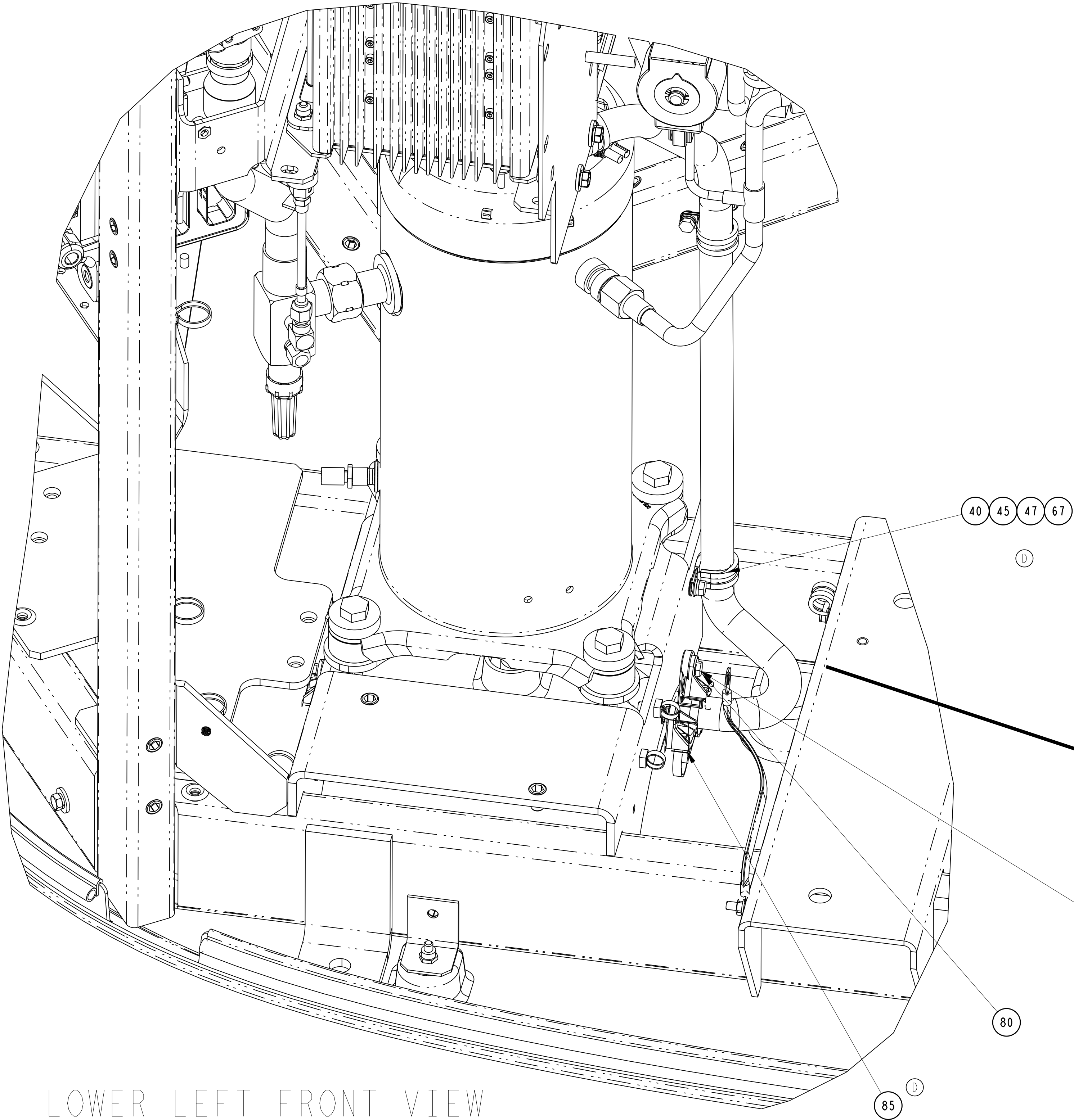
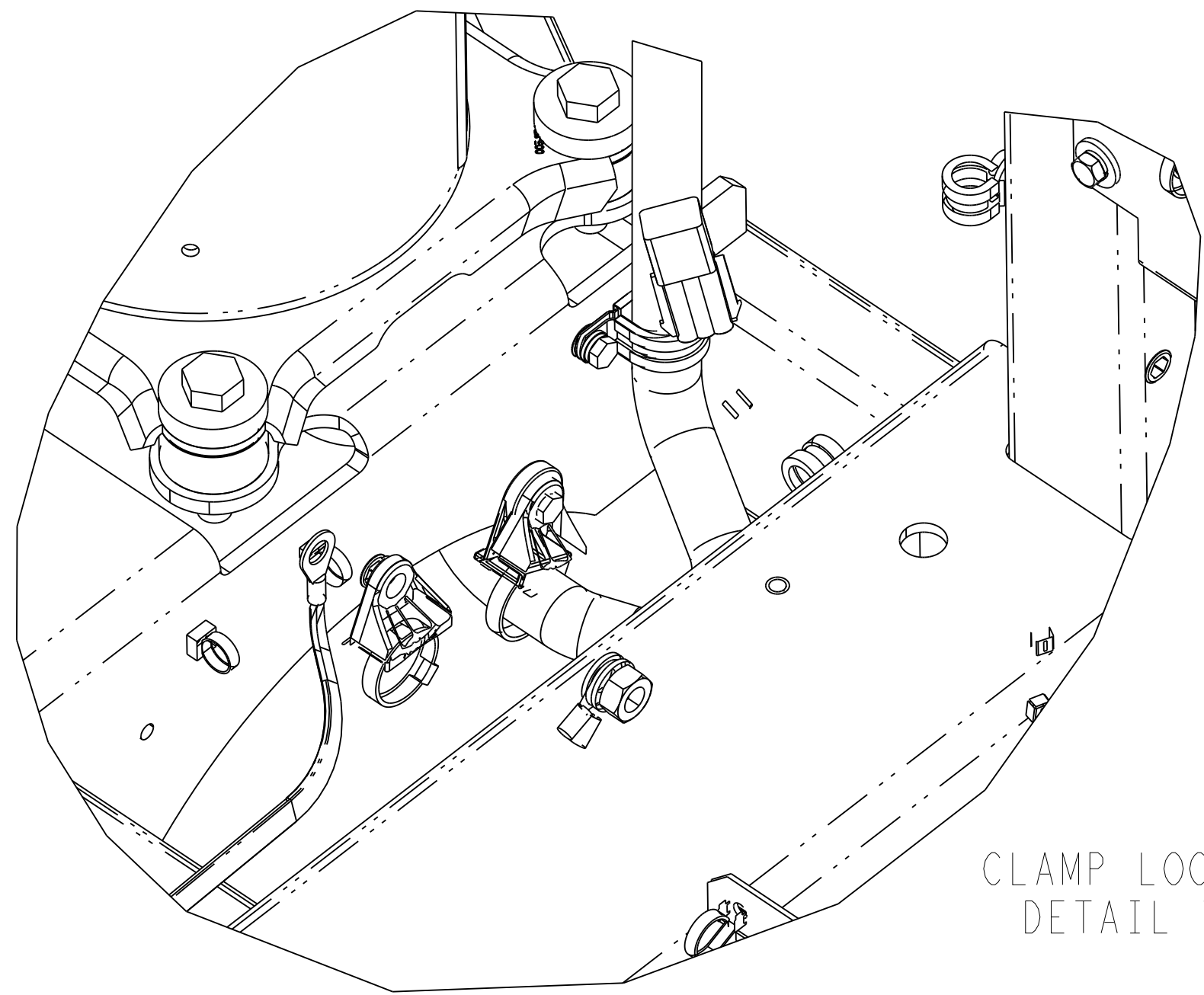


INSTALLATION INSTRUCTIONS:

- 1.0 ROUTE CABLE UP FROM BOTTOM OF UNIT TO THE LIFTGATE CHARGER PER DWG, ATTACHING CABLE TO FRAME USING CUSHION CLAMP ITEM 40, WIRE TIE, ITEM 85 AND WIRE TIE BASE, ITEM 80 AT LOCATIONS SHOWN. DO NOT TIGHTEN WIRE TIE AT THIS TIME.
- 2.0 FROM ONE END OF SUPPLIED CABLE (IT. 12), STRIP BACK 5.00 INCHES OF CABLE JACKET.
- 3.0 STRIP BACK .375 INCHES OF WHITE AND BLACK CONDUCTOR INSULATION.
- 4.0 SLIDE ON BOOT AND THEN A 1" PIECE OF HEAT SHRINK THEN INSTALL 6mm RING TERMINAL (IT. 20) ON WHITE CONDUCTOR. APPLY HEAT TO SEAL. SLIDE ON A 1" PIECE OF HEAT SHRINK THEN INSTALL 8mm RING TERMINAL (IT. 15) ON BLACK CONDUCTOR. APPLY HEAT TO SEAL.
- 5.0 INSTALL WHITE CONDUCTOR ONTO 'OUT +' TERMINAL. INSTALL BLACK CONDUCTOR ONTO 'OUT -' TERMINAL.
- 6.0 TAKE ANY SLACK OUT OF CABLE AND TIGHTEN CLAMPS AND WIRE TIE TO SECURE THE CABLE IN THE UNIT. ROUTE CABLE TO LIFTGATE ASSEMBLY. FASTEN TO TRAILER USING CUSTOMER SUPPLIED HARDWARE.
- 7.0 WIRE TO LIFTGATE ACCORDING TO SUPPLIERS INSTALLATION INSTRUCTIONS.



LOWER LEFT FRONT VIEW

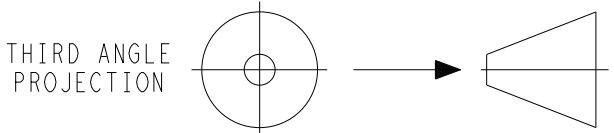


CLAMP LOCATION
DETAIL VIEW

D	UPDATED SHT INDEX. REMOVED IT 90 AND NOTE, (2) PLACES. REVISED IT 85, CANCELS DEV VR1030683. SEE SHT 2.	6/15/16	PJS			72N0020P16
C	ADDED SHEET INDEX. SEE SHEET 2.	24 SEP 2015	LT-SS	JD		72N0338P15
B	REVISED CABLE ROUTING/CLAMPING ARRANGEMENT AND NOTES 1.0,4.0,6.0.	09-MAR-2015	TSV			72N0051P14
A	SEE SHEET#2	04MAR2013	FM			72N0037P13
-	INITIAL RELEASE, VOIDS & SUPERSEDES 98-02581	13SEP2012	RS			72N0505P12
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.

C

SHEET INDEX	REV	D	D
	SHEET	1	2



THIRD ANGLE
PROJECTION

IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN (MILLIMETERS)

TITLE
INSTALL INSTRUCT, LIFT GATE

SUPERSEDES 98-02581

DRAWING NO.
98-02588
SHEET 1 of 2

PART CLASSIFICATION:US
EAR99

CTD PART NO.: 98-02588-00
SEE SEPARATE PARTS LIST

