

Modulating Vapor Ejector
Principle and Function

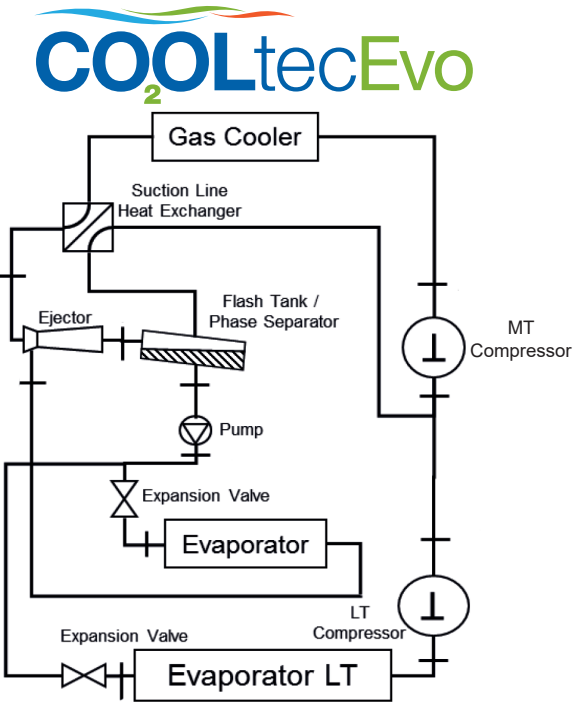
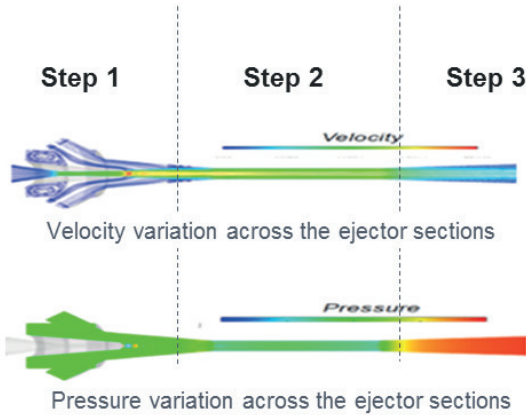
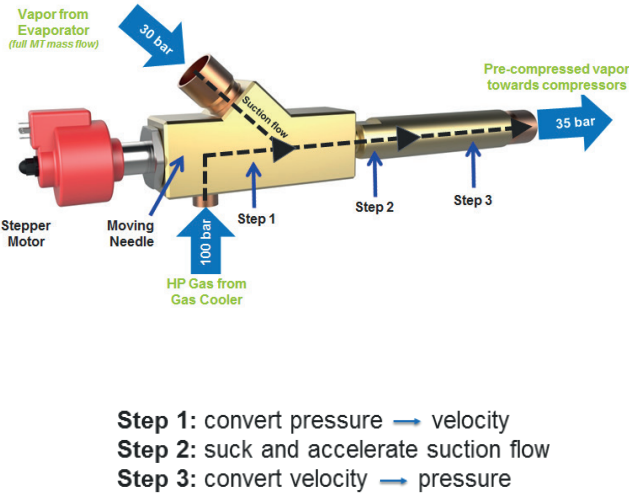
Modulating ejector technology combines the benefits of an expander and an economizer.

This component uses high-pressure energy to pre-compress the Medium Temperature suction mass flow from suction pressure to a higher level. By pre-compressing the Medium Temperature suction flow (free recovery of High Pressure energy), the compressor work is reduced.

All MT compressors can therefore operate in economizer mode, resulting in reduced electrical energy consumption.

The modulating vapor ejector replaces the high pressure valve, it uses accurate stepper motor control for optimal capacity-matching across the entire range of operating conditions.

Parallel ejectors are used (3 on average) to optimize part-load performances and reduce Medium Pressure fluctuations.



High performance CO₂ pump

The CO₂ pump allows full year „flooded“ operation. When the ejector can not deliver enough delta P, the CO₂ pump will maintain enough pressure to ensure normal operation of the consumer expansion valves.

The smart control will keep the efficiency at its optimum by turning the pump off when enough delta pressure is provided by the ejector.

A complete range of CO₂ solutions with high energy efficiency for all applications and all climates



178, rue du Fauge - Z.I. Les Paluds - BP 1152 13782 Aubagne Cedex - France
Phone: +33 4 42 18 05 00 - Fax: +33 4 42 18 05 02 - Export Fax: +33 4 42 18 05 09
www.profrroid.com

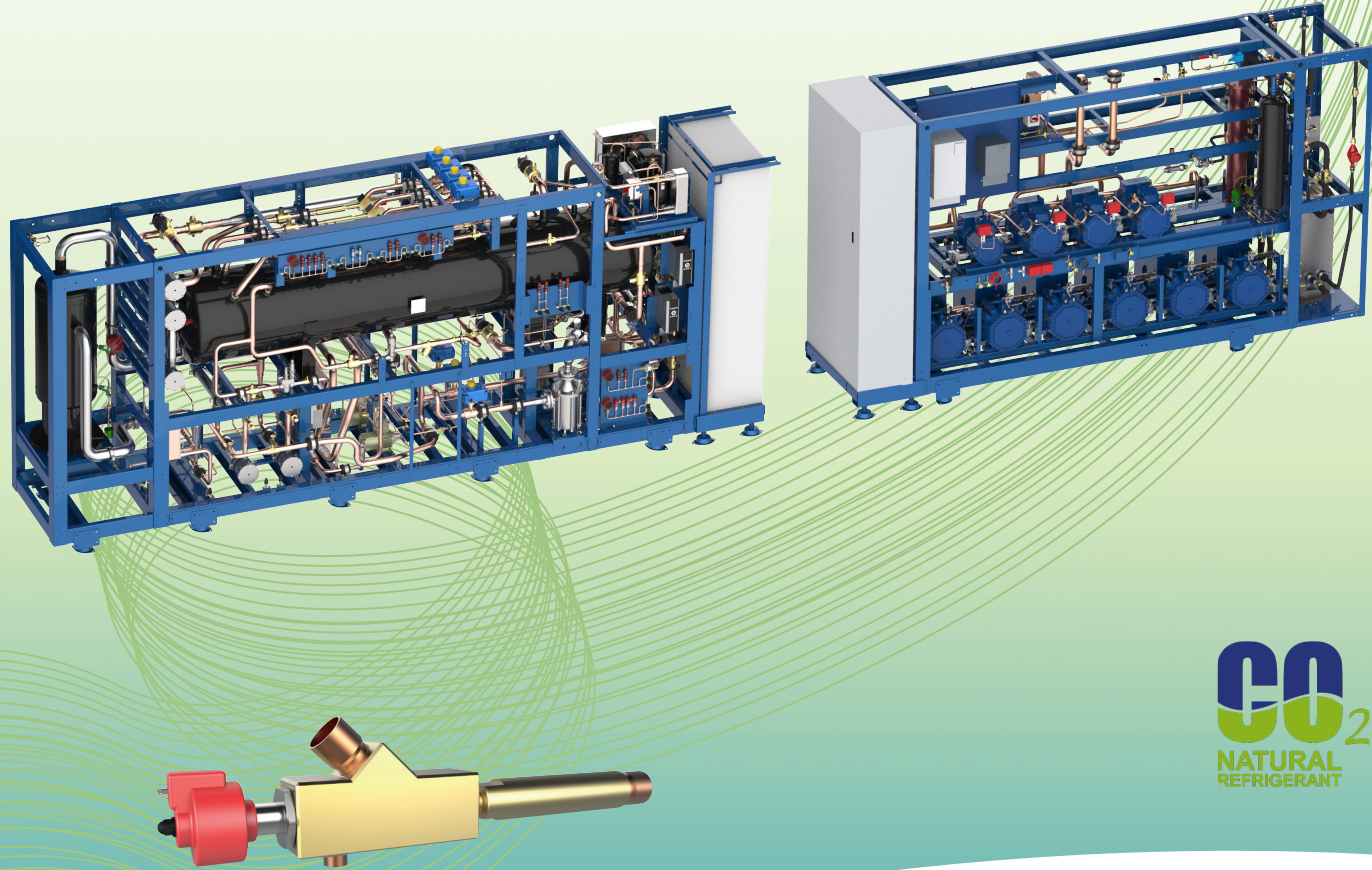
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PROFROID

COOLtecEvo₂

Energy savings of up to 30%* compared with standard transcritical CO₂ systems

CO₂OLtec Evo® features innovative and patented technologies including the modulating vapor ejector and a pump-assisted cycle.



CO₂ NATURAL REFRIGERANT

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Cooling capacity LT: from 0 to 450 kW
Cooling capacity MT: from 65 to 600 kW

PATENTED INNOVATION



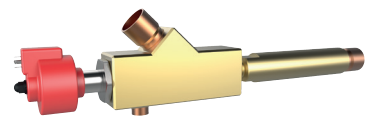
COOLtecEvo

Enhanced-efficiency transcritical CO₂ systems with modulating ejector technology

Latest generation of CO₂ transcritical systems, CO₂OLtecEvo® provides **energy efficient** and **environmentally sustainable** refrigeration, through our **patented modulating ejector technology** and a **CO₂ pump**.

To **further enhance energy savings**, this revolutionary system can also be delivered with **optional air conditioning and heating functionalities**.

Unique patented modulating ejector
to adjust to capacity variations,
operating full year round to benefit
from the high pressure work recovery



From 2 to 4 ejectors per skid
depending on the application

**Emergency condensing
unit integrated** (option)

Optimized control
via dedicated software

Variable Speed Drives (VSD)
on the lead compressors

Heat recovery module
with several options available

Horizontal receiver
200, 400, 600 or 800 L
depending on the customer needs

LT flooded module
(option)

Double filter drier line
(option)

Liquid Pump delivered as standard
to allow the refrigeration system to
continuously operate with semi-flooded
evaporators at a higher evaporating temperature

Different control types
(Carel, Danfoss, Eckelmann)

Rack electrical cabinet
using smaller electrical power supply
delivered wired and mounted

**Up to 6 MT compressors
and 4 LT compressors**

Add-on high efficiency skid
dedicated to the ejectors, CO₂ pumps,
liquid receiver, additional heat exchangers and liquid line

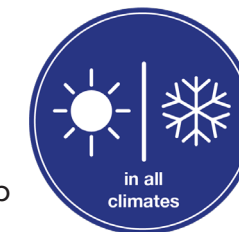
MiniCOOL₂compact or **MaxiCOOL₂compact**
rack with a large range of features and options
including Medium and Low Temperature loops

COOLtecEvo provides a simple, high-efficiency
flooded solution for all climates



BEST IN CLASS

- Best in class efficiency
- High efficiency in all climates
- Patented modulating vapor ejector assisted by a CO₂ pump



PAY BACK

- Attractive return on investment
- Reduced cost of the main electrical power supply
- Additional energy saving combinations :
 - ▶ **LSPM compressor motors** to reduce annual compressor energy consumption vs standard technology
 - ▶ **Heat recovery** (up to 100% of the heat rejection)
 - ▶ **Heat pump and/or air conditioning functions**
 - ▶ **LT flooded module using a suction receiver and associated heat exchanger** on the low temperature side to enable flooded operation of the low temperature consumers



FLEXIBILITY

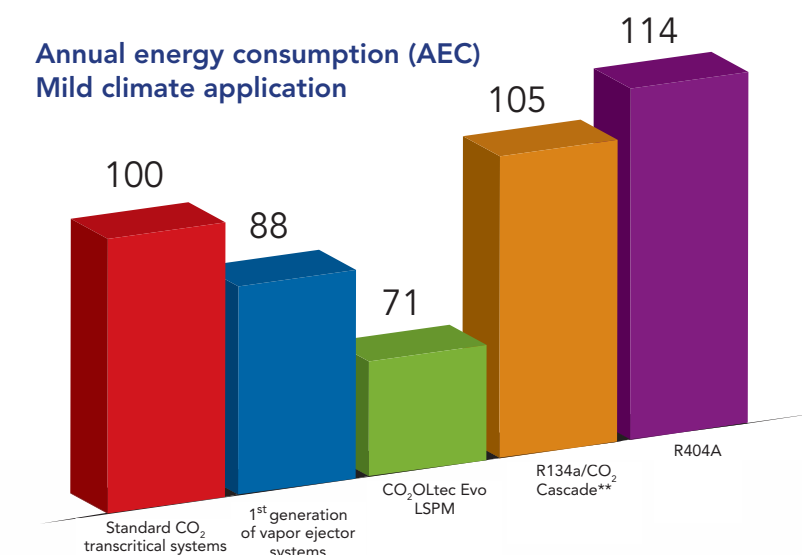
- Configurable design
- Choice of control types (Carel, Danfoss, Eckelmann)
- Multiple options available



SIMPLICITY

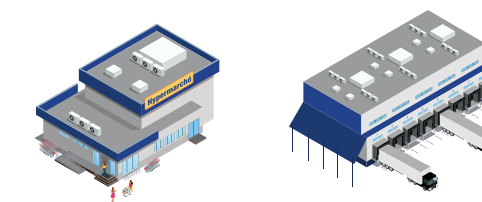
- Simple system layout
- Superior serviceability
- Enhanced reliability (versus other high efficiency systems)

Annual energy consumption (AEC)
Mild climate application



VARIOUS APPLICATIONS

- Medium and large supermarkets
- Warehouses



* For rack only, figures based on annual energy consumption.
Projection based on 94m MT cabinets, 38m LT cabinets, 228m³ MT coldroom, 55m³ LT coldroom.
Temperature profile: Mild Climate = Berlin (10°C avg); HybridCO₂OL** = CO₂ LT + R134a MT