

Carrier

A United Technologies
Company

Carrier Transicold Division
Carrier Corporation
P.O. Box 4805
Syracuse, New York 13221

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CROSS REFERENCE INDEX

DESCRIPTION	INSTALLATION DRAWING NO.	KIT NO.
FUEL TANKS (22" DIAMETER)	98-02201	76-00295-XX
LIGHT BAR INSTALLATION INSTRUCTIONS	98-03140	76-00542-00
LED LIGHT BAR INSTALLATION INSTRUCTIONS	98-03246	76-02000-XX

NOTES:

- 1.0 COMPLETE INSTALLATION INCLUDES AND IS NOT LIMITED TO:
 - 1.1 UNIT INSTALLATION
 - 1.2 BATTERY INSTALLATION, INCLUDING DRAIN HOSE
 - 1.3 COMPLETION OF PRE-DELIVERY INSPECTION (PDI) PER MODEL
 - 1.3.1 UNIT PREP AND INITIAL ADJUSTMENTS
 - 1.3.2 CHECKLIST
 - 1.3.3 UNIT RUN IN PER PDI CHECKLIST
 - 1.2.4 WARRANTY REGISTRATION CARD SUBMITTAL
 - 1.3.5 DATALINK DOWNLOAD VERIFICATION
 - 1.4 DEFROST LINE ROUTING AND CLAMPING
 - 1.5 FUEL LINE CONNECTIONS TO UNIT
- 2.0 THE TRAILER OR BOXCAR STRUCTURE MUST BE EVALUATED BY THE TRAILER OR BOXCAR MANUFACTURER TO DETERMINE IT'S ABILITY TO WITHSTAND THE LOADS IMPOSED BY THE UNIT OVER IT'S SERVICE LIFE. CARRIER TRANSICOLD DOES NOT CONVEY ANY ENDORSEMENT OR WARRANTY FOR THE TRAILER'S OR BOXCAR'S STRUCTURAL INTEGRITY.
WEIGHTS:

NDL X2 1800 REEFER UNIT (WET, LESS BATTERY):	1625 LBS
NDL X2 2100, 2100A REEFER UNIT (WET, LESS BATTERY):	1640 LBS
NDL X2 2500A REEFER UNIT (WET, LESS BATTERY):	1650 LBS
BATTERY (TYPICAL):	50 LBS
- 3.0 UNIT MOUNTING SURFACES OF THE TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13 [3] TO PREVENT DISTORTION OF THE UNIT AND/OR TRAILER.
- 4.0 TRAILER OR BOXCAR SURFACES THAT CONTACT THE UNIT MOUNTING GASKET SHOULD NOT PROTRUDE MORE THAN 0.19 [5] ABOVE THE PLANE DEFINED BY THE MOUNTING PAD SURFACES TO ENSURE PROPER AIR SEAL.
- 5.0 ALL DIMENSIONS SHOWN ARE IN INCHES, WITH THE METRIC CONVERSIONS IN [MILLIMETERS].

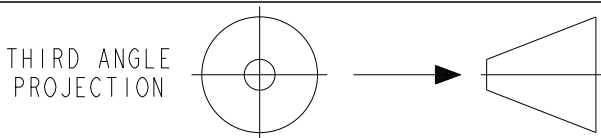
PART. NO.	MODEL DESCRIPTION
98-02473-00	NDL-93 (DOMESTIC)
98-02473-01	NDL-93 RAIL EDITION (DOMESTIC)
98-02473-02	NDL-93 (AUSTRALIA)
98-02473-03	NDL-93 (EMEA)

CONTENTS	SHEET
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F	REVISED TITLE BLOCK TO INCLUDE NDL-23	1/4/12	PJS			72N0081P11
E	UPDATED SHEET INDEX, ADDED (PDI) TO NOTE 1.3. CORRECTED UNIT NAMES AND WEIGHTS IN NOTE 2.0. IN SHEET CONTENT CHART REMOVED BASIC AND FULL FROM UNIT DIMENSION DATA, AND CORRECTED SPELLING ERRORS. SEE SHEETS 4, 5 AND 6.	26OCT2009	ZMG			72N251GP09
D	ADDED -03 NDL-93 (EMEA).	23FEB2009	ZMG			72N206GP09
C	UPDATED TITLE BLOCK TO REFLECT MODELS COVERED. WAS EXTRA & ULTRA XT, ULTRA AND ULTIMA XTC.	29AUG2007	PJS			72N001GP07 SHT.87
B	UPDATED SHEET INDEX, ADDED BACK PANEL TO CONTENTS TABLE. ADDED SHEET 3, RENUMBERED SHEETS, SEE SHEETS 2 THRU 7.	17APR2007	ZMG			72N217GP07
A	UPDATED SHEET INDEX, REMOVED EVAP BACK PANEL FROM CONTENTS TABLE DELETED SHEET 3, RENUMBERED SHEETS, SEE SHEET 2 THRU 7.	21APR2006	RS			72N001GP06 SHT.55
-	INITIAL RELEASE.	28FEB2006	RS			72N022GN04
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.

SHEET INDEX	REV	F	F	F	F	F	F	F
	SHEET	1	2	3	4	5	6	7

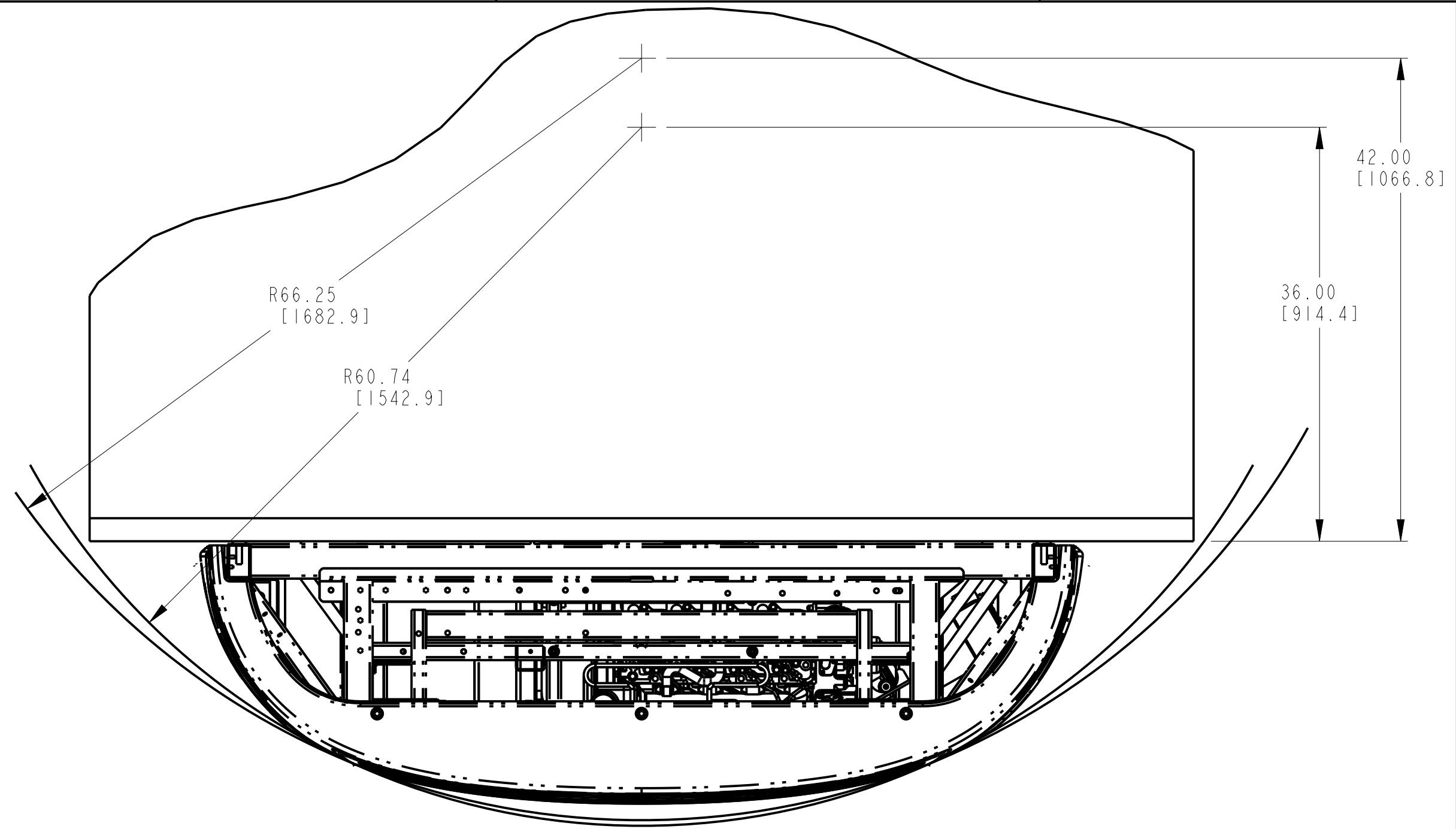
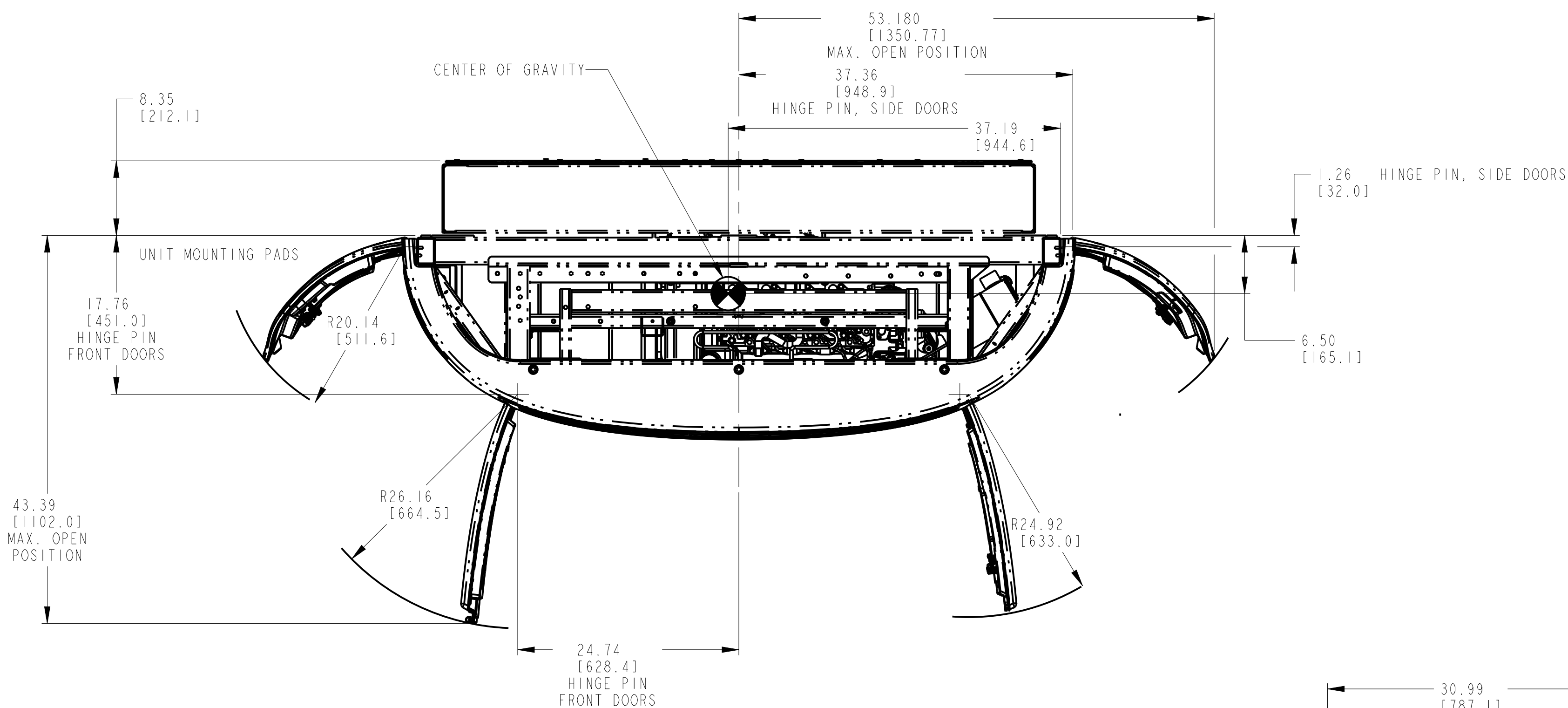
SEE SEPARATE PARTS LIST



IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

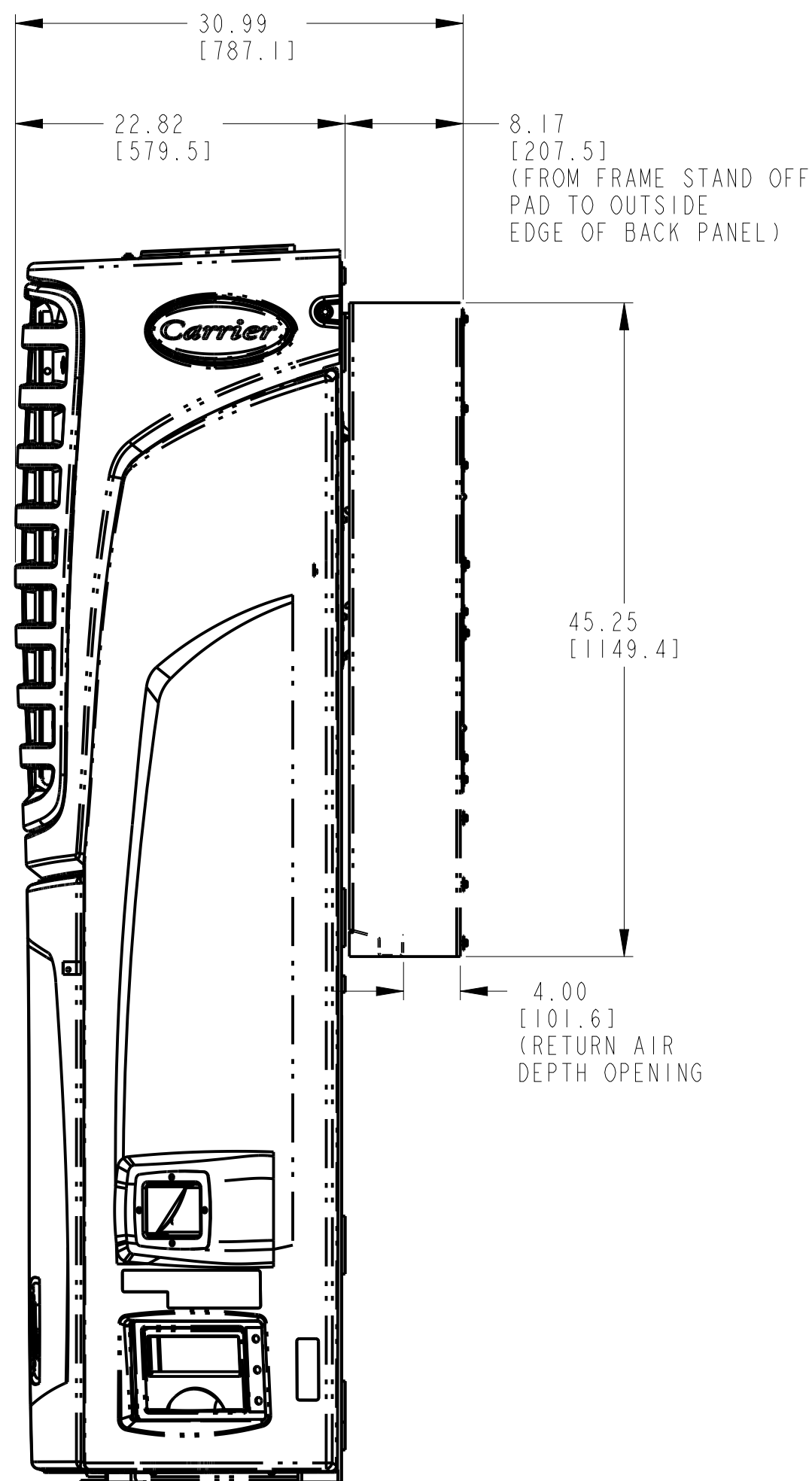
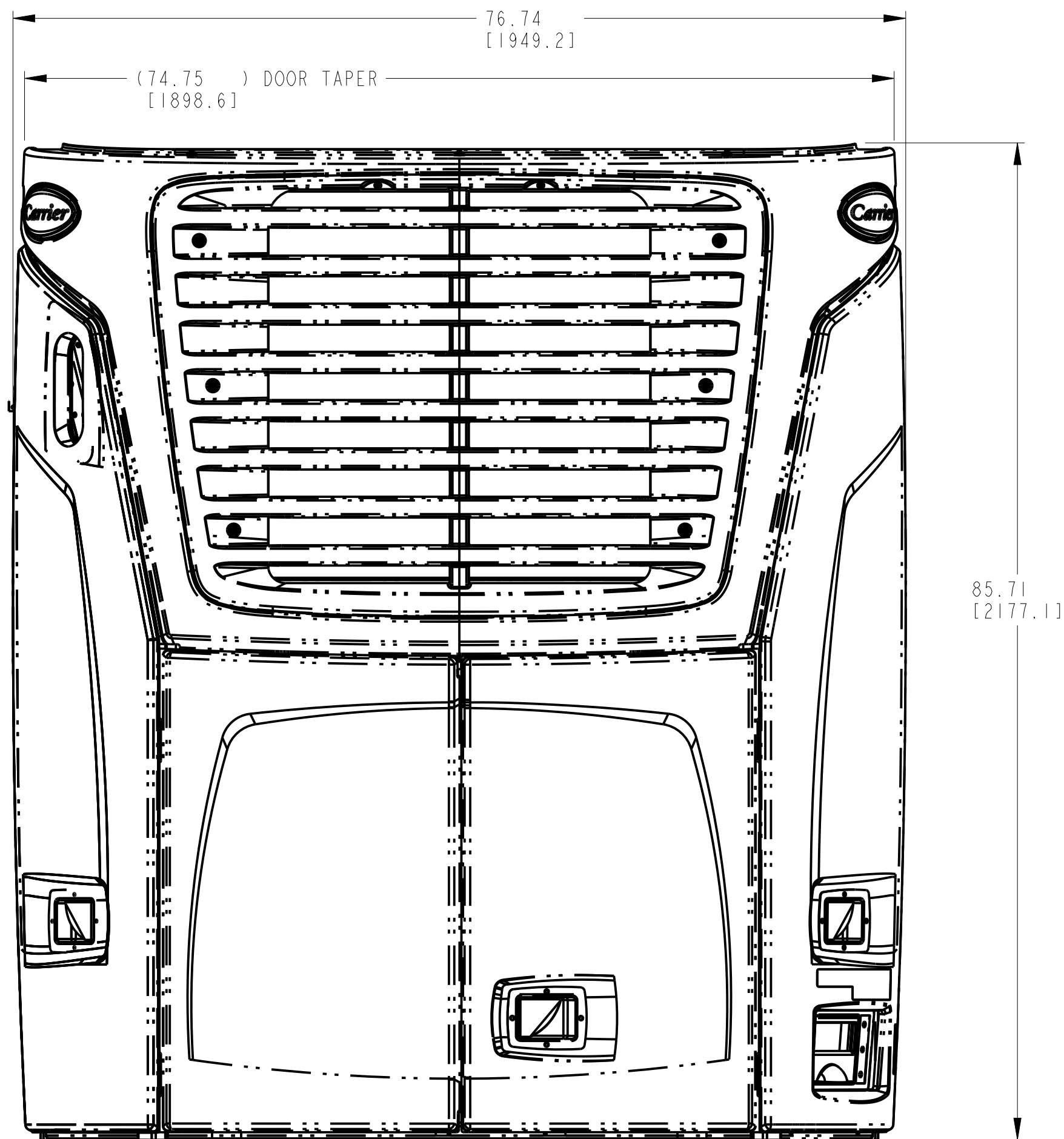
TITLE INSTALLATION INSTRUCTIONS
TRAILER & RAIL; X2 1800, X2 2100 & X2 2500 (NDL-93 & NDL-23)

DRAWING NO. 98-02473
SHEET 1 OF 1



SWING RADIUS

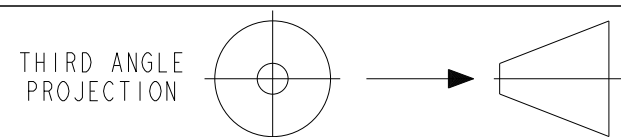
ALL UNIT VERSIONS



UNIT DIMENSION INFORMATION

ALL UNIT VERSIONS

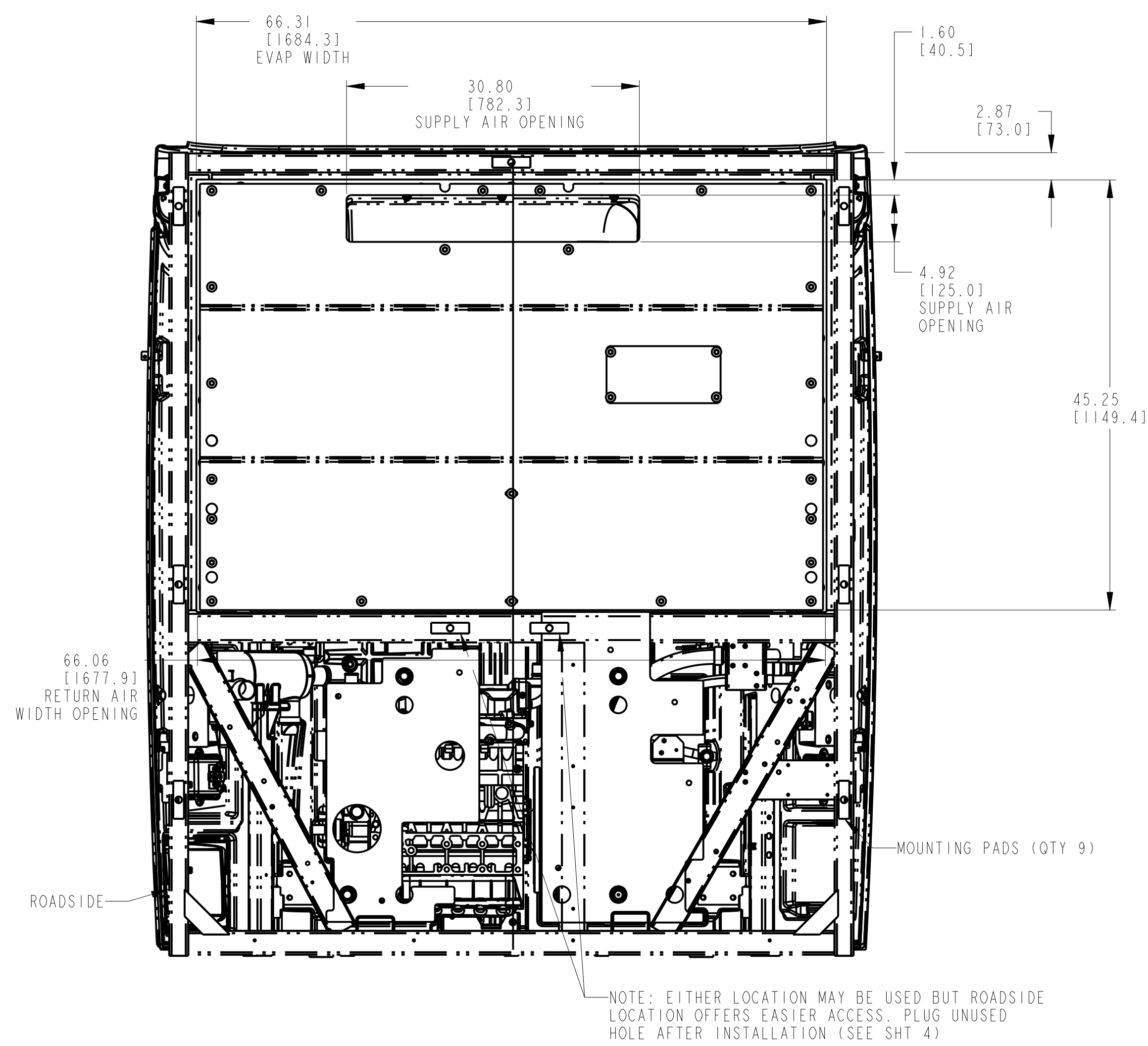
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C	UPDATED TITLE BLOCK TO REFLECT MODELS COVERED. WAS: EXTRA & ULTRA XT, ULTRA AND ULTIMA XTC.	29AUG2007	PJS			72N001GP07 SHT.78
B	MOVED REAR VIEW TO SHEET 3.	17APR2007	ZMG			72N217GP07
A	ADDED REAR VIEW FROM SHEET 3.	21APR2006	RS			72N001GP06 SHT.55
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.



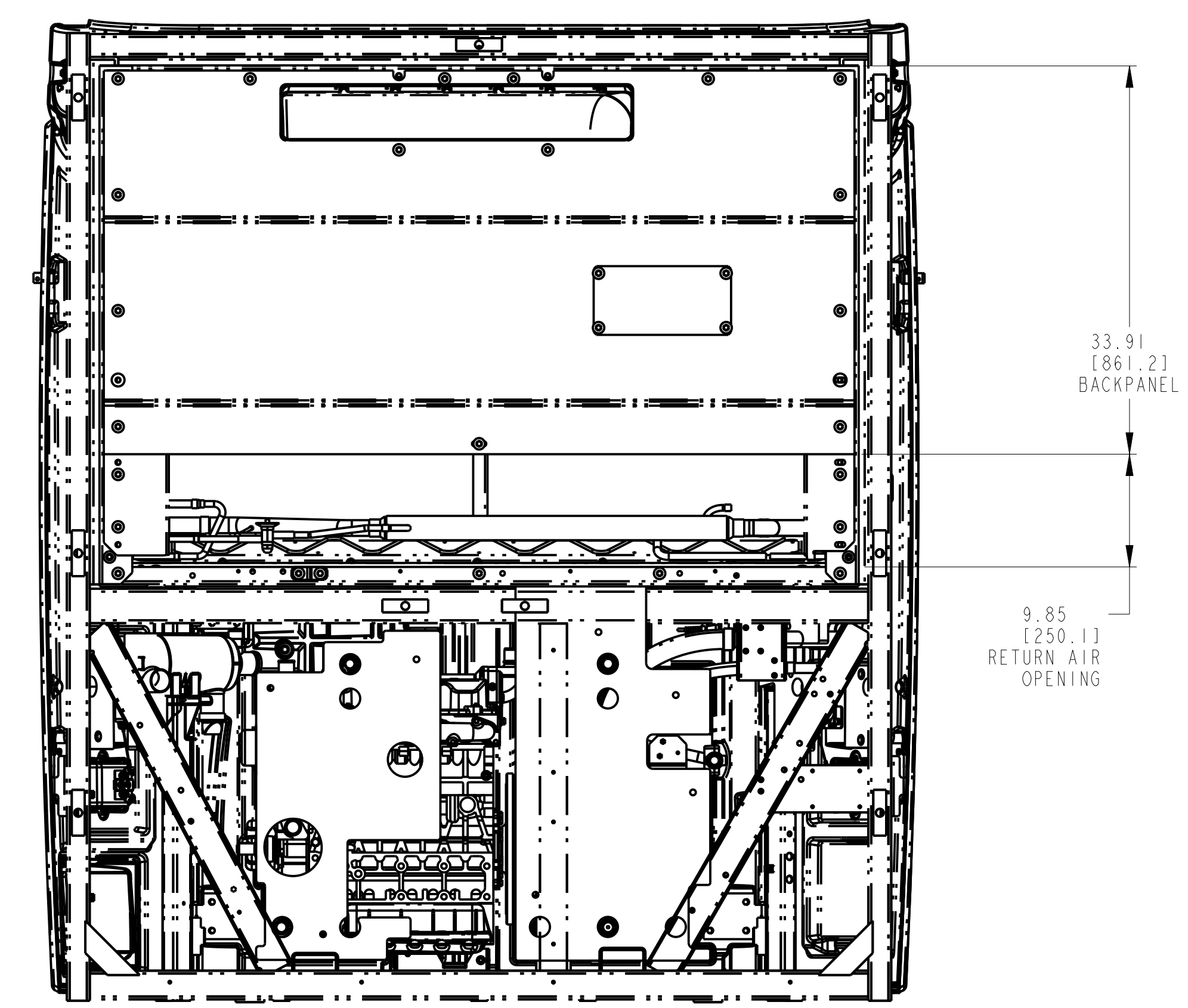
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TITLE
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TRAILER & RAIL; X2 1800, X2 2100 & X2 2500 (NDL-93 & NDL-23)


DRAWING NO.
98-02473
SHEET 2 OF
REV
F



THIS REAR VIEW FOR STD. EDITION ONLY



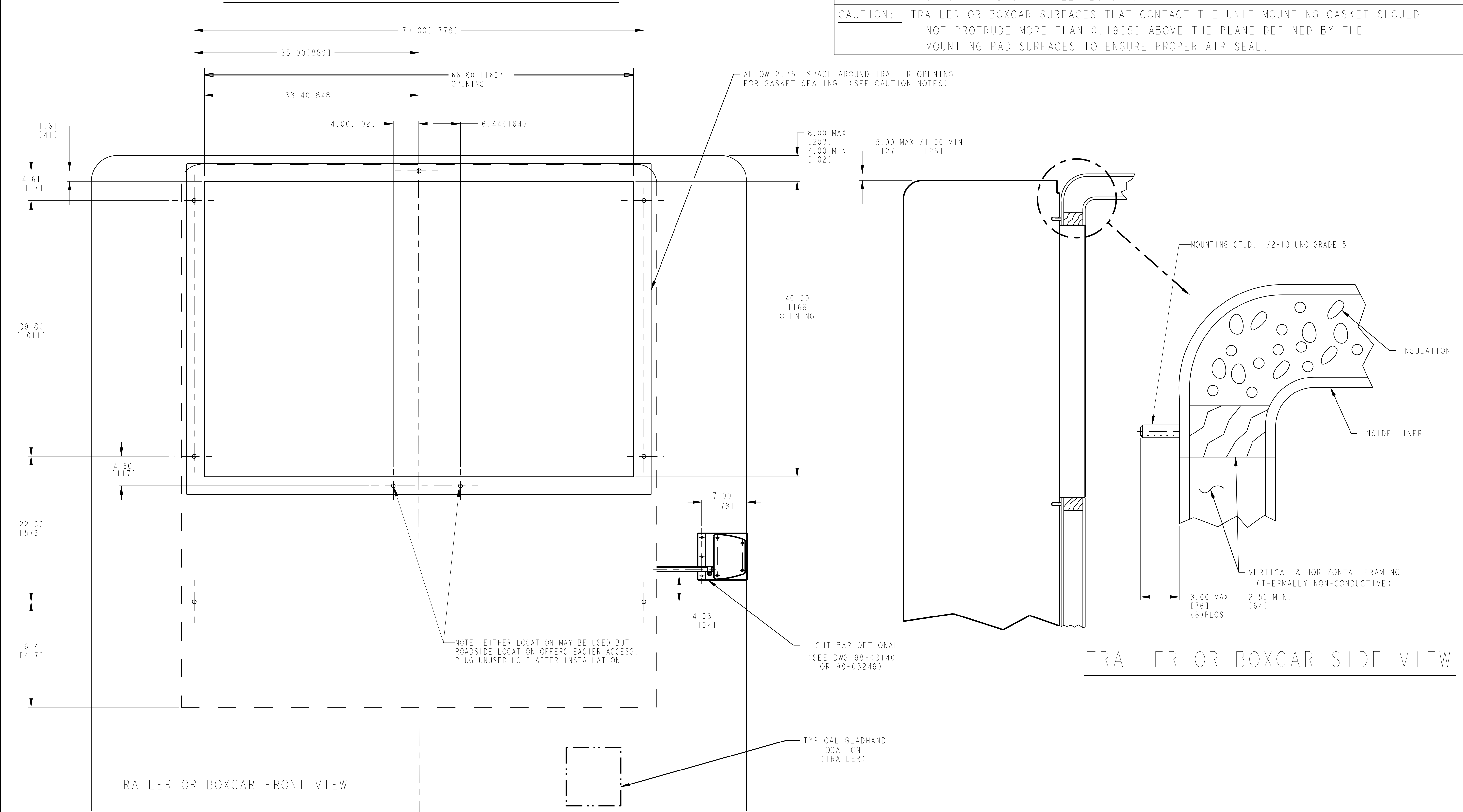
THIS REAR VIEW FOR RAIL EDITION ONLY

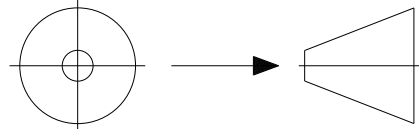
F	REVISED TITLE BLOCK TO INCLUDE NDL-23	1/4/12	PJS			72N0081P11	<div>THIRD ANGLE PROJECTION</div> <div></div> <div>IMPERIAL INCH FORMAT: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES WITH METRIC CONVERSIONS IN [MILLIMETERS]</div>	TITLE INSTALLATION INSTRUCTIONS TRAILER & RAIL; X2 1800, X2 2100 & X2 2500 (NDL-93 & NDL-23)	DRAWING NO. 98-02473 SHEET 3 OF	REV F
C	UPDATED TITLE BLOCK TO REFLECT MODELS COVERED, WAS: EXTRA & ULTRA XT, ULTRA AND ULTIMA XTC.	29AUG2007	PJS			72N001GP07 SHT. 78				
B	NEW SHEET	17APR2007	ZMG			72N217GP07				
SYM	REVISION RECORD	DATE	BY	ENGR.	M.E.	NPCA NO.				

TRAILER OR BOXCAR BODY PREPARATION

CAUTION: UNIT MOUNTING SURFACES OF TRAILER OR BOXCAR THAT CONTACT THE UNIT MOUNTING PADS MUST BE UNI-PLANAR TO WITHIN 0.13[3] TO PREVENT DISTORTION OF UNIT AND/OR TRAILER/BOXCAR.

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E	ADDED NOTE FOR CENTER MOUNTING STUDS. REVISED STUD LENGTH DIMENSION TO ADD MAX LENGTH.	26OCT2009	ZMG			72N251GP09					
C	UPDATED TITLE BLOCK TO REFLECT MODELS COVERED, WAS: EXTRA & ULTRA XT, ULTRA AND ULTIMA XTC.	29AUG2007	PJS			72N001GP07 SHT. 78					
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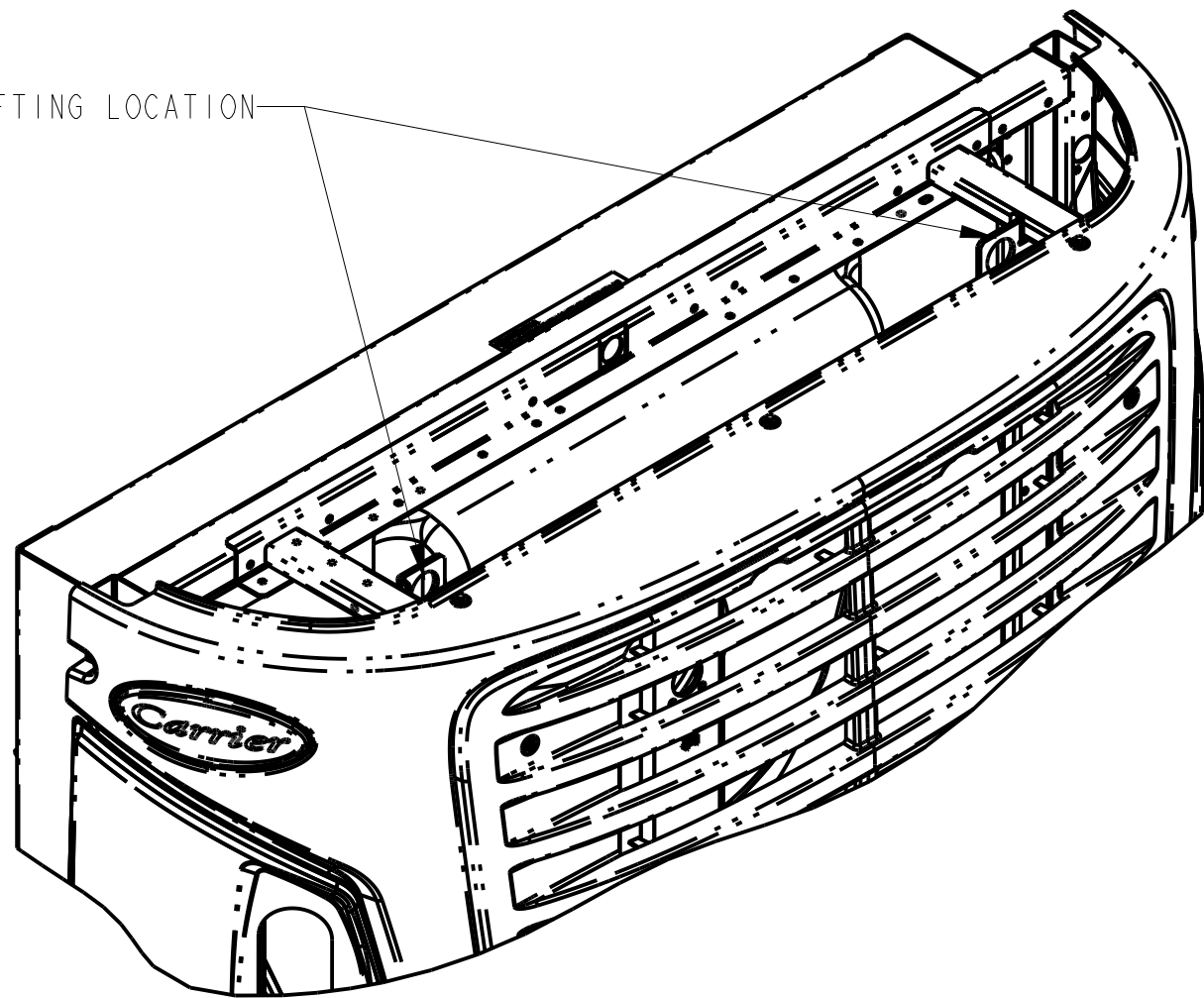
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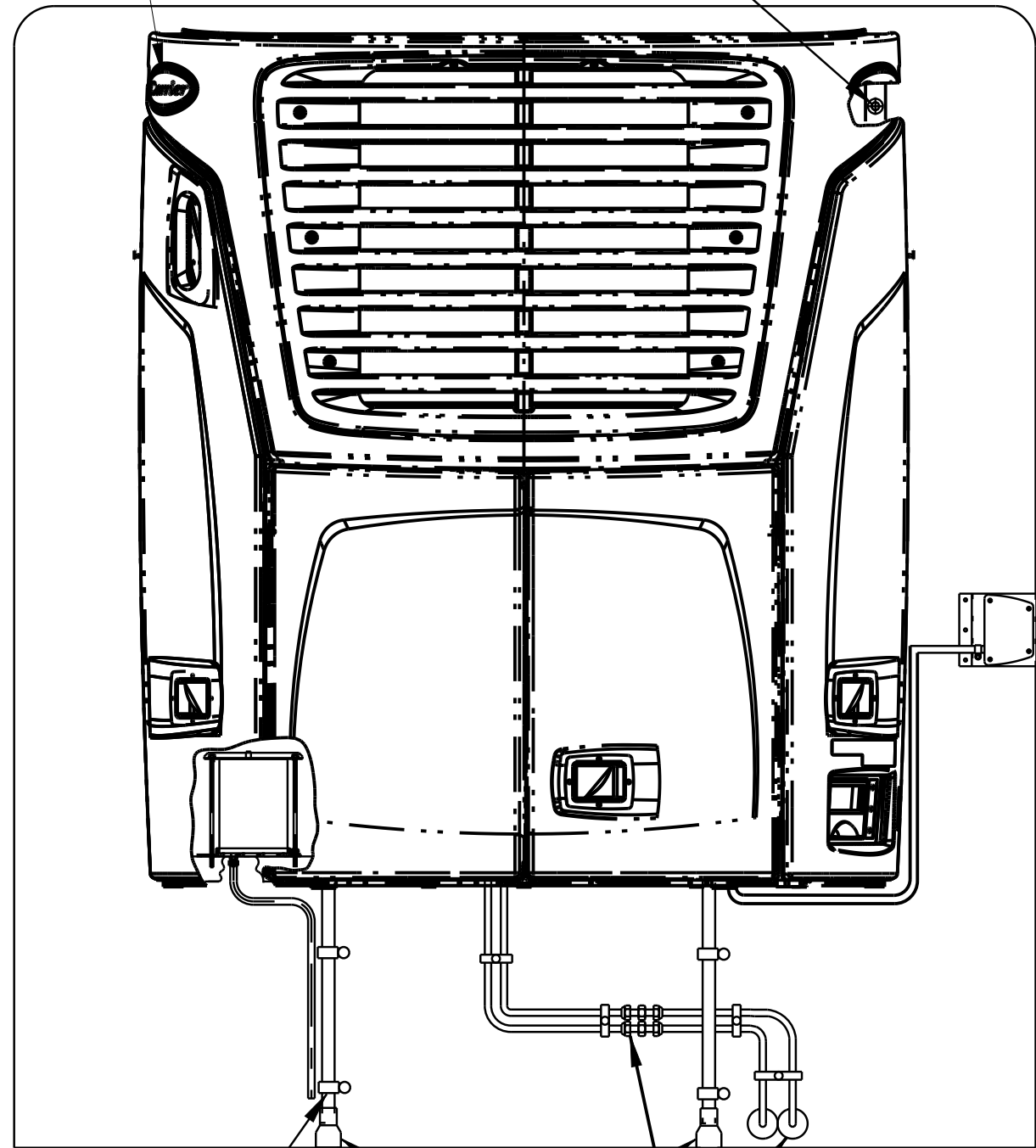
NOTE: BULKHEAD AND AIR CHUTE SHOWN ARE OPTIONAL FEATURES.
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UNIT LIFTING LOCATION



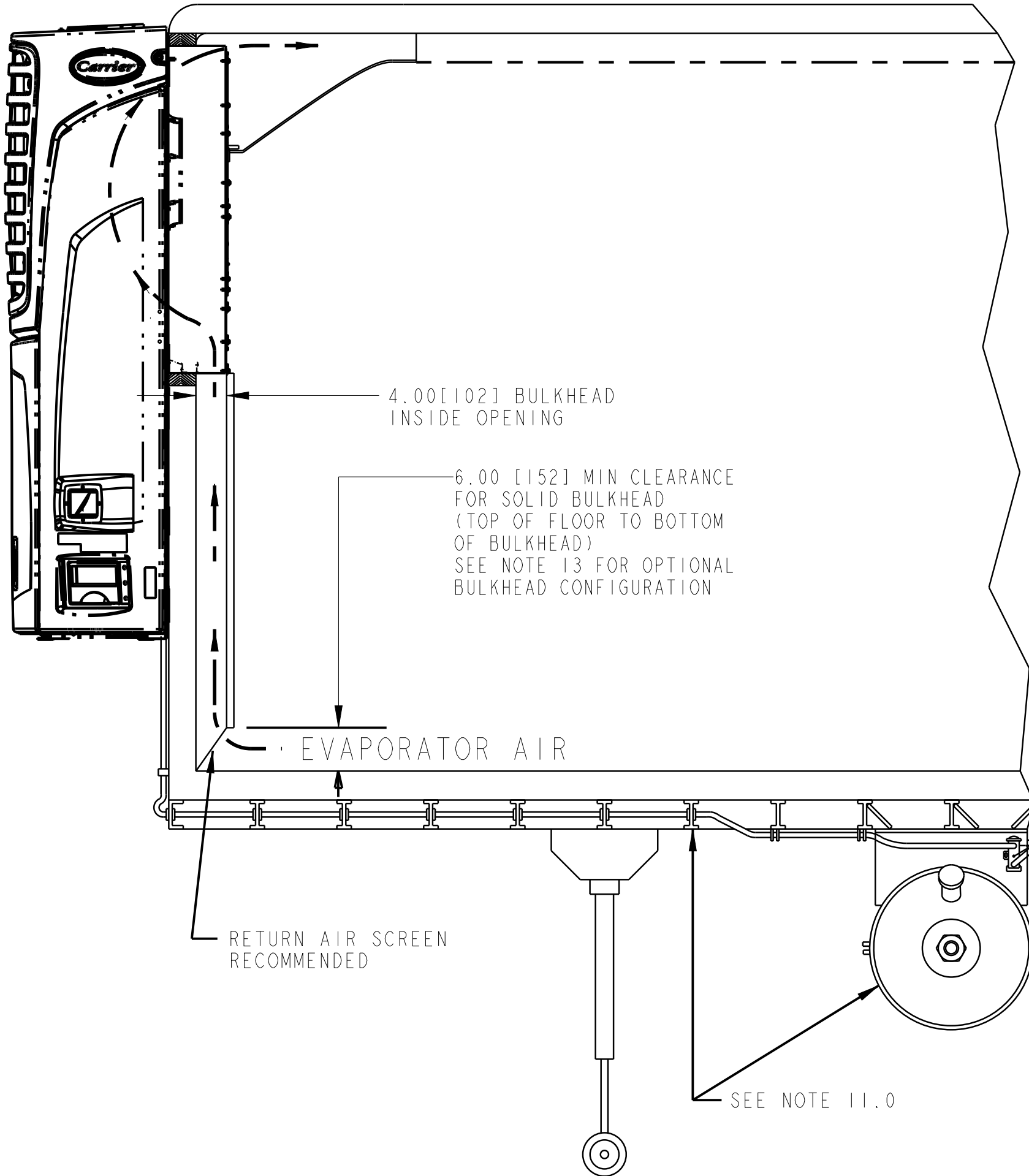
96 APPLY CARRIER OVAL AFTER UNIT IS FASTENED
TO TRAILER AND MOUNTING HOLE IS PLUGGED.
TWO PLACES

66 45 70 92 SEE NOTES 6.0 AND 7.0



CONDENSER AIR
(FRONT FACE
ONLY)

CONDENSER AIR



4.00[102] BULKHEAD
INSIDE OPENING

6.00 [152] MIN CLEARANCE
FOR SOLID BULKHEAD
(TOP OF FLOOR TO BOTTOM
OF BULKHEAD)
SEE NOTE 13 FOR OPTIONAL
BULKHEAD CONFIGURATION

RETURN AIR SCREEN
RECOMMENDED

SEE NOTE 11.0

SEE NOTE 9.0

90 DRAIN LINES SUPPLIED WITH REEFER UNIT,
CUT TO SUIT.
(DO NOT KINK OR OTHERWISE CLOSE DOWN TUBE I.D.)

15 30 SEE NOTE 8.0

UNIT INSTALLATION

PREPARE UNIT FOR INSTALLATION:

- 1.0 PREPARE THE BODY TO RECEIVE THE UNIT. DIMENSIONS FOR EVAPORATOR OPENING AND MOUNTING STUD LOCATIONS CAN BE FOUND ON SHEET 4 OF THIS DRAWING.
- 2.0 REMOVE WIRE TIES HOLDING DEFROST DRAIN HOSES, COOLANT OVERFLOW TUBE, AND FUEL LINES. PLACE LINES WHERE THEY WILL NOT BE CAUGHT BETWEEN THE UNIT FRAME AND THE MOUNTING SURFACE.
- 3.0 OPEN SIDE DOORS TO ALLOW ACCESS TO MOUNTING STUD LOCATIONS ON UNIT.
- 4.0 INSTALL BATTERY ACCORDING TO INSTRUCTIONS ON SHEET 6. IF UNIT HAS BEEN SUPPLIED WITH BATTERY, CONNECT BATTERY CABLES ACCORDING TO THE INSTRUCTIONS ON SHEET 6.
- 5.0 PREPARE THE UNIT FOR LIFTING:
STANDING ON A LADDER OR WORK-STAND, HOOK LIFTING APPARATUS (LIFTING SPREADER BAR WITH SUFFICIENT CAPACITY TO SUPPORT UNIT AND BATTERY) THROUGH THE LIFTING EYES. LIFT POINT SHOULD BE CENTERED OVER THE UNIT.

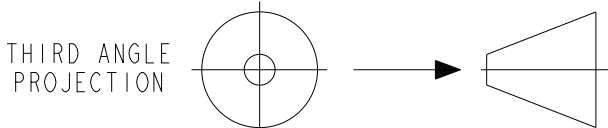
UNIT INSTALLATION:

- 6.0 RAISE THE UNIT AND INSTALL IN THE BODY OPENING. ENSURE THAT ALL EIGHT STUDS ARE FULLY ENGAGED IN THE UNIT FRAME. PLACE WASHER (ITEM 70) AND LOCK-NUT (ITEM 45) ON EACH OF THE 8 STUDS. (NOTE: THE LOWER CENTER STUD MUST BE ACCESSED FROM THE FRONT OF THE UNIT.) SNUG THE NUTS, THEN EVENLY TIGHTEN ALL EIGHT TO 60 FT-LB/81.6 NM USING A TORQUE WRENCH. REMOVE LIFTING APPARATUS.
- 7.0 INSTALL BUTTON PLUGS (ITEM 92) IN UNIT FRAME WHERE MOUNTING STUDS ARE LOCATED AND ADDITIONAL UNUSED HOLE (SEE SHT.2).
- 8.0 ROUTE DEFROST DRAIN HOSES DOWN THE FRONT OF THE TRAILER OR BOXCAR AND CLAMP TO FRONT WALL USING 2 CLAMPS (ITEM 15) AND 2 THREAD FORMING SCREWS (ITEM 30) FOR EACH DRAIN HOSE. CUT HOSE TO PROPER LENGTH (APPROXIMATELY 3.00[76.2] ABOVE 5th-WHEEL PLATE ON TRAILER) AND INSTALL KAZOOS (ITEM 90) ON THE HOSES.
- 9.0 INSTRUCTIONS FOR FUEL LINE CONNECTION ARE SUPPLIED WITH THE FUEL TANK KIT. INSTRUCTIONS FOR LIGHT BAR INSTALLATION ARE INCLUDED WITH THE LIGHT BAR KIT.

AFTER INSTALLATION

- 10.0 PERFORM PRE-DELIVERY INSPECTION (ITEM 99). COPIES OF COMPLETED CHECKLIST SHOULD BE SUPPLIED TO SELLING DEALER AND CUSTOMER.
- 11.0 OPERATE UNIT IN CONTINUOUS RUN (MANUAL) MODE FOR A MINIMUM OF 8 HOURS (12 HOURS PREFERRED) WITH REAR DOORS OPEN. PERFORM FINAL INSPECTION ON UNIT.
- 12.0 IMPORTANT: PRIOR TO FINAL DELIVERY TO CUSTOMER, WARRANTY REGISTRATION (ITEM 101) MUST BE COMPLETED. ONE COPY SHOULD BE PROVIDED TO THE CUSTOMER, ONE COPY TO THE SELLER, AND THE FINAL COPY MUST BE SENT TO CARRIER TRANSICOLD. IN-SERVICE DATE MUST BE STAMPED ON THE UNIT IN THE PROPER LOCATION (SERIAL NUMBER PLATE) TO ACTIVATE WARRANTY COVERAGE.
- 13.0 OPTIONAL BULKHEAD CONFIGURATION: HOLE PATTERN OR OPEN AREA FOR RETURN AIR FLOW MUST TOTAL AT LEAST 2.75 FT² OF AIR PASSAGE. HOLE PATTERN OR OPEN AREA MUST BE RECESSED SO THAT CARGO LOADED AGAINST BULKHEAD WILL NOT OBSTRUCT AIR PASSAGE OPENINGS. PERFORATED BULKHEADS, THAT MEET THESE REQUIREMENTS, MAY BE INSTALLED TIGHT WITH FLOOR.

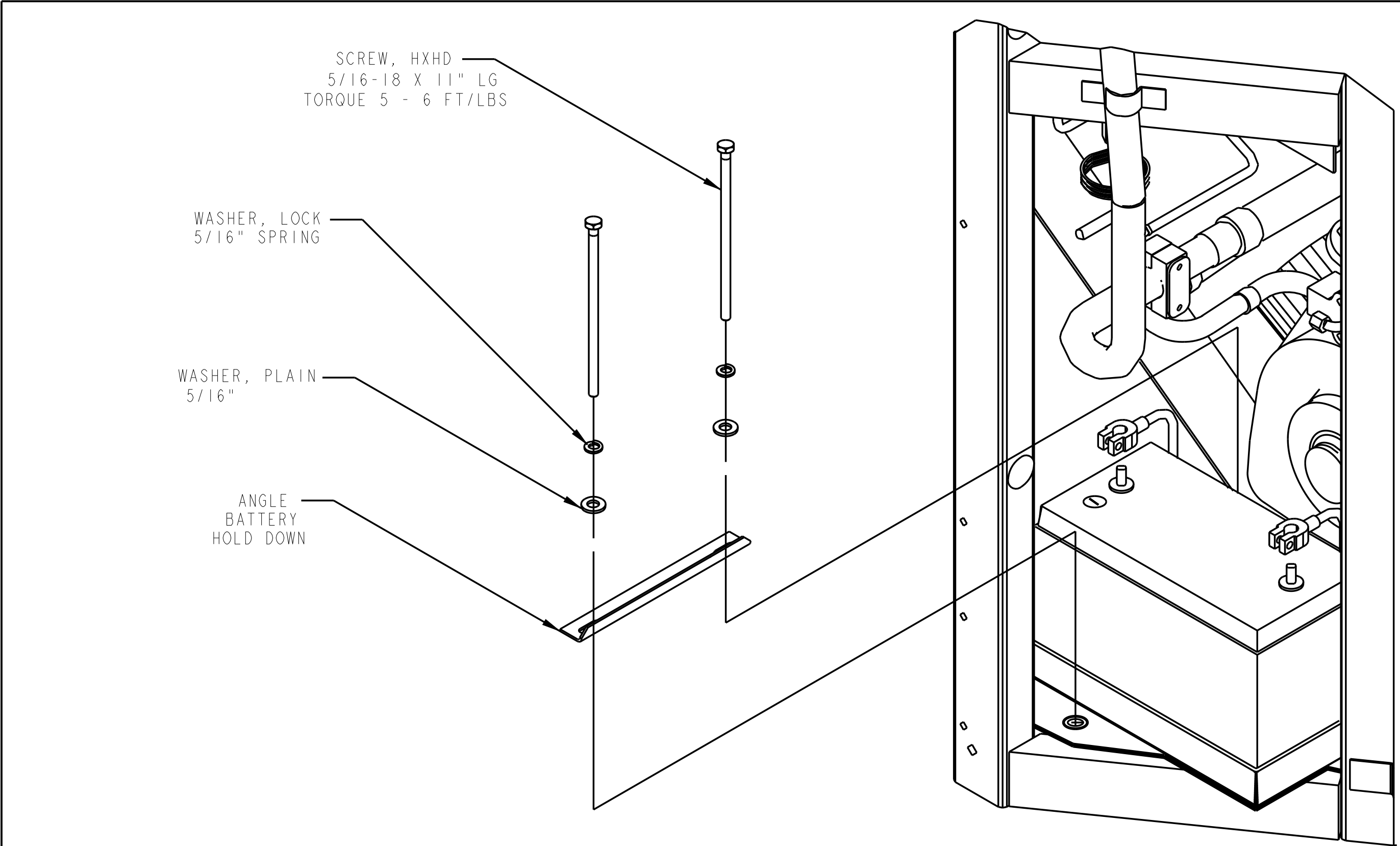
F	REVISED TITLE BLOCK TO INCLUDE NDL-23	1/4/12	PJS			72N0081P11
E	MOVED ENDS OF DRAIN LINE TO CORRECT LOCATION. UPDATED INSTALLATION NOTES 5.0 AND 11.0.	26OCT2009	ZMG			72N251GP09
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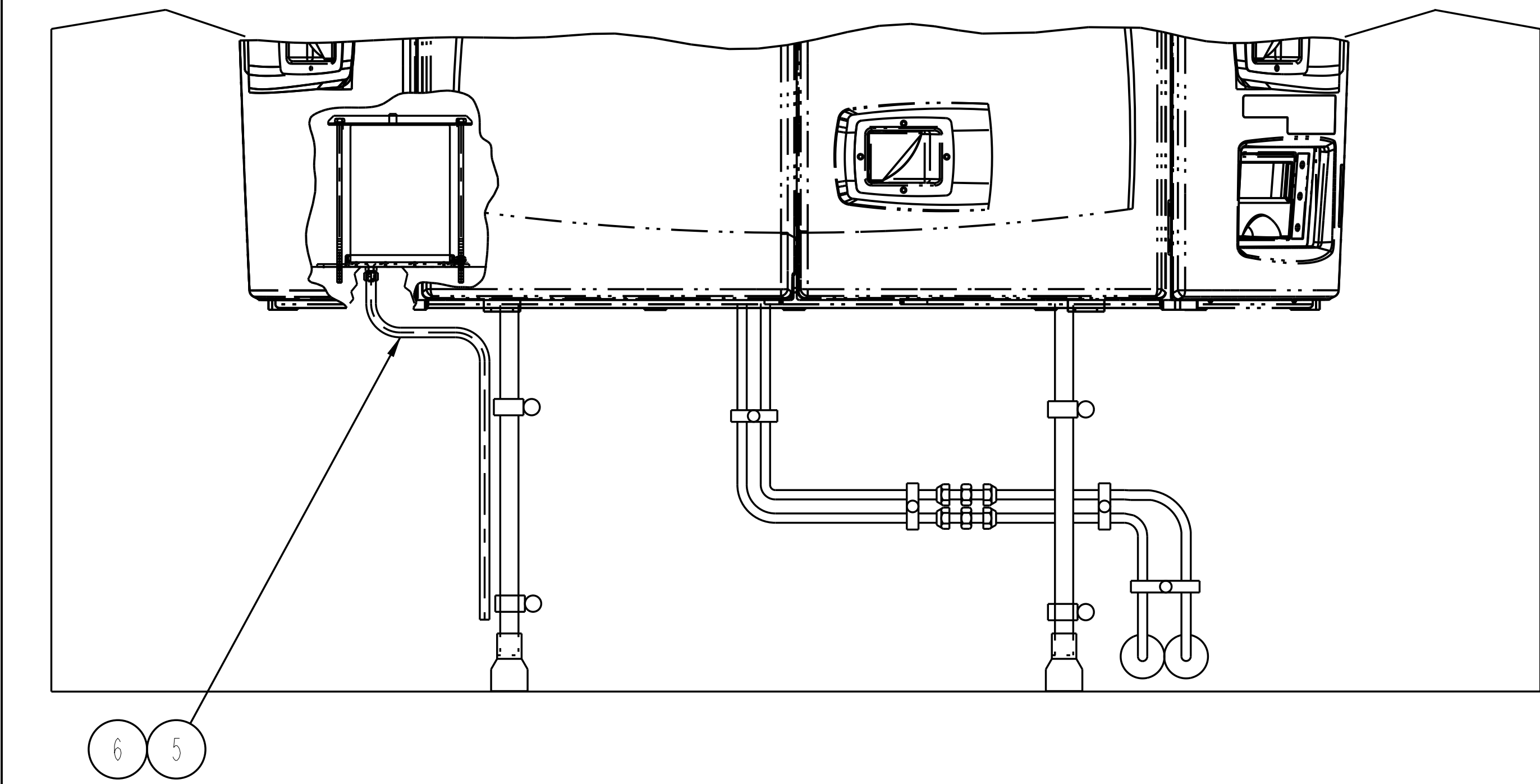
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TITLE
INSTALLATION INSTRUCTIONS
TRAILER & RAIL; X2 1800, X2 2100 & X2 2500 (NDL-93 & NDL-23)

DRAWING NO.
98-02473
SHEET 5 of
REV
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ITEMS SUPPLIED IN BATTERY KIT
(PARTS IN POLY BAG AND/OR ATTACHED TO BATTERY TRAY)



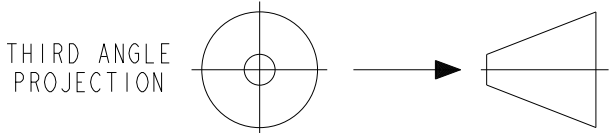
- UNITS SUPPLIED WITH BATTERY INSTALLED
- CUT WIRE TIE(S) THAT HOLD BATTERY CABLES TO UNIT FRAME.
 - CONNECT RED BATTERY CABLE TO THE POSITIVE (+) BATTERY TERMINAL; CONNECT BLACK CABLE TO NEGATIVE (-) BATTERY TERMINAL (USE OF CORROSION INHIBITOR IS RECOMMENDED).
 - POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.
 - INSTALL DRAIN HOSE (ITEM 6) TO BARB ON BOTTOM OF BATTERY TRAY USING CLAMP (ITEM 5). ROUTE AND CLAMP HOSE TO UNIT DRAIN LINE USING WIRE TIES (ITEM 55).

- UNITS SUPPLIED WITHOUT BATTERY INSTALLED
- USE THE FOLLOWING INFORMATION TO CORRECTLY SELECT THE BATTERY PERFORMANCE NEEDED FOR REFRIGERATION UNITS.

GROUP SIZE: GROUP 31
VENT LOCATION: SIDE VENT
VOLTS: 12 VOLTS DC
AMPERAGE: MINIMUM 700 COLD CRANKING AMPS @ 0°F
MINIMUM 545 COLD CRANKING AMPS @ -20°F
- NOTE: WHEN SELECTING A SPECIFIC BRAND OF BATTERY, ALWAYS ENSURE THAT THE BATTERY CHOSEN IS RATED AT 0°F (0 DEGREES FAHRENHEIT) AND NOT 0°C (0 DEGREES CELSIUS). FAILURE TO USE THE PROPER BATTERY SIZE WILL RESULT IN REDUCED BATTERY LIFE AND A NO-START CONDITION.

- CUT WIRE TIE HOLDING THESE PARTS IN THE BATTERY TRAY AND REMOVE PARTS. PLACE BATTERY IN TRAY WITH NEGATIVE (-) TERMINAL TO THE REAR OF THE UNIT (AS SHOWN). CONNECT BATTERY CABLES (THE USE OF A CORROSION INHIBITOR ON THE TERMINALS IS RECOMMENDED); RED CABLE TO POSITIVE (+) TERMINAL, BLACK CABLE TO THE NEGATIVE (-) TERMINAL. CABLES SHOULD BE ROUTED TOWARD THE COMPRESSOR (AS SHOWN). TIGHTEN TERMINAL CONNECTORS SECURELY.
- INSTALL SCREWS AND HOLD-DOWN CHANNEL USING PLAIN AND LOCK WASHERS AS SHOWN. SECURELY TIGHTEN THE SCREWS TO PREVENT MOVEMENT OF THE BATTERY.
- POSITION TERMINAL COVERS SUPPLIED WITH CABLES OVER TERMINALS.
- INSTALL DRAIN HOSE (ITEM 6) TO BARB ON BOTTOM OF BATTERY TRAY USING CLAMP (ITEM 5). ROUTE AND CLAMP HOSE TO UNIT DRAIN LINE USING WIRE TIES (ITEM 55).

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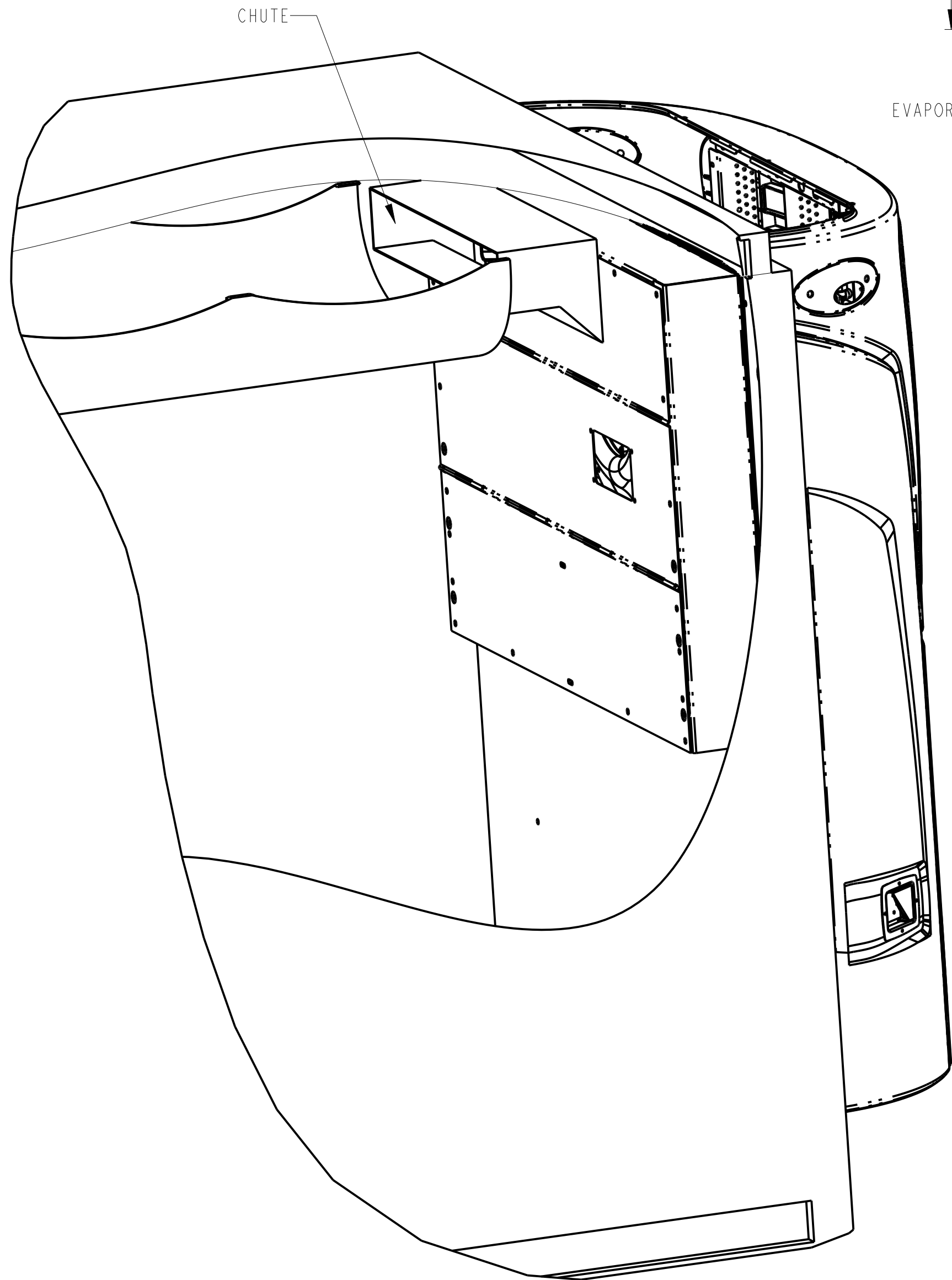
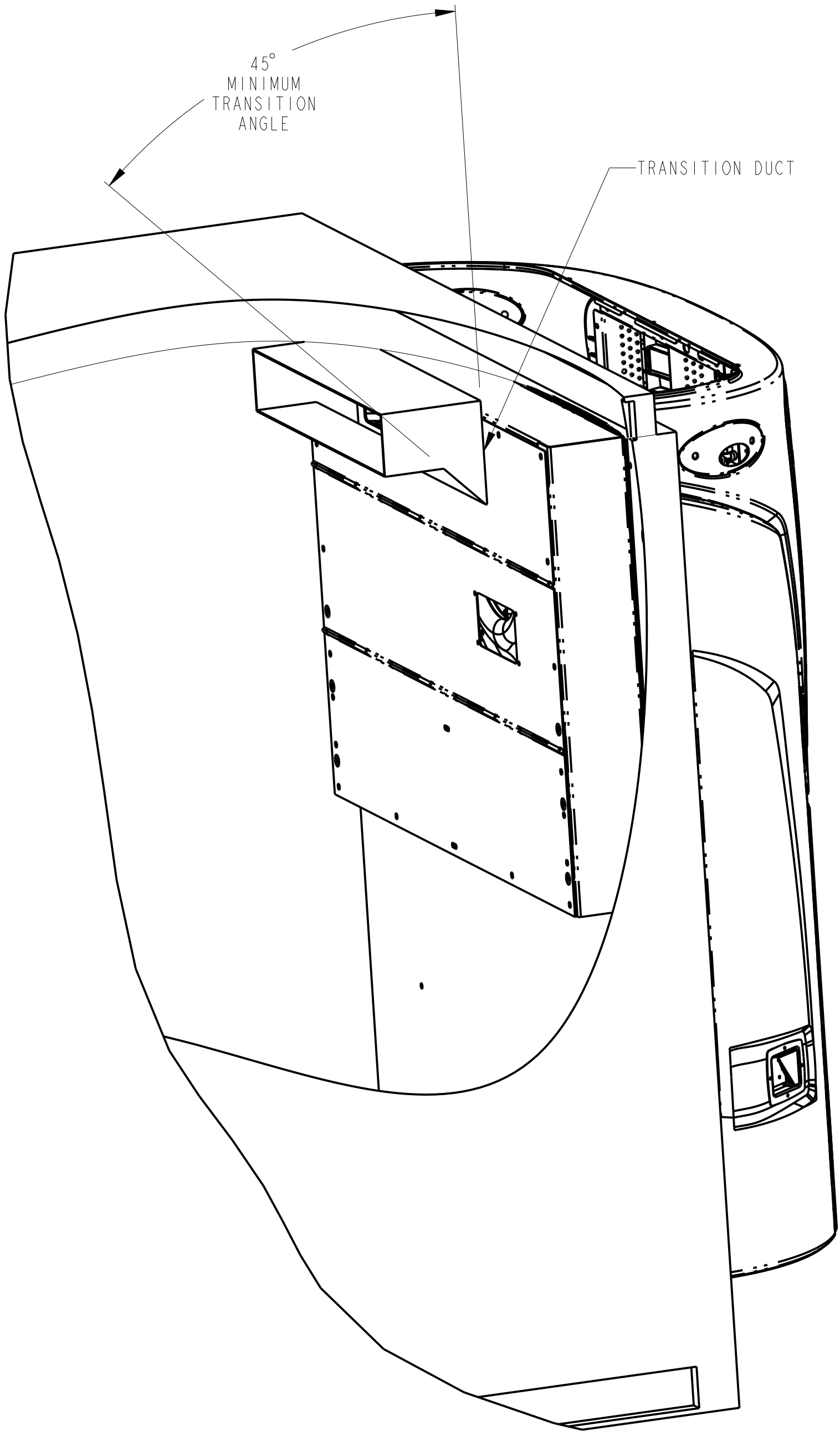
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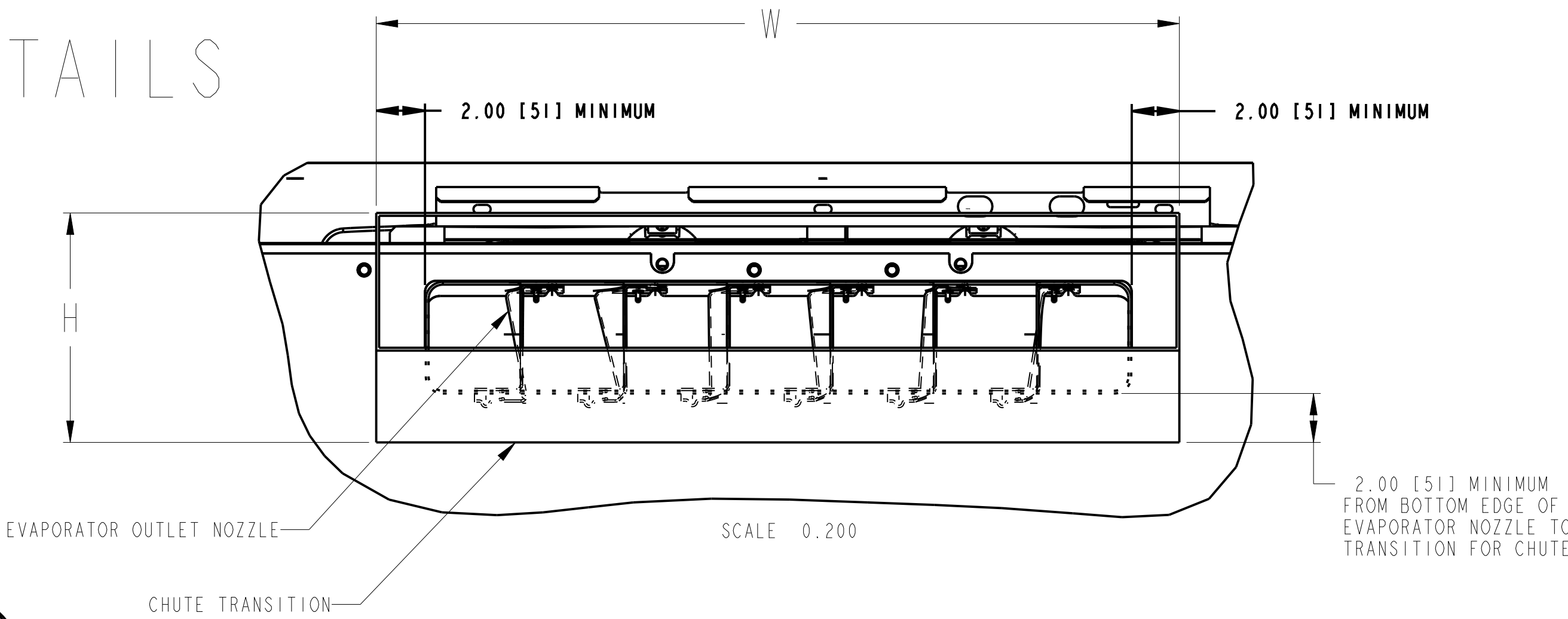
DRAWING NO.	98-02473	REV	F
	SHEET 6 OF		

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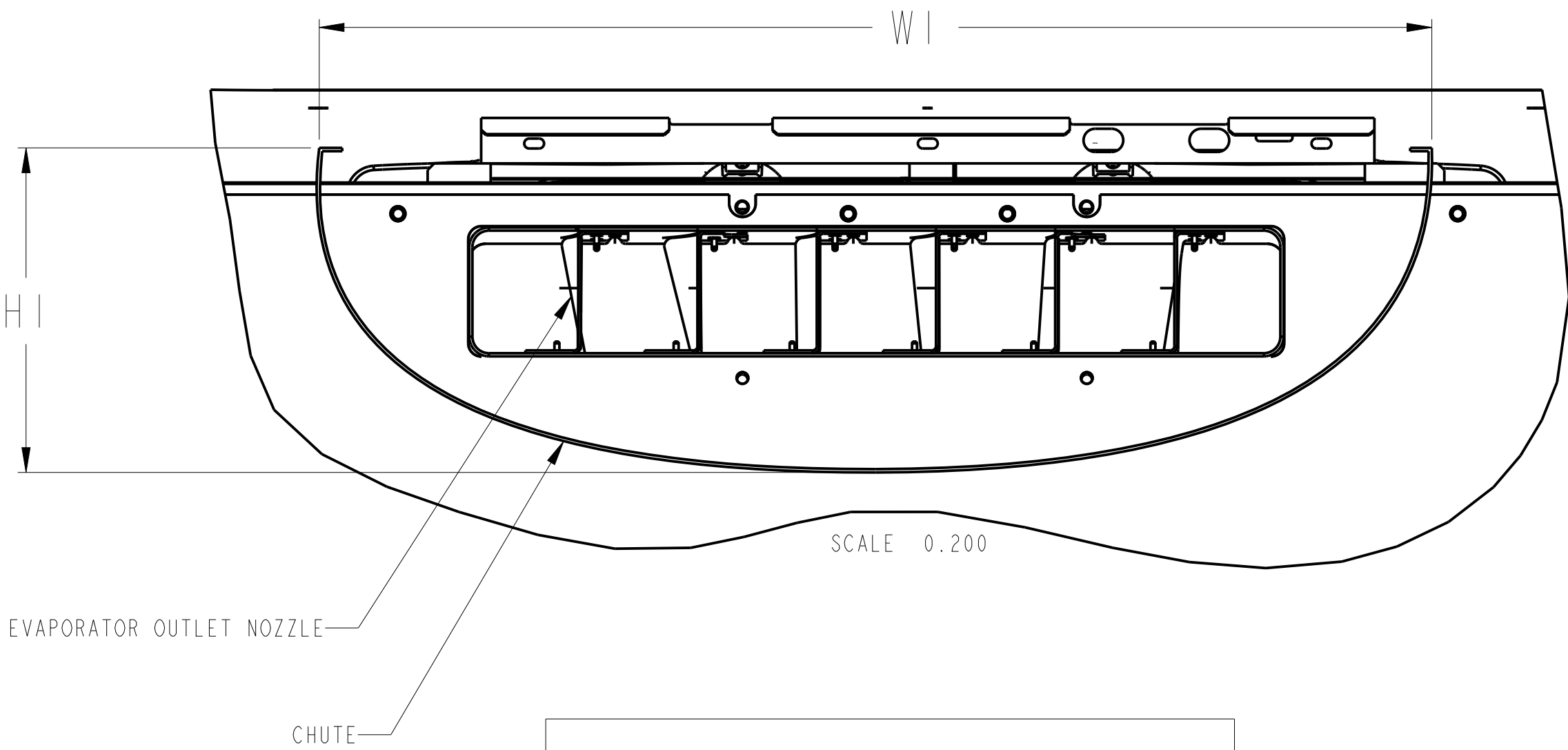
TRANSITION & CHUTE DETAILS



CHUTE REMOVED FOR CLEARIFICATION
OF TRANSITION

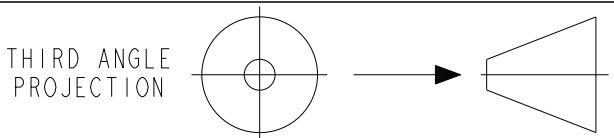


HARD RECTANGULAR CHUTE MIN. DIMENSIONS	
W	H
60.00	6.00
54.00	6.75
48.00	7.50
42.00	8.75
36.00	10.00
30.00	12.00



SOFT CHUTE MINIMUM DIMENSIONS	
WI	HI
60.00	9.00
54.00	9.75
48.00	11.00
42.00	12.25
36.00	13.75
30.00	15.00

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SHEET 7 OF

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