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FOURNISSEUR: OU EQUIVALENT AGREE PAR LE SERVICE ENGINEERING
[SUPPLIER: OR ENGINEERING APPROVED EQUIVALENT.]

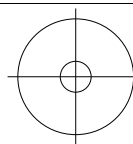
NUMERO DE PIECE FOURNISSEUR: NUMERO DE CODE CTD.
[SUPPLIER PART NO.: SAME AS CTD PART NUMBER.]

MODELE INITIAL : NDTP

SPECIFICATIONS:
[SPECIFICATIONS:]

- 1.0 MATIERE: PAPIER.
[MATERIAL: PAPER.]
- 2.0 EPAISSEUR: 80 GR/M2.
[THICKNESS: 80 PER SQUARE METER.]
- 3.0 COULEUR MATIERE: BLANC.
[MATERIAL COLOR: WHITE.]
- 4.0 COULEUR IMPRESSION: NOIRE RECTO VERSO.
[PRINTING COLOR: BLACK RECTO VERSO]
- 5.0 MARQUAGE: LE NUMERO DE CODE CTD DOIT ETRE MARQUE SUR L'EMBALLAGE.
[MARKING: CTD PART NO.(SEE CHART) INCLUDING REVISION LETTER
MUST BE MARKED ON SHIPPING CONTAINER. IN ADDITION,
THE PART(S) SHIPPING CONTAINER(S) MUST BE MARKED
IN ACCORDANCE WITH U.S. CODE OF FEDERAL REGULATION (CFR)
19-S,PARTS 134, COUNTRY OF ORIGIN MARKING REQUIREMENTS.]
- 6.0 EMBALLAGE: L'EMBALLAGE DOIT CORRECTEMENT, PROTEGER LA MARCHANDISE
DES DOMAGES DE TRANSPORT, DE LA SALETE ET DES ELEMENTS CORROSIFS.
[PACKAGING: MUST ADEQUATELY PROTECT DECAL FROM SHIPPING DAMAGE,
DIRT AND CORROSIVES ELEMENTS.]
- 7.0 PROPRETE: LE DOCUMENT DOIT ETRE PROPRE ET SANS CONTAMINANTS
[CLEANLINESS: THE DOCUMENT MUST BE CLEAN AND FREE OF CONTAMINANTS.]

FIRST ANGLE
PROJECTION



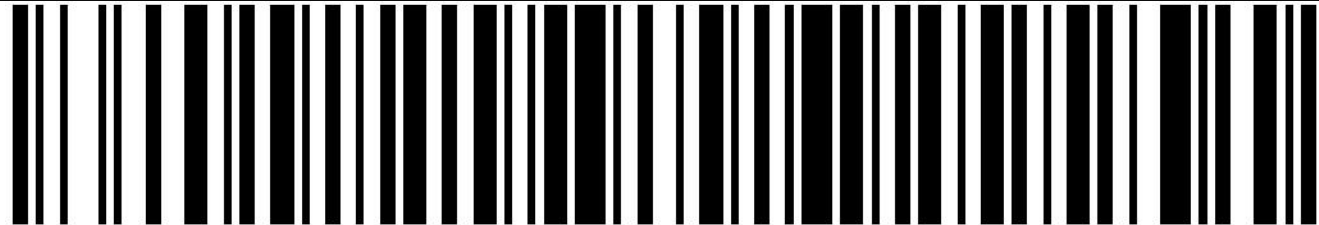
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TITL

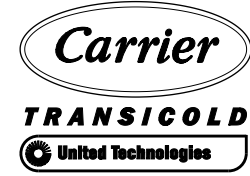
INSTRUCTIONS DE MONTAGE POUR NDTP
[MOUNTING INSTRUCTIONS FOR NDTP]

DRAWING NO. 98-60724

REV
G



998-60724-00

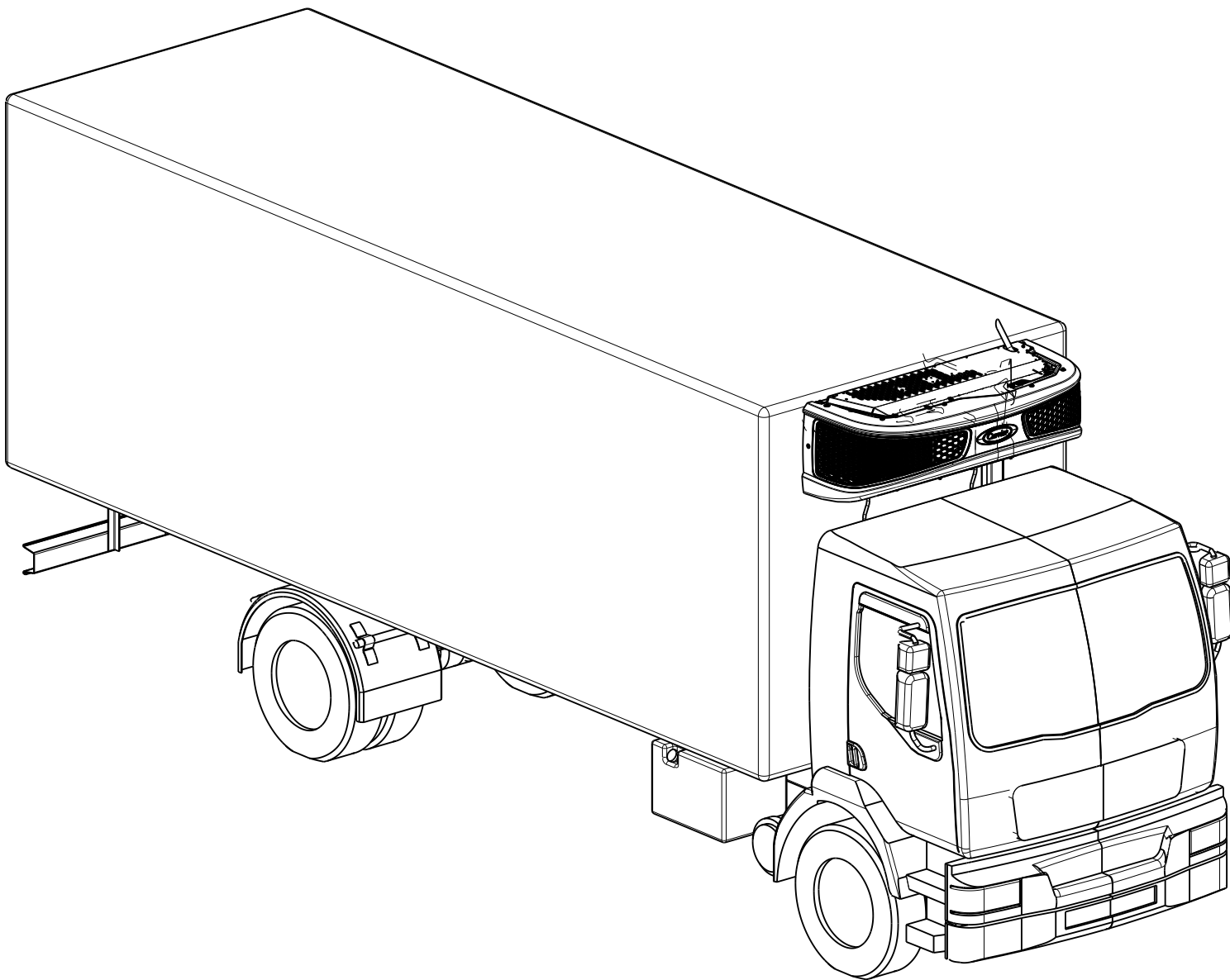


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SINGLE TEMP INSTALLATION INSTRUCTION



BILL OF MATERIAL DELIVERED WITH THE MOUNTING KIT

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	BODY PREPARATION AND LIFTING	3 & 4
	UNIT INSTALLATION ELECTRICAL,FUEL LINE(UNIT)	4 & 5
	BATTERY CONNEXION, TANK PREPARATION	6
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G	UPDATED INSTRUCTION	31 MAR 2020	B.BOMBARD				1130870
F	UPDATED INSTRUCTION PAGE 3 AND 6	10 OCT 19	LANUZEL				71E0070P19
E	UPDATED SHEET INDEX. SEE SHEET 3.	12 APR 2019	LT-RG				71E0031P19
D	UPDATE MOUNTING INSTRUCTIONS	14 JAN 19	LANUZEL				71E0125P17
C	CHANGE MASSE AND VERSION PAGE 4	16 AUG 18	LANUZEL				71E0040P18
A	INITIAL RELEASE	05 MAY 2017	LT-GRS	---	---		71E0033P17
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.	



WARNING READ ALL NOTES PRIOR TO INSTALLATION

1-INSTALLATION OF THIS REFRIGERATION UNIT MUST BE PERFORMED BY A QUALIFIED TECHNICIAN. ONETECHNICIAN IS NEEDED TO INSTALL THE UNIT.

2-SAFETY:

2-1 PERSONNAL PROTECTIVE EQUIPEMENT (PPE) BEFORE INSTALLING THIS REFRIGERANT UNIT, ALWAYS USE TOOLS AND PERSONAL PROTECTIVE EQUIPMENT IN ACCORDANCE WITH CARRIER LOG-OUT/TAG-OUT PROCEDURE(CTE MANDATORY FATALITY PREVENTION REVIEW: LO/TO AND ELECTRICITY).



2.2 RISKS:



2.3 UNIT HANDLING:



I
I ALL LIFTING TOOLS MUST BE COMPLIANT WITH THE LOCAL REGULATION
I AND BE ADAPTED TO WEIGHTS TO BE LIFTED.
I

2-4 WORKING AT HEIGHT



I
I USE A PLATFORM COMPLIANT WITH THE REGULATION. IF NO PLATFORM AVAILABLE
I USE SPECIFIC ADAPTED TOOLS.
I

2-5 BATTERY

NEVER LEAVE A UNIT MORE THAN ONE MONTH WITHOUT RUNNING ; IN CASE OF LONG STANDSTILL, CHARGE THE BATTERY INDEPENDENTLY ; BEFORE PERFORMING ANY WELDING ON THE CHASSIS, TAKE CARE TO DISCONNECT THE BATTERY FROM THE UNIT AND THE VEHICLE AS WELL AS FROM THE ALTERNATOR AND ANY OTHER ELECTRONIC SYSTEM (MICROPROCESSOR).

NEVER TRY TO START THE VEHICLE WITH A BOOSTER BECAUSE THIS COULD DAMAGE THE ELECTRONIC COMPONENTS IN THE UNIT OR ON THE VEHICLE;

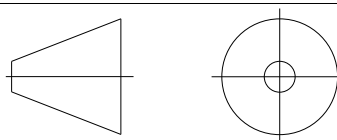
3-TRUCK BODY

3-1 THE TRUCK STRUCTURE MUST BE EVALUATED BY THE TRUCK MANUFACTURER TO DETERMINE ITS ABILITY TO WITHSTAND THE LOADS IMPOSED BY THE UNIT OVER ITS SERVICE LIFE. CARRIER TRANSICOLD DOES NOT CONVEY ANY ENDORSEMENT OR WARRANTY FOR THE TRUCK’S STRUCTURAL INTEGRITY.
3-2 UNIT MOUNTING SURFACES OF THE TRUCK THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR AND PARALLEL TO WITHIN 2MM [0.12] TO PREVENT DISTORTION OF THE UNIT AND/OR TRAILER ;
3-3 ALL DIMENSIONS SHOWN ARE MILLIMETERS, WITH IMPERIAL CONVERSIONS IN [INCHES].

4- UNIT MODIFICATION:

NO MODIFICATION ON THE UNIT CAN BE REALIZED WITHOUT THE PRIOR WRITTEN CONSENT FROM CARRIER TRANSICOLD INDUSTRIES (ELECTRICAL, MECHANICAL... Non exhaustive list.

FIRST ANGLE
PROJECTION



UNLESS OTHERWISE SPECIFIED ALL
DIMENSIONS SHOWN ARE IN MILLIMETERS,
WITH IMPERIAL CONVERSIONS IN [INCHES]

TITLE

INSTRUCTIONS DE MONTAGE POUR NDTP
[MOUNTING INSTRUCTIONS FOR NDTP]

DRAWING NO.

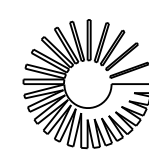
98-60724

SHEET 1 OF 9

REV

G

DRAWING CLASSIFICATION: US



Carrier
A United Technologies Company

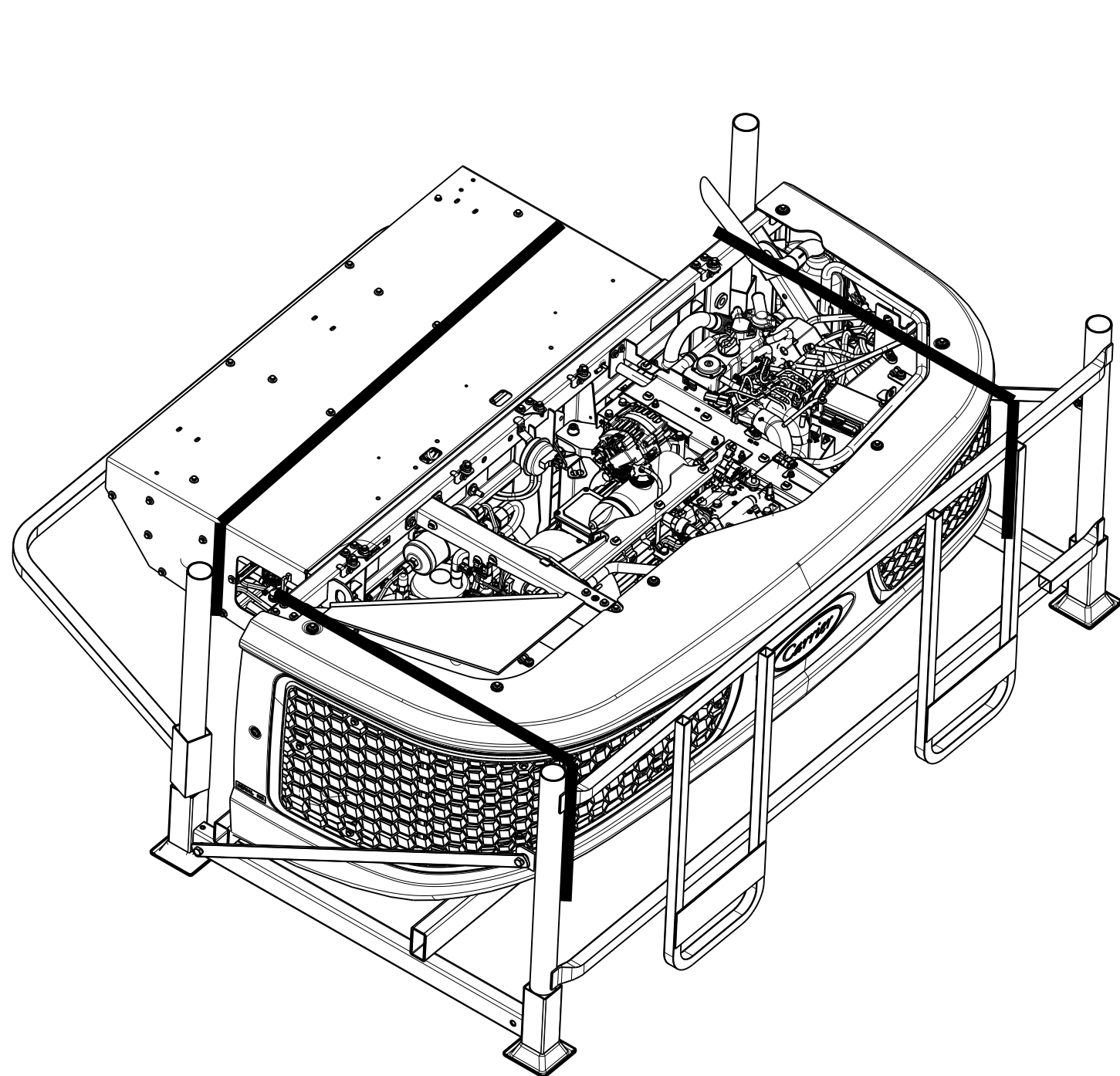
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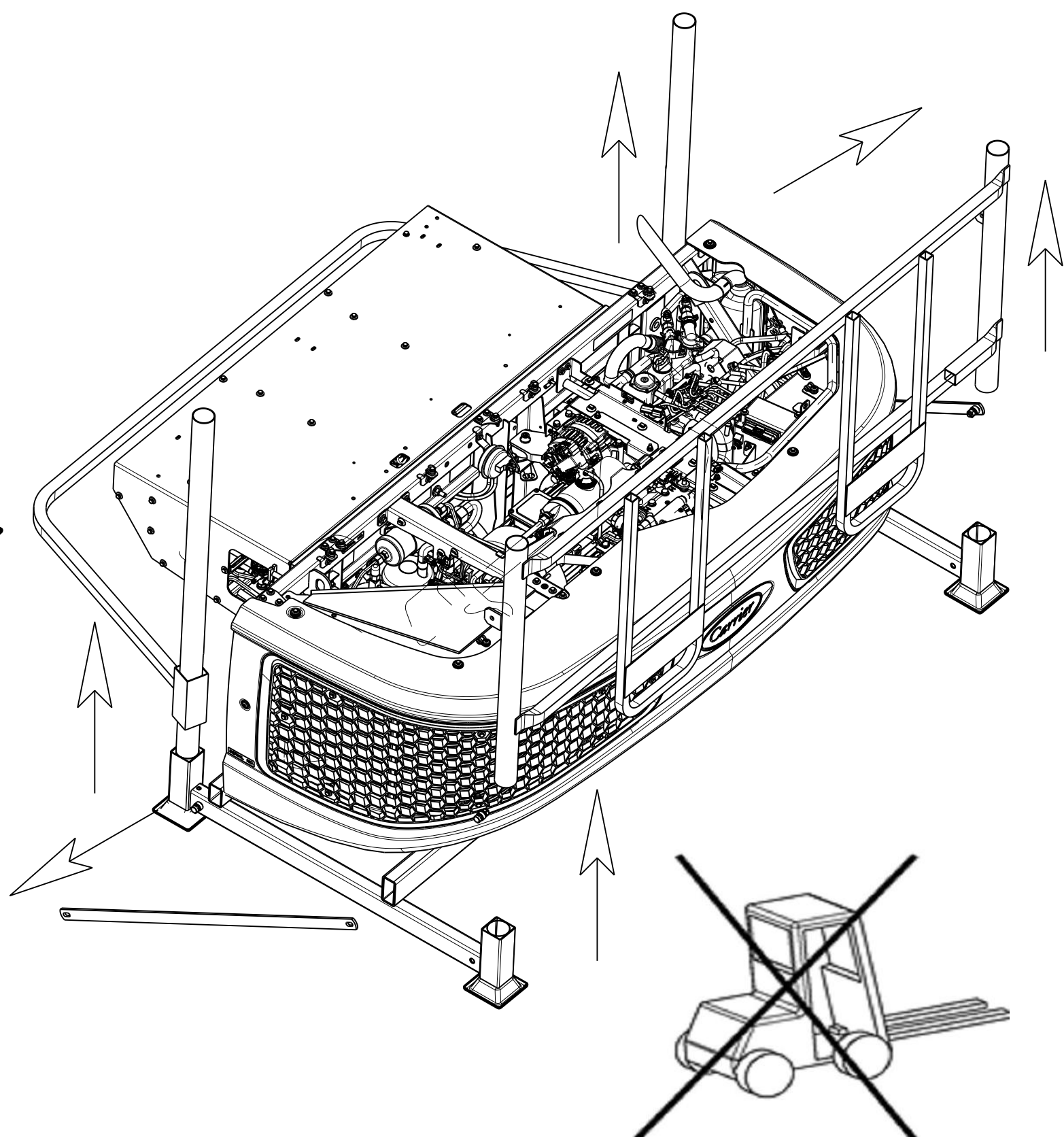
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1

1.1) THE UNIT ARRIVES IN AGENCY

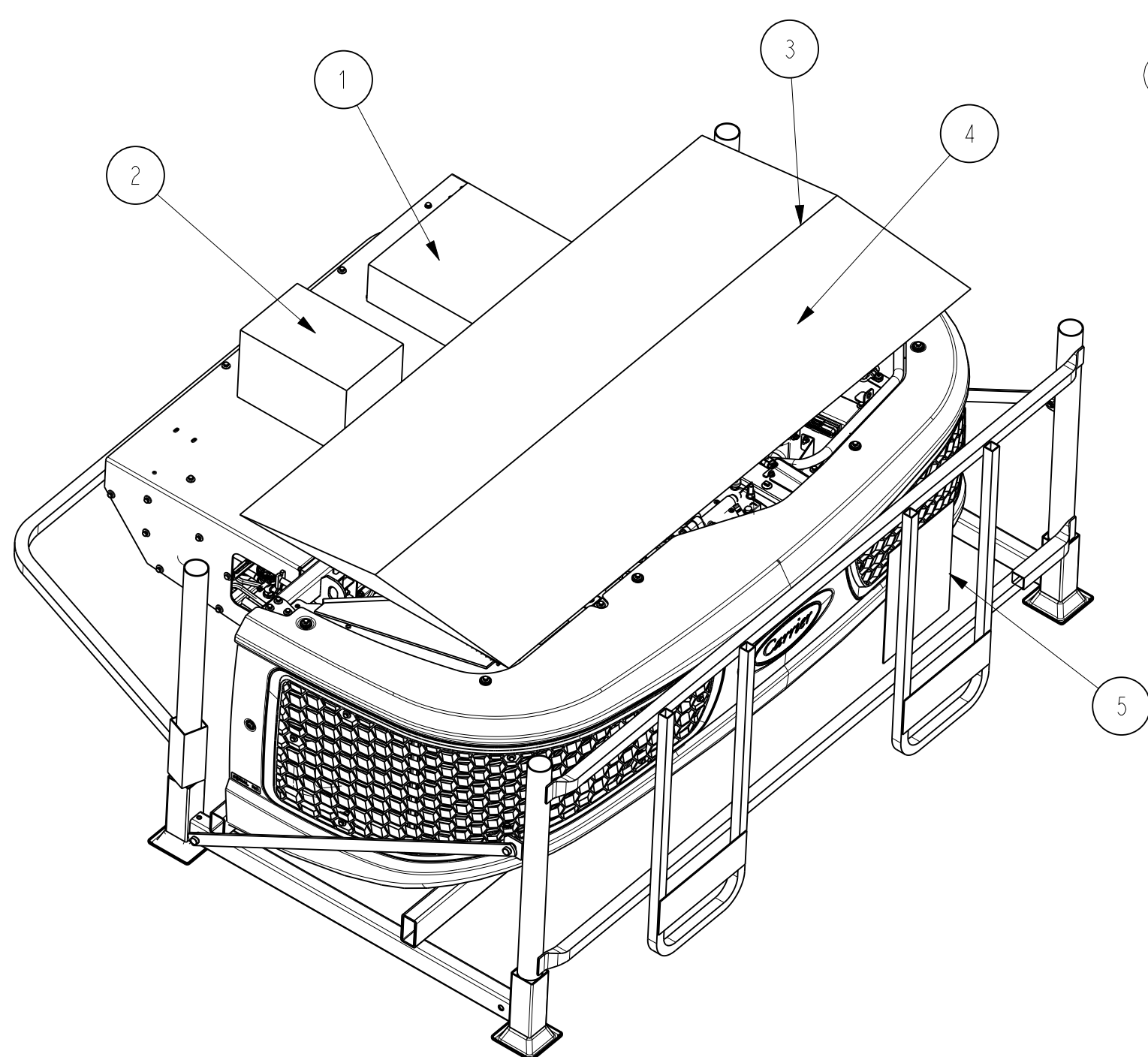


1.2) MAKE THE UNIT FREE OF PROTECTORS



2

KITS LOCATION & DESCRIPTION



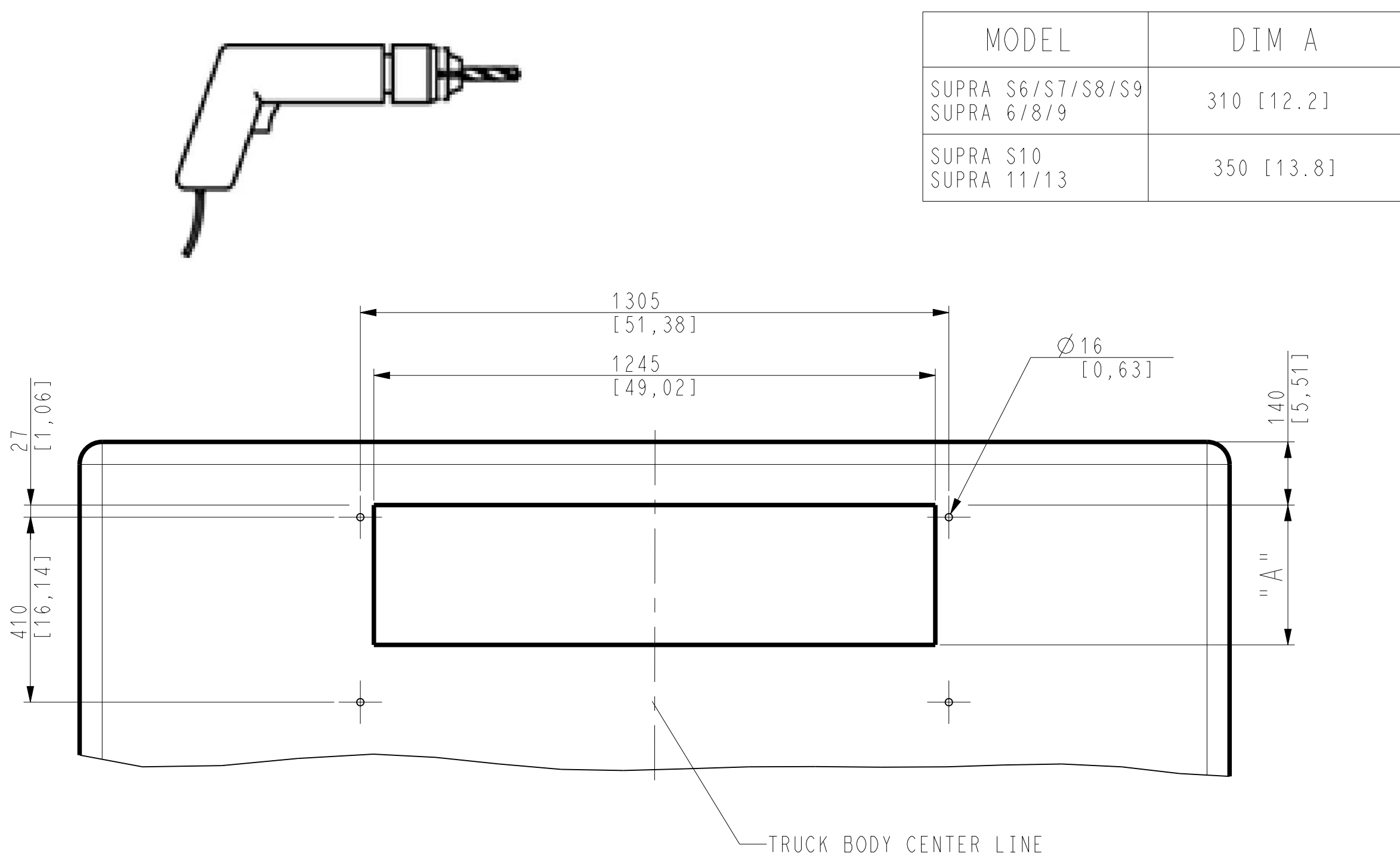
ONCE THE UNIT IS FREE FROM PACKAGING,
IT IS MANDATORY TO FIX IT ON LIFTING TOOL.

G

KITS DESCRIPTION	
1	SET DOC: -EXHAUST PIPE -FUEL LINE RED AND BLACK -FUEL AND BRACKET PUMP -GENERAL INSTALLATION KIT
	2 STAND BY PLUG
	3 TOP AND BOTTOM PANNEL
	4 CAB COMMAND
5	CERTIFATION DOCUMENTATION

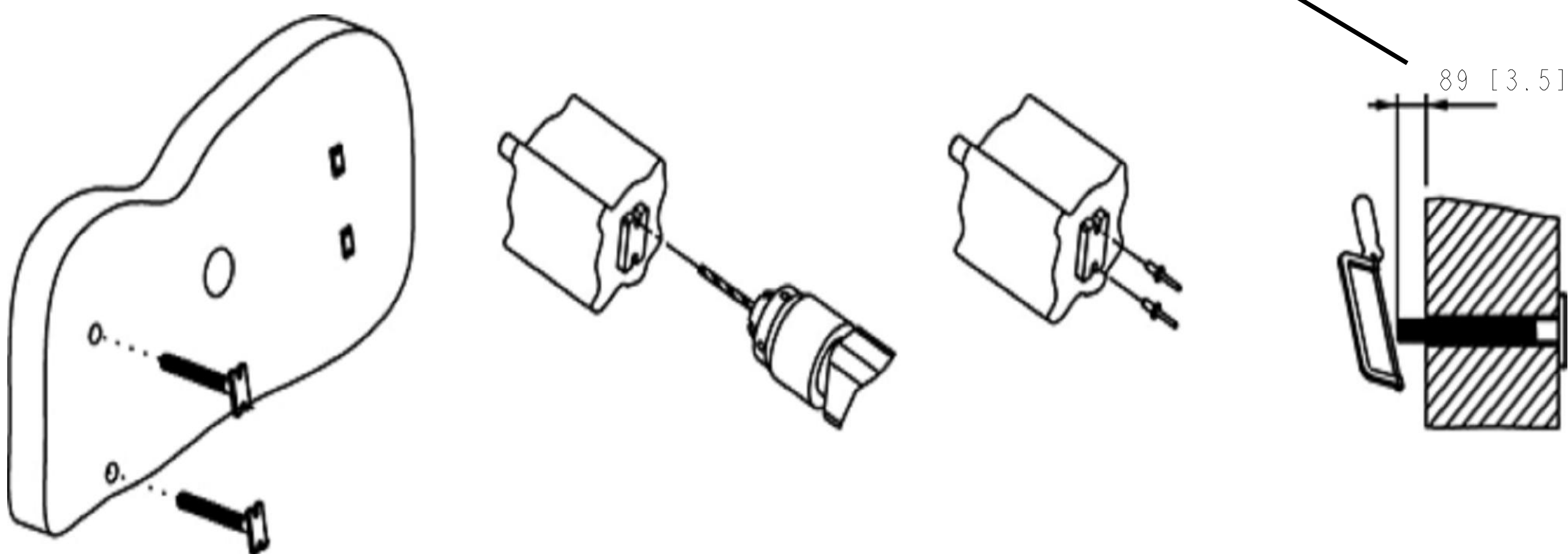
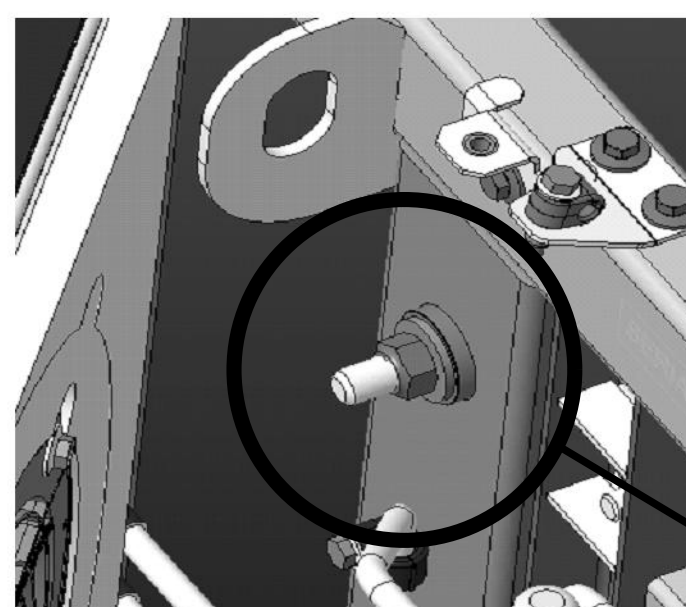
3

3.1) BODY PREPARATION FOR SINGLE TEMP UNIT

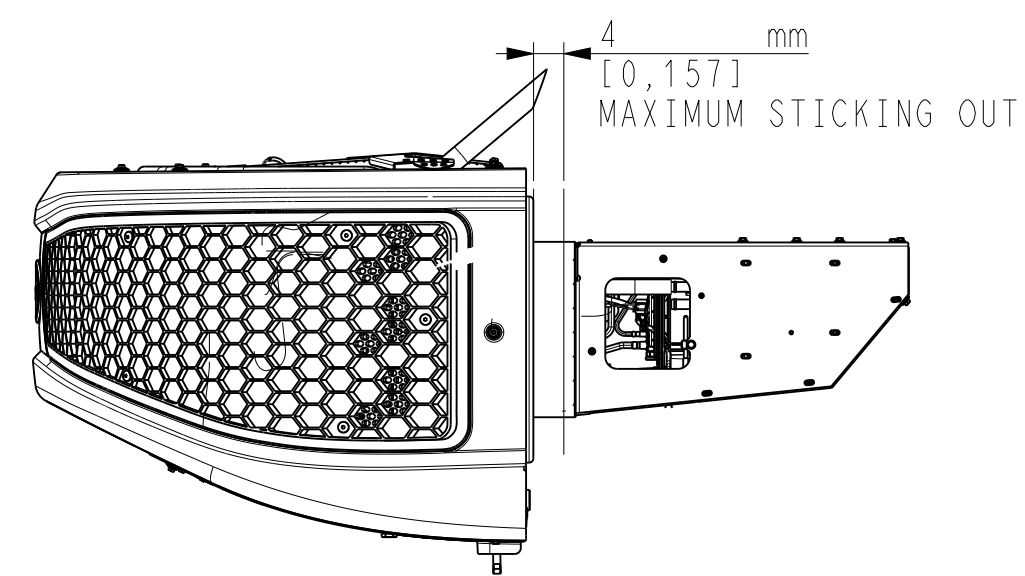


WORKING FROM OF THE INSIDE OF THE TRUCK BODY ,APPLY SEALANT AROUND EACH MOUNTING HOLE.INSTALL THE 4 TEE BOLTS.
USING SELF TAPPING SCREWS TO SECURE THE T BOLTS,MAKE SURE ALL OF THE ITEMS DESCRIBE ABAOVE ARE SECURED TO THE
INTERNAL STRUCTURAL MEMBERS OF THE BODY.

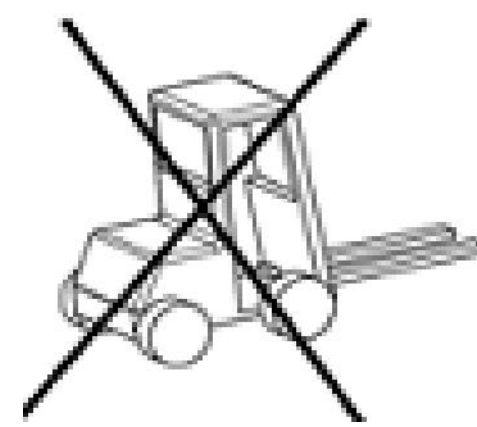
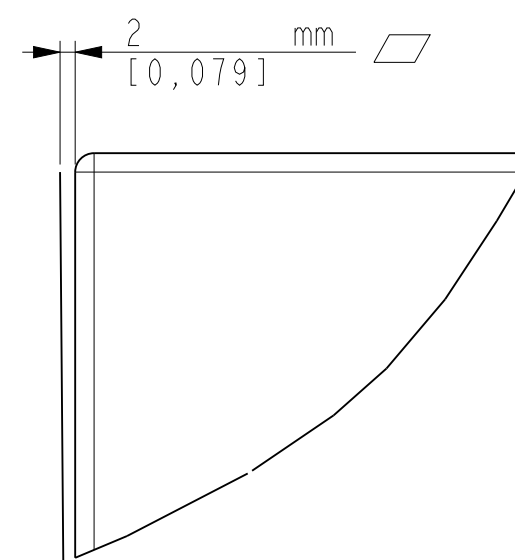
WORKING FROM THE OUTSIDE OF THE TRUCK BODY:APPLY SEALANT AROUND EACH T BOLTS ;MAKE CERTAIN THE THREADS OF EACH
T BOLT REMAIN CLEAN AND FREE OF SEALANT FAILURE TO KEEP THREAD CLEAN IN ODER TO APLY THE REQUIRE TORQUE VALUE



3.2) CONTROL BEFORE LIFTING:



UNIT SURFACE AND
BODY SURFACE MUST
BE PLANE AND PARALLEL
MAXIMUM DISTANCE 2mm

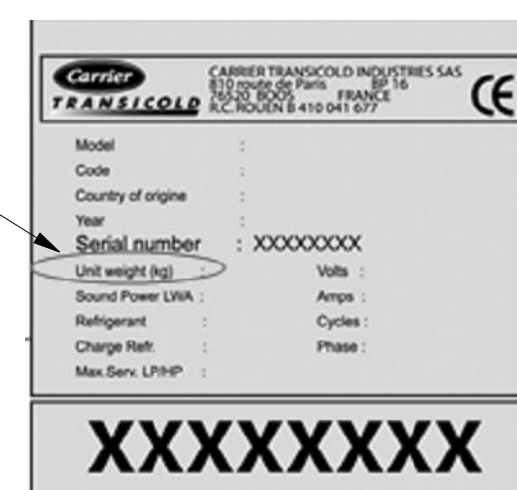
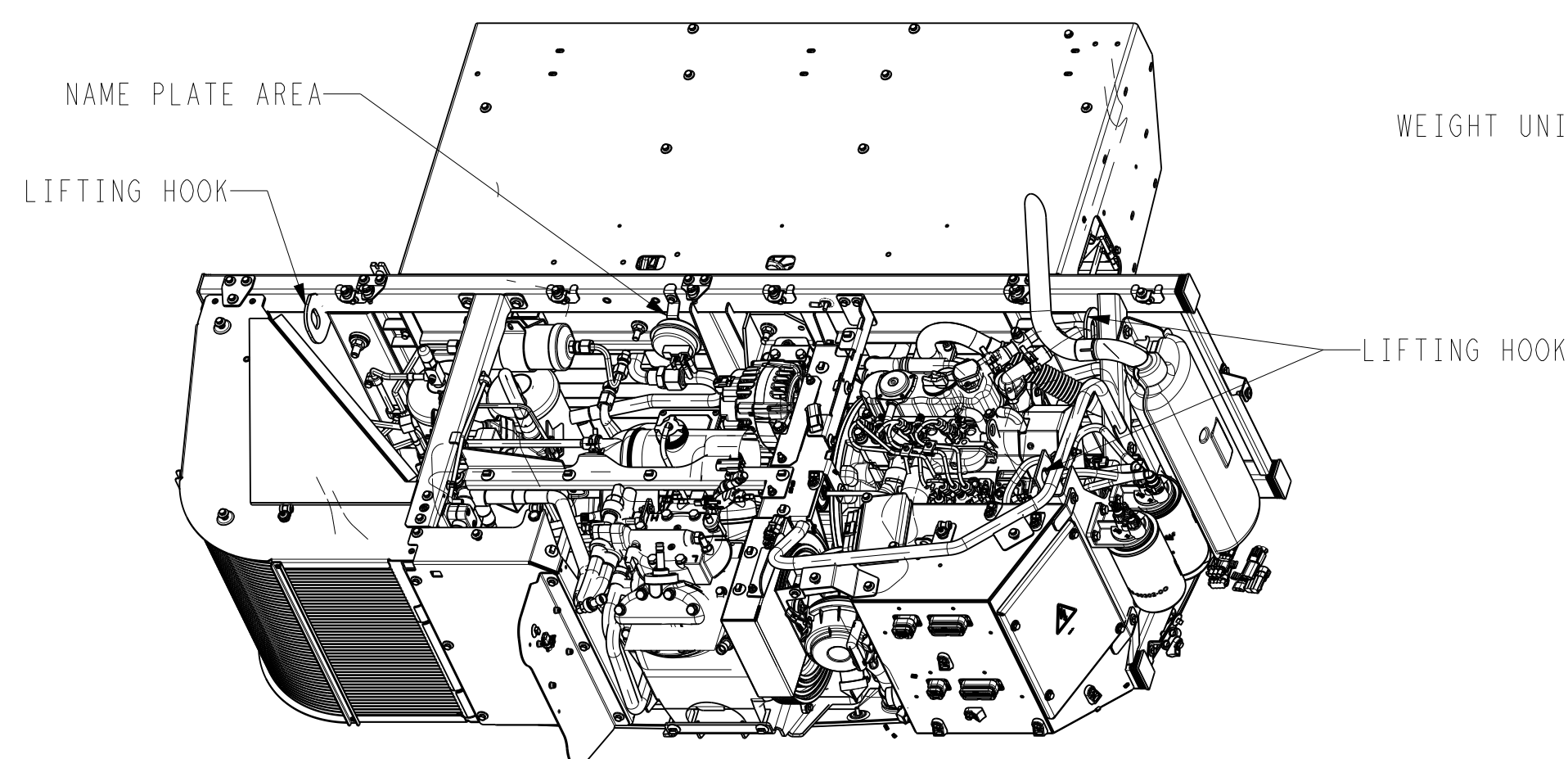


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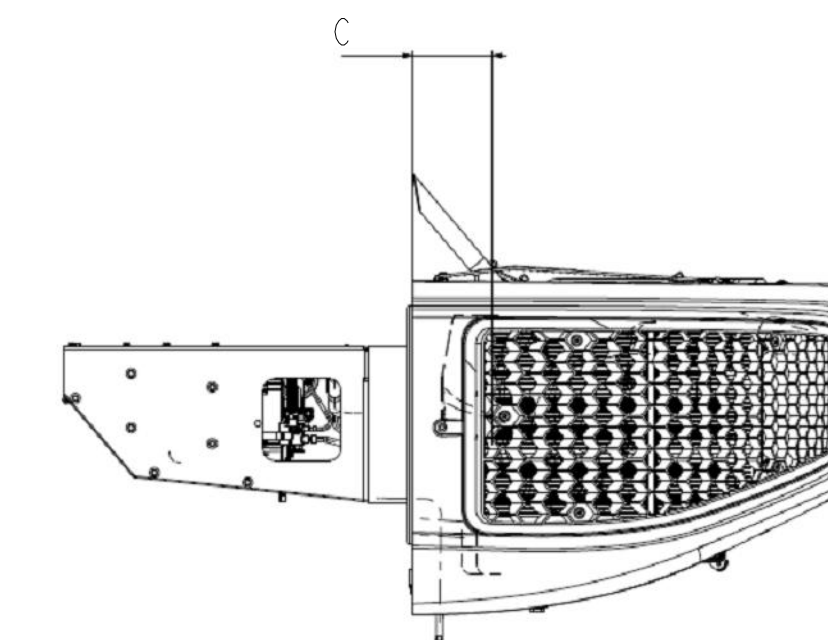
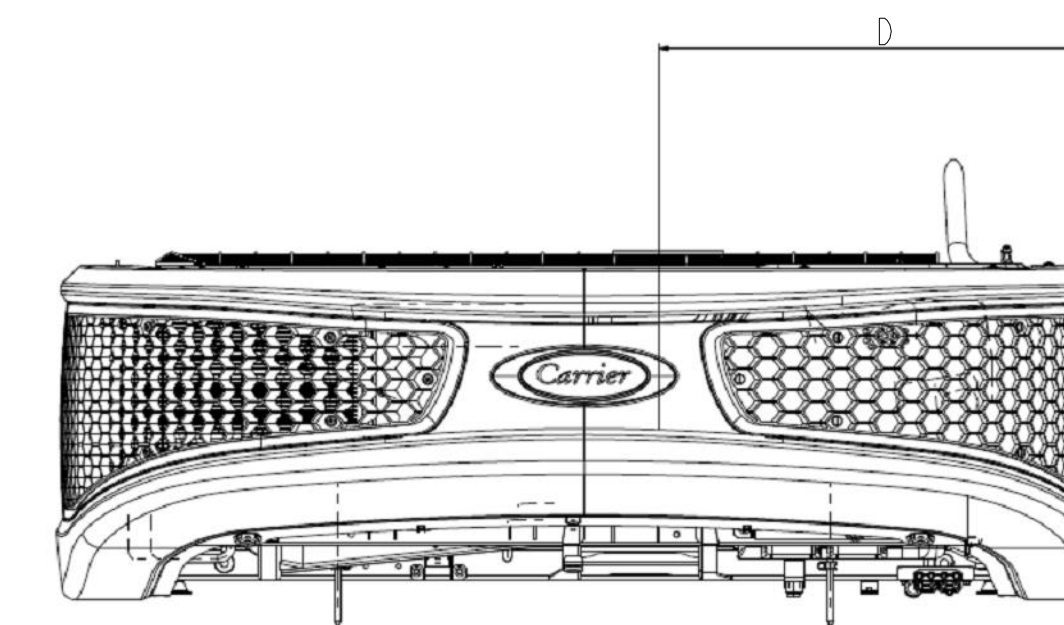
TO LIFT THE UNIT

BEFORE LIFTING THE UNIT:

- VERIFY THE WEIGHT UNIT (SEE THE SERIAL PLATE FIX TO THE FRAME)
- KEEP ALL MOUNTING SCREWS(BOTTOM REAR; BOTTOM FRONT) OF LATERAL FRAMES
- REMOVE SKINS

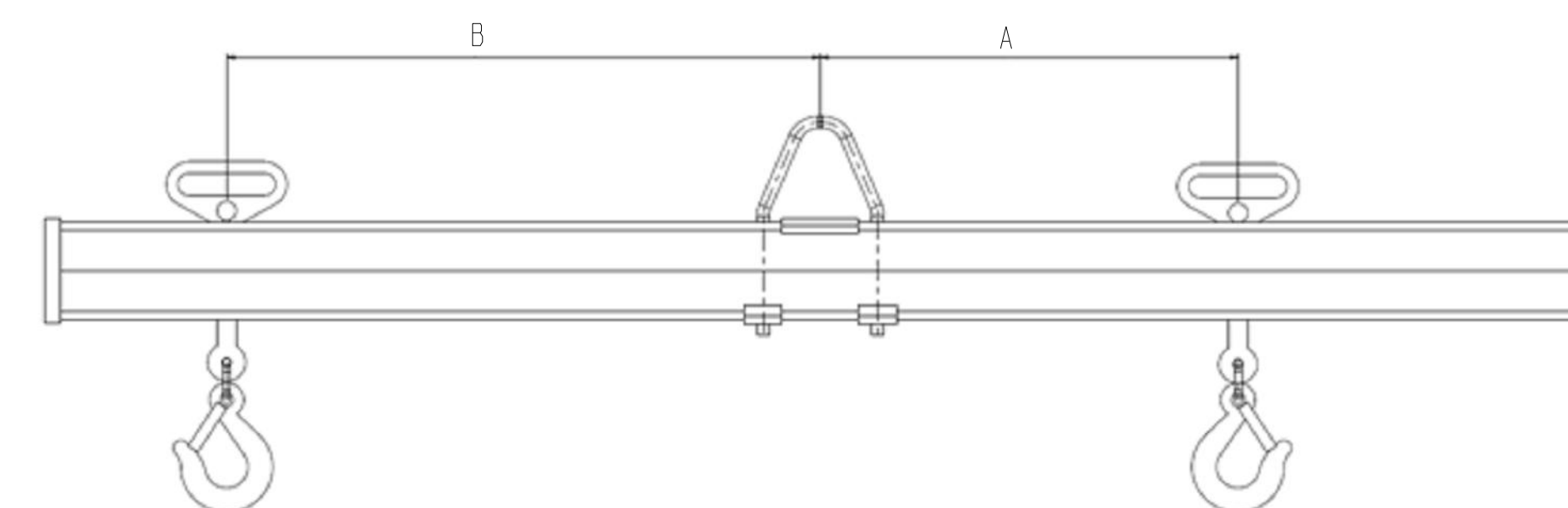


G



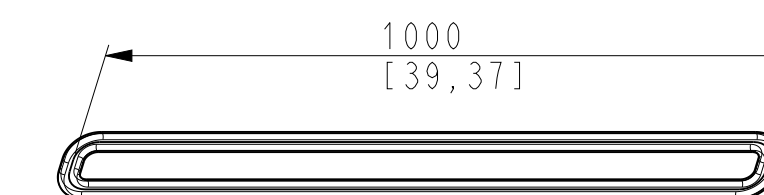
TO LIFT THE UNIT USE:

A LIFTING TOOL SET EACH HOOK FOLLWING DIMS A AND B INDICATED (SEE CHART)

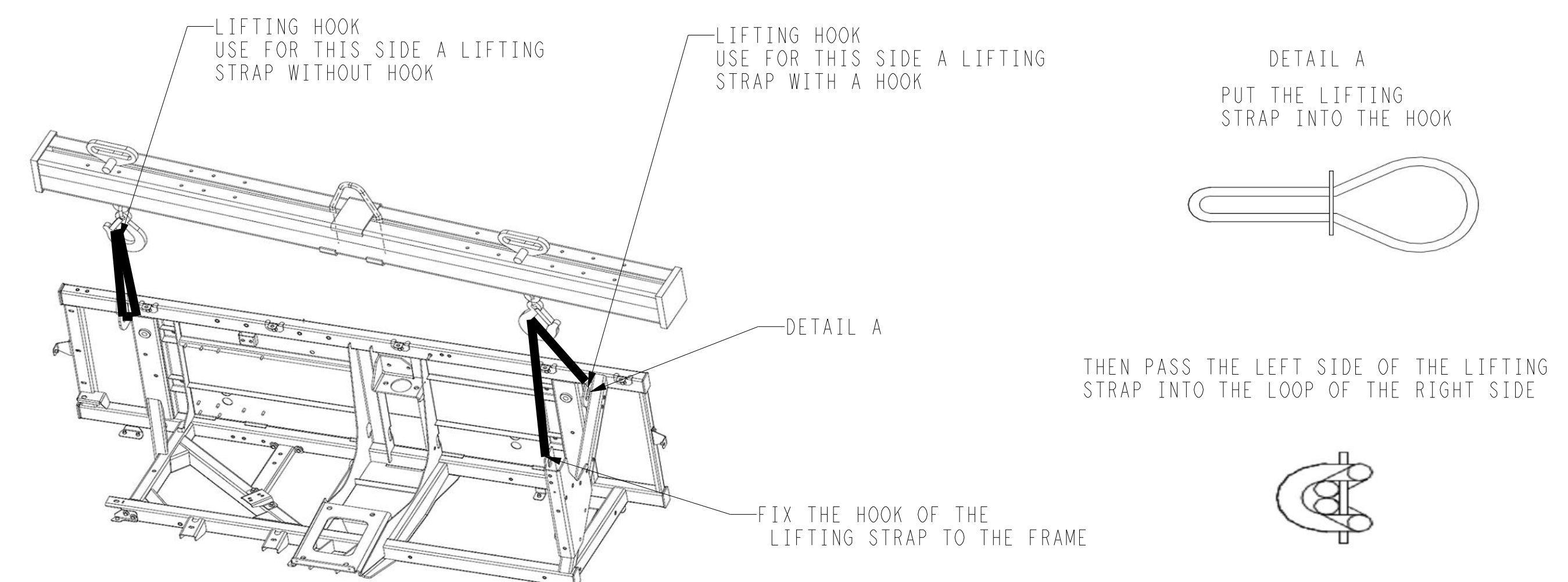


AND: USE 2 LIFTING STRAPS: -1 WITH A HOOK
-1 WITHOUT HOOK

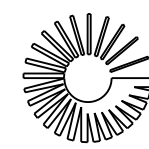
RESPECTING WEIGHT INDICATED IN CHART



THEN ATTACHED LIFTING STRAPS:



COTE POUR LEVAGE GROUPE [DIMS TO SET THE LIFTING TOOL]			GRAVITY CENTER		MASSE (±2Kg [±4lb])
EVAPORATEUR	A MOTOR SIDE	B CONDENSER SIDE	C	D	
SUPRA S6 / SUPRA 6 / OASIS 6 (R/S) SUPRA S6 / SUPRA 6 / OASIS 6 (RO)	545 [21.4]	775 [30.5]	225 [8.86]	815 [32]	431 kg [943 lb] 383 kg [846 lb]
SUPRA S7 / SUPRA S8/ SUPRA 8 / OASIS 8 (R/S) SUPRA S7 / SUPRA S8/ SUPRA 8 / OASIS 8 (RO)					440 kg [954 lb] 390 kg [860 lb]
SUPRA 9 CHINA (R/S) SUPRA 9 CHINA (RO)	TBD	TBD	TBD	TBD	453 kg [999 lb] 409 kg [901 lb]
SUPRA S9 /SUPRA 9 ETT (R/S) / OASIS 9 (R/S) SUPRA S9 / SUPRA 9 ETT (RO) / OASIS 9 (RO)	575 [22.64]	790 [31.10]	225 [8.86]	815 [32]	460 kg [1014 lb] 412 kg [908 lb]
SUPRA S10 / 11 / 13 (R/S) SUPRA S10 / 11 / 13 (RO)	465 [18.30]	775 [30.5]	225 [8.86]	780 [30.70]	500 kg [1102 lb] 465 kg [1025 lb]
ADD 12Kg [26.5 lb] FOR SILENT / STEALTH VERSION - *R/S: ROAD STANDBY - RO: ROAD ONLY					



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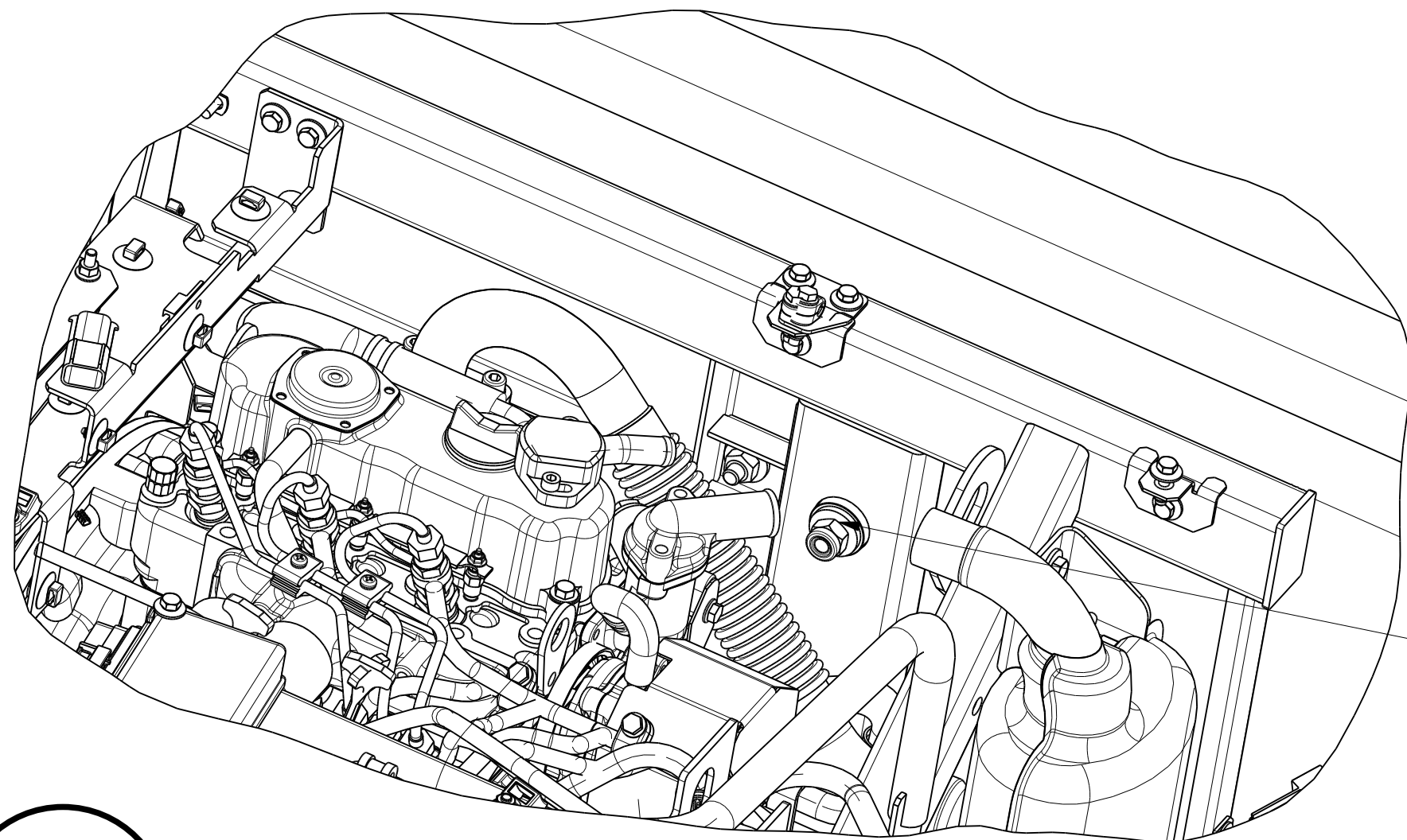
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5

TO FIX THE UNIT

FOR NATT ONLY

G MOUNT THE BRACKETS BEFORE FIXING THE UNIT.
SCREW STAINLESS STEEL TYPE HEX M6X25
TORQUE : 5.4 TO 6.7 lb-ft

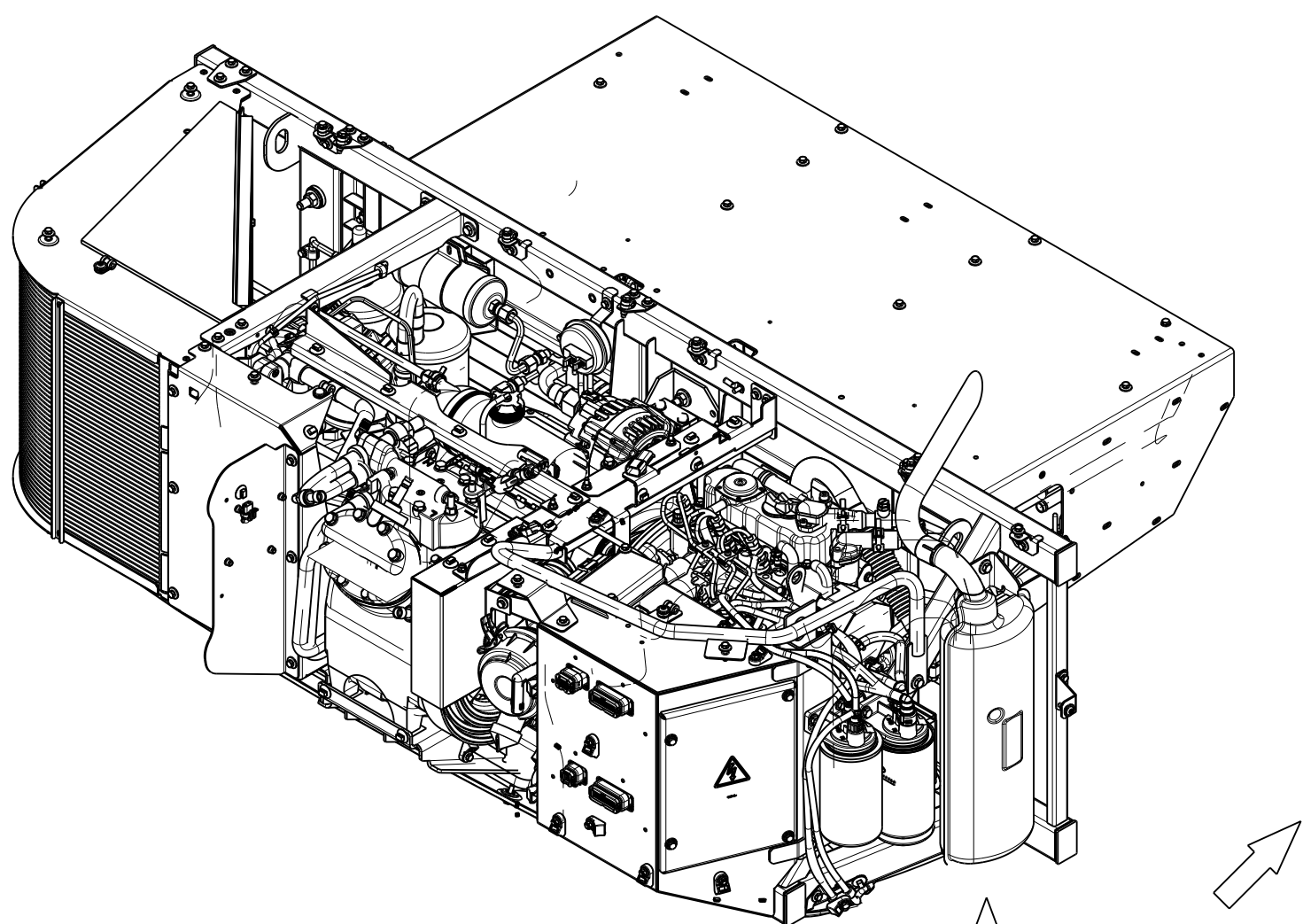
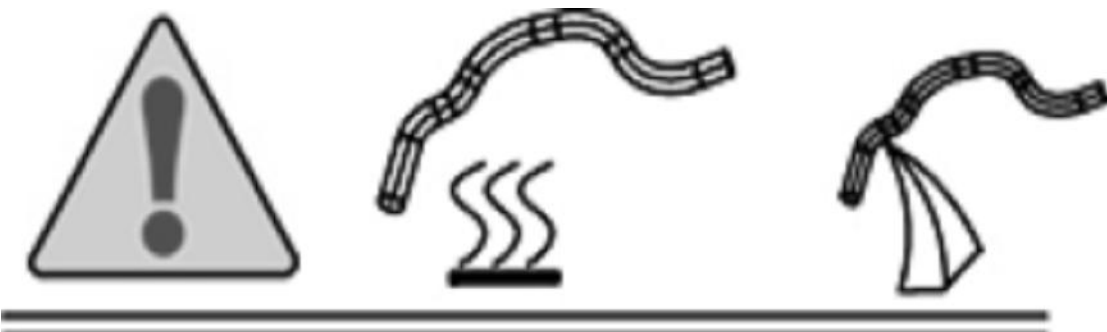


COUPLE DE SERRAGE
80 Nm \pm 5Nm
TIGHTENING TORQUE
59 lb-ft \pm 3.7 lb-ft
(4 PLACES)

6

TO FIX THE PLATE FOR HARNESS AND HOSES

6.1) FIXING BRACKET HOSES AND HARNESS.



A

PLATE LOCATION:
BOTTOM REAR OF THE UNIT

G

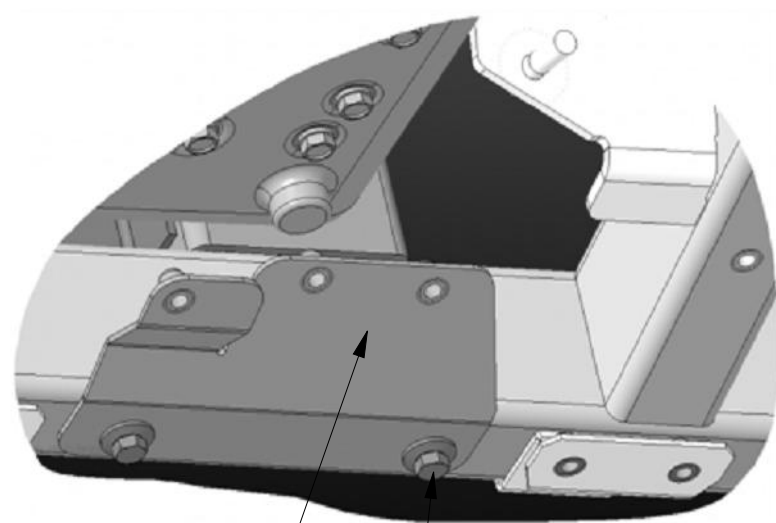
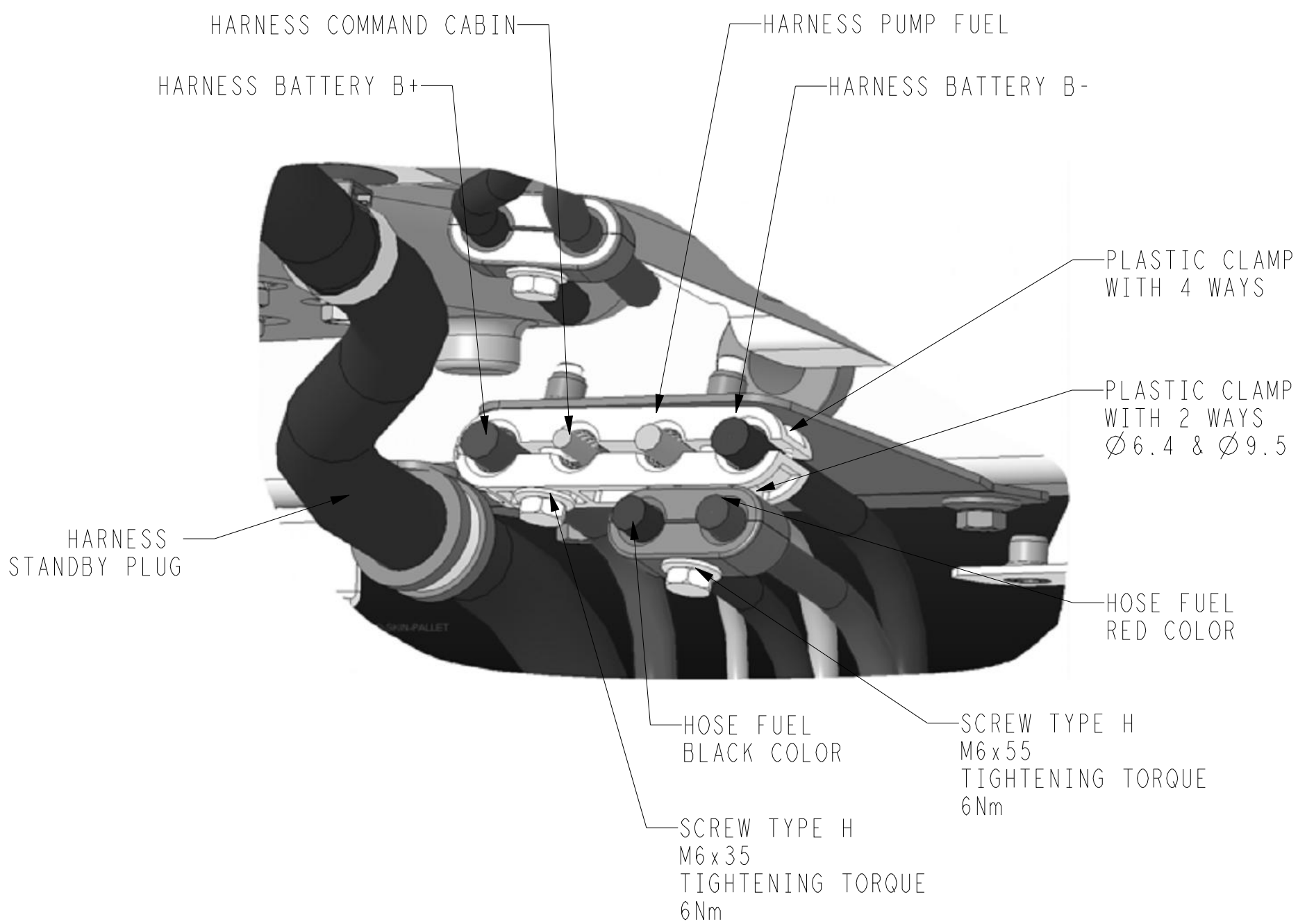
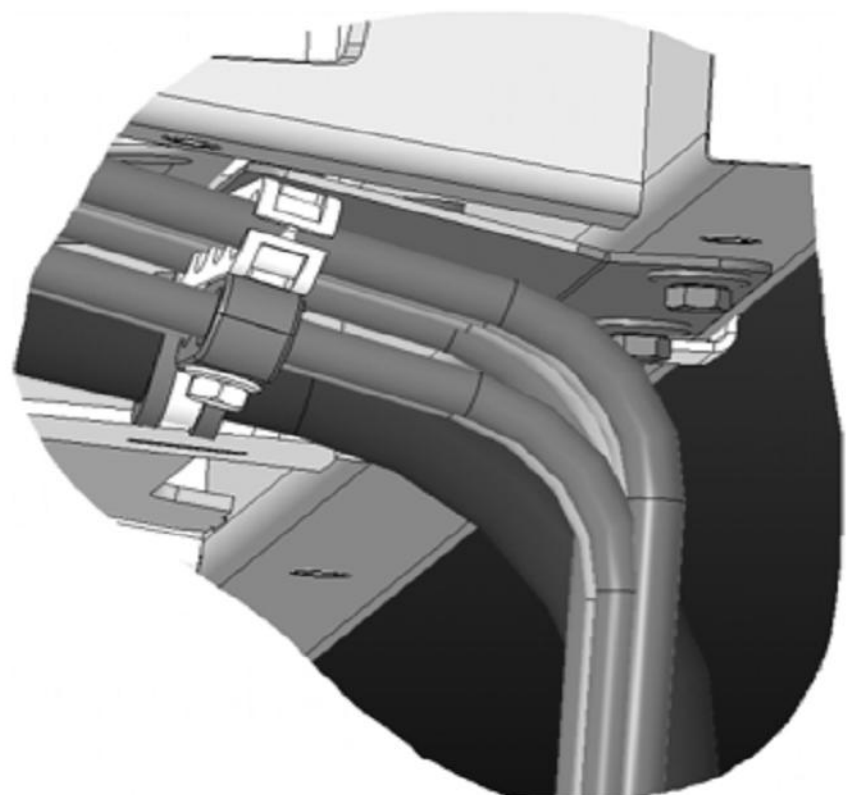


PLATE
SCREW TYPE HM6x20
QTY 2
TIGHTENING TORQUE
5.4 TO 6.7 lb-ft

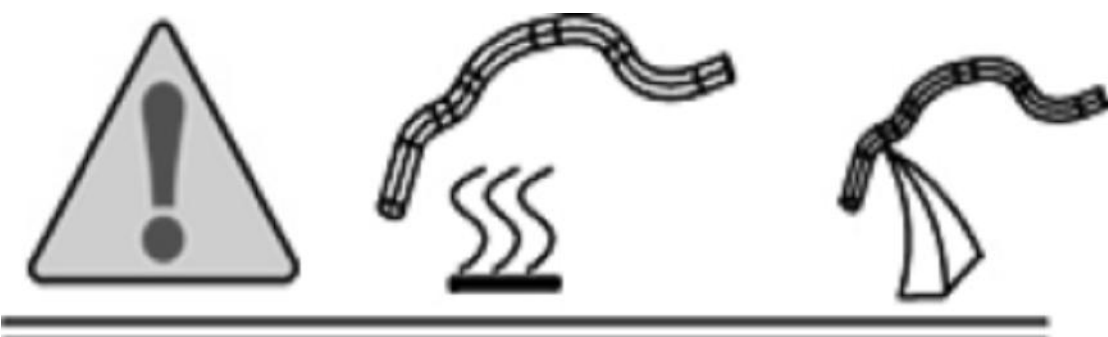
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VIEW FOLLOWING A

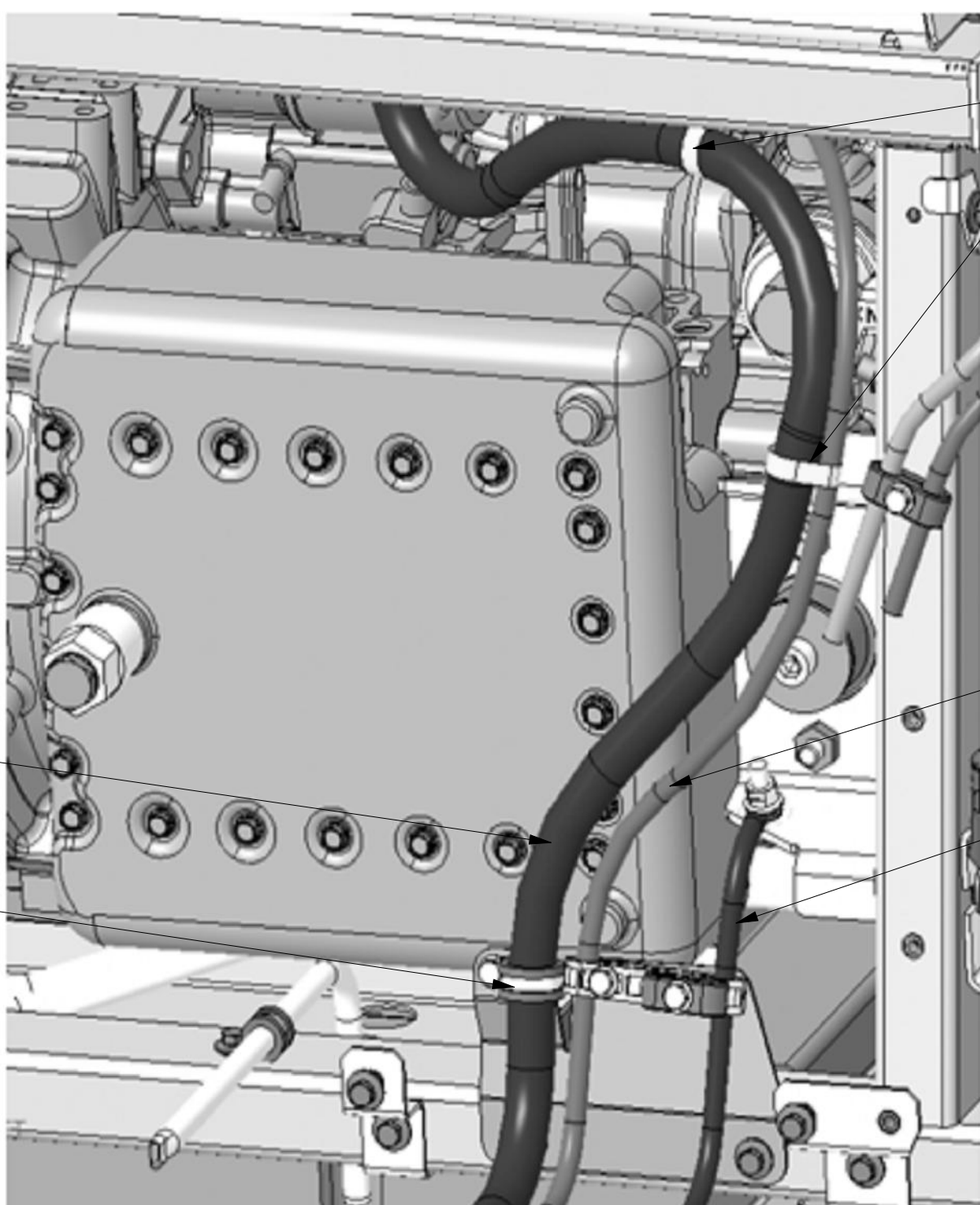


G 6.2) HARNESS STANDBY PLUG , BATTERY B+ AND B- ROUTING

THE TAPE MARKS ON THE STANDBY AND BATTERY CABLE ARE PROVIDED FOR GUIDANCE WHEN SECURING AND CLAMPING THE CABLES. IT IS CRITICAL TO USE THE YELLOW TAPE MARKS WHEN SECURING THE CABLES TO THE BRACKET, THE CLAMPS SHOULD BE PLACED OVER THE YELLOW TAPE MARKS. THE BLUE TAPE MARKS INDICATE THE PLACEMENT FOR THE FIRST SECURING POINT ON THE TRUCK BOX.



HARNESS STANDBY PLUG
CLAMP TYPE SPN 14 AND
SCREW TYPE HM6x20
TIGHTENING TORQUE
5.4 TO 6.7 lb-ft



FIR TREE CLIP AND TY-RAP
2 PLACES

HARNESS BATTERY B+

HARNESS BATTERY B-

G	SHEET UPDATED, ADDED DETAIL FOR NEW PLATE AND HARNESS ROUTING.	31 MAR 2020	B.BOMBARD	---	---	1130870	FIRST ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS SHOWN ARE IN MILLIMETERS, WITH IMPERIAL CONVERSIONS IN (INCHES)	TITLE	INSTRUCTIONS DE MONTAGE POUR NDTP [MOUNTING INSTRUCTIONS FOR NDTP]	DRAWING NO.	98-60724	REV
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.						SHEET 4 OF 9	G

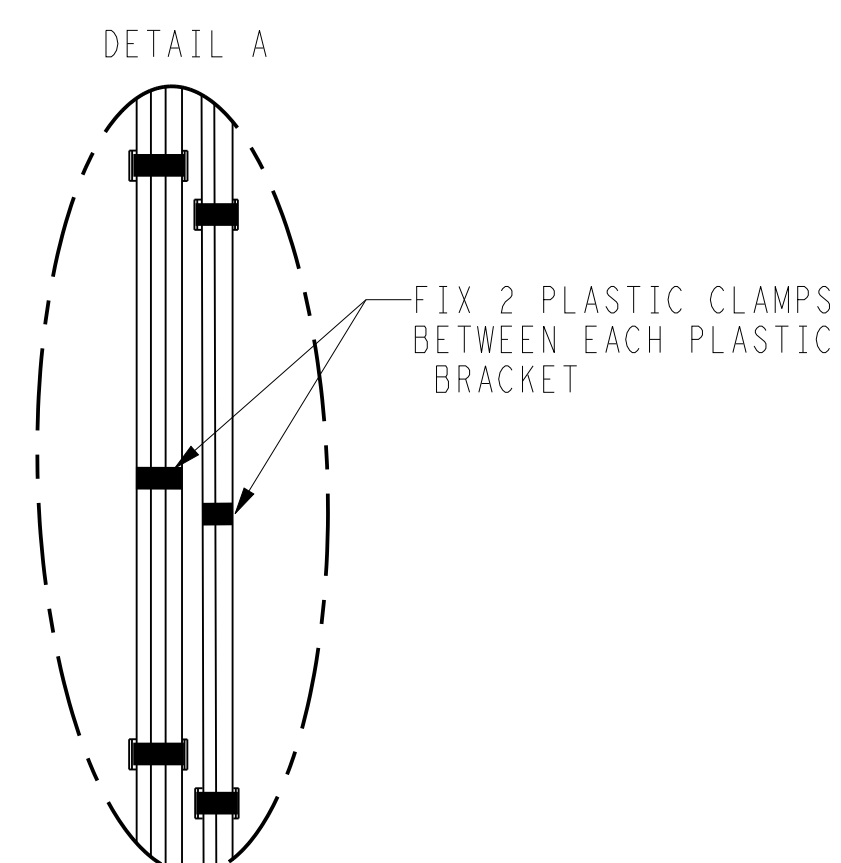
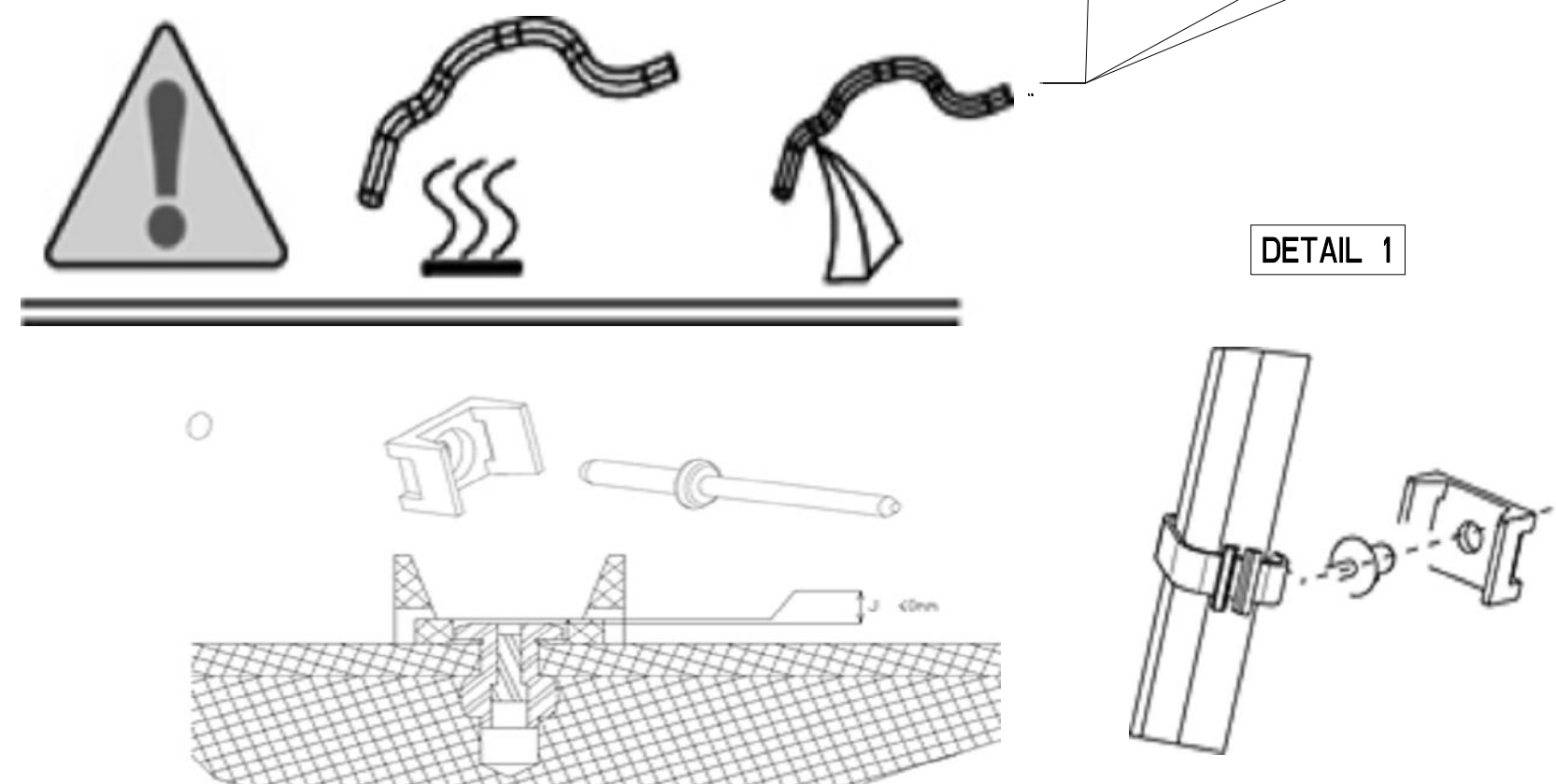
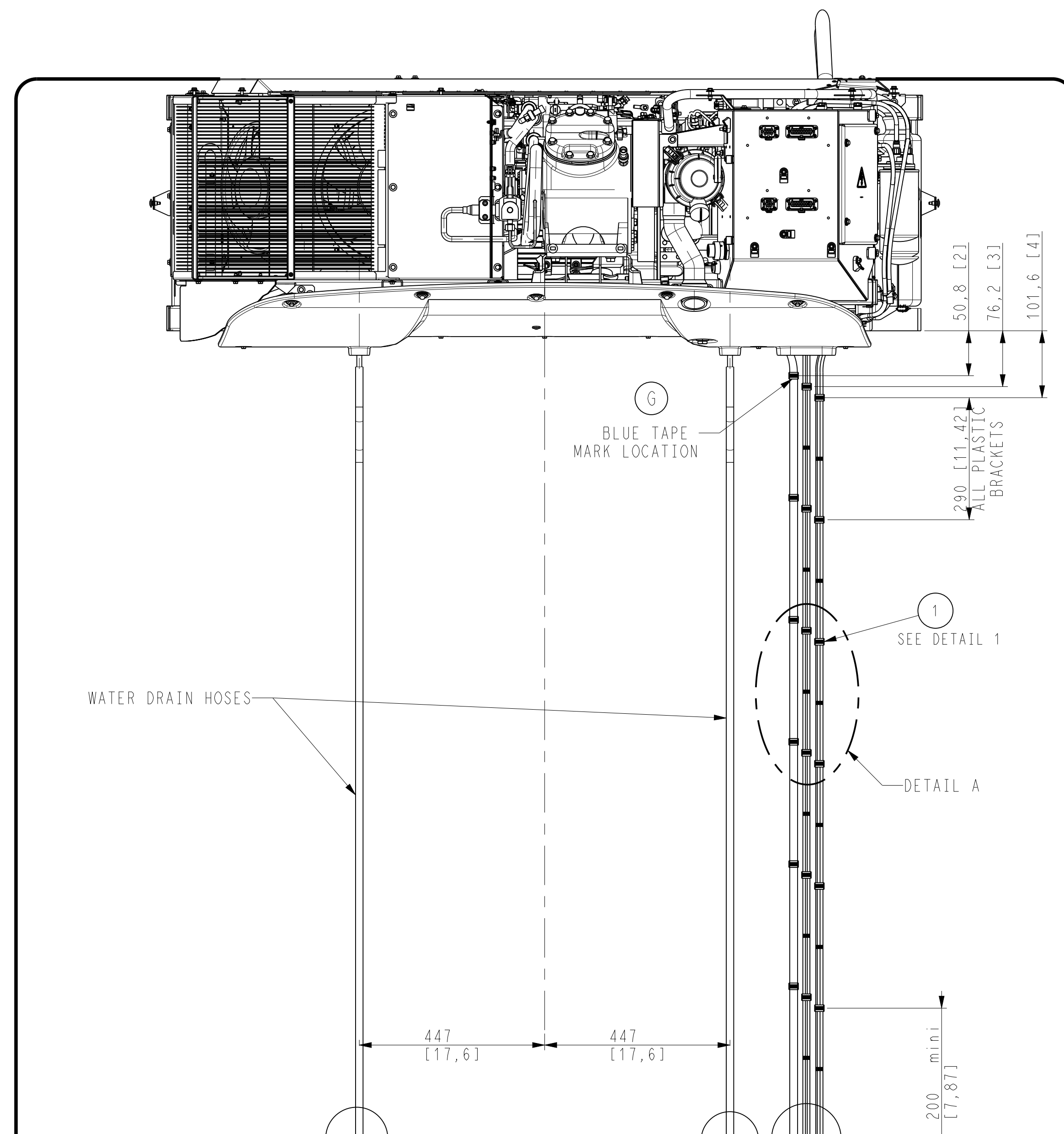
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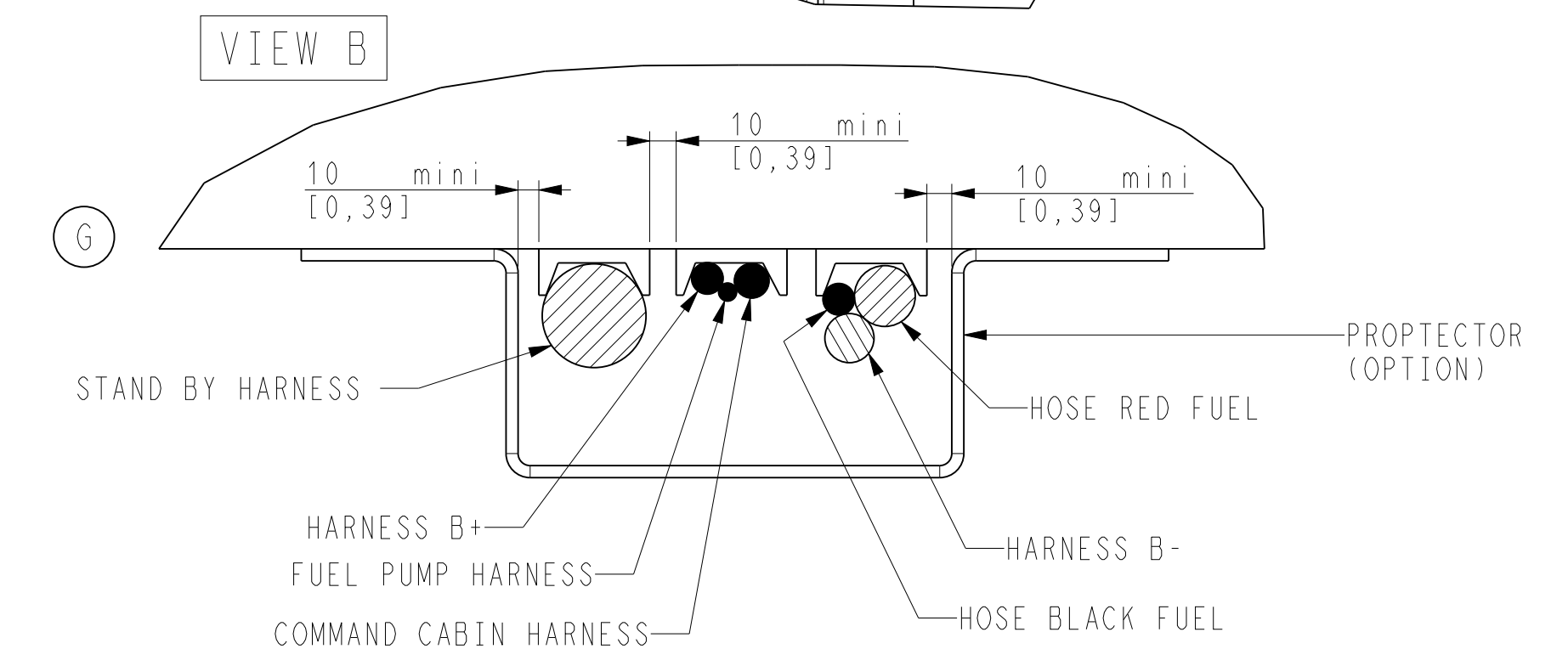
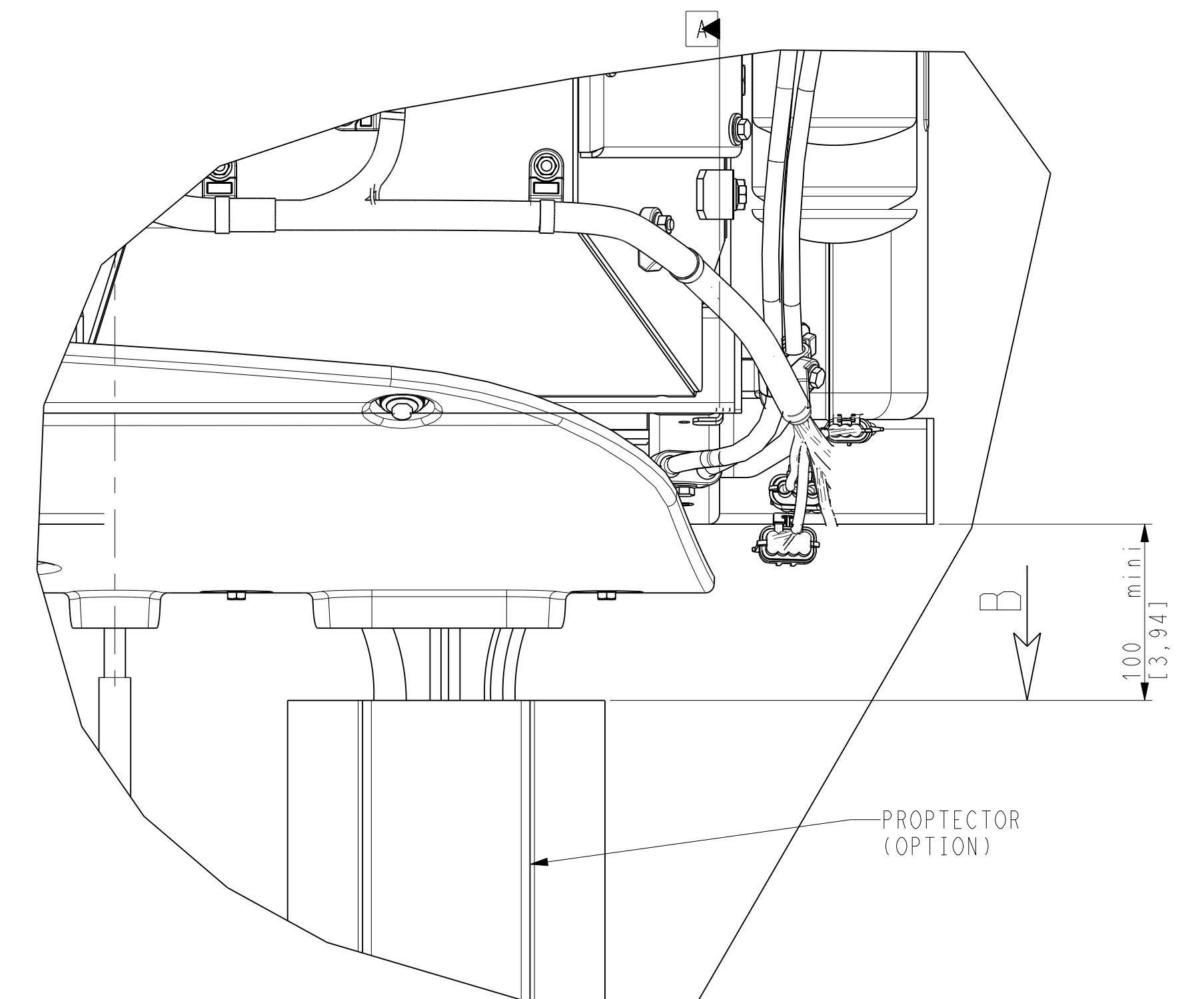
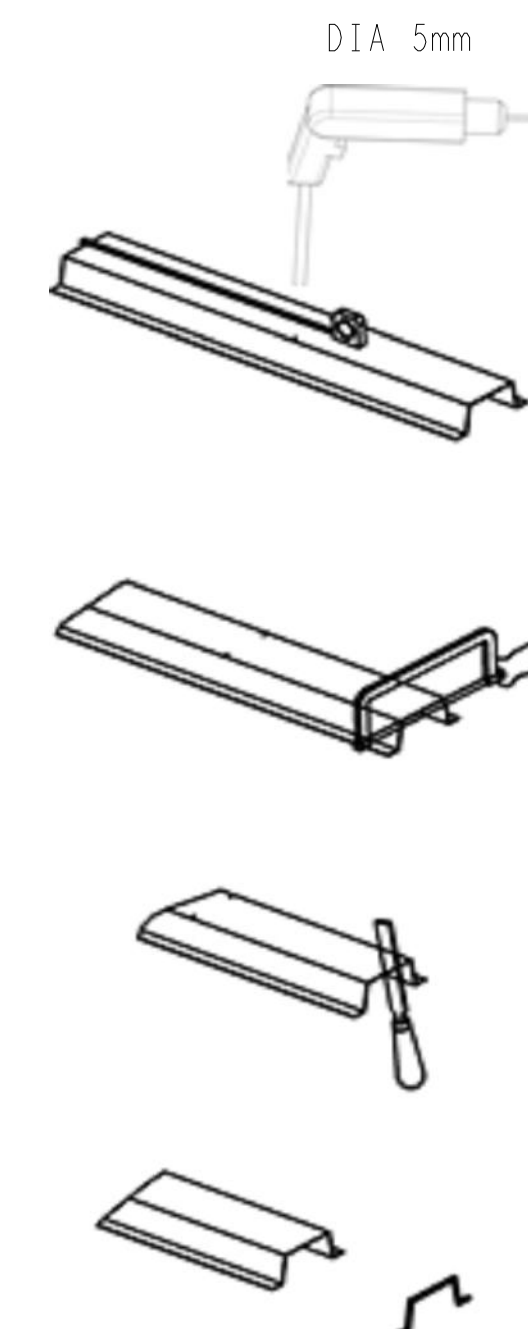
6.2) FIXING HOSES AND HARNESS TO THE BODY.



FIX ALL THE HARNESS WITH A PLASTIC CLAMP AND PLACE
IT IN ORDER TO AVOID CONTACT BETWEEN HARNESS,PARTS.
MAKE SURE THERE IS NO CONTACT WITH PARTS AND SHARP
EDGES



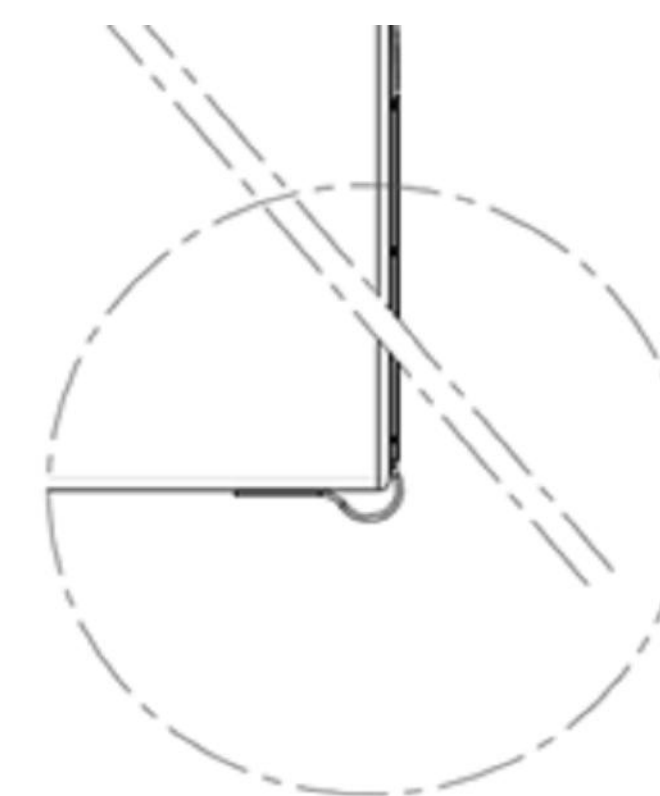
PROTECTOR FOR HOSES AND HARNESS (OPTION)



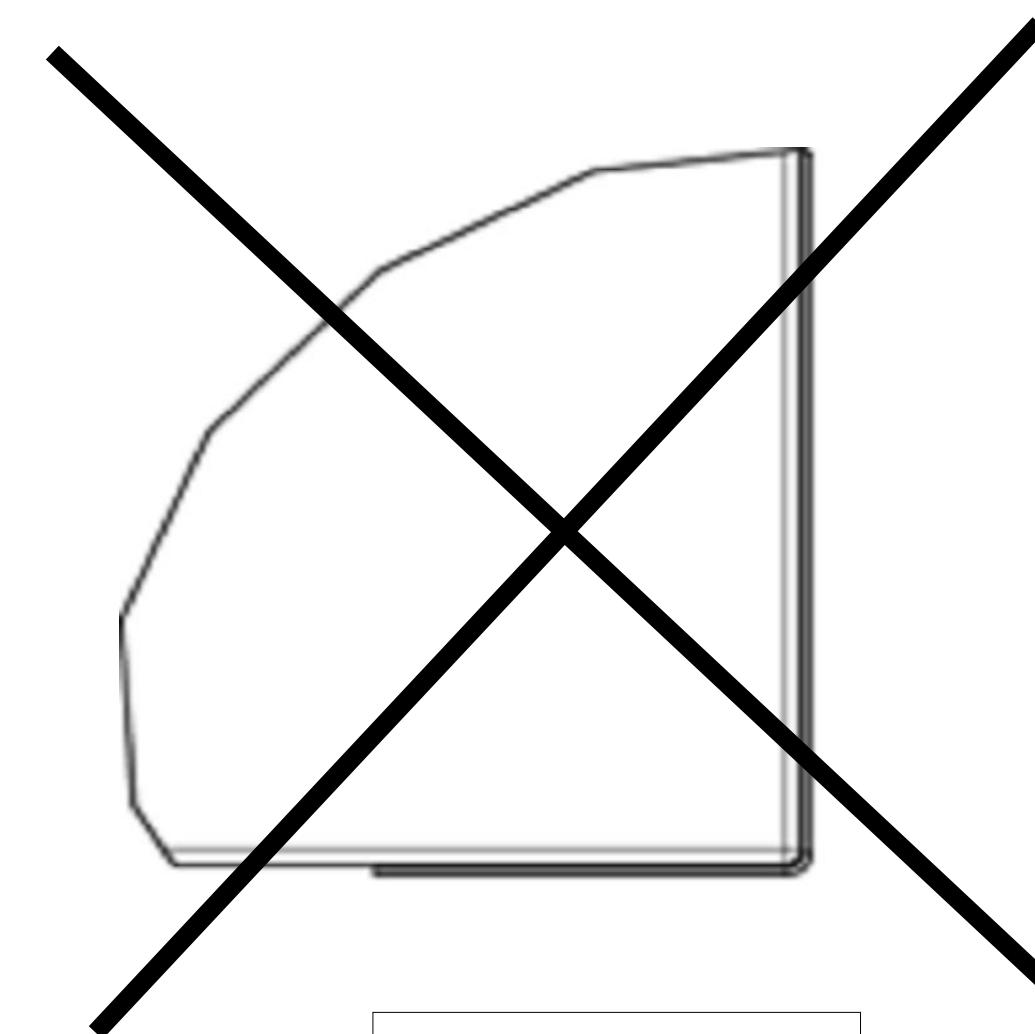
6.4) FIXING BRACKET HOSES AND HARNESS UNDER BODY.



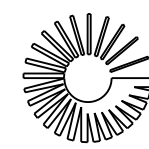
MAKE SURE THERE IS NO CONTACT
WITH METALLIC PARTS AND SHARP EDGES



OK



NOT OK



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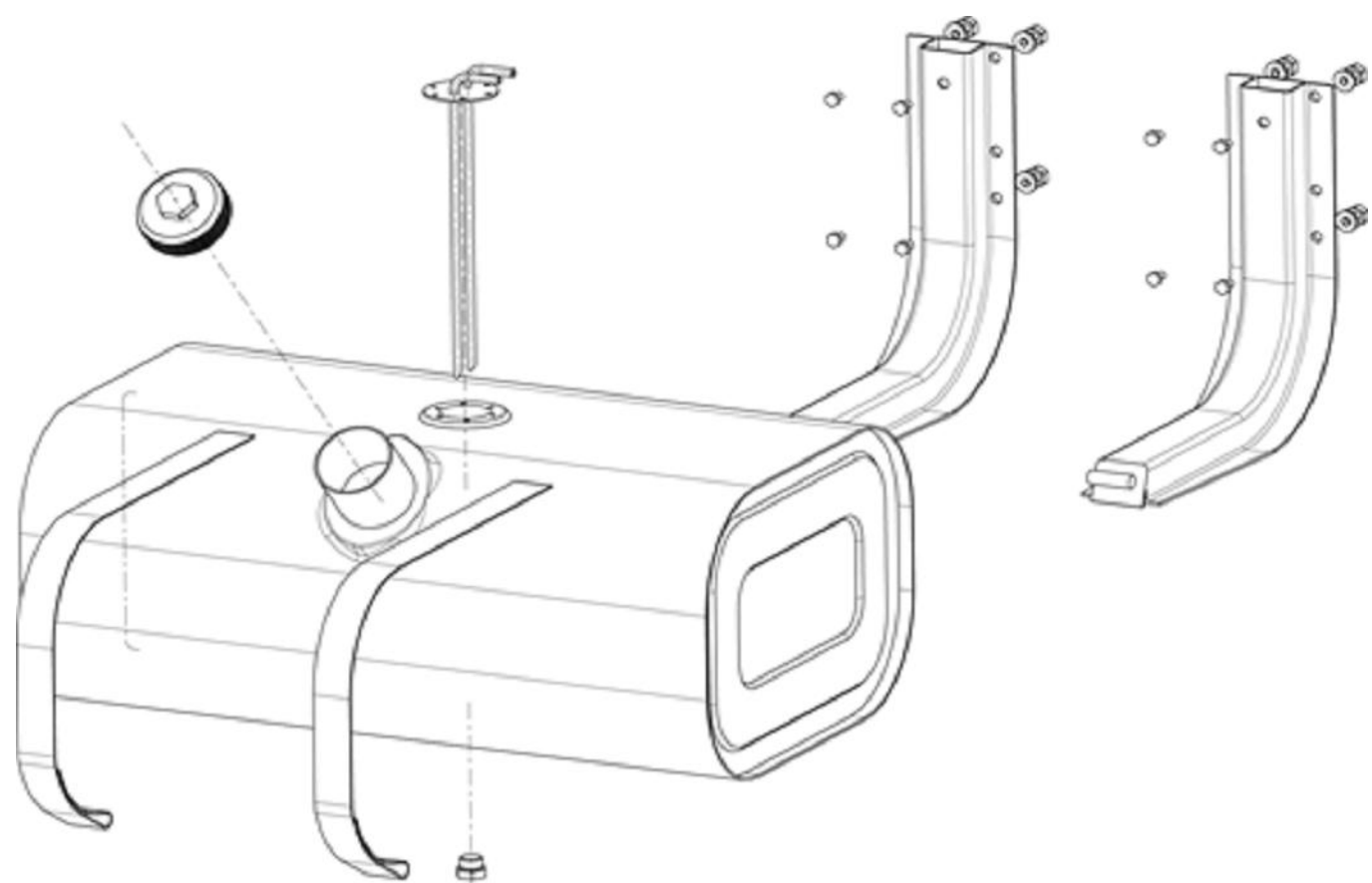
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8

TANK PREPARATION

8.1) TANK ASSEMBLY:



COUPLE DE SERRAGE
34.83 A 58.05 Nm
TIGHTENING TORQUE
25.77 TO 43 lbf-ft

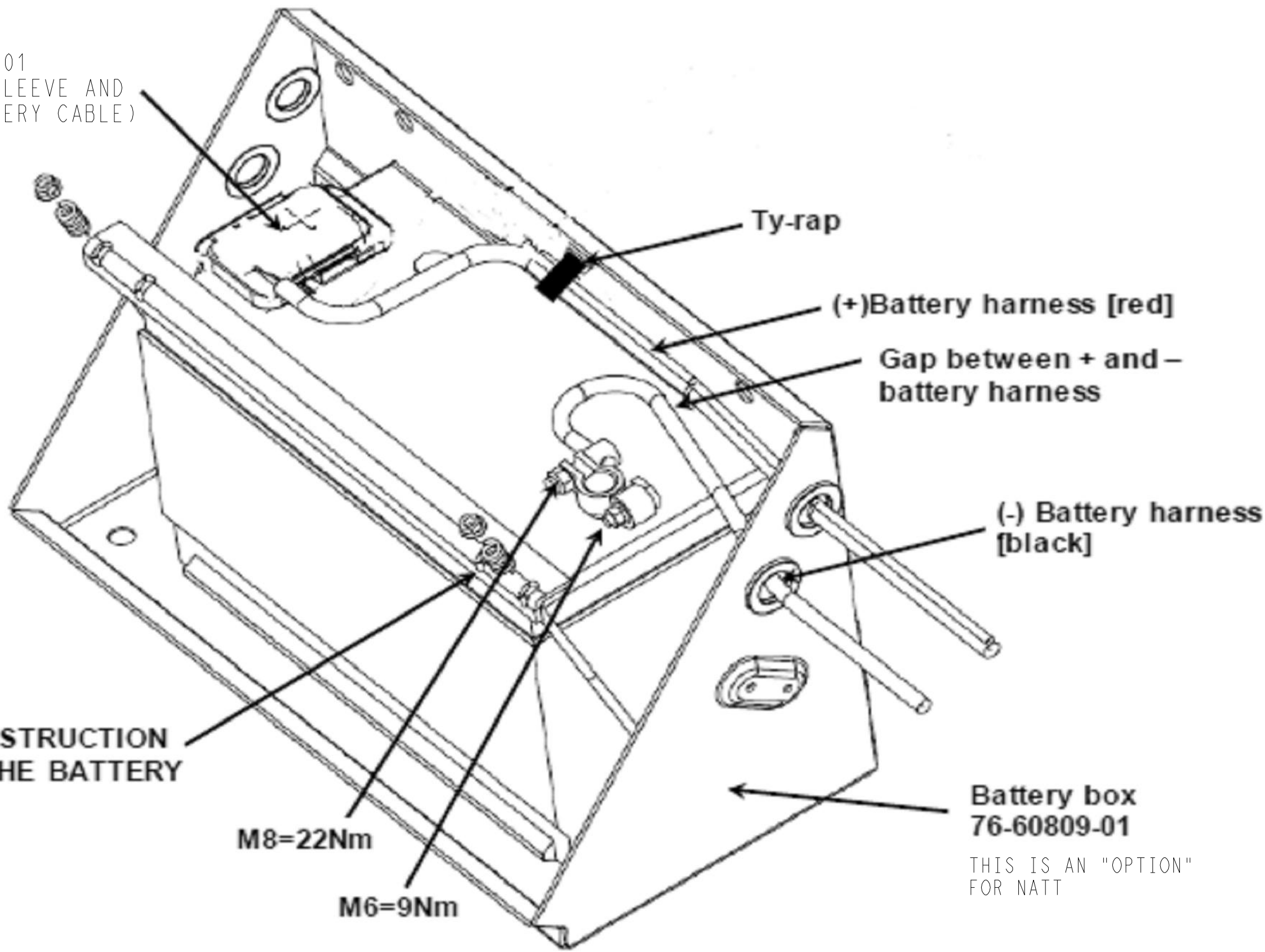
7

BATTERY CONNEXION

FOR ETT
USE FUSE KIT 98-60703
(SEE INSTRUCTIONS PROVIDED
WITH FUSE HOLDER)

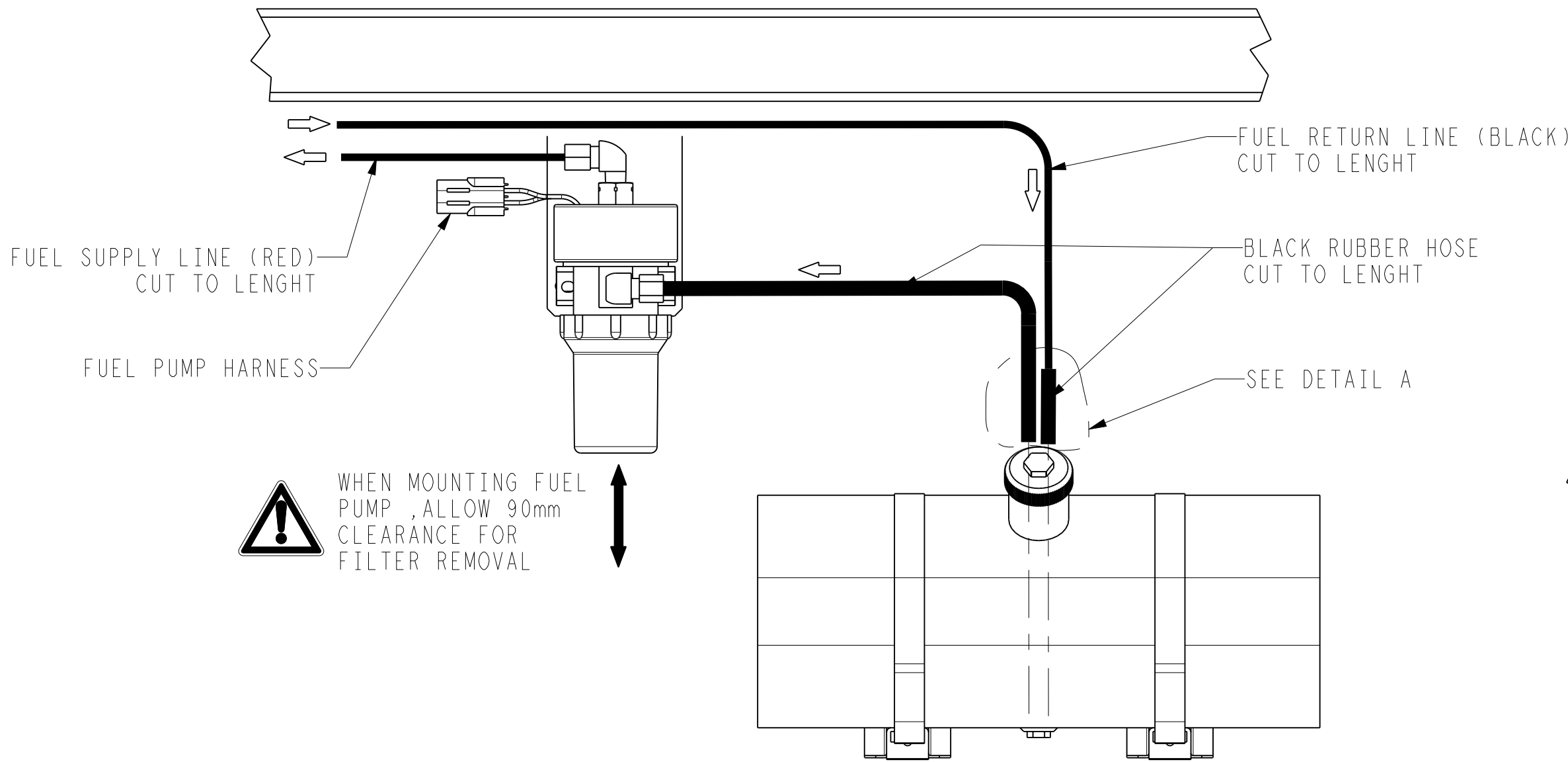
FOR NATT
USE FUSE KIT 22-60812-01
(INSTALL HEAT SHRINK SLEEVE AND
CRIMP TO POSITIVE BATTERY CABLE)

ROUTING HARNESS BATTERY:
ETT REPRESENTATION



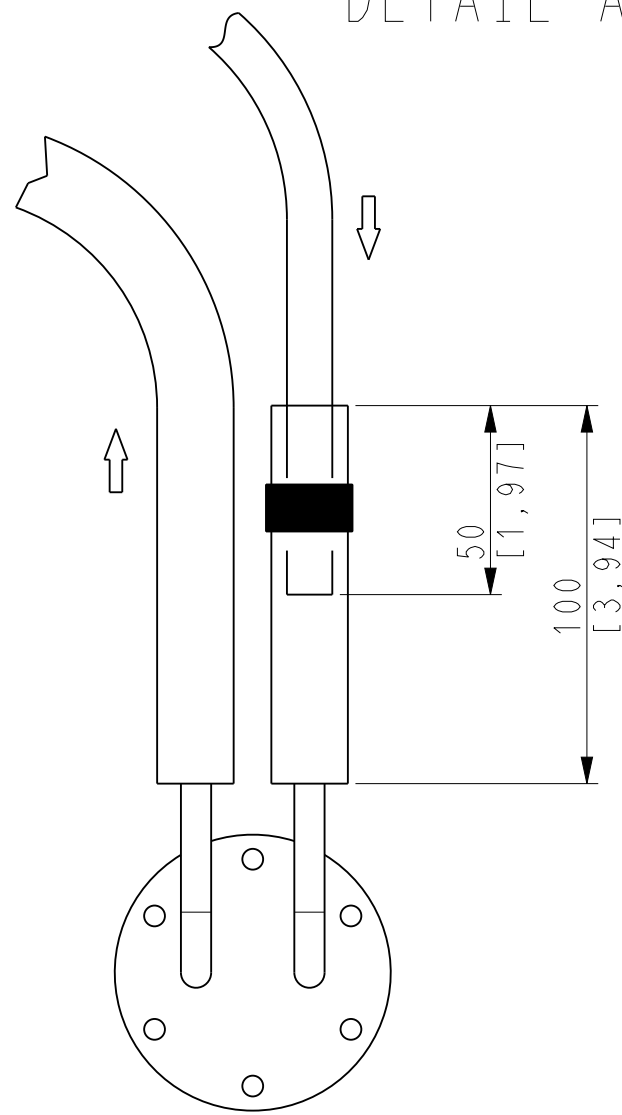
SEE MOUNTING INSTRUCTION
PROVIDED WITH THE BATTERY
BOX

8.2) TANK CONNEXION:



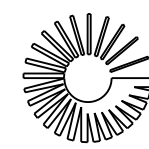
WHEN MOUNTING FUEL
PUMP, ALLOW 90mm
CLEARANCE FOR
FILTER REMOVAL

DETAIL A



F	TANK CONNECTION UPDATED	10 OCT 19	B.BOMBARD	---	---	71E0070P19	FIRST ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS SHOWN ARE IN MILLIMETERS, WITH IMPERIAL CONVERSIONS IN [INCHES]	TITLE	INSTRUCTIONS DE MONTAGE POUR NDTP [MOUNTING INSTRUCTIONS FOR NDTP]	DRAWING NO.	98-60724	REV	F
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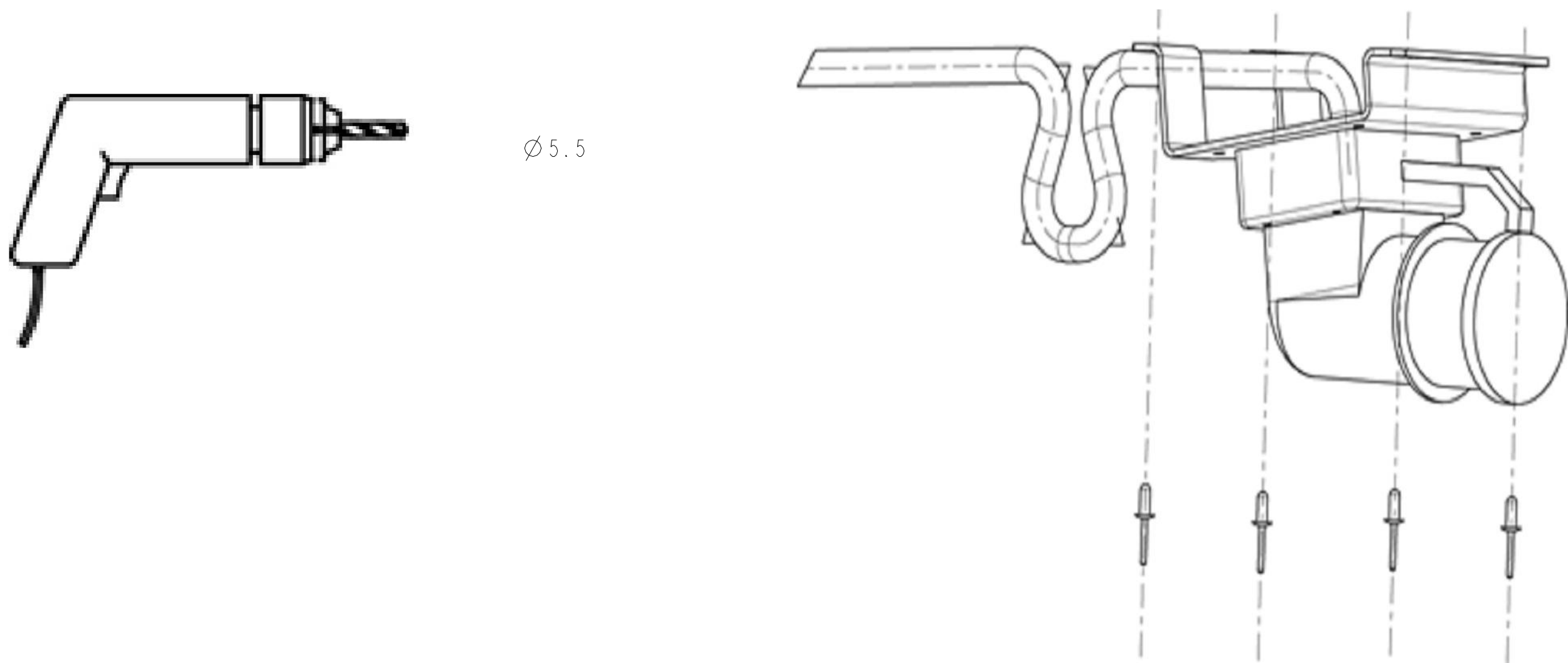
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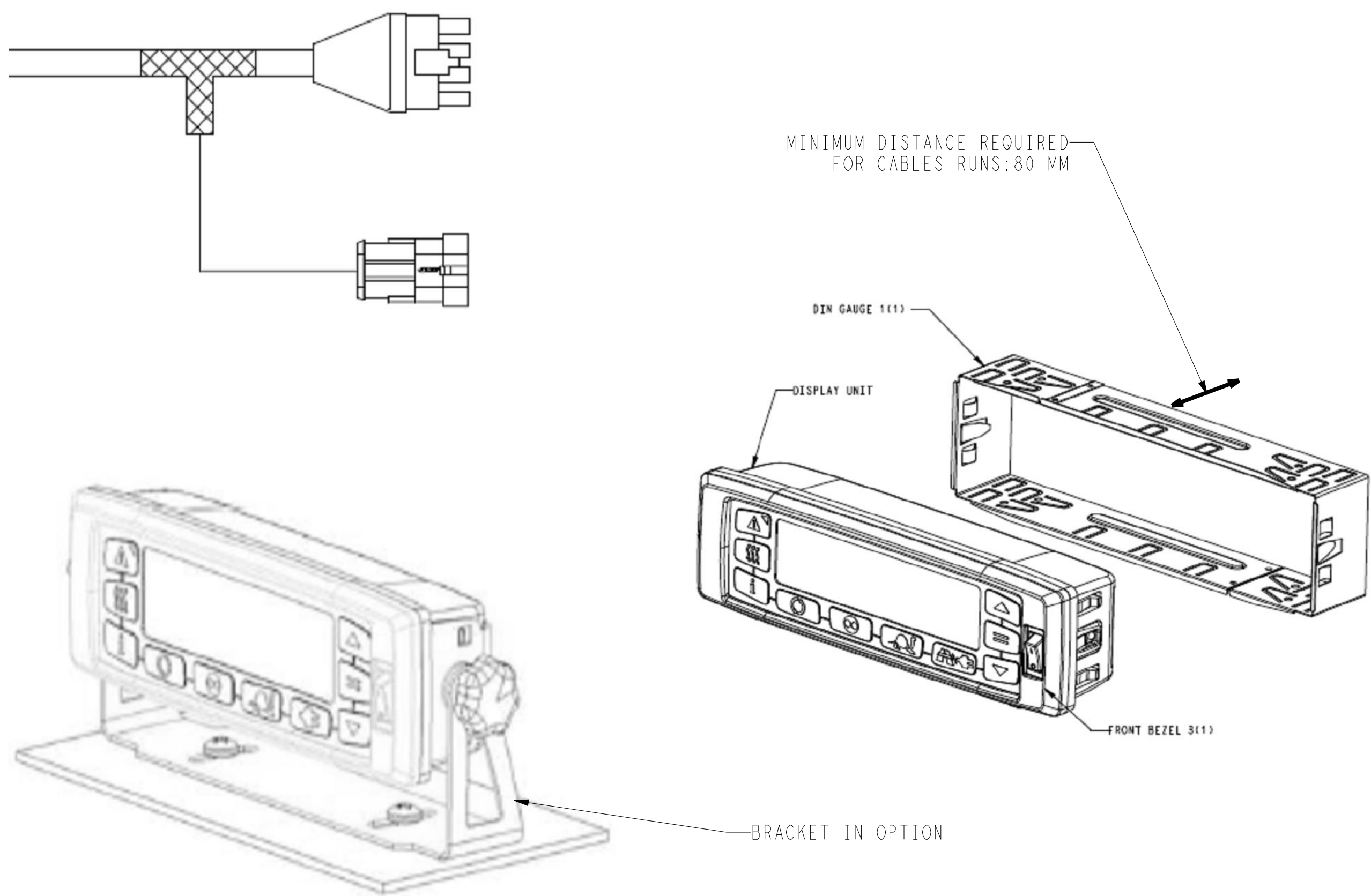
9

STAND BY PLUG INSTALLATION



10

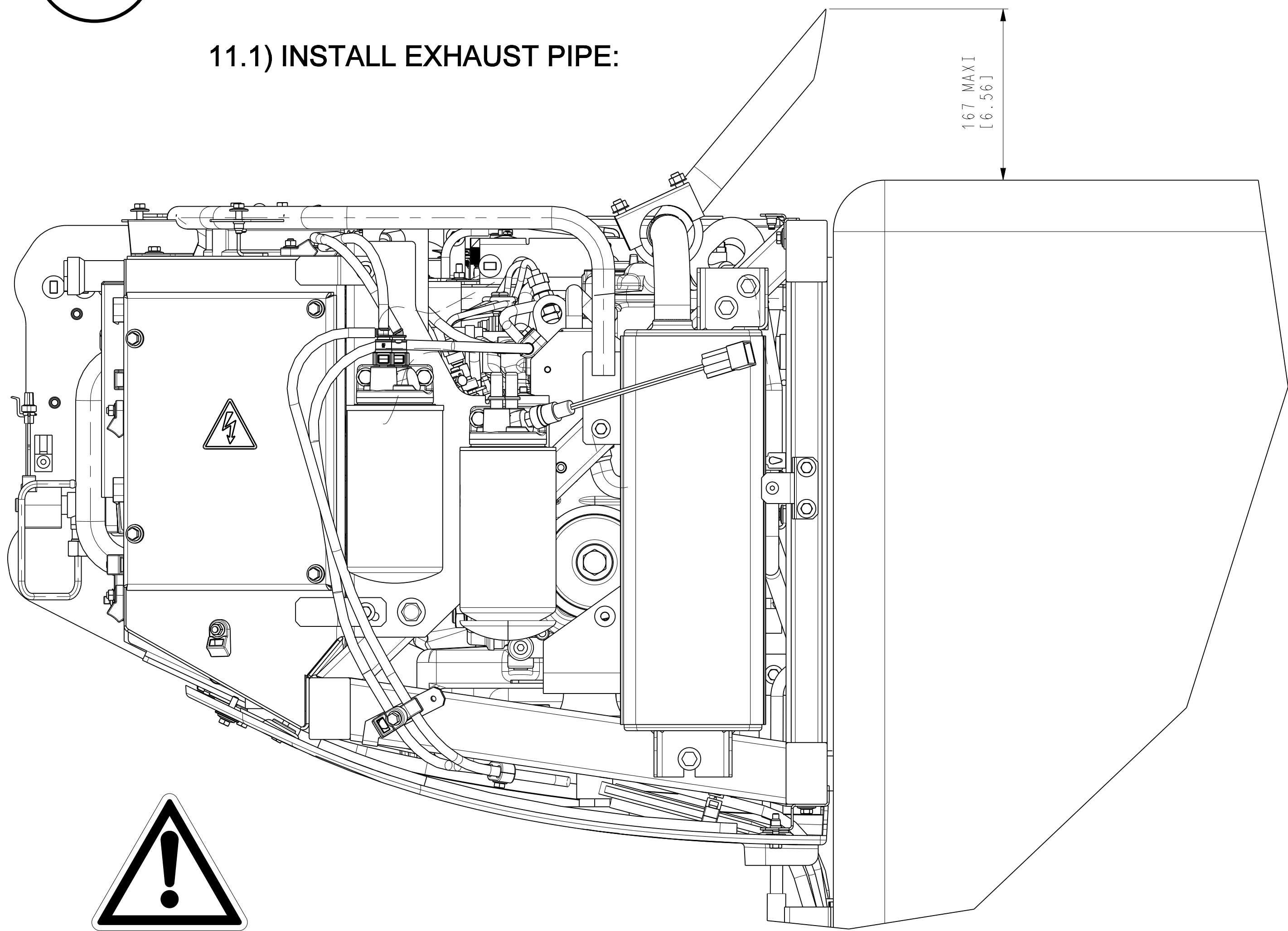
DISPLAY INSTALLATION



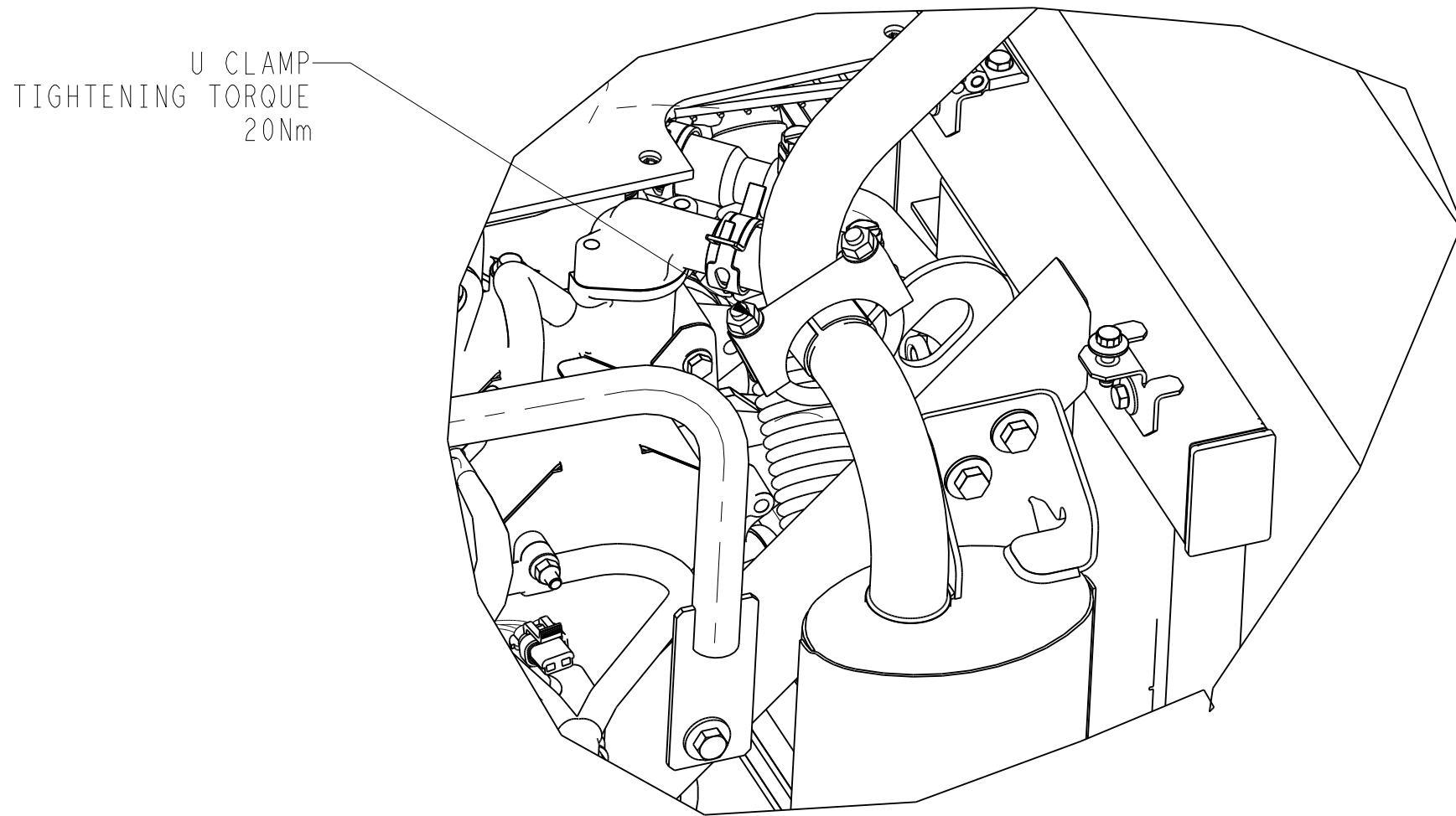
11

EXHAUST ASSEMBLY

11.1) INSTALL EXHAUST PIPE:

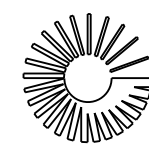


11.2) INSTALL U CLAMP TO FIX EXHAUST PIPE:



D	UPDATE MOUNTING INSTRUCTIONS	14 JAN 19	LANUZEL	---	---	71E0125P17	FIRST ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS SHOWN ARE IN MILLIMETERS, WITH IMPERIAL CONVERSIONS IN [INCHES]	TITLE	INSTRUCTIONS DE MONTAGE POUR NDTP [MOUNTING INSTRUCTIONS FOR NDTP]	DRAWING NO.	98-60724	REV
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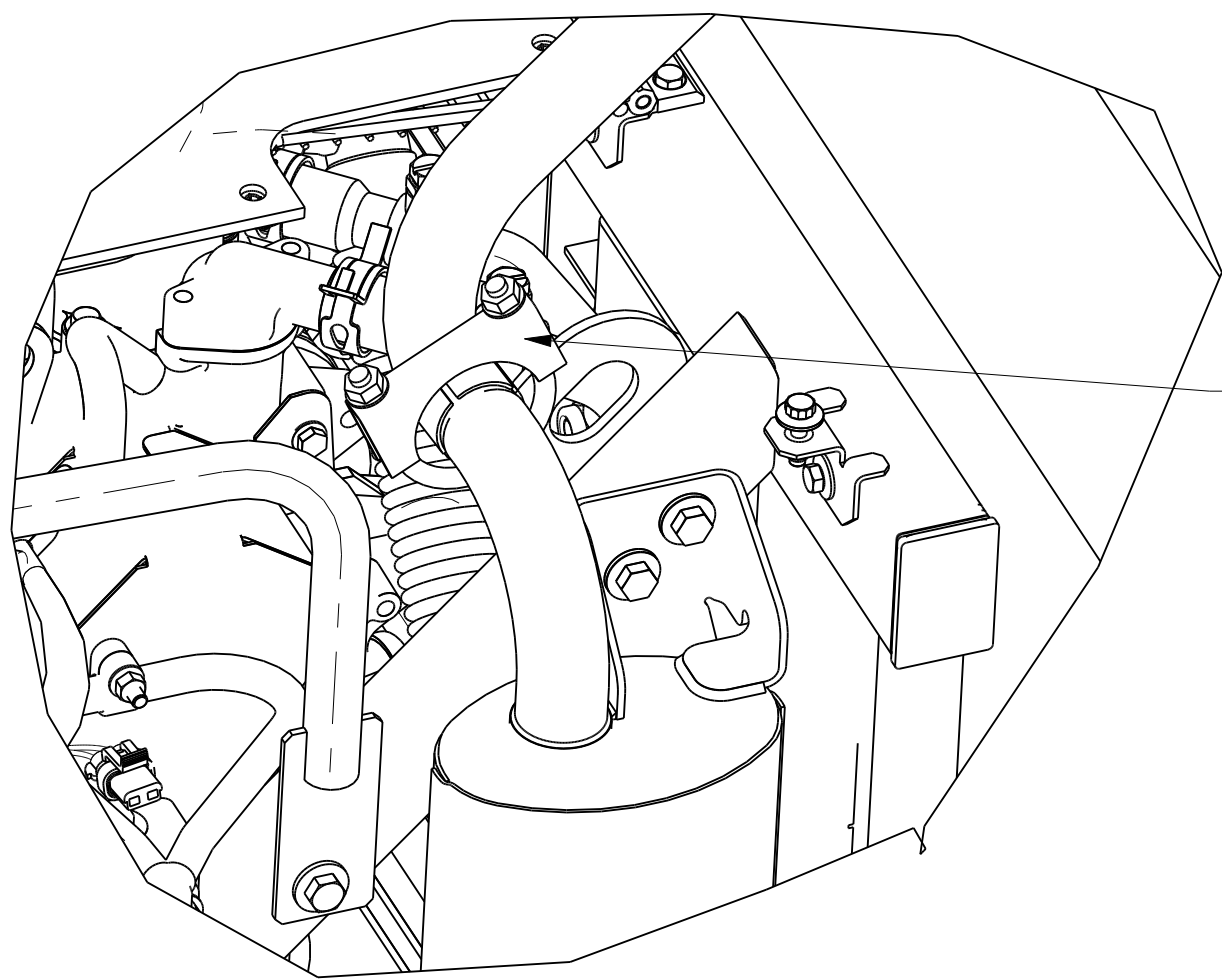
12

PERFORM UNIT COMMISSIONING .REFER TO CTE
COMMISSIONNING DOCUMENT



U CLAMP ADJUSTMENT WITH COLD EXHAUST PIPE
TIGHTENING TORQUE
20Nm

13



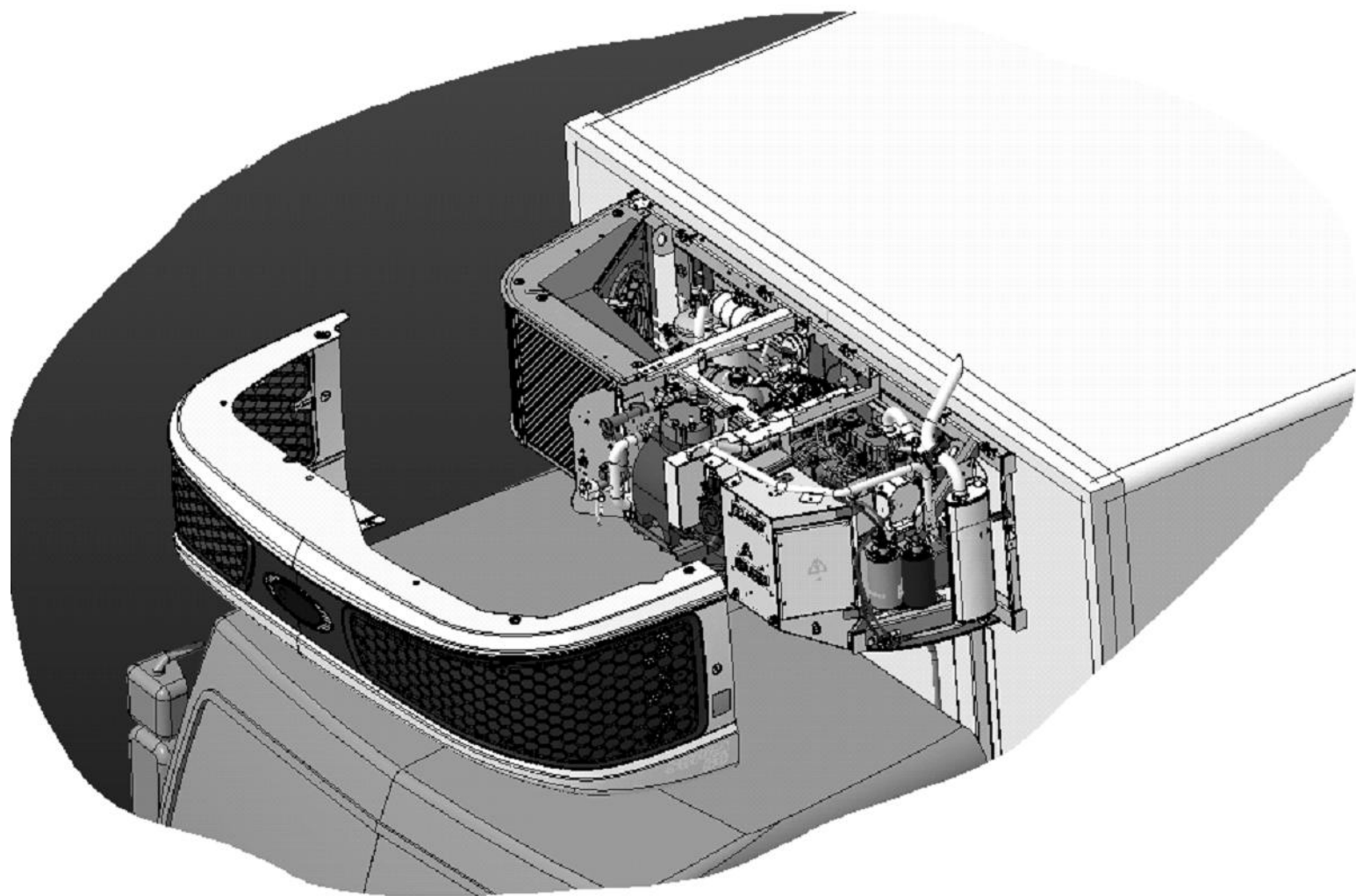
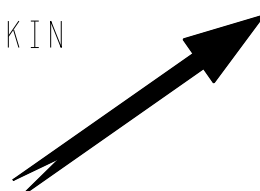
14

SKIN ASSEMBLY

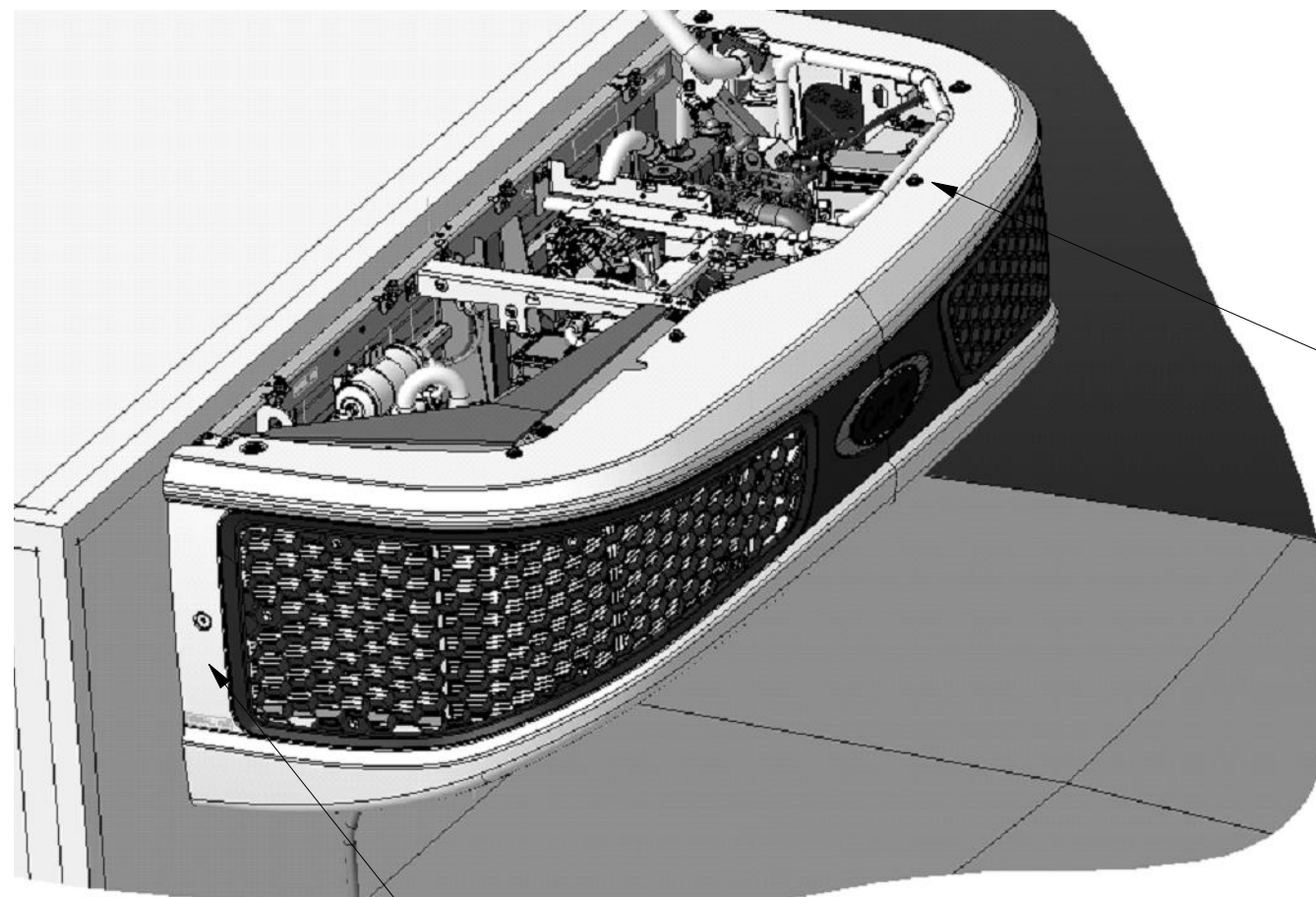
14.1) INSTALL SKIN TO THE UNIT:



PROTECT THE SKIN
FROM DAMAGES



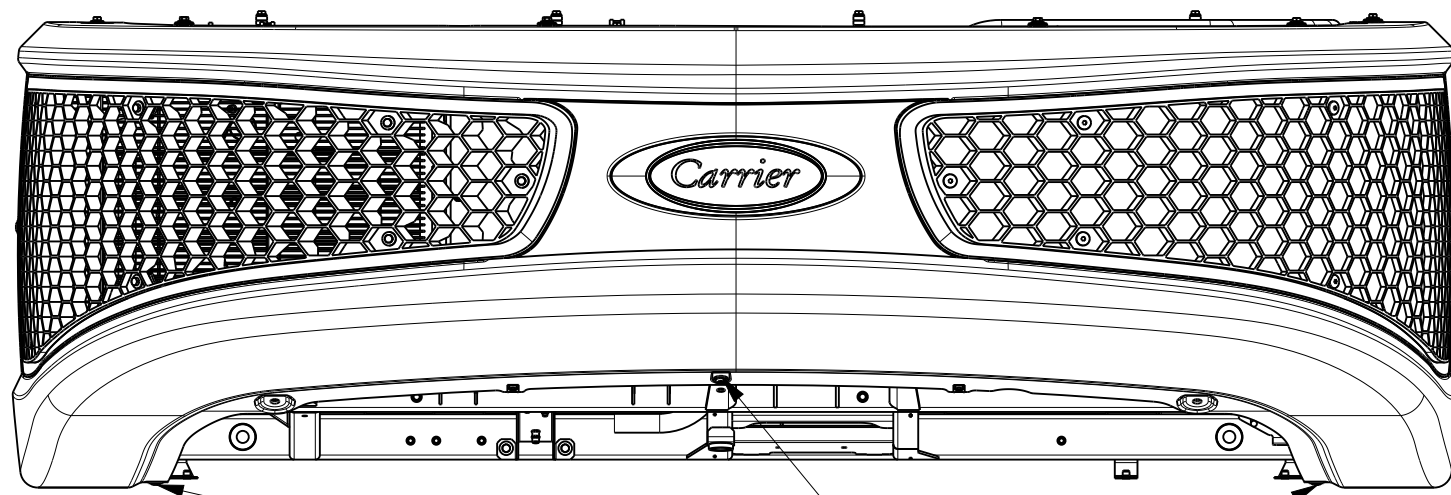
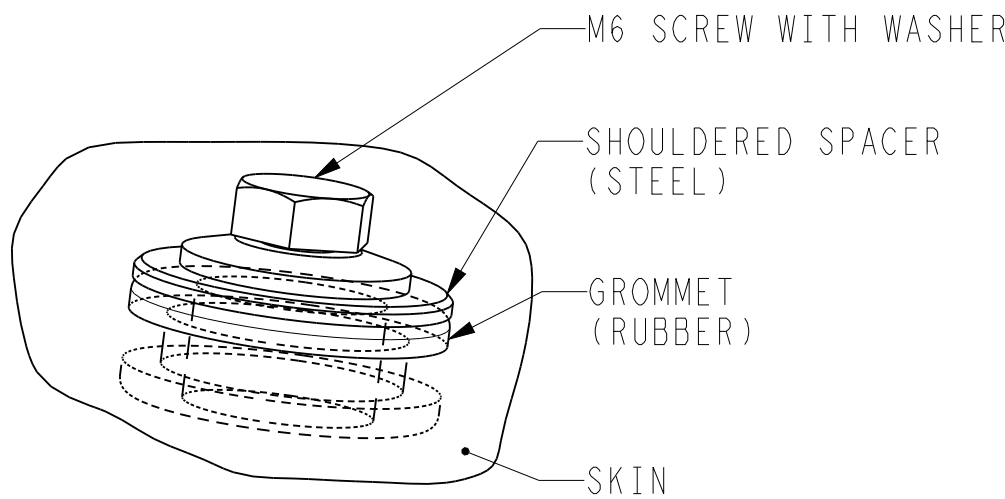
14.2) FIX SKIN TO THE UNIT:



FIX 1 SCREW TO LEFT
AND RIGHT SIDE OF
THE SKIN
TIGHTENING TORQUE 5Nm



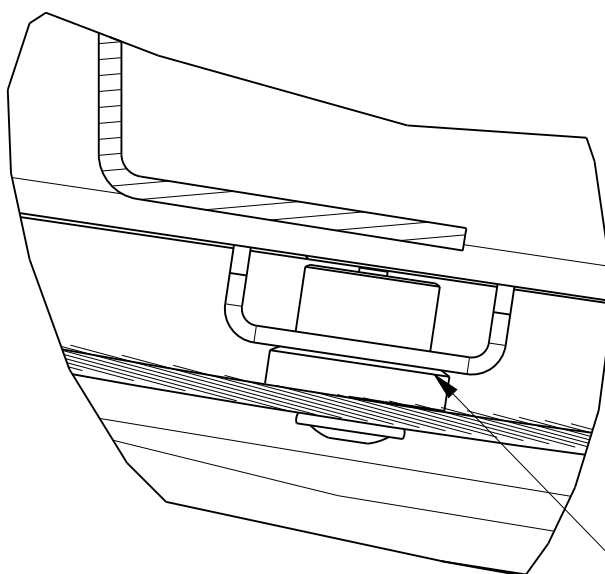
FIX 6 SCREWS TO THE
BOTTOM OF THE SKIN
TIGHTENING TORQUE 10Nm



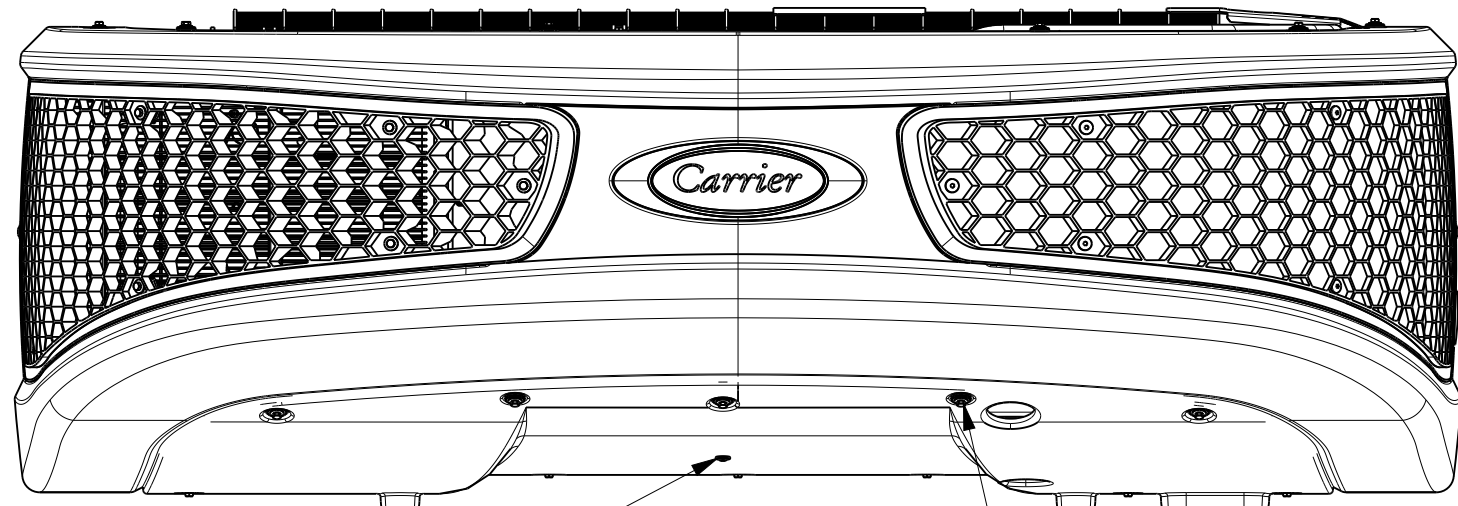
FRONT GRILL
MUST BE FIX FIRST
TO THE FRAME WITH 3 SCREWS

14.3) FIX BOTTOM PANNEL TO THE UNIT:

FIX 14 SCREWS
TIGHTENING TORQUE 10Nm



USE SNAPLOCK
(RECEPTACLE ON THE FRAME
AND PIN ON THE BOTTOM PANNEL)
TO FIX EASILY THE BOTTOM PANNEL



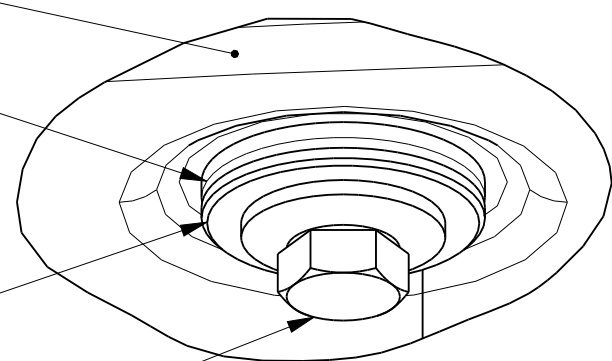
BOTTOM PANNEL
MUST BE FIX TO THE
FRAME IN A SECOND
TIME WITH 11 SCREWS

BOTTOM PANNEL

GROMMET
(RUBBER)

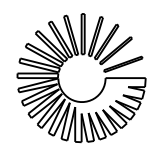
SHOULDERED SPACER
(STEEL)

M6 SCREW WITH WASHER



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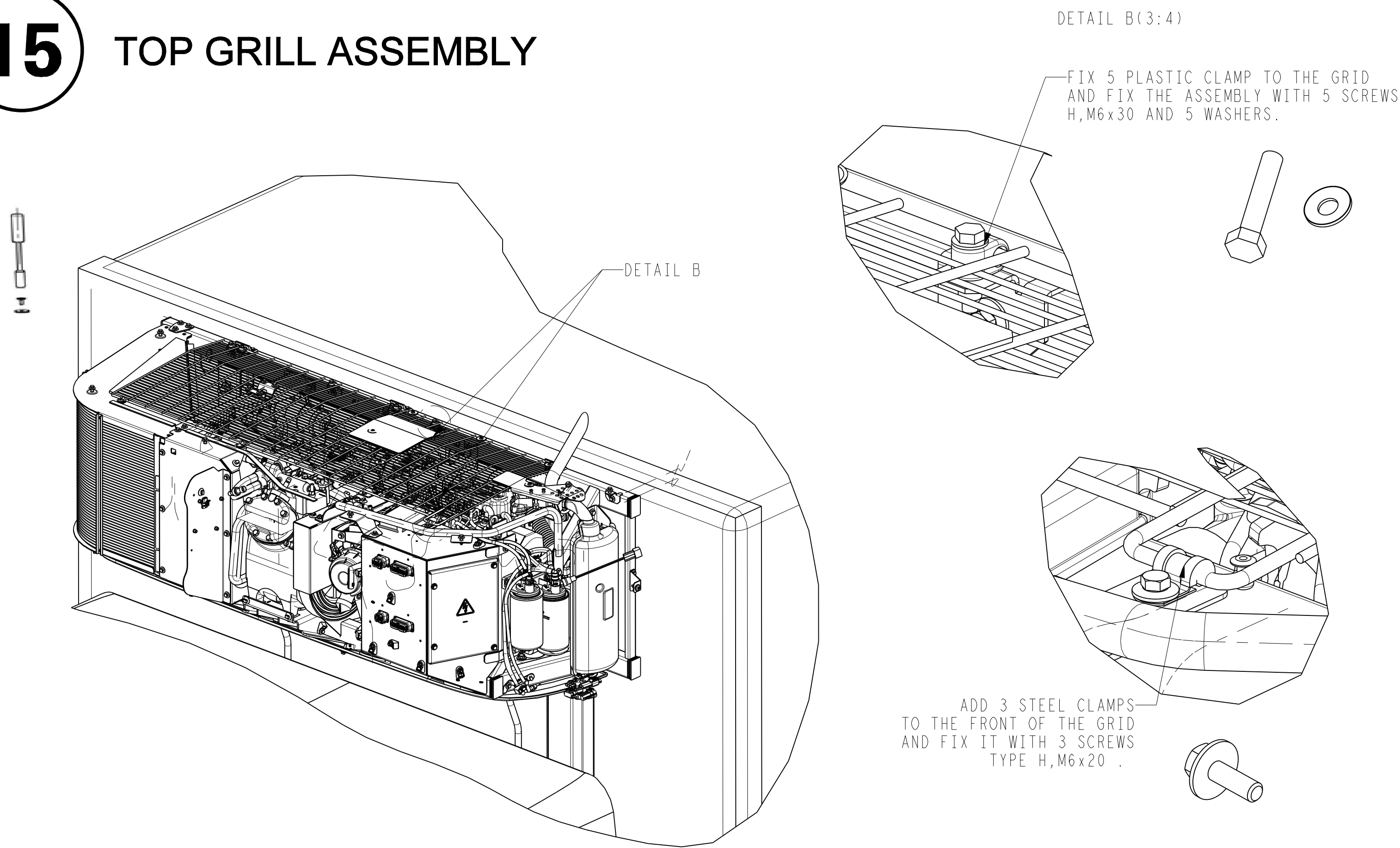
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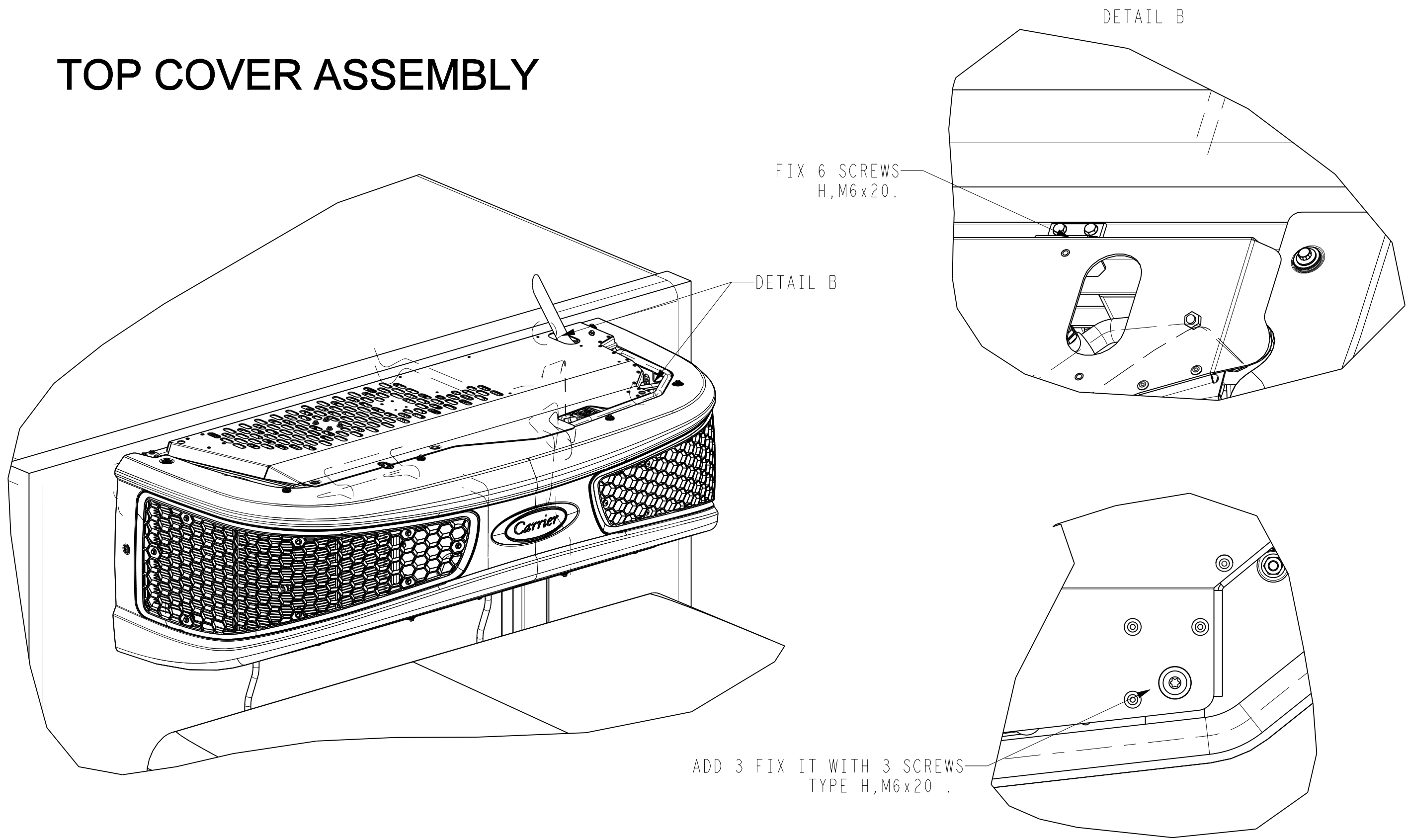
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TOP GRILL ASSEMBLY





TOP COVER ASSEMBLY



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MANDATORY DOCUMENTS SUPPLIED BY
CARRIER TO GIVE TO CUSTOMER/DRIVER

	Operator's manual
	CE certificate

17

ELECTRICAL DRAWING LOCALISATION

