





	REM'D IT.10, 3 PLACES & BRACKET DETAIL VIEW. PIC'T UPDATED IT.50, QTY 3.	20 JUN 2014	LT-DG	JD		72N0270P14
В	UPDATED IT.10 (RIVNUT) AND IT.50 (MTG. ANGLE).	9 SEP 09	ZMG			72N237GP09
А	REMOVED "BOTTOM VIEW OF PANEL" VIEW WITH NOTES FOR REMOVAL OF KNOCK-OUTS	03-OCT-2008	TSV			72N003GP08_16
-	INITIAL RELEASE.	06 - JUN - 2008	TSV			72N023GN07
SYM	REVISION RECORD	DATE	ВҮ	ENGR.	M . E .	NPCA NO.

NOTES:

1.0 ATTACH SEAL TRIM TO BOTTOM PANEL PRIOR TO INSTALLATION.
2.0 INSTALL (3) MOUNTING ANGLES (IT #50) , WITH RIVNUTED FLANGE DOWN, TO FRAME USING SUPPLIED SCREWS.
TIGHTEN SCREWS, 96 IN-LBS, KEEPING THE BOTTOM OF THE ANGLES FLUSH AND PARALLEL TO THE BOTTOM OF THE FRAME.
3.0 SLIDE (5) OPENINGS IN BOTTOM PANEL OVER (5) REAR MOUNTING ANGLES ON THE FRAME AND SECURE
BOTTOM PANEL TO OTHER (5) MOUNTING ANGLES USING SUPPLIED WASHERS & SCREWS (IT#43 & 45).
TIGHTEN SCREWS SECURELY, 96 IN-LBS.

SEE SEPARATE PARTS LIST

THIRD ANGLE	
PROJECTION	

IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

INSTALLATION INSTRUCTIONS
BOTTOM PANEL

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