

# Water-Cooled Screw Chillers Water-sourced screw heat pumps 30XW/30XW-P 30XWH/30XWHP

Nominal cooling capacity: 273-1756 kW

Nominal heating capacity: 317-1989 kW

50 Hz



# CONTENTS

1 - INTRODUCTION	4
1.1 - Installation safety considerations	
1.2 - Equipment and components under pressure	
1.3 - Maintenance safety considerations	
1.4 - Repair safety considerations	
2 - PRELIMINARY CHECKS	Q
2.1 - Check equipment received	
2.2 - Moving and siting the unit	9
<b>3 - DIMENSIONS, CLEARANCES</b>	
3.2 - 30XW/30XWH- 1002-1552 – 30XW-P/30XWHP 1012-1464	
3.3 - 30XW/30XWH- 1652-1702 - 30XW-P/30XWHP 1612-1404	
4 - PHYSICAL AND ELECTRICAL DATA	
4.1 - Physical data, units without options 150, 5 and 6	
<ul><li>4.2 - Electrical data, units without options 150, 5 and 6</li><li>4.3 - Short-circuit stability current for all units</li></ul>	
4.4 - Compressor electrical data 30XW	
4.5 - Compressor usage per circuit (A, B)	
5 - ELECTRICAL CONNECTION	
<ul><li>5.1 - Power supply</li><li>5.2 - Voltage phase imbalance (%)</li></ul>	
5.3 - Power connection/disconnect switch	10 16
5.4 - Recommended wire sections	
5.5 - Power cable entry	
5.6 - Field control wiring	
5.7 - 24 and 230 V power reserve for the user	
6 - APPLICATION DATA	
6.1 - Operating limits for 30XW units	
6.2 - Minimum chilled water flow	
6.3 - Maximum chilled water flow	
6.4 - Condenser water flow rate	
6.5 - Standard and optional number of water passes	
<ul><li>6.6 - Evaporator and condenser water flow rates</li><li>6.7 - Variable flow evaporator</li></ul>	19 10
6.8 - System minimum water volume	
6.9 - Evaporator pressure drop curves	
6.10 - Condenser pressure drop curves	
7 - WATER CONNECTIONS	21
7.1 - Operating precautions	
7.2 - Water connections	
7.3 - Flow control	
7.4 - Evaporator and condenser water box bolt tightening	
7.5 - Operation of two units in master/slave mode	
8 - HEAT MACHINE UNITS 30XWH- AND 30XWHP	
8.1 - Physical data for Heat Machine units	
8.2 - Electrical data for Heat Machine units	
8.3 - Dimensions and clearances for Heat Machine units	
8.4 - Operating range for Heat Machine units	
8.5 - Operating modes for Heat Machine units	

9 - OPTION FOR HIGH CONDENSING TEMPERATURES (OPTION 150)	
9.1 - Physical data, units with option 150	
9.2 - Electrical data, units with option 150	
9.3 - Dimensions and clearances, units with option 150	
9.4 - Operating limits, units with option 150.	
10 - MEDIUM TEMPERATURE (OPTION 5) AND LOW TEMPERATURE (OPTION 6) GI	YCOL SOLUTION
OPTIONS	
10.1 - Physical data, units with options 5 and 6	
10.2 - Electrical data, units with options 5 and 6	
10.3 - Dimensions, clearances, units with option 5 and 6	
10.4 - Operating range, units with options 5 and 6	
10.5 - Minimum recommended evaporator flow rate with options 5 and 6	
10.6 - Nominal evaporator pressure drop with options 5 and 6	
11 - MAJOR SYSTEM COMPONENTS AND OPERATION DATA	
11.1 - Direct-drive twin-screw compressor with variable capacity slide valve	
11.2 - Pressure vessels.	
11.3 - High-pressure safety switch	
11.4 - Electronic expansion valve (EXV)	
11.5 - Moisture indicator	
11.6 - Filter drier	
11.7 - Sensors	
12 - OPTIONS	
13 - STANDARD MAINTENANCE	
13.1 - Level 1 maintenance	
13.2 - Level 2 maintenance	
13.3 - Level 3 (or higher) maintenance	
13.4 - Tightening of the electrical connections	
13.5 - Tightening torques for the main bolts and screws	
13.6 - Evaporator and condenser maintenance	
13.7 - Compressor maintenance	
14 - START-UP CHECKLIST FOR 30XW LIQUID CHILLERS (USE FOR JOB FILE)	

# This manual applies to the following four 30XW unit types:

- 30XW-- Standard-efficiency units
- 30XW-P High-efficiency units

#### and

- 30XWH- Heat Machine standard-efficiency units
- 30XWHP Heat Machine high-efficiency units

For the operation of the control please refer to the 30XA/30XW-Pro-Dialog control manual.

# **1 - INTRODUCTION**

The 30XW Aquaforce units are designed to cool water for the air conditioning of buildings and industrial processes.

Prior to the initial start-up of the 30XW units, the people involved in the on-site installation, start-up, operation, and maintenance of this unit should be thoroughly familiar with these instructions and the specific project data for the installation site.

The 30XW liquid chillers are designed to provide a very high level of safety during installation, start-up, operation and maintenance. They will provide safe and reliable service when operated within their application range.

They are designed for an operating life of 15 years by assuming a 75% utilisation factor; that is approximately 100,000 operating hours.

This manual provides the necessary information to familiarize yourself with the control system before performing start-up procedures. The procedures in this manual are arranged in the sequence required for machine installation, start-up, operation and maintenance.

Always ensure that all required safety measures are followed, including those in this document, such as: wearing protective clothing (gloves, safety glasses and shoes) using appropriate tools, employing qualified and skilled technicians (electricians, refrigeration engineers) and following local regulations.

To find out, if these products comply with European directives (machine safety, low voltage, electromagnetic compatibility, equipment under pressure etc.) check the declarations of conformity for these products.

# 1.1 - Installation safety considerations

Access to the unit must be reserved to authorised personnel, qualified and trained in monitoring and maintenance. The access limitation device must be installed by the customer (e.g. cut-off, enclosure).

After the unit has been received, when it is ready to be installed or reinstalled, and before it is started up, it must be inspected for damage. Check that the refrigerant circuit(s) is (are) intact, especially that no components or pipes have shifted (e.g. following a shock). If in doubt, carry out a leak tightness check and verify with the manufacturer that the circuit integrity has not been impaired. If damage is detected upon receipt, immediately file a claim with the shipping company.

# Carrier strongly recommends employing a specialised company to unload the machine.

# It is compulsory to wear personal protection equipment.

Do not remove the skid or the packaging until the unit is in its final position. These units can be moved with a fork lift truck, as long as the forks are positioned in the right place and direction on the unit. The units can also be lifted with slings, using only the designated lifting points marked on the unit.

Use slings or lifting beams with the correct capacity, and always follow the lifting instructions on the certified drawings supplied with the unit. Do not tilt the unit more than 15°.

Safety is only guaranteed, if these instructions are carefully followed. If this is not the case, there is a risk of material deterioration and injuries to personnel.

# Never cover any protection devices.

This applies to the relief valves (if used) in the refrigerant or heat transfer medium circuits, the fuse plugs and the pressure switches.

Ensure that the valves are correctly installed, before operating the unit.

# Classification and control

In accordance with the Pressure Equipment Directive and national usage monitoring regulations in the European Union the protection devices for these machines are classified as follows:

	Safety accessory*	Damage limitation accessory** in case of an external fire
Refrigerant side		
High-pressure switch	x	
External relief valve***		x
Rupture disk		x
Fuse plug		x
Heat transfer fluid side		
External relief valve****	x	

Classified for protection in normal service situations.

Classified for protection in abnormal service situations.
 The instantaneous over-pressure limited to 10% of the operating pressure does not apply to this abnormal service situation. The control pressure can be higher than the service pressure. In this case either the design temperature or the high-pressure switch ensures that the service pressure is not exceeded in normal service situations.

\*\*\*\* The classification of these relief valves must be made by the personnel that completes the whole hydronic installation.

If the relief valves are installed on a change-over manifold, this is equipped with a relief valve on each of the two outlets. Only one of the two relief valves is in operation, the other one is isolated. Never leave the change-over valve in the intermediate position, i.e. with both ways open (locate the control element in the stop position). If a relief valve is removed for checking or replacement please ensure that there is always an active relief valve on each of the change-over valves installed in the unit.

All factory-installed relief valves are lead-sealed to prevent any calibration change.

The external relief valves and the fuses are designed and installed to ensure damage limitation in case of a fire.

In accordance with the regulations applied for the design, the European directive on equipment under pressure and in accordance with the national usage regulations:

- These relief valves and fuses are not safety accessories but damage limitation accessories in case of a fire,
- The high pressure switches are the safety accessories.

The relief valve must only be removed if the fire risk is fully controlled and after checking that this is allowed by local regulations and authorities. This is the responsibility of the operator.

When the unit is subjected to fire, safety devices prevent rupture due to over-pressure by releasing refrigerant. The fluid may then be decomposed into toxic residues when subjected to the flame:

- Stay away from the unit
- Set up warnings and recommendations for personnel in charge to stop the fire.
- Fire extinguishers appropriate to the system and the refrigerant type must be easily accessible.

The external relief valves must in principle be connected to discharge pipes for units installed in a room. Refer to the installation regulations, for example those of European standards EN 378 and EN 13136.

They include a sizing method and examples for configuration and calculation. Under certain conditions these standards permit connection of several valves to the same discharge pipe. Note: Like all other standards these EN standards are available from national standards organisations.

These pipes must be installed in a way that ensures that people and property are not exposed to refrigerant leaks. These fluids may be diffused in the air, but far away from any building air intake, or they must be discharged in a quantity that is appropriate for a suitably absorbing environment.

It is recommended to install an indicating device to show if part of the refrigerant has leaked from the valve. The presence of oil at the outlet orifice is a useful indicator that refrigerant has leaked. Keep this orifice clean to ensure that any leaks are obvious.

The calibration of a valve that has leaked is generally lower than its original calibration. The new calibration may affect the operating range. To avoid a nuisance tripping or leaks, replace or re-calibrate the valve.

Periodic check of the relief valves: See paragraph 1.3 "Maintenance safety considerations".

Provide a drain in the discharge circuit, close to each relief valve, to avoid an accumulation of condensate or rain water.

Ensure good ventilation, as accumulation of refrigerant in an enclosed space can displace oxygen and cause asphyxiation or explosions.

Inhalation of high concentrations of vapour is harmful and may cause heart irregularities, unconsciousness, or death. Vapour is heavier than air and reduces the amount of oxygen available for breathing. These products cause eye and skin irritation. Decomposition products are hazardous.

# 1.2 - Equipment and components under pressure

The units are intended to be stored and operate in an environment where the ambient temperature must not be less than the lowest allowable temperature indicated on the nameplate. See section "11.2 - Pressure vessels".

# 1.3 - Maintenance safety considerations

Carrier recommends the following drafting for a logbook (the table below should not be considered as reference and does not involve Carrier responsibility):

Interventio	on	Name of the	Applicable	Verification
Date	Nature <sup>(1)</sup>	commissioning engineer	national regulations	Organism

(1) Maintenance, repairs, regular verifications (EN 378), leakage, etc.

Engineers working on the electric or refrigeration components must be authorized, trained and fully qualified to do so.

All refrigerant circuit repairs must be carried out by a trained person, fully qualified to work on these units. He must have been trained and be familiar with the equipment and the installation. All welding operations must be carried out by qualified specialists.

The insulation must be removed and heat generation must be limited by using a wet cloth.

Any manipulation (opening or closing) of a shut-off valve must be carried out by a qualified and authorised engineer. These procedures must be carried out with the unit shut-down.

NOTE: The unit must never be left shut down with the liquid line valve closed, as liquid refrigerant can be trapped between this valve and the expansion device. (This valve is situated on the liquid line before the filter drier box.)

During any handling, maintenance and service operations the engineers working on the unit must be equipped with safety gloves, glasses, shoes and protective clothing.

Never work on a unit that is still energized.

Never work on any of the electrical components, until the general power supply to the unit has been cut using the disconnect switch(es) in the control box(es).

If any maintenance operations are carried out on the unit, lock the power supply circuit in the open position ahead of the machine.

If the work is interrupted, always ensure that all circuits are still deenergized before resuming the work.

ATTENTION: Even if the unit has been switched off, the power circuit remains energized, unless the unit or circuit disconnect switch is open. Refer to the wiring diagram for further details. Attach appropriate safety labels.

#### Operating checks: IMPORTANT INFORMATION REGARDING THE REFRIGERANT USED:

• This product contains fluorinated greenhouse gas covered by the Kyoto protocol. Fluid type: R-134A Global Warming Potential (GWP): 1430

# **CAUTION:**

- 1. Prevent the release of fluorinated gas from the unit. Ensure that fluorinated gas is never released to the atmosphere during installation, maintenance or disposal. If a leak of fluorinated gas is detected, ensure the leak is stopped and repaired as quickly as possible.
- 2. Only a qualified service technician is allowed to access this product and to correct the fault.
- 3. Any handling of fluorinated gas contained in this product (e.g. removing the charge or topping up the gas) must comply with the F-Gas Directive (EC) No. 842/2006 concerning certain fluorinated greenhouse gases and any other applicable local legislation.
- 4. The gas recovery for recycling, regeneration or destruction is at customer charge.
- 5. The deliberate gas release is strictly not allowed.
- 6. Contact your local dealer or installer if you have any questions.
- Carry out periodic leak tests. In the European Union, article 2 of regulation (EU) No.517/2014 makes these mandatory and sets their frequency. The table below shows this frequency, as originally published in the regulation. Check whether an inspection frequency is also set by other regulations or standards applicable to your system (e.g. EN 378, ISO 5149, etc.).

A logbook must be established for the systems that require a tightness check. It should contain the quantity and the type of fluid present within the installation (added and recovered), the quantity of recycled fluid, the date and output of the leak test, the designation of the operator and its belonging company, etc.

# Leak test periodicity:

System WITHOUT leakage detection		No check	12 months	6 months	3 months
System WITH leakage detection		No check	24 months	12 months	6 months
CO <sub>2</sub> equivalent/ circuit	tonnes	< 5	5 ≤ charge 50	50 ≤ charge < 500	charge > 500
Refrigerant charge/circuit	kg of R134A	charge < 3.5	3.5 ≤ charge < 34.9	34.9 ≤ charge < 349.7	charge > 349.7

• During the life-time of the system, inspection and tests must be carried out in accordance with national regulations.

# Protection device checks (EN 378):

The safety devices must be checked on site once a year for safety devices (see chapter 11.3 - High-pressure safety switch), and every five years for external overpressure devices (external relief valves). The company or organisation that conducts a pressure switch test shall establish and implement a detailed procedure to fix:

- Safety measures
- Measuring equipment calibration
- Validating operation of protective devices
- Test protocols
- Recommissioning of the equipment.

Consult Carrier Service for this type of test. Carrier mentions here only the principle of a test without removing the pressure switch:

- Verify and and record the set-points of pressure switches and relief devices (valves and possible rupture discs)
- Be ready to switch-off the main disconnect switch of the power supply if the pressure switch does not trigger (avoid over-pressure or excess gas in case of valves on the high-pressure side with the recovery condensers)
- Connect a calibrated pressure gauge (the values displayed on the user interface may be inaccurate in an instant reading because of the scanning delay applied in the control)
- Neutralise the HP soft value
- Cut the condenser water flow
- Check the cut-off value
- Reactivate HP soft value
- Reactivate manually HP switch.

### CAUTION: If the test leads to replacing the pressure switch, it is necessary to recover the refrigerant charge, these pressure switches are not installed on automatic valves (Schraeder type).

At least once a year thoroughly inspect the protection devices (valves). If the machine operates in a corrosive environment, inspect the protection devices more frequently.

Ensure regularly that the vibration levels remain acceptable and close to those at the initial unit start-up.

Before opening a refrigerant circuit, purge and consult the pressure gauges.

Change the refrigerant when there are equipment failures, following a procedure such as the one described in NF E29-795 or carry out a refrigerant analysis in a specialist laboratory.

If the refrigerant circuit remains open for longer than a day after an intervention (such as a component replacement), the openings must be plugged and the circuit must be charged with nitrogen (inertia principle). The objective is to prevent penetration of atmospheric humidity and the resulting corrosion on the internal walls and on nonprotected steel surfaces.

### 1.4 - Repair safety considerations

### It is compulsory to wear personal protection equipment.

The insulation must be removed and warming up must be limited by using a wet cloth.

Before opening the unit always ensure that the circuit has been purged.

#### If work on the evaporator is required, ensure that the piping from the compressor is no longer pressurised (as the valve is not leaktight in the compressor direction.)

All installation parts must be maintained by the personnel in charge, in order to avoid material deterioration and injuries to people. Faults and leaks must be repaired immediately. The authorized technician must have the responsibility to repair the fault immediately. Each time repairs have been carried out to the unit, the operation of the protection devices must be re-checked.

Comply with the regulations and recommendations in unit and HVAC installation safety standards, such as: EN 378, ISO 5149, etc.

If a leak occurs or if the refrigerant becomes contaminated (e.g. by a short circuit in a motor) remove the complete charge using a recovery unit and store the refrigerant in mobile containers.

Repair the leak detected and recharge the circuit with the total R-134a charge, as indicated on the unit name plate. Certain parts of the circuit can be isolated. Only charge liquid refrigerant R-134a at the liquid line.

# Ensure that you are using the correct refrigerant type before recharging the unit.

Charging any refrigerant other than the original charge type (R-134a) will impair machine operation and can even lead to a destruction of the compressors. The compressors operating with this refrigerant type are lubricated with a synthetic polyolester oil.





Do not use oxygen to purge lines or to pressurize a machine for any purpose. Oxygen gas reacts violently with oil, grease, and other common substances.

Never exceed the specified maximum operating pressures. Verify the allowable maximum high- and low-side test pressures by checking the instructions in this manual and the pressures given on the unit name plate.

Do not use air for leak testing. Use only refrigerant or dry nitrogen.

Do not unweld or flamecut the refrigerant lines or any refrigerant circuit component until all refrigerant (liquid and vapour) has been removed from chiller. Traces of vapour should be displaced with dry air nitrogen. Refrigerant in contact with an open flame produces toxic gases.

The necessary protection equipment must be available, and appropriate fire extinguishers for the system and the refrigerant type used must be within easy reach.

# Do not siphon refrigerant.

Avoid contact with liquid refrigerant on the skin or splashing it into the eyes. Use safety goggles. Wash any spills from the skin with soap and water. If liquid refrigerant enters the eyes, immediately and abundantly flush the eyes with water and consult a doctor.

The accidental releases of the refrigerant, due to small leaks or significant discharges following the rupture of a pipe or an unexpected release from a relief valve, can cause frostbites and burns to personnel exposed. Do not ignore such injuries. Installers, owners and especially service engineers for these units must:

- Seek medical attention before treating such injuries.
- Have access to a first-aid kit, especially for treating eye injuries.

We recommend to apply standard EN 378-3 Annex 3.

# Never apply an open flame or live steam to a refrigerant container. Dangerous overpressure can result. If it is necessary to heat refrigerant, use only warm water.

During refrigerant removal and storage operations follow applicable regulations. These regulations, permitting condi-tioning and recovery of halogenated hydrocarbons under optimum quality conditions for the products and optimum safety conditions for people, property and the environment are described in standard NF E29-795.

Any refrigerant transfer and recovery operations must be carried out using a transfer unit. A 3/8" SAE connector on the manual liquid line valve is supplied with all units for connection to the transfer station. The units must never be modified to add refrigerant and oil charging, removal and purging devices. All these devices are provided with the units. Please refer to the certified dimensional drawings for the units.Do not re-use disposable (non-returnable) cylinders or attempt to refill them. It is dangerous and illegal. When cylinders are empty, evacuate the remaining gas pressure, and move the cylinders to a place designated for their recovery. Do not incinerate.

ATTENTION: Only use refrigerant R134a, in accordance with 700 AHRI (Air conditioning, Heating and Refrigeration Institute). The use of any other refrigerant may expose users and operators to unexpected risks.

Do not attempt to remove refrigerant circuit components or fittings, while the machine is under pressure or while it is running. Be sure pressure is at 0 kPa before removing components or opening a circuit. Do not attempt to repair or recondition any safety devices when corrosion or build-up of foreign material (rust, dirt, scale, etc.) is found within the valve body or mechanism. If necessary, replace the device. Do not install relief valves in series or backwards.

ATTENTION: No part of the unit must be used as a walk-way, rack or support. Periodically check and repair or if necessary replace any component or piping that shows signs of damage.

The refrigerant lines can break under the weight and release refrigerant, causing personal injury.

Do not climb on a machine. Use a platform, or staging to work at higher levels.

Use mechanical lifting equipment (crane, hoist, winch, etc.) to lift or move heavy components. For lighter components, use lifting equipment when there is a risk of slipping or losing your balance.

Use only original replacement parts for any repair or com-ponent replacement. Consult the list of replacement parts that corresponds to the specification of the original equip-ment.

Do not drain water circuits containing industrial brines, without informing the technical service department at the installation site or a competent body first.

Close the entering and leaving water shutoff valves and purge the unit water circuit, before working on the components installed on the circuit (screen filter, pump, water flow switch, etc.).

Do not loosen the water box bolts until the water boxes have been completely drained.

Periodically inspect all valves, fittings and pipes of the refrigerant and hydronic circuits to ensure that they do not show any corrosion or any signs of leaks.

It is recommended to wear ear defenders, when working near the unit and the unit is in operation.

# 2 - PRELIMINARY CHECKS

# 2.1 - Check equipment received

- Inspect the unit for damage or missing parts. If damage is detected, or if shipment is incomplete, immediately file a claim with the shipping company.
- Confirm that the unit received is the one ordered. Compare the name plate data with the order.
- The unit name plate must include the following information:
  - Version number
  - Model number
  - CE marking
  - Serial number
  - Year of manufacture and test date
  - Fluid being transported
  - Refrigerant used and refrigerant class
  - Refrigerant charge per circuit
  - Containment fluid to be used
  - PS: Min./max. allowable pressure (high and low pressure side)
  - TS: Min./max. allowable temperature (high and low pressure side)
  - Pressure switch cut-out pressures
  - Unit leak test pressure
  - Voltage, frequency, number of phases
  - Maximum current drawn
  - Maximum power input
  - Unit net weight
- Confirm that all accessories ordered for on-site installation have been delivered, and are complete and undamaged.

The unit must be checked periodically during its whole operating life to ensure that no shocks (handling accessories, tools etc.) have damaged it. If necessary, the damaged parts must be repaired or replaced. See also chapter 13 "Standard maintenance".

# 2.2 - Moving and siting the unit

### 2.2.1 - Moving

See chapter 1.1 "Installation safety considerations".

# CAUTION: Only use slings at the designated lifting points which are marked on the unit.

# 2.2.2 - Siting the unit

Always refer to the chapter "Dimensions and clearances" to confirm that there is adequate space for all connections and service operations. For the centre of gravity coordinates, the position of the unit mounting holes, and the weight distribution points, refer to the certified dimensional drawing supplied with the unit.

Typical applications of these units are in refrigeration systems, and they do not require earthquake resistance. Earthquake resistance has not been verified.

Before siting the unit check that:

- the permitted loading at the site is adequate or that appropriate strenghtening measures have been taken.
- the unit is installed level on an even surface (maximum tolerance is 5 mm in both axes).
- there is adequate space above the unit for air flow and to ensure access to the components.
- the number of support points is adequate and that they are in the right places.
- the location is not subject to flooding.

# CAUTION: Lift and set down the unit with great care. Tilting and jarring can damage the unit and impair unit operation.

# 2.2.3 - Checks before system start-up

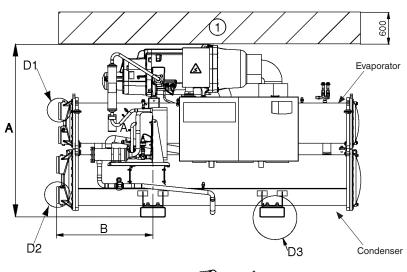
Before the start-up of the refrigeration system, the complete installation, including the refrigeration system must be verified against the installation drawings, dimensional drawings, system piping and instrumentation diagrams and the wiring diagrams.

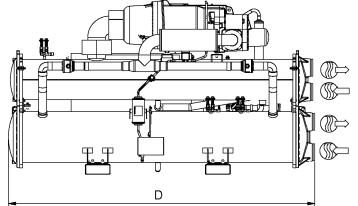
During the installation test national regulations must be followed. If no national regulation exists, standard EN 378 can be used as a guide.

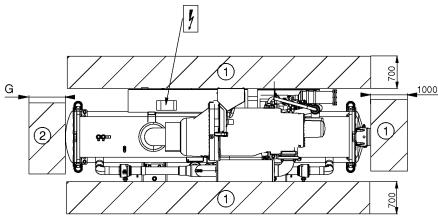
External visual installation checks:

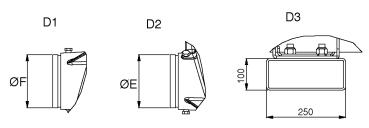
- Ensure that the machine is charged with refrigerant. Verify on the unit nameplate that the 'fluid being transported' is R-134a and is not nitrogen.
- Compare the complete installation with the refrigeration system and power circuit diagrams.
- Check that all components comply with the design specifications.
- Check that all protection documents and equipment provided by the manufacturer (dimensional drawings, P&ID, declarations etc.) to comply with the regulations are present.
- Verify that the environmental safety and protection and devices and arrangements provided by the manufacturer to comply with the regulations are in place.
- Verify that all document for pressure containers, certificates, name plates, files, instruction manuals provided by the manufacturer to comply with the regulations are present.
- Verify the free passage of access and safety routes.
- Check that ventilation in the plant room is adequate.
- Check that refrigerant detectors are present.
- Verify the instructions and directives to prevent the deliberate removal of refrigerant gases that are harmful to the environment.
- Verify the installation of connections.
- Verify the supports and fixing elements (materials, routing and connection).
- Verify the quality of welds and other joints.
- Check the protection against mechanical damage.
- Check the protection against heat.
- Check the protection of moving parts.
- Verify the accessibility for maintenance or repair and to check the piping.
- Verify the status of the valves.
- Verify the quality of the thermal insulation and of the vapour barriers.

# 3.1 - 30XW--/30XWH- 254-852 - 30XW-P/30XWHP 512-862



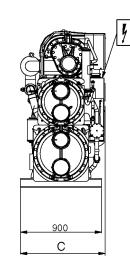






# NOTES:

- Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.
- For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.



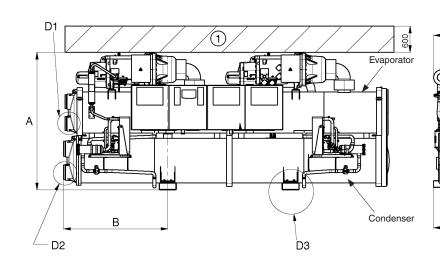
Dimensions in mm										
	Α	В	С	D	E	F	G			
Stan	dard-eff									
254	1567	800	928	2724	141.3		2600			
304	1567	800	928	2724	141.3	141.3	2600			
354	1567	800	928	2724	141.3	141.3	2600			
402	1693	810	936	2742	141.3	141.3	2600			
452	1693	810	936	2742	141.3	141.3	2600			
552	1693	810	936	2742	141.3	141.3	2600			
602	1693	810	936	2742	141.3	141.3	2600			
652	1848	968	1044	3059	168.3	168.3	2800			
702	1848	968	1044	3059	168.3	168.3	2800			
802	1848	968	1044	3059	168.3	168.3	2800			
852	1898	828	1044	2780	219.1	168.3	2600			
High	-efficien	icy units	s 30XW-	P/30XW	/HP					
512	1743	968	936	3059	168.3	168.3	2800			
562	1743	968	936	3059	168.3	168.3	2800			
712	1950	1083	1065	3290	219.1	219.1	3100			
812	1950	1083	1070	3290	219.1	219.1	3100			
862	1950	1083	1070	3290	219.1	219.1	3100			
Stan	dard-eff	iciency	units 30	0XW/3	0XWH- (	option 1	150)			
254	1567	800	928	2724	141.3	141.3	2600			
304	1567	800	928	2724	141.3	141.3	2600			
354	1567	800	928	2724	141.3	141.3	2600			
402	1693	810	936	2742	141.3	141.3	2600			
452	1693	810	936	2742	141.3	141.3	2600			
552	1693	810	936	2742	141.3	141.3	2600			
602	1693	810	936	2742	141.3	141.3	2600			
652	1868	968	1090	3059	168.3	168.3	2800			
702	1868	968	1090	3059	168.3	168.3	2800			
802	1868	968	1090	3059	168.3	168.3	2800			
852	1920	828	1090	2780	168.3	219.1	2600			
High	-efficien	cy units	s 30XW-	P/30XW	/HP (opt	ion 150	)			
512	1743	968	936	3059	168.3	168.3	2800			
562	1743	968	936	3059	168.3	168.3	2800			
712	1970	1083	1105	3290	219.1	219.1	3100			
812	1970	1083	1105	3290	219.1	219.1	3100			
862	1970	1083	1105	3290	219.1	219.1	3100			

#### Legend: All dimensions are given in mm.

(1) Required clearances for maintenance

- (2) Recommended space for tube removal
- Water inlet
- Water outlet



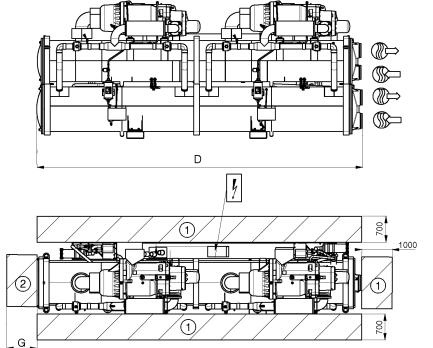


Ð	¥							
Q		. <b>f</b>						
	€₩	ľ						
U	) MC	2						
$\sim$		₹						
Y								
000								
900	-							
		Dimer	nsions i	n mm				
		Α	В	С	D	E	F	G
	Stand	lard-ef	ficiency	units 3		30XWH	-	
	1002	1870	950	1036	4025	219.1		3800
	1052	1870	950	1036	4025	219.1	168.3	3800
	1152	1925	950	1036	4025	219.1	219.1	3800
	1252	2051	1512	1162	4730	219.1	219.1	4500
	1352	2051	1512	1162	4730	219.1	219.1	4500
	1452	2051	1512	1162	4730	219.1	219.1	4500
	1552		1512	1162	4730	219.1	219.1	4500
			ncy unit					
	1012	1997	1512	1039	4730	219.1		4500
	1162	1997	1512	1039	4730	219.1	219.1	4500
	1314	2051	1512	1162	4730	219.1	219.1	4500
	1464	2051	1512	1162	4730	219.1	219.1	4500
			ficiency					
	1002	1870	950	1036	4025	219.1		
	1052	1870	950	1036	4025	219.1		3800
	1154	2925	950	1036	4025	219.1	219.1	
	1252	2071	1512	1202	4730	219.1		4500
	1352	2071	1512	1202	4730	219.1	219.1	4500
	1452	2071	1512	1202	4730	219.1	219.1	4500
	1552	2071	1512	1202	4730	219.1	219.1	4500
	-		ncy unit				-	
	1012	1997	1512	1039	4730	219.1		4500
	1162	1997	1512	1039	4730	219.1	219.1	4500
	1314	2071	1512	1202	4730	219.1	219.1	4500

**1464** 2071 1512 1202 4730 219.1 219.1 4500

ŀ

С



D2

		D3
	100	
$\mathbb{V}$	L	

250

- All dimensions are given in mm.
- Required clearances for maintenance
- Recommended space for tube removal
- Water inlet

(1)

(2)

4

- Water outlet
  - Power supply connection

# NOTES:

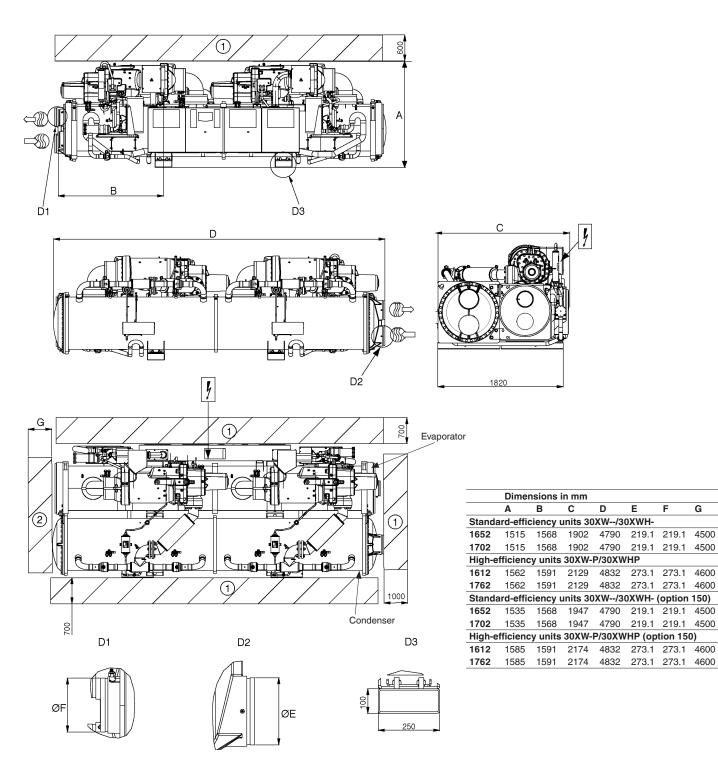
ØF

D1

• Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.

ØΕ

• For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.



#### **NOTES:**

- Drawings are not contractually binding. Before designing an installation, consult the certified dimensional drawings supplied with the unit or available on request.
- For the positioning of the fixing points, weight distribution and centre of gravity coordinates please refer to the dimensional drawings.

Legend:

All dimensions are given in mm.

- (1) Required clearances for maintenance
  - Recommended space for tube removal
- Water inlet

Water outlet



(2)

Power supply connection

# **4 - PHYSICAL AND ELECTRICAL DATA**

# 4.1 - Physical data, units without options 150, 5 and 6

Standard-efficiency units 30XW/30XWH		254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	1702
Sound levels - standard unit																					
Sound power level*	dB(A)	95	95	95	99	99	99	99	99	99	99	99	102	102	102	102	102	102	102	102	102
Sound pressure level at 1 m**	dB(A)	78	78	78	82	82	82	82	82	82	82	82	84	84	84	83	83	83	83	83	83
Sound levels - standard unit + option	ı 257***																				
Sound power level*	dB(A)	-	-	-	96	96	96	96	96	96	96	96	99	99	99	99	99	99	99	99	99
Sound pressure level at 1 m**	dB(A)	-	-	-	78	78	78	78	78	78	78	78	80	80	80	80	80	80	80	80	80
Dimensions - standard unit																					
0	mm	2724	2724	2724	2741	2741	2741	2741	3059	3059	3059	2780	4025	4025	4025	4730	4730	4730	4730	4790	4790
	mm	928	928	928	936	936	936	936	1040	1040	1040	1042	1036	1036	1036	1156	1156	1156	1156	1902	1902
	mm	1567	1567	1567	1692	1692	1692	1692	1848	1848	1848	1898	1870	1870	1925	2051	2051	2051	2051	1515	1515
	kg	2017	2036	2072		2575	2613	2644	3247	3266	3282	3492	5370	5408	5698	7066	7267	7305	7337	8681	8699
Compressors					screw o		,														
Circuit A		1	1	1	1	1	1	1	1	1	1	1	1	1 1	1 1	1 1	1 1	1 1	1 1	1 1	1 1
Circuit B Refrigerant**** - standard unit		- R-134	-	-	-	-	-	-	-	-	-	-		1							1
•	kg	84	a 80	78	82	82	82	82	145	140	135	140	85	85	105	120	115	110	105	195	195
	kg	-	80	70	02	02	02	02	145	140	100	140	85	85 85	105	120	115	110	105	195	195
Global Warming Potential (GWP)	ĸġ	-				_		-	-	-	-	_	00	05	105	120	115	110	105	195	195
	tonnes	120	114	112	117	117	117	117	207	200	193	200	122	122	150	172	164	157	150	279	279
circuit	tornies	120	114	112	117	117	,	,	207	200	150	200	122	122	150	172	104	157	150	215	215
Oil - standard unit		SW22	0																		
Circuit A	I	23.5	23.5	23.5	32	32	32	32	36	36	36	36	32	32	32	36	36	36	36	36	36
Circuit B	I	-	-	-	-	-	-	-	-	-	-	-	32	32	32	32	36	36	36	36	36
Capacity control		Touch	Pilot, e	electror	nic expa	unsion v	valves (	EXV)													
Minimum capacity	%	15	15	15	15	15	15	15	15	15	15	15	10	10	10	10	10	10	10	10	10
Evaporator		Multi-p	pipe flo	oded ty	ype																
Net water volume	I	50	56	61	70	70	70	70	109	109	109	98	182	182	205	301	301	301	301	354	354
Water connections (Victaulic)	in	5	5	5	5	5	5	5	6	6	6	6	6	6	8	8	8	8	8	8	8
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
Condenser		Multi-p	pipe flo	oded ty	ype																
Net water volume	I	55	55	55	76	76	76	76	109	109	109	137	193	193	193	340	340	340	340	426	426
	in	5	5	5	5	5	5	5	6	6	6	8	8	8	8	8	8	8	8	8	8
( )	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
High-efficiency units																					
30XW-P/30XWHP			512	5	562	71	2	812		862	10	12	1162	2	1314	14	64	1612	2	1762	
Sound levels - standard unit																					
Sound power level*	dl	B(A)	99	ę	99	99		99		99	10	2	102		102	10	2	102		102	
Sound pressure level at 1 m**	dl	B(A)	82	8	32	81		81		81	83		83		83	83		83		83	
Sound levels - standard unit + option		. ,																			
oounu ieveis - stanuaru unit + option	1 257***																				
Sound power level*	d	B(A)	96		96	96		96		96	99		99		99	99		99		99	
Sound power level* Sound pressure level at 1 m**	d		96 78		96 78	96 78		96 78		96 78	99 80		99 80		99 80	99 80		99 80		99 80	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit	d	B(A)	78		78	78		78		78	80		80		80	80		80		80	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length	dl dl	B(A)	78 3059		78 3059	78 329		78 3290		78 3290	80	30	80 4730	)	80 4730	80 47	30	80 4832		80 4832	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width	dl dl m m	B(A) B(A) Im Im	78 3059 936		78 3059 936	78 329 106	69	78 3290 1069		78 3290 1069	80 47 10	30 39	80 4730 1039	)	80 4730 1162	80 47 11	30 62	80 4832 2129	2	80 4832 2129	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height	di di m m m	B(A) B(A) Im Im	78 3059 936 1743		78 3059 936 1743	78 329 100 199	69 50	78 3290 1069 1950		78 3290 1069 1950	80 47 10 19	30 39 97	80 4730 1039 1997	) )	80 4730 1162 2051	80 47 11 20	30 62 51	80 4832 2129 1562		80 4832 2129 1562	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight****	dl dl m m	B(A) B(A) Im Im	78 3059 936 1743 2981		78 3059 936 1743 3020	78 329 100 199 39	69 50 12	78 3290 1069 1950 3947		78 3290 1069	80 47 10 19	30 39	80 4730 1039	) )	80 4730 1162	80 47 11 20	30 62	80 4832 2129		80 4832 2129	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors	di di m m m	B(A) B(A) Im Im	78 3059 936 1743 2981 Semi-	herme	78 3059 936 1743 3020 tic 06T	78 329 100 199 39 <sup>-</sup> screw o	69 50 12	78 3290 1069 1950 3947 ssors,	50 r/s	78 3290 1069 1950 3965	80 47 10 19 68	30 39 97	80 4730 1039 1997 6950	) ) )	80 4730 1162 2051 7542	80 47 11 20 77	30 62 51	80 4832 2129 1562 1091	0	80 4832 2129 1562 10946	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A	di di m m m	B(A) B(A) Im Im	78 3059 936 1743 2981 Semi- 1	therme	78 3059 936 1743 3020 tic 06T	78 329 106 199 399 screw o 1	69 50 12	78 3290 1069 1950 3947 ssors, 1	50 r/s	78 3290 1069 1950 3965	80 47 10 19 68 1	30 39 97	80 4730 1039 1997 6950	) ,	80 4730 1162 2051 7542 1	80 47 11 20 77 1	30 62 51	80 4832 2129 1562 1091	0	80 4832 2129 1562 10946	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B	di di m m m	B(A) B(A) Im Im	78 3059 936 1743 2981 Semi- 1 -	herme	78 3059 936 1743 3020 tic 06T	78 329 100 199 39 <sup>-</sup> screw o	69 50 12	78 3290 1069 1950 3947 ssors,	50 r/s	78 3290 1069 1950 3965	80 47 10 19 68	30 39 97	80 4730 1039 1997 6950	) ,	80 4730 1162 2051 7542	80 47 11 20 77	30 62 51	80 4832 2129 1562 1091	0	80 4832 2129 1562 10946	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit	dl dl m m kç	B(A) B(A) Im Im g	78 3059 936 1743 2981 Semi- 1 - R-134	ta ta	78 3059 936 1743 3020 tic 06T	78 329 100 199 399 screw o 1 -	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 -	50 r/s	78 3290 1069 1950 3965 1 -	80 47 10 19 68 1 1	30 39 97 72	80 4730 1039 1997 6950 1 1	)	80 4730 1162 2051 7542 1 1	80 47 11 20 77 1 1	30 62 51 52	80 4832 2129 1562 1091 1 1	0	80 4832 2129 1562 10946 1	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A	di di m m kç	B(A) B(A) Im Im Im <u>9</u> 9	78 3059 936 1743 2981 Semi- 1 - R-134 130	herme	78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 39 screw o 1 - 180	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 - 175	50 r/s	78 3290 1069 <u>1950</u> 3965 1 -	80 47 10 19 68 1 1 12	30 39 97 72 0	80 4730 1039 1997 6950 1 1 1 120	)	80 4730 1162 2051 7542 1 1 1 130	80 47 11 20 77 1 1 1 13	30 62 51 52 0	80 4832 2129 1562 1091 1 1 1 240	0	80 4832 2129 1562 10946 1 1 250	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B	dl dl m m kç	B(A) B(A) Im Im Im <u>9</u> 9	78 3059 936 1743 2981 Semi- 1 - R-134	ta ta	78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 399 screw o 1 -	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 -	50 r/s	78 3290 1069 1950 3965 1 -	80 47 10 19 68 1 1	30 39 97 72 0	80 4730 1039 1997 6950 1 1	)	80 4730 1162 2051 7542 1 1	80 47 11 20 77 1 1	30 62 51 52 0	80 4832 2129 1562 1091 1 1	0	80 4832 2129 1562 10946 1	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP)	di di m m لار در در در	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 -	herme	78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 39 screw o 1 - 180 -	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 - 175 -	50 r/s	78 3290 1069 1950 3965 1 - 170 -	80 47 10 19 68 1 1 12 12	30 39 97 72 0 0	80 4730 1039 1997 6950 1 1 1 120 120	)	80 4730 1162 2051 7542 1 1 130 150	80 47 11 20 77 1 1 1 13 13	30 62 51 52 0 0	80 4832 2129 1562 1091 1 1 1 240 240	0	80 4832 2129 1562 10946 1 1 250 250	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ	di di m m لار در در در	B(A) B(A) Im Im Im <u>9</u> 9	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186	herme	78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 39 screw o 1 - 180	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 - 175	50 r/s	78 3290 1069 <u>1950</u> 3965 1 -	80 47 10 19 68 1 1 12	30 39 97 72 0 0	80 4730 1039 1997 6950 1 1 1 120	)	80 4730 1162 2051 7542 1 1 1 130	80 47 11 20 77 1 1 1 13	30 62 51 52 0 0	80 4832 2129 1562 1091 1 1 1 240	0	80 4832 2129 1562 10946 1 1 250	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit	dl dl m m س kç kç kç kç	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186 SW22		78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 399 screw o 1 - 180 - 255	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 1 - 175 - 250	50 r/s	78 3290 1069 1950 3965 1 - 170 - 243	80 47 10 19 68 1 1 1 12 12 12 17	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 120 120 172	)	80 4730 1162 2051 7542 1 1 1 130 150 215	80 47 11 20 77 1 1 1 13 13 13 18	30 62 51 52 0 0 0	80 4832 2129 1562 1091 1 1 240 240 343	0	80 4832 2129 1562 10946 1 1 250 250 358	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A	dl dl m m m kç kç kç kç kç	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186		78 3059 936 1743 3020 tic 06T 1 130	78 329 100 199 39 screw o 1 - 180 -	69 50 12 compre	78 3290 1069 1950 3947 ssors, 1 - 175 -	50 r/s	78 3290 1069 1950 3965 1 1 - 170 - 243 36	80 47 10 19 68 1 1 12 12 12 17 32	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 120 120 172 32	)	80 4730 1162 2051 7542 1 1 1 1 30 150 215 36	80 47 11 20 77 1 1 1 1 3 13 13 13 36	30 62 51 52 0 0 0 6	80 4832 2129 1562 1091 1 1 240 240 343 36	0	80 4832 2129 1562 10946 1 1 250 250 358 36	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A Circuit B	dl dl m m س kç kç kç kç	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186 SW22 32 -		78 3059 936 1743 3020 tic 06T 1 130 186 32	78 329 100 199 39 screw o 1 - 180 - - 255 36 -	69 50 12 compre 0 7	78 3290 1069 1950 3947 ssors, 1 - 175 - 250 36 -	50 r/s	78 3290 1069 1950 3965 1 - 170 - 243	80 47 10 19 68 1 1 1 12 12 12 17	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 120 120 172	)	80 4730 1162 2051 7542 1 1 1 130 150 215	80 47 11 20 77 1 1 1 13 13 13 18	30 62 51 52 0 0 0 6	80 4832 2129 1562 1091 1 1 240 240 343	0	80 4832 2129 1562 10946 1 1 250 250 358	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circuit Oil - standard unit Circuit A Circuit B Capacity control	dl dl m m m kç kç kç kç l	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186 SW22 32 - Touch		78 3059 936 1743 3020 tic 06T 1 130 186 32 electror	78 329 100 199 39 5crew o 1 - 180 - 255 36 - - nic expa	69 50 12 compre 0 7 ansion	78 3290 1069 1950 3947 ssors, 1 - 175 - 250 36 - valves (	50 r/s	78 3290 1069 <u>1950</u> 3965 1 1 - - 243 36 -	80 47 10 19 68 1 1 1 12 12 12 17 32 32	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 1 120 120 172 32 32		80 4730 1162 2051 7542 1 1 1 1 30 150 215 36 32	80 47 11 20 77 1 1 1 13 13 13 18 36 36 36	30 62 51 52 0 0 6	80 4832 2129 1562 1091 1 1 240 240 343 36 36	0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circuit Oil - standard unit Circuit A Circuit B Capacity control Minimum capacity	dl dl m m m kç kç kç kç kç	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi-1 - R-134 130 - 186 SW22 32 32 - Touch 15		78 3059 936 1743 3020 tic 06T 1 130 130 186 32 electror 15	78 32! 100 19! 39 5crew ( 1 - 18( - - 25: 36 - - ic expa 15	69 50 12 compre 0 7 ansion	78 3290 1069 1950 3947 ssors, 1 - 175 - 250 36 -	50 r/s	78 3290 1069 1950 3965 1 1 - 170 - 243 36	80 47 10 19 68 1 1 12 12 12 17 32	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 120 120 172 32		80 4730 1162 2051 7542 1 1 1 1 30 150 215 36	80 47 11 20 77 1 1 1 1 3 13 13 13 36	30 62 51 52 0 0 6	80 4832 2129 1562 1091 1 1 240 240 343 36	0	80 4832 2129 1562 10946 1 1 250 250 358 36	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit B Capacity control Minimum capacity Evaporator	dl dl m m m kç kç kç kç l	B(A) B(A) Im Im Im J g g g g	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186 SW22 32 - Touch 15 Multi-	i construction i constructi construction i construction i construction i construc	78 3059 336 1743 3020 tic 06T 1 130 486 486 32 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	78 329 100 199 39 55crew ( 1 - 180 - 257 36 - - 15 36 - 15 7/pe	69 50 12 compre 0 7 7	78 3290 1069 1950 3947 1 - 175 - 250 36 - valves i 15	50 r/s	78 3290 1069 1950 3965 1 1 - - - 243 36 - - 15	800 47 10 19 68 1 1 1 12 12 12 12 17 32 32 32 32 10	30 39 97 72 0 0 2	80 4730 1039 1997 6950 1 1 120 120 172 32 32 32		80 4730 1162 2051 7542 1 1 1 1 30 150 215 36 32 10	80 47 11 20 77 1 1 1 13 13 13 13 18 36 36 36 36	30 62 51 52 0 0 0 6	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 10	0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 10	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit B Capacity control Minimum capacity Evaporator Net water volume	dl dl m m m kş kş kş kş kş l	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 Semi- 1 - R-134 130 - 186 SW22 32 - Touch 15 Multi- 101	i filosofia i filo	78 3059 336 57743 3020 tic 06T 1 1 3020 1 3020 1 3020 1 302 32	78 325 100 192 39 55crew ( 1 - 18( - 25) 36 - 25) 36 - 15 /pe 15/	69 50 12 compre 0 7 7	78 3290 1069 1950 3947 5 - 250 36 - - valves ( 15 154	50 r/s	78 3290 1069 1950 33965 1 - - - - - - - - - - - - - - - - - -	800 477 10 19 19 688 1 1 1 12 12 12 12 12 12 12 12 12 12 12	30 39 97 72 0 0 2	80 473C 1038 1997 695C 1 1 1 120 120 172 32 32 10 293		80 4730 1162 2051 7542 1 1 1 1 1 1 1 2 15 36 32 32 10 321	80 47 11 20 77 1 1 1 13 13 13 13 36 36 36 36 32	30 62 51 52 0 0 0 6	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 10 473	2 2 0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 10 473	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic)	dll dt m m m kg kg kg kg kg kg kg kg kg kg l in	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 5 Semi- 1 - R-134 130 - 186 SW22 32 - - Touch 15 Multi- 101 6	; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ; ;	78 3059 336 57743 3020 tic 06T 1 130 130 130 130 130 132 5 5 500ded ty 101 3	78 329 100 199 39 39 30 1 1 - - 180 - - 257 366 - - - - - - - - - - - - - - - - - -	69 50 12 compre 0 7 ansion 4	78 3290 1069 1950 3947 * * * 250 36 - * valves r 15 154 8	50 r/s	78 3290 1069 1950 33965 1 - - - - - - - - - - - - - - - - - -	800 477 10 19 19 688 1 1 1 12 12 12 12 177 32 32 32 10 0 29 8	30 39 97 72 0 0 0 2 2 3	80 473C 1038 1997 695C 1 1 1 1 200 120 172 32 32 10 293 8		80 4730 1162 2051 7542 1 1 1 1 1 1 1 1 2 15 36 32 32 10 321 8	80 47 11 20 77 1 1 1 13 13 13 13 13 36 36 36 36 36 32 8	30 62 51 52 0 0 0 6 6 1	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 36 10 473 10	0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 10 473 10	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT)	dl dl m m kş kş kş cuit ta l l l in in	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 Semi-1 1 - R-134 130 - R-134 130 - 8W22 32 - Touch 15 Multi- 101 6 3/8	i filosofie filo	78 3059 3059 30743 3020 tic 06T 1	78 329 100 199 39 39 50rew of 1 - - 180 - - 257 366 - - - - - - - - - - - - - - - - - -	69 50 12 compre 0 7 7 4	78 3290 1069 1950 3947 ssors, 1 - 175 - 250 36 - valves ( 15 154 8 3/8	50 r/s	78 3290 1069 1950 33965 1 - - - - - - - - - - - - - - - - - -	800 477 10 19 19 688 688 1 1 1 12 12 12 12 177 322 32 10 0 29 8 8 3/8	30 39 97 72 0 0 0 2 2 3 3	80 473C 1038 1997 695C 1 1 1 1 120 120 172 32 32 10 293 8 3/8		80 4730 1162 2051 7542 1 1 1 1 1 1 1 1 1 1 1 2 15 36 32 32 10 321 8 8 33/8	80 47 11 20 77 1 1 1 13 13 13 13 36 36 36 36 36 36 32 8 3/8	30 62 51 52 0 0 0 6 6 1 1 3	80 4832 2129 1562 1091 1 1 1 240 240 240 343 36 36 36 36 10 473 10 3/8	0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 10 473 10 3/8	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure	dl dl m m kş kş kş cuit ta l l l in in	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 Semi- 1 - - - - - - - - - - - - - - - - - -	i filosofie filo	78 3059 336 1743 3020 tic 06T 1 130 130 130 130 130 130 15 15 15 1000ded tŋ 101 13 33/8 1000	78 329 100 199 39 39 50rew o 1 - 180 - 255 366 - 255 366 - 150 8 3/8 3/8 3/8 3/8	69 50 12 compre 0 7 7 4	78 3290 1069 1950 3947 * * * 250 36 - * valves r 15 154 8	50 r/s	78 3290 1069 1950 33965 1 - - - - - - - - - - - - - - - - - -	800 477 10 19 19 688 688 1 1 1 12 12 12 12 177 322 32 10 0 29 8 8 3/8	30 39 97 72 0 0 0 2 2 3	80 473C 1038 1997 695C 1 1 1 1 200 120 172 32 32 10 293 8		80 4730 1162 2051 7542 1 1 1 1 1 1 1 1 2 15 36 32 32 10 321 8	80 47 11 20 77 1 1 1 13 13 13 13 36 36 36 36 36 36 32 8 3/8	30 62 51 52 0 0 0 6 6 1	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 36 10 473 10	0	80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 10 473 10	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure Condenser	dl dl m m kş kş kş cuit ta l l l in in	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 Semi- 1 - - - - - - - - - - - - - - - - - -	i Pilot, compipe floc	78 3059 336 1743 3020 tic 06T 1 130 130 130 130 130 130 130	78 329 100 199 39 39 50rew of 1 - - 180 - 257 36 - - 180 - - 257 36 - - 150 8 3/8 100 - 150 8 3/8 100 199 190 199 190 199 190 199 199 199	69 50 12 00 7 7 4 4 3000	78 3290 1069 1950 3947 - 175 - 250 36 - 15 154 8 3/8 1000	50 r/s	78 3290 1069 1950 3965 1 - - - - 243 36 - - 15 15 154 8 3/8 1000	800 477 100 199 688 1 1 12 12 12 12 12 12 12 12 12 12 12 12	30 39 97 72 0 0 0 2 2 3 3 3 00	80 4730 1038 1997 6950 1 1 1 1 1 1 200 172 32 32 10 293 8 3/8 1000		80 4730 1162 2051 7542 1 1 1 1 30 150 215 36 32 10 321 8 3/8 1000	80 47 11 20 77 1 1 13 13 13 13 13 36 36 36 36 36 36 36 32 8 3/8 10	30 62 51 52 0 0 0 6 6 1 1 3 00	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 36 10 473 10 3/8 1000		80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 36 36 473 10 3/8 1000	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (NPT) Max. water-side operating pressure Condenser Net water volume	dl dl m m kş kş kş kş kş kş kş kş kş kş kş kş kş	B(A) B(A) m m m g g g g g g g g g g onnes	78 3059 936 1743 2981 Semi- 1 - - - - - - - - - - - - - - - - - -	i Pilot, - Pipipe flot	78 3059 336 3743 3020 tic 06T 1 3030 1 3030 1 3030 1 3020 1 30 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 303 1 303 303 303 303 303 3	78 329 100 199 39 50rew o 1 - 180 - 257 36 - 257 36 - 150 8 8 3/8 100 (/pe 148	69 50 12 00 7 7 4 4 3000	78 3290 1069 1950 3947 1 - 175 - 250 36 - 15 154 8 3/8 1000 148	50 r/s	78 3290 1069 1950 3965 1 1 - 243 36 - 15 15 154 8 8 3/8 1000	800 477 100 199 688 1 1 1 12 12 12 12 12 12 12 12 12 12 12	30 39 97 72 0 0 0 2 2 3 3 3 00	80 4730 1039 1997 6950 1 1 1 1 120 120 172 32 32 10 293 8 3/8 1000 316		80 4730 1162 2051 7542 1 1 1 1 300 150 215 36 32 10 321 8 3/8 1000 340	80 47 11 20 77 1 1 13 13 13 13 13 13 36 36 36 36 36 36 36 36 36 36 36 36 36	30 62 51 52 0 0 0 6 6 1 1 3 00	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 36 10 473 10 3/8 1000 623		80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 36 36 36 36 37 378 10 378 1000 623	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure Condenser Net water volume Water connections (Victaulic)	dl dl m m kş kş kş kş kş kş kş kş kş kş kş kş kş	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 1 - R-134 130 - R-134 130 - R-134 130 - Touch 15 Multi- 101 6 3/8 1000 Multi- 103 6	i filosofie filo	78 3059 336 1743 3020 1743 3020 1743 3020 1743 3020 1743 1745 174	78 329 100 199 39 39 7 100 1 - 180 - 255 36 - 255 36 - 155 8 3/88 100 7/PE 148 8/100 148 100 7/PE	69 50 12 compre 0 0 7 7 4 4 3 00 8	78 3290 1069 19500 3947 58005, 1 1 - 250 36 - 250 36 - 15 154 8 3/8 1000 148 8	50 r/s	78 3290 1069 1950 3965 1 1 - 243 36 - 15 4 8 3/8 1000 148 8	800 477 10 19 9 688 688 1 1 1 12 12 12 12 17 322 322 10 29 8 3/8 3/8 10 31 8	30 39 97 72 0 0 2 2 3 3 3 000 6	80 4730 1038 1997 6950 1 1 1 120 120 172 32 32 10 293 8 3/8 1000 316 8		80 4730 1162 2051 7542 1 1 1 30 150 215 36 32 32 10 321 8 3/8 1000 340 8	80 47 11 20 77 1 1 1 13 13 13 13 13 36 36 36 36 10 32 8 37 (8 10 34 8	30 62 51 52 0 0 0 6 6 1 1 3 3000 0	80 4832 2129 1562 1091 1 1 1 240 240 240 343 36 36 36 36 36 10 473 10 000 623 10		80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 36 36 36 10 473 10 3/8 1000 623 10	
Sound power level* Sound pressure level at 1 m** Dimensions - standard unit Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - standard unit Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest circ Oil - standard unit Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure Condenser Net water volume	dl dr m m kg kg cuit to cuit to l l l in in kf l in in in in	B(A) B(A) Im Im Im Im Im Im Im Im Im Im Im Im Im	78 3059 936 1743 2981 Semi- 1 - - - - - - - - - - - - - - - - - -	i Pilot, c i Pilot, c i Pilot, c i Pilot, c i Pilot, c i Pilot, c i C i C i C i C i C i C i C i C	78 3059 336 3743 3020 tic 06T 1 3030 1 3030 1 3030 1 3020 1 30 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 3020 1 303 1 303 303 303 303 303 3	78 329 100 199 39 50rew o 1 - 180 - 257 36 - 257 36 - 150 8 8 3/8 100 (/pe 148	69 50 12 compre 0 0 7 7 4 4 5 00 8 3	78 3290 1069 1950 3947 1 - 175 - 250 36 - 15 154 8 3/8 1000 148	50 r/s	78 3290 1069 1950 3965 1 1 - 243 36 - 15 15 154 8 8 3/8 1000	800 477 10 19 9 688 688 1 1 1 12 12 12 12 12 12 12 12 12 12 12	30 39 97 72 0 0 2 2 3 3 3 000 6	80 4730 1039 1997 6950 1 1 1 1 120 120 172 32 32 10 293 8 3/8 1000 316		80 4730 1162 2051 7542 1 1 1 1 30 150 215 36 32 10 321 8 3/8 1000 340	80 47 11 20 77 1 1 1 13 13 13 13 13 36 36 36 36 36 30 10 32 8 3/£ 10 34 8 3/£	30 62 51 52 0 0 0 6 6 1 1 3 3000 0	80 4832 2129 1562 1091 1 1 1 240 240 343 36 36 36 36 10 473 10 3/8 1000 623		80 4832 2129 1562 10946 1 1 250 250 358 36 36 36 36 36 36 36 37 378 10 378 1000 623	

\* In dB ref=10<sup>-12</sup> W, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1.

\*\* In dB ref 20µPa, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).

\*\*\* Option 257 = Low noise level.

\*\*\*\* Weight shown is guideline only. Please refer to the unit nameplate.

#### 4.2 - Electrical data, units without options 150, 5 and 6

30XW/30XWH		254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	170
Power circuit																					
lom. power supply	V-ph-Hz	400-3	-50																		
/oltage range	V	360-4																			
Control circuit		24 V v	ia the b	ouilt-in t	ransform	ner															
Iominal start-up o		000	000						507	-07	507	507				507	-07		-07	507	
Circuit A	A	233	233	303	414	414	414	414	587	587	587	587	414	414	414	587	587	587	587	587	587
Circuit B Option 81	A A	-	-	-	-	-	-	-	-		-	-	414 558	414 574	414 574	414 747	587 780	587 801	587 819	587 819	587 819
Maximum start-up									-				550	574	5/4	/4/	700	001	013	015	013
Circuit A	A	233	233	303	414	414	414	414	587	587	587	587	414	414	414	587	587	587	587	587	58
Circuit B	A	-	-	-	-	-	-	-	-	-	-	-	414	414	414	414	587	587	587	587	58
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	631	656	656	829	882	904	938	938	93
Cosine phi																					
Nominal***		0.83	0.85	0.83	0.87	0.88	0.89	0.89	0.88	0.89	0.90	0.90	0.88	0.89	0.89	0.88	0.88	0.89	0.90	0.90	0.9
/laximum****		0.89	0.89	0.88	0.90	0.90	0.91	0.91	0.90	0.91	0.92	0.92	0.90	0.91	0.91	0.90	0.90	0.91	0.92	0.92	0.9
otal harmonic	%	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
listortion****																					
laximum power i	nput†																				
Circuit A	kW	76	89	97	128	135	151	151	184	200	223	223	150	151	151	184	184	200	223	223	22
Circuit B	kW	-	-	-	-	-	-	-	-	-	-	-	135	151	151	151	184	200	223	202	22
Option 81	kW	-	-	-	-	-	-	-	-	-	-	-	284	301	301	334	367	399	447	425	44
lominal current d	lrawn***																				
Circuit A	A	84	96	113	136	144	162	162	193	214	232	232	162	162	162	193	193	214	232	232	23
Circuit B	A	-	-	-	-	-	-	-	-	-	-	-	144	162	162	162	193	214	232	214	23
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	306	324	324	355	386	427	464	446	46
Aximum current	•	· ·			·	<i></i>		·		<b>.</b>	a = 1	a = ·			<b>.</b>				a - 1	o	-
Circuit A	A	123	145	160	206	217	242	242	295	317	351	351	242	242	242	295	295	317	351	351	35
Circuit B	A	-	-	-	-	-	-	-	-	-	-	-	217	242	242	242	295	317	351	317	35
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	459	484	484	537	590	634	702	668	70
laximum current				170	010	000	000	000	004	0.40	050	050	000	000	000	004	004	0.40	050	050	~-
Circuit A	A	138	162	178	218	230	260	260	304	340	358	358	260	260	260	304	304	340	358	358	35
Circuit B	A	-	-	-	-	-	-	-	-	-	-	-	230	260	260 520	260	304	340	358	340	35
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	490	520	520	564	608	680	716	698	71
laximum power in	•	•	-	07		110	100	104	170	100	005	005	100	100	100	170	170	100	007	007	00
Circuit A Circuit B	kW kW	67	79	87	114	118	133	134	173	183	205	205	133 118	133 133	133 133	173 133	173 173	183 183	207 207	207 185	20 20
	kW	-	-	-	-	-	-	-	-	-	-	-	251	265	265	305	346	365	207 414	391	20 41
Option 81		-	- ontion	- 150P+	-	-	-	-	-	-	-	-	251	205	205	305	340	305	414	391	41
Maximum current Dircuit A	A A	109	129	142	183	191	212	212	278	290	325	325	212	212	212	278	278	290	325	325	32
Circuit A	A	- 03	- 29	-	-	-	-	-	-	- 200	-	-	191	212	212	210	278	290 290	325 325	325 290	32
Option 81	A	-		-	-	-	-		-	-			403	424	424	490	556	580	650	615	65
													100	121	121	100	000	000	000	010	
ligh-efficiency un	nits																				
					-10	500		710	010		000	10	10	1100	4	014	140		1010	470	~~
				ļ	512	562		712	812		862	10	)12	1162	1	314	1464	4	1612	176	62
Power circuit			V-ph					712	812		862	10	)12	1162	1	314	1464	4	1612	176	62
BOXW-P/30XWHP Power circuit Nominal power sup				ı-Hz	400-3-5	0		712	812	!	862	10	)12	1162	1	314	1464	4	1612	176	62
Power circuit Nominal power sup /oltage range			V-ph V	ı-Hz	400-3-5 360-440	0	t-in tran				862	10	)12	1162	1	314	1464	4	1612	176	62
Power circuit Nominal power sup /oltage range Control circuit	ply			ı-Hz	400-3-5	0	t-in tran			!	862	10	)12	1162	1	314	1464	4	1612	170	62
Power circuit Jominal power sup /oltage range Control circuit Jominal start-up o	ply		V.	ı-Hz	400-3-5 360-440 24 V via	0 ) the buil	t-in tran	Isformer													
Power circuit Nominal power sup Yoltage range Control circuit Nominal start-up o Circuit A	ply		 	ı-Hz	400-3-5 360-440	0	t-in trar				<b>862</b>	4	14	414		587	587		587	58	7
Power circuit Iominal power sup Yoltage range Control circuit Iominal start-up o Circuit A Circuit B	ply		A A	ı-Hz	400-3-5 360-440 24 V via	0 ) the buil	t-in tran	isformer 587	58		587	4	14 14	414 414	Ę	587 114	587 587		587 587	58 58	7 7
Power circuit Jominal power sup foltage range Control circuit Jominal start-up of Circuit A Circuit B Diftion 81	ply current*		 	ı-Hz	400-3-5 360-440 24 V via	0 ) the buil	t-in tran	isformer 587	58		587	4	14	414	Ę	587	587		587	58	7 7
ower circuit lominal power sup oltage range ontrol circuit lominal start-up o circuit A ircuit B option 81 laximum start-up	ply current*		A A	ı-Hz	400-3-5 360-440 24 V via	0 ) the buil		isformer 587	58	7	587	4 <sup>-</sup> 4 55	14 14	414 414	5	587 114	587 587		587 587	58 58	7 7 9
ower circuit lominal power sup oltage range control circuit cominal start-up o circuit A option 81 laximum start-up circuit A	ply current*		A A A	n-Hz	400-3-5 360-440 24 V via 414 - -	0 the buil 414 - -		Isformer 587 - -	- 58' - -	7	587 - -	4 4 55 4	14 14 56	414 414 574	5	587 114 747	587 587 780		587 587 801	58 58 81	7 7 9 7
ower circuit Jominal power sup (oltage range control circuit Jominal start-up of Circuit A Circuit B Joption 81 Maximum start-up Circuit A Circuit B	ply current*		A A A A	n-Hz	400-3-5 360-440 24 V via 414 - - 414	0 ) the buil 414 - - 414		587 - - 587	- - - 58'	7	587 - - 587	4 4 55 4 4	14 14 56 14	414 414 574 414	5 2 7 7	587 414 747 587	587 587 780 587		587 587 801 587	58 58 81 58	7 7 9 7 7
Power circuit Jominal power sup foltage range Control circuit Jominal start-up o	ply current*		A A A A A	n-Hz	400-3-5 360-440 24 V via 414 - - 414 -	0 ) <u>the buil</u> 414 - - - 414 -		587 - 587 - 587 -	- - - - 58' -	7	587 - - 587 -	4 4 55 4 4	14 14 56 14 14	414 414 574 414 414	5 2 7 7	587 114 747 587 114	587 587 780 587 587		587 587 801 587 587 587	58 58 81 58 58	7 7 9 7 7
ower circuit lominal power sup loftage range control circuit lominal start-up of circuit A circuit B Dotion 81 laximum start-up circuit B Dircuit B Dotion 81 cosine phi	ply current*		A A A A A	1-Hz	400-3-5 360-440 24 V via 414 - - 414 -	0 ) <u>the buil</u> 414 - - - 414 -		587 - 587 - 587 -	- - - - 58' -	7	587 - - 587 -	4 4 5: 4 4 6	14 14 56 14 14	414 414 574 414 414	5	587 114 747 587 114	587 587 780 587 587		587 587 801 587 587 587	58 58 81 58 58	7 7 9 7 7 8
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 osine phi ominal***	ply current*		A A A A A	1-Hz	400-3-5 360-440 24 V via 414 - - 414 - -	0 ) the buil 414 - - 414 - - -	)	587 - - 587 - 587 - -	- - - 58' - - -	7 7 9	587 - - 587 - -	4 4 5 4 4 6 0	14 14 56 14 14 31	414 414 574 414 414 656	5 2 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	587 114 747 587 114 329	587 587 780 587 587 882	3	587 587 801 587 587 587 904	58 58 81 58 58 58 93	7 7 9 7 7 8
ower circuit lominal power sup oltage range control circuit iominal start-up of circuit A circuit B laximum start-up ircuit A circuit B option 81 cosine phi lominal*** laximum**** otal harmonic disto	current*		A A A A A	1-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88	0 ) <u>the buil</u> 414 - - 414 - - 0.85	)	587 - 587 - 587 - - 0.88	- - - 58' - - - 0.8	7 7 9	587 - - 587 - - 0.90	4 4 5 4 4 6 0	14 14 56 14 14 31 86 89	414 414 574 414 414 656 0.87	5 2 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	587 414 747 587 414 329 0.88	587 587 780 587 587 882 0.88	3	587 587 801 587 587 904 0.89	58 58 81 58 58 93 0.5	7 7 9 7 7 8
Tower circuit Jominal power sup Joltage range Control circuit Jominal start-up of Circuit A Circuit B Joption 81 <b>Jaximum start-up</b> Circuit A Circuit B Doption 81 <b>Josine phi</b> Josine phi Josine phi Josine dista Maximum**** Jaximum power i	current*		V A A A A A A X M	h-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88 0.90 0	0 the buil 414 - - 414 - 0.85 0.90 0	)	587 - 587 - 587 - - 0.88 0.90 0	- - - - - - - - - - - - - - - 0.8 0.9	7 7 9 1	587 - - - - 0.90 0.92 0	4 4 5 4 4 6 6 0 0 0 0 0 0	14 14 56 14 14 31 86 89	414 414 574 414 414 656 0.87 0.90 0		587 114 747 587 114 329 0.88 0.90 0	587 587 780 587 587 587 882 0.88 0.90 0	3	587 587 801 587 587 904 0.89 0.91 0	58 58 81 58 93 0.9 0.9 0.9 0.9	7 7 9 7 7 8 90 90
Power circuit Iominal power sup (oltage range Control circuit Iominal start-up of Circuit A Circuit B Option 81 Circuit A Circuit B Option 81 Cosine phi Iominal*** Aaximum**** Total harmonic dister Maximum power in Circuit A	current*		V A A A A A A KW	h-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88 0.90 0 135	0 ) the buil 414 - - 414 - - 0.88 0.90	)	587 - - 587 - - - - 0.88 0.90 0 184	- - - - - - - - - - - - - - - - 0.8 0.9 0 - 200	7 7 9 1	587 - - 587 - - 0.90 0.92 0 223	4 4 5 4 4 4 6 0 0 0 0 0 1	14 14 56 14 14 31 86 89 34	414 414 574 414 414 656 0.87 0.90 0 151		587 114 747 587 114 329 0.88 0.90 0	587 587 780 587 587 587 882 0.88 0.90 0 184	3	587 587 801 587 587 904 0.89 0.91 0 200	58 58 58 58 58 93 0.9 0.9 0.9 0.9 0 22	7 7 9 7 7 8 90 92 3
Tower circuit Jominal power sup (oltage range Control circuit Jominal start-up of Dircuit A Dircuit B Dircuit B Dircuit A Dircuit B Doption 81 Cosine phi Jominal*** Maximum**** Otal harmonic dister Maximum power in Dircuit B	current*		V A A A A A A A KW kW	h-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88 0.90 0	0 the buil 414 - 414 - 0.85 0.90 0	)	587 - 587 - 587 - - 0.88 0.90 0	- - - - - - - - - - - - - - - 0.8 0.9	7 7 9 1	587 - - - - 0.90 0.92 0	4 4 5 4 4 6 0 0 0 0 0 1 1 1	14 14 56 14 14 31 86 89 34 34	414 414 574 414 414 656 0.87 0.90 0 151 151		587 114 747 587 114 329 0.88 0.90 0 184 151	587 587 780 587 587 882 0.88 0.90 0 0 184 184	3	587 587 801 587 587 904 0.89 0.91 0 200 200	58 58 58 58 58 93 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9	7 7 9 7 7 8 90 90 92 3 3
Tower circuit Jominal power sup (oltage range Control circuit Jominal start-up of Circuit A Circuit B Doption 81 Aaximum start-up Circuit B Doption 81 Jominal*** Jaximum r**** Taximum power in Circuit A Circuit B Dircuit A Dircuit B Dircuit A Dircuit B Dircuit B Di	ply current* o current** portion**** nput†		V A A A A A A KW	n-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88 0.90 0 135	0 the buil 414 - 414 - 414 - 0.85 0.90 0 151	)	587 - - 587 - - - - 0.88 0.90 0 184	- - - - - - - - - - - - - - - - 0.8 0.9 0 - 200	7 7 9 1	587 - - 587 - - 0.90 0.92 0 223	4 4 5 4 4 6 0 0 0 0 0 1 1 1	14 14 56 14 14 31 86 89 34	414 414 574 414 414 656 0.87 0.90 0 151		587 114 747 587 114 329 0.88 0.90 0	587 587 780 587 587 587 882 0.88 0.90 0 184	3	587 587 801 587 587 904 0.89 0.91 0 200	58 58 58 58 58 93 0.9 0.9 0.9 0.9 0 22	7 7 9 7 7 8 90 90 92 3 3
Tower circuit lominal power sup loftage range control circuit lominal start-up of circuit A circuit B laximum start-up loricuit A cosine phi lominal**** lotal harmonic disto laximum power in circuit A circuit B circuit C circuit B circuit Circuit B circuit B circuit Circuit B circuit B circuit B circuit Circuit B circuit Circuit B circuit Circuit B circuit Circuit B circuit Circuit B circuit Circuit Circui	ply current* o current** portion**** nput†		V A A A A A A A K W K W K W K W	n-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - -	0 the buil 414 - - 0.85 0.90 0 151 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - -	- - - - - - - 0.8 0.9 0 - - - - -	7 7 9 1	587 - - 587 - - 0.90 0.92 0 223 - -	4 4 4 4 6 0. 0. 0 0 1 1 1 1 2	14 14 56 14 14 31 86 89 34 34 67	414 414 574 414 414 656 0.87 0.90 0 151 151 301		587 114 747 587 114 329 0.88 0.90 0 184 151 334	587 587 780 587 587 882 0.88 0.90 0 184 184 367	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399	58 58 81 58 93 0.5 0 0 22 22 44	7 7 9 7 8 90 90 92 3 3 7
ower circuit lominal power sup oltage range control circuit lominal start-up of circuit A Circuit B Dircuit B Dircuit B Dircuit B Dircuit B Dircuit A Circuit B Dircuit A Circuit B Dircuit A Dircuit A Dircuit A Dircuit A	ply current* o current** portion**** nput†		V A A A A A A K W k W k W K W K W K K K K K K K K K K	n-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - - - 144	0 the buil 414 - - 414 - - 0.83 0.90 0 151 - - 162	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193	58 - - - - - 0.8 0 0 200 - - - 210	7 7 9 1	587 - - - - - 0.90 0.92 0 223 - - 232	4 4 4 4 6 3 0. 0. 0. 0. 0. 0. 0. 0. 11 11 20 14	14 14 56 14 14 31 86 89 34 34 67 44	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193	587 587 780 587 587 882 0.88 0.90 0 184 184 367 193	3	587 587 801 587 587 904 0.91 0 200 200 200 399 214	58 58 81 58 93 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0 0 22 22 22 24 4 23	7 7 9 7 8 90 90 92 3 3 7 2
Tower circuit lominal power sup foltage range control circuit lominal start-up of circuit A circuit B option 81 laximum start-up circuit A circuit B option 81 lominal*** faximum power in fircuit A circuit B option 81 lominal current d circuit A circuit B option 81 lominal current d circuit A	ply current* o current** portion**** nput†		V A A A A A A KW KW KW KW KW KW	h-Hz	400-3-5 360-440 24 V via 414 - - 414 - - 0.88 0.90 0 135 - - - 144 -	0 the buil 414 - 414 - 414 - 0.85 0.90 0 151 - - 162 -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 -	58° - - - - - - - 0.8 0.9 0 0 200 - - - 210 -	7 7 9 1	587 - - 587 - - 0.90 0.92 0 223 - - 232 -	4 4 4 4 6 6 0 0 0 0 1 1 1 1 2 1 1 1 1 1	14 14 56 14 14 31 86 89 34 34 67 44	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162		587 414 747 587 414 329 0.88 0.90 0 184 151 334	587 587 780 587 587 587 882 0.88 0.90 0 184 184 367 193 193	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 214	58 58 58 93 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9	7 7 9 7 7 8 90 90 92 3 3 7 2 2
Tower circuit lominal power sup loltage range control circuit lominal start-up of circuit A circuit B Dircuit B Dircuit A Circuit B Dircuit B Dircuit B Dircuit A Circuit A Circuit A Circuit A Circuit A Circuit A Circuit A Circuit A Circuit A Circuit A Dircuit B Dircuit B	ply current* o current** ortion**** nput†		V A A A A A A K W k W k W K W K W K K K K K K K K K K	h-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - - - 144	0 the buil 414 - - 414 - - 0.85 0.90 0 151 - - 162	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193	58 - - - - - 0.8 0 0 200 - - - 210	7 7 9 1	587 - - - - - 0.90 0.92 0 223 - - 232	4 4 4 4 6 6 0 0 0 0 1 1 1 1 2 1 1 1 1 1	14 14 56 14 14 31 86 89 34 34 67 44	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193	587 587 780 587 587 882 0.88 0.90 0 184 184 367 193	3	587 587 801 587 587 904 0.91 0 200 200 200 399 214	58 58 81 58 93 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0 0 22 22 22 24 4 23	7 7 9 7 7 8 90 90 92 3 3 7 2 2
ower circuit lominal power sup ioltage range control circuit iominal start-up of ircuit A ircuit B bption 81 laximum start-up fircuit A ircuit B bption 81 lominal*** laximum for a laximum power in ircuit A ircuit B bption 81 lominal current d ircuit A ircuit B bption 81 lominal current d ircuit B bption 81 lominal current d	ply current* o current** ortion**** nput†		V A A A A A A KW KW KW KW KW A A A A	h-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - - - 144 - -	0 the buil 414 - 414 - - 0.88 0.9( 0 151 - 162 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - -	58 - - - - - - 0.8 0.9 0 - - - - - - - - - - - - - - - - - -	7 7 9 1 1	587 - - 587 - - 0.90 0.92 0 223 - - - 232 - - -	4 4 4 4 6 0 0 0 0 0 1 1 1 1 1 1 1 1 1 1 1 2 1 4 1 4 1 2 1 2	14 14 14 14 31 86 89 34 34 67 44 44 88	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355	587 587 780 587 587 882 0.88 0.90 0 184 184 367 193 386	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 214 427	58 58 58 93 0.5 0 0 22 22 22 22 22 24 44 23 23 46	7 7 9 7 7 8 90 92 3 3 7 2 2 4
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B ption 81 laximum start-up ircuit A ircuit B option 81 osine phi ominal*** laximum r*** otal harmonic disto laximum power in ircuit A ircuit B ption 81 ominal current d ircuit B ircuit B ircuit B ircuit B laximum current ircuit A	ply current* o current** ortion**** nput†	 	V A A A A A A KW kW kW kW kW A A A A	h-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - - - 144 - 217	0 the buil 414 - 414 - 0.88 0.9( 0 151 - 162 - 242	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295	58 - - - - - 0.8 0.9 0 - - 200 - - 210 - - - - - - - - - - - - - - - - - - -	7 7 9 1 1	587 - - - - 0.90 0.92 0 223 - - 232 - - - 351	4 4 4 4 6 6 0 0 0 0 1 1 1 2 1 1 1 2 1 2	14 14 56 14 14 31 86 89 34 34 67 44 44 88 81 17	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295	587 587 780 587 587 882 0.86 0.90 0 184 184 367 193 386 295	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 399 214 214 214 427 317	58 58 58 93 0.5 0 0 22 24 44 23 23 46 35	7 7 9 7 7 8 90 90 92 3 3 7 7 2 2 4 1
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 osine phi ominal**** bata harmonic diste laximum power in ircuit B uption 81 ominal current d ircuit B uption 81 laximum current d ircuit B uption 81 laximum current ircuit B uption 81 laximum current ircuit B	ply current* o current** ortion**** nput†		V A A A A A A A KW KW KW KW KW KW A A A A	H-Hz	400-3-5 360-440 24 V via 414 - - - - 0.88 0.90 0 135 - - - 144 - - - 217 -	0 the buil 414 - 414 - 414 - 0.85 0.90 0 151 - 162 - - 242 -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295 -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 1	587 - - 587 - - 0.90 0.92 0 223 - - 232 - - - 351 -	44 45 44 46 63 0. 0. 0. 0. 0. 0. 13 15 20 14 14 24 22 2	14 14 56 14 14 31 86 89 34 34 67 44 44 88 17 17	414 414 574 414 414 656 0.87 0.90 0 151 151 151 301 162 162 324 242 242		587 414 747 587 414 329 0.88 0.90 0 184 151 334 193 162 355 295 242	587 587 780 587 587 587 882 0.88 0.90 0 184 184 367 193 193 386 295 295	3	587 587 587 587 904 0.89 0.91 0 200 200 399 214 214 427 317 317	58 58 58 93 0.5 0.5 0 0 22 22 44 23 23 46 35 35	7 7 9 7 7 8 90 90 3 3 7 2 2 4 1 1
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 laximum **** otal harmonic diste laximum power in ircuit B uption 81 ominal current d ircuit A ircuit B uption 81 laximum current ircuit A ircuit A ircuit A ircuit A ircuit B uption 81	ply current* ocurrent** ortion**** nput† Irawn*** drawn (Ur	,.	V A A A A A A A KW kW kW kW KW A A A A A A A A	h-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 135 - - - 144 - 217	0 the buil 414 - 414 - 0.88 0.9( 0 151 - 162 - 242	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295	58 - - - - - 0.8 0.9 0 - - 200 - - 210 - - - - - - - - - - - - - - - - - - -	7 7 9 1 1	587 - - - - 0.90 0.92 0 223 - - 232 - - - 351	44 45 44 46 63 0. 0. 0. 0. 0. 0. 13 15 20 14 14 24 22 2	14 14 56 14 14 31 86 89 34 34 67 44 44 88 81 17	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295	587 587 780 587 587 882 0.86 0.90 0 184 184 367 193 386 295	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 399 214 214 214 427 317	58 58 58 93 0.5 0 0 22 24 44 23 23 46 35	7 7 9 7 7 8 90 90 3 3 7 2 2 4 1 1
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B ption 81 aximum start-up ircuit A ircuit B ption 81 osine phi ominal*** tal harmonic disto aximum power i ircuit A ircuit B ption 81 ominal current d ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ption 81 aximum current	ply current* ocurrent** ortion**** nput† Irawn*** drawn (Ur	,.	V A A A A A A A A A A A A A A A A A A A	-Hz	400-3-5 360-440 24 V via 414 - - - - 0.88 0.90 0 135 - - - 144 - - - 217 - -	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295 - -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) 1	587 - - - - - - - 223 - - - 232 - - - - 351 - - -	4 4 4 4 6 0 0 0 0 0 1 1 1 1 1 1 2 1 2 2 2 2 4	14 14 14 14 31 86 89 34 34 67 44 44 88 17 17 34	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 484		587 114 747 587 114 329 0.88 0.90 0 184 1551 334 193 162 355 295 242 537	587 587 780 587 587 587 882 0.88 0.90 0 184 184 367 193 193 386 295 295 590	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 399 214 214 427 317 634	58 58 58 93 0.5 0.5 0 0 22 22 22 44 23 23 23 46 35 35 70	7 7 9 7 7 8 90 92 3 3 7 2 2 4 1 1 2
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B ption 81 aximum start-up ircuit A ircuit B ption 81 osine phi oominal*** laximum**** otal harmonic disto aximum power in ircuit A ircuit B ption 81 ominal current d ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ircuit B ption 81 aximum current ircuit B aximum current ircuit B	ply current* ocurrent** ortion**** nput† Irawn*** drawn (Ur	,.	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - - - - - 217 - - - 230	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - 242 - 260	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295 - - - 304	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) 1	587 - - 587 - - 0.90 0.92 0 223 - - 232 - - 232 - - 351 - - 358	4 4 4 4 6 0 0 0 0 0 1 1 1 1 1 1 2 1 4 1 2 2 2 2 4 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2	14 14 14 14 31 86 89 34 34 67 44 44 88 88 17 17 34 30	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 484 260		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 537 304	587 587 780 587 587 882 0.88 0.90 0 184 184 367 193 386 295 295 590 304	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 200 200 399 214 427 317 317 634 340	58 58 58 93 0.5 0 0 22 22 22 22 22 22 22 22 44 23 46 35 35 70 35	7 7 9 7 7 8 90 92 3 3 7 2 2 4 1 1 2 8
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B ption 81 aximum start-up ircuit A ircuit B ption 81 osine phi ominal**** laximum power in ircuit B ption 81 ominal current d ircuit B ption 81 aximum current ircuit A ircuit B	ply current* ocurrent** ortion**** nput† Irawn*** drawn (Ur	,.	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 - - 135 - - - - - 217 - - - 217 - - - 230 -	0 the buil 414 - 414 - - 0.85 0.90 0 151 - 162 - 242 - - 242 - - 242 - - 242 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295 - - - 304 -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) 1	587 - - 587 - - 0.90 0.92 0 223 - 232 - - 232 - - 351 - - 358 -	4 4 4 4 6 0 0 0 0 0 1 1 1 2 2 2 2 2 2 2 2 2 2 2	14 14 14 56 14 14 31 86 89 34 34 67 44 44 48 88 17 17 17 34 30 30	414 414 574 414 414 656 0.87 0.90 0 151 151 151 151 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 337 304 260	587 587 780 587 587 882 0.86 0.90 0 184 184 367 193 386 295 295 590 304 304	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 399 214 214 214 427 317 634 340 340	58 58 58 93 0.5 0.5 0 0 22 22 22 22 22 22 44 44 23 23 46 35 35 70 35 35	7 7 9 7 7 8 90 92 3 3 3 7 2 2 4 1 1 2 8 8
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 osine phi ominal*** laximum power in ircuit A ircuit B uption 81 ominal current d ircuit A ircuit B uption 81 laximum current ircuit A ircuit B uption 81 laximum current ircuit A ircuit B uption 81 laximum current ircuit A ircuit A ircuit B uption 81 laximum current ircuit A ircuit A ircuit A ircuit A ircuit B uption 81	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur	n -10%)	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - - - - - 217 - - - 230	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - 242 - 260	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - 193 - - 295 - - - 304	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) 1	587 - - 587 - - 0.90 0.92 0 223 - - 232 - - 232 - - 351 - - 358	4 4 4 4 6 0 0 0 0 0 1 1 1 2 2 2 2 2 2 2 2 2 2 2	14 14 14 14 31 86 89 34 34 67 44 44 88 88 17 17 34 30	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 484 260		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 537 304	587 587 780 587 587 882 0.88 0.90 0 184 184 367 193 386 295 295 590 304	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 200 200 399 214 427 317 317 634 340	58 58 58 93 0.5 0 0 22 22 22 22 22 22 22 22 44 23 46 35 35 70 35	7 7 9 7 7 8 90 92 3 3 3 7 2 2 4 1 1 2 8 8
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B ption 81 aximum start-up ircuit A ircuit B ption 81 osine phi ominal*** laximum**** otal harmonic diste laximum power i ircuit A ircuit B ption 81 aximum current d ircuit A ircuit A ircuit B ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum power in	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur	n -10%)	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - - - - - - - - - - - - - - -	0 the buil 414 - 414 - 0.85 0.90 0 151 - 162 - 242 - 242 - 260 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - - 295 - - - 304 - -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) ) 4 7 7	587 - - - - - - - - - - - - - - - - - - -	4 4 4 4 4 4 4 6 0 0 0 0 0 0 1 1 1 1 2 0 2 2 2 2 2 2 2 2	14 14 56 14 14 31 86 89 34 34 67 44 44 88 17 17 34 30 30 60	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 337 304 260 564	587 587 780 587 587 587 587 0.86 0.90 0 184 184 367 193 386 295 295 590 304 304	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 214 427 317 317 634 340 680	58 58 58 93 0.5 0.5 0 0 22 22 44 23 23 46 35 35 70 35 35 71	7 7 9 7 7 8 90 92 3 3 3 7 2 2 2 4 1 1 2 8 8 8 6
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B option 81 laximum start-up ircuit A ircuit B option 81 laximum f**** otal harmonic disto laximum power in ircuit A ircuit B option 81 lominal current d ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum power in ircuit A	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur	n -10%)	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - 0.88 0.90 0 135 - - - - 217 - - - 230 - - - - 118	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - 260 - 133	)	sformer 587 - - 587 - - - 0.88 0.90 0 184 - - - 193 - - 295 - - 304 - - - 173	588 - - - - - - - - - - - - - - - - - -	7 7 9 1 ) ) 4 7 7	587 - - - - - - - 223 - - - 232 - - - - 351 - - - 358 - - - - - 207	4 4 4 4 6 0 0 0 0 0 1 1 1 1 2 2 2 4 4 1 4 1 1 1 1 1 1	14 14 14 14 14 31 86 89 34 34 67 44 44 88 17 17 34 30 30 60 18	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 242 537 304 260 564 173	587 587 780 587 587 587 882 0.88 0.90 0 184 184 367 193 193 386 295 295 590 304 304 608 173	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 214 214 427 317 634 340 340 680 183	58 58 58 93 0.5 0.5 0.5 0 0 22 22 22 22 24 44 23 23 46 35 35 70 35 35 71 20	7 7 9 7 7 8 90 92 3 3 7 2 2 2 4 1 1 2 8 8 6 7
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 osine phi oominal*** laximum **** otal harmonic disto laximum power in ircuit A ircuit B uption 81 lominal current d ircuit A ircuit B uption 81 laximum current ircuit A ircuit B	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur	n -10%)	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - - - - - - - - - - - - - - -	0 the buil 414 - 414 - 0.85 0.90 0 151 - 162 - 242 - 242 - 260 - -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - - 295 - - - 304 - -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 ) ) 4 7 7	587 - - - - - - - - - - - - - - - - - - -	4 4 4 4 6 0 0 0 0 0 0 1 1 1 1 2 2 2 2 2 2 4 4 1 1 1 1	14         14         14         14         14         14         14         14         14         14         31         86         89         34         37         34         67         17         38         17         34         30         30         60         18         18	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 2537 304 260 564 173 133	587 587 780 587 587 882 0.86 0.90 0 184 184 367 193 386 295 295 590 304 304 608 173 173	3	587 587 801 587 587 904 0.89 0.91 0 200 200 200 200 200 200 399 214 427 317 317 634 340 340 680 183 183	58 58 58 93 0.5 0 0 22 22 22 22 22 44 23 46 35 35 70 35 35 71 20 20	7 7 9 7 7 8 90 92 3 3 7 2 2 4 1 1 2 8 8 8 6 7 7 7
ower circuit lominal power sup joltage range jontrol circuit iominal start-up of ircuit A ircuit B option 81 laximum start-up ircuit A ircuit B option 81 lominal*** laximum power in ircuit A ircuit B option 81 lominal current d ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit A ircuit B option 81 laximum current ircuit A ircuit A ircuit B option 81	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur nput with o	) -10%) option <sup>-</sup>	V A A A A A A A A A A A A A A A A A A A	Hz	400-3-5 360-440 24 V via 414 - - - - 0.88 0.90 0 135 - - - - - 217 - - - 217 - - - - 217 - - - - - - - - - - - - - - - - - - -	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - 260 - 133	)	sformer 587 - - 587 - - - 0.88 0.90 0 184 - - - 193 - - 295 - - 304 - - - 173	588 - - - - - - - - - - - - - - - - - -	7 7 9 1 ) ) 4 7 7	587 - - - - - - - 223 - - - 232 - - - - 351 - - - 358 - - - - 207	4 4 4 4 6 0 0 0 0 0 0 1 1 1 1 2 2 2 2 2 2 4 4 1 1 1 1	14 14 14 14 14 31 86 89 34 34 67 44 44 88 17 17 34 30 30 60 18	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 242 537 304 260 564 173	587 587 780 587 587 587 882 0.88 0.90 0 184 184 367 193 193 386 295 295 590 304 304 608 173	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 214 214 427 317 634 340 340 680 183	58 58 58 93 0.5 0.5 0.5 0 0 22 22 22 22 24 44 23 23 46 35 35 70 35 35 71 20	7 7 9 7 7 8 90 90 2 3 3 7 7 2 2 2 4 1 1 2 8 8 8 6 7 7 7
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B option 81 laximum start-up ircuit A ircuit B osine phi ominal*** laximum for a laximum power in ircuit A ircuit B option 81 ominal current d ircuit A ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum power in ircuit A ircuit B option 81 laximum current ircuit A ircuit B option 81 laximum power in ircuit A ircuit B option 81 laximum power in ircuit A ircuit B option 81 laximum current	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur nput with o	) -10%) option <sup>-</sup>	V A A A A A A A A A A A A A A A A A A A	150B†	400-3-5 360-440 24 V via 414 - - - - - - - - - - - - - - - - - -	0 the buil 414 - 414 - 414 - 0.85 0.90 0 151 - - 162 - - 242 - 260 - - 133 -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - - 295 - - 304 - - - 304 - - -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 0 4 7 7 0 3	587 - - - - - - - - - - - - - - - - - - -	4 4 4 4 4 4 4 4 4 4 4 1 1 1 2 2 2 2 2 2	14         14         56         14         14         14         14         14         14         31         86         89         34         367         44         48         17         37         30         30         60         18         35	414 414 574 414 414 656 0.87 0.90 0 151 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 537 304 260 564 173 335	587 587 780 587 587 587 587 587 0.86 0.90 0 184 184 367 193 386 295 590 304 304 608 173 346	3)	587 587 587 587 904 0.89 0.91 0 200 200 399 214 214 427 317 317 634 340 340 680 183 183 365	58 58 58 93 0.5 0 0 22 22 44 23 23 46 35 35 35 35 70 35 35 71 20 20 41	7 7 9 7 7 7 8 90 90 92 3 3 7 7 2 2 4 1 1 2 8 8 8 6 7 7 4
ower circuit ominal power sup oltage range ontrol circuit ominal start-up o ircuit A ircuit B ption 81 aximum start-up ircuit A ircuit B ption 81 osine phi ominal*** tal harmonic diste harmum power li ircuit A ircuit B ption 81 aximum current d ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum power li ircuit A ircuit B ption 81 aximum current ircuit A ircuit B ption 81 aximum power li ircuit A aximum current ircuit A aximum current ircuit A aximum power li aximum current ircuit A aximum current ircuit A	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur nput with o	) -10%) option -	V A A A A A A A A A A A A A A A A A A A	1-Hz	400-3-5 360-440 24 V via 414 - - - 0.88 0.90 0 1355 - - - 2177 - - 2177 - - 2300 - - - - 2300 - - - - 118 -	0 the buil 414 - 414 - 0.88 0.90 0 151 - 162 - 242 - 260 - 133 - 212	)	sformer 587 - 587 - 587 - - 0.88 0.90 0 184 - - - 295 - - - 304 - - 173 - 278	588 - - - - - - - - - - - - - - - - - -	7 7 9 1 0 4 7 7 0 3	587 - - - 0.90 0.92 0 223 - - 232 - - - 351 - - 358 - - - 207 - - 325	4 4 4 4 6 6 0 0 0 0 0 1 1 1 1 2 0 2 2 2 4 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	14         14         14         14         14         14         14         14         14         31         86         89         34         367         44         88         17         34         360         300         60         18         35         91	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 295 242 337 334 193 162 295 242 337 304 173 133 305 278	587 587 780 587 587 587 587 587 0.88 0.90 0 184 184 367 193 386 295 295 590 304 304 608 173 173 346 228	3	587 587 801 587 587 904 0.89 0.91 0 200 200 399 214 427 317 317 634 340 340 680 183 183 365 290	58 58 58 93 0.5 0.5 0.5 0 0 22 22 22 44 23 23 23 23 46 35 35 71 20 20 41 32	7 7 9 7 7 7 8 90 92 3 3 7 7 2 2 2 4 1 1 2 8 8 6 6 7 7 4 5
ower circuit ominal power sup oltage range ontrol circuit ominal start-up of ircuit A ircuit B uption 81 laximum start-up ircuit A ircuit B uption 81 osine phi ominal*** laximum power in ircuit B uption 81 ominal current d ircuit B uption 81 laximum current ircuit A ircuit B uption 81 laximum power in ircuit A ircuit B uption 81	ply current* o current** ortion**** nput† Irawn*** drawn (Ur drawn (Ur nput with o	) -10%) option -	V A A A A A A A A A A A A A A A A A A A	150B†	400-3-5 360-440 24 V via 414 - - - - - - - - - - - - - - - - - -	0 the buil 414 - 414 - 414 - 0.85 0.90 0 151 - - 162 - - 242 - 260 - - 133 -	)	sformer 587 - 587 - - 0.88 0.90 0 184 - - - 295 - - - 304 - - - 173 -	58 - - - - - - - - - - - - - - - - - - -	7 7 9 1 0 4 7 7 0 3	587 - - - - - - - - - - - - - - - - - - -	4 4 4 4 6 0 0 0 0 0 0 1 1 1 1 2 0 2 2 2 2 2 2 2 2	14         14         56         14         14         14         14         14         14         31         86         89         34         367         44         48         17         37         30         30         60         18         35	414 414 574 414 414 656 0.87 0.90 0 151 151 301 162 162 324 242 242 242 242 242 242 242 242 24		587 114 747 587 114 329 0.88 0.90 0 184 151 334 193 162 355 295 242 537 304 260 564 173 335	587 587 780 587 587 587 587 587 0.86 0.90 0 184 184 367 193 386 295 590 304 304 608 173 346	3	587 587 587 587 904 0.89 0.91 0 200 200 399 214 214 427 317 317 634 340 340 680 183 183 365	58 58 58 93 0.5 0 0 22 22 44 23 23 46 35 35 35 35 70 35 35 71 20 20 41	7 7 9 7 7 7 8 90 92 3 3 3 7 2 2 4 1 1 2 8 8 8 6 7 7 4 5 5

Instantaneous start-up current (maximum operating current of the smallest compressor(s) + locked rotor current or reduced start-up current of the largest compressor). Values obtained at standard Eurovent conditions: evaporator entering/leaving water temp. = 12°C/7°C, condenser entering/leaving water temp. = 30°C/35°C. \*\* Instantaneous start-up current (maximum operating current of the smallest compressor(s) + locked rotor current or reduced start-up current of the largest compressor).

Values obtained at operation with maximum unit power input.

\*\*\* Values obtained at standard Eurovent conditions: evaporator entering/leaving water temp. =  $12^{\circ}C/7^{\circ}C$ , condenser entering/leaving water temp. =  $30^{\circ}C/35^{\circ}C$ \*\*\*\*

Values obtained at operation with maximum unit power input.

† Values obtained at operation with maximum unit power input. Values given on the unit name plate.

14

# 4.3 - Short-circuit stability current for all units

Short-circuit stability current for all units using the TN system (earthing system type): 50 kA (conditional system short-circuit current Icc/Icf at the unit connection point as rms value).

All units are equipped with protection fuses located in the control box immediately downstream from the unit connection point.

### 4.4 - Compressor electrical data 30XW

Compressor	I Nom (A)*	I Max (A)**	I Max (A)** Option 150B	MHA (A)	LRYA (A)	LRDA (A)	Cosine phi nom.*	Cosine phi max.**
06TTW266	84	123	109	138	233	725	0.83	0.89
06TTW301	96	145	129	162	233	725	0.85	0.89
06TTW356	113	160	142	178	303	945	0.83	0.88
06TUW483	144	217	191	230	414	1290	0.88	0.90
06TUW554	162	242	212	260	414	1290	0.89	0.90
06TVW680	193	295	278	304	587	1828	0.88	0.90
06TVW753	214	317	290	340	587	1828	0.89	0.91
06TVW819	232	351	325	358	587	1828	0.90	0.91
06TTA266	95	160	125	176	303	945	0.79	0.88
06TTA301	109	185	144	206	388	1210	0.78	0.87
06TTA356	125	200	156	224	388	1210	0.81	0.88
06TUA483	162	275	215	300	587	1828	0.85	0.91
06TUA554	171	300	234	330	587	1828	0.85	0.91
06TVA680	210	400	312	419	772	2315	0.85	0.91
06TVA753	230	430	335	455	772	2315	0.86	0.91
06TVA819	250	460	359	476	772	2315	0.87	0.91

Value at standard Eurovent conditions: evaporator entering/leaving water temperature =  $12^{\circ}C/7^{\circ}C$ , condenser entering/leaving water temperature =  $30^{\circ}C/35^{\circ}C$ . Value at maximum capacity and nominal voltage (400 V) \*\*

 Legend

 MHA
 - Maximum compressor operating current, limited by the unit (current given for maximum capacity at 360 V)

 LRYA
 - Locked rotor current for star connection (connection during compressor start-up)

 LRDA
 - Locked rotor current for delta connection

# 4.5 - Compressor usage per circuit (A, B)

30XW	254	304	354	402 452 512	552 562 602	652 712	702 812	802 852 862	1002	1012	1052 1154 1162	1252 1314	1352 1464	1452 1612	1552 1702 1762	1652
Units withou	t option	150														
06TTW266	А	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
06TTW301	-	А	-	-	-	-	-	-	-	-	-	-	-	-	-	-
06TTW356	-	-	А	-	-	-	-	-	-	-	-	-	-	-	-	-
06TUW483	-	-	-	А	-	-	-	-	В	AB	-	-	-	-	-	-
06TUW554	-	-	-	-	А	-	-	-	А	-	AB	В	-	-	-	-
06TVW680	-	-	-	-	-	А	-	-	-	-	-	А	AB	-	-	-
06TVW753	-	-	-	-	-	-	А	-	-	-	-	-	-	AB	-	В
06TVW819	-	-	-	-	-	-	-	А	-	-	-	-	-	-	AB	А
Units with o	otion 150															
06TTA266	А	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
06TTA301	-	А	-	-	-	-	-	-	-	-	-	-	-	-	-	-
06TTA356	-	-	А	-	-	-	-	-	-	-	-	-	-	-	-	-
06TUA483	-	-	-	А	-	-	-	-	В	AB	-	-	-	-	-	-
06TUA554	-	-	-	-	А	-	-	-	А	-	AB	В	-	-	-	-
06TVA680	-	-	-	-	-	А	-	-	-	-	-	A	AB	-	-	-
06TVA753	-	-	-	-	-	-	А	-	-	-	-	-	-	AB	-	В
06TVA819	-	-	-	-	-	-	-	А	-	-	-	-	-	-	AB	А

#### Electrical data notes and operating conditions, 30XW units

As standard: 30XW 254 to 862 units have a single power connection point located immediately upstream of the main disconnect switch. 30XW 1002 to 1762 units have two connection points located immediately upstream of the main disconnect switches.

- The control box includes the following standard features:
  - One main disconnect switch per circuit\*
  - Starter and motor protection devices for each compressor
- Anti-short cycle protection devices
- Control devices Field connections:
- All connections to the system and the electrical installations must be in full accordance with all applicable codes.
- The Carrier 30XW units are designed and built to ensure conformance with local codes. The recommendations of European standard EN 60204-1 (corresponds to IEC 60204-1) (machine safety electrical machine components part 1: general regulations) are specifically taken into account, when designing the electrical equipment.
- The absence of power supply disconnect switch(es) and short-cycle protection devices in option 82A is an important factor that has to be taken into consideration at the installation site.

Units equipped with one of these two options are supplied with a declaration of incorporation, as required by the machinery directive.

#### Notes:

- Generally the recommendations of IEC 60364 are accepted as compliance with the requirements of the installation directives. Conformance with EN 60204-1 is the best means of ensuring compliance with the Machines Directive
- Annex B of EN 60204 1 describes the electrical characteristics used for the operation of the machines.

#### **5 - ELECTRICAL CONNECTION**

Please refer to the certified dimensional drawings, supplied with the unit.

#### 5.1 - Power supply

The power supply must conform to the specification on the unit nameplate. The supply voltage must be within the range specified in the electrical data table. For connection details refer to the wiring diagrams.

WARNING: Operation of the unit with an improper supply voltage or excessive phase imbalance constitutes abuse which will invalidate the Carrier warranty. If the phase imbalance exceeds 2% for voltage, or 10% for current, contact your local electricity supplier at once and ensure that the unit is not switched on until corrective measures have been taken.

#### 5.2 - Voltage phase imbalance (%)

100 x max. deviation from average voltage Average voltage

#### **Example:**

On a 400 V - 3 ph - 50 Hz supply, the individual phase voltages were measured to be: AB = 406 V; BC = 399 V; AC = 394 V

Average voltage = (406 + 399 + 394)/3 = 1199/3= 399.7 say 400 V

Calculate the maximum deviation from the 400 V average:

(AB) = 406 - 400 = 6
(BC) = 400 - 399 = 1
(CA) = 400 - 394 = 6

Ą	B
/	3
(	ξ
(	ر می <sup>ر</sup> ر
e e	Motor

The maximum deviation from the average is 6 V. The greatest percentage deviation is:  $100 \ge 6/400 = 1.5$ %. This is less than the permissible 2% and is therefore acceptable.

1. The operating environment for the 30XW units is specified below:

- Environment\*\* Environment as classified in EN 60721 (corresponds to IEC 60721): - indoor installation
  - ambient temperature range: minimum temperature +5°C to +42°C, class AA4
  - altitude: lower than or equal to 2000 m
  - presence of water: class AD2 (possibility of water droplets)
  - presence of hard solids, class 4S2 (no significant dust present)
  - presence of corrosive and polluting substances, class 4C2 (negligible)
- . Power supply frequency variation:  $\pm 2$  Hz.
- The neutral (N) line must not be connected directly to the unit (if necessary use a transformer).
- Overcurrent protection of the power supply conductors is not provided with the unit.
- The factory installed disconnect switch(es)/circuit breaker(s) is (are) of a type suitable for power interruption in accordance with EN 60947-3 (corresponds to IEC 60947-3).
- 6. The units are designed for connection to TN networks (IEC 60364). For IT networks the earth connection must not be at the network earth. Provide a local earth, consult competent local organisations to complete the electrical installation.

NOTE: If particular aspects of an actual installation do not conform to the conditions described above, or if there are other conditions which should be considered, always contact your local Carrier representative.

- Not provided for units equipped with option 82A
- \*\* The required protection level for this class is IP21B or IPX1B (according to reference standard IEC 60529). All 30XW units fulfil this protection condition. In general the casings fulfil class IP23 or IPX3B.

#### 5.3 - Power connection/disconnect switch

Units	<b>Connection points</b>
30XW 252-862	1 per unit
30XW 1002-1762	1 for circuit A
	1 for circuit B

#### 5.4 - Recommended wire sections

Wire sizing is the responsibility of the installer, and depends on the characteristics and regulations applicable to each installation site. The following is only to be used as a guideline, and does not make in any way liable. After wire sizing has been completed, using the certified dimensional drawing, the installer must ensure easy connection and define any modifications necessary on site.

The connections provided as standard for the field-supplied power entry cables to the general disconnect/isolator switch are designed for the number and type of wires, listed in the second column of the table on the next page.

The calculations for favourable and unfavourable cases are based on the maximum current for each unit (see electrical data tables). The design uses the standardised installation methods in accordance with IEC 60364: multiconductor PVC (70°C) or XLPE (90°C) insulated cables with copper core; arrangement to comply with table 52c of the above standard. The maximum temperature is 42°C. The given maximum length is calculated to limit the voltage drop to 5%.

# Minimum and maximum connectable wire sections for 30XW units

	Connectable wire section*	Calculation favour Perforated horizon XLPE insulated ca	tal conduit (stand	ardised routing No. 15)	Calculation unfav Closed conduit (s PVC insulated ca	standardised ro	outing No. 41)
30XW - Circuit(s) A(/B)	Section	Section**	Max. length	Cable type	Section**	Max. length	Cable type***
	mm <sup>2</sup> (per phase)	mm <sup>2</sup> (per phase)	m		mm <sup>2</sup> (per phase)	m	
Units without option 150	or 81						
254 - 304	1 x 150	1 x 50	160	XLPE Cu	1 x 95	310	PVC Cu
354	1 x 240	1 x 70	220	XLPE Cu	1 x 95	350	PVC Cu
402	1 x 240	1 x 70	170	XLPE Cu	1 x 150	350	PVC Cu
452 - 512	1 x 240	1 x 95	230	XLPE Cu	1 x 185	390	PVC Cu
552 - 562 - 602	1 x 240	1 x 95	275	XLPE Cu	1 x 185	360	PVC Cu
652 - 712	1 x 240	1 x 120	210	XLPE Cu	1 x 240	380	PVC Cu
702 - 812	1 x 240	1 x 150	230	XLPE Cu	1 x 240	330	XLPE Cu
802 - 852 - 862	1 x 240	1 x 150	217	XLPE Cu	1 x 240	320	XLPE Cu
1002	2 x 240/2 x 240	1 x 95/1 x 95	200/200	XLPE Cu	1 x 240/1 x 240	400/400	PVC Cu
1012	2 x 240/2 x 240	1 x 120/1 x 95	230/200	XLPE Cu	1 x 240/1 x 240	400/401	PVC Cu
1052 - 1154 - 1162	2 x 240/2 x 240	1 x 120/1 x 120	220/220	XLPE Cu	2 x 120/2 x 120	375/375	PVC Cu
1252 - 1314	2 x 240/2 x 240	1 x 150/1 x 120	220/220	XLPE Cu	2 x 185/2 x 120	410/375	PVC Cu
1352 - 1464	2 x 240/2 x 240	1 x 150/1 x 150	220/220	XLPE Cu	2 x 185/2 x 185	410/410	PVC Cu
1452 - 1612	2 x 240/2 x 240	1 x 185/1 x 185	230/230	XLPE Cu	2 x 185/2 x 185	370/370	PVC Cu
1552 - 1702 - 1762	2 x 240/2 x 240	1 x 185/1 x 185	220/220	XLPE Cu	2 x 240/2 x 240	400/400	PVC Cu
1652	2 x 240/2 x 240	1 x 185/1 x 185	220/230	XLPE Cu	2 x 240/2 x 185	400/400	PVC Cu
Units with option 150	2 X 240/2 X 240	1 x 105/1 x 105	220/200		2 X 240/2 X 103	400/400	1 10 00
254 - 304	1 x 240	1 x 70	190	XLPE Cu	1 x 150	370	PVC Cu
354	1 x 240	1 x 70	170	XLPE Cu	1 x 185	400	PVC Cu
402	1 x 240	1 x 95	190	XLPE Cu	1 x 240	420	PVC Cu
402 452 - 512	1 x 240	1 x 120	210	XLPE Cu	1 x 185	420 290	PVC Cu PVC Cu
452 - 512 552 - 562 - 602	1 x 240	1 x 120	210	XLPE Cu	1 x 240	340	XLPE Cu
				XLPE Cu		320	
652 - 712 702 - 812	2 x 240 2 x 240	1 x 240 1 x 240	275 250	XLPE Cu XLPE Cu	2 x 150 2 x 150	320	XLPE Cu XLPE Cu
802 - 852 - 862	2 x 240 2 x 240	2 x 240	240	XLPE Cu	2 x 150 2 x 150	280	XLPE Cu
1002	2 x 240/2 x 240	1 x 150/1 x 150	220/230	XLPE Cu	2 x 150/2 x 150	310/340	PVC Cu
1012	2 x 240/2 x 240	1 x 150/1 x 150	220/220	XLPE Cu	2 x 185/2 x 185	410/410	XLPE Cu
1052 - 1154 - 1162	2 x 240/2 x 240	1 x 150/1 x 150	210/210	XLPE Cu	2 x 185/2 x 185	400/400	PVC Cu
1252 - 1314	2 x 240/2 x 240	1 x 240/1 x 150	240/210	XLPE Cu	2 x 185/2 x 185	310/400	XLPE Cu /PVC Cu
1352 - 1464	2 x 240/2 x 240	1 x 240/1 x 240	240/240	XLPE Cu	2 x 185/2 x 185	310/310	XLPE Cu
1452 - 1612	2 x 240/2 x 240	2 x 120/2 x 120	220/220	XLPE Cu	2 x 240/2 x 185	320/310	XLPE Cu
1552 - 1652 - 1702 - 1762	2 x 240/2 x 240	2 x 120/2 x 120	210/210	XLPE Cu	2 x 240/2 x 240	320/320	XLPE Cu
Units with option 81	4 040	0.450			4 400		
1002 to 1162	4 x 240	2 x 150	220	XLPE Cu	4 x 120	375	PVC Cu
1252 to 1762	4 x 240	4 x 120	210	XLPE Cu	4 x 240	400/400	PVC Cu
Units with options 81 and		0			4 4 5 4	0.1.0	VI DE 6
1002 to 1162	4 x 240	2 x 185	220	XLPE Cu	4 x 150	310	XLPE Cu
1252 to 1762	5 x 240	4 x 120	210	XLPE Cu	4 x 240	320	XLPE Cu

\* Connection capacities actually available for each machine, defined according to the connection terminal size, the control box access opening size and the available space inside the control box.

\*\* Selection simultation result considering the hypothesis indicated.

\*\*\* If the maximum calculated section is for an XLPE cable type, this means that a selection based on a PVC cable type can exceed the connection capacity actually available. Special attention must be given to the selection.

Note: The currents considered are given for a machine equipped with a hydronic kit operating at maximum current.

#### 5.5 - Power cable entry

The power cables can enter the 30XW control box from above the unit. A removable aluminium plate on the upper part of the control box face allows introduction of the cables. Refer to the certified dimensional drawing for the unit.

# 5.6 - Field control wiring

IMPORTANT: Field connection of interface circuits may lead to safety risks: any control box modification must maintain equipment conformity with local regulations. Precautions must be taken to prevent accidental electrical contact between circuits supplied by different sources:

- The routing selection and/or conductor insulation characteristics must ensure dual electric insulation.
- In case of accidental disconnection, conductor fixing between different conductors and/or in the control box prevents any contact between the conductor ends and an active energised part.

Refer to the 30XA/30XW Pro-Dialog Control manual and the certified wiring diagram supplied with the unit for the field control wiring of the following features:

- Remote on/off switch
- Demand limit external switch
- Remote dual set point
- Alarm, alert and operation report
- Evaporator pump control
- Heat reclaim condenser pump control (option)
- Hot water valve control (option)
- Various interlocks on the Energy Management Module (EMM) board (accessory or option)

#### **CCN bus connection**

- The permanent connection to the system CCN bus is made at the terminal provided for this purpose inside the control box.
- The connection of the CCN service tool is possible at a socket under the control box, accessible from outside.

#### 5.7 - 24 and 230 V power reserve for the user

Control circuit reserve:

After all required options have been connected, the TC transformer includes a power reserve that can be used for the field control wiring:

- Unit without option 084\*
- Unit with option 084\*
- 2 A (24 V a.c.) or 48 VA
- \* 084 or 084R or 084D
- 1.3 A (24 V a.c.) or 30 VA

At this TC transformer the 230 V, 50 Hz circuit allows the supply of a battery charger for a portable computer at 0.8 A maximum at 230 V. The connection is via an EEC 7/16 type socket (2 poles without earth) located under the control box and accessible from outside. Only devices with class II double insulation can be connected at this socket.

# **6 - APPLICATION DATA**

### 6.1 - Operating limits for 30XW units

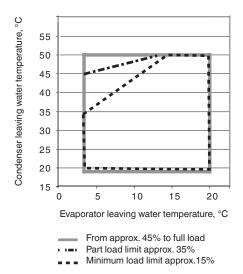
30XW/30XW-P	Minimum	Maximum
Evaporator		
Entering temperature at start-up	-	35.0°C
Leaving temperature during operation	3.3°C*	20.0°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K
Condenser		
Entering temperature at start-up	13.0°C**	-
Leaving temperature during operation	19.0°C**	50.0°C***
Entering/leaving temperature difference at full load	2.8 K	11.1 K

For low-temperature applications, where the leaving water temperature is below 3.3°C, a frost protection solution must be used. Please refer to option 5 and option 6

For lower condenser temperatures a water flow control valve must be used at the condenser (two or three-way valve). Please refer to option 152 to ensure the correct condensing temperature.

Please refer to option 150 for applications with a high condenser leaving temperature (up to 63°C).

Note: Ambient temperatures: These units are dedicated for indoor environment. The external temperature at chiller start up should be at least 5°C. For such low ambient, option 152 is recommended. During storage and transport of the 30XW units (including by container) the minimum and maximum permissible temperatures are -20°C and 72°C (and 65°C for option 200).



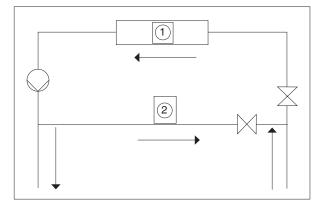
For more precise details refer to the unit selection program.

#### 6.2 - Minimum chilled water flow

The minimum chilled water flow is shown in the table in chapter 6.6.

If the system flow is less than the minimum unit flow rate, the evaporator flow can be recirculated, as shown in the diagram.

#### For minimum chilled water flow rate





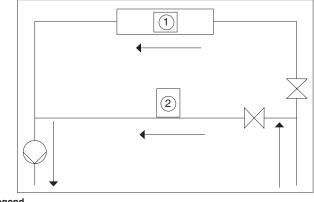
Evaporator 2 Recirculation

# 6.3 - Maximum chilled water flow

The maximum chilled water flow is limited by the permitted pressure drop in the evaporator. It is provided in the table in chapter 6.6.

- Select the option with one water pass less that will allow a higher maximum water flow rate (see option 100C in the table in chapter 6.5).
- Bypass the evaporator as shown in the diagram to obtain a lower evaporator flow rate.

#### For maximum chilled water flow rate



Legend Evaporator

Bypass 2.

#### 6.4 - Condenser water flow rate

The minimum and maximum condenser water flow rates are shown in the table in chapter 6.6.

If the system flow is higher than the maximum unit flow rate, select the option with one pass less that will allow a higher maximum water flow rate. Please refer to option 102C in the table in chapter 6.5.

#### 6.5 - Standard and optional number of water passes

Standard-effi	ciency	units 30	DXW																	
Size	254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	1702
Evaporator																				
Standard	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Option 100C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Condenser																				
Standard	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
Option 102C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
High-efficiend	y units	30XW-	·P																	
Size			51	2	562	7	'12	812		862	10	12	1162	1:	314	1464	ŀ	1612	176	62
Evaporator																				
Standard			2		2	2	2	2		2	2		2	2		2		2	2	

Option 100C	1	1	1	1	1	1	1	1	1	1	1	
Condenser												
Standard	2	2	2	2	2	2	2	2	2	2	2	
Option 102C	1	1	1	1	1	1	1	1	1	1	1	

#### 6.6 - Evaporator and condenser water flow rates

These below values are given for standard units. For options 100C and 102C, please refer to the unit selection program.

Standard-efficiency units 30XV	V																			
Size	254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	1702
Evaporator water flow rate, I/s																				
Minimum	6	6	6	7	7	7	7	9	9	9	9	13	13	15	18	18	18	18	22	22
Maximum	39	39	39	39	43	43	43	57	57	57	61	67	67	78	84	84	84	84	116	116
Condenser water flow rate, I/s																				
Minimum	4	4	4	4	4	4	4	6	6	6	8	8	8	9	12	12	12	12	14	14
Maximum	29	29	29	29	47	47	47	55	55	55	82	82	82	109	119	119	119	119	134	134
High-efficiency units 30XW-P																				
Size	512		562	7	/12	8	12	862	2	1012	2	1162	1	314	14	64	161	2	1762	2
Evaporator water flow rate, I/s																				
Minimum	10		10	1	3	13	3	13		18		18	2	22	22	2	28		28	
Maximum	57		57	7	76	76	6	76		84		84	1	16	11	6	121		121	
Condenser water flow rate, I/s																				
Minimum	6		6	8	3	8		8		12		12	1	8	18	3	22		22	
Maximum	55		55	7	74	74	1	74		119		119	1	30	13	30	149	)	149	

#### Notes

- Minimum evaporator flow rate based on a water velocity of 0,5 m/s.

- Minimum condenser flow rate based on a water velocity of 0,3 m/s.

- Maximum flow rate based on a pressure drop of 120 kPa (units with two evaporator passes and two condenser passes).

#### 6.7 - Variable flow evaporator

Variable evaporator flow can be used. The controlled flow rate must be higher than the minimum flow given in the table of permissible flow rates and must not vary by more than 10% per minute.

If the flow rate changes more rapidly, the system should contain a minimum of 6.5 litres of water per kW instead of 3.25 l/kW.

#### 6.8 - System minimum water volume

Whichever the system, the water loop minimum volume is given by the formula: Volume =  $Cap (kW) \times N$  litres

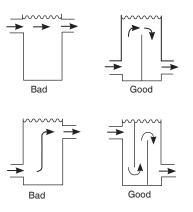
3.25
6.5

Where Cap is the nominal system cooling capacity (kW) at the nominal operating conditions of the installation.

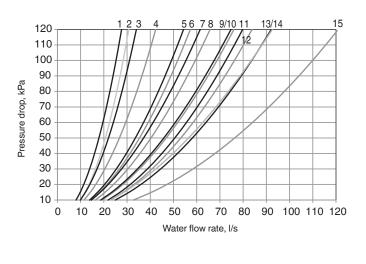
This volume is necessary for stable operation.

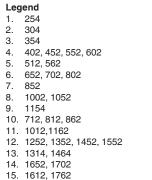
It is often necessary to add a buffer water tank to the circuit in order to achieve the required volume. The tank must itself be internally baffled in order to ensure proper mixing of the liquid (water or brine). Refer to the examples below.

#### Connection to a buffer tank



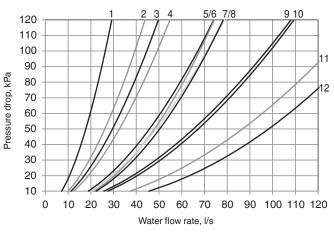
Units with two evaporator passes (standard): 30XW--/30XWH-/30XW-P/30XWHP





#### 6.10 - Condenser pressure drop curves

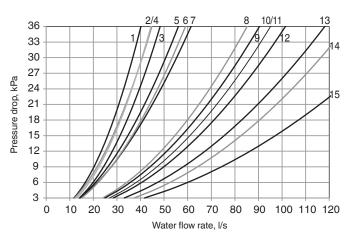
Units with two condenser passes (standard): 30XW--/30XWH-/30XW-P/30XWHP



Legend

- 1. 254, 304, 354 402, 452, 552, 602 2.
- 512, 562 3.
- 652, 702, 802 4.
- 712, 812, 862 5.
- 6. 852
- 1154 7.
- 8. 1002.1052 9. 1012.1162
- 10. 1252, 1352, 1452, 1552, 1314, 1464
- 11. 1652, 1702
- 12. 1612, 1762

Units with one evaporator pass (option 100C): 30XW--/30XWH-/30XW-P/30XWHP

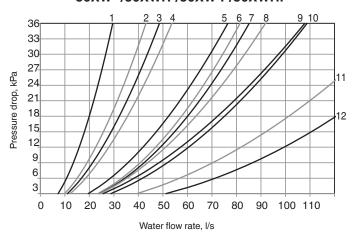


Leg	end
1.	254
2.	304
3.	354
4.	402, 452, 552, 602
5.	512, 562
6.	652, 702, 802
7.	852
8.	1002, 1052
9.	1012,1162
10.	712, 812, 862
11.	1252, 1352, 1452, 1552
12.	1154
13.	1314, 1464

14. 1652, 1702

15. 1612, 1762

Units with one condenser pass (option 102C): 30XW--/30XWH-/30XW-P/30XWHP



Legend

- 1. 254, 304, 354
- 2. 402, 452, 552, 602
- 512, 562 З.
- 652, 702, 802 4.
- 712.812.862 5.
- 6. 852
- 7. 1002.1052
- 8. 1154
- 1012.1162 9
- 10. 1252, 1352, 1452, 1552, 1314, 1464
- 11. 1652, 1702
- 12. 1612, 1762

# 7 - WATER CONNECTIONS

# ATTENTION: Before carrying out any water connections install the water box purge plugs (one plug per water box in the lower section - supplied in the control box).

For size and position of the heat exchanger water inlet and outlet connections refer to the certified dimensional drawings supplied with the unit.

The water pipes must not transmit any radial or axial force to the heat exchangers nor any vibration.

The water supply must be analysed and appropriate filtering, treatment, control devices, isolation and bleed valves and circuits built in, to prevent corrosion, fouling and deterioration of the pump fittings. Consult either a water treatment specialist or appropriate literature on the subject.

# 7.1 - Operating precautions

The water circuit should be designed to have the least num-ber of elbows and horizontal pipe runs at different levels. Below the main points to be checked for the connection:

- Comply with the water inlet and outlet connections shown on the unit.
- Install manual or automatic air purge valves at all high points in the circuit(s).
- Use a pressure reducer to maintain pressure in the circuit(s) and install a safety valve as well as an expansion tank.
- Install thermometers in both the entering and leaving water connections.
- Install drain connections at all low points to allow the whole circuit to be drained.
- Install stop valves, close to the entering and leaving water connections.
- Use flexible connections to reduce the transmission of vibrations.
- Insulate all pipework, after testing for leaks, both to reduce heat gains and to prevent condensation.
- Cover the insulation with a vapour barrier.
- Where there are particles in the fluid that could foul the heat exchanger, a screen filter should be installed ahead of the pump. The mesh size of the filter must be 1.2 mm.
- Before the system start-up verify that the water circuits are connected to the appropriate heat exchangers (e.g. no reversal between evaporator and condenser).
- Do not introduce any significant static or dynamic pres-sure into the heat exchange circuit (with regard to the design operating pressures).
- Before any start-up verify that the heat exchange fluid is compatible with the materials and the water circuit coating.
- The use of different metals on hydraulic piping could generate eletrolytic pairs and consequently corrosion. It could be needed to add sacrificial anodes.

In case additives or other fluids than those recommended by Carrier are used, ensure that the fluids are not considered as a gas, and that they belong to class 2, as defined in directive 97/23/EC.

# Carrier recommendations on heat exchange fluids:

- No NH<sup>4+</sup> ammonium ions in the water, they are very detrimental for copper. This is one of the most important factors for the operating life of copper piping. A content of several tenths of mg/l will badly corrode the copper over time.
- Cl<sup>-</sup> Chloride ions are detrimental for copper with a risk of perforations by corrosion by puncture. If possible keep below 125 mg/l.
- SO<sub>4</sub><sup>2</sup> sulphate ions can cause perforating corrosion, if their content is above 30 mg/l.
- No fluoride ions (<0.1 mg/l).
- No Fe<sup>2+</sup> and Fe<sup>3+</sup> ions with non negligible levels of dis-solved oxygen must be present. Dissolved iron < 5 mg/l with dissolved oxygen < 5 mg/l.
- Dissolved silicon: silicon is an acid element of water and can also lead to corrosion risks. Content < 1 mg/l.
- Water hardness: > 0.5 mmol/l. Values between 1 and 2.5 can be recommended. This will facilitate scale deposit that can limit corrosion of copper. Values that are too high can cause piping blockage over time. A total alkalimetric titre (TAC) below 100 mg/l is desirable.
- Dissolved oxygen: Any sudden change in water oxy-genation conditions must be avoided. It is as detrimen-tal to deoxygenate the water by mixing it with inert gas as it is to over-oxygenate it by mixing it with pure oxygen. The disturbance of the oxygenation conditions encourages destabilisation of copper hydroxides and enlargement of particles.
- Electric conductivity 10-600µS/cm.
- pH: Ideal case pH neutral at 20-25°C 7 < pH < 8</li>

If the water circuit must be emptied for longer than one month, the complete circuit must be placed under nitrogen charge to avoid any risk of corrosion by differential aeration.

Charging and removing heat exchange fluids should be done with devices that must be included on the water circuit by the installer. Never use the unit heat exchangers to add heat exchange fluid.

# 7.2 - Water connections

The water connections are Victaulic type connections. The inlet and outlet connection diameters are identical.

# **Inlet/outlet diameters**

Size		254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	1702
Evaporator																					
Units without option 1	00C																				
Nominal diameter	in	5	5	5	5	5	5	5	6	6	6	6	6	6	8	8	8	8	8	8	8
Actual outside diameter	mm	141.3	141.3	141.3	141.3	141.3	141.3	141.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1
Option 100C																					
Nominal diameter	in	5	5	5	6	6	6	6	6	6	6	6	6	6	8	8	8	8	8	8	8
Actual outside diameter	mm	141.3	141.3	141.3	168.3	168.3	168.3	168.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1
Condenser																					
Units without option 1	02C																				
Nominal diameter	in	5	5	5	5	5	5	5	6	6	6	8	8	8	8	8	8	8	8	8	8
Actual outside diameter	mm	141.3	141.3	141.3	141.3	141.3	141.3	141.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1
Option 102C																					
Nominal diameter	in	6	6	6	6	6	6	6	8	8	8	8	8	8	8	8	8	8	8	8	8
Actual outside diameter	mm	168.3	168.3	168.3	168.3	168.3	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1

#### High-efficiency units 30XW-P / 30XWHP

Size		512	562	712	812	862	1012	1162	1314	1464	1612	1762
Evaporator												
Units without option 10	00C											
Nominal diameter	in	6	6	8	8	8	8	8	8	8	10	10
Actual outside diameter	mm	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1	273.1	273.1
Option 100C												
Nominal diameter	in	6	6	8	8	8	8	8	8	8	10	10
Actual outside diameter	mm	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1	273.1	273.1
Condenser												
Units without option 10	)2C											
Nominal diameter	in	6	6	8	8	8	8	8	8	8	10	10
Actual outside diameter	mm	168.3	168.3	219.1	219.1	219.1	219.1	219.1	219.1	219.1	273.1	273.1
Option 102C												
Nominal diameter	in	8	8	8	8	8	8	8	8	8	10	10
Actual outside diameter	mm	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	219.1	273.1	273.1

# 7.3 - Flow control

#### Evaporator flow switch and chilled water pump interlock

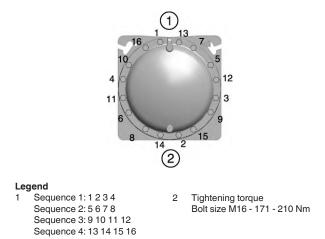
# *IMPORTANT: On 30XW units, the unit water flow switch must be energised. Failure to follow this instruction will void the Carrier guarantee.*

The water flow switch is installed on the evaporator water inlet and adjusted by the control, based on unit size and application. If adjustment is necessary, it must be carried out by qualified personnel trained by Carrier Service.

# 7.4 - Evaporator and condenser water box bolt tightening

The evaporator (and condenser) are of the shell and tube type with removable water boxes to facilitate cleaning. Re-tightening or tightening must be done in accordance with the illustration in the example below.

# Water box tightening sequence



NOTE: Before this operation we recommend draining the circuit and disconnecting the pipes to be sure that the bolts are correctly and uniformly tightened.

# 7.5 - Operation of two units in master/slave mode

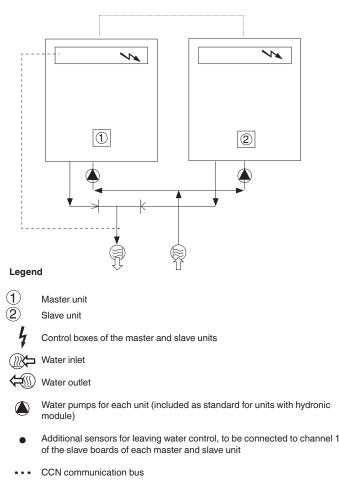
The control of a master/slave assembly is in the entering water and does not require any additional sensors (standard configuration). It can also be located in the leaving water. In this case two additional sensors must be added on the common piping.

All parameters, required for the master/slave function must be configured using the MST\_SLV menu.

All remote controls of the master/slave assembly (start/ stop, set point, load shedding etc.) are controlled by the unit con-figured as master and must only be applied to the master unit.

Each unit controls its own water pump. If there is only one common pump, in cases with variable flow, isolation valves must be installed on each unit. They will be activated at the opening and closing by the control of each unit (in this case the valves are controlled using the dedicated water pump outputs). See the 30XA/30XW Pro-Dialog Control IOM for a more detailed explanation.

# 30XW with configuration: leaving water control



Connection of two additional sensors

### 8 - HEAT MACHINE UNITS 30XWH- AND 30XWHP

#### 8.1 - Physical data for Heat Machine units

The physical data for the Heat Machine units 30XWH-/ 30XWHP are the same as for the 30XW--/30XW-P units. Please refer to chapter 4.1.

# 8.2 - Electrical data for Heat Machine units

The electrical data for the Heat Machine units 30XWH-/ 30XWHP are the same as for the 30XW--/30XW-P units. Please refer to chapter 4.2.

# 8.3 - Dimensions and clearances for Heat Machine units

The dimensions and clearances are the same as for the 30XW--/30XW-P units. Please refer to chapter 3.

# 8.4 - Operating range for Heat Machine units

The operating limits are the same as for the 30XW--/30XW-P units. Please refer to chapter 6.1.

### 8.5 - Operating modes for Heat Machine units

#### 8.5.1 - Cooling mode

This operating mode is the same as that for 30XW units. The unit controls on the cooling setpoint.

### 8.5.2 - Heating mode

Unlike in the cooling mode, the unit uses the heating setpoint in this configuration. The evaporator leaving water control (lowest setpoint taken into consideration) is still maintained to prevent operation at very low temperatures.

# 9 - OPTION FOR HIGH CONDENSING TEMPERATURES (OPTION 150)

# 9.1 - Physical data, units with option 150

# Standard-efficiency units (option 150)

Standard-efficiency units (optic 30XW/30XWH	on 150)	254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	1702
Sound levels - unit with option 150	n	204	304	334	402	452	552	002	052	102	002	052	1002	1052	1154	1202	1352	1452	1552	1052	1702
Sound power level*	dB(A)	95	95	95	99	99	99	99	102	102	102	102	102	102	102	105	105	105	105	105	105
Sound pressure level at 1 m**	dB(A)	78	78	33 78	82	82	82	82	84	84	84	84	84	84	84	86	86	86	86	86	86
Sound levels - standard unit with					02	01	02	02	01	01	01	01	01	01	01	00	00	00			
Sound power level*	dB(A)	-	-	-	96	96	96	96	100	100	100	100	99	99	99	103	103	103	103	103	103
Sound pressure level at 1 m**	dB(A)	-	_	-	78	78	78	78	82	82	82	82	80	80	80	84	84	84	84	84	84
Dimensions - unit with option 150	GD(71)				10	10	10	10	02	02	0L	02	00	00	00	01	01	01		01	
Length	mm	2724	2724	2724	2741	2741	2741	2741	3059	3059	3059	2780	4025	4025	4025	4730	4730	4730	4730	4790	4790
Width	mm	928	928	928	936	936	936	936	1090	1090	1090	1090	1036	1036	1036	1201	1201	1201	1201	1947	1947
Height	mm	1567	1567	1567	1692	1692	1692	1692	1858	1858	1858	1920	1870	1870	1925	2071	2071	2071	2071	1535	1535
Operating weight****	kg	2017	2036	2072	2575	2575	2613	2644	3407	3438	3462	3672	5370	5408	5698	7233	7554	7622	7670	9006	9032
Compressors		Semi-	hermet	ic 06T	screw o	compre	ssors, !	50 r/s													
Circuit A		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Circuit B		-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1
Refrigerant**** - unit with option 1	50	R-134	la																		
Circuit A	kg	84	80	78	82	82	82	82	145	140	135	140	85	85	105	120	115	110	105	195	195
Circuit B	kg	-	-	-	-	-	-	-	-	-	-	-	85	85	105	120	115	110	105	195	195
Global Warming Potential (GWP)																					
Tonnes of equivalent CO <sub>2</sub> of greatest	tonnes	120	114	112	117	117	117	117	207	200	193	200	122	122	150	172	164	157	150	279	279
circuit				112					207	200	100	200	122	166	150	172	104	107	150	275	215
Oil - unit with option 150		SW22																			
Circuit A	I	23.5	23.5	23.5	32	32	32	32	36	36	36	36	32	32	32	36	36	36	36	36	36
Circuit B	1	-	-	-	-	-	-	-	-	-	-	-	32	32	32	32	36	36	36	36	36
Capacity control			Pilot, e					· ·													
Minimum capacity	%	30	30	30	30	30	30	30	15	15	15	15	10	10	10	10	10	10	10	10	10
Evaporator			pipe flo																		
Net water volume	I	50	56	61	70	70	70	70	109	109	109	98	182	182	205	301	301	301	301	354	354
Water connections (Victaulic)	in	5	5	5	5	5	5	5	6	6	6	6	6	6	8	8	8	8	8	8	8
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
Condenser			pipe flo																		
Net water volume	1	55	55	55	76	76	76	76	109	109	109	137	193	193	193	340	340	340	340	426	426
Water connections (Victaulic)	in	5	5	5	5	5	5	5	6	6	6	8	8	8	8	8	8	8	8	8	8
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
Max. water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000	1000
High-efficiency units (option 15	0)																				
High-efficiency units (option 15 30XW-P/30XWHP	0)			512	56		712	8	312	862	2	1012	11	62	1314	1	464	161	2	1762	_
· · · ·				512							2	1012	11		1314	1			2	1762	
30XW-P/30XWHP		dB		<b>512</b> 99		62						<b>1012</b>	<b>1</b> 1 1(	62	<b>1314</b> 105					<b>1762</b> 105	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m**	0	dB	(A) (A)	-	56	62	712		312	862				1 <b>62</b> )2		1	464	161			
30XW-P/30XWHP Sound levels - unit with option 150 Sound power level*	0	dB	(A) (A)	99	<b>56</b> 99	62	<b>712</b>		<b>312</b>	<b>862</b>		102	1(	1 <b>62</b> )2	105	1	<b>464</b> 05	<b>161</b>		105	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m**	0	dB	(A) (A)	99	<b>56</b> 99	62 9	<b>712</b>	1	<b>312</b>	<b>862</b>		102	1(	1 <b>62</b> )2 }	105	1 8	<b>464</b> 05	<b>161</b>		105	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156	0	dB on 257**	(A) (A) ** (A)	99 82	<b>56</b> 99 82	52 5	<b>712</b> 102 84	8	<b>312</b> 102 34	<b>862</b> 102 84		102 83	10 83	1 <b>62</b> 02 3	105 86	1 8	<b>464</b> 05 6	<b>161</b> 105 86		105 86	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level*	0	dB on 257** dB	(A) (A) ** (A)	99 82 96	<b>56</b> 99 82 96	52 5	<b>712</b> 102 84 100	8	<b>312</b> 102 34	862 102 84 100		102 83 99	10 83 99	1 <b>62</b> 02 3	105 86 103	1 8	<b>464</b> 05 6 03	<b>161</b> 105 86 103		105 86 103	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m**	0	dB on 257** dB	(A) (A) ** (A) (A)	99 82 96	<b>56</b> 99 82 96 78	52 5	712 102 84 100	5	<b>312</b> 102 34	862 102 84 100		102 83 99	10 83 99 80	1 <b>62</b> 02 3	105 86 103	1 8 1 8	<b>464</b> 05 6 03	<b>161</b> 105 86 103		105 86 103	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150	0	dB <b>in 257*</b> dB dB	(A) (A) ** (A) (A)	99 82 96 78	<b>56</b> 99 82 96 78	5 <b>2</b> 2 3 3 359	<b>712</b> 102 84 100 82	1	312 102 34 100 32	862 102 84 100 82	0	102 83 99 80	10 83 99 80 47	)2 )2 )	105 86 103 84	1 8 1 8 4	<b>464</b> 05 6 03 4	<b>161</b> 105 86 103 84	2	105 86 103 84	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height	0	dB n 257* dB dB mn mn	(A) (A) (A) (A) n n	99 82 96 78 3059 936 1743	56 99 82 96 78 30 93 17	<b>52</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b>	712 102 84 100 82 3290 1105 1970	1 5 5 1 1 1	<b>312</b> 102 34 100 32 3290 1105 1970	862 102 84 100 82 329 110 197	0 5 0	102 83 99 80 4730 1039 1997	10 83 99 80 47 10 19	1 <b>62</b> )2 3 ) ) ) (730 )39 )39 )997	105 86 103 84 4730 1202 2071	1 8 1 8 4 1 2	<b>464</b> 05 66 03 44 730 202 071	<b>161</b> 105 86 103 84 483 2174 158	2 4 5	105 86 103 84 4832 2174 1585	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight****	0	dB n 257* dB dB mn mn	(A) (A) (A) (A) n n	99 82 96 78 3059 936 1743 2981	99 82 96 78 30 93 17 30	<b>52</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b>	712 102 84 100 82 3290 1105 1970 4072		312 102 34 100 32 3290 1105 1970 4117	862 102 84 100 82 329 110 197 414	0 5 0	102 83 99 80 4730 1039	10 83 99 80 47 10 19	730 039	105 86 103 84 4730 1202	1 8 1 8 4 1 2	<b>464</b> 05 66 03 44 730 202	<b>161</b> 105 86 103 84 483 217	2 4 5	105 86 103 84 4832 2174	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors	0	dB n 257* dB dB mn mn	(A) (A) ** (A) (A) n n n	99 82 96 78 3059 936 1743 2981 Semi-h	56 99 82 96 78 30 93 17 30 93	<b>52</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b>	712 102 84 100 82 3290 1105 1970 4072 crew c		<b>312</b> 102 34 100 32 3290 1105 1970	862 102 84 100 82 329 110 197 414	0 5 0	102 83 99 80 4730 1039 1997 6872	10 83 99 80 47 10 19 69	1 <b>62</b> )2 3 ) ) ) (730 )39 )39 )997	105 86 103 84 4730 1202 2071 7721	1 8 4 1 2 8	<b>464</b> 05 66 03 44 730 202 071 059	161: 105 86 103 84 483: 217- 158: 112:	2 4 5 25	105 86 103 84 4832 2174 1585 11279	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A	0	dB n 257* dB dB mn mn	(A) (A) ** (A) (A) n n n	99 82 96 78 3059 936 1743 2981	56 99 82 96 78 30 93 17 30 93 17 30	<b>52</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b>	712 102 84 100 82 3290 1105 1970 4072 crew cr 1	i i i i i i i i i i i i i i i i i i i	312 102 34 100 32 3290 1105 1970 4117 ssors, 5	862 102 84 100 82 329 110 197 414 0 r/s 1	0 5 0	102 83 99 80 4730 1039 1997 6872 1	10 83 99 80 47 10 15 65 1	1 <b>62</b> )2 3 ) ) ) (730 )39 )39 )997	105 86 103 84 4730 1202 2071 7721 1	1 8 1 8 4 1 2 8 8	<b>464</b> 05 6 03 4 730 202 071 059	161: 105 86 103 84 483: 217- 158: 112: 1	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B	D D + optio	dB n 257* dB dB mn mn	(A) (A) (A) (A) (A)	99 82 96 78 3059 936 1743 2981 Semi-h 1 -	56 99 82 96 78 30 93 17 30 93 17 30 93 17 30	<b>52</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b> <b>5</b>	712 102 84 100 82 3290 1105 1970 4072 crew c	t t t t t t t t t t t t t t t t t t t	312 102 34 100 32 3290 1105 1970 4117 ssors, 5	862 102 84 100 82 329 110 197 414 0 r/s	0 5 0	102 83 99 80 4730 1039 1997 6872	10 83 99 80 47 10 19 69	1 <b>62</b> )2 3 ) ) ) (730 )39 )39 )997	105 86 103 84 4730 1202 2071 7721	1 8 4 1 2 8	<b>464</b> 05 6 03 4 730 202 071 059	161: 105 86 103 84 483: 217- 158: 112:	2 4 5 25	105 86 103 84 4832 2174 1585 11279	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1	D D + optio	dB on 257** dB dB mn mn kg	(A) (A) (A) (A) n n n	99 82 96 78 3059 936 1743 2981 Semi-h 1 - R-134a	56 99 82 96 78 30 93 17 30 93 17 30 93 17 30 93	59 59 66 43 20 c 06T s	712 102 84 100 82 3290 1105 1970 4072 crew ct 1 -	e compres	312 102 34 100 32 3290 1105 1970 4117 ssors, 5	862 102 84 100 82 329 110 197 414 0 r/s 1 -	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1	10 83 99 80 47 10 15 65 1 1	162 )2 3 ) ) 730 )39 )97 )50	105 86 103 84 4730 1202 2071 7721 1 1	1 8 1 8 4 1 2 8 8 1 1	<b>464</b> 05 66 03 44 730 202 071 059	161: 105 86 103 84 483: 217- 158: 112: 1 1	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 150 Circuit A	D D + optio	dB on 257* dB dB mn mn kg	(A) (A) (A) (A) n n n	99 82 96 78 3059 936 1743 2981 Semi-h 1 - R-134a 130	56 99 82 96 78 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 28 28 28 29 96 82 29 96 82 29 96 82 29 96 82 29 96 82 20 96 82 20 96 82 20 96 82 20 96 82 20 96 78 82 20 96 78 82 20 96 78 82 78 82 78 82 78 82 78 82 78 82 78 82 78 82 78 82 78 78 78 78 78 78 78 78 78 78 78 78 78	59 59 66 43 20 c 06T s	712 102 84 100 82 3290 1105 1970 4072 crew cc 1 - 180	e compresentation of the second secon	312 102 34 100 32 3290 1105 1970 4117 ssors, 5 1 175	862 102 84 100 82 329 110 197 414 0 r/s 1 - 170	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 120	10 83 99 80 47 10 15 65 1 1 1	162 )2 3 ) ) 730 )39 )97 )50 20	105 86 103 84 4730 1202 2071 7721 1 1 1 130	1 8 4 1 2 8 8 1 1 1	<b>464</b> 05 66 03 44 730 202 071 059 30	161 105 86 103 84 483 217 158 112 1 1 1 240	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit A Circuit B	D D + optio	dB on 257** dB dB mn mn kg	(A) (A) (A) (A) n n n	99 82 96 78 3059 936 1743 2981 Semi-h 1 - R-134a	56 99 82 96 78 30 93 17 30 93 17 30 93 17 30 93	59 59 66 43 20 c 06T s	712 102 84 100 82 3290 1105 1970 4072 crew ct 1 -	e compresentation of the second secon	312 102 34 100 32 3290 1105 1970 4117 ssors, 5	862 102 84 100 82 329 110 197 414 0 r/s 1 -	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1	10 83 99 80 47 10 15 65 1 1	162 )2 3 ) ) 730 )39 )97 )50 20	105 86 103 84 4730 1202 2071 7721 1 1	1 8 4 1 2 8 8 1 1 1	<b>464</b> 05 66 03 44 730 202 071 059	161: 105 86 103 84 483: 217- 158: 112: 1 1	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit A Circuit B Global Warming Potential (GWP)	0 0 + optio 50	dB m 257* dB dB mn mn kg kg kg	(A) (A) (A) (A) (A) n n	99 82 96 78 3059 936 1743 2981 Semi-r 1 - R-134a 130 -	566 999 822 966 788 300 933 177 300 300 933 177 300 933 177 300 933 177 300 933 177 300 933 177 300 93 177 300 93 177 300 93 177 177 177 177 177 177 177 177 177 17	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 4072 1 - 180 -		312 102 34 100 32 3290 1105 1970 1175 175	862 102 84 100 82 329 110 197 414 0 r/s 1 - 1700 -	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 120 120	10 83 99 80 47 10 19 69 1 1 1 1 12 12	20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 1 130 150	1 8 4 1 2 8 8 1 1 1 1 1	<b>464</b> 05 6 03 4 730 202 071 059 30 30 30	161: 105 86 103 84 483: 217: 158: 112: 1 1 1 240 240	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level * Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest	0 0 + optio 50	dB m 257* dB dB mn mn kg kg kg	(A) (A) (A) (A) n n n	99 82 96 78 3059 936 1743 2981 5emi-h 1 - R-1344 130 - 186	566 99 82 96 78 30 93 93 93 17 30 93 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 7 9 9 93 93 94 2 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 9 90 93 93 93 93 93 93 93 93 93 93 93 93 93	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 crew cc 1 - 180		312 102 34 100 32 3290 1105 1970 4117 ssors, 5 1 175	862 102 84 100 82 329 110 197 414 0 r/s 1 - 170	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 120	10 83 99 80 47 10 15 65 1 1 1	20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 1 30	1 8 4 1 2 8 8 1 1 1 1 1	<b>464</b> 05 66 03 44 730 202 071 059 30	161 105 86 103 84 483 217 158 112 1 1 1 240	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150	0 0 + optio 50	dB m 257* dB dB mn mn kg kg kg	(A) (A) *** (A) (A) n n n n n n n	99 82 96 78 3059 936 1743 2981 1 - R-134: 130 - 186 SW220	566 999 82 96 78 300 93 93 93 93 93 17 30 93 917 17 30 93 917 17 30 93 917 17 30 93 919 78 78 78 78 78 78 78 78 78 78 78 78 78	52 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 4072 4072 1 - 180 - 257	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	<b>312</b> 102 34 100 32 3290 1105 1970 1177 5075 1 175 175 175 175 175 175 175	862 102 84 100 82 329 110 197 414 0 r/s 1 - 170 - 243	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 20 120 172	1( 83 9980 47 10 15 69 1 1 1 12 12 12	62 )2 3 ) ) ) ) ) ) ) ) ) ) ) ) )	105 86 103 84 4730 1202 2071 7721 1 1 1 130 150 215	1 8 4 4 1 2 2 8 8 8 8 1 1 1 1 1 1	464 05 6 03 4 730 202 071 059 30 30 30 86	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 240 240 343	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound power level* Sound power level* Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A	0 0 + optio 50	dB m 257*** dB dB mm mm mm kg kg kg ton	(A) (A) *** (A) (A) n n n n n n n	99 82 96 78 3059 936 1743 2981 5emi-h 1 - R-1344 130 - 186	566 99 82 96 78 30 93 93 93 17 30 93 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 7 9 9 93 93 94 2 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 2 96 78 9 90 93 93 93 93 93 93 93 93 93 93 93 93 93	52 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 4072 1 - 180 -	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	312 102 34 100 32 3290 1105 1970 1175 175	862 102 84 100 82 329 110 197 414 0 r/s 1 - 1700 - 243 36	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 120 120 172 32	1( 83) 99 8( 47) 1( 15) 15) 655 1 1 12 12 12 17 7 32	62           32           33           9           9           9           9           730           339           997           950           20           20           72           2	105 86 103 84 4730 1202 2071 7721 1 1 1 1 30 150 215 36	1 8 4 4 1 2 2 8 8 8 8 8 8 1 1 1 1 1 1 3 3	464 05 6 03 4 730 202 071 059 30 30 86 6	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 240 240 343 36	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B	0 0 + optio 50	dB m 257* dB dB mn mn kg kg kg	(A) (A) ** (A) (A) (A) n n n n	99 82 96 78 3059 936 1743 2981 1 Semi-f 1 - R-134( 130 - 186 SW22( 32 2 -	566 999 822 966 78 300 93 317 30 93 317 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 30 93 17 13 30 93 17 17 30 94 96 96 22 22 82 22 22 82 22 22 82 22 22 22 22	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 Crew cc 1 - 180 - 257 36 -	<pre></pre>	<b>312</b> 102 34 100 32 105 1970 1115 105 1970 1175 1 250 36 -	862 102 84 100 82 110 1977 414 0 r/s 1 - 1700 - 243 36 -	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 20 120 172	1( 83 9980 47 10 15 69 1 1 1 12 12 12	62           32           33           9           9           9           9           730           339           997           950           20           20           72           2	105 86 103 84 4730 1202 2071 7721 1 1 1 130 150 215	1 8 4 4 1 2 2 8 8 8 8 8 8 1 1 1 1 1 1 3 3	464 05 6 03 4 730 202 071 059 30 30 30 86	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 240 240 343	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 150 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Corcuit B Circuit A	0 0 + optio 50	dB n 257** dB dB mn mn kg kg kg ton l	(A) (A) ** (A) (A) (A) n n n n n	99 82 96 78 3059 936 1743 2981 1 Semi-f 1 - R-1344 130 - 186 SW22(0 32 - Touch	566 999 822 966 78 300 933 17 30 317 30 17 30 913 18 - - - - - - - - - - - - - - - - - -	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 crew cc 1 - 180 - 257 36 - c expa	<pre></pre>	<b>312</b> 102 34 100 32 3290 1105 1970 1117 105 105 1970 1175 1 250 36 	862 102 84 100 82 110 197 414 0 r/s 1 - 170 - 243 36 - 2XV)	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 120 120 172 32 32	1( 83 99 8( 47 1( 15 15 1 1 12 12 12 17 32 32	162       33       34       350       3730       339       397       550	105 86 103 84 4730 1202 2071 7721 1 1 1 1 1 30 150 215 36 32	1 8 4 4 1 2 2 8 8 8 8 8 1 1 1 1 1 1 1 1 3 3 3	464 05 6 03 4 730 202 202 202 202 059 30 30 30 86 6 6 6	161: 105 86 103 84 483: 217. 158: 112: 1 1 1 240 240 240 343 36 36 36	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 150 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity	0 0 + optio 50	dB m 257*** dB dB mm mm mm kg kg kg ton	(A) (A) ** (A) (A) n n n n n	99 82 96 78 3059 936 1743 2981 1 Semi-f 1 2 R-134: 130 - 186 SW220 32 - Touch 30	566 999 822 966 78 300 933 177 300 933 177 300 933 - 18 20 322 - Pilot, e 20 300 20 20 20 20 20 20 20 20 20 20 20 20 2	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 Crew ci 1 - 180 - 257 36 - c expa 15	<pre></pre>	<b>312</b> 102 34 100 32 105 1970 1115 105 1970 1175 1 250 36 -	862 102 84 100 82 110 1977 414 0 r/s 1 - 1700 - 243 36 -	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 120 120 172 32	1() 83 99 8() 47 1() 15 15 15 15 11 12 12 17 7 32	162       33       34       350       3730       339       397       550	105 86 103 84 4730 1202 2071 7721 1 1 1 1 30 150 215 36	1 8 4 4 1 2 2 8 8 8 8 8 1 1 1 1 1 1 1 1 3 3 3	464 05 6 03 4 730 202 071 059 30 30 86 6	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 240 240 343 36	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 150 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 150 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator	0 0 + optio 50	dB n 257** dB dB mn mn kg kg kg ton l l	(A) (A) *** (A) (A) 1 1 1 	99 82 96 78 3059 936 1743 2981 Semi-f 1 5 Semi-f 1 3 30 - 186 SW22( 32 - Touch 30 Multi-p	566 999822 96678 300 93 30 93 30 93 13 - 13 - 13 - - 18 0 322 - Pilot, e 9300 - - Pilot, e 93000 - -	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 1770 1 180 - 180 - 257 36 - c expa 15 pe	e constant de la cons	312 102 34 100 32 3290 1105 1970 1175 1 175 2250 36 alves (l	862 102 84 100 82 329 110 10 10 10 10 10 10 10 10 1	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 120 120 172 32 32 10	10 83 99 80 47 10 15 15 15 11 12 12 17 7 7 32 32 2 10	20 20 23 23 23 23 23 23 23 29 25 20 20 20 20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 1 1 30 150 215 36 32 10	1 8 4 4 1 2 2 8 8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	464 05 6 03 4 730 202 202 202 071 059 30 30 30 86 6 6 6 0	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 1 240 240 240 343 36 36 36 10	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit B Refrigerant**** - unit with option 1 Circuit B Refrigerant**** - unit with option 1 Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume	0 0 + optio 50	dB m 257** dB dB mm mn kg kg kg ton l l l	(A) (A) *** (A) (A) (A) 1 1 1 	99 82 96 78 3059 936 1743 2981 Semi-f 1 - R-1343 130 - - 186 SW22( 32 - Touch 30 Multi-p 101	566 999 822 966 789 300 933 177 300 933 17 300 93 17 300 93 17 300 93 17 300 93 17 300 93 17 300 93 17 300 93 93 17 300 93 93 17 78 96 99 99 99 99 99 90 90 93 93 93 17 78 90 93 93 17 78 90 93 93 17 78 90 93 93 17 78 90 93 93 17 7 80 93 93 17 7 93 10 93 93 17 7 80 90 93 17 7 80 90 93 17 7 80 93 93 17 7 80 93 93 17 7 93 90 93 17 7 80 90 93 17 7 80 90 93 17 7 80 90 93 17 7 93 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 93 17 7 90 90 90 93 17 7 90 90 93 17 7 90 90 90 90 90 90 90 90 90 90 90 90 90	2 ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 1 180 - 257 36 - c expa 15 pe 154	sin v	312 102 34 100 32 3290 1105 1970 4117 1975 1970 4117 1975 1	862 102 84 100 82 102 102 102 102 102 102 102 10	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 1 120 120 172 32 32 10 293	10 83 99 80 47 10 11 12 12 12 17 32 32 10 29	20 20 23 23 23 23 23 23 23 29 25 20 20 20 20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 1 1 30 150 215 36 32 10 321	1 8 4 4 1 2 2 2 8 8 8 8 1 1 1 1 1 1 1 1 1 3 3 3 3 3 3 3	464 05 6 03 4 730 202 202 2071 059 30 30 30 86 6 6 6 0 21	161: 105 86 103 84 483: 217/ 158: 112: 1 1 1 1 240 240 240 343 36 36 36 10 473	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 15 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic)	0 0 + optio 50	dB m 257** dB dB mm mn kg kg kg kg ton l l l l	(A) (A) ** (A) (A) (A) n n n n n n	99 82 96 78 3059 936 1743 2981 5 Semi-h 1 1 - - - - - - - - - - - - - - - - -	566 999 822 966 789 300 933 177 300 933 177 300 933 177 300 933 177 300 933 177 300 933 177 300 933 177 300 933 177 300 93 93 94 94 95 96 99 99 99 99 99 90 93 93 93 93 93 93 93 93 93 93 93 93 93	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 1070 1070 257 36 - 15 pe 154 8	<pre></pre>	312 102 34 100 32 3290 1105 1970 4117 55 250 36 - 155 154 3	862 102 84 100 82 329 110 107 414 0 r/s 1 - 243 366 - EXV) 15 154 8	0 5 0 5	102 83 99 80 4730 1039 1997 6872 1 1 120 120 172 32 32 32 10 293 8	1(() 83 99 80 47 1() 15 12 12 12 12 12 12 12 12 12 12 12 12 12	20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 130 150 215 36 32 10 321 8	1 8 4 4 1 1 1 1 1 1 1 1 1 3 3 3 8 8	464 05 6 03 4 730 202 071 059 30 30 30 86 6 6 6 0 21	161: 105 86 103 84 483: 217, 158: 112; 1 1 1 1 240 240 240 343 36 36 36 10 473 10	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473 10	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 15 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT)	0 0 + optio 50	dB m 257** dB dB dB mm mn kg kg kg kg ton l l l s f in in	(A) (A) ** (A) (A) (A) n n n n n n n	99 82 96 78 3059 936 1743 2981 5 Semi-h 1 1 - - - - - - - - - - - - - - - - -	566 999 822 966 788 300 933 177 300 000 100 100 100 100 100 100 6 3/8	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 1070 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 4072 1970 1970 4072 1970 1970 4072 1970 1970 4072 1970 1070 1970 1	<pre></pre>	312 102 34 100 32 3290 1105 1970 4117 55075, 5 1 1 250 36 - - - - - - - - - - - - -	862 102 84 100 82 329 10 10 10 - 243 36 - EXV) 15 154 8 3/8	0 5 0 5 5	102 83 99 80 4730 1039 1997 6872 1 1 120 120 172 32 32 10 293 8 3/8	1(( 83) 99 80 44 1( 15) 12 12 12 12 12 12 12 12 12 12 12 12 12	162       33       33       33       33       33       33       33       34	105 86 103 84 4730 1202 2071 7721 1 1 130 150 215 36 32 10 321 8 3/8	1 8 4 4 1 2 8 8 8 8 8 8 1 1 1 1 1 1 1 1 3 3 3 3 3 3	464 05 6 03 4 730 202 071 059 30 30 30 86 6 6 6 0 21 3/	161: 105 86 103 84 483: 217: 158: 112: 1 1 1 1 240 240 240 343 36 36 36 10 473 10 3/8	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473 10 3/8	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Sound levels - unit with option 156 Sound power level* Sound pressure level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure	0 0 + optio 50	dB m 257** dB dB mm mn kg kg kg kg ton l l l l	(A) (A) *** (A) (A) (A) n n n n n n n n n n n n n n n n n n n	99 82 96 78 3059 936 1743 2981 5 8 936 1743 2981 1 5 8 936 1743 2981 1 3 8 8 936 132 2 9 7 7 0 186 8 8 920 2 9 32 2 7 9 10 9 10 9 10 9 10 9 10 9 10 9 10 9	566 999 822 96 78 300 93 93 17 30 93 17 30 0 93 17 30 0 93 17 30 0 93 17 30 0 93 917 30 0 93 917 910 1 9 9 96 78 99 82 8 8 96 78 99 82 8 8 99 82 8 8 96 78 8 90 8 2 8 96 8 99 8 2 8 96 8 99 8 2 8 96 8 99 8 2 8 96 99 8 2 8 90 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 93 917 9 30 0 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 32900 1105 1970 4072 crew c 1 - 180 - 257 36 - c expa 15 154 8 3/8 1000	<pre></pre>	312 102 34 100 32 3290 1105 1970 4117 55 250 36 - 155 154 3	862 102 84 100 82 329 110 107 414 0 r/s 1 - 243 366 - EXV) 15 154 8	0 5 0 5 5	102 83 99 80 4730 1039 1997 6872 1 1 120 120 172 32 32 32 10 293 8	1(( 83) 99 80 44 1( 15) 12 12 12 12 12 12 12 12 12 12 12 12 12	20 20 20 20 20 20 20 20 20 20	105 86 103 84 4730 1202 2071 7721 1 1 130 150 215 36 32 10 321 8	1 8 4 4 1 2 8 8 8 8 8 8 1 1 1 1 1 1 1 1 3 3 3 3 3 3	464 05 6 03 4 730 202 071 059 30 30 30 86 6 6 6 0 21	161: 105 86 103 84 483: 217, 158: 112; 1 1 1 1 240 240 240 343 36 36 36 10 473 10	2 4 5 25	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473 10	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound power level* Sound power level* Sound power level* Sound power level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 1 Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure Condenser	0 0 + optio 50	dB on 257** dB dB dB mn mn mn kg kg kg ton l l in in kPa	(A) (A) *** (A) (A) (A) n n n n n n n n n n n n n n n n n n n	99 82 96 78 3059 936 1743 2981 5 8 936 1743 2981 1 - - - - - - - - - - - - - - - - - -	566 999 822 96 78 300 93 93 17 30 93 17 30 93 17 30 93 27 9 20 20 20 20 20 20 20 20 20 20 20 20 20	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 crew c 1 - 180 - 257 36 - c expa 15 pe 154 8 3/8 1000 105 154 154 154 154 154 154 154 15	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	312 34 102 34 100 32 3290 11105 1970 1117 500 115 1250 36 - - - - - - - - - - - - -	862 102 84 100 82 329 110 197 414 0 r/s 1 - 243 36 - EXV) 15 154 8 3/8 100	0 5 0 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	102 83 99 80 4730 1039 1997 6872 1 1 120 120 172 32 32 10 293 8 3/8 1000	1( 83) 99 8( 11) 12) 12) 12) 12) 12) 12) 12) 12) 12)	162         02         33         9         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         72         2         2         100         733         8         000	105 86 103 84 4730 1202 2071 7721 1 1 130 150 215 36 32 10 321 8 3/8 1000	1 8 4 4 1 2 2 8 8 8 8 8 3 3 3 1 1 1 3 3 8 8 3 3 1	464 05 6 03 4 730 202 071 059 30 30 86 6 6 6 6 6 211 5 /8 000	161: 105 86 103 84 483: 217- 158: 112: 1 1 1 240 240 240 343 36 36 36 10 473 10 3/8 1000	2 4 5 25 25 0	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 36 10 473 10 3/8 1000	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound power level* Sound power level* Sound power level* Sound power level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 11 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (NPT) Max. water-side operating pressure Condenser Net water volume	0 0 + optio 50	dB on 257** dB dB mm mm mm kg kg kg kg ton l l in in kPa l	(A) (A) *** (A) (A) (A) n n n n n n n n n n n n n n n n n n n	99 82 96 78 3059 936 1743 2981 5 8 8 936 1743 2981 1 - - - - - - - - - - - - - - - - - -	566 999 822 78 300 93 93 17 30 93 17 30 93 17 30 93 17 30 93 27 - 2 Pilot, e 30 32 - 2 - 10 6 3/3 20 - 10 10 10 10 10 10 10 10 10 10 10 10 10	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 Crew c 1 - 180 - 257 36 - c expa 15 pe 154 8 3/8 1000 pe 148	<pre></pre>	312 34 102 34 100 32 3290 1105 1970 1117 5075 1 50 15 33 378 1000 148	862 102 84 100 82 329 110 197 414 0 r/s 1 - 243 36 - EXV) 15 154 8 3/8 100 197 414 197 414 197 197 414 197 197 414 197 197 414 197 197 414 197 197 197 197 197 197 197 197	0 5 0 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	102 83 99 80 4730 1039 1997 6872 1 1 1 20 120 172 32 32 10 293 8 3/8 1000 316	1(( 83) 99 8( 1) 11 12 12 12 12 12 12 12 12 12 12 12 12	162         02         33         9         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         730         72         2         2         100         733         8         000	105 86 103 84 4730 1202 2071 7721 1 1 1 1 1 30 150 215 36 32 10 321 8 3/8 100 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4	1 8 4 4 1 2 8 8 8 8 8 3 3 3 3 3 3 1 1 3 8 8 8 3 3 3 1 1 3 3 3 3	464 05 6 03 4 730 202 071 059 30 30 30 86 6 6 6 6 21 5 /8 000 40 40	161: 105 86 103 84 483: 217, 158: 112: 1 1 1 240 240 240 240 343 36 36 36 36 10 473 10 3/8 100 (623)	2 4 5 25 25 0	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473 10 3/8 1000 623	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound power level* Sound power level at 1 m** Sound power level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 11 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (Victaulic) Drain and vent connections (NPT) Max. water-side operating pressure Condenser Net water volume Water connections (Victaulic)	0 0 + optio 50	dB on 257** dB dB mm mm mm kg kg kg ton l l l in kPa l in kPa	(A) (A) *** (A) (A) (A) n n n n n n n n n n a	99 82 96 78 3059 936 1743 2981 1 Semi-f 1 - 186 SW22( 32 - 100 Multi-p 101 6 3/8 1000 Multi-p 103 6	566 999 822 96 78 300 93 97 7 30 93 7 7 30 97 7 30 97 7 30 97 7 30 97 7 30 97 7 30 97 7 30 97 7 30 97 7 30 97 7 8 7 8 96 96 96 78 8 96 96 78 8 96 96 78 8 96 96 78 8 96 96 78 8 96 96 96 96 96 78 8 78 97 8 97	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 Crew ci 1 - 180 - 257 36 - c expa 15 pe 154 8 3/8 1000 - 184 8	<pre></pre>	312           102           34           100           32           3290           1105           1970           1117           ssors, 5           1	862 102 84 100 82 329 110 197 414 0 r/s 1 - 170 - 243 36 - EXV) 15 154 8 3/8 100 148 8	0 5 0 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	102 83 99 80 4730 1039 1997 6872 1 1 1 20 120 172 32 32 10 293 8 3/8 1000 316 8	1(( 83) 8( 47) 1() 15) 6() 1 1 12) 12) 12) 12) 12) 12) 12) 12) 12	162         33         33         33         33         33         350         22         23         33         33         8         3000         6	105 86 103 84 4730 1202 2071 7721 1 1 1 1 1 30 150 215 36 32 10 321 8 3/8 1000 340 10 10 10 10 10 10 10 10 10 1	1 8 8 4 4 1 1 2 2 8 8 8 8 8 8 1 1 1 1 1 3 3 3 3 1 1 1 3 3 1 1	464 05 6 03 4 730 202 202 202 202 202 202 203 8 6 6 6 6 6 6 6 6 21 3 7 8 0000 40 000 1 1 1 1 1 1 1 1 1 1 1 1 1	161: 105 86 103 84 483: 217: 112: 1 1 240 240 240 240 343 36 36 36 10 473 10 3/8 100 623 10 10 623 10	2 4 5 25 25 0 0 0	105 86 103 84 4832 2174 1585 11279 1 1 250 358 36 36 36 10 473 10 3/8 1000 623 10	
30XW-P/30XWHP Sound levels - unit with option 156 Sound power level* Sound power level* Sound power level* Sound power level* Sound power level at 1 m** Dimensions - unit with option 150 Length Width Height Operating weight**** Compressors Circuit A Circuit B Refrigerant**** - unit with option 11 Circuit A Circuit B Global Warming Potential (GWP) Tonnes of equivalent CO <sub>2</sub> of greatest Oil - unit with option 150 Circuit A Circuit B Capacity control Minimum capacity Evaporator Net water volume Water connections (NPT) Max. water-side operating pressure Condenser Net water volume	0 0 + optio 50	dB on 257** dB dB mm mm mm kg kg kg kg ton l l in in kPa l	(A) (A) *** (A) (A) (A) n n n n n n n n n n a	99 82 96 78 3059 936 1743 2981 5 8 8 936 1743 2981 1 - - - - - - - - - - - - - - - - - -	566 999 822 96 78 300 93 97 7 30 93 7 7 30 97 32 - 9 100, e 9 32 - 9 100, e 9 32 - 9 100, e 9 100 6 300 93 17 17 17 100 100 100 100 100 100 100 10	2 ) ) ) ) ) ) ) ) ) ) ) ) )	712 102 84 100 82 3290 1105 1970 4072 Crew c 1 - 180 - 257 36 - c expa 15 pe 154 8 3/8 1000 pe 148	<pre></pre>	312 34 102 34 100 32 3290 1105 1970 1117 5075 1 50 15 33 378 1000 148	862 102 84 100 82 329 110 197 414 0 r/s 1 - 243 36 - EXV) 15 154 8 3/8 100 197 414 197 414 197 197 414 197 197 414 197 197 414 197 197 414 197 197 197 197 197 197 197 197	0 5 0 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	102 83 99 80 4730 1039 1997 6872 1 1 1 20 120 172 32 32 10 293 8 3/8 1000 316	1(( 83) 8( 47) 1() 15) 6( 6) 1 1 12) 12) 12) 12) 12) 12) 12) 12) 12	162         33         33         33         33         33         350         22         23         33         33         8         3000         6	105 86 103 84 4730 1202 2071 7721 1 1 1 1 1 30 150 215 36 32 10 321 8 3/8 100 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4	1 8 8 4 4 1 1 2 2 8 8 8 8 8 8 1 1 1 1 1 3 3 3 3 1 1 3 3 1 3 3 1 3 3	464 05 6 03 4 730 202 071 059 30 30 30 86 6 6 6 6 21 5 /8 000 40 40	161: 105 86 103 84 483: 217, 158: 112: 1 1 1 240 240 240 240 343 36 36 36 36 10 473 10 3/8 100 (623)	2 4 5 25 25 20 20 20 20 20 20 20 20 20 20 20 20 20	105 86 103 84 4832 2174 1585 11279 1 1 250 250 358 36 36 36 10 473 10 3/8 1000 623	

\* In dB ref=10<sup>-12</sup> W, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). Measured in accordance with ISO 9614-1 and certified by Eurovent.

\*\* In dB ref 20µPa, (A) weighting. Declared dualnumber noise emission values in accordance with ISO 4871 (with an associated uncertainty of +/-3dB(A)). For information, calculated from the sound power level Lw(A).

\*\*\* Option 257 = Low noise level

\*\*\*\* Weight shown is guideline only. Please refer to the unit nameplate.

# 9.2 - Electrical data, units with option 150

Standard-efficiency units (option 30XW/30XWH	,	254	304	354	402	452	552	602	652	702	802	852	1002	1052	1154	1252	1352	1452	1552	1652	170
Power circuit		234	304	554	402	452	552	002	032	102	002	032	1002	1032	1134	1252	1002	1452	1332	1052	170
Nominal power supply	V-ph-Hz	400-	3-50																		
,	V																				
Voltage range	<u>v</u>	360-		م ایرینا م	in tran	oform			_		_										
Control circuit		24 V	via th	e built	-in trai	istorn	her														
Nominal start-up current*																					
Circuit A	A	303	388	388	587	587	587	587	772	772	772	772	587	587	587	772	772	772	772	772	772
Circuit B	A	-	-	-	-	-	-	-	-	-	-	-	587	587	587	587	772	772	772	772	772
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	757	757	757	943	965	986	1004	1004	100
Maximum start-up current**																					
Circuit A	A	303	388	388	587	587	587	587	772	772	772	772	587	587	587	772	772	772	772	772	772
Circuit B	А	-	-	-	-	-	-	-	-	-	-	-	587	587	587	587	772	772	772	772	772
Option 81	А	-	-	-	-	-	-	-	-	-	-	-	887	887	887	1072	1172	1202	1232	1004	123
Cosine phi nominal***		0.79	0.78	0.79	0.83	0.85	0.85	0.85	0.84	0.86	0.87	0.87	0.85	0.85	0.85	0.86	0.85	0.86	0.87	0.86	0.87
Cosine phi maximum****		0.88	0.87	0.88	0.90			0.91		0.90			0.90	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91
Total harmonic distortion****	%	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Maximum power input†	/0		<u> </u>	•	-	-	<u> </u>	-	•	<u> </u>	•	-	0	0	0	0	0	•		•	<u> </u>
Circuit A	kW	97	111	122	156	173	191	191	249	268	286	286	191	191	191	252	252	271	290	290	290
		97		122	150	175	191	191	249	200	200	200					252				
Circuit B	kW	-	-	-	-	-	-	-	-	-	-	-	173	191	191	191		271	290	271	290
Option 81	kW	-	-	-	-	-	-	-	-	-	-	-	364	382	382	443	504	542	580	562	580
Nominal current drawn***		_																			_
Circuit A	A	95	109	125	150	162	171	171	193	214	232	232	171	171	171	210	210	230	250	250	250
Circuit B	А	-	-	-	-	-	-	-	-	-	-	-	162	171	171	171	210	230	250	230	250
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	333	342	342	381	420	460	500	480	500
Maximum current drawn (Un)†																					
Circuit A	А	160	185	200	250	275	300	300	400	430	460	460	300	300	300	400	400	430	460	460	460
Circuit B	А	-	-	-	-	-	-	-	-	-	-	-	275	300	300	300	400	430	460	430	460
Option 81	А	-	-	-		-	-	-	-	-	-	-	575	600	600	700	800	860	920	890	920
Max. current drawn (Un -10%)****													0.0				000	000	020		020
Circuit A	A	176	206	224	270	300	330	330	419	455	476	476	330	330	330	419	419	455	476	476	476
Circuit B	A	170	200	224	210	500	000	000	413	400	470	470	300	330	330	330	419	455	476	455	476
		-	-	-	-	-	-	-	-	-	-	-									
Option 81	A	-	-	-	-	-	-	-	-	-	-	-	630	660	660	749	838	910	952	931	952
High-efficiency units (option 150)																					
30XW-P/30XWHP			51	2	562		712	8	312	86	62	101	2	1162	1:	314	1464	1 .	1612	17	62
Power circuit																					
Nominal power supply	V	/-ph-Hz	z 40	0-3-50	1																
Voltage range	V	•		0-440																	
Control circuit				V via	ho hu	ilt-in ti	ransfo	rmor													
Nominal start-up current*				vvia			anoio														
Circuit A																					2
	^		EO	7	E07		770	-	770	-7-	70	E0-	,	E07		70	770	-	770	770	
Circuit B	A		58	7	587		772	-	772	77	72	587		587		72	772		772	772	
	A	<b>`</b>	-	7	-		-	-		-	72	587	7	587	58	87	772	7	772	772	
Option 81		<b>`</b>	58 - -	7	587 - -		772 - -	-		77	72		7		58			7			
Option 81 Maximum start-up current**	A	1	-		-		-	-		-		587 749	)	587 757	58 94	87 43	772 965		772 986	772 100	04
Option 81 Maximum start-up current** Circuit A	A A	\ \ \	-		-		-	-		-	72	587 749 587	7	587 757 587	58 94 77	87 43 72	772 965 772		772 986 772	772 100 772	24 2
Option 81 Maximum start-up current** Circuit A Circuit B	A A A A	\ \ \	-		-		-	-		-		587 749 587 587	7 ) 7 7	587 757 587 587	58 94 77	87 43	772 965		772 986	772 100	24 2
Option 81 Maximum start-up current** Circuit A Circuit B Option 81	A A	\ \ \	-		-		-	-	772	-		587 749 587	7 ) 7 7	587 757 587	58 94 77 58	87 43 72	772 965 772	-	772 986 772	772 100 772	04 2 2
Option 81 Maximum start-up current** Circuit A Circuit B Option 81	A A A A	\ \ \	- - 58' -	7	- - 587 -		- - 772 -		772	- - 77 - -		587 749 587 587	7 ) 7 2	587 757 587 587	58 94 77 58 10	87 43 72 87	772 965 772 772	2	772 986 772 772	772 100 772 772	04 2 2 32
Option 81 Maximum start-up current** Circuit A Circuit B Option 81	A A A A	\ \ \	- - 58' - -	7	- - 587 - -		- - 772 - -		772	- - 77 - - - 0.	72	587 749 587 587 862	7 7 2 7	587 757 587 587 887	58 94 77 58 10 0.	87 43 72 87 072	772 965 772 772 1172	2	772 986 772 772 1202	772 100 772 772 123	04 2 2 32 37
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal***	A A A A	\ \ \ \	- - 58 - - - 0.8	7	- - 587 - - 0.88		- - 772 - - 0.84		772	- - 77 - - - 0.	72 87 90	587 749 587 587 862 0.8	7 7 2 7	587 757 587 587 887 0.88	58 94 77 58 10 0.	87 43 72 87 072 86 .91	772 965 772 772 1172 0.85	2	772 986 772 772 1202 0.86	772 100 772 772 123 0.8	04 2 2 32 37
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion****	A A A A	\ \ \ \	- - 58 - - 0.8	7	- 587 - - 0.88 0.92		- 772 - 0.84 0.90		772 ).86 ).90	- - - - - 0. 0.	72 87 90	587 749 587 587 587 862 0.8 0.9	7 7 2 7	587 757 587 587 887 0.88 0.92	58 94 77 58 10 0.	87 43 72 87 072 86 .91	772 965 772 772 1172 0.85 0.91	2	772 986 772 772 1202 0.86 0.91	772 100 772 772 123 0.8 0.9	04 2 2 32 37
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal**** Cosine phi maximum**** Total harmonic distortion**** Maximum power input†	A A A A %	х х х х х	- - - - - 0.8 0.9	7 38 91	- 587 - 0.88 0.92 0		- 772 - 0.84 0.90 0		772 ).86 ).90 )	- - - - - - - - - - 0. 0. 0	72 87 90	587 749 587 587 862 0.8 0.9 0	7 2 7 7 1	587 757 587 587 887 0.88 0.92 0	58 94 77 58 10 0. 0. 0	87 43 72 87 072 86 91	772 965 772 772 1172 0.85 0.91 0	2	772 986 772 1202 0.86 0.91 0	772 100 772 772 123 0.8 0.9 0	04 2 32 7 1
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A	A A A A %	N. N. N. K. K. K. K. K. K. K. K. K. K. K. K. K.	- - 58 - - 0.8	7 38 91	- 587 - - 0.88 0.92		- 772 - 0.84 0.90		772 0.86 0.90 0	- - - - 0. 0. 0. 0. 25	72 87 90	587 749 587 587 587 587 587 682 0.8 0.9 0 0	7 2 7 1	587 757 587 587 887 0.88 0.92 0 191	58 94 77 58 10 0. 0. 0 25	37 43 72 37 072 86 91 52	772 965 772 1172 0.85 0.91 0 252	2	772 986 772 772 1202 0.86 0.91 0	772 100 772 123 0.8 0.9 0	04 2 32 7 1
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B	A A A A % % K K	«	- 58 - - 0.8 0.9 0 177 -	7 38 91	- 587 - 0.88 0.92 0		- 772 - 0.84 0.90 0 252 -		772 ).86 ).90 ) 271	- - - - 0. 0. 0 29	72 87 90	587 749 587 587 587 862 0.8 0.9 0 173	7 2 7 7 1	587 757 587 587 0.88 0.92 0 191 191	58 94 77 58 10 0. 0. 0. 0. 28 19	37 43 72 37 072 86 91 52 91	772 965 772 1172 0.85 0.91 0 252 252	2	772 986 772 1202 0.86 0.91 0 271 271	772 100 772 772 123 0.8 0.9 0 0 290 290	04 2 32 32 7 1 1
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81	A A A A % % K K	N. N. N. K. K. K. K. K. K. K. K. K. K. K. K. K.	- - - - - 0.8 0.9	7 38 91	- 587 - 0.88 0.92 0		- 772 - 0.84 0.90 0		772 ).86 ).90 ) 271	- - - - 0. 0. 0. 0. 25	72 87 90	587 749 587 587 587 587 587 682 0.8 0.9 0 0	7 2 7 7 1	587 757 587 587 887 0.88 0.92 0 191	58 94 77 58 10 0. 0. 0. 0. 28 19	37 43 72 37 072 86 91 52	772 965 772 1172 0.85 0.91 0 252	2	772 986 772 772 1202 0.86 0.91 0	772 100 772 123 0.8 0.9 0	04 2 32 32 7 1 1
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn***	A A A A A A A K K K K K	4 4 6 W W W	- - 58' - - 0.8 0.9 0 - - -	7 38 91 3	- 587 - - 0.88 0.92 0 191 - -		- 772 - 0.84 0.90 0 252 - -		2772 0.86 0.90 0 271	- 77 - - 0. 0. 0. 0. 0 29 - -	72 87 90 90	587 749 587 587 587 862 0.8 0.9 0 173 173 346	7 2 7 7 1 3 3 3	587 757 587 587 887 0.88 0.92 0 191 191 382	58 94 77 58 10 0. 0. 0. 0 25 44	87 43 72 87 072 86 91 52 91 43	772 965 772 1172 0.85 0.91 0 252 252 504	2	772 986 772 1202 0.86 0.91 0 271 271 271 542	772 100 772 123 0.8 0.9 0 290 290 580	04 2 32 7 1 1
Option 81  Maximum start-up current** Circuit A Circuit B Option 81  Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion****  Maximum power input† Circuit A Circuit B Option 81  Nominal current drawn*** Circuit A	А А А А А Х К К К К К К А	4 4 6 W W W W	- 58 - - 0.8 0.9 0 177 -	7 38 91 3	- 587 - - 0.88 0.92 0 191 - - - 171		- 772 - 0.84 0.90 0 252 - - 210		772 ).86 ).90 ) 271	- - - - 0. 0. 0. 0. 0 - - - 29 - -	72 87 90	587 749 587 587 587 862 0.8 0.9 0 173 346 162	7 2 7 7 1 3 3 3 2	587 757 587 587 887 0.88 0.92 0 191 191 382 171	58 94 77 58 10 0. 0. 0. 0. 0. 0. 28 44 2.	<ul> <li>37</li> <li>43</li> <li>72</li> <li>37</li> <li>072</li> <li>86</li> <li>91</li> <li>52</li> <li>91</li> <li>43</li> <li>10</li> </ul>	772 965 772 1172 0.85 0.91 0 252 252 504 210	2	772 986 772 1202 0.86 0.91 0 271 271 271 271 242 230	772 100 772 123 0.8 0.9 0 290 290 580 250	04 2 32 7 1 1
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B	А А А А А А К К К К К А А А	4 4 6 W W W W	- - 58 - - 0.8 0.9 0 0 177 - - - 160 -	7 38 91 3	- 587 - 0.88 0.92 0 191 - - 171 -		- 772 - 0.84 0.90 0 252 - - 210 -		2772 0.86 0.90 0 271 230	- - - - - 0. 0. 0. 0. 0 - - - - 25 - -	72 87 90 90	587 749 587 587 587 862 0.8 0.9 0 173 346 162 162	7 2 7 7 1 3 3 5	587 757 587 587 0.88 0.92 0 191 191 382 171 171	58 94 77 58 10 0. 0. 0. 0. 0. 0. 25 44 2. 17	37 43 72 37 072 86 91 52 91 43 10 71	772 965 772 772 1172 0.85 0.91 0 252 252 252 504 210 210		772 986 772 1202 0.86 0.91 0 271 271 271 542 230 230	772 100 772 123 0.8 0.9 0 290 290 580 250 250	04 2 2 32 7 7 1 1 0 0 0 0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81	А А А А А Х К К К К К К А	4 4 6 W W W W	- - 58' - - 0.8 0.9 0 - - -	7 38 91 3	- 587 - - 0.88 0.92 0 191 - - - 171		- 772 - 0.84 0.90 0 252 - - 210		2772 0.86 0.90 0 271 230	- - - - 0. 0. 0. 0. 0 - - - 29 - -	72 87 90 90	587 749 587 587 587 862 0.8 0.9 0 173 346 162	7 2 7 7 1 3 3 5	587 757 587 587 887 0.88 0.92 0 191 191 382 171	58 94 77 58 10 0. 0. 0. 0. 0. 0. 25 44 2. 17	<ul> <li>37</li> <li>43</li> <li>72</li> <li>37</li> <li>072</li> <li>86</li> <li>91</li> <li>52</li> <li>91</li> <li>43</li> <li>10</li> </ul>	772 965 772 1172 0.85 0.91 0 252 252 504 210		772 986 772 1202 0.86 0.91 0 271 271 271 271 242 230	772 100 772 123 0.8 0.9 0 290 290 580 250	04 2 2 32 7 7 1 1 0 0 0 0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81	А А А А А А К К К К К А А А	4 4 6 W W W W	- - 58 - - 0.8 0.9 0 0 177 - - - 160 -	7 38 91 3	- 587 - 0.88 0.92 0 191 - - 171 -		- 772 - 0.84 0.90 0 252 - - 210 -		2772 0.86 0.90 0 271 230	- - - - - 0. 0. 0. 0. 0 - - - - 25 - -	72 87 90 90	587 749 587 587 587 862 0.8 0.9 0 173 346 162 162	7 2 7 7 1 3 3 5	587 757 587 587 0.88 0.92 0 191 191 382 171 171	58 94 77 58 10 0. 0. 0. 0. 0. 0. 25 44 2. 17	37 43 72 37 072 86 91 52 91 43 10 71	772 965 772 772 1172 0.85 0.91 0 252 252 252 504 210 210		772 986 772 1202 0.86 0.91 0 271 271 271 542 230 230	772 100 772 123 0.8 0.9 0 290 290 580 250 250	04 2 2 332 7 7 1 1 0 0 0 0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B	А А А А А А К К К К К А А А	6 W W W	- - 58 - - 0.8 0.9 0 0 177 - - - 160 -	7 38 31 3 2	- 587 - 0.88 0.92 0 191 - - 171 -		- 772 - 0.84 0.90 0 252 - - 210 -		2772 0.86 0.90 0 271 230	- - - - - - - - - - - - - - - - - - -	72 87 90 90	587 749 587 587 587 862 0.8 0.9 0 173 346 162 162	7 2 7 1 3 3 5 2 2 4	587 757 587 587 0.88 0.92 0 191 191 382 171 171	58 94 77 58 10 0. 0. 0 29 15 44 27 17 38	37 43 72 37 072 86 91 52 91 43 10 71	772 965 772 772 1172 0.85 0.91 0 252 252 252 504 210 210		772 986 772 1202 0.86 0.91 0 271 271 271 542 230 230	772 100 772 123 0.8 0.9 0 290 290 580 250 250	04 2 2 32 7 1 1 0 0 0 0 0 0 0 0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit A	А А А А А А К К К К К А А А А А	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2	- - - - - - 0.88 0.92 0 - - - - - - - - - - - - - - - - - -		- - 772 - 0.84 0.90 0 252 - - 210 - -		2772 0.86 0.90 0 2771 230	- - - - - - - - - - - - - - - - - - -	72 87 90 90 50	587 749 587 862 0.8 0.9 0 173 173 346 162 162 324	7 7 7 7 1 3 3 3 3 5 5	587 757 587 887 0.88 0.92 0 191 191 382 171 171 342	58 94 77 58 10 0. 0. 0 25 44 22 17 38	37 43 72 37 072 86 91 52 91 43 10 71 31	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420		772 986 772 1202 0.86 0.91 0 271 271 271 271 2271 230 230 230 460	772 100 772 123 0.8 0.9 0 290 290 290 580 250 500	04       2       2       332       7       11       0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit A Circuit A Circuit B	А А А А А А А А А А А А А А	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2	- - - - - - - - - - - - - - - - - - -		- - 772 - - 0.84 0.90 0 252 - - 210 - - - 400		2772 0.86 0.90 0 271 230	- - - - - - - - - - - - - - - - - - -	72 87 90 90 50	587 745 587 587 862 0.8 0.9 0 173 173 346 162 322 275 275	7 2 7 7 1 3 3 3 3 3 5 5 5	587 757 587 587 887 0.88 0.92 0 191 191 382 171 171 342 300 300	55 94 77 55 10 0. 0. 0 0 25 15 14 44 2 15 38 44 44 30	37 43 72 87 77 88 91 52 91 43 52 91 43 10 71 81 00 00	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420 400	2	772 986 772 772 1202 0.86 0.91 0 2271 2271 2271 2230 230 460 430	772 100 772 123 0.8 0.9 0 290 290 290 290 290 290 290 290 290	04       2       332       7       11       0
Option 81  Maximum start-up current** Circuit A Circuit B Option 81  Cosine phi nominal*** Cosine phi maximum**** Total harmonic distortion****  Maximum power input† Circuit A Circuit B Option 81  Maximum current drawn (Un)† Circuit A Circuit B Option 81	A A A A A A K K K K K K A A A A A A A A	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2	- - - - - - 0.88 0.92 0 - - - - - - - - - - - - - - - - - -		- - - - - - - - - - - - - - - - - - -		2772 0.86 0.90 0 271 230	- - - - 0. 0. 0. 0 29 - - - - - - - - - - - - - - - - - -	72 87 90 90 50	587 745 587 587 862 0.8 0.9 0 173 173 346 162 324 275	7 2 7 7 1 3 3 3 3 3 5 5 5	587 757 587 587 0.88 0.92 0 191 191 382 171 171 342 300	55 94 77 55 10 0. 0. 0 0 25 15 14 44 2 15 38 44 44 30	87 43 72 87 972 886 91 52 91 43 10 71 81 00	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420	2	772 <u>986</u> 772 <u>1202</u> 0.86 0.91 0 271 271 271 271 230 230 230 460	772 100 772 772 123 0.8 0.9 0 290 290 290 290 290 290 290 290 290	04       2       332       7       11       0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit A Circuit B Option 81 Maximum current drawn (Un)†	A A A A A A A A A A A A A A A A A A A	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2 5	- - - - - - - - - - - - - - - - - - -		- - 7772 - 0.84 0.90 0 2552 - 210 - 2110 - - 210 - - 210 - -		2772 0.86 0.90 0 2771 2330 4330	- - - - - 0. 0. 0 - - - - - - - - - - -	72 87 90 90 50 60	587 749 587 862 0.8 0.9 0 173 346 162 324 275 275 550	7 2 7 7 1 3 3 3 3 5 5 5 5 5 )	587 757 587 587 0.88 0.92 0 191 191 191 382 171 171 342 300 300 600	55 94 77 58 10 0. 0 0 22 2 44 2 15 15 13 38 44 30 70	37       43       43       72       87       772       86       91       52       91       52       91       53       10       71       31       00       00       00       00	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420 420 400 800	2	772 986 772 772 1202 0.86 0.91 0 271 271 271 230 230 460 430 360	772 100 772 123 0.8 0.9 0 290 290 290 290 290 290 290 290 290	24       2       332       77       1       0
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit B Option 81 Maximum current drawn (Un)† Circuit B Option 81 Maximum current drawn (Un)† Circuit A Circuit B Option 81 Maximum current drawn (Un -10% Circuit A	A A A A A A A A A A A A A A A A A A A	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2 5	- - - - - - - - - - - - - - - - - - -		- 772  0.84 0.90 0 252  210  210  - 400  - 419		2772 	- - - - - - - - - - - - - - - - - - -	72 87 90 90 50	587 745 587 862 0.8 0.9 0 173 173 346 162 322 275 550 300	7 2 7 7 1 3 3 3 3 5 5 5 5 )	587 757 587 587 0.88 0.92 0 191 191 191 382 171 171 342 300 300 600	55 94 77 58 10 0. 0. 0 0 29 15 15 15 36 44 44 36 70 70 4	37       43       72       87       772       88       91       52       91       52       91       53       10       71       81       00       00       00       19	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420 420 420 420		772 286 772 772 1202 0.86 0.91 0 271 271 271 230 230 460 430 430 360 455	772 100 772 123 0.8 0.9 0 290 290 290 290 290 290 290 290 290	04       2       2       332       7       1       0  <
Option 81 Maximum start-up current** Circuit A Circuit B Option 81 Cosine phi nominal*** Cosine phi nominal*** Total harmonic distortion**** Maximum power input† Circuit A Circuit B Option 81 Nominal current drawn*** Circuit A Circuit B Option 81 Maximum current drawn (Un)† Circuit A Circuit B Option 81 Maximum current drawn (Un)†	A A A A A A A A A A A A A A A A A A A	x x x x x x x x x x x x x x x x x x x	- - - - - - - - - - - - - - - - - - -	7 38 31 3 2 5	- - - - - - - - - - - - - - - - - - -		- - 7772 - 0.84 0.90 0 2552 - 210 - 2110 - - 210 - - 210 - -		2772 	- - - - - 0. 0. 0 - - - - - - - - - - -	72 87 90 90 50 60	587 749 587 862 0.8 0.9 0 173 346 162 324 275 275 550	7 2 7 7 1 3 3 3 3 5 5 5 5 5 )	587 757 587 587 0.88 0.92 0 191 191 191 382 171 171 342 300 300 600	55 94 77 55 10 0. 0 0 25 15 15 15 2 15 36 44 36 70 70 4 4 33	37       43       43       72       87       772       86       91       52       91       52       91       53       10       71       31       00       00       00       00	772 965 772 1172 0.85 0.91 0 252 252 504 210 210 210 420 420 400 800		772 986 772 772 1202 0.86 0.91 0 271 271 271 230 230 460 430 360	772 100 772 123 0.8 0.9 0 290 290 290 290 290 290 290 290 290	24       2       332       7       11       0

Instantaneous start-up current (maximum operating current of the smallest compressor(s) + locked rotor current or reduced start-up current of the largest compressor). Values based on standard Eurovent unit operating conditions: evaporator entering/leaving water temp. = 12°C/7°C, condenser entering/leaving water temp. = 30°C/35°C. Instantaneous start-up current (maximum operating current of the smallest compressor(s) + locked rotor current or reduced start-up current of the largest compressor). Values obtained at operation with maximum unit power input. Values based on standard Eurovent unit operating conditions: evaporator entering/leaving water temp. = 12°C/7°C, condenser entering/leaving water temp. = 30°C/35°C. Values obtained at operation with maximum unit power input. Values obtained at operation with maximum unit power input. Values obtained at operation with maximum unit power input. Values obtained at operation with maximum unit power input. \*\*

\*\*\* \*\*\*\*

†

Please refer to chapter 3.

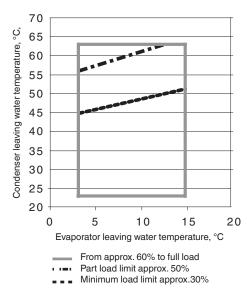
# 9.4 - Operating limits, units with option 150

30XW/30XWH-/30XW-P/30XWHP	Minimum	Maximum
Evaporator		
Entering temperature at start-up	-	35.0°C
Leaving temperature during operation	3.3°C*	15.0°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K
Condenser		
Entering temperature at start-up	13.0°C**	-
Leaving temperature during operation	23.0°C**	63.0°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K

\* For low-temperature applications, where the leaving water temperature is below 3.3°C, a frost protection solution must be used. Please refer to option 5 and option 6.

\*\* For lower condenser temperatures a water flow control valve must be used at the condenser (two or three-way valve). Please refer to option 152 to ensure the correct condensing temperature.

**Note:** Ambient temperatures: During storage and transport of the 30XW units (including by container) the minimum and maximum permissible temperatures are -20°C and 72°C (and 65°C for option 200).



For more precise details refer to the unit selection program.

# 10 - MEDIUM TEMPERATURE (OPTION 5) AND LOW TEMPERATURE (OPTION 6) GLYCOL SOLUTION OPTIONS

Units with the medium temperature (option 5) or low temperature (option 6) option allow glycol solution production down to:

- - 6°C with ethylene glycol and option 5 (minimum weight concentration of 25%)
- - 3°C with propylene glycol and option 5 (minimum weight concentration of 24%)
- - 12°C with ethylene glycol and option 6 (minimum weight concentration of 35%)
- - 8°C with propylene glycol and option 6 (minimum weight concentration of 30%)

# 10.1 - Physical data, units with options 5 and 6

Standard-efficiency and high-efficiency 30XW- / 30XWH units (options 5 and 6)

		Option 5 (	medium tem	perature)		Option 6 (low temperature)				
30XW/30XWH (reference)		P0512	P0562	P1012	-1154	P0512	P0562	P1012	-1154	
Operating weight	kg	2883	2927	6567	5607	2932	2976	6687	5705	
Compressors		Semi-hern	netic 06T screv	v compressors	s, 50 r/s					
Circuit A		1	1	1	1	1	1	1	1	
Circuit B		-	-	1	1	-	-	1	1	
Refrigerant charge*		R-134a				· · ·				
Circuit A	kg	140	140	125	110	140	140	125	110	
Circuit B	kg	-	-	125	110	-	-	125	110	
Oil charge		SW220								
Circuit A	I	32	32	32	32	32	32	32	32	
Circuit B	I	-	-	32	32	-	-	32	32	
Capacity control		Pro-Dialog	, electronic ex	pansion valves	s (EXV)					
Minimum capacity	%	30	30	20	20	30	30	20	20	
Evaporator		Multi-pipe	flooded type			· · ·				
Net water volume	I	70	70	204	183	85	85	224	197	
Water connections		Victaulic				·				
Inlet/outlet	in	6	6	8	8	5	5	6	6	
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	
Condenser		Multi-pipe								
Net water volume	I	103	103	316	193	103	103	316	193	
Water connections		Victaulic								
Inlet/outlet	in	6	6	8	8	6	6	8	8	
Drain and vent connections (NPT)	in	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	
Maximum water-side operating pressure	kPa	1000	1000	1000	1000	1000	1000	1000	1000	

Weights are guidelines only. The refrigerant charge is given on the unit nameplate.

numbers: 30XW- P0512 30XW- P0562 30XW- P1012 30XW--1152

These options are available for the following unit reference

Option 100C (evaporator with one pass) is not compatible with options 5 and 6. For option 5 the evaporator must be configured with two passes and for option 6 with three passes.

#### 10.2 - Electrical data, units with options 5 and 6

The electrical data of 30XW units with options 5 and 6 are the same as for 30XW units with option 150. Please refer to chapter 9.2.

#### 10.3 - Dimensions, clearances, units with option 5 and 6

The dimensions and clearances are the same as for 30XW units. Please refer to chapter 3.

#### 10.4 - Operating range, units with options 5 and 6

	Minimum	Maximum
Evaporator		
Entering water temperature at start-up	-	35°C
Leaving temperature during operation*		
EG 5 Option 5 with ethylene glycol	-6°C	15°C
PG 5 Option 5 with propylene glycol	-3°C	15°C
EG 6 Option 6 with ethylene glycol	-12°C	15°C
PG 6 Option 6 with propylene glycol	-8°C	15°C
Entering/leaving temperature difference at full load	2.8 K	11.1 K***
Condenser		
Entering water temperature at start-up	13°C**	-
Leaving temperature during operation	19°C/23°C**	55°C/63°C****
Entering/leaving temperature difference at full load	2.8 K	11.1 K

\* The operating range with evaporator leaving temperatures above 3°C is permitted, but the performances are not optimised.

\*\* For lower condenser temperatures a water flow control valve must be installed at the condenser (two-way or three-way). Please refer to option 152 to ensure the correct condensing temperature.

- \*\*\* Please refer to chapter 10.5 for the minimum recommended evaporator glycol flow rate.
- \*\*\*\* Depends on the conditions at the evaporator and the load conditions.

**Note:** Ambient temperatures: During storage and transport of the 30XW units (including by container) the minimum and maximum permissible temperatures are -20°C and 72°C (and 65°C for option 200).

#### 10.5 - Minimum recommended evaporator flow rate with options 5 and 6

	Option 6	Option 6 (low temperature)							
Reference number		P0512	P0562	P1012	-1154	P0512	P0562	P1012	-1154
Minimum evaporator flow rate*	l/s	17	19	36	40	14	14	27	29
Minimum evaporator flow rate**	l/s	17	19	36	41	14	16	31	32

Recommended values with ethylene glycol at the evaporator. Minimum concentration of 25% with option 5 and of 35% with option 6.
 Recommended values with propylene glycol at the evaporator. Minimum concentration of 24% with option 5 and of 30% with option 6.

Note: The minimum flow rates are for information only. For more precise details refer to the unit selection program.

#### 10.6 - Nominal evaporator pressure drop with options 5 and 6

		Option 5	medium tem	perature)		Option 6 (	low temperatu	ıre)	
Reference number		P0512	P0562	P1012	-1154	P0512	P0562	P1012	-1154
Nominal evaporator flow rate*	l/s	19	21	40	45	14	16	29	34
Nominal evaporator pressure drop*	kPa	40	50	61	75	48	65	77	107
Nominal evaporator flow rate**	l/s	19	21	40	46	15	16	30	35
Nominal evaporator pressure drop**	kPa	43	54	65	81	51	65	81	115

#### **Option 5**

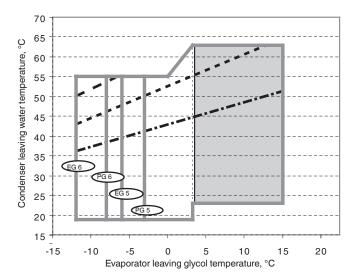
\* Values based on 25% ethylene glycol, evaporator entering/leaving water temperatures of -2°C/-6°C and condenser entering/leaving water temperatures of 30°C/35°C.

\*\* Values based on 24% propylene glycol, evaporator entering/leaving water temperatures of +1°C/-3°C and condenser entering/leaving water temperatures of 30°C/35°C.

#### **Option 6**

\* Values based on 35% ethylene glycol, evaporator entering/leaving water temperatures of -8°C/-12°C and condenser entering/leaving water temperatures of 30°C/35°C.

\*\* Values based on 30% propylene glycol, evaporator entering/leaving water temperatures of -4°C/-8°C and condenser entering/leaving water temperatures of 30°C/35°C.



Operating range permitted, but performances are not optimised
Full load with option 5/6 and ethylene or propylene glycol
 Part load limit approx. 80%
 Part load limit approx. 50%
 Part load limit approx. 30%

# 11 - MAJOR SYSTEM COMPONENTS AND OPERATION DATA

# 11.1 - Direct-drive twin-screw compressor with variable capacity slide valve

- 30XW units use 06T geared twin-screw compressors equipped with a variable capacity slide valve for con-tinuous control between 15% and 100% of full load.
- The 06T compressor models used are: 06TT-266, 06TT-301, 06TT-356, 06TU-483, 06TU-554, 06TV-680, 06TV-753, 06TV-819

# 11.1.1 - Oil filter

The 06T screw compressor has an independent oil filter.

# 11.1.2 - Refrigerant

The 30XW is a liquid chiller operating only with refrigerant R-134a.

# 11.1.3 - Lubricant

The 06T screw compressor is approved for use with the fol-lowing lubricant: CARRIER MATERIAL SPEC PP 47-32.

### 11.1.4 - Oil supply solenoid valve

An oil supply solenoid valve is installed on the oil return line as standard to isolate the compressor from oil flow when the compressor is not operating. The oil solenoid valve is field replaceable.

# 11.1.5 - Capacity control system

The 06T screw compressor has an unloading system that is standard on all compressors. This unloading system consists of slide valve that permits changing the length of the screw used for the refrigerant compression. This valve is controlled by the action of a piston controlled by two solenoid valves on the oil return line.

### 11.1.6 - Suction valve (option 92)

An isolating valve can be added to ease maintenane on compressor. This valve can be moved only without pressure differential upstream and downstream of this valve.

### 11.2 - Pressure vessels

#### General

Monitoring during operation, re-qualification, re-testing and re-testing dispensation:

- Follow the regulations on monitoring pressurised equipment.
- It is normally required that the user or operator sets up and maintains a monitoring and maintenance file.
- If no regulations exist or to complement regulations, follow the control programmes of EN 378.
- If they exist follow local professional recommendations.
- Regularly inspect the condition of the coating (paint) to detect blistering resulting from corrosion. To do this, check a non-insulated section of the container or the rust formation at the insulation joints.
- Regularly check for possible presence of impurities (e.g. silicon grains) in the heat exchange fluids. These impurities maybe the cause of the wear or corrosion

- Filter the heat exchange fluid check and carry out internal inspections as described in EN 378.
- In case of re-testing please refer to the maximum operating pressure given on the unit nameplate.
- The reports of periodical checks by the user or operator must be included in the supervision and maintenance file.

### Repair

Any repair or modification, including the replacement of moving parts:

- must follow local regulations and be made by qualified operators and in accordance with qualified procedures, including changing the heat exchanger tubes.
- must be made in accordance with the instructions of the original manufacturer. Repair and modification that necessitate permanent assembly (soldering, welding, expanding etc.) must be made using the correct proce-dures and by qualified operators.
- An indication of any modification or repair must be shown in the monitoring and maintenance file.

### Recycling

The unit is wholly or partly recyclable. After use it contains refrigerant vapours and oil residue. It is coated by paint.

### **Operating life**

The evaporator and oil separator are designed for:

- prolonged storage of 15 years under nitrogen charge with a temperature difference of 20 K per day.
- 452000 cycles (start-ups) with a maximum difference of 6 K between two neighbouring points in the vessel, based on 6 start-ups per hour over 15 years at a usage rate of 57%.

### **Corrosion allowances:**

#### Gas side: 0 mm

Heat exchange fluid side: 1 mm for tubular plates in lightly alloyed steels, 0 mm for stainless steel plates or plates with copper-nickel or stainless steel protection.

### 11.2.1 - Evaporator

30XW chillers use a flooded multi-tube evaporator. The water circulates in the tubes and the refrigerant is on the outside in the shell. One vessel is used to serve both refrigerant circuits. There is a centre tube sheet which separates the two refrigerant circuits. The tubes are 3/4" diameter copper with an enhanced surface inside and out. There is just one water circuit with two water passes (one pass with option 100C, please refer to chapter 6.5).

The evaporator shell has a polyurethane foam thermal insulation and a water drain and purge.

It has been tested and stamped in accordance with the applicable pressure codes. The maximum standard relative operating pressure is 2100 kPa for the refrigerant-side and 1000 kPa for the water-side. These pressures can be different depending on the code applied. The water connection of the heat exchanger is a Victaulic connection.

The products that may be added for thermal insulation of the containers during the water piping connection procedure must be chemically neutral in relation to the materials and coatings to which they are applied. This is also the case for the products originally supplied by Carrier.

28 by puncture.

# 11.2.2 - Condenser and oil separator

The 30XW chiller uses a heat exchanger that is a combination condenser and oil separator. It is mounted below the evaporator. Discharge gas leaves the compressor and flows through an external muffler to the oil separator, which is the upper portion of the heat exchanger. It enters the top of the separator where oil is removed, and then flows to the bottom portion of the vessel, where gas is condensed and subcooled. One vessel is used to serve both refrigerant circuits. There is a center tube sheet which separates the two refrigerant circuits. The tubes are 3/4" or 1" diameter internally and externally finned copper tubes.

There is just one water circuit with two water passes (one pass with option 102C, please refer to chapter 6.5). For the Heat Machine units the condenser shell can have a polyure-thane foam thermal insulation (option 86) and a water drain and purge.

It has been tested and stamped in accordance with applicable pressure codes. The maximum standard relative operating pressure is 2100 kPa for the refrigerant-side and 1000 kPa for the water-side. These pressures can be different depending on the code applied. The water connection of the heat exchanger is a Victaulic connection.

# 11.2.3 - Economiser function (depending on model)

The economiser function includes a liquid line valve, a filter drier, two electronic expansion valves (EXVs), a plate heat exchanger as well as protection devices (fuse or valve).

At the condenser outlet a part of the liquid is expanded via the secondary EXV in one of the heat exchanger circuits and then returns as a gas. This expansion permits increase of the liquid sub-cooling of the rest of the flow that penetrates the evaporator via the principal EXV. This permits increasing the cooling capacity of the system as well as its efficiency.

# 11.3 - High-pressure safety switch

30XW units are equipped with high-pressure safety switches.

In accordance with the applicable code the high-pressure switches with manual reset, called PZH (former DBK), may be backed up by high-pressure switches that require resetting with a tool. The high-pressure switches that require resetting with a tool are called PZHH (former SDBK). If a PZHH cuts out, the corresponding PZH in the same compressor is faulty and must be replaced. The PZHH must be reset with a blunt tool with a diameter of less than 6 mm. Insert this tool into the opening on the pressure switch and push the reset button in this location.

These pressure switches are located at the discharge of each compressor.

# 11.4 - Electronic expansion valve (EXV)

The EXV is equipped with a stepper motor (2785 to 3690 steps, depending on the model) that is controlled via the EXV board.

The EXV is also equipped with a sightglass that permits verification of the mechanism movement and the presence of the liquid gasket.

# 11.5 - Moisture indicator

Located on the EXV, permits control of the unit charge and indicates moisture in the circuit. The presence of bubbles in the sight-glass indicates an insufficient charge or non-condensables in the system. The presence of moisture changes the colour of the indicator paper in the sight-glass.

# 11.6 - Filter drier

The role of the filter drier is to keep the circuit clean and moisture-free. The moisture indicator shows, when it is necessary to change the element. A difference in temperature between the filter inlet and outlet shows that the element is dirty.

# 11.7 - Sensors

The units use thermistors to measure the temperature, and pressure transducers to control and regulate system opera-tion (see 30XA/30XW Pro-Dialog Control IOM for a more detailed explanation).

# 12 - OPTIONS

ptions	No.	Description	Advantages	Use for 30XW range
Medium-temperature brine solution	5	Implementation of new algorithms of control and evaporator redesign to allow chilled brine solution production down to -6°C when ethylene glycol is used (-3°C with propylene glycol)	Covers specific applications such as ice storage and industrial processes	Only sizes 512/562/1012/1154
Low-temperature brine solution	6	Implementation of new algorithms of control and evaporator redesign to allow chilled brine solution production down to -12°C when ethylene glycol) is used (-8°C with propylene glycol)	Covers specific applications such as ice storage and industrial processes	Only sizes 512/562/1012/1154
Light-brine solution, down to -3°C	8	Implementation of new algorithms of control to allow chilled brine solution production down to -3°C when ethylene glycol is used (0°C with propylene glycol)	Matches with most application requirements for ground-sourced heat pumps and fits with many industrial processes requirements	254-1762
Unit supplied in two assembled parts	51	The unit is equipped with flanges that allow disassembly of the unit on site		Only sizes 1612/1652/1702/176
Master/slave operation	58	Unit equipped with supplementary water outlet temperature sensor kit to be field-installed allowing master/slave operation of two units connected in parallel	Optimised operation of two chillers connected in parallel with operating time equalisation	254-1762
Single power connection point	81	Unit power connection via one main supply connection	Quick and easy installation	1002-1762
No disconnect switch, but short circuit protection	82A	Unit without disconnect switch, but with short-circuit protection device	Permits an external electrical disconnect system for the unit (field-supplied), while ensuring unit short circuit protection	254-1762
Evaporator pump electrical power / control circuit	84	Unit equipped with an electrical power and control circuit for one pump evaporator side	Quick and easy installation: The control of fixed speed pumps is embedded in the unit control	254-1252, 1314
Evaporator dual pumps electrical power / control circuit	84D	Unit equipped with an electrical power and control circuit for two pumps evaporator side	Quick and easy installation: The control of fixed speed pumps is embedded in the unit control	254-1252, 1314
Condenser pump electrical	84R	Unit equipped with an electrical power and control circuit for one	Quick and easy installation: The control of fixed speed	254-1252, 1314
power / control circuit Condenser insulation	86	pump condenser side Thermal condenser insulation	pumps is embedded in the unit control Minimizes thermal dispersions condenser side (key option for heat pump or heat recovery applications) and allows compliancy with special installation criteria (hot parts insulated)	254-1762
Service valve set	92	Liquid line valve (evaporator inlet) and compressor suction line	Allow isolation of various refrigerant circuit components	254-1762
Evaporator with one pass	100C	valve Evaporator with one pass on the water side. Evaporator inlet and	for simplified service and maintenance Easy to install, depending on site. Reduced pressure	254-1762
Condenser with one pass	102C	outlet on opposite sides. Condenser with one pass on the water side. Condenser inlet and	drops Easy to install, depending on site. Reduced pressure	254-1762
•		outlet on opposite sides.	drops	
21 bar evaporator	104	Reinforced evaporator for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column evaporator side (typically high buildings)	
21 bar condenser	104A	Reinforced condenser for extension of the maximum water-side service pressure to 21 bar (standard 10 bar)	Covers applications with a high water column condenser side (typically high buildings)	254-1762
Reversed evaporator water connections	107	Evaporator with reversed water inlet/outlet	Easy installation on sites with specific requirements	254-1762
Reversed condenser water	107A	Condenser with reversed water inlet/outlet	Easy installation on sites with specific requirements	254-1762
connections JBus gateway	148B	Two-directional communication board complying with JBus	Connects the unit by communication bus to a building	254-1762
LON gateway	148D	protocol Two-directional communication board complying with Lon Talk	Connects the unit by communication bus to a building	254-1762
Bacnet over IP gateway	149	protocol Two-directional high-speed communication using BACnet protocol over Ethernet network (IP)	management system Easy and high-speed connection by ethernet line to a building management system. Allows access to multiple	254-1762
High condensing temperature	150	Optimized compressor for operation at high condensing temperature	unit parameters Increased condenser leaving water temperature up to 63°C. Allows applications with high condensing temperature (heat pumps, installations with not generously sized dry-coolers or more generally, installations with dry-coolers in hot climate). NOTE: to ensure control of the condenser leaving water temperature, this option must be fitted with 30XWH	254-1762
Condensing temperature limitation	150B	Limitation of the maximum condenser leaving water temperature to $45^\circ\text{C}$	units. Reduced maximum power input and current absorption: power cables and protection elements can therefore be downsized	254-1762
Control for low condensing temperature systems	152	Output signal (0-10 V) to control the condenser water inlet valve	Simple installation: for applications with cold water at condenser inlet (ex. ground-source, groundwater- source, superficial water-source applications) the signal permits to control a 2 or 3-way valve to maintain condenser water temperature (and so condensing pressure) at acceptable values	254-1762
Energy Management Module EMM	156	Control board with additional inputs/outputs. See Energy Management Module option chapter	Extended remote control capabilities (Set-point reset, ice storage end, demand limits, boiler on/off command)	254-1762
Touch Pilot control, 7" user interface	158A	Touch Pilot control supplied with a 7 inch colour touch screen user interface	Enhanced ease of use	254-1762
Leak detection	159	0-10 V signal to report any refrigerant leakage in the unit directly on the controlller (the leak detector itself must be supplied by the customer)	Immediate customer notification of refrigerant losses to the atmosphere, allowing timely corrective actions	254-1762
Compliance with Swiss regulations	197	Additional tests on the water heat exchangers: supply (additional of PED documents) supplementary certificates and test certifications	Conformance with Swiss regulations	254-1762
Compliance with Australian regulations	200	Unit approved to Australian code	Conformance with Australian regulations	254-1762
Low noise level	257	Evaporator sound insulation	3 dB(A) quiter than standard unit	254-1762
Welded evaporator water connection kit	266	Victaulic piping connections with welded joints	Easy installation	254-1762
Welded condenser water connection kit	267	Victaulic piping connections with welded joints	Easy installation	254-1762
Flanged evaporator water connection kit	268	Victaulic piping connections with flanged joints	Easy installation	254-1762
Flanged condenser water	269	Victaulic piping connections with flanged joints	Easy installation	254-1762
connection kit Thermal compressor	271	The compressor is covered with a thermal insulation layer	Prevents air humidity to condensate on the compressor	254-1762
insulation 230V electrical plug	284	230V AC power supply source provided with plug socket and	surface Permits connection of a laptop or an electrical device	254-1762
Carrier Connect link (BSS	298	transformer (180 VA, 0,8 Amps) 3G router board	during unit commissioning or servicing Enabler for Carrier Connect service offer	254-1762
regions only)	290	NOTE 1: Require option 149 NOTE 1: Require option 149 NOTE 2: When more than one machine is installed on site, only one of them shall be equipped with option 298 while all of them must be equipped with option 149 NOTE 3: If a CARRIER-PSM is on site, option 298 shall be integrated in the PSM while option 149 is still mandatory for each single unit.	Linauler for Carrier Contriect Service Offer	∠J4-1702

# **13 - STANDARD MAINTENANCE**

Air conditioning equipment must be maintained by professional technicians, whilst routine checks can be carried out locally by specialised technicians. See the standard EN 378-4.

Simple preventive maintenance will allow you to get the best performance from your HVAC unit:

- improved cooling performance
- reduced power consumption
- prevention of accidental component failure
- prevention of major time-consuming and costly inter-ventions
- protection of the environment

There are five maintenance levels for HVAC units, as defined by the AFNOR X60-010 standard.

# 13.1 - Level 1 maintenance

See note below.

Simple procedure can be carried out by the user:

- Visual inspection for oil traces (sign of a refrigerant leak)
- Air heat exchanger (condenser) cleaning see chapter "Condenser coil - level 1"
- Check for removed protection devices, and badly closed doors/covers
- Check the unit alarm report when the unit does not work (see report in the 30XA/30XW Pro-Dialog Plus control manual).

General visual inspection for any signs of deterioration.

# 13.2 - Level 2 maintenance

See note below.

This level requires specific know-how in the electrical, hydronic and mechanical fields. It is possible that these skills are avail-able locally: existence of a maintenance service, industrial site, specialised subcontractor.

In these cases, the following maintenance operations are recommended.

Carry out all level 1 operations, then:

- At least once a year tighten the power circuit electrical connections (see tightening torques table).
- Check and re-tighten all control/command connections, if required (see tightening torques table).
- Check the differential switches for correct operation every 6 months.
- Remove the dust and clean the interior of the control boxes, if required. Check the filter condition.
- Check the presence and the condition of the electrical protection devices.
- Replace the fuses every 3 years or every 15000 hours (age-hardening).
- Replace the control box cooling fans (if used) every five years.
- Check the water connections.
- Purge the water circuit (see chapter 7 "Water connections").

- Clean the water filter (see chapter 7 "Water connections").
- Check the unit operating parameters and compare them with previous values.
- Keep and maintain a maintenance sheet, attached to each HVAC unit.

All these operations require strict observation of adequate safety measures: individual protection garments, compliance with all industry regulations, compliance with applicable local regulations and using common sense.

# 13.3 - Level 3 (or higher) maintenance

# See note below.

The maintenance at this level requires specific skills/ approval/tools and know-how and only the manufacturer, his representative or authorised agent are permitted to carry out these operations. These maintenance operations concern for example:

- A major component replacement (compressor, evapo-rator)
- Any intervention on the refrigerant circuit (handling refrigerant)
- Changing of parameters set at the factory (application change)
- Removal or dismantling of the HVAC unit
- Any intervention due to a missed established maintenance operation
- Any intervention covered by the warranty

# NOTE: Any deviation or non-observation of these maintenance criteria will render the guarantee conditions for the HVAC unit nul and void, and the manufacturer, Carrier France, will no longer be held responsible.

# 13.4 - Tightening of the electrical connections

# 13.4.1 - Tightening torques for the main electrical connections

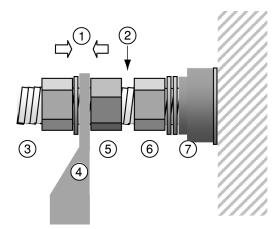
Screw type	Designation in the unit	Torque value, N·m
Screw on bus bar, customer connection		
M10	L1/L2/L3	40
M12	L1/L2/L3	70
Soldered screw PE, customer connection (M12)	PE	70
Screw on fused disconnect inlet zones		
Fused disconnect 1034061/M10, customer connection	L1/L2/L3	40
Fused disconnect 1034061/M12, Y/D outlet	QS10-	70
Fused disconnect 3KL7141	QS10-	70
Fused disconnect 3KL7151	QS10-	70
Tunnel terminal screw, compressor contactor		
Contactor 3RT104-	KM-	5
Contactor 3RT105-	KM-	11
Contactor 3RT106-	KM-	21
Tunnel terminal screw, current transformer		
Size 2 (3RB2966-)	TI-	11
Compressor earth terminal in the power wiring co	ntrol box	
M12	Gnd	70
Compressor phase connection terminals		25
M12	1/2/3/4/5/6 on EC-	23
M16	1/2/3/4/5/6 on EC-	30
Compressor earth connection	Gnd on EC-	25
Tunnel terminal screw, water pump disconnect		
Disconnect switch 3RV101-	QM90-	2,5
Disconnect switch 3RV102-	QM90-	2,5
Disconnect switch 3RV103-	QM90-	4
Tunnel terminal screw, water pump contactor		
Contactor 3RT102-	KM90-	2.5
Contactor 3RT103-	KM90-	4

# 13.4.2 - Connection precautions for the compressor power terminals

These precautions must be applied during an intervention that requires the removal of the power conductors connected to the compressor supply terminals.

The tightening nut of terminal (6) supporting the isolator (7) must never be loosened, as ist ensures terminal tightness and compressor leak tightness.

The tightening of phase lug (4) must apply the torque between counter nut (5) and tightening nut (3): during this operation a counter-torque must be applied at counter nut (5). Counter-nut (5) must not be in contact with the tightening nut of terminal (6).

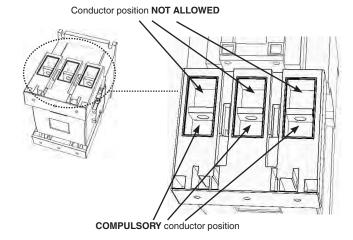


- 1. Torque application to tighten the lug
- 2. Avoid contact between the two nuts
- Lug tightening nut
   Flat lug
- Flat lug
   Counter-nut
- Terminal tightening nut
- Ierminal tightening n
   Isolator

# 13.4.3 - Connection precautions for the power contactors

These precautions must be applied for units equipped with 06TUA554, 06TVW753 and 06TVW819 compressors. For these units the power contactor type is 3RT1064 (Siemens).

The contactors allow two connection positions in the cage clamps. But only one position allows safe and reliable tightening on the contactor (KM1 or KM2). The conductor must be positioned in front of the connection area when it is tightened. If it is tightened behind the area, there is a risk that the brackets will be damaged during the tightening.



#### 13.5 - Tightening torques for the main bolts and screws

Screw type	Used for	Torque value, N·m
M20 nut	Chassis	190
M20 nut	Heat exchanger side-side connection	240
M16 nut	Compressor fixing	190
H M16 screw	Heat exchanger water boxes, structure	190
H M16 screw	Compressor suction flanges TT	190
H M20 screw	Compressor suction flanges TU & TV	240
M16 nut	Compressor discharge line TT & TU	190
M20 nut	Compressor discharge line TV	240
H M12 screw	Economiser port flange & economiser port valve, option 92	80
H M8 screw	Drier cover	35
1/8 NPT connection	Oil line	12
TE nut	Compressor oil line	24,5
7/8 ORFS nut	Oil line	130
5/8 ORFS nut	Oil line	65
3/8 ORFS nut	Oil line	26
H M6 screw	Stauff collar	10
Taptite screw M6	Oil line collar	7
Taptite screw M6	Brass body, economiser line	10
Metric screw M6	Steel plate fixing, control box, terminal box	7
Taptite screw M10	Oil filter, economiser module, control box fixing	30

### 13.6 - Evaporator and condenser maintenance

Check that:

- the insulating foam is intact and securely in place,
- the sensors and flow switch are correctly operating and correctly positioned in their support,
- the water-side connections are clean and show no sign of leakage.

### 13.7 - Compressor maintenance

#### 13.7.1 - Oil filter change schedule

As system cleanliness is critical to reliable system operation, there is a filter in the oil line at the oil separator outlet. The oil filter is specified to provide a high level of filtration (5  $\mu$ m) required for long compressor life.

The filter should be checked after the first 500 hours of operation, and every subsequent 2000 hours. The filter should be replaced at any time when the pressure differential across the filter exceeds 2 bar.

The pressure drop across the filter can be determined by measuring the pressure at the discharge port (at the oil separator) and the oil pressure port (at the compressor). The difference in these two pressures will be the pressure drop across the filter, check valve, and solenoid valve. The pressure drop across the check valve and solenoid valve is approximately 0.4 bar, which should be subtracted from the two oil pressure measurements to give the oil filter pressure drop.

# 13.7.2 - Compressor rotation control

Correct compressor rotation is one of the most critical appli-cation considerations. Reverse rotation, even for a very short duration, damages the compressor and can even destroy it.

The reverse rotation protection scheme must be capable of determining the direction of rotation and stopping the com-pressor within one second. Reverse rotation is most likely to occur whenever the wiring at the compressor terminals has been modified.

To minimise the opportunity for reverse rotation, the following procedure must be applied. Rewire the power cables to the compressor terminal pin as originally wired. Apply a counter-torque at the lower nut at the supply cable terminal during installation.

For replacement of the compressor, a low pressure switch is included with the compressor. This low pressure switch should be temporarily installed as a hard safety on the high pressure part of the compressor. The purpose of this switch is to protect the compressor against any wiring errors at the compressor terminal pin. The electrical contact of the switch would be wired in series with the high pressure switch. The switch will remain in place until the compressor has been started and direction of rotation has been verified; at this point, the switch will be removed.

The switch that has been selected for detecting reverse rotation is Carrier part number HK01CB001. This switch opens the contacts when the pressure falls below 7 kPa. The switch is a manual reset type that can be reset after the pressure has once again risen above 70 kPa. It is critical that the switch be a manual reset type to preclude the compressor from short cycling in the reverse direction.

# 14 - START-UP CHECKLIST FOR 30XW LIQUID CHILLERS (USE FOR JOB FILE)

# **Preliminary information**

Job name:
Location:
Installing contractor:
Distributor:

# Unit

Model:
--------

# Compressors

Circuit A	Circuit B
Model number	Model number
Serial number	Serial number
Motor number	Motor number

# Evaporator

Model number
Serial number

# **Condenser section**

Model number
Serial number

Additional optional units and accessories

# Preliminary equipment check

Is there any shipping damage?	If so, where?
Will this damage prevent unit start-up?	

 $\Box$  Unit is level in its installation

- Power supply agrees with the unit nameplate
- Electrical circuit wiring has been sized and installed properly
- Unit ground wire has been connected
- Electrical circuit protection has been sized and installed properly
- All terminals are tight
- All chilled water valves are open
- All chilled water piping is connected properly
- All air has been vented from the chilled water circuit
- $\Box$  The unit is switched off again, after the pump test has been completed
- □ Chilled water pump (CWP) is operating with the correct rotation. Check the phase sequence of the electrical connection. □ Circulate chilled water in the water circuit for at least two hours, then remove, clean and replace the screen filter. The
- unit is switched off again, after the pump test has been completed.
- $\Box$  Inlet piping to cooler includes a 20 mesh strainer with a mesh size of 1.2 mm.

 $\Box$  Voltage imbalance is less than 2%

WARNING: Operation of the chiller with an improper supply voltage or excessive phase imbalance constitutes abuse which will invalidate the Carrier warranty. If the phase imbalance exceeds 2% for voltage, or 10% for current, contact your local electricity supplier at once and ensure that the chiller is not switched on until corrective measures have been taken.

# Check cooler water loop

Timit stant and

- Water loop volume = ..... litres
- Calculated volume = ..... litres
- □ 3.25 litres/nominal kW capacity for air conditioning
- 6.5 litres/nominal kW capacity for process cooling
- □ Proper loop volume established

Proper loop corrosion inhibitor included......litres of.....

□ Proper loop freeze protection included (if required) ..... litres of.....

□ Piping includes electric heater tape, if exposed to temperatures below 0°C

 $\Box$  Inlet piping to cooler includes a 20 mesh strainer with a mesh size of 1.2 mm

#### Check pressure drop across the cooler

L	☐ Entering cooler =	kPa
[	Leaving cooler =	kPa
[	Leaving - entering =	kPa

# WARNING: Plot cooler pressure drop on performance data table (in product data literature) to determine total litres per second (l/s) and find unit's minimum flow rate.

$\Box$ Total =	1/s
$\Box$ Nominal kW =	1/s
Total l/s is greater than unit's minimu	m flow rate
Total l/s meets job specified requirem	

WARNING: Once power is supplied to the unit, check for any alarms (refer to the 30XA/30XW Pro-Dialog control IOM for the alarm menu).

Note all alarms:.....

.....

#### NOTE:

The pouch supplied with the unit contains the label indicating the refrigerant used and describing the procedure required under the Kyoto Protocol F-Gas Regulation:

- Attach this label to the machine.
- Follow and observe the procedure described.

Notes:....

.....





www.eurovent-certification.com www.certiflash.com Quality and Environment Management Systems Approval



Order No: 13458-76, 05.2015 - Supersedes order No: 13458-76, 03.2014. Manufacturer reserves the right to change any product specifications without notice. Manufacturer: Carrier SCS, Montluel, France. Printed in the European Union.