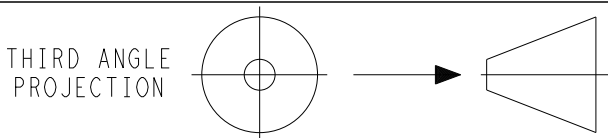


- NOTES:
- 1.0 ATTACH SEAL TRIM TO BOTTOM PANEL PRIOR TO INSTALLATION.
 - 2.0 INSTALL (3) MOUNTING ANGLES (IT #50) , WITH RIVNUTED FLANGE DOWN, TO FRAME USING SUPPLIED SCREWS. TIGHTEN SCREWS, 96 IN-LBS, KEEPING THE BOTTOM OF THE ANGLES FLUSH AND PARALLEL TO THE BOTTOM OF THE FRAME.
 - 3.0 SLIDE (5) OPENINGS IN BOTTOM PANEL OVER (5) REAR MOUNTING ANGLES ON THE FRAME AND SECURE BOTTOM PANEL TO OTHER (5) MOUNTING ANGLES USING SUPPLIED WASHERS & SCREWS (IT#43 & 45). TIGHTEN SCREWS SECURELY, 96 IN-LBS.

| | | | | | | |
|-----|---|-------------|-------|-------|------|------------|
| E | REM'D IT. 15, QTY 2 & IT. 20. REM'D IT. 13 & RELATED NOTES. | 09 OCT 2018 | LT-IP | RC | | 72N0265P18 |
| D | REMOVED IT 5 & 42. IT 45 QTY 8 WAS 5. | 6/15/16 | REPJS | | | 72N0020P16 |
| C | REM'D IT 10, 3 PLACES & BRACKET DETAIL VIEW. PIC'T UPDATED IT 50 QTY 3. | 20 JUN 2014 | LT-DG | | | 72N0270P14 |
| B | UPDATED IT 10 (RIVNUT) AND IT 50 (MTG. ANGLE) | 9 SEP 09 | ZMG | | | 72N237GP09 |
| A | REMOVED BOTTOM VIEW OF PANEL VIEW WITH NOTES FOR REMOVAL OF KNOCK OUTS | 03 OCT 2008 | TSV | | | 72N003GP08 |
| SYM | REVISION RECORD | DATE | BY | ENGR. | M.E. | NPCA NO. |



IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

TITLE
INSTALLATION INSTRUCTIONS
BOTTOM PANEL

DRAWING NO.
98-02526
SHEET 1 of 1

REV
E

SEE SEPARATE PARTS LIST

SUPERSEDES: _____

PART CLASSIFICATION: US EAR99

DRAWING CLASSIFICATION: US EAR99