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DESCRIPTION	INSTALLATION DRAWING NO.	KIT NO.
FUEL TANKS (22" DIAMETER)	98-02201	76-00295-XX
LED LIGHT BAR INSTALLATION INSTRUCTIONS	98-03246	76-02000-03
DECAL KIT: ENGLISH - ARABIC	98-03346	76-02033-01
DECAL KIT: ENGLISH - CHINESE	98-03349	76-02033-04

KIT NO.	INSTALLATION DRAWING NO.	MODEL DESCRIPTION
76-02066-01	98-02702	VECTOR 8611MT (NDK), 2 & 3 COMPARTMENT MUTI-TEMP DOMESTIC

- 1.0 COMPLETE INSTALLATION INCLUDES AND IS NOT LIMITED TO:
 - 1.1 UNIT INSTALLATION
 - 1.1.1 MOUNTING HOLE PLUG INSTALLATION
 - 1.2 BATTERY INSTALLATION, INCLUDING DRAIN HOSE
 - 1.3 COMPLETION OF PRE-DELIVERY INSPECTION(PDI) PER MODEL
 - 1.3.1 UNIT PREP AND INITIAL ADJUSTMENTS
 - 1.3.2 CHECKLIST
 - 1.3.3 UNIT RUN IN PER PDI CHECKLIST
 - 1.2.4 WARRANTY REGISTRATION CARD SUBMITTAL
 - 1.4 DEFROST LINE ROUTING AND CLAMPING
 - 1.5 FUEL LINE CONNECTIONS TO UNIT
- 2.0 THE TRAILER OR BOXCAR STRUCTURE MUST BE EVALUATED BY THE TRAILER OR BOXCAR MANUFACTURER TO DETERMINE IT'S ABILITY TO WITHSTAND THE LOADS IMPOSED BY THE UNIT OVER IT'S SERVICE LIFE. CARRIER TRANSCOLD DOES NOT CONVEY ANY ENDORSEMENT OR WARRANTY FOR THE TRAILER'S OR BOXCAR'S STRUCTURAL INTEGRITY.

WEIGHTS:

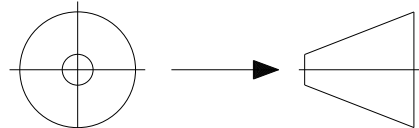
VECTOR 8600MT REEFER UNIT (WET, LESS BATTERY):	1820 LBS [826 kg]
VECTOR 8600MT REEFER UNIT W/EES (WET, LESS BATTERY):	1865 LBS [846 kg]
BATTERY (TYPICAL):	80 LBS [36kg] MAXIMUM
- 3.0 UNIT MOUNTING SURFACES OF THE TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13 [3] TO PREVENT DISTORTION OF THE UNIT AND/OR TRAILER.
 - 3.1 MOUNTING STUDS MUST NOT PROTRUDE MORE THAN 3.0 INCHES FROM THE TRAILER OR BOXCAR SURFACE FOR PROPER INSTALLATION OF THE MOUNTING HOLE PLUGS.
- 4.0 TRAILER OR BOXCAR SURFACES THAT CONTACT THE UNIT MOUNTING GASKET SHOULD NOT PROTRUDE MORE THAN 0.19 [5] ABOVE THE PLANE DEFINED BY THE MOUNTING PAD SURFACES TO ENSURE PROPER AIR SEAL.
- 5.0 ALL DIMENSIONS SHOWN ARE IN INCHES, WITH THE METRIC CONVERSIONS IN [MILLIMETERS].
- 6.0 PRE-DELIVERY INSPECTION AND WARRANTY REGISTRATION DOCUMENTS ARE SHIPPED WITH UNIT AND ARE LOCATED IN THE SIDE DOOR POCKET WITH UNIT MANUAL AND SCHEMATIC.

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C	UPDATED SHEET INDEX. SEE SHEET 5.	02 MAY 2025	ZMG	NB		ECN1195346
B	UPDATED SHEET INDEX. SEE SHEETS 3, 4 & 5. ADDED NOTES 1.1 & 3.1.	27 OCT 2022	ZMG	HW		ECN1161283
A	UPDATED SHEET INDEX, SEE SHEETS 2 & 5.	30 JUL 2019	LT-RP	RC		72N0242P19
-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.

THIRD ANGLE PROJECTION



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TITLE

INSTALLATION INSTRUCTIONS

TRAILER: MUTI-TEMP VECTOR 8611MT

DRAWING NO.

98-02702

SHEET 1 OF 9

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SUPERSEDES:

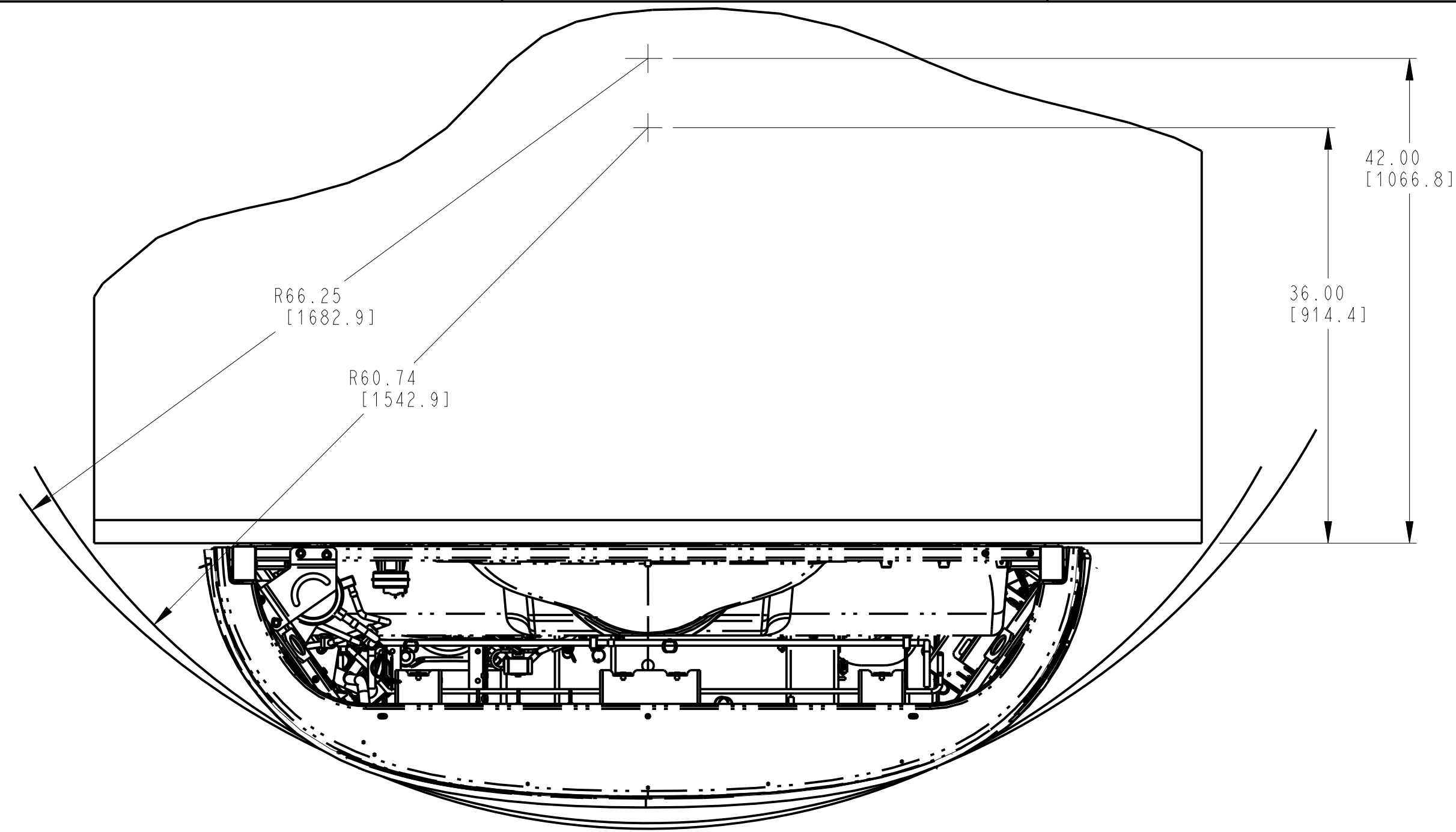
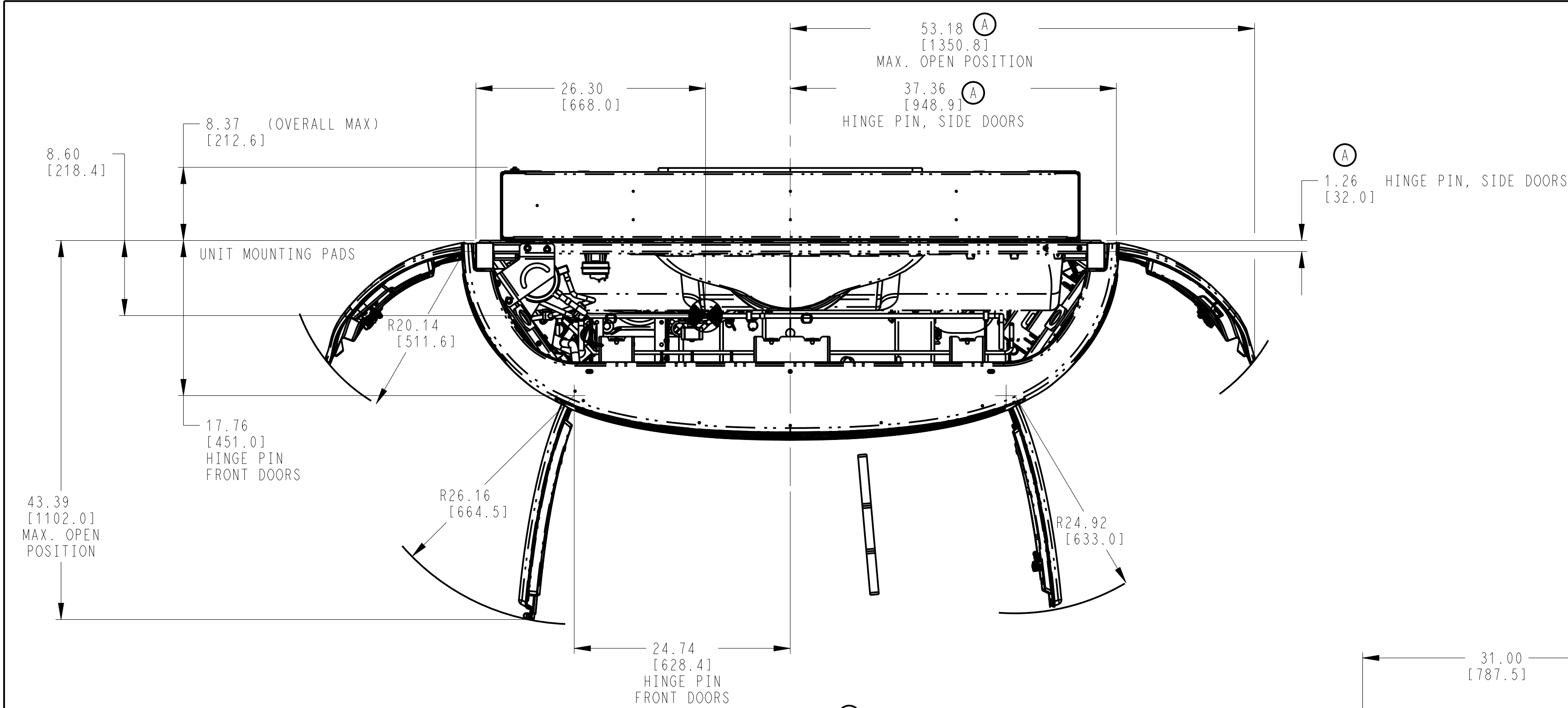
PART CLASSIFICATION: US EAR95



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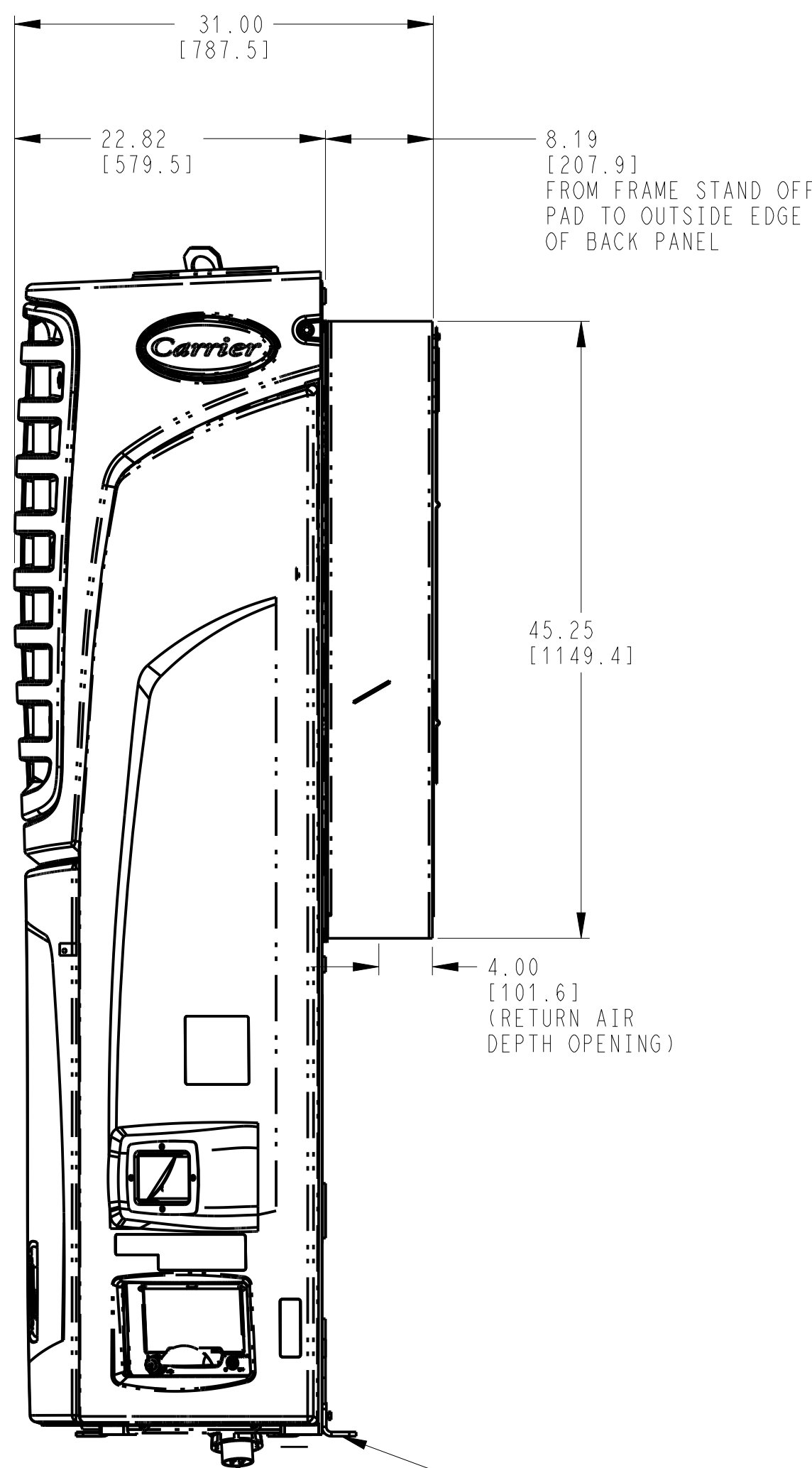
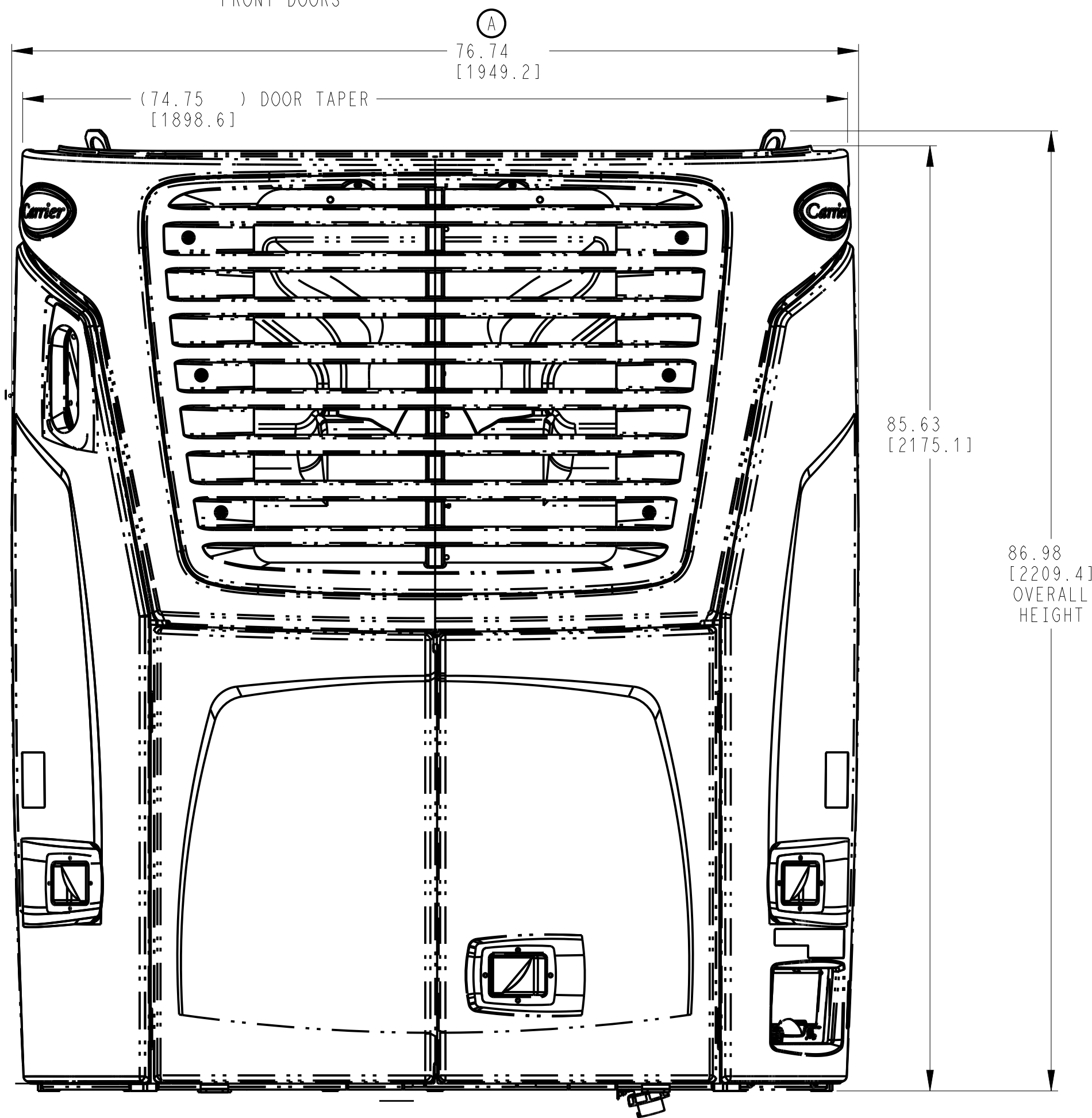
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SWING RADIUS

ALL UNIT VERSIONS

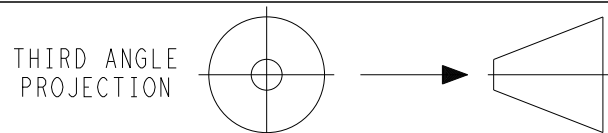


UNIT DIMENSION INFORMATION

ALL UNIT VERSIONS

PALLET MOUNTING ANGLE,
REMOVE BEFORE INSTALLING UNIT.

A	UPDATED DIM'S 53.00 WAS 53.18, 37.18 WAS 37.36, 1.07 WAS 1.26 & 76.38 WAS 76.74.	30 JUL 2019	LT-RP	RC		72N0242P19
-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
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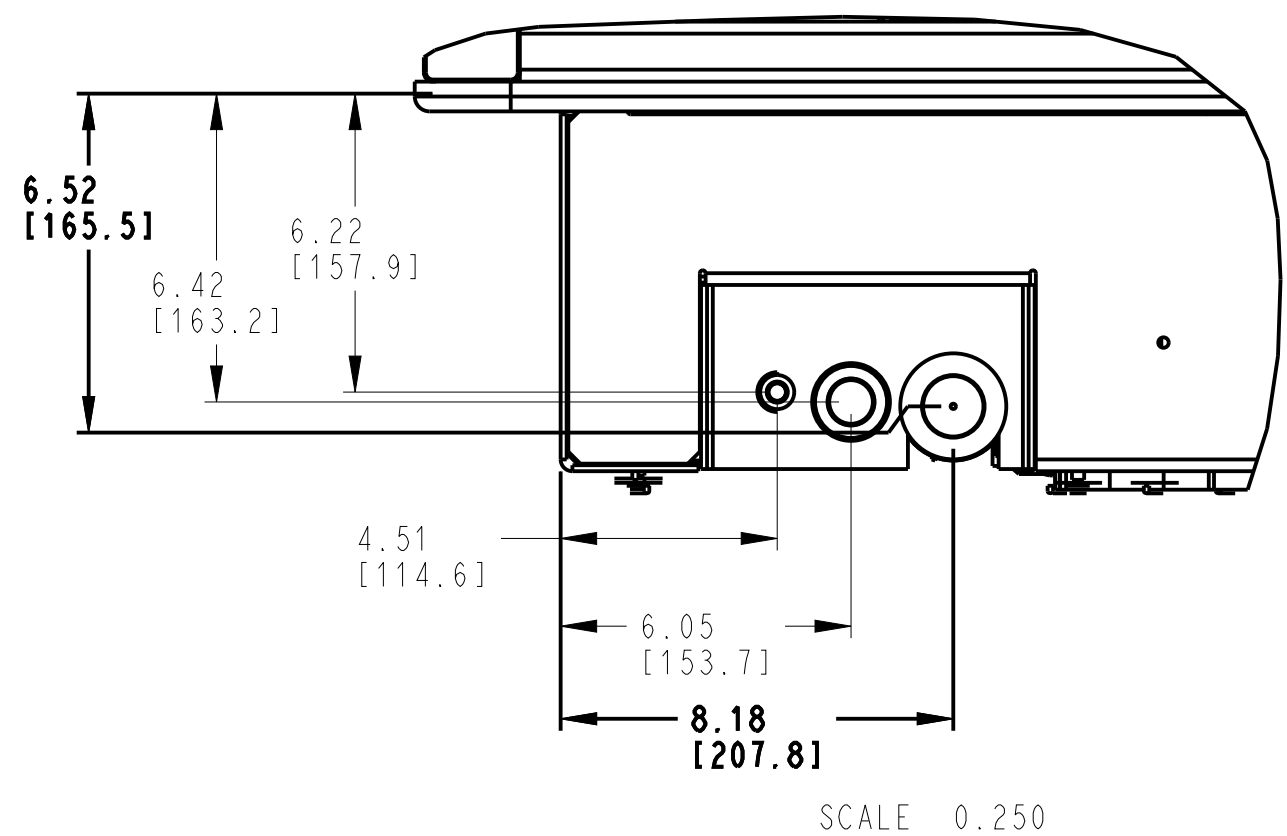
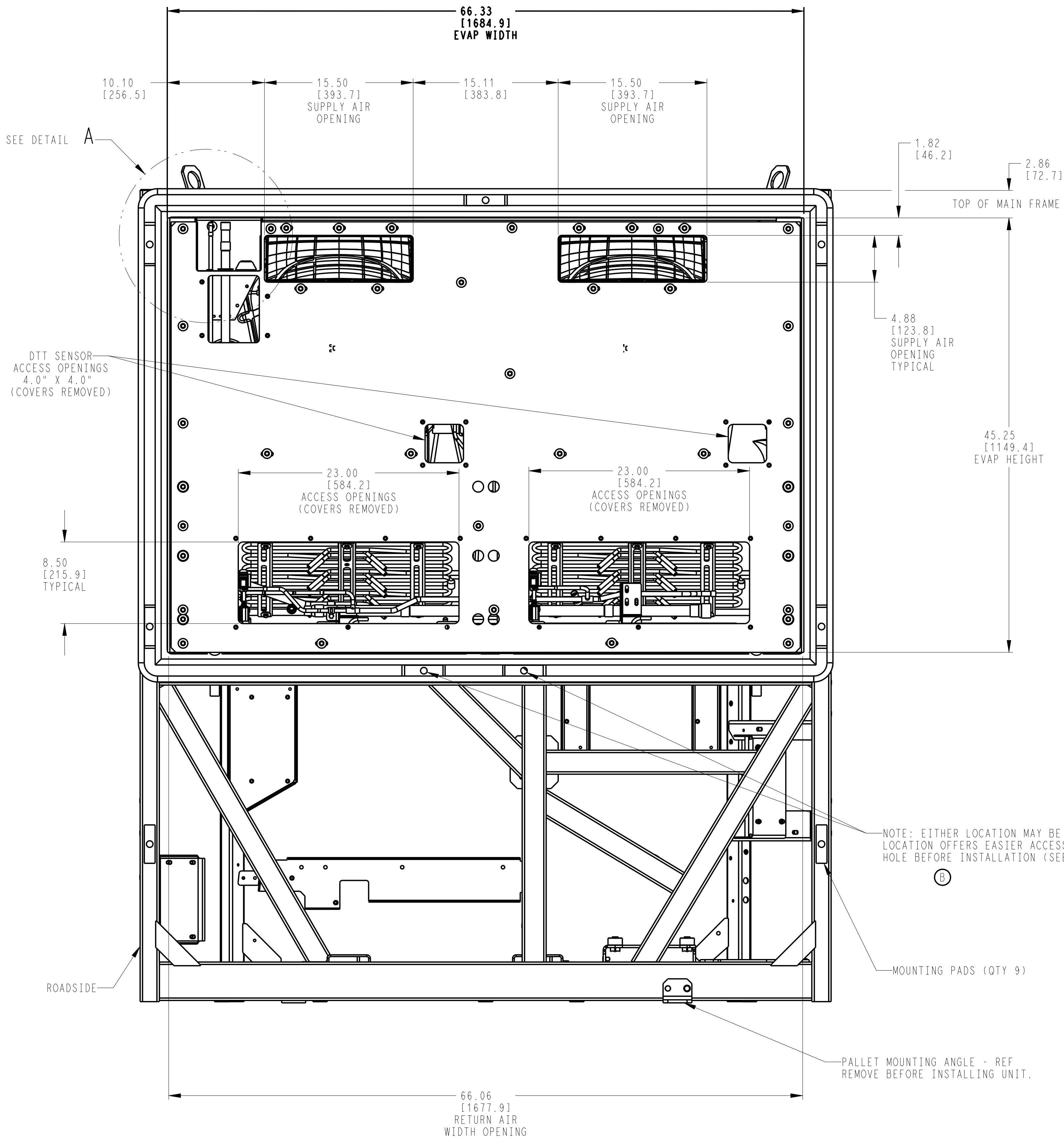
DRAWING NO.
98-02702
SHEET 2 OF

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SUPERSEDES: _____

PART CLASSIFICATION: US EAR99

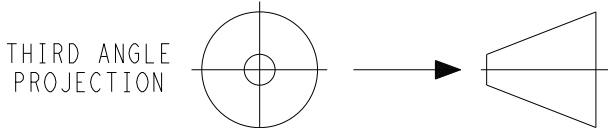
DRAWING CLASSIFICATION: US EAR99



NOTE: EITHER LOCATION MAY BE USED BUT ROADSIDE LOCATION OFFERS EASIER ACCESS. PLUG UNUSED HOLE BEFORE INSTALLATION (SEE SHT 4).

Ⓟ

B	REVISED NOTE TO PLUG UNUSED HOLE BEFORE INSTALLATION, WAS PLUG UNUSED HOLE AFTER INSTALLATION.	27 OCT 2022	ZMG	HW		ECN1161283
-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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TITLE
INSTALLATION INSTRUCTIONS
TRAILER: MUTI-TEMP VECTOR 8611MT

DRAWING NO.
98-02702
SHEET 3 OF 3
REV
B

SUPERSEDES: _____

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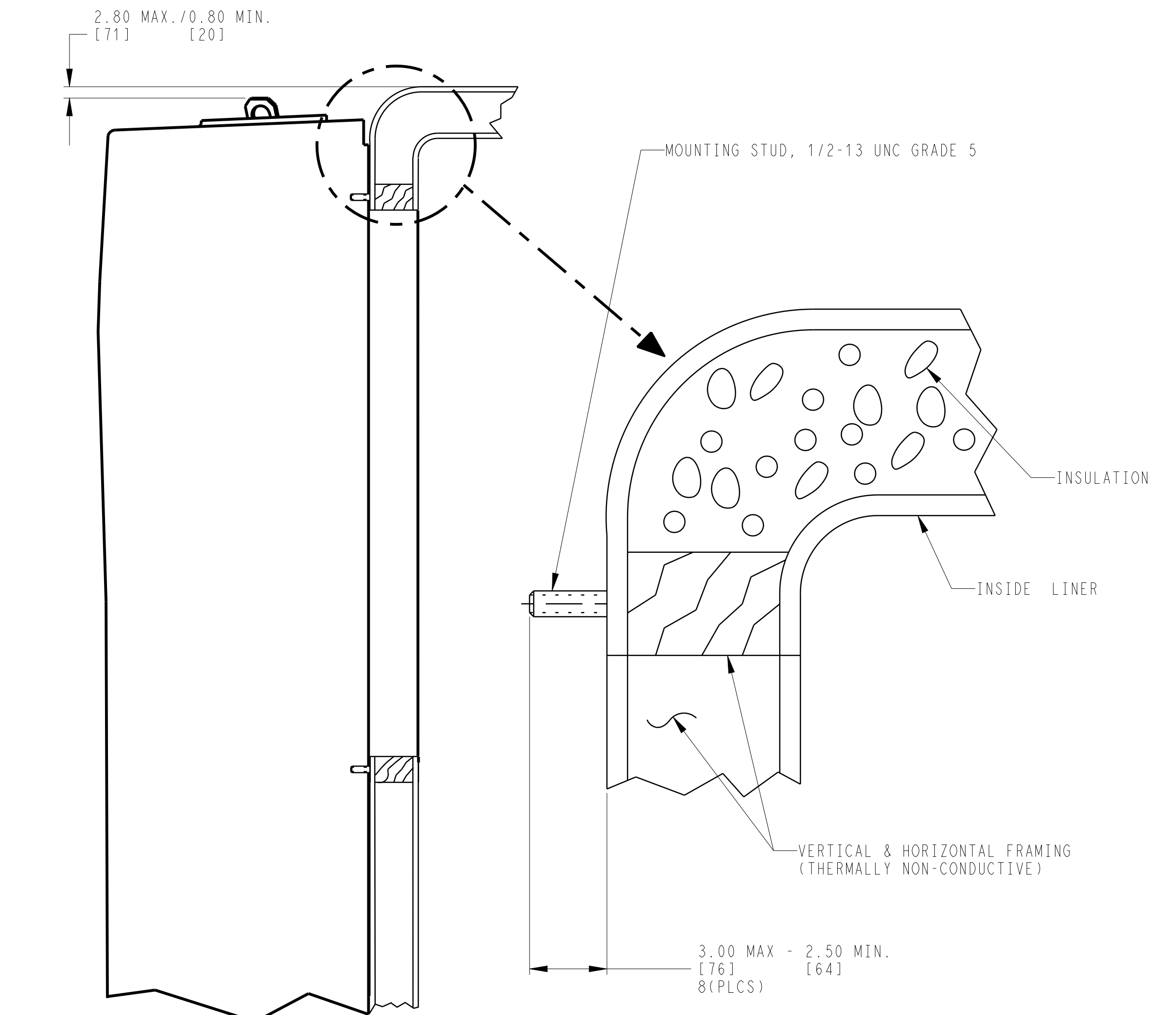
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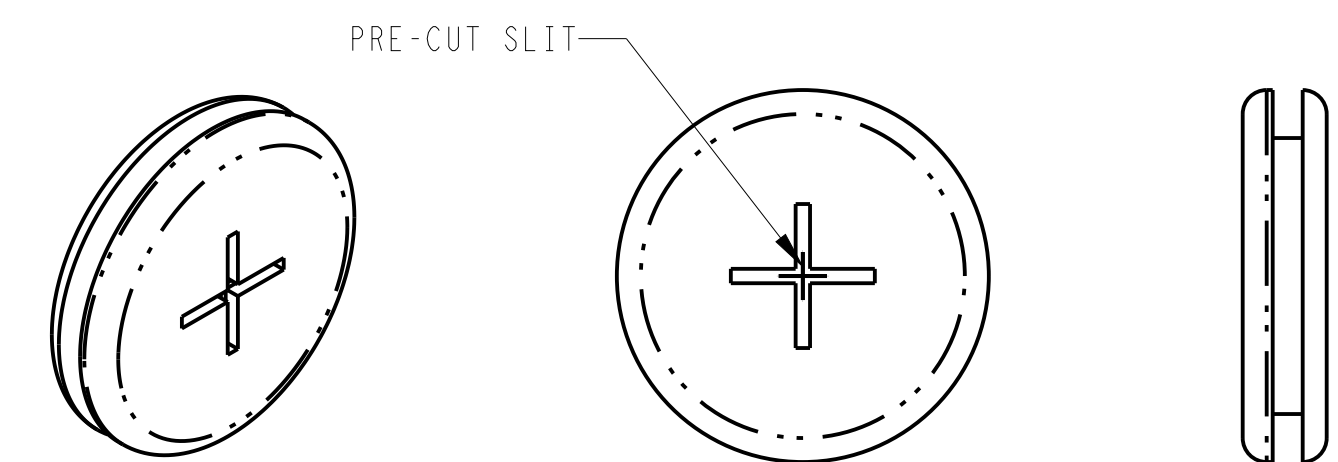
CAUTION:	UNIT MOUNTING SURFACES OF TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13[3] TO PREVENT DISTORTION OF UNIT AND/OR TRAILER/BOXCAR.
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CAUTION:	TRAILER OR BOXCAR SURFACES THAT CONTACT THE UNIT MOUNTING GASKET SHOULD NOT PROTRUDE MORE THAN 0.19[5] ABOVE THE PLANE DEFINED BY THE MOUNTING PAD SURFACES TO ENSURE PROPER AIR SEAL.
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NOTE: MOUNTING STUD NOT TO EXCEED 3.00 INCHES FROM TRAILER OR BOXCAR BODY FOR PROPER INSTALLATION OF MOUNTING HOLE PLUGS.

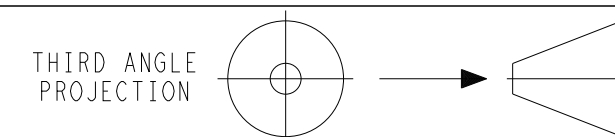


TRAILER SIDE VIEW



⑧ MOUNTING HOLE PLUG

B	REVISED NOTE TO PLUG UNUSED HOLE BEFORE INSTALLATION, WAS PLUG UNUSED HOLE AFTER INSTALLATION. ADDED NOTE FOR MOUNTING STUD. ADDED VIEW FOR MOUNTIN HOLE PLUG	27 OCT 2022	ZMG	HW		ECN1161283
-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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TITLE	INSTALLATION INSTRUCTIONS TRAILER: MUTI-TEMP VECTOR 8611MT
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DRAWING NO. 98-02702
SHEET 4 OF

SUPERSEDES:

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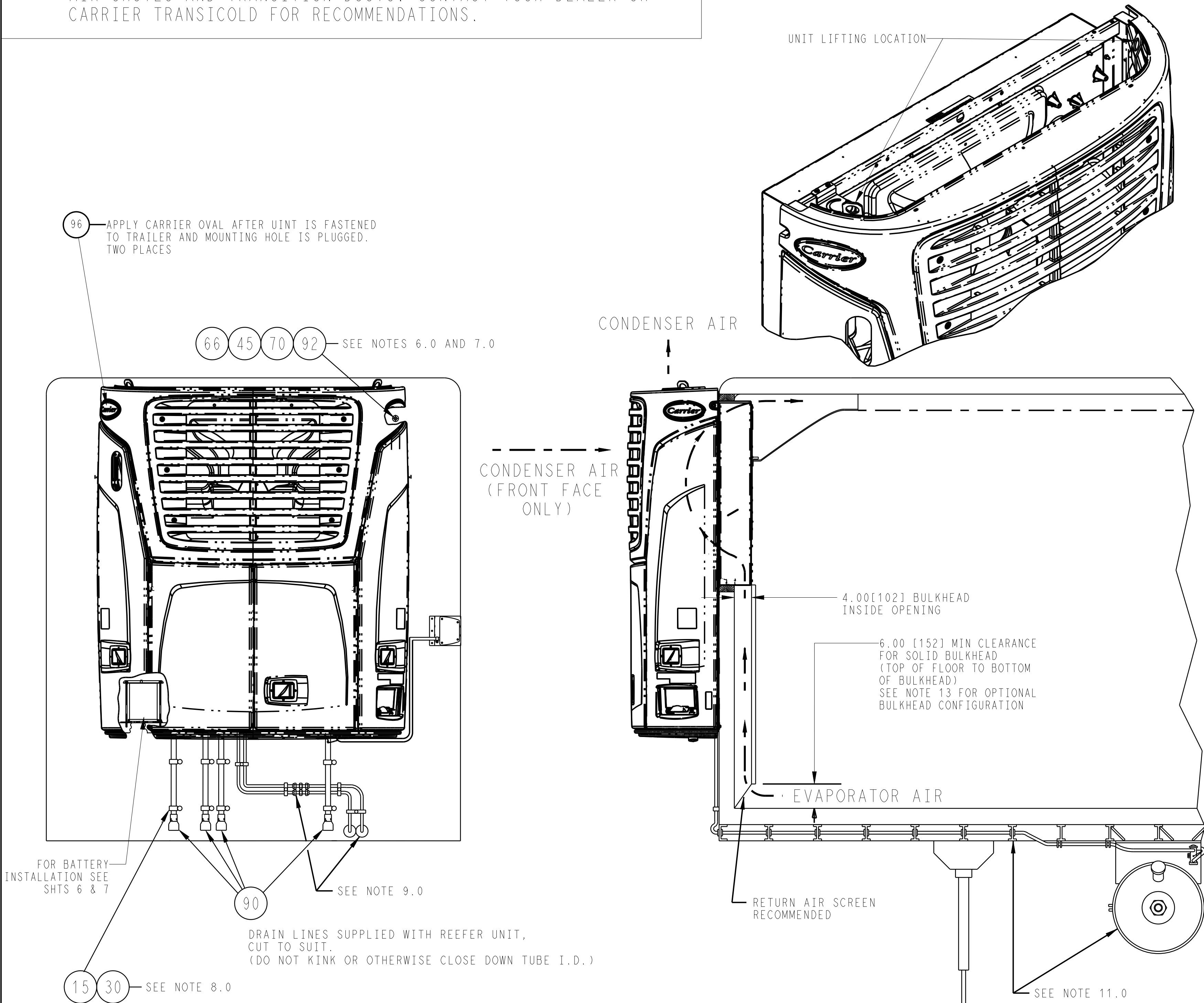


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NOTE: BULKHEAD, AIR CHUTE AND TRANSITION DUCT SHOWN ARE OPTIONAL FEATURES. FOR BEST AIR CIRCULATION AND PRODUCT PROTECTION CARRIER TRANSICOLD HIGHLY RECOMMENDS THE USE OF BULKHEADS, AIR CHUTES AND TRANSITION DUCTS. CONTACT YOUR DEALER OR CARRIER TRANSICOLD FOR RECOMMENDATIONS.



UNIT INSTALLATION

PREPARE UNIT FOR INSTALLATION:

- 1.0 ENSURE ALL 8 STUDS ARE PERMANENTLY SECURED TO THE TRAILER FRONT WALL. PREPARE THE BODY TO RECEIVE THE UNIT. DIMENSIONS FOR EVAPORATOR OPENING AND MOUNTING STUD LOCATIONS AND LENGTHS CAN BE FOUND ON SHEET 4 OF THIS DRAWING.
- 2.0 REMOVE WIRE TIES HOLDING DEFROST DRAIN HOSES, COOLANT OVERFLOW TUBE, AND FUEL LINES. PLACE LINES WHERE THEY WILL NOT BE CAUGHT BETWEEN THE UNIT FRAME AND THE MOUNTING SURFACE. REMOVE PALLET MOUNTING ANGLE ON BACK BOTTOM OF FRAME.
- 3.0 OPEN SIDE DOORS TO ALLOW ACCESS TO MOUNTING STUD LOCATIONS ON UNIT.
3.1 PLUG UNUSED HOLE WITH HOLE PLUG.
- 4.0 INSTALL BATTERY ACCORDING TO INSTRUCTIONS ON SHEETS 6 & 7. TO PREVENT ACCIDENTAL ELECTRIFICATION, DO NOT REMOVE TERMINAL COVERS OR CONNECT TERMINALS UNTIL AFTER UNIT IS COMPLETELY INSTALLED.
- 5.0 PREPARE THE UNIT FOR LIFTING: STANDING ON A LADDER OR WORK-STAND, MAKE A CLOSE-UP INSPECTION OF THE CONDITION AND INTEGRITY OF THE LIFTING EYES, THEN HOOK LIFTING APPARATUS (LIFTING SPREADER BAR WITH SUFFICIENT CAPACITY TO SUPPORT UNIT AND BATTERY) THROUGH THE LIFTING EYES.

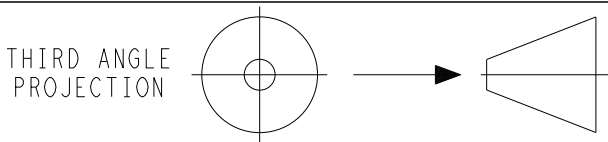
WARNING: HOOKS OR CLEVISES SHOULD BE EQUIPPED WITH A LOCKING FEATURE. LIFT POINT SHOULD BE CENTERED OVER THE UNIT'S CENTER OF GRAVITY (SEE SHEET 2). WHILE LIFTING THE UNIT INTO PLACE, INSTALLER SHOULD NOT BE UNDER OR IN PROXIMITY OF THE SUSPENDED UNIT.

- 6.0 RAISE THE UNIT AND INSTALL IN THE BODY OPENING. ENSURE THAT ALL EIGHT STUDS ARE FULLY ENGAGED IN THE UNIT FRAME. PLACE WASHER (ITEM 70) AND LOCK-NUT (ITEM 45) ON EACH OF THE 8 STUDS (1/2-13 UNC GRADE 5). (NOTE: THE LOWER CENTER STUD MUST BE ACCESSED FROM THE FRONT OF THE UNIT.) SNUG THE NUTS, THEN EVENLY TIGHTEN ALL EIGHT TO 75-80 FT-LB/102-109 NM DRY USING A TORQUE WRENCH. FOR ALTERNATE SIZE M14 CLASS 8.8 STUDS, TIGHTEN ALL EIGHT TO 83 FTLBS/112 NM DRY USING A TORQUE WRENCH. FOR ALTERNATE SIZE M13 CLASS 8.8 STUDS, TIGHTEN ALL EIGHT TO 77 FTLBS/104 NM DRY USING A TORQUE WRENCH. REMOVE LIFTING APPARATUS.
- 7.0 INSTALL MOUNTING HOLE PLUGS (ITEM 92) IN UNIT FRAME WHERE MOUNTING STUDS ARE LOCATED. ENSURE ALL 9 LOCATIONS HAVE HOLE PLUGS. IF THE MOUNTING STUD EXCEEDS THE MAXIMUM LENGTH OF 3.0 INCHES FROM THE TRAILER OR BOXCAR SURFACE, A PRE-CUT SLIT IS INCORPORATED IN THE MOUNTING HOLE PLUG TO ALLOW THE STUD TO PROTRUDE THROUGH THE PLUG. (SEE SHT.4).
- 8.0 ROUTE DEFROST DRAIN HOSES DOWN THE FRONT OF THE TRAILER OR BOXCAR AND CLAMP TO FRONT WALL USING 2 CLAMPS (ITEM 15) AND 2 THREAD FORMING SCREWS (ITEM 30) FOR EACH DRAIN HOSE. CUT HOSE TO PROPER LENGTH (APPROXIMATELY 3.00 [76.2] ABOVE 5th-WHEEL PLATE ON TRAILER) AND INSTALL KAZOOS (ITEM 90) ON THE HOSES.
- 9.0 INSTRUCTIONS FOR FUEL LINE CONNECTION ARE SUPPLIED WITH THE FUEL TANK KIT. INSTRUCTIONS FOR LIGHT BAR INSTALLATION ARE INCLUDED WITH THE LIGHT BAR KIT.

AFTER INSTALLATION

- 10.0 PERFORM PRE-DELIVERY INSPECTION. COPIES OF COMPLETED CHECKLIST SHOULD BE SUPPLIED TO SELLING DEALER AND CUSTOMER.
- 11.0 OPERATE UNIT IN CONTINUOUS RUN WITH REAR DOORS OPEN (MANUAL) MODE. REFER TO THE PRE-DELIVERY INSPECTION FORM SUPPLIED WITH UNIT FOR THE RECOMMENDED LENGTH OF TIME. PERFORM FINAL INSPECTION ON UNIT. RUN- IN SET UP SHOULD BE "PER PDI SHEET".
- 12.0 IMPORTANT: PRIOR TO FINAL DELIVERY TO CUSTOMER, WARRANTY REGISTRATION MUST BE COMPLETED. ONE COPY SHOULD BE PROVIDED TO THE CUSTOMER, ONE COPY TO THE SELLER, AND THE FINAL COPY MUST BE SENT TO CARRIER TRANSICOLD. IN-SERVICE DATE MUST BE STAMPED ON THE UNIT IN THE PROPER LOCATION (SERIAL NUMBER PLATE) TO ACTIVATE WARRANTY COVERAGE.
- 13.0 OPTIONAL BULKHEAD CONFIGURATION: HOLE PATTERN OR OPEN AREA FOR RETURN AIR FLOW MUST TOTAL AT LEAST 2.75 SQ.FT. OF AIR PASSAGE. HOLE PATTERN OR OPEN AREA MUST BE RECESSED SO THAT CARGO LOADED AGAINST BULKHEADS, THAT MEET THESE REQUIREMENTS, MAY BE INSTALLED TIGHT WITH FLOOR.

C	UPDATED SPEC 1.0 AND 6.0.	02 MAY 2025	ZMG	NB		ECN1195346
B	UPDATED SPEC 1.0 & 7.0. ADDED SPEC 3.1.	27 OCT 2022	ZMG	HW		ECN1161283
A	UPDATED STEP 4.0 & 5.0.	30 JUL 2019	LT-RP	RC		72N0242P19
-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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TITLE
INSTALLATION INSTRUCTIONS
TRAILER: MUTI-TEMP VECTOR 8611MT

DRAWING NO.
98-02702
SHEET 5 of

REV
C

SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99



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BATTERY INSTALLATION INSTRUCTIONS

SEE NEXT SHEET FOR PICTORIALS OR REFER
TO BATTERY INSTALLATION DOCUMENT IN POLY
BAG FASTENED TO BATTERY TRAY PLATE.

UNITS SUPPLIED WITH BATTERY INSTALLED

- 1.0 CUT WIRE TIE(S) THAT HOLD BATTERY CABLES TO UNIT FRAME.
- 2.0 CONNECT RED BATTERY CABLE TO THE POSITIVE (+) BATTERY TERMINAL; CONNECT BLACK CABLE TO NEGATIVE (-) BATTERY TERMINAL (USE OF CORROSION INHIBITOR IS RECOMMENDED).
- 3.0 POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.


UNITS SUPPLIED WITHOUT BATTERY INSTALLED

- 1.0 USE THE FOLLOWING INFORMATION TO CORRECTLY SELECT THE BATTERY PERFORMANCE NEEDED FOR REFRIGERATION UNITS.

GROUP SIZE: GROUP 31
VENT LOCATION: SIDE VENT
VOLTS: 12 VOLTS DC
AMPERAGE: MINIMUM 700 COLD CRANKING AMPS @ 0°F
MINIMUM 545 COLD CRANKING AMPS @ -20°F

NOTE: WHEN SELECTING A SPECIFIC BRAND OF BATTERY, ALWAYS ENSURE THAT THE BATTERY CHOSEN IS RATED AT 0°F (0 DEGREES FAHRENHEIT) AND NOT 0°C (0 DEGREES CELSIUS). FAILURE TO USE THE PROPER BATTERY SIZE WILL RESULT IN REDUCED BATTERY LIFE AND A NO-START CONDITION. THE RECOMMENDED MAXIMIM BATTERY WEIGHT IS 80 LBS.

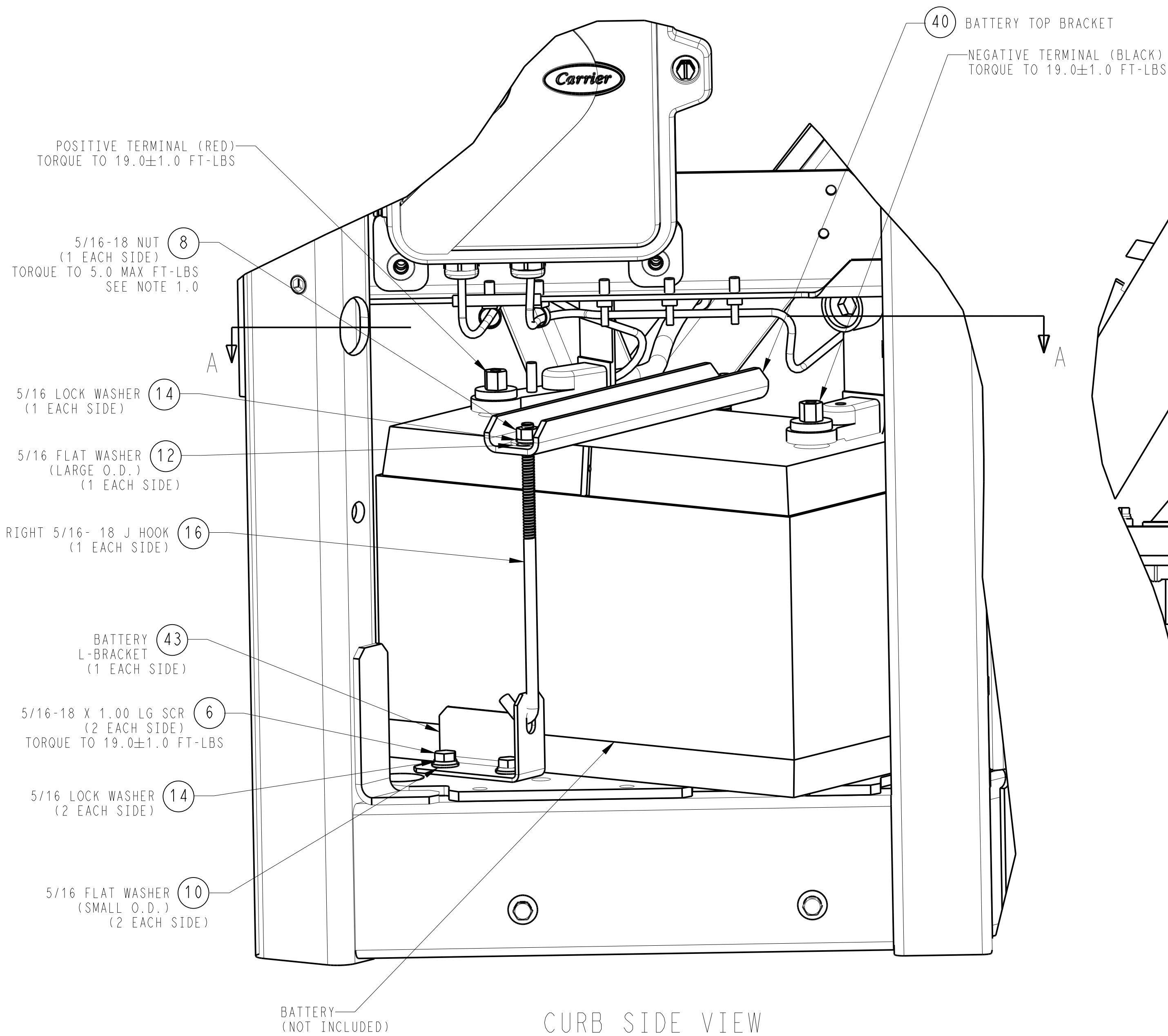
- 2.0 CUT WIRE TIE HOLDING THESE PARTS IN THE BATTERY TRAY AND REMOVE PARTS. PLACE BATTERY IN TRAY WITH POSITIVE (+) TERMINAL TO THE REAR OF THE UNIT (AS SHOWN). CONNECT BATTERY CABLES (THE USE OF A CORROSION INHIBITOR ON THE TERMINALS IS RECOMMENDED); RED CABLE TO POSITIVE (+) TERMINAL, BLACK CABLE TO THE NEGATIVE (-) TERMINAL. CABLES SHOULD BE ROUTED TOWARD THE COMPRESSOR (AS SHOWN). TIGHTEN TERMINAL CONNECTORS SECURELY.
- 3.0 INSTALL SCREWS AND HOLD-DOWN CHANNEL USING PLAIN AND LOCK WASHERS AS SHOWN. SECURELY TIGHTEN THE SCREWS TO PREVENT MOVEMENT OF THE BATTERY.
- 4.0 POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.

-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18	THIRD ANGLE PROJECTION		IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN [MILLIMETERS]	TITLE	INSTALLATION INSTRUCTIONS TRAILER: MUTI-TEMP VECTOR 8611MT	DRAWING NO. 98-02702 SHEET 6 OF	REV -
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.							
SUPERSEDES: _____										PART CLASSIFICATION: US EAR99			

DRAWING CLASSIFICATION: US EAR99

NOTE:

- 1.0 CAUTION: DUE TO DIFFERENT BATTERY MFG. WHEN APPLYING TORQUE
TO BATTERY U-BRACKET, MAKE SURE THERE IS NO BATTERY
HOUSING DISTORTION OR CRUSHING.
- 2.0 WHEN INSTALLING POSITIVE BATTERY CABLE TO BATTERY POST
ENSURE THERE IS CLEARANCE BETWEEN THE CABLE AND THE FRAME.
- 2.1 VECTOR 8500/8600: 0°
2.2 VECTOR NDKA: 15°
- 3.0 WHEN INSTALLING LEFT J-HOOK INTO L-BRACKET ROTATE
OPPOSITE OF RIGHT J-HOOK.

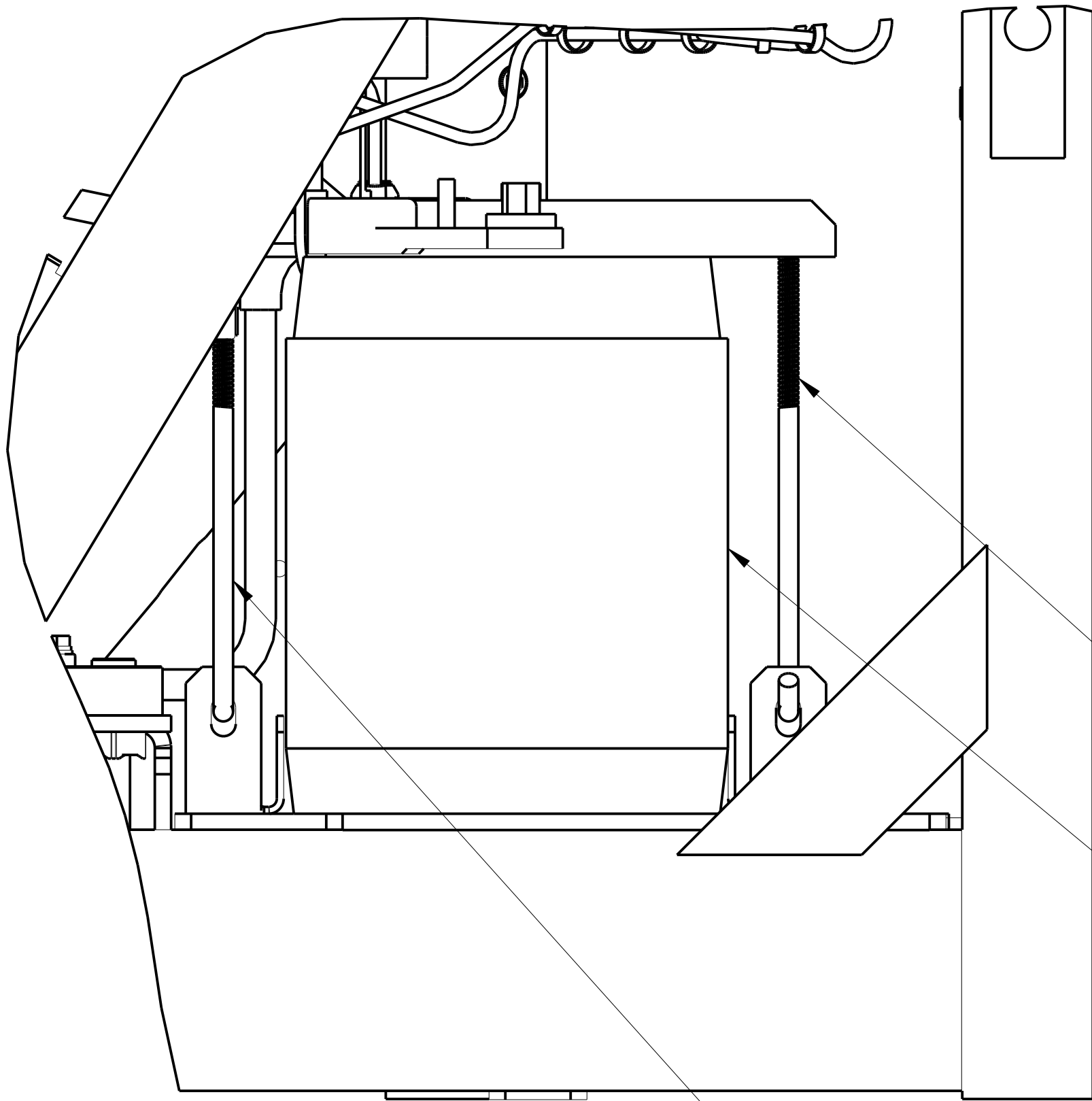


CURB SIDE VIEW

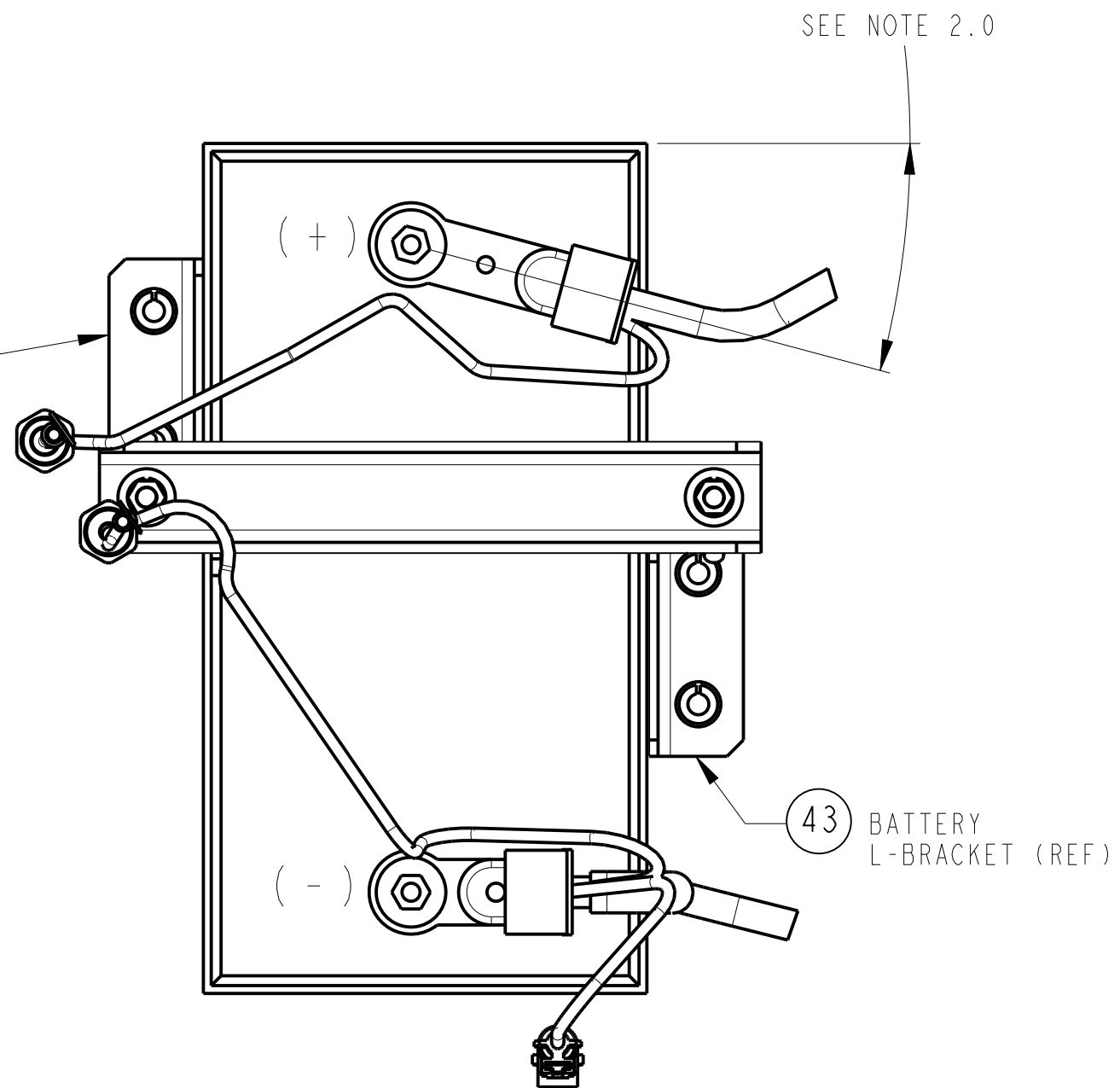
INSTALL BATTERY INTO
UNIT WITH POSITIVE (+) TERMINAL
TOWARD THE REAR.

BATTERY INSTALLATION PROCEDURE FOR UNITS SHIPPED WITHOUT BATTERY.

LOCATE BAG STRAPPED TO VERTICAL REAR TUBE NEXT TO BATTERY TRAY
AND REMOVE U-BRACKET, L-BRACKETS & MOUNTING HARDWARE.

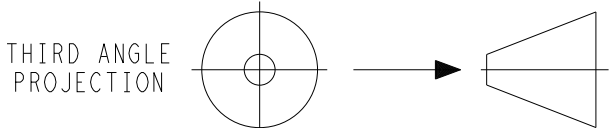


REAR VIEW



VIEW A-A
BATTERY CABLE ARRANGEMENT.

-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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TITLE
INSTALLATION INSTRUCTIONS
TRAILER: MUTI-TEMP VECTOR 8611MT

DRAWING NO.
98-02702
SHEET 7 OF
REV
-

SUPERSEDES:

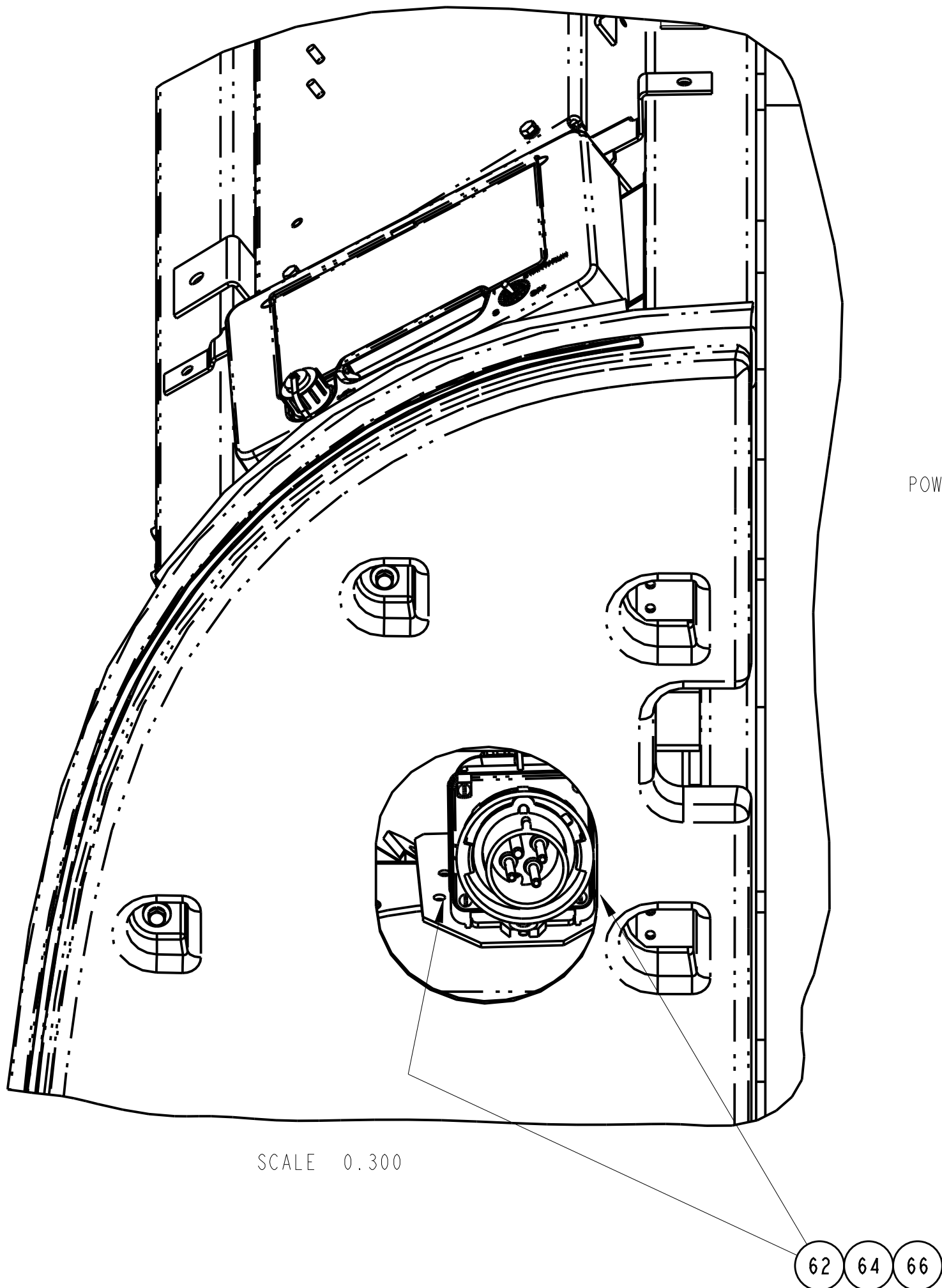
PART CLASSIFICATION: US EAR99

Electrical Specifications & Minimum Standby
Infrastructure for
Carrier Transicold Trailer units equipped with Standby

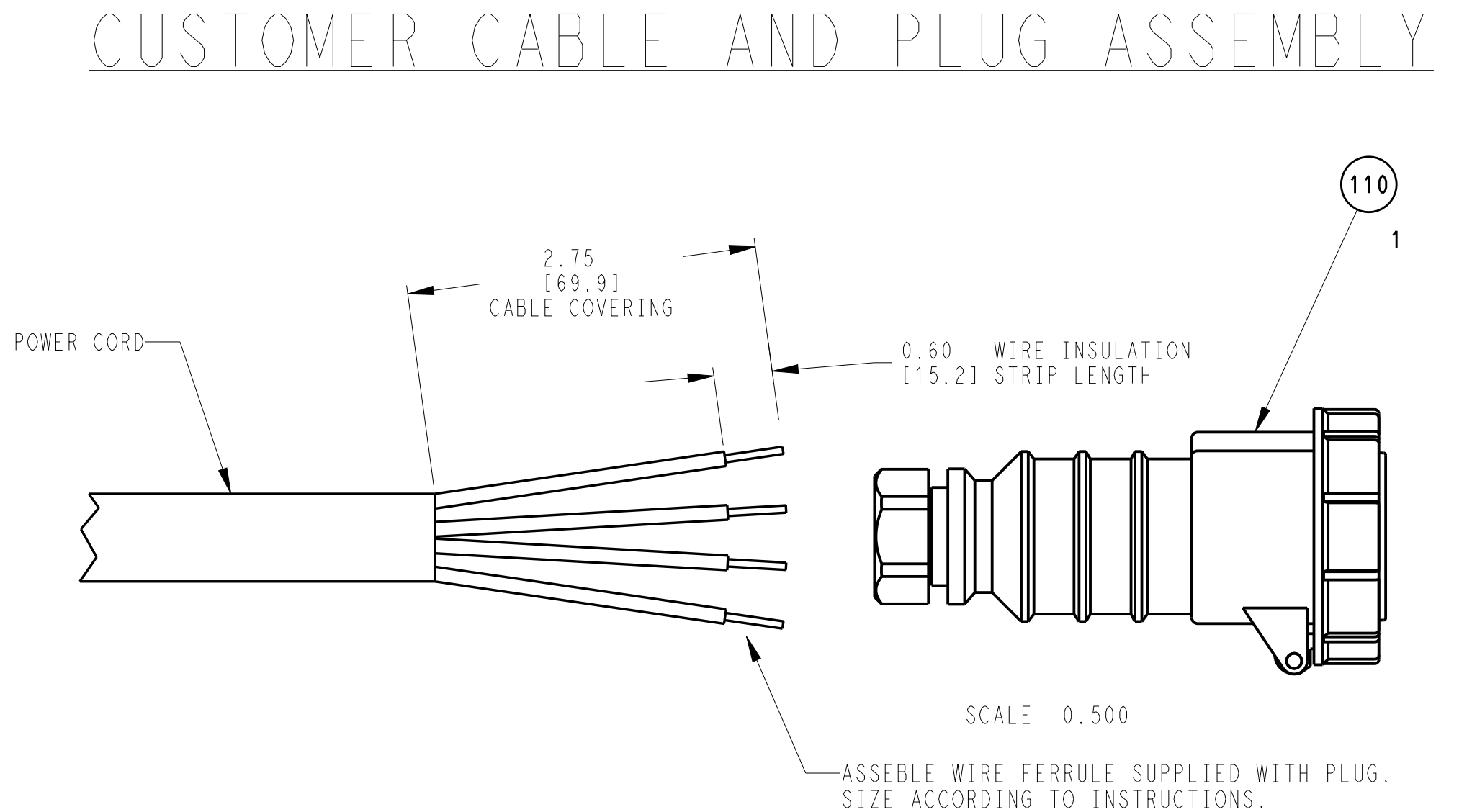
	Vector 8611 W/STBY
Operating Voltage	460V / 3ph / 60Hz
Full Load Amp Draw (FLA)	22 A
kVA	18.5
Locked Rotor Amp Draw (LRA)	90 A
Electrical Receptacle (installed on unit)	IEC IP 67 pin & sleeve, 480V, 30A, 4 wire, 3 pole
Receptacle p/n	22-04166-01
Phase reversal	Automatic
Standby circuit breaker & cordset specifications	
Standby cable type & gauge (min 50' long, up to 75' long)	SOOW, 600V, 90C, 10/4 (3ph + G)
Recommended external circuit breaker	30A
Connector p/n	22-02944-00

Minimum Requirements for Standby Infrastructure

- 1) Ensure that the standby power installation is performed by a licensed electrician who is familiar with both local and national electric codes and requirements.
- 2) Each refrigeration unit must be protected by an individual circuit breaker sized per the appropriate unit electrical specification listed above.
- 3) A continuous earthing ground conductor must be provided at the plug and through the power cord to the refrigeration unit.
- 4) Carrier Transicold recommends that customers establish an Assured Equipment Grounding Conductor Program per the National Electric Code (NEC). Per the Assured Equipment Grounding Conductor Program, the NEC calls for all cordsets to be verified for ground continuity and correct wiring on a 3 month basis.
- 5) A neutral conductor **MUST NOT** be connected to the refrigeration units. All Carrier Transicold refrigeration units are balanced three phase systems; therefore, the unit only requires three phase wires and a ground conductor.
- 6) Standby power cordsets between the circuit breaker and the refrigeration unit **MUST** be constructed from 10/4 SOOW cable. Carrier recommends a minimum cable length of 50 feet to limit maximum fault currents and prevent damage to the power circuits within the unit.



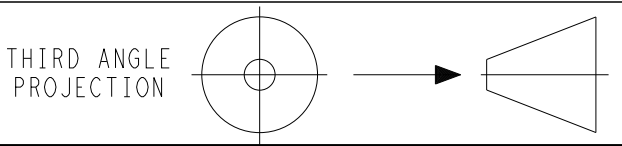
PARTIAL LOWER
ROADSIDE VIEW
STANDBY PLUG MOUNTING



WARNING:

BE SURE POWER IS DIS-CONNECTED TO CUSTOMER CABLE.
READ ENTIRE SUPPLIER DIRECTIONS SUPPLIED WITH
PLUG BEFORE STARTING INSTALLATION.

-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.

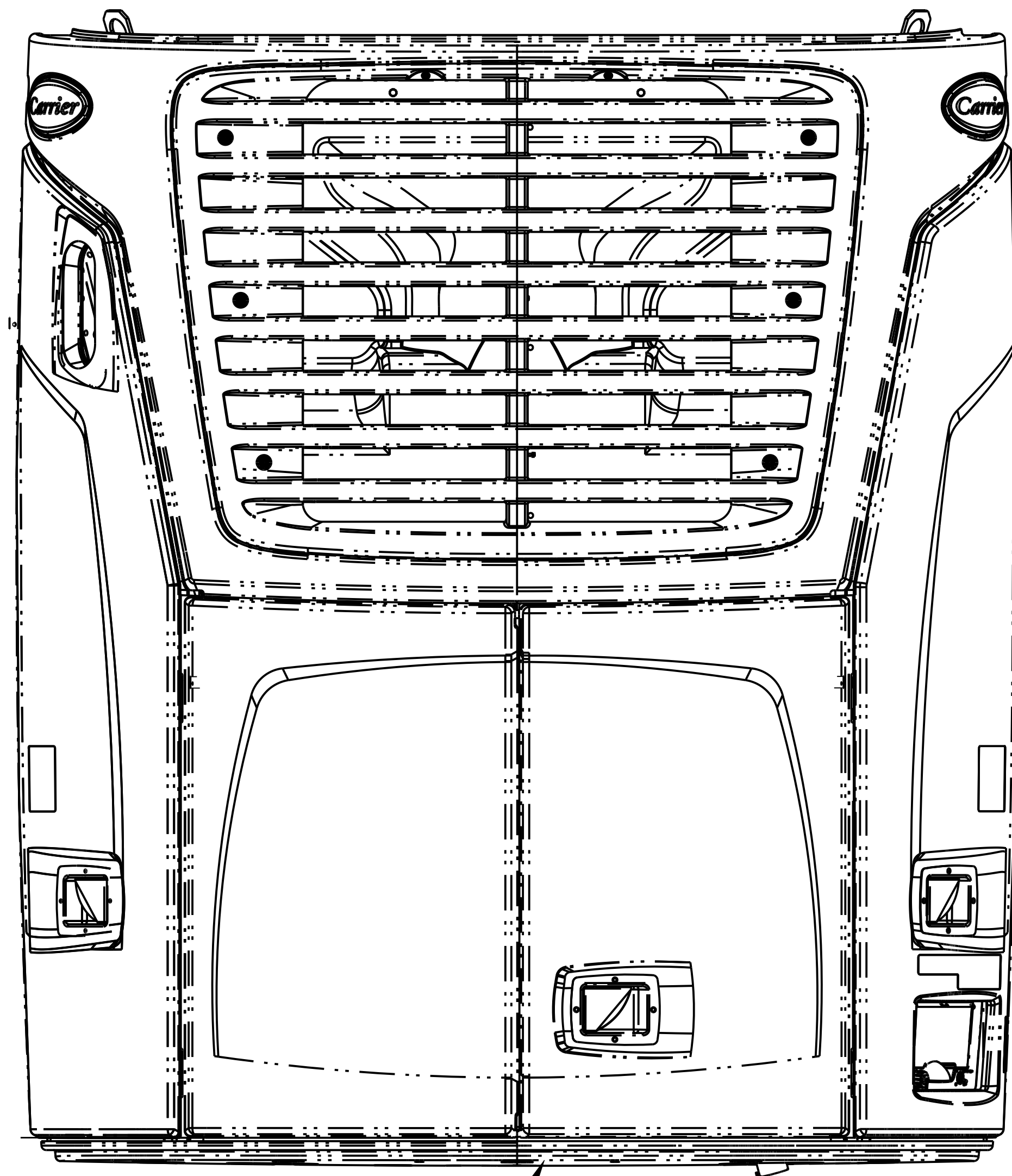
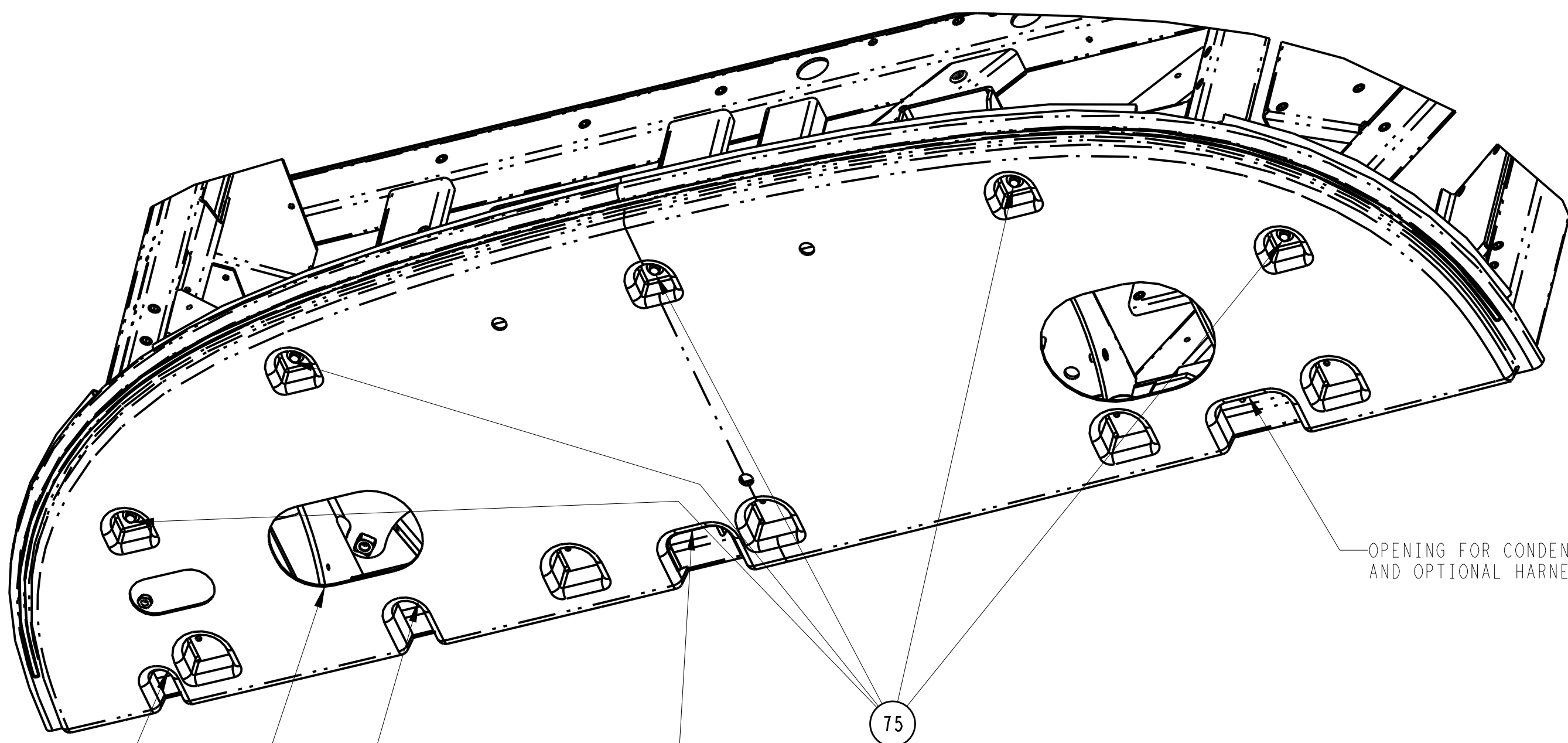
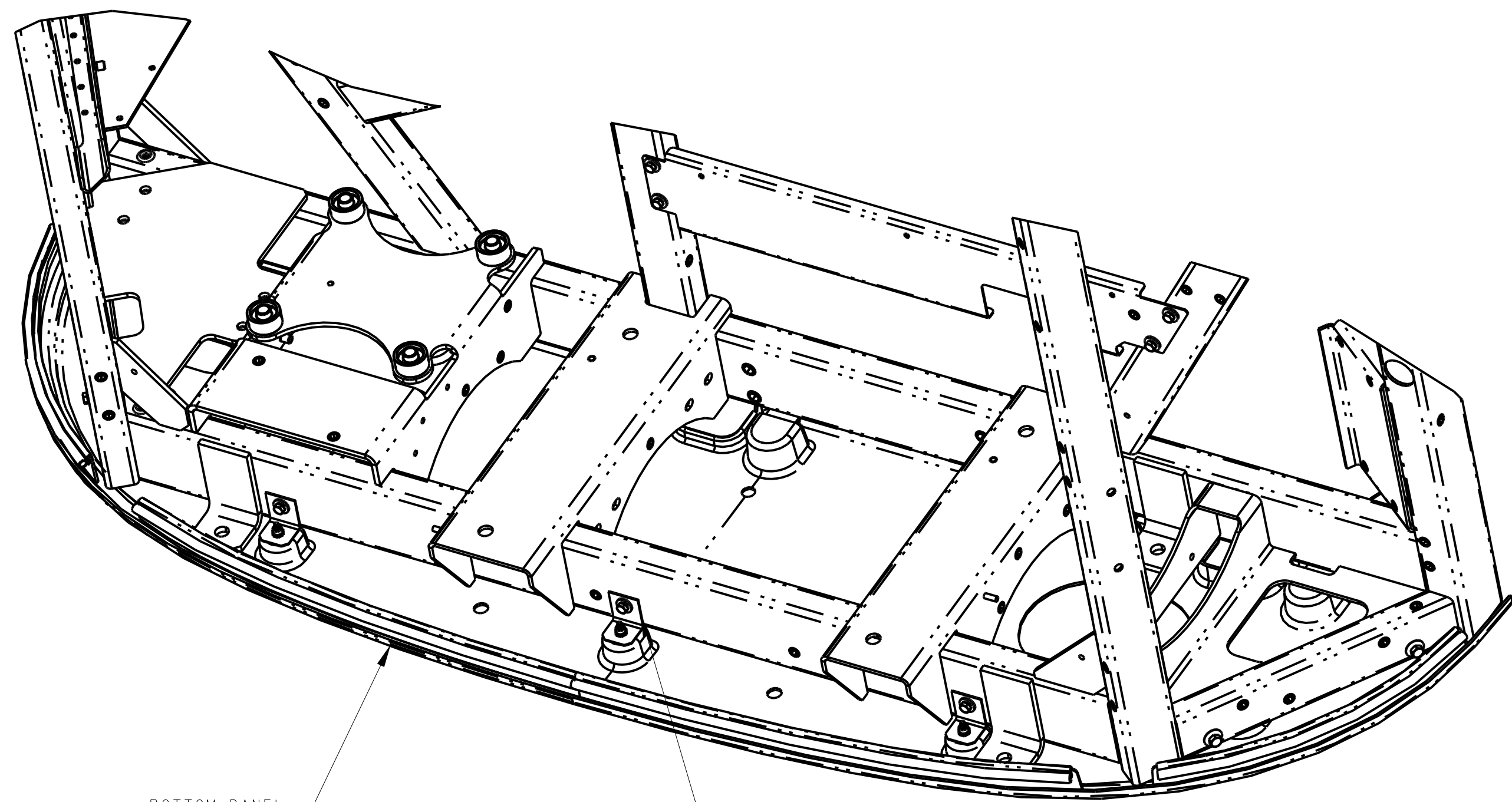


IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

TITLE
INSTALLATION INSTRUCTIONS
TRAILER: MUTI-TEMP VECTOR 8611MT

DRAWING NO.
98-02702
SHEET 8 OF

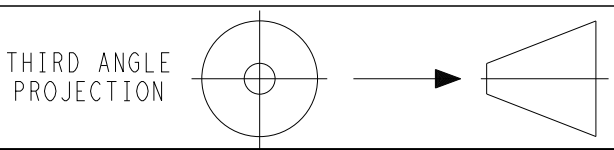
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BOTTOM PANEL INSTALLATION

- NOTES:
- 1.0 INSTALL (3) MOUNTING ANGLES (ITEM #80), WITH RIVNUTED FLANGE DOWN, TO FRAME USING SUPPLIED SCREWS (ITEM #75). TORQUE SCREW TO 96 IN-LBS, KEEPING THE BOTTOM OF THE ANGLES FLUSH AND PARALLEL TO THE BOTTOM OF THE FRAME.
 - 2.0 SLIDE (5) OPENINGS IN THE BOTTOM PANEL OVER THE (5) REAR MOUNTING ANGLES ON THE FRAME AND SECURE BOTTOM PANEL TO OTHER (5) MOUNTING ANGLES USING SUPPLIED SCREWS (ITEM #75). TORQUE SCREWS SECURELY TO 96 IN-LBS.

-	INITIAL RELEASE.	10SEP2018	KFV	CK		72N0041P18
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



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98-02702
SHEET 9 OF

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SUPERSEDES:

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99