000	32	42	30	39
3,000	32	42	31	40
4,000	32	42	32	41
5,000	33	43	33	42
6,000	34	43	34	43
7,000	35	44	35	43
8,000	36	44	36	44
9,000	37	45	37	44
10,000	38	46	38	45
11,000	39	47	39	45
12,000	40	47	40	46
13,000	41	48	41	47
14,000	42	48	42	47

*As the height above sea level increases, there is less oxygen per cubic foot of air. Therefore, the input rate should be reduced at higher altitudes.
†Orifices are available through your local distributor.

*As the height above sea level increases, there is less oxygen per cubic foot of air. Therefore, the input rate should be reduced at higher altitudes.
†Orifices are available through your local distributor.

ALTITUDE DERATING FACTOR*

ELEVATION	MAXIMUM HEATING VALUE (Btu/ft ³)
0-2000	1100
2001-3000	1050
3001-4000	1000
4001-5000	950
5001-6000	900

*Derating of the unit is not required unless the heating value of the gas exceeds the values listed in the table above, or if the elevation exceeds 6000 ft. Derating conditions must be 4% per thousand ft above 2000 ft. For example, at 4000 ft, if the heating value of the gas exceeds 1000 Btu/ft³, the unit will require a 16% derating. For elevations above 6000 ft, the same formula applies. For example, at 7000 ft, the unit will require a 28% derating of the maximum heating value per the National Fuel Gas Code.

IMPORTANT: Local utility companies may be reducing heat content of gas at altitudes above 2000 ft. If this is being done, changing spuds may not be required.

OUTDOOR SOUND POWER (TOTAL UNIT)

UNIT PGH	SOUND RATING (dB)	OCTAVE BANDS							
		63	125	250	500	1000	2000	4000	8000
072	80	59.1	68.9	68.7	71.9	74.0	68.9	65.7	59.0
090,102	82	62.2	69.3	71.5	74.7	76.2	72.9	68.7	61.5
120	84	64.6	71.1	73.3	76.9	77.6	73.7	70.6	63.7

LEGEND
dB — Sound Levels (decibels)

NOTE: The indoor sound power is available in the Electronic Catalog program (ECAT) for specific operating parameters.

EVAPORATOR-FAN MOTOR EFFICIENCY

UNIT SIZE PGH	EFFICIENCY%
072	84
090,102	80
120	85

2. The EPACT (Energy Policy Act of 1992) regulates energy requirements for specific types of indoor fan motors. Motors regulated by EPACT include any general purpose, T-frame (three-digit, 143 and larger), single-speed, foot mounted, polyphase, squirrel cage induction motors of NEMA (National Electrical Manufacturers Association) design A and B, manufactured for use in the United States. Ranging from 1 to 200 Hp, these continuous-duty motors operate on 230 and 460 volt, 60 Hz power. If a motor does not fit into these specifications, the motor does not have to be replaced by an EPACT-compliant energy-efficient motor. Variable-speed motors are exempt from EPACT compliance requirements. Therefore, the indoor fan motors for PGH036-120 units are exempt from these requirements.

*Single phase/3 phase.

NOTE:
1. Convert bhp to watts using the following formula:

$$\text{watts} = \frac{\text{bhp (746)}}{\text{motor efficiency}}$$

ACCESSORY STATIC PRESSURE* (in. wg) — PGH072

COMPONENT	CFM										
	600	800	1000	1250	1500	1750	2000	2250	2500	2750	3000
Vertical Economizer	0.10	0.20	0.35	0.045	0.065	0.08	0.12	0.145	0.175	0.22	0.255
Horizontal Economizer	—	—	—	—	—	0.1	0.125	0.15	0.18	0.225	0.275

LEGEND
NOTE: Performance is for DN series economizer.

*The static pressure must be added to external static pressure. The sum and the evaporator entering-air cfm should be used in conjunction with the Fan Performance tables to determine indoor blower rpm and watts.

ACCESSORY STATIC PRESSURE* (in. wg) — PGH090-120

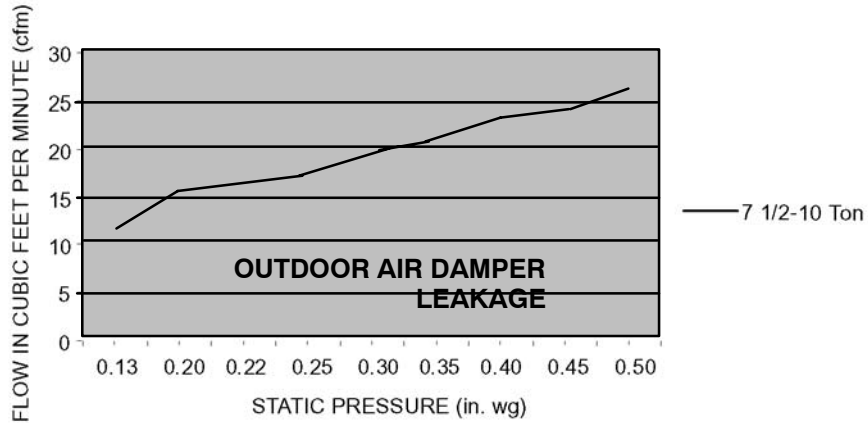
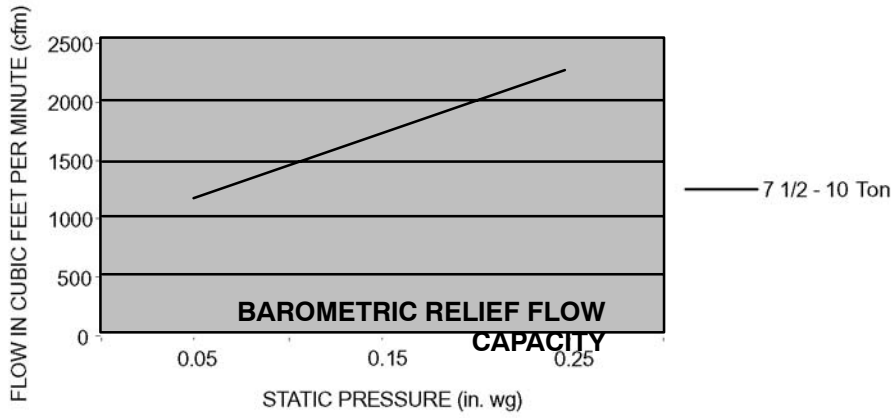
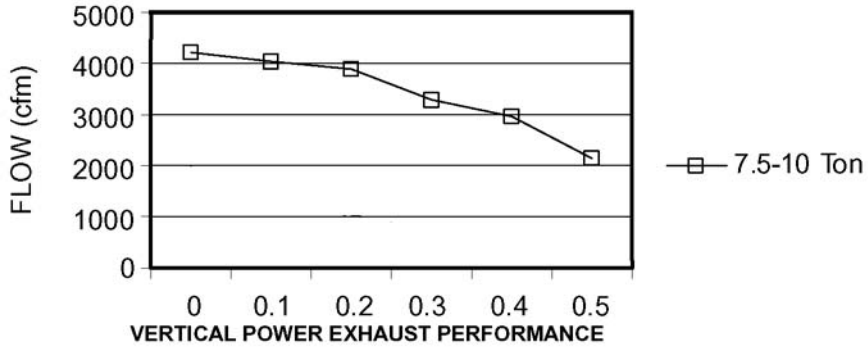
COMPONENT	CFM													
	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	6250
Vertical Economizer	0.06	0.075	0.09	0.115	0.13	0.15	0.17	0.195	0.22	0.25	0.285	0.325	0.36	—
Horizontal Economizer	—	0.1	0.125	0.15	0.18	0.21	0.25	0.275	0.3	0.34	0.388	—	—	—

LEGEND
NOTE: Performance is for DN series economizer.

*The static pressure must be added to external static pressure. The sum and the evaporator entering-air cfm should be used in conjunction with the Fan Performance tables to determine indoor blower rpm and watts.

PERFORMANCE DATA – PGH (cont)

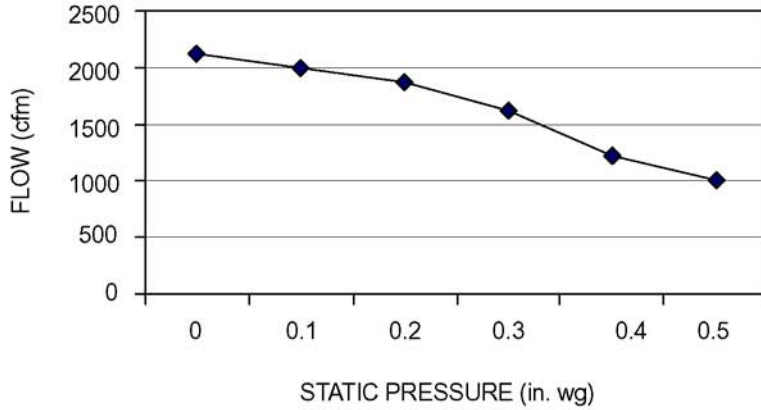
Vertical Economizer Performance Data (PGH072-120)



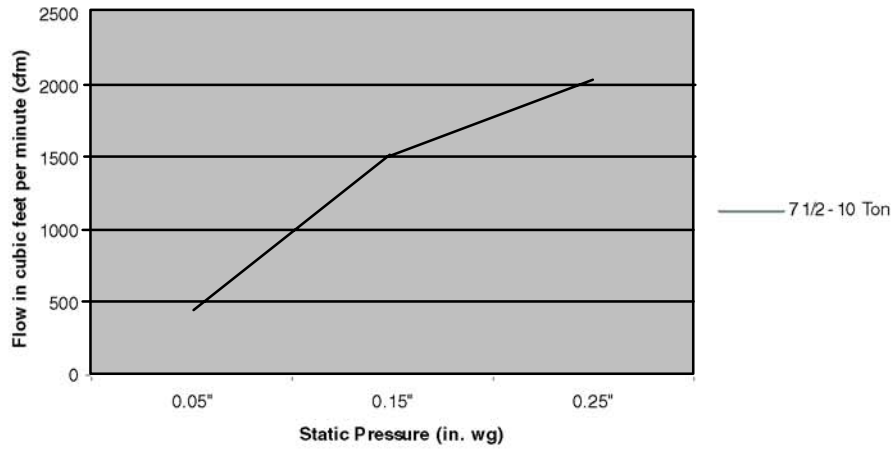
NOTE: Performance is for DN series economizer.

PERFORMANCE DATA – PGH (cont)

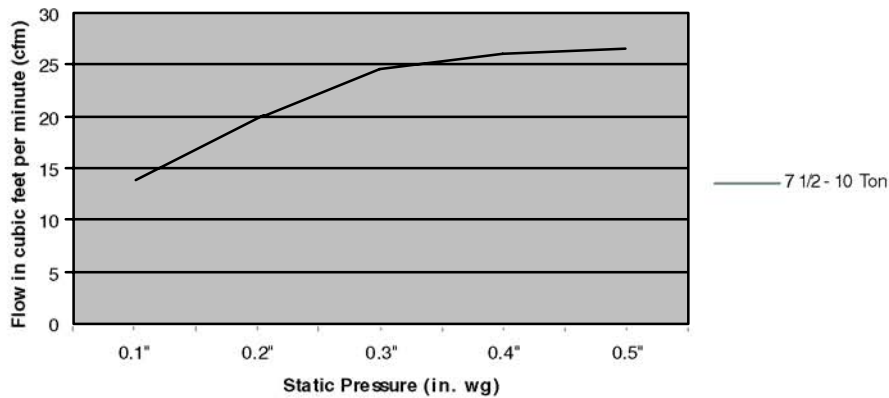
Horizontal Economizer Performance Data (PGH072-120)



HORIZONTAL POWER EXHAUST PERFORMANCE



BAROMETRIC RELIEF CAPACITY



OUTDOOR AIR DAMPER LEAKAGE

NOTE: Performance is for DN series economizer.

PERFORMANCE DATA – PGH (cont)

EVAPORATOR-FAN MOTOR PERFORMANCE — STANDARD MOTOR

UNIT PGH	UNIT VOLTAGE	UNIT PHASE	MAXIMUM CONTINUOUS BHP*	MAXIMUM OPERATING WATTS*	MAXIMUM AMP DRAW
072	208/230	Three	2.40	2120	6.7
	460				3.0
	575				3.0
090,102	208/230	Three	2.90	2615	8.6
	460				3.9
	575				3.9
120	208/230	Three	3.70	3775	12.2
	460				5.5
	575				5.5

LEGEND

Bhp — Brake Horsepower

*Extensive motor and electrical testing on these units ensures that the full horsepower and watts range of the motors can be utilized with confidence. Using fan motors up to the ratings shown in this table will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected.

EVAPORATOR-FAN MOTOR PERFORMANCE — HIGH-STATIC MOTOR

UNIT PGH	UNIT VOLTAGE	UNIT PHASE	MAXIMUM CONTINUOUS BHP*	MAXIMUM OPERATING WATTS*	MAXIMUM AMP DRAW
072	208/230	Three	2.90	2615	8.6
	460				3.9
	575				3.9
090,102	208/230	Three	4.20	3775	12.2
	460				5.5
	575				5.5
120	208/230	Three	5.25	4400	17.3
	460				8.5
	575				8.5

LEGEND

Bhp — Brake Horsepower

*Extensive motor and electrical testing on these units ensures that the full horsepower and watts range of the motors can be utilized with confidence. Using fan motors up to the ratings shown in this table will not result in nuisance tripping or premature motor failure. Unit warranty will not be affected.

POWER EXHAUST OPTIONS

VERTICAL — MOUNTED IN ECONOMIZER HOOD

POWER EXHAUST PART NO.	POWER EXHAUST DESCRIPTION	APPLICATION USAGE	POWER OUTPUT (Hp per fan)	NO. FANS
DNPWREXH030A01	Power Exhaust System (208/230-1-60)	072	0.23	2
DNPWREXH021A01	Power Exhaust System (460-3-60)	072	0.24	2
DNPWREXH022A01	Power Exhaust System (208/230-1-60)	090-120	0.47	2
DNPWREXH023A01	Power Exhaust System (460-3-60)	090-120	0.37	2

HORIZONTAL — MOUNTED IN RETURN DUCTWORK

POWER EXHAUST PART NO.	POWER EXHAUST DESCRIPTION	APPLICATION USAGE	POWER OUTPUT (Hp per fan)	NO. FANS
DNPWREXH028A01	Horizontal Power Exhaust (208/230-1-60)	All*	0.48	1
DNPWREXH029A01	Horizontal Power Exhaust (460-3-60)	All	0.48	1

POWER EXHAUST POWER REQUIREMENTS

POWER EXHAUST SIZE	AMPS AT 230 V (2 FANS RUNNING)	MOCP		
		230 VAC	460 VAC	575 VAC
7½ to 10 Ton	3.04 amps at 60 Hz	15.0 amps	15.0 amps	15.0 amps

LEGEND

MOCP — Maximum Overcurrent Protection

ELECTRICAL DATA

PGH072-120 UNITS

UNIT SIZE PGH	NOMINAL V-PH-Hz	IFM TYPE	VOLTAGE RANGE		COMPRESSOR (each)			OFM (each)		IFM FLA	COMBUSTION FAN MOTOR		POWER SUPPLY*		MINIMUM UNIT DISCONNECT SIZE†	
			Min	Max	Qty	RLA	LRA	Qty	FLA		FLA	MCA	MOCP**	FLA	LRA	
072 (6 Tons)	208/230-3-60	STD	187	254	1	20.5	156	1	1.4	5.8	0.6	32.8	40	32	200	
		HIGH														
	460-3-60	STD	414	508	1	9.6	75	1	0.6	2.6	0.3	15.2	20	15	97	
		HIGH														
	575-3-60	STD	518	632	1	7.7	56	1	0.8	2.0	0.3†	12.4	15	12	69	
		HIGH														
090 (7 1/2 Tons)	208/230-3-60	STD	187	254	2	12.4	88	2	1.4	7.5	0.6	38.2	45	40	242	
		HIGH														
	460-3-60	STD	414	508	2	6.4	44	2	0.7	3.4	0.3	19.2	25	20	121	
		HIGH														
	575-3-60	STD	518	632	2	4.8	34	2	0.6	2.8	0.3	14.6	20	15	95	
		HIGH														
102 (8 1/2 Tons)	208/230-3-60	STD	187	254	2	13.1	105	2	1.4	10.6	0.6	43.3	50	46	301	
		HIGH														
	460-3-60	STD	414	508	2	7.4	55	2	0.7	3.4	0.3	21.5	25	23	143	
		HIGH														
	575-3-60	STD	518	632	2	6.4	44	2	0.6	2.8	0.3	18.2	20	19	115	
		HIGH														
120 (10 Tons)	208/230-3-60	STD	187	254	2	17.6	125	2	1.4	10.6	0.6	53.0	60	56	341	
		HIGH														
	460-3-60	STD	414	508	2	8.3	62.5	2	0.7	4.8	0.3	24.9	30	26	171	
		HIGH														
	575-3-60	STD	518	632	2	6.3	50	2	0.6	3.3	0.3	19.1	25	20	136	
		HIGH														

LEGEND

- FLA — Full Load Amps
- IFM — Indoor (Evaporator) Fan Motor
- LRA — Locked Rotor Amps
- MCA — Minimum Circuit Amps
- MOCP — Maximum Overcurrent Protection
- NEC — National Electrical Code
- OFM — Outdoor (Condenser) Fan Motor
- PH — Perfect Humidity™ Dehumidification System
- RLA — Rated Load Amps
- UL — Underwriters' Laboratories



*The values listed in this table do not include power exhaust. See table at right for power exhaust requirements.

†Used to determine minimum disconnect per NEC.

**Fuse or HACR circuit breaker.

NOTES:

- In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. The UL, Canada units may be fuse or circuit breaker.
- Electrical data based on 95°F ambient outdoor-air temperature ± 10% voltage.
- Unbalanced 3-Phase Supply Voltage
Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percent of voltage imbalance.

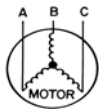
$$= 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

Example: Supply voltage is 460-3-60.

AB = 452 v

BC = 464 v

AC = 455 v



$$\text{Average Voltage} = \frac{452 + 464 + 455}{3}$$

$$= \frac{1371}{3}$$

$$= 457$$

Determine maximum deviation from average voltage.

(AB) 457 - 452 = 5 v

(BC) 464 - 457 = 7 v

(AC) 457 - 455 = 2 v

Maximum deviation is 7 v.

Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{7}{457} = 1.53\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.

POWER EXHAUST ELECTRICAL DATA

POWER EXHAUST PART NO.	APPLICATION USAGE	MCA (230V)	MCA (460V)	MCA (575V)	MOCP (separate power source only)
DNPWREXH030A01	072	1.6	N/A	0.64	15
DNPWREXH021A01	072	N/A	0.68	N/A	15
DNPWREXH022A01	090-120	3.4	N/A	1.32	15
DNPWREXH023A01	090-120	N/A	1.4	N/A	15
DNPWREXH028A01	ALL	1.7	N/A	0.68	15
DNPWREXH029A01	ALL	N/A	0.7	N/A	15

N/A — Not Available

Model	Volt/Phase/Hertz	Application Usage	Unit			
			LRA	FLA	MCA	Fuse Size
AXB035PEH	208/230/1/60	072	10.2	4.3	5.4	10
AXB035PEL	460/1/60	072	4.1	1.7	2.2	4
AXB035PES	575/1/60	072	4.1	1.7	2.2	4
AXB145PEH	208-230/1/60	090-102	10.2	4.3	5.4	8
AXB145PEL	460/1/60	090-102	4.1	1.7	2.2	5
AXB145PES	575/1/60	090-102	4.1	1.7	2.2	5
AXB245PEH	208-230/1/60	120	24.9	5.0	6.3	10
AXB245PEL	460/1/60	120	N/A	2.2	2.8	5
AXB245PES	575/1/60	120	N/A	1.5	1.9	4

NOTE: AXB power exhaust is wired single phase, drop third leg when installing.

NOTE: If a single power source is to be used, size wire to include power exhaust MCA and MOCP. Check MCA and MOCP when power exhaust is powered through the unit. Determine the new MCA including the power exhaust using the following formula:

MCA New = MCA unit only + MCA of Power Exhaust

MCA New = 28.9 amps + 1.6 amps = 30.5 amps

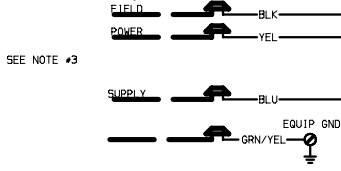
If the new MCA does not exceed the published MOCP, then MOCP would not change. The MOCP in this example is 35 amps and the MCA New is below 35; therefore the MOCP is acceptable. If "MCA New" is larger than the published MOCP, raise the MOCP to the next larger size. For separate power, the MOCP for the power exhaust will be 15 amps per NEC.

TYPICAL WIRING SCHEMATICS — PGH

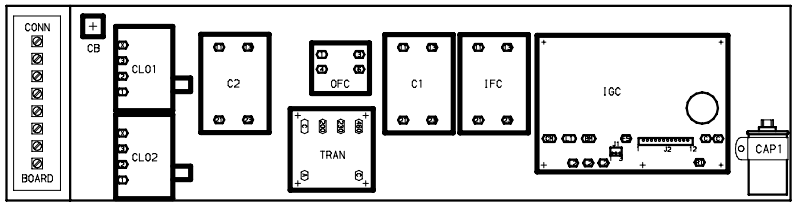
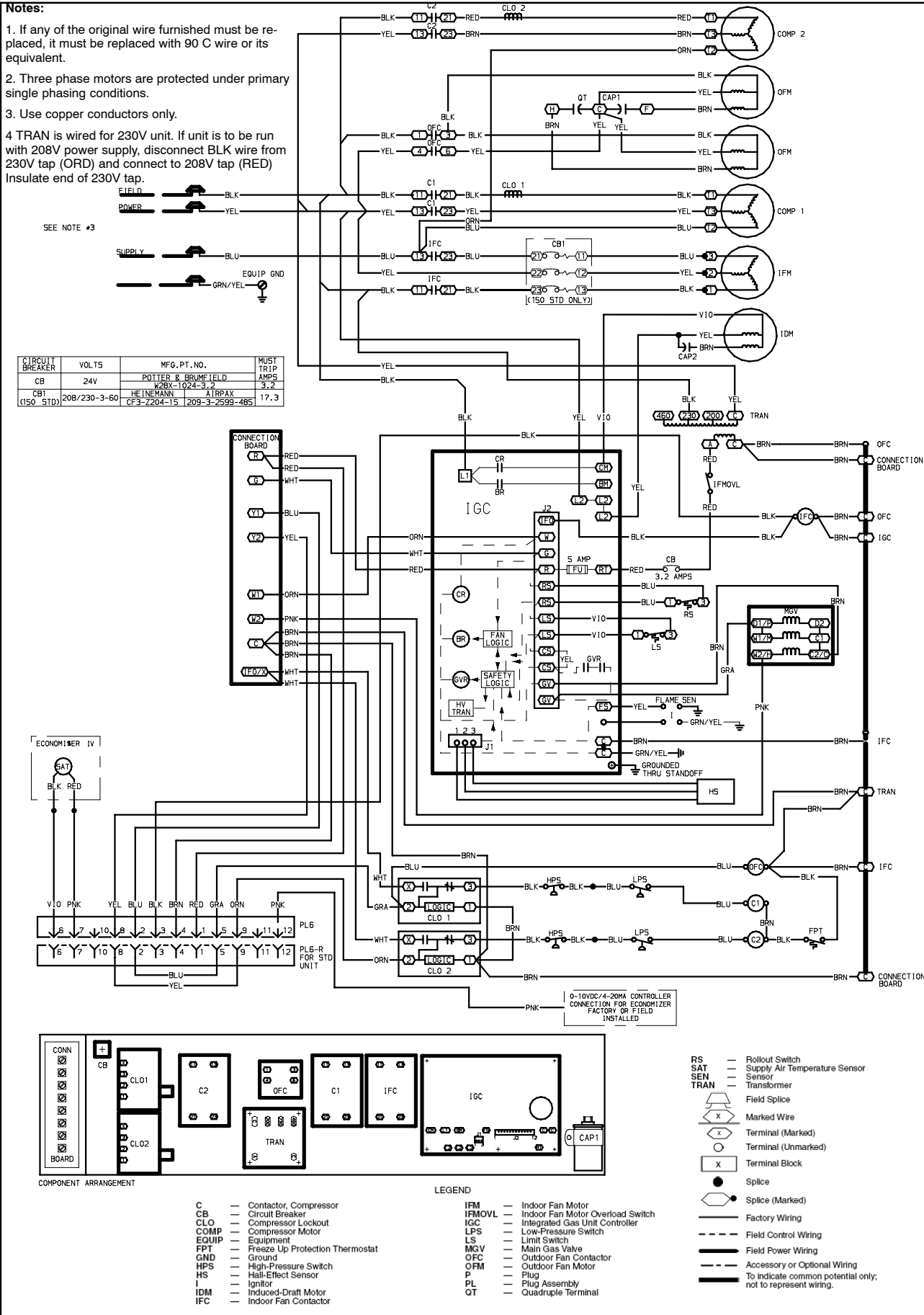
SIZES 072-120 (PGH090-120, 208/230-3-60 Shown)

Notes:

1. If any of the original wire furnished must be replaced, it must be replaced with 90 C wire or its equivalent.
2. Three phase motors are protected under primary single phasing conditions.
3. Use copper conductors only.
4. TRAN is wired for 230V unit. If unit is to be run with 208V power supply, disconnect BLK wire from 230V tap (ORD) and connect to 208V tap (RED). Insulate end of 230V tap.



CIRCUIT BREAKER	VOLTS	MFG. PT. NO.	MUST TRIP AMPS
CB	24V	POTTER & BRUMFIELD	3.2
		126X-1024-3-2	
CB1	208/230-3-60	HEINEMANN	4TRPX
		CF3-7204-15	209-3-2599-485
			17.3

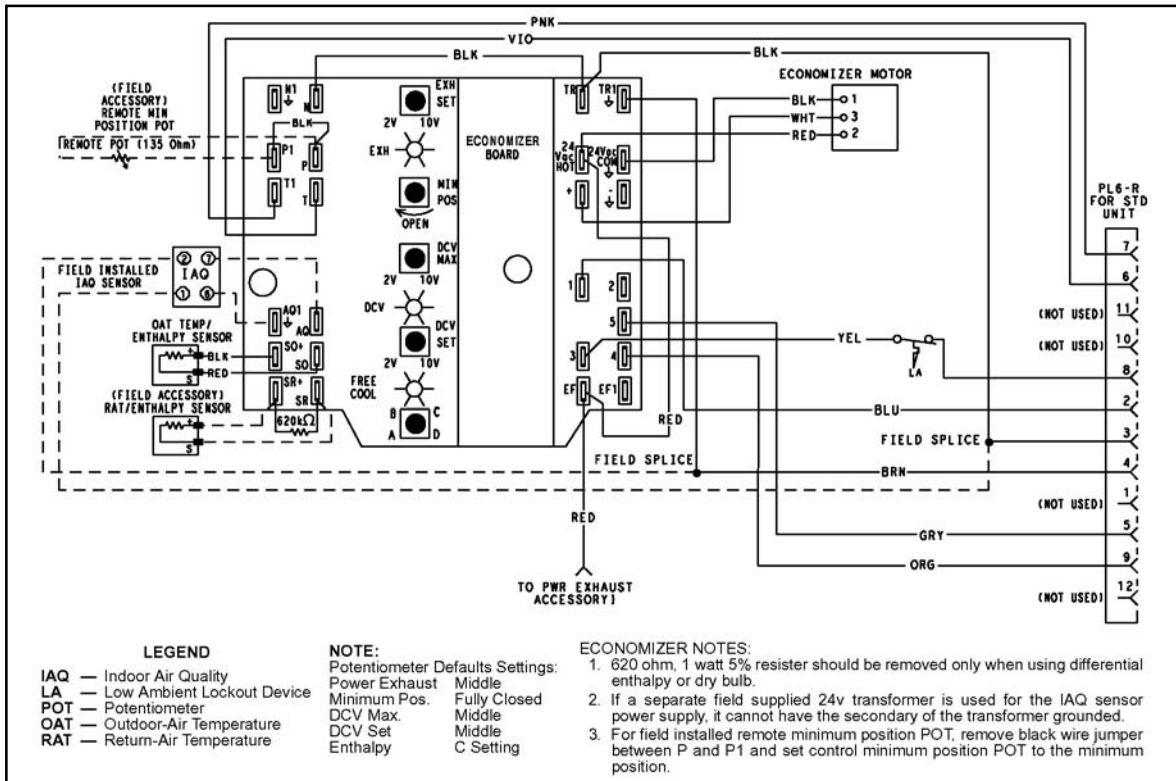


- LEGEND**
- C — Contactor, Compressor
 - CB — Circuit Breaker
 - CLO — Compressor Lockout
 - COMP — Compressor Motor
 - EQUIP — Equipment
 - FPT — Freeze Up Protection Thermostat
 - GND — Ground
 - HPS — High-Pressure Switch
 - HS — Hall-Effect Sensor
 - I — Ignitor
 - IDM — Induced-Draft Motor
 - IFC — Indoor Fan Contactor
 - IFM — Indoor Fan Motor
 - IFMOVL — Indoor Fan Motor Overload Switch
 - IGC — Integrated Gas Unit Controller
 - LPS — Low-Pressure Switch
 - LS — Limit Switch
 - MGV — Main Gas Valve
 - OFC — Outdoor Fan Contactor
 - OFM — Outdoor Fan Motor
 - P — Plug
 - PL — Plug Assembly
 - QT — Quadruple Terminal

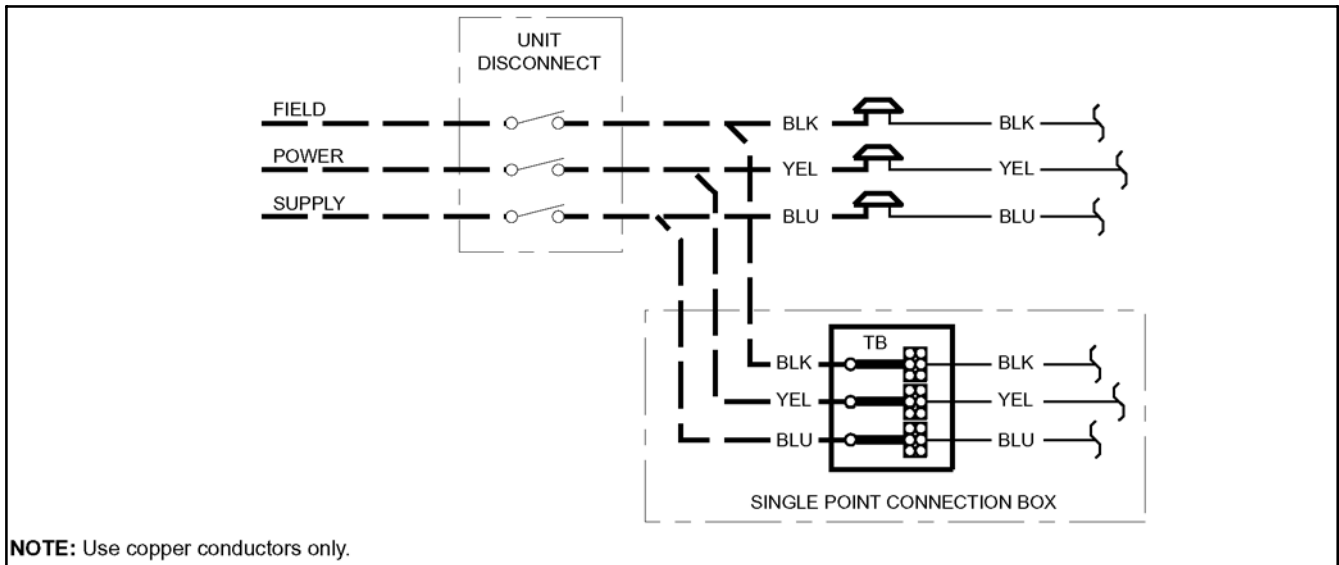
- RS — Roll Switch
- SAT — Supply Air Temperature Sensor
- SEN — Sensor
- TRAN — Transformer
- Field Splice
- Marked Wire
- Terminal (Marked)
- Terminal (Unmarked)
- Terminal Block
- Splice
- Splice (Marked)
- Factory Wiring
- Field Control Wiring
- Field Power Wiring
- Accessory or Optional Wiring
- To indicate common potential only; not to represent wiring.

TYPICAL WIRING SCHEMATICS — PGH (cont)

Economizer Wiring – PGH072–120 Units

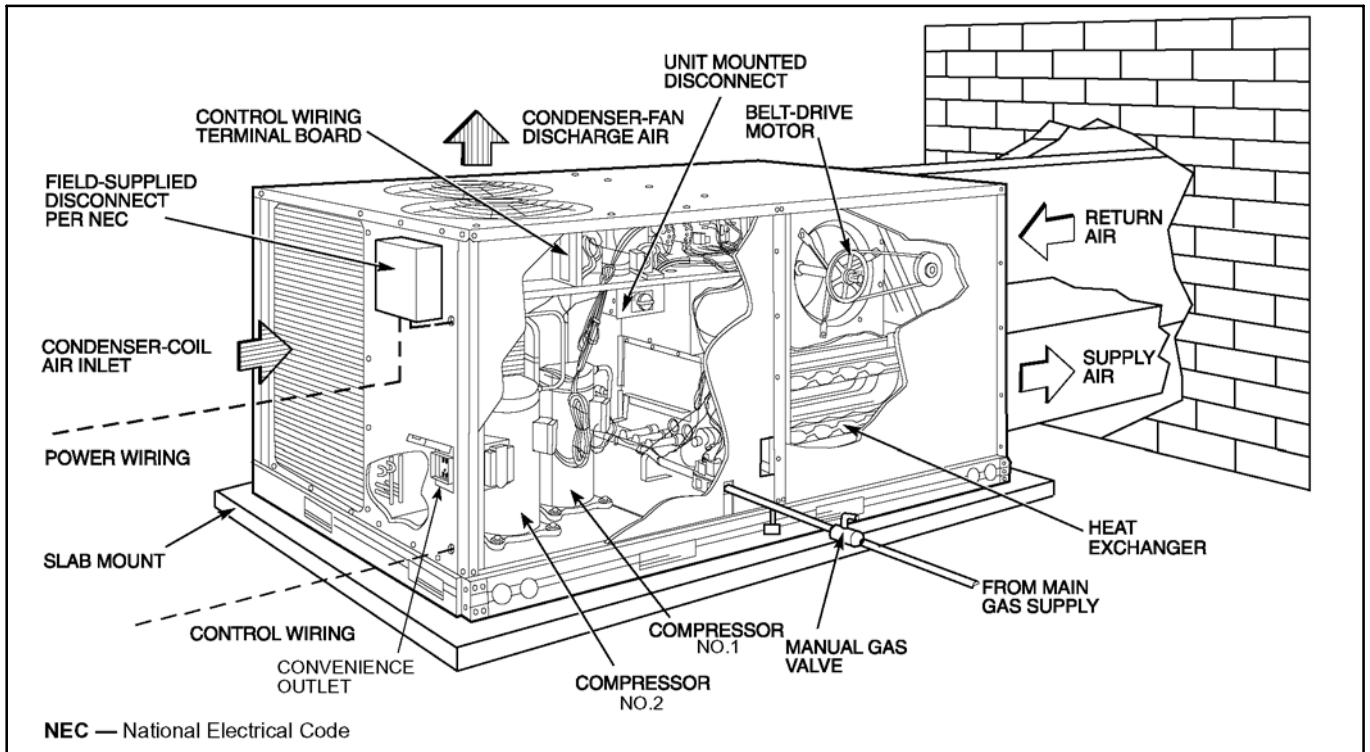


Non-Fused Disconnect (Optional) – Sizes PGH072-120

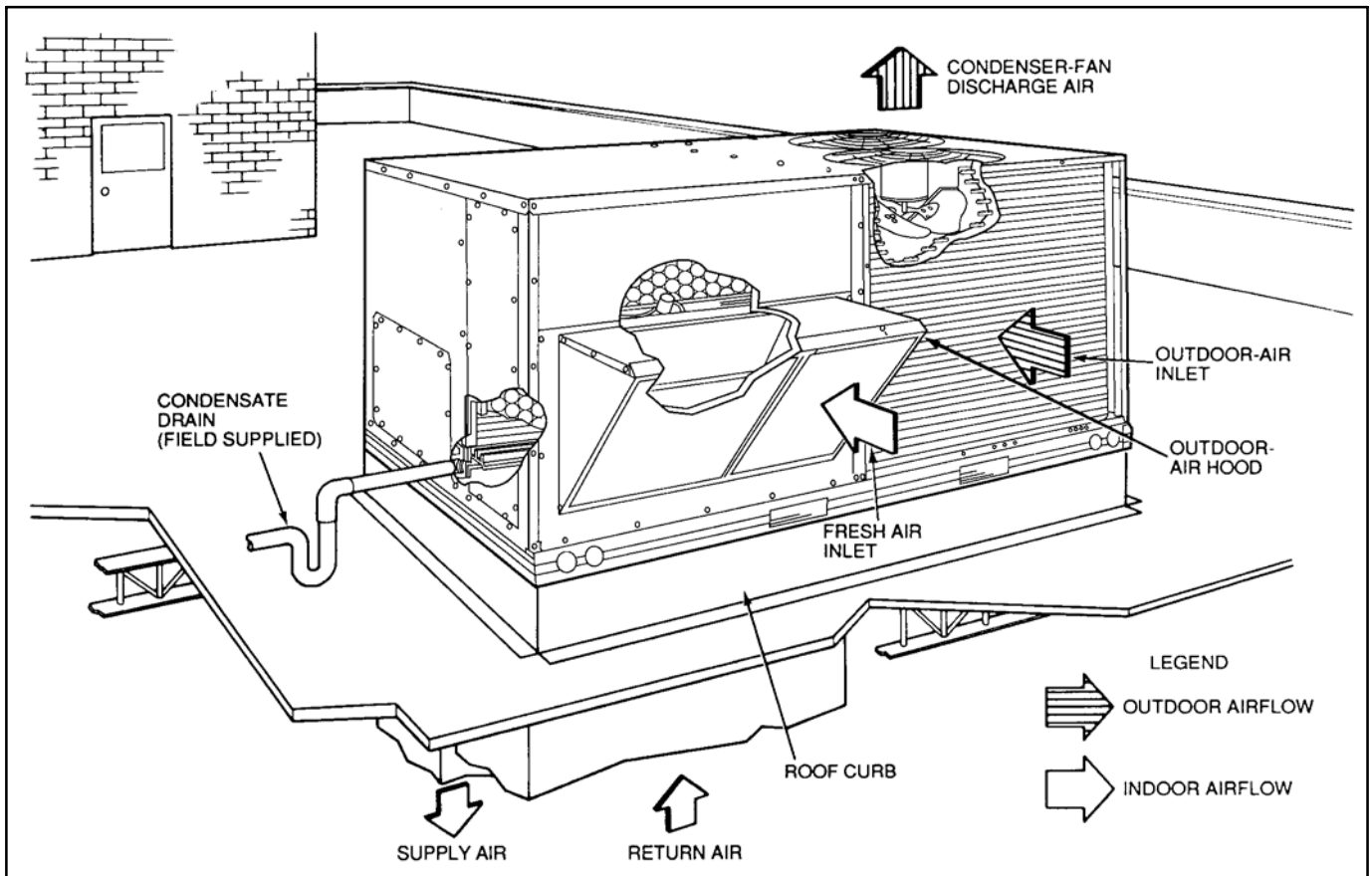


TYPICAL PIPING AND WIRING — PGH072-120

Vertical Discharge Ducting



Horizontal Discharge Ducting



GUIDE SPECIFICATIONS — PGH072-120

PACKAGED ROOFTOP ELECTRIC COOLING UNIT WITH GAS HEAT — CONSTANT VOLUME APPLICATION

HVAC GUIDE SPECIFICATIONS

SIZE RANGE: 6 TO 10 TONS, NOMINAL (COOLING)
60,000 TO 250,000 BTUH, NOMINAL (INPUT HEATING)

MODEL NUMBERS: PGH

PGH072-120 UNITS ARE ENERGY STAR QUALIFIED



PART 1 – GENERAL

1.01 SYSTEM DESCRIPTION

Outdoor rooftop mounted, electrically controlled heating and cooling unit utilizing a hermetic compressor(s) for cooling duty and gas combustion for heating duty. Unit shall discharge supply air vertically or horizontally as shown on contract drawings.

1.02 QUALITY ASSURANCE

- A. Unit well exceeds ASHRAE 90.1-2001 Energy Standards. Units PGH072-120 are Energy Star qualified.
- B. Unit shall be rated in accordance with ARI Standards 210 or 360. Designed in accordance with UL Standard 1995.
- C. Unit shall be designed to conform to ASHRAE 15, latest revision.
- D. Unit shall be UL-tested and certified in accordance with ANSI Z21.47 Standards and UL-listed and certified under Canadian standards as a total package for safety requirements.
- E. Roof curb shall be designed to conform to NRCA Standards.
- F. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.
- G. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).
- H. Unit shall be designed in accordance with ISO 9001:2000, and shall be manufactured in a facility registered to ISO 9001:2000.
- I. Each unit shall be subjected to a completely automated run testing on the assembly line. A factory-supplied printout indicating tested pressures, amperages, data, and inspectors; providing certification of the unit status at the time of manufacture, shall be available upon request.

1.03 DELIVERY, STORAGE, AND HANDLING

Unit shall be stored and handled per manufacturer's recommendations.

PART 2 – PRODUCTS

2.01 EQUIPMENT (STANDARD)

A. General:

Factory assembled, single-piece heating and cooling unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, refrigerant charge (R-22), and special features required prior to field start-up.

B. Unit Cabinet:

1. Unit cabinet shall be constructed of galvanized steel, and shall be bonderized and coated with a prepainted baked enamel finish on all externally exposed surfaces.

2. Evaporator fan compartment interior cabinet surfaces shall be insulated with a minimum 1/2-in. thick, 1 lb density, flexible fiberglass insulation, neoprene coated on the air side. Aluminum foil-faced fiber-glass insulation shall be used in the gas heat compartment.
3. Cabinet panels shall be easily removable for servicing.
4. Holes shall be provided in the base rails for rigging shackles to facilitate maneuvering and overhead rigging.
5. Unit shall have a factory-installed, sloped condensate drain pan made of a non-corrosive material, providing a minimum 3/4-in.-14 NPT connection with both vertical and horizontal drains, and shall comply with ASHRAE Standard 62.
6. Unit shall have a factory-installed filter access panel to provide filter access with tool-less removal.
7. Unit shall have standard thru-the-bottom gas and power connection capability (accessory kit is required).

C. Fans:

1. Evaporator Fan:

- a. Fan shall be belt driven as shown on the equipment drawings. Belt drive shall include an adjustable-pitch motor pulley.
 - b. Fan wheel shall be double-inlet type with forward-curved blades.
 - c. Bearings shall be sealed, permanently lubricated ball-bearing type for longer life and lower maintenance.
2. Evaporator fan shall be made from steel with a corrosion-resistant finish and shall be dynamically balanced.
 3. Rooftop evaporator fan motors smaller than 5 hp are specifically designed and are rated in maximum continuous Bhp or maximum continuous watts. The motors do not have a horsepower rating on the nameplate.
 4. Condenser fan shall be of the direct-driven (with totally enclosed motors) propeller type and shall discharge air vertically.
 5. Condenser fan shall have aluminum blades riveted to corrosion-resistant steel spiders and shall be dynamically balanced.
 6. Induced-draft blower shall be of the direct-driven, single inlet, forward-curved centrifugal type, made from steel with a corrosion-resistant finish and shall be dynamically balanced.

D. Compressor(s):

1. Fully hermetic type, internally protected scroll-type.
2. Factory mounted on rubber grommets and internally spring mounted for vibration isolation.
3. On dual electrically and mechanically independent circuits (090-120).

E. Coils:

1. Standard evaporator and condenser coils shall have aluminum lanced plate fins mechanically bonded to seamless internally grooved 3/8-in. OD copper tubes with all joints brazed.
2. Dual compressor models (size 090-120) shall have face-split type evaporator coil (circuit no. 1 on bottom).
3. Testing:
 - a. Evaporator and condenser coils shall be qualified to UL 1995 burst test at 2,200 psi.
 - b. Evaporator and condenser coils shall be leak tested to 150 psig and pressure tested to 400 psig.

GUIDE SPECIFICATIONS — PGH072–120

F. Heating Section:

1. Induced-draft combustion type with energy saving direct-spark ignition system and redundant main gas valve.
2. Heat Exchanger:
 - a. The standard heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gage steel coated with a nominal 1.2 mil aluminum-silicone alloy for corrosion resistance.
3. Burners shall be of the in-shot type constructed of aluminum-coated steel.
4. All gas piping shall enter the unit cabinet at a single location on side of unit (horizontal plane).
5. The integrated gas controller (IGC) board shall include gas heat operation fault notification using an LED (light-emitting diode).
6. Unit shall be equipped with anti-cycle protection with one short cycle on unit flame rollout switch or 4 continuous short cycles on the high-temperature limit switch. Fault indication shall be made using an LED.
7. The IGC board shall contain algorithms that modify evaporator-fan operation to prevent future cycling on high-temperature limit switch.
8. The LED shall be visible without removal of control box access panel.

G. Refrigerant Components:

Refrigerant circuit components shall include:

1. Fixed orifice metering system.
2. Refrigerant filter drier.
3. Service gage connections on suction, discharge, and liquid lines.

H. Filter Section:

1. Standard filter section shall consist of factory-installed, low velocity, throwaway 2-in. thick fiberglass filters of commercially available sizes.
2. Filter face velocity shall not exceed 320 fpm at nominal airflows.
3. Filter section should use only one size filter.
4. Filters shall be accessible through an access panel with “no-tool” removal.

I. Controls and Safeties:

1. Unit Controls:

Unit shall be complete with self-contained low-voltage control circuit protected by a fuse on the 24-v transformer side (090–120 units have a resettable circuit breaker).

2. Safeties:

- a. Unit shall incorporate a solid-state compressor protector which provides anti-cycle reset capability at the space thermostat, should any of the following standard safety devices trip and shut off compressor.

- (1.) Compressor overtemperature, overcurrent.
- (2.) Loss-of-charge/low-pressure switch.
- (3.) Freeze-protection thermostat, evaporator coil.
- (4.) High-pressure switch.
- (5.) Automatic reset motor thermal overload protector.

The lockout protection shall be easily disconnected at the control board, if necessary.

- b. Heating section shall be provided with the following minimum protections:

- (1.) High-temperature limit switches.
- (2.) Induced draft motor speed sensor.
- (3.) Flame rollout switch.
- (4.) Flame proving controls.

J. Operating Characteristics:

1. Unit shall be capable of starting and running at 125°F ambient outdoor temperature, meeting maximum load criteria of ARI Standard 210/240 or 360 at + 10% voltage.
2. Compressor with standard controls shall be capable of operation down to 25°F ambient outdoor temperature.

K. Electrical Requirements:

All unit power wiring shall enter unit cabinet at a single factory-predrilled location.

L. Motors:

1. Compressor motors shall be cooled by refrigerant gas passing through motor windings and shall have line break thermal and current overload protection.
2. Evaporator-fan motor shall have permanently lubricated bearings and inherent automatic-reset thermal overload protection. Evaporator motors are specifically designed and do *not* have conventional horsepower (HP) ratings listed on the motor nameplate. Motors are designed and qualified in the “air-over” location downstream of the cooling coil and carry a maximum continuous bhp rating that is the maximum application bhp rating for the motor; no “safety factors” above that rating may be applied.
3. Totally enclosed condenser-fan motor shall have permanently lubricated bearings, and inherent automatic-reset thermal overload protection.
4. Induced-draft motor shall have permanently lubricated sealed bearings and inherent automatic-reset thermal overload protection.

M. Special Features

1. Integrated Economizers

- a. Integrated integral modulating type capable of simultaneous economizer and compressor operation.
- b. Available as a field installed accessory in vertical supply/return configuration and dedicated horizontal and/or vertical supply return configurations.
- c. Includes all hardware and controls to provide cooling with outdoor air.
- d. Equipped with low-leakage dampers, not to exceed 2% leakage at 1 in. wg pressure differential.
- e. Capable of introducing up to 100% outdoor air.
- f. Economizer shall be equipped with a barometric relief damper capable of relieving up to 100% return air.

GUIDE SPECIFICATIONS — PGH072–120

- g. Designed to close damper(s) during loss-of power situations with spring return built into motor.
- h. Dry bulb outdoor-air temperature sensor shall be provided as standard. Outdoor air sensor set point is adjustable and shall range from 40° to 100° F. For the economizer, the return air sensor, indoor enthalpy sensor, and outdoor enthalpy sensor shall be provided as field installed accessories to provide enthalpy control, differential enthalpy control, and differential dry bulb temperature control.
- i. Economizer controller shall use a mixed air thermistor mounted on the evaporator fan housing to control economizer operation to a supply air temperature of 55° F.
- j. The economizer shall have a gear-driven parallel blade design.
- k. Economizer controller shall provide control of internal building pressure through its accessory power exhaust function. Factory set at 100%, with a range of 0% to 100%.
- l. Economizer Controller Occupied Minimum Damper Position Setting maintains the minimum airflow into the building during occupied period providing design ventilation rate for full occupancy (damper position during heating). A remote potentiometer may be used to override the set point.
- m. Economizer Controller Unoccupied Minimum Damper Position Setting – The economizer damper shall be completely closed when the unit is in the occupied mode.
- n. Economizer Controller IAQ/DCV Maximum Damper Position Setting – Setting the maximum position of the damper prevents the introduction of large amounts of hot or cold air into the space. This position is intended to satisfy the base minimum ventilation rate.
- o. Economizer controller IAQ/DCV control modulates the outdoor-air damper to provide ventilation based on the optional 2 to 10 vdc CO2 sensor input.
- p. Compressor lockout sensor (opens at 35° F, closes at 50° F).
- q. Actuator shall be direct coupled to economizer gear, eliminating linkage arms and rods.
- r. Control LEDs:
 - 1. When the outdoor-air damper is capable of providing free cooling, the “Free Cool” LED shall illuminate.
 - 2. The IAQ LED indicates when the module is on the DCV mode.
 - 3. The EXH LED indicates when the exhaust fan contact is closed.
- s. Remote Minimum Position Control – A field-installed accessory remote potentiometer shall allow the outdoor-air damper to be opened or closed beyond the minimum position in the occupied mode for modified ventilation.

PHYSICAL DATA — PGH155,180

UNIT PGH	155			180		
	208/230	460	575	208/230	460	575
NOMINAL CAPACITY (tons)	12			15		
OPERATING WEIGHT (lb)						
Unit	1875			1950		
COMPRESSOR						
Quantity... Model (Ckt 1, Ckt 2)	2...ZR72KC			1...ZR94KC, 1...ZR72KC		
Number of Refrigerant Circuits	2			2		
Loading (% of full capacity)	0,53,100			0,60,100		
Crankcase Heater Watts	70			70		
Oil (oz) (Ckt 1, Ckt 2)	60,60			85,60		
REFRIGERANT TYPE R-22						
Expansion Device TXV						
Operating Charge (lb)						
Circuit 1**	20.7			19.5		
Circuit 2	13.4			13.45		
CONDENSER FAN Propeller Type						
Nominal Cfm	10,500			10,500		
Quantity... Diameter (in.)	3...22			3...22		
Motor Hp... Rpm	1/2...1050			1/2...1050		
Watts Input (Total)	1100			1100		
CONDENSER COIL Cross-Hatched 3/8-in. Copper Tubes, Aluminum Lanced, Aluminum Pre-Coated, or Copper Plate Fins						
Rows... Fins/in.	4...15			4...15		
Total Face Area (sq ft)	21.7			21.7		
EVAPORATOR FAN Centrifugal Type						
Quantity... Size (in.)	2...12 X 12			2...12 x 12		
Type Drive	Belt			Belt		
Nominal Cfm	5200			6000		
Std Motor Hp	2.9		3.0	5		
Opt Motor Hp	3.7		N/A	N/A		
Motor Nominal Rpm	1725			1745		
Std Maximum Continuous Bhp	3.13		3.38	6.13		
Opt Maximum Continuous Bhp	4.26		N/A	N/A		
Motor Frame Size	56H			184T		
Fan Rpm Range	Low-Medium Static	895-1147		895-1147		873-1021
High Static		1040-1315		N/A		1025-1200
Motor Bearing Type	Ball			Ball		
Maximum Allowable Rpm	1550			1550		
Motor Pulley Pitch Dia.	Low-Medium Static	3.1/4.1		3.1/4.1		4.9/5.9
	High Static	3.7/4.7		N/A		4.9/5.9
Nominal Motor Shaft Diameter (in.)	7/8		7/8	1 1/8		
Fan Pulley Pitch Diameter (in.)	Low-Medium Static	6.0		6.0		9.4
	High Static	6.0		6.0		8.0
Nominal Fan Shaft Diameter (in.)	1 3/16		1 3/16	1 7/16		
Belt, Quantity... Type... Length (in.)	Low-Medium Static	1...BX...45		1...BX...45		1...BX...50
	High Static	1...BX...45		1...BX...45		1...BX...48
Pulley Center Line Distance (in.)	14.5-16.0		14.5-16.0		13.3-14.8	
Speed Change per Full Turn of Movable						
Pulley Flange (Rpm)	Low-Medium Static	45		45		37
	High Static	45		N/A		44
Movable Pulley Maximum						
Full Turns From Closed Position	6			6		
Factory Speed	3.5			3.5		
Factory Speed Setting (Rpm)	Low-Medium Static	987		987		965
	High Static	1155		N/A		1134
EVAPORATOR COIL Cross-Hatched 3/8-in. Copper Tubes, Aluminum Lanced or Copper Plate Fins, Face Split						
Rows... Fins/in.	4...15			4...15		
Total Face Area (sq ft)	17.5			17.5		

LEGEND

Bhp—Brake Horsepower

TXV—Thermostatic Expansion Valve

**Circuit 1 uses the lower portion of condenser coil and lower portion of evaporator coils, and Circuit 2 uses the upper portion of both coils.

††Due to belt and pulley style, moveable pulley cannot be set to 0 to 1/2 turns open.

***Rollout switch is manual reset.

†††A Liquid Propane kit is available as an accessory. Kit may be used at elevations as high as 2000 ft.

PHYSICAL DATA — PGH155,180 (Cont.)

UNIT PGH	155			180		
	208/230	460	575	208/230	460	575
FURNACE SECTION						
Rollout Switch Cutout Temp (F)***	190			190		
Burner Orifice Diameter (in... drill size)						
Natural Gas	Std 0.1285...30/ 0.136...29			0.1285...30/ 0.136...29		
Liquid Propane†††	Alt 0.1065...36/0.1065...36			0.1065...36/0.1065...36		
Thermostat Heat Anticipator Setting						
208/230/460/575 v						
Stage 1 (amps)	0.98	0.8	.98	0.98	0.8	0.98
Stage 2 (amps)	0.44	0.44	.44	0.44	0.44	0.44
Gas Input (Btuh)						
(Nominal Heating Size)						
Stage 1/ Stage 2	(230,000)	172,000/230,000		-		
Stage 1/ Stage 2	(270,000)	-		206,000/270,000		
Stage 1/ Stage 2	(300,000)	225,000/300,000		-		
Stage 1/ Stage 2	(360,000)	-		275,000/360,000		
Efficiency (Steady State) (%)	81			81		
Temperature Rise Range	15-45/30-60			15-45/20-50		
Manifold Pressure (in. wg)						
Natural Gas	Std 3.3			3.3		
Liquid Propane†††	Alt 3.3			3.3		
Gas Valve Quantity	1			1		
Gas Valve Pressure Range						
(Min-Max Allowable) in. wg / psig	5.5-13.5 / .235-.487			5.5-13.5 / .235-.487		
Field Gas Connection Size (in.-FPT)	3/4			3/4		
HIGH-PRESSURE SWITCH (psig)						
Cutout				426		
Reset (Auto.)				320		
LOW-PRESSURE SWITCH (psig)						
Cutout				27		
Reset (Auto.)				44		
FREEZE PROTECTION THERMOSTAT (F)						
Opens				30 ± 5		
Closes				45 ± 5		
OUTDOOR-AIR INLET SCREENS						
Quantity... Size (in.)				Cleanable		
				2...20 x 25 x 1		
				1...20 x 20 x 1		
RETURN-AIR FILTERS						
Quantity... Size (in.)				Throwaway		
				4...20 x 20 x 2		
				4...16 x 20 x 2		

OPERATING AND RIGGING WEIGHTS — PGH155,180

UNIT PGH	BASE UNIT OPERATING WEIGHTS*			
	155		180	
	lb	kg	lb	kg
	1725	782	1800	816

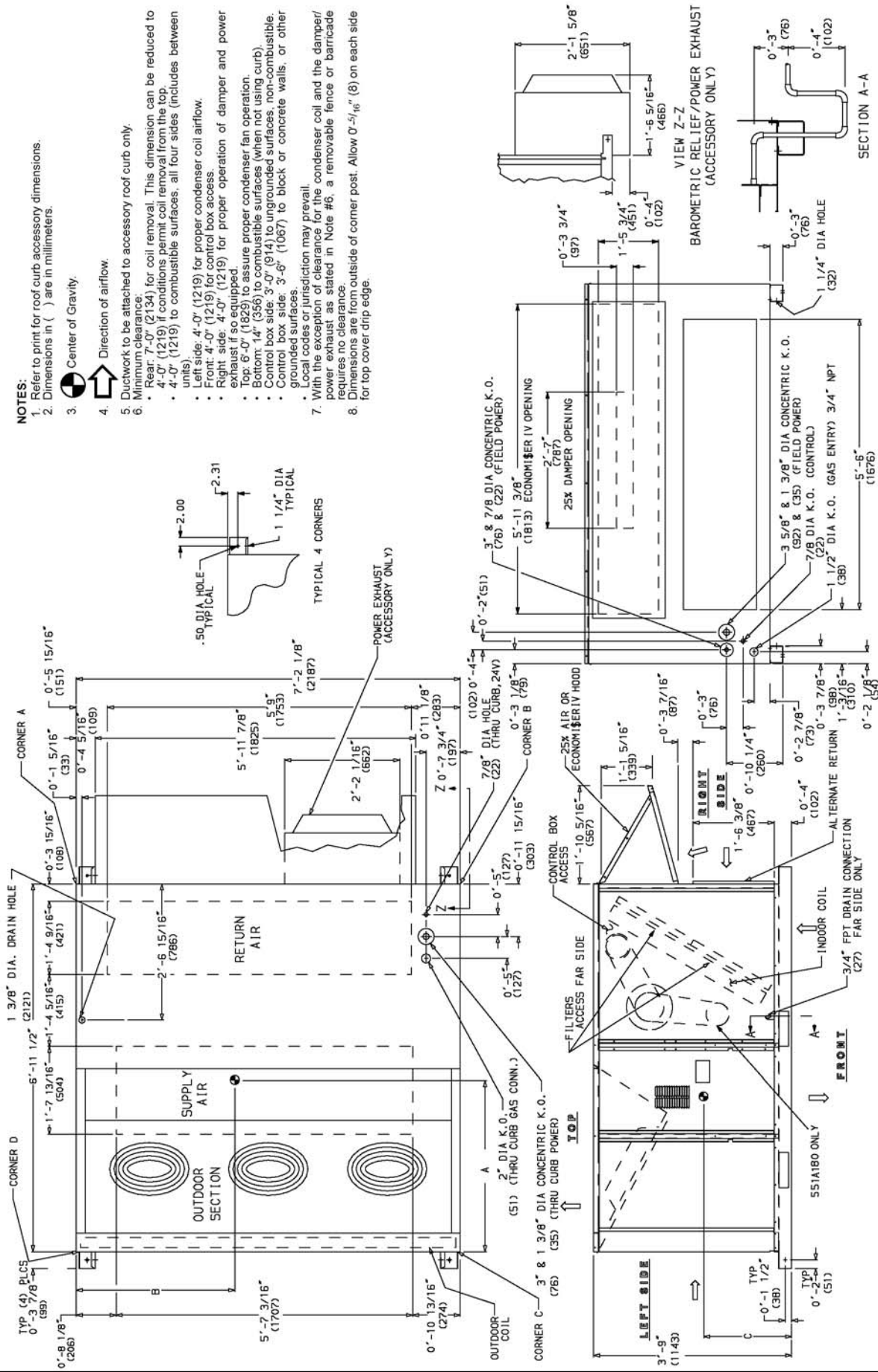
*Base unit weight does not include electric heaters, economizer, power exhaust, barometric relief or crating.

NOTE: For 155 and 180 unit sizes add 75 lb (34 kg) for domestic crating. For export crating add 500 lb (227 kg).

BASE UNIT DIMENSIONS — PGH155,180

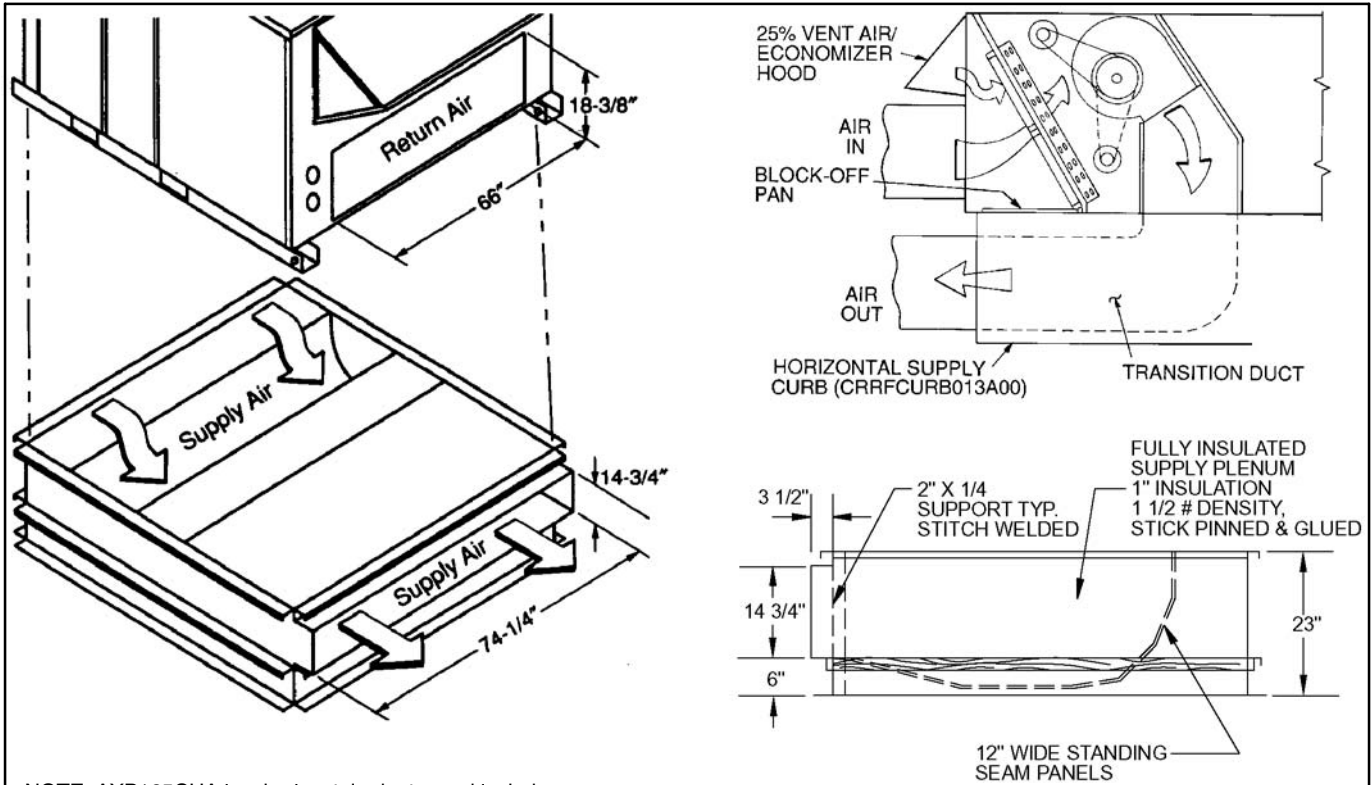
UNIT PGH	STD UNIT WEIGHT		ECONOMIZER WEIGHT		CORNER A		CORNER B		CORNER C		CORNER D		DIM A		DIM B		DIM C		
	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	Lb	Kg	
155	1725	782	90	41	407	185	170	383	174	410	186	3-3	991	3-5	1051	3-5	1051	1-10	559
180	1800	816	90	41	417	189	399	181	481	218	503	2-28	961	3-6	1070	3-6	1070	1-10	559

- NOTES:**
- Refer to print for roof curb accessory dimensions.
 - Dimensions in () are in millimeters.
 - Center of Gravity.
 - Direction of airflow.
 - Ductwork to be attached to accessory roof curb only.
 - Minimum clearance:
 - Rear: 7'-0" (2134) for coil removal. This dimension can be reduced to 4'-0" (1219) if conditions permit coil removal from the top.
 - 4'-0" (1219) to combustible surfaces, all four sides (includes between units).
 - Left side: 4'-0" (1219) for proper condenser coil airflow.
 - Front: 4'-0" (1219) for control box access.
 - Right side: 4'-0" (1219) for proper operation of damper and power exhaust if so equipped.
 - Top: 6'-0" (1829) to assure proper condenser fan operation.
 - Bottom: 14" (356) to combustible surfaces (when not using curb).
 - Control box side: 3'-0" (914) to ungrounded surfaces, non-combustible.
 - Control box side: 3'-6" (1067) to block or concrete walls, or other grounded surfaces.
 - Local codes or jurisdiction may prevail.
 - With the exception of clearance for the condenser coil and the damper/power exhaust as stated in Note #6, a removable fence or barricade requires no clearance.
 - Dimensions are from outside of corner post. Allow 0'-5/16" (8) on each side for top cover drip edge.



ACCESSORY DIMENSIONS

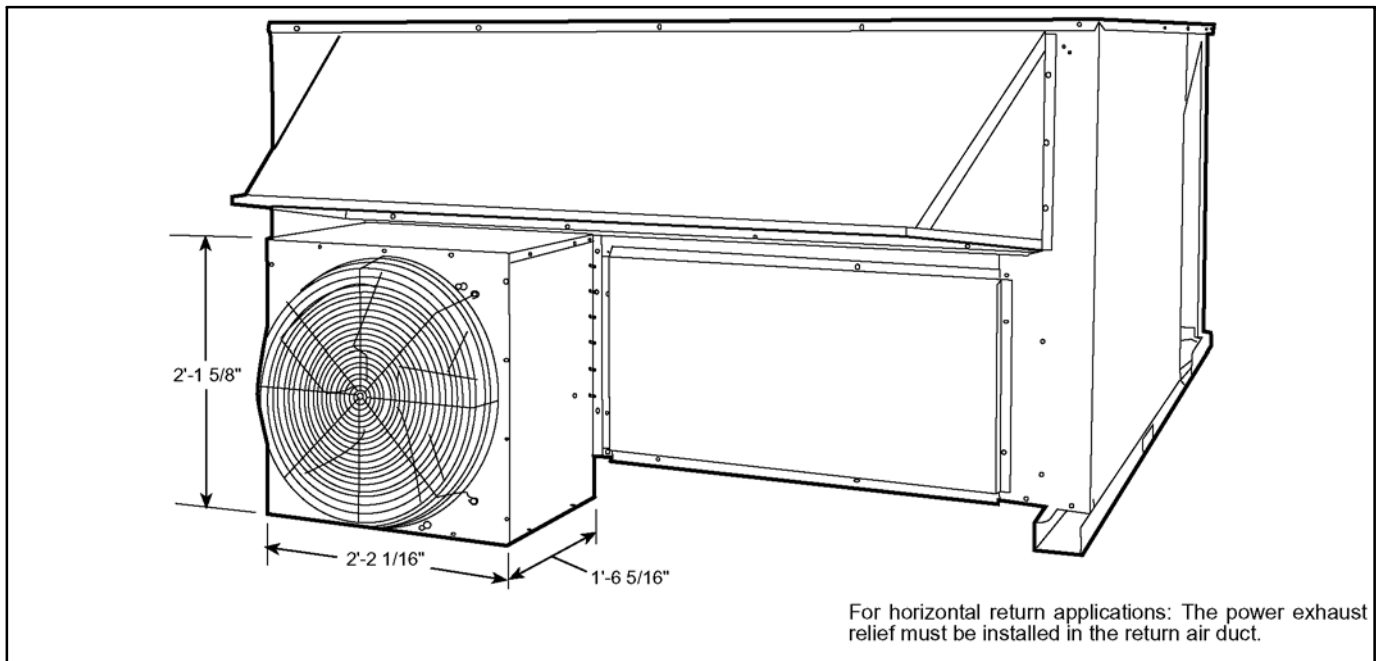
Horizontal Supply/Return Adapter Installation (PGH155,180)



NOTE: AXB165CHA is a horizontal adapter and includes an insulated transition duct. The pressure drop through the adapter curb is negligible.
 For horizontal return applications: The power exhaust and barometric relief dampers must be installed in the return air duct.

ACCESSORY PACKAGE NO.	CURB HEIGHT	DESCRIPTION
AXB165CHA	1'-11" (584)	Horizontal Adapter Roof Curb

Barometric Relief/Power Exhaust



For horizontal return applications: The power exhaust relief must be installed in the return air duct.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS

PGH155 (12 TONS) WITH STANDARD MOTOR (Low Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	597	895	0.84	692	967	1.07	781	1150	1.33	858	1342	1.59	928	1527	1.85
4000	625	1014	0.98	714	1097	1.21	800	1292	1.48	876	1495	1.75	945	1689	2.03
4250	653	1141	1.13	737	1236	1.36	820	1442	1.64	895	1656	1.93	963	1859	2.22
4500	682	1274	1.29	761	1382	1.54	840	1599	1.82	914	1824	2.11	982	2037	2.42
4750	711	1415	1.48	786	1538	1.73	861	1765	2.01	934	2001	2.32	1001	2224	2.63
5000	740	1563	1.68	812	1702	1.94	884	1940	2.22	954	2188	2.53	1020	2419	2.86
5250	769	1719	1.89	839	1875	2.16	907	2125	2.45	974	2384	2.77	1039	2625	3.10
5500	799	1884	2.13	867	2060	2.41	931	2321	2.70	996	2592	3.02	1059	2841	3.36
5750	828	2058	2.38	894	2256	2.67	956	2528	2.97	1018	2810	3.29	1080	3069	3.64
6000	857	2243	2.64	923	2464	2.96	982	2748	3.26	1041	3042	3.59	1101	3308	3.94
6250	885	2438	2.93	951	2687	3.27	1008	2981	3.58	1065	3286	3.91	1122	3559	4.26

PGH155 (12 TONS) WITH STANDARD MOTOR (Low Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	992	1756	2.12	1053	1988	2.40	1112	2236	2.68	1169	2497	2.97	1224	2769	3.27
4000	1009	1931	2.31	1069	2173	2.59	1126	2431	2.88	1181	2702	3.18	1234	2984	3.48
4250	1026	2114	2.51	1085	2366	2.80	1141	2634	3.10	1194	2914	3.40	1246	3206	3.72
4500	1044	2304	2.72	1102	2566	3.02	1157	2844	3.33	1209	3133	3.65	1260	3433	3.97
4750	1062	2504	2.95	1120	2775	3.26	1174	3062	3.58	1226	3360	3.91	1275	3666	4.23
5000	1081	2712	3.19	1138	2993	3.52	1191	3288	3.85	1242	3592	4.18	1291	3905	4.52
5250	1100	2931	3.44	1156	3220	3.79	1209	3523	4.13	1260	3832	4.47	1308	4148	4.82
5500	1119	3160	3.72	1175	3457	4.07	1228	3765	4.43	1278	4077	4.78	1326	4395	5.14
5750	1138	3399	4.00	1194	3702	4.37	1246	4014	4.74	1296	4328	5.11	1343	4644	5.48
6000	1158	3649	4.31	1213	3957	4.69	1265	4270	5.07	1315	4581	5.45	—	—	—
6250	1179	3910	4.64	1233	4219	5.02	1284	4531	5.41	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Standard low-medium static drive range is 895 to 1147 rpm. Other rpms require a field-supplied drive.

Refer to this page for general Fan Performance Data notes.

NOTES:

- Field-supplied motor required.
- Maximum continuous bhp for the standard motor is 3.13 (for 208/230 and 460-v units) or 3.38 (for 575-v units). The maximum continuous watts is 2700 (for 208/230 and 460-v units) or 3065 (for 575-v units). Do not adjust motor rpm such that motor maximum bhp and/or watts is exceeded at the maximum operating cfm. See Evaporator Fan Motor Data tables for more information.
- Fan performance is identical for horizontal discharge applications using a horizontal adapter curb.

PGH155 (12 TONS) WITH OPTIONAL MOTOR (Low Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	597	895	0.84	692	967	1.07	781	1150	1.33	858	1342	1.59	928	1527	1.85
4000	625	1014	0.98	714	1097	1.21	800	1292	1.48	876	1495	1.75	945	1689	2.03
4250	653	1141	1.13	737	1236	1.36	820	1442	1.64	895	1656	1.93	963	1859	2.22
4500	682	1274	1.29	761	1382	1.54	840	1599	1.82	914	1824	2.11	982	2037	2.42
4750	711	1415	1.48	786	1538	1.73	861	1765	2.01	934	2001	2.32	1001	2224	2.63
5000	740	1563	1.68	812	1702	1.94	884	1940	2.22	954	2188	2.53	1020	2419	2.86
5250	769	1719	1.89	839	1875	2.16	907	2125	2.45	974	2384	2.77	1039	2625	3.10
5500	799	1884	2.13	867	2060	2.41	931	2321	2.70	996	2592	3.02	1059	2841	3.36
5750	828	2058	2.38	894	2256	2.67	956	2528	2.97	1018	2810	3.29	1080	3069	3.64
6000	857	2243	2.64	923	2464	2.96	982	2748	3.26	1041	3042	3.59	1101	3308	3.94
6250	885	2438	2.93	951	2687	3.27	1008	2981	3.58	1065	3286	3.91	1122	3559	4.26

PGH155 (12 TONS) WITH OPTIONAL MOTOR (Low Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	992	1756	2.12	1053	1988	2.40	1112	2236	2.68	1169	2497	2.97	1224	2769	3.27
4000	1009	1931	2.31	1069	2173	2.59	1126	2431	2.88	1181	2702	3.18	1234	2984	3.48
4250	1026	2114	2.51	1085	2366	2.80	1141	2634	3.10	1194	2914	3.40	1246	3206	3.72
4500	1044	2304	2.72	1102	2566	3.02	1157	2844	3.33	1209	3133	3.65	1260	3433	3.97
4750	1062	2504	2.95	1120	2775	3.26	1174	3062	3.58	1226	3360	3.91	1275	3666	4.23
5000	1081	2712	3.19	1138	2993	3.52	1191	3288	3.85	1242	3592	4.18	1291	3905	4.52
5250	1100	2931	3.44	1156	3220	3.79	1209	3523	4.13	1260	3832	4.47	1308	4148	4.82
5500	1119	3160	3.72	1175	3457	4.07	1228	3765	4.43	1278	4077	4.78	1326	4395	5.14
5750	1138	3399	4.00	1194	3702	4.37	1246	4014	4.74	1296	4328	5.11	1343	4644	5.48
6000	1158	3649	4.31	1213	3957	4.69	1265	4270	5.07	1315	4581	5.45	—	—	—
6250	1179	3910	4.64	1233	4219	5.02	1284	4531	5.41	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower
Watts — Input Watts to Motor

*Alternate high-static drive range is 1040 to 1315 (for 208/230 and 460-v units). The alternate high-static drive is not available for 575-v units. Other rpms require a field-supplied drive.

Refer to this page for general Fan Performance Data notes.

NOTE: Maximum continuous bhp is:

- Low Range: 5.75
- High Range: 8.63

NOTES:

- Field-supplied motor required.
- Maximum continuous bhp for the optional motor is 4.26. Maximum continuous watts for the optional motor is 3610. Do not adjust motor rpm such that motor maximum bhp and/or watts is exceeded at the maximum operating cfm. See Evaporator Fan Motor Data tables for more information.
- Fan performance is identical for horizontal discharge applications using a horizontal adapter curb.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH155 (12 TONS) WITH STANDARD MOTOR (High Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	622	888	0.89	713	1027	1.13	795	1234	1.37	869	1454	1.63	936	1584	1.89
4000	652	1015	1.04	738	1168	1.28	818	1388	1.54	890	1620	1.80	956	1756	2.07
4250	682	1151	1.20	763	1317	1.45	841	1550	1.72	911	1793	1.99	976	1937	2.27
4500	713	1295	1.38	790	1474	1.63	864	1719	1.91	934	1973	2.20	997	2126	2.49
4750	744	1448	1.58	817	1641	1.84	889	1896	2.12	956	2159	2.42	1019	2326	2.72
5000	776	1610	1.80	845	1817	2.06	914	2081	2.35	979	2353	2.66	1041	2536	2.97
5250	808	1783	2.04	874	2003	2.31	940	2277	2.60	1003	2556	2.91	1064	2757	3.24
5500	840	1967	2.29	903	2200	2.57	966	2482	2.87	1028	2768	3.19	1087	2991	3.52
5750	872	2163	2.57	933	2410	2.86	993	2699	3.16	1053	2990	3.49	1110	3237	3.83
6000	905	2373	2.87	963	2634	3.16	1021	2929	3.47	1078	3225	3.81	1134	3497	4.15
6250	937	2596	3.19	994	2872	3.49	1049	3172	3.81	1105	3473	4.15	1159	3769	4.50

PGH155 (12 TONS) WITH STANDARD MOTOR (High Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	999	1829	2.15	1059	2091	2.42	1117	2343	2.70	1174	2521	2.99	1228	2801	3.29
4000	1017	2010	2.35	1076	2279	2.63	1132	2540	2.91	1186	2738	3.21	1239	3023	3.51
4250	1036	2198	2.56	1093	2474	2.85	1148	2743	3.14	1201	2962	3.44	1253	3251	3.75
4500	1056	2395	2.78	1112	2675	3.08	1166	2951	3.39	1217	3194	3.70	1267	3487	4.01
4750	1077	2601	3.03	1132	2885	3.34	1184	3168	3.65	1235	3435	3.97	1284	3731	4.29
5000	1098	2816	3.29	1152	3104	3.61	1204	3392	3.93	1253	3683	4.26	1301	3981	4.59
5250	1120	3042	3.56	1173	3332	3.90	1224	3626	4.23	1273	3940	4.57	1320	4239	4.91
5500	1142	3279	3.86	1195	3570	4.20	1245	3870	4.55	1293	4203	4.89	1339	4501	5.24
5750	1165	3528	4.18	1217	3819	4.53	1266	4125	4.88	1313	4471	5.24	—	—	—
6000	1188	3789	4.51	1239	4080	4.88	1288	4389	5.24	—	—	—	—	—	—
6250	1212	4062	4.87	1262	4351	5.24	—	—	—	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower
Watts — Input Watts to Motor
 *Standard low-medium static drive range is 895 to 1147 rpm. Other rpms require a field-supplied drive.
 Refer to General Fan Performance Data notes.

NOTES:
 1. Field-supplied motor required.
 2. Maximum continuous bhp for the standard motor is 3.13 (for 208/230 and 460-v units) or 3.38 (for 575-v units). The maximum continuous watts is 2700 (for 208/230 and 460-v units) or 3065 (for 575-v units). Do not adjust motor rpm such that motor maximum bhp and/or watts is exceeded at the maximum operating cfm. See Evaporator Fan Motor Data tables for more information.
 3. Fan performance is identical for horizontal discharge applications using a horizontal adapter curb.

PGH155 (12 TONS) WITH OPTIONAL MOTOR (High Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	622	888	0.89	713	1027	1.13	795	1234	1.37	869	1454	1.63	936	1584	1.89
4000	652	1015	1.04	738	1168	1.28	818	1388	1.54	890	1620	1.80	956	1756	2.07
4250	682	1151	1.20	763	1317	1.45	841	1550	1.72	911	1793	1.99	976	1937	2.27
4500	713	1295	1.38	790	1474	1.63	864	1719	1.91	934	1973	2.20	997	2126	2.49
4750	744	1448	1.58	817	1641	1.84	889	1896	2.12	956	2159	2.42	1019	2326	2.72
5000	776	1610	1.80	845	1817	2.06	914	2081	2.35	979	2353	2.66	1041	2536	2.97
5250	808	1783	2.04	874	2003	2.31	940	2277	2.60	1003	2556	2.91	1064	2757	3.24
5500	840	1967	2.29	903	2200	2.57	966	2482	2.87	1028	2768	3.19	1087	2991	3.52
5750	872	2163	2.57	933	2410	2.86	993	2699	3.16	1053	2990	3.49	1110	3237	3.83
6000	905	2373	2.87	963	2634	3.16	1021	2929	3.47	1078	3225	3.81	1134	3497	4.15
6250	937	2596	3.19	994	2872	3.49	1049	3172	3.81	1105	3473	4.15	1159	3769	4.50

PGH155 (12 TONS) WITH OPTIONAL MOTOR (High Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
3750	999	1829	2.15	1059	2091	2.42	1117	2343	2.70	1174	2521	2.99	1228	2801	3.29
4000	1017	2010	2.35	1076	2279	2.63	1132	2540	2.91	1186	2738	3.21	1239	3023	3.51
4250	1036	2198	2.56	1093	2474	2.85	1148	2743	3.14	1201	2962	3.44	1253	3251	3.75
4500	1056	2395	2.78	1112	2675	3.08	1166	2951	3.39	1217	3194	3.70	1267	3487	4.01
4750	1077	2601	3.03	1132	2885	3.34	1184	3168	3.65	1235	3435	3.97	1284	3731	4.29
5000	1098	2816	3.29	1152	3104	3.61	1204	3392	3.93	1253	3683	4.26	1301	3981	4.59
5250	1120	3042	3.56	1173	3332	3.90	1224	3626	4.23	1273	3940	4.57	1320	4239	4.91
5500	1142	3279	3.86	1195	3570	4.20	1245	3870	4.55	1293	4203	4.89	1339	4501	5.24
5750	1165	3528	4.18	1217	3819	4.53	1266	4125	4.88	1313	4471	5.24	—	—	—
6000	1188	3789	4.51	1239	4080	4.88	1288	4389	5.24	—	—	—	—	—	—
6250	1212	4062	4.87	1262	4351	5.24	—	—	—	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower
Watts — Input Watts to Motor
 *Alternate high-static drive range is 1040 to 1315. Other rpms require a field-supplied drive.
 Refer to General Fan Performance Data notes.

NOTES:
 1. Field-supplied motor required.
 2. Maximum continuous bhp for the optional motor is 4.26. The maximum continuous watts is 3610. Do not adjust motor rpm such that motor maximum bhp and/or watts is exceeded at the maximum operating cfm. See Evaporator Fan Motor Data tables for more information.
 3. Fan performance is identical for horizontal discharge applications using a horizontal adapter curb.

PERFORMANCE DATA – PGH (cont)

FAN PERFORMANCE — VERTICAL DISCHARGE UNITS (cont)

PGH180 (15 TONS) (Low Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	753	1307	1.53	761	1330	1.56	840	1572	1.84	912	1822	2.14	980	2080	2.44
4800	747	1384	1.62	790	1515	1.78	866	1765	2.07	936	2023	2.37	1002	2289	2.68
5100	741	1465	1.72	820	1718	2.01	893	1977	2.32	961	2243	2.63	1025	2516	2.95
5700	810	1911	2.24	882	2182	2.56	950	2459	2.88	1014	2741	3.21	1075	3029	3.55
6000	844	2164	2.54	914	2444	2.87	980	2730	3.20	1042	3021	3.54	1100	3317	3.89
6300	879	2439	2.86	947	2729	3.20	1010	3023	3.55	1070	3322	3.90	1127	3626	4.25
6600	915	2737	3.21	980	3035	3.56	1041	3338	3.91	1099	3645	4.28	1155	3957	4.64
6900	950	3057	3.59	1013	3364	3.95	1072	3675	4.31	1129	3991	4.68	1183	4311	5.06
7200	986	3401	3.99	1047	3717	4.36	1104	4037	4.74	1159	4361	5.11	1211	4689	5.50
7500	1022	3770	4.42	1081	4095	4.80	1136	4423	5.19	1189	4755	5.58	1241	5091	5.97

PGH180 (15 TONS) (Low Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	1044	2345	2.75	1105	2619	3.07	1163	2899	3.40	1218	3187	3.74	1271	3481	4.08
4800	1065	2561	3.00	1124	2841	3.33	1180	3127	3.67	1235	3420	4.01	1287	3720	4.36
5100	1086	2795	3.28	1144	3082	3.61	1199	3375	3.96	1252	3674	4.31	1304	3979	4.67
5700	1132	3324	3.90	1187	3624	4.25	1240	3929	4.61	1291	4241	4.97	1341	4558	5.35
6000	1157	3619	4.24	1210	3925	4.60	1262	4239	4.97	1312	4557	5.34	1361	4880	5.72
6300	1182	3935	4.62	1234	4249	4.98	1285	4569	5.36	1334	4894	5.74	—	—	—
6600	1208	4274	5.01	1259	4595	5.39	1309	4922	5.77	—	—	—	—	—	—
6900	1235	4636	5.44	1285	4964	5.82	—	—	—	—	—	—	—	—	—
7200	1262	5021	5.89	—	—	—	—	—	—	—	—	—	—	—	—

PGH180 (15 TONS) (Low Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	2.2			2.4			2.6			2.8			3.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	1322	3781	4.43	1372	4088	4.79	1419	4400	5.16	1466	4719	5.53	1511	5042	5.91
4800	1337	4025	4.72	1386	4337	5.09	1433	4655	5.46	1479	4978	5.84	—	—	—
5100	1353	4290	5.03	1401	4607	5.40	1448	4930	5.78	—	—	—	—	—	—
5700	1388	4881	5.72	—	—	—	—	—	—	—	—	—	—	—	—

PGH180 (15 TONS) (High Heat Units)*															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	0.2			0.4			0.6			0.8			1.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	753	1307	1.53	786	1404	1.65	861	1644	1.93	932	1893	2.22	997	2150	2.52
4800	747	1384	1.62	818	1603	1.88	890	1852	2.17	958	2108	2.47	1022	2373	2.78
5100	775	1571	1.84	850	1822	2.14	920	2079	2.44	986	2344	2.75	1048	2616	3.07
5700	849	2054	2.41	918	2323	2.73	982	2598	3.05	1044	2879	3.38	1102	3166	3.71
6000	886	2329	2.73	952	2607	3.06	1015	2891	3.39	1074	3180	3.73	1130	3474	4.08
6300	924	2628	3.08	987	2915	3.42	1047	3207	3.76	1105	3504	4.11	1160	3807	4.46
6600	962	2951	3.46	1023	3246	3.81	1081	3547	4.16	1136	3853	4.52	1190	4163	4.88
6900	1000	3298	3.87	1059	3603	4.23	1115	3912	4.59	1168	4225	4.96	1220	4543	5.33
7200	1038	3672	4.31	1095	3986	4.67	1149	4303	5.05	1201	4625	5.42	1251	4950	5.81
7500	1077	4072	4.78	1131	4394	5.15	1184	4720	5.54	1234	5050	5.92	—	—	—

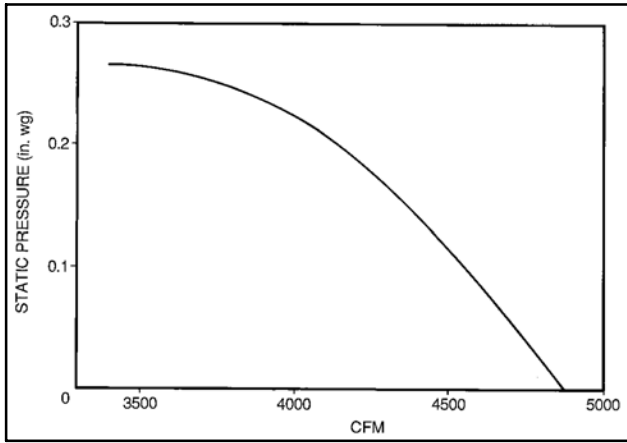
PGH180 (15 TONS) (High Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	1.2			1.4			1.6			1.8			2.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	1060	2414	2.83	1119	2685	3.15	1175	2964	3.48	1230	3250	3.81	1282	3542	4.15
4800	1082	2644	3.10	1140	2922	3.43	1195	3207	3.76	1248	3498	4.10	1299	3795	4.45
5100	1106	2894	3.39	1163	3178	3.73	1216	3470	4.07	1268	3767	4.42	1319	4071	4.77
5700	1157	3459	4.06	1211	3757	4.41	1262	4061	4.76	1312	4371	5.13	1360	4686	5.50
6000	1184	3774	4.43	1236	4080	4.79	1287	4391	5.15	1335	4707	5.52	1382	5029	5.90
6300	1212	4114	4.83	1263	4427	5.19	1312	4745	5.57	1359	5067	5.94	—	—	—
6600	1241	4478	5.25	1290	4798	5.63	1338	5122	6.01	—	—	—	—	—	—
6900	1270	4866	5.71	—	—	—	—	—	—	—	—	—	—	—	—

PGH180 (15 TONS) (High Heat Units)* (cont)															
Airflow (Cfm)	Available External Static Pressure (in. wg)														
	2.2			2.4			2.6			2.8			3.0		
	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp	Rpm	Watts	Bhp
4500	1332	3841	4.50	1381	4145	4.86	1428	4456	5.23	1473	4772	5.60	1518	5095	5.98
4800	1349	4100	4.81	1397	4409	5.17	1443	4725	5.54	1488	5046	5.92	—	—	—
5100	1367	4380	5.14	1414	4695	5.51	1460	5016	5.88	—	—	—	—	—	—
5700	1407	5007	5.87	—	—	—	—	—	—	—	—	—	—	—	—

LEGEND
Bhp — Brake Horsepower
Watts — Input Watts to Motor
 *Standard low-medium static drive range is 873 to 1021 rpm. Alternate high-static drive range is 1025 to 1200. Other rpms require a field-supplied drive.
 Refer to General Fan Performance Data notes.

NOTES:
 1. Maximum continuous bhp for the standard motor is 6.13. The maximum continuous watts is 5180. Do not adjust motor rpm such that motor maximum bhp and/or watts is exceeded at the maximum operating cfm. See Evaporator Fan Motor Data tables for more information.
 2. Fan performance is identical for horizontal discharge applications using a horizontal adapter curb.

PERFORMANCE DATA – PGH (cont)



**Fan Performance Using Accessory Power Exhaust
(PGH155,180)**

ALTITUDE COMPENSATION* — PGH155,180 (Natural Gas Units)

ELEVATION (ft)	NATURAL GAS ORIFICE SIZE†	
	Low Heat	High Heat
0-3,000	30	29
3,000-7,000	31	30
7,000-9,000	32	31
9,000-10,000	33	31
above 10,000	35	32

*Includes a 4% input reduction per each 1,000 feet.
†Orifices available through your local dealer.

ALTITUDE COMPENSATION — PGH155,180 (LP Gas Units)

ELEVATION (ft)	LIQUID PROPANE ORIFICE SIZE
	Low Heat and High Heat
0-2,000	36
2,000	37
3,000	38
4,000	38
5,000	39
6,000	40
7,000	41
8,000	41
9,000	42
10,000	43

ALTITUDE DERATING FACTOR*

ELEVATION (ft)	MAXIMUM HEATING VALUE (Btu/ft ³)
0-2,000	1,100
2,001-3,000	1,050
3,001-4,000	1,000
4,001-5,000	950
5,001-6,000	900

*Derating of the unit is not required unless the heating value of the gas exceeds the values listed in the table above, or if the elevation exceeds 6000 ft. Derating conditions must be 4% per thousand ft above 2000 ft. For example, at 4000 ft, if the heating value of the gas exceeds 1000 Btu/ft³, the unit will require a 16% derating. For elevations above 6000 ft, the same formula applies. For example, at 7000 ft, the unit will require a 28% derating of the maximum heating value per the National Fuel Gas Code.

IMPORTANT: Local utility companies may be reducing heat content of gas at altitudes above 2000 ft. If this is being done, changing spuds may not be required.

EVAPORATOR-FAN MOTOR EFFICIENCY — PGH155,180

MOTOR HORSEPOWER	MOTOR EFFICIENCY (%)
3.0	81.7
2.9, 3.7	85.8
5.0	87.5

NOTE: All indoor-fan motors 5 hp and larger meet the minimum efficiency requirements as established by the Energy Policy Act of 1992 (EPACT) effective October 24, 1997.

PERFORMANCE DATA – PGH (cont)

ACCESSORY STATIC PRESSURE (in. wg)* — PGH155,180

COMPONENT	CFM								
	4500	5000	5400	6000	7200	7500	9000	10,000	11,250
Economizer	0.040	0.050	0.060	0.070	0.090	0.100	0.110	0.120	0.140

LEGEND

NOTE: Performance is for DN series economizer.

*The static pressure must be added to external static pressure. The sum and the evaporator entering-air cfm should then be used in conjunction with the Fan Performance tables to determine blower rpm and watts.

INDOOR SOUND DATA (TOTAL UNIT) — PGH155,180

UNIT PGH	SOUND RATING-dB (60 Hz)	A-WEIGHTED (dB)	SOUND POWER (dB)							
			Octave Bands							
			63	125	250	500	1000	2000	4000	8000
155	87	87.3	87.1	89.9	86.4	84.0	82.7	79.0	73.9	68.6
180	88	88.0	95.7	88.9	87.2	85.2	91.9	79.5	72.7	66.0

EVAPORATOR FAN MOTOR PERFORMANCE — PGH155,180

UNIT PGH	NOMINAL HP	VOLTAGE	MAX WATTS	EFF. %	MAX BHP	MAX BkW	MAX AMPS
155 (Standard Motor)	2.9	208	2700	85.8	3.13	2.34	9.46
	2.9	230	2700	85.8	3.13	2.34	8.6
	2.9	460	2700	85.8	3.13	2.34	4.3
	3	575	3065	81.7	3.38	2.53	3.9
155 (Optional Motor)	3.7	208	3610	85.8	4.38	3.27	10.5
	3.7	230	3610	85.8	4.38	3.27	10.5
	3.7	460	3610	85.8	4.38	3.27	4.8
180	5	208	5180	87.5	6.13	4.57	15.8
	5	230	5180	87.5	6.13	4.57	15.8
	5	460	5180	87.5	6.13	4.57	7.9
	5	575	5180	87.5	6.13	4.57	6.0

LEGEND

BHP — Brake Horsepower
BkW — Brake Kilowatts

FAN RPM AT MOTOR PULLEY SETTINGS* — PGH155,180

UNIT PGH	MOTOR PULLEY TURNS OPEN												
	0	1/2	1	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6
155†	1147	1124	1101	1078	1055	1032	1010	987	964	941	918	895	††
155**	1315	1292	1269	1246	1223	1200	1178	1155	1132	1109	1086	1063	1040
180†	††	††	††	††	1021	1002	984	965	947	928	910	891	873
180**	††	††	††	††	1200	1178	1156	1134	1112	1091	1069	1047	1025

*Approximate fan rpm shown.

†Indicates standard drive package.

**Indicates alternate drive package.

††Due to belt and pulley style, pulley cannot be set to this number of turns open.

OUTDOOR SOUND POWER (TOTAL UNIT)

UNIT PGH	ARI RATING (decibels)	A-WEIGHTED (db)	OCTAVE BANDS							
			63	125	250	500	1000	2000	4000	8000
155,180	88	87.6	90.8	88.7	86.4	84.3	83.5	78.4	75.6	66.8

LEGEND

ARI — Air Conditioning and Refrigeration Institute

NOTE: Indoor sound power is available in the Electronic Catalog Program (ECAT) for specific operating parameters.

ELECTRICAL DATA — PGH (cont)

ELECTRICAL DATA — PGH155,180

UNIT PGH	NOMINAL VOLTAGE (3 Ph, 60 Hz)	VOLTAGE RANGE		COMPRESSOR				OFM			IFM		POWER EXHAUST		COMBUSTION FAN MOTOR		POWER SUPPLY	
				No. 1		No. 2							FLA	LRA	FLA	LRA	FLA	MCA
		Min	Max	RLA	LRA	RLA	LRA	Qty	Hp	FLA (ea)	Hp	FLA	FLA	LRA	FLA	MCA	MOCP*	
155 (Standard IFM)	208/230	187	253	20.7	156	20.7	156	3	0.5	1.70	2.9	8.8/ 8.4	— 4.6	— 18.8	0.57 0.57	60/60 65/65	80/80 80/80	
	460	414	506	10.0	75	10.0	75	3	0.5	0.80	2.9	4.2	— 2.3	— 6.0	0.30 0.30	29 31	35 40	
	575	518	633	8.2	54	8.2	54	3	0.5	0.75	3.0	3.9	— 2.1	— 4.8	0.57 0.57	25 27	30 30	
155 (Optional IFM)	208/230	187	253	20.7	156	20.7	156	3	0.5	1.70	3.7	10.5/11.0	— 4.6	— 18.8	0.57 0.57	62/63 67/67	80/80 80/80	
	460	414	506	10.0	75	10.0	75	3	0.5	0.80	3.7	4.8	— 2.3	— 6.0	0.30 0.30	30 32	35 40	
	575	518	633	12.0	80	8.2	54	3	0.5	0.75	5.0	6.0	— 2.1	— 4.8	0.57 0.57	82/82 86/86	110/110 110/110	
180	208/230	187	253	32.1	195	20.7	156	3	0.5	1.70	5.0	15.8/15.8	— 4.6	— 18.8	0.57 0.57	62/63 67/67	80/80 80/80	
	460	414	506	16.4	95	10.0	75	3	0.5	0.80	5.0	7.9	— 2.3	— 6.0	0.30 0.30	41 43	50 50	
	575	518	633	12.0	80	8.2	54	3	0.5	0.75	5.0	6.0	— 2.1	— 4.8	0.57 0.57	31 34	40 45	

LEGEND

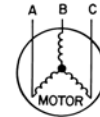
- FLA — Full Load Amps
- HACR — Heating, Air Conditioning and Refrigeration
- IFM — Indoor (Evaporator) Fan Motor
- LRA — Locked Rotor Amps
- MCA — Minimum Circuit Amps
- MOCP — Maximum Overcurrent Protection
- NEC — National Electrical Code
- OFM — Outdoor (Condenser) Fan Motor
- RLA — Rated Load Amps
- *Fuse or HACR circuit breaker.

Example: Supply voltage is 460-3-60.

AB = 452 v

BC = 464 v

AC = 455 v



$$\text{Average Voltage} = \frac{452 + 464 + 455}{3}$$

$$= \frac{1371}{3}$$

$$= 457$$

Determine maximum deviation from average voltage.

(AB) 457 - 452 = 5 v

(BC) 464 - 457 = 7 v

(AC) 457 - 455 = 2 v

Maximum deviation is 7 v.

Determine percent of voltage imbalance.

$$\% \text{ Voltage Imbalance} = 100 \times \frac{7}{457}$$

$$= 1.53\%$$

This amount of phase imbalance is satisfactory as it is below the maximum allowable 2%.

IMPORTANT: If the supply voltage phase imbalance is more than 2%, contact your local electric utility company immediately.



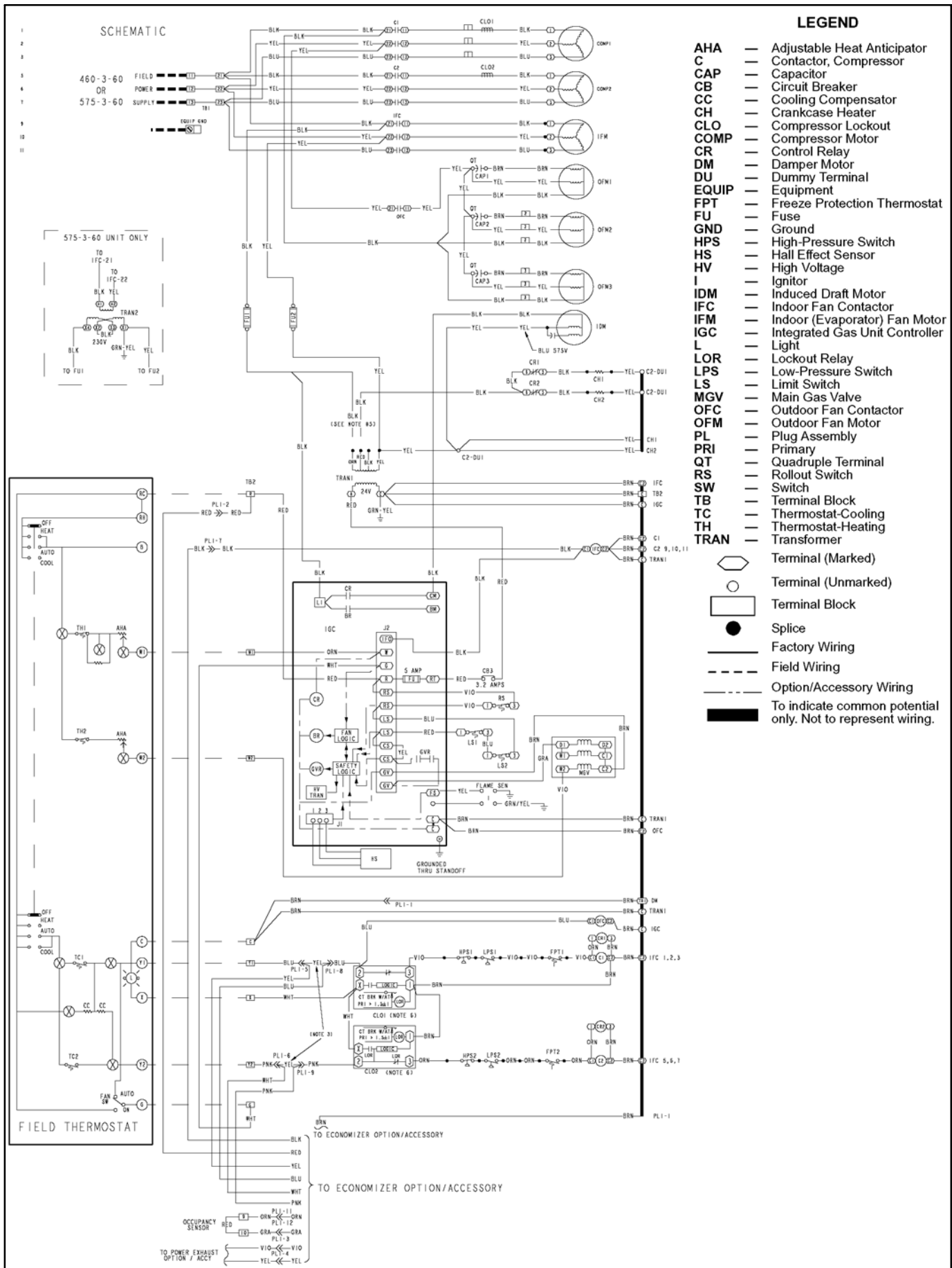
NOTES:

1. In compliance with NEC requirements for multimotor and combination load equipment (refer to NEC Articles 430 and 440), the overcurrent protective device for the unit shall be fuse or HACR breaker. Canadian units may be fuse or circuit breaker.
2. Unbalanced 3-Phase Supply Voltage
Never operate a motor where a phase imbalance in supply voltage is greater than 2%. Use the following formula to determine the percent of voltage imbalance.

$$= 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

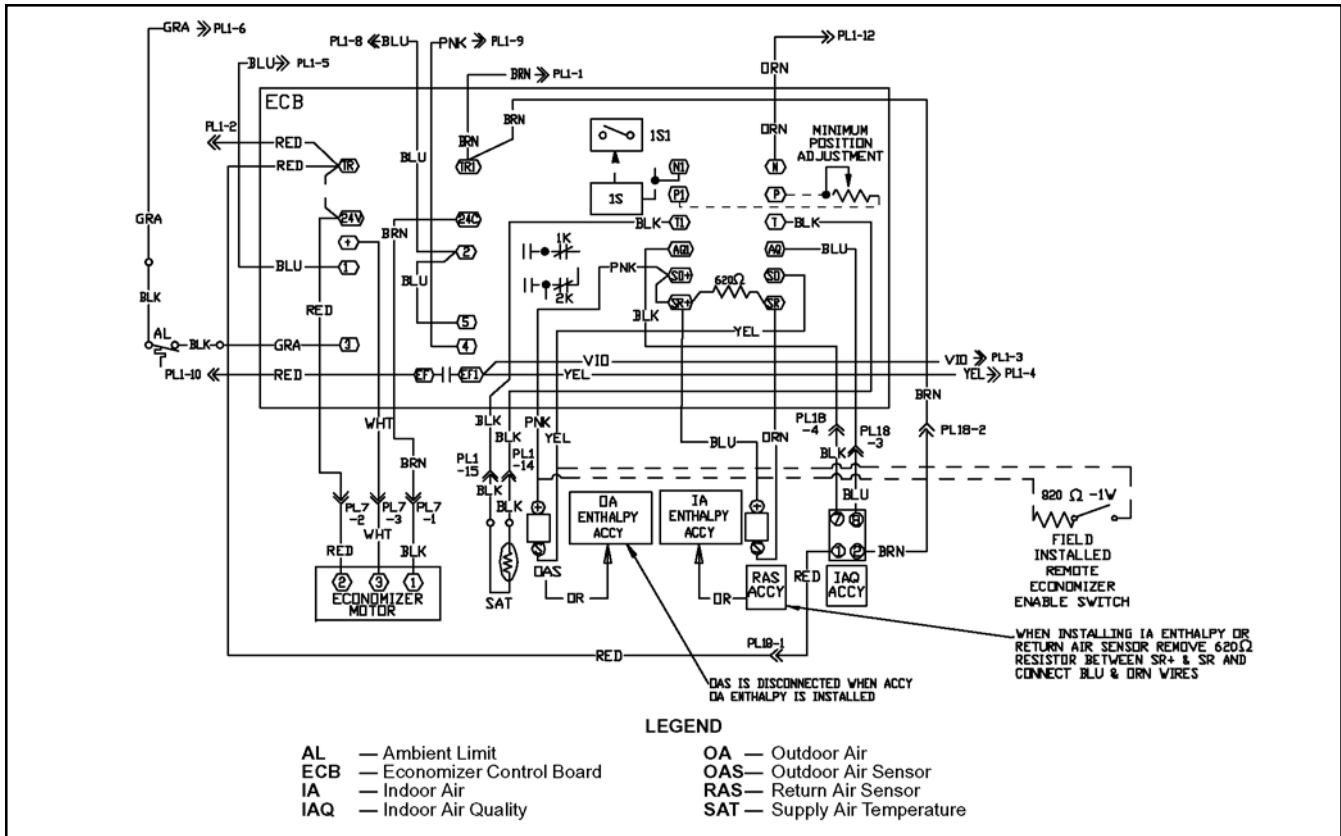
TYPICAL WIRING SCHEMATICS — PGH

PGH155, 460-3-60 Shown

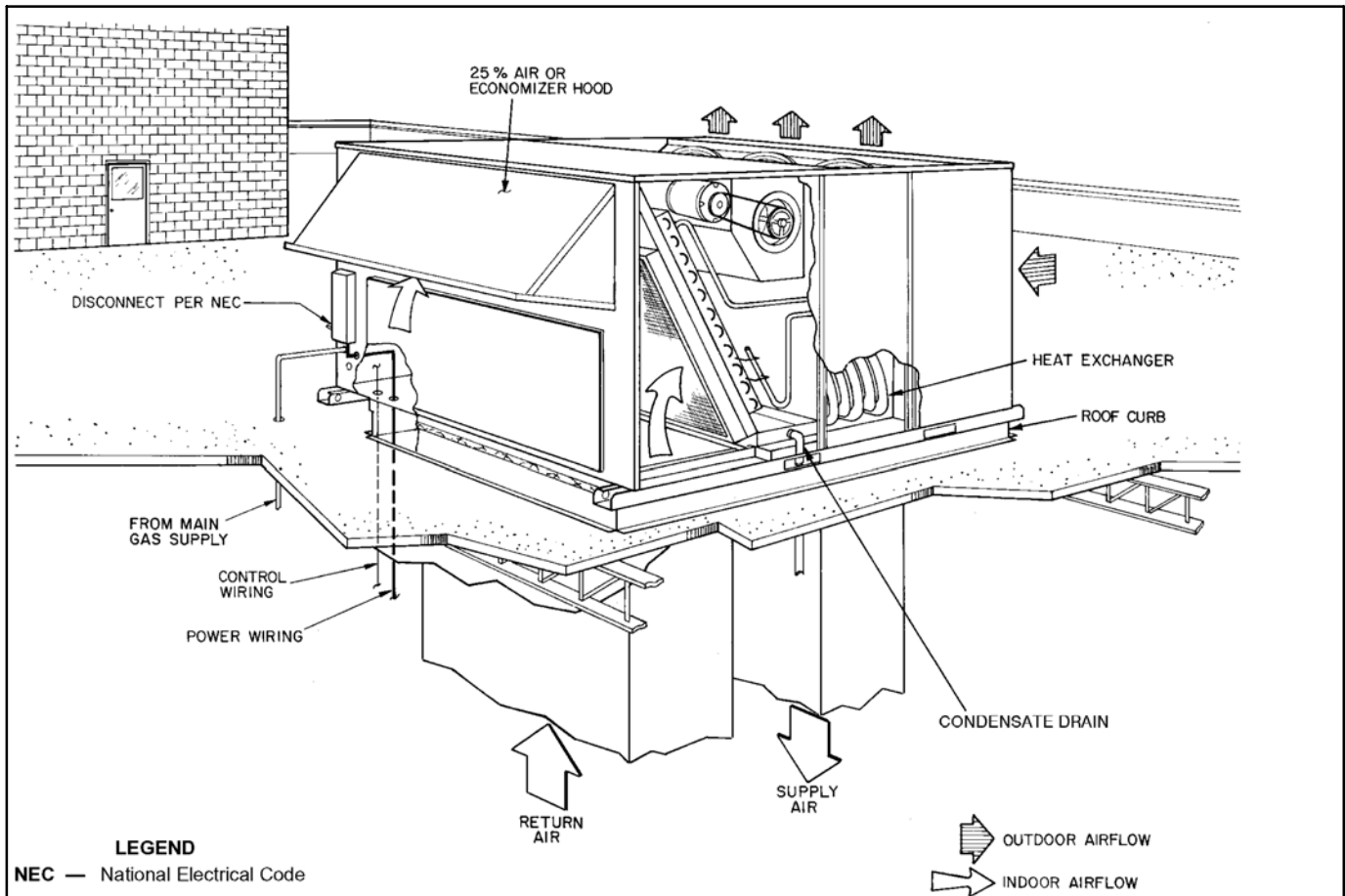


TYPICAL WIRING SCHEMATICS — PGH

Economizer Wiring - PGH155,180



TYPICAL PIPING AND WIRING — PGH (PGH155 Shown)



GUIDE SPECIFICATIONS — PGH155–180 SIZE UNITS

PACKAGED ROOFTOP ELECTRIC COOLING UNIT WITH GAS HEAT — CONSTANT VOLUME APPLICATION

HVAC GUIDE SPECIFICATIONS

SIZE RANGE: 12.5 to 15 TONS (PGH), NOMINAL (COOLING) 230,000 TO 360,000 BTUH, NOMINAL (INPUT HEATING) (GAS UNITS)

MODEL NUMBERS: PGH

PART 1 – GENERAL

1.01 SYSTEM DESCRIPTION

Unit is an outdoor rooftop mounted, electrically controlled heating and cooling unit utilizing scroll hermetic compressors for cooling duty and gas combustion for heating duty. Supply air shall be discharged downward or horizontally (with horizontal supply/return curb adapter assembly), as shown on contract drawings. Standard unit shall include a manual outdoor-air inlet.

1.02 QUALITY ASSURANCE

A. Unit shall be rated in accordance with ARI Standards 270 and 360 and all units shall be designed in accordance with UL Standard 1995.

NOTE: Size 300 units are beyond the scope of ARI certification guidelines.

B. Unit shall be designed to conform to ASHRAE 15.

C. Unit shall be ETL and ETL, Canada tested and certified in accordance with ANSI Z21.47 Standards as a total package.

D. Roof curb shall be designed to conform to NRCA Standards.

E. Insulation and adhesive shall meet NFPA 90A requirements for flame spread and smoke generation.

F. Unit casing shall be capable of withstanding 500-hour salt spray exposure per ASTM B117 (scribed specimen).

G. Unit shall be manufactured in a facility registered to ISO 9001:2000.

1.03 DELIVERY, STORAGE, AND HANDLING

Unit shall be stored and handled per manufacturer's recommendations.

PART 2 – PRODUCTS

2.01 EQUIPMENT (STANDARD)

A. General:

Each unit shall be a factory assembled, single-piece heating and cooling unit. Contained within the unit enclosure shall be all factory wiring, piping, controls, refrigerant charge (R–22), and special features required prior to field start-up.

B. Unit Cabinet:

1. Constructed of galvanized steel (G90 — 1.8 oz. of zinc per square foot of sheet metal), bonderized and primer-coated on both sides and coated with a baked polyester thermosetting powdercoating finish on the outer surface.

2. Indoor blower compartment interior surfaces shall be insulated with a minimum 1/2-in. thick, 1 lb density fiberglass insulation. Fiberglass insulation shall be bonded with a thermosetting resin (8 to 12% by weight nominal, phenol formaldehyde typical), and coated with an acrylic or other material that meets the NFPA 90 flame retardance requirements and has an "R" Value of 3.70. Aluminum foil-faced fiberglass insulation shall be used in the gas heat compartment.

3. Cabinet panels shall be easily removable for servicing. Cabinet panels are minimum 20 gage. Panels shall have 1/2-in. thick, 1.5-lb. density insulation.

4. Filters shall be accessible through an access panel.

5. Holes shall be provided in the base rails (minimum 12 gage) for rigging shackles to facilitate overhead rigging.

6. Unit shall contain a sloped drain pan, to prevent standing water from accumulating. Pan shall be fabricated of hot dipped zinc coated minimum spangle steel. Zinc coating shall be G90 designation according to ASTM Standard A653. Unit shall contain a factory-installed nonferrous main condensate drain connection.

C. Fans:

1. Indoor blower (evaporator fan):

a. Fan shall be belt driven. Belt drive shall include an adjustable pulley. The standard fan drive shall have a factory-installed low-medium external static pressure capable fan drive. The alternate fan drive option shall have a factory-installed external high static pressure capable fan drive.

b. Fan wheel shall be made from steel with a corrosion-resistant finish. It shall be a dynamically balanced, double-inlet type with forward-curved blades.

2. Condenser fans shall be of the direct-driven propeller type, with corrosion-resistant blades riveted to corrosion-resistant steel supports. They shall be dynamically balanced and discharge air upwards.

3. Induced-draft blower shall be of the direct-driven, single inlet, forward-curved, centrifugal type. It shall be made from steel with a corrosion-resistant finish and shall be dynamically balanced.

D. Compressor(s):

1. Fully hermetic, scroll type, internally protected.

2. Factory spring-shock mounted and internally spring mounted for vibration isolation.

3. On electrically and mechanically independent refrigerant circuits.

4. All compressors shall have 70 W crankcase heaters.

E. Coils:

1. Standard evaporator and condenser coils shall have aluminum plate fins mechanically bonded to seamless internally grooved copper tubes with all joints brazed.

2. Coils shall be leak tested at 150 psig and pressure tested at 450 psig.

F. Heating Section:

1. Induced-draft combustion type with energy saving direct-spark ignition system and redundant main gas valve.

2. a. The heat exchanger shall be of the tubular-section type constructed of a minimum of 20-gage steel coated with a nominal 1.2 mil aluminum-silicone alloy for corrosion resistance.

3. Copper-fin coils shall be constructed of copper fins mechanically bonded to copper tubes and copper tube sheets. Galvanized steel tube sheets shall not be acceptable. A polymer strip shall prevent coil assembly from contacting the sheet metal coil pan to minimize potential for galvanic corrosion between coil and pan. All copper construction shall provide protection in moderate coastal environments.

4. Burners shall be of the in-shot type constructed of aluminum-coated steel.

5. All gas piping shall enter the unit at a single location.

6. Gas piping shall be capable of being routed through the roof curb directly into unit.

GUIDE SPECIFICATIONS — PGH155–180 SIZE UNITS (cont.)

G. Refrigerant Components:

Refrigerant circuit components shall include:

1. Thermostatic expansion valve (TXV).
2. Filter driers.
3. Gage port and connections on suction, discharge, and liquid lines.

H. Filter Section:

Standard filter section shall consist of 2 sizes of factory-installed 2-in. thick throwaway fiberglass filters of commercially available sizes. Filters shall be approximately 10% efficient with an airtight pressure drop of approximately 0.07 in. wg (clean).

I. Controls and Safeties:

1. Unit Controls:

- a. Economizer control (optional).
- b. Capacity control (2-step).
- c. Unit shall be complete with self-contained low-voltage control circuit.

J. Safeties:

- a. Unit shall incorporate a solid-state compressor lockout which provides reset capability at the space thermostat, should any of the following safety devices trip and shut off compressor:
 - (1.) Compressor lockout protection provided for either internal or external overload.
 - (2.) Low-pressure switch.
 - (3.) Dual freezestats (evaporator coil).
 - (4.) High-pressure switch.
- b. Supply-air thermostat shall be located in the unit.
- c. Heating section shall be provided with the following minimum protections:
 - (1.) High-temperature limit switch.
 - (2.) Induced-draft motor speed sensor.
 - (3.) Flame rollout switch.
 - (4.) Flame proving controls.
 - (5.) Redundant gas valve.

K. Operating Characteristics:

1. Unit shall be capable of starting and running at 120°F ambient outdoor temperature per maximum load criteria of ARI Standard 360.
2. Unit with standard controls will operate in cooling down to an outdoor ambient temperature of 40°F.
3. Unit shall be provided with fan time delay to prevent cold air delivery (PGH155–180).

L. Electrical Requirements:

All unit power wiring shall enter unit cabinet at a single location.

M. Motors:

1. Compressor motors shall be cooled by refrigerant gas passing through motor windings and shall have line break thermal and current overload protection.
2. All fan motors shall have permanently lubricated, sealed bearings and inherent automatic-reset thermal overload protection or manual reset calibrated circuit breakers.
3. All indoor-fan motors 5 hp and larger shall meet the minimum efficiency requirements as established by the Energy Policy Act of 1992 (EPACT) effective October 24, 1997.

N. Special Features

1. Integrated Economizers

- a. Integrated integral modulating type capable of simultaneous economizer and compressor operation.

- b. Available as a field installed accessory in vertical supply/return configuration only.
- c. Includes all hardware and controls to provide cooling with outdoor air.
- d. Equipped with low-leakage dampers, not to exceed 2% leakage at 1 in. wg pressure differential.
- e. Capable of introducing up to 100% outdoor air.
- f. Economizer shall be equipped with a barometric relief damper.
- g. Designed to close damper(s) during loss-of power situations with spring return built into motor.
- h. Dry bulb outdoor-air temperature sensor shall be provided as standard. Outdoor air sensor set point is adjustable and shall range from 40° to 100° F. For the economizer, the return air sensor, indoor enthalpy sensor, and outdoor enthalpy sensor shall be provided as field installed accessories to provide enthalpy control, differential enthalpy control, and differential dry bulb temperature control.
- i. Economizer controller shall use a mixed air thermistor mounted on the evaporator fan housing to control economizer operation to a supply air temperature of 55° F.
- j. The economizer shall have a gear-driven parallel blade design.
- k. Economizer controller shall provide control of internal building pressure through its accessory power exhaust function. Factory set at 100%, with a range of 0% to 100%.
- l. Economizer Controller Occupied Minimum Damper Position Setting maintains the minimum airflow into the building during occupied period providing design ventilation rate for full occupancy (damper position during heating). A remote potentiometer may be used to override the set point.
- m. Economizer Controller Unoccupied Minimum Damper Position Setting – The economizer damper shall be completely closed when the unit is in the occupied mode.
- n. Economizer Controller IAQ/DCV Maximum Damper Position Setting – Setting the maximum position of the damper prevents the introduction of large amounts of hot or cold air into the space. This position is intended to satisfy the base minimum ventilation rate.
- o. Economizer controller IAQ/DCV control modulates the outdoor-air damper to provide ventilation based on the optional 2 to 10 vdc CO₂ sensor input.
- p. Compressor lockout sensor (opens at 35° F, closes at 50° F).
- q. Actuator shall be direct coupled to economizer gear, eliminating linkage arms and rods.
- r. Control LEDs:
 1. When the outdoor-air damper is capable of providing free cooling, the “Free Cool” LED shall illuminate.
 2. The IAQ LED indicates when the module is on the DCV mode.
 3. The EXH LED indicates when the exhaust fan contact is closed.
- s. Remote Minimum Position Control – A field-installed accessory remote potentiometer shall allow the outdoor-air damper to be opened or closed beyond the minimum position in the occupied mode for modified ventilation.

CONTROLS

OPERATING SEQUENCE, SIZE 072–120 UNITS

Cooling, Units Without Economizer

When thermostat calls for cooling, terminals G and Y1 are energized. The indoor-fan contactor (IFC) and compressor contactor are energized and indoor-fan motor, compressor, and outdoor fan starts. The outdoor-fan motor runs continuously while unit is cooling.

For units with 2 stages of cooling, if the thermostat calls for a second stage of cooling by energizing Y2, compressor contactor no. 2 (C2) is energized and compressor no. 2 starts.

Heating, Units Without Economizer

When the thermostat calls for heating, terminal W1 is energized. To prevent thermostat short-cycling, the unit is locked into the Heating mode for at least 1 minute when W1 is energized. The induced-draft motor is energized and the burner ignition sequence begins. The indoor (evaporator) fan motor (IFM) is energized 45 seconds after a flame is ignited. On units equipped for two stages of heat, when additional heat is needed, W2 is energized and the high-fire solenoid on the main gas valve (MGV) is energized. When the thermostat is satisfied and W1 is deenergized, the IFM stops after a 45-second time-off delay.

If there is a further demand for cooling (cooling second stage — Y2 is energized), then the control will bring on compressor stage 1 to maintain the mixed-air temperature set point. The Economizer damper will be open at maximum position. Economizer operation is limited to a single compressor.

Heating, Units With Economizer

NOTE: The units have 2 stages of heat.

When the thermostat calls for heating, power is sent to W1 on the IGC (integrated gas unit controller) board. An LED (light-emitting diode) on the IGC board will be on during normal operation. A check is made to ensure that the rollout switch and limit switch are closed and the induced-draft motor is running. The induced-draft motor is then energized, and when speed is proven with the hall effect sensor on the motor, the ignition activation period begins. The burners will ignite within 5 seconds.

If the burners do not light, there is a 22-second delay before another 5-second attempt. If the burners still do not light, this sequence is repeated for 15 minutes. After the 15 minutes have elapsed, if the burners still have not lit, heating is locked out. To reset the control, break 24-v power to the thermostat.

When ignition occurs the IGC board will continue to monitor the condition of the rollout and limit switches, the hall effect sensor, as well as the flame sensor. If the unit is controlled through a room thermostat set for fan auto., 45 seconds after ignition occurs, the indoor-fan motor will be energized (and the outdoor-air dampers will open to their minimum position). If for some reason the overtemperature limit opens prior to the start of the indoor fan blower, on the next attempt, the 45-second delay will be shortened to 5 seconds less than the time from initiation of heat to when the limit tripped. Gas will not be interrupted to the burners and heating will continue. Once modified, the fan on delay will not change back to 45 seconds unless power is reset to the control.

When additional heat is required, W2 closes and initiates power to the second stage of the main gas valve. When the thermostat is satisfied, W1 and W2 open and the gas valve closes, interrupting the flow of gas to the main burners. If the call for W1 lasted less than 1 minute, the heating cycle will not terminate until 1 minute after W1 became active. If the unit is controlled through a room thermostat set for fan auto., the indoor-fan motor will continue to operate for an additional 45 seconds then stop (and the outdoor-air dampers will close). If the overtemperature limit opens after the indoor motor is stopped within 10 minutes of

W1 becoming inactive, on the next cycle the time will be extended by 15 seconds. The maximum delay is 3 minutes. Once modified, the fan off delay will not change back to 45 seconds unless power is reset to the control.

When the thermostat is satisfied and W1 and W2 are deenergized, the IFM continues to run and the economizer damper then moves to the minimum position.

OPERATING SEQUENCE, PGH155,180

Cooling, Units Without Economizer

When thermostat calls for cooling, terminals G and Y1 are energized. The indoor (evaporator) fan contactor (IFC) and compressor contactor no. 1 (C1) are energized, and evaporator-fan motor (IFM), compressor no. 1 and condenser fan(s) start. The condenser-fan motor(s) runs continuously while unit is cooling. When the thermostat calls for a second stage of cooling by energizing Y2, compressor contactor no. 2 (C2) is energized and compressor no. 2 starts.

Heating, Units Without Economizer

When the thermostat calls for heating, power is sent to W on the IGC (integrated gas unit controller) board. An LED (light-emitting diode) on the IGC board will be on during normal operation. A check is made to ensure that the rollout switch and limit switch are closed. The induced-draft motor is then energized, and when speed is proven with the hall effect sensor on the motor, the ignition activation period begins. The burners will ignite within 5 seconds.

If the burners do not light, there is a 22-second delay before another 5-second attempt. If the burners still do not light, this sequence is repeated for 15 minutes. After the 15 minutes have elapsed, if the burners still have not lit, heating is locked out. To reset the control, break 24-v power to the thermostat.

When ignition occurs the IGC board will continue to monitor the condition of the rollout and limit switches, the hall effect sensor, as well as the flame sensor. If the unit is controlled through a room thermostat set for fan auto., 45 seconds after ignition occurs, the indoor-fan motor will be energized. If for some reason the overtemperature limit opens prior to the start of the indoor fan blower, on the next attempt, the 45-second delay will be shortened to 5 seconds less than the time from initiation of heat to when the limit tripped. Gas will not be interrupted to the burners and heating will continue. Once modified, the fan on delay will not change back to 45 seconds unless power is reset to the control.

When additional heat is required, W2 closes and initiates power to the second stage of the main gas valve. When the thermostat is satisfied, W1 and W2 open and the gas valve closes, interrupting the flow of gas to the main burners. If the call for W1 lasted less than 1 minute, the heating cycle will not terminate until 1 minute after W1 became active. If the unit is controlled through a room thermostat set for fan auto., the indoor-fan motor will continue to operate for an additional 45 seconds then stop. If the overtemperature limit opens after the indoor motor is stopped within 10 minutes of W1 becoming inactive, on the next cycle the time will be extended by 15 seconds. The maximum delay is 3 minutes. Once modified, the fan off delay will not change back to 45 seconds unless power is reset to the control.

An LED indicator is provided on the IGC to monitor operation. The IGC is located by removing the side panel and viewing the IGC through the view port located in the control box access panel. During normal operation, the LED is continuously on.

CONTROLS (cont.)

Cooling, Units With Economizer

When free cooling is not available, the compressors will be controlled by the zone thermostat. When free cooling is available, the outdoor-air damper is modulated by the Economizer control to provide a 50° to 55°F mixed-air temperature into the zone. As the mixed-air temperature fluctuates above 55° or below 50°F, the dampers will be modulated (open or close) to bring the mixed-air temperature back within control.

If mechanical cooling is utilized with free cooling, the outdoor-air damper will maintain its current position at the time the compressor is started. If the increase in cooling capacity causes the mixed-air temperature to drop below 45°F, then the outdoor-air damper position will be decreased to the minimum position. If the mixed-air temperature continues to fall, the outdoor-air damper will close. Control returns to normal once the mixed-air temperature rises above 48°F.

If optional power exhaust is installed, as the outdoor-air damper opens and closes, the power exhaust fans will be energized and deenergized.

If field-installed accessory CO₂ sensors are connected to the Economizer control, a demand controlled ventilation strategy will begin to operate. As the CO₂ level in the zone increases above the CO₂ set point, the minimum position of the damper will be increased proportionally. As the CO₂ level decreases because of the increase in fresh air, the outdoor-air damper will be proportionally closed.

For Economizer operation, there must be a thermostat call for the fan (G). If the unit is occupied and the fan is on, the damper will operate at minimum position. Otherwise, the damper will be closed.

When the Economizer control is in the occupied mode and a call for cooling exists (Y1 on the thermostat), the control will first check for indoor fan operation. If the fan is not on, then cooling will not be activated. If the fan is on, then the control will open the Economizer damper to the minimum position.

On the initial power to the Economizer control, it will take the damper up to 2¹/₂ minutes before it begins to position itself. Any change in damper position will take up to 30 seconds to initiate. Damper movement from full closed to full open (or vice versa) will take between 1¹/₂ and 2¹/₂ minutes.

If free cooling can be used as determined from the appropriate changeover command (switch, dry bulb, enthalpy curve, differential dry bulb, or differential enthalpy), then the control will modulate the dampers open to maintain the mixed-air temperature set point at 50° to 55°F.

If there is a further demand for cooling (cooling second stage – Y2 is energized), then the control will bring on compressor stage 1 to maintain the mixed-air temperature set point. The Economizer damper will be open at maximum position. Economizer operation is limited to a single compressor.

Heating, Units With Economizer

NOTE: The units have 2 stages of heat.

When the thermostat calls for heating, power is sent to W1 on the IGC (integrated gas unit controller) board. An LED (light-emitting diode) on the IGC board will be on during normal operation. A check is made to ensure that the rollout switch and limit switch are closed and the induced-draft motor is running. The induced-draft motor is then energized, and when speed is proven with the hall effect sensor on the motor, the ignition activation period begins. The burners will ignite within 5 seconds.

If the burners do not light, there is a 22-second delay before another 5-second attempt. If the burners still do not light, this sequence is repeated for 15 minutes. After the 15 minutes have elapsed, if the burners still have not lit, heating is locked out. To reset the control, break 24-v power to the thermostat.

When ignition occurs the IGC board will continue to monitor the condition of the rollout and limit switches, the hall effect sensor, as well as the flame sensor. If the unit is controlled through a room thermostat set for fan auto., 45 seconds after ignition occurs, the indoor-fan motor will be energized (and the outdoor-air dampers will open to their minimum position). If for some reason the overtemperature limit opens prior to the start of the indoor fan blower, on the next attempt, the 45-second delay will be shortened to 5 seconds less than the time from initiation of heat to when the limit tripped. Gas will not be interrupted to the burners and heating will continue. Once modified, the fan on delay will not change back to 45 seconds unless power is reset to the control.

When additional heat is required, W2 closes and initiates power to the second stage of the main gas valve. When the thermostat is satisfied, W1 and W2 open and the gas valve closes, interrupting the flow of gas to the main burners. If the call for W1 lasted less than 1 minute, the heating cycle will not terminate until 1 minute after W1 became active. If the unit is controlled through a room thermostat set for fan auto., the indoor-fan motor will continue to operate for an additional 45 seconds then stop (and the outdoor-air dampers will close). If the overtemperature limit opens after the indoor motor is stopped within 10 minutes of W1 becoming inactive, on the next cycle the time will be extended by 15 seconds. The maximum delay is 3 minutes. Once modified, the fan off delay will not change back to 45 seconds unless power is reset to the control.

When the thermostat is satisfied and W1 and W2 are deenergized, the IFM continues to run and the economizer damper then moves to the minimum position.