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OPTION KITS		PART NO.		
CENTER WALL DIVIDE BULKHEAD		76-00527-00		
DOOR SWITCH SHUTDOWN	76-00703-01			
	SURFACE	2 COMP.	76-60796-01	
REMOTE CONTROL/INDICATOR PANEL	JONI ACL	3 COMP.	76-60796-03	
REMOTE CONTROL/INDICATOR PANEL	FLUSH	2 COMP.	76-60796-02	
	LEOSH	3 COMP.	76-60796-04	

MULTI-TEMP INSTALLATION PROCEDURE

IMPORTANT: INSTALLATION OF REMOTE EVAPORATORS MUST BE DONE, IN PART, BY A TECHNICIAN IN POSSESSION OF A CURRENT EPA SECTION 608 CERTIFICATION IN THE USA, OR OTHER APPROPRIATE CERTIFICATION OUTSIDE THE USA.

SELECT LOCATION FOR REMOTE EVAPORATOR WHICH OPTIMIZES AIR CIRCULATION.

CAUTION: TRUCK BODY MFR TO DETERMINE IF ADJUSTMENT IN CORNER MOULDING IS NECESSARY TO AVOID INTERFERENCE WITH EVAPORATOR MOUNTING.

- THE TRUCK BODY MANUFACTURER TO PROVIDE SMOOTH FLAT SURFACE IN SAME PLANE TO ACCEPT MOUNTING OF EVAPORATOR. INSTALL REMOTE EVAPORATOR. SEE BODY PREPARATION.
- CEILING MOUNTING STUDS SHOULD BE LOCATED BY THE BODY BUILDER PER EVAPORATOR DRAWING LOCATIONS. EVAPORATORS ARE DELIVERED WITH 16mm (5/8 in) CLEARANCE HOLES TO ACCOMADATE MOUNTING STUD SIZE: 1/2-13UNC. ON AN 1100 EVAPORATOR, SHIMS(IT.90) ARE TO BE INSTALLED BETWEEN THE CEILING AND EVAPORATOR TO PRÓVIDE A SUFFICIENT DRAINAGE SLOPE. TWO(2) SHIMS ARE TO BE INSTALLED ON EACH MOUNTING STUD CLOSEST TO THE EVAPORATOR DRAIN AND ONE (1) SHIM INSTALLED ON THE CENTER MOUNTING STUDS. AN ADDITIONAL TWO(2) SHIMS ARE PROVIDED FOR SPECIAL MOUNTING APPLICATIONS (i.e.: MOUNTING AN EVAPORATOR GUARD). NO SHIMS ARE REQUIRED ON THE STUDS LOCATED FARTHEST FROM THE DRAIN SIDE OF THE EVAPORATOR.
- FOR 1100 EVAPORATORS ONLY, THE TWO CENTER MOUNTING STUDS ARE NOT REQUIRED WHEN 1/2-13 UNC STUDS ARE USED ON THE FOUR CORNER MOUNTING LOCATIONS.
- AFTER MAIN UNIT IS MOUNTED, ROUTE REFRIGERANT LINES FROM MAIN UNIT TO REMOTE EVAPORATOR. APPLY A LIGHT COAT OF CLEAR REFRIGERANT OIL TO O-RINGS AT MAIN UNIT AND REMOTE EVAPORATOR(S) BEFORE ASSEMBLY.
- TROUGH LOCATIONS:

UPDATED SHT. INDEX; SEE SHT.3; PER IPCA72N200GP07, SHT.75

UPDATED SHT. INDEX.; SEE SHT'S 7,8,9 & 10 PER PCA72N249GP06.

REVISION RECORD

UPDATED SHT. INDEX; REV'D NOTES 3. & 3.1; SEE SHT.2 PER IPCA71N200GP07, SHT.49

- WHEN USING A WALL TROUGH FOR TUBING AND ELECTRICAL WIRING, THE TROUGH SHOULD BEGIN AT A POINT 1-1/2 INCHES DOWN FROM THE CEILING. THIS WILL ALLOW THE TUBING FROM EVAPORATOR TO DIRECTLY ENTER THE TROUGH BEFORE MAKING THE FIRST BEND TOWARDS THE HOST UNIT.
- IF A WALL TROUGH IS USED. THE TROUGH SHOULD CONTINUE TO A POINT 6 INCHES PAST THE SIDE TUBING CONNECTIONS OF A DUAL DISCHARGE EVAPORATOR.
- IF A CEILING TROUGH IS USED, THE TROUGH SHOULD CONTINUE TO WITHIN 6 INCHES FROM THE REAR OF A SINGLE DISCHARGE EVAPORATOR.

CONTINUED ON SHEET 2

ENGRG. DATE APPLICATION DATE DRAWN BY

PART NO.	SYSTEM	MODEL DESCRIPTION
98-03190-01	А	2 COMPARTMENT W/ 2 MTS 1100 EVAPORATORS
30-03130-01	В	2 COMPARTMENT W/ 1 MTS 1100 & 1 MTD 1100 EVAP'S.
98-03190-02	С	2 COMPARTMENT W/ 1 MTS 1450 & 1 MTS 1100 EVAP'S.
	SPECIAL A	2 COMPARTMENT W/ 1 MTS 2200 & 1 MTS 1100 EVAP'S.
98-03190-03	SPECIAL C	1 COMPARTMENT W/ 1 MTS 2200 EVAPORATOR
98-03190-04	SPECIAL B	2 COMPARTMENT W/ 2 MTS 1450 EVAPORATORS
98-03190-05	D	3 COMPARTMENT W/ 2 MTS 1100 & 1 MTD 1100 EVAP'S.

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ELECTRICAL DIAGRAM	MTD EVAP'S w/DEUTSCH CONNECTOR	5A
	MTS EVAP'S w/DEUTSCH CONNECTOR	5B
EVAPORATOR INFORMAT	ION	7,8,9,10
SYSTEM'S A & B CONF	IGURATION & PIPING SCHEMATIC	11
SYSTEM'S C & SPEC.A	CONFIGURATION & PIPING SCHEMATIC	12
SYSTEM B CONFIGURAT	ION & PIPING SCHEMATIC	13
SYSTEM D CONFIGURAT	ION & PIPING SCHEMATIC	14
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SHEET	REV	G	F	G	-	-	D	В	А	Е	Е	Е	Е	В	В	В	В	В
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TITLE

26 NOV 2007

10 JUL 2007

23 OCT

DATE

SUPERSEDES

MGC

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CONVERSION CHART

INCHES

1.50

5.83

DECIMAL FRACTIONAL

INCHES

1-1/2

5-27/32

REFRIGERANT LINE SIZES:

- THE HOST UNIT HAS A 1-1/8 INCH SUCTION LINE CONNECTION. THE REMOTE EVAPORATORS HAVE A 7/8 INCH SUCTION LINE CONNECTION.
- WHEN CONNECTING THE REMOTE EVAPORATORS, STEP UP THE SUCTION LINE SIZE NEAR THE EVAPORATOR AND RUN THE ENTIRE LENGTH WITH 1-1/8 INCH PIPE.
- THE SUCTION & HOT GAS LINES MUST BE INSULATED. IT IS NOT NECESSARY TO INSULATE THE LIQUID LINE.

REFRIGERANTS:

- IF R-404A REFRIGERANT IS TO BE USED, IT IS MANDATORY THAT NITROGEN FLUSHING BRAZE TECHNIQUES ARE USED ON EVERY SOLDER TUBING JOINT. IT IS RECOMMENDED THAT THIS SAME PROCEDURE BE USED ON R-22 REFRIGERANT UNIT BUT IS NOT MANDATORY. THIS TECHNIQUE ELIMINATES OXIDATION WHICH WILL REDUCE SYSTEM RELIABILITY.
- LEAK TEST AND THEN EVACUATE THE SYSTEM THROUGH RECEIVER PORT AND SUCTION PORT. SEE SERVICE MANUAL FOR PROPER PROCEDURE.

CAUTION: DISCONNECT ALL BATTERIES BEFORE WORKING ON ELECTRICAL SYSTEM.

- ELECTRICAL CONNECTIONS:
- THE WIRING HARNESS FOR THE REMOTE EVAPORATOR SHOULD BE RUN ALONG WITH THE SUCTION, HOT GAS AND LIQUID LINE TO THE HOST UNIT.
- AFTER ROUTING THE WIRING HARNESS(S) AND INSTALLING THE REMOTE EVAPORATOR(S) DETERMINE REQUIRED HARNESS LENGTH(S) AND CUT HARNESS AT THE REMOTE EVAPORATOR END.

CAUTION: USE EXTREME CAUTION TO AVOID CUTTING THE INSULATION ON WIRES WHEN CUTTING WIRE HARNESS SLEEVE.

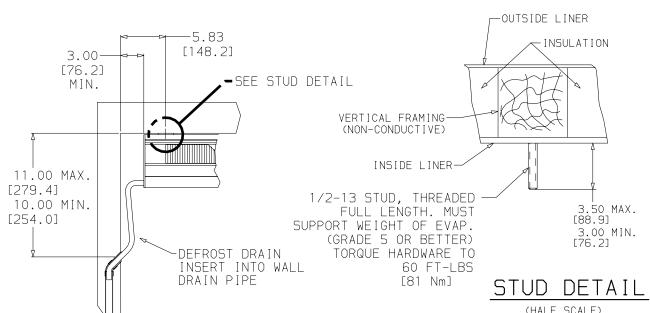
- USE THE PRE-INSULATED TERMINALS SUPPLIED (IT.2) AND PROPER CRIMPING TOOL 8.3 (AMP #59824-1) TO MAKE ELECTRICAL CONNECTIONS.
- COMPLETE ALL ELECTRICAL CONNECTIONS ON THE MAIN UNIT AND ON THE REMOTE EVAPORATOR PER WIRING INSTRUCTIONS ON SHEET'S 5 & 6.
- IF A REAR MOUNTED REMOTE CONTROL/INDICATOR PANEL IS USED, THE CONTROL CABLE MAY BE RUN WITH THE SUCTION, HOT GAS, LIQUID LINE AND THE EVAPORATOR WIRE HARNESS TO THE HOST UNIT OR UNDERNEATH THE TRUCK BODY TO THE HOST UNIT.

9. DRAIN TUBE CONNECTIONS:

- DEFROST DRAIN TUBES PROVIDED BY THE TRUCK MANUFACTURER SHOULD BE CENTERED ON THE EVAPORATOR AND PLACED 10 TO 11 INCHES FROM THE CEILING. A 7/8 INCH I.D./ 15/16 INCH O.D. DRAIN TUBE IS SUPPLIED FOR CONNECTION OF THE REMOTE EVAPORATOR DRAIN OUTLET WHICH IS TO BE INSTALLED INTO THE TRAILER OFM SUPPLIED WALL DRAIN. THE DRAIN TUBE SUPPLIED BY CARRIER IS DESIGNED TO GO INSIDE THE WALL DRAIN PIPE SUPPLIED BY THE BODYBUILDER OFM. THE WALL DRAIN MUST BE CPVC SCHEDULE 40 RATED AT 200°F [93°C] OR EQUIVALENT.
- THE 1100 EVAPORATOR USES ONLY ONE OF THE TWO DEFROST DRAINS. THE UNUSED DRAIN IS PLUGGED WITH PLUG PROVIDED WITH THE EVAPORATOR.
- THE 2200 WIDTH EVAPORATOR USES BOTH DEFROST DRAINS UNLESS IN 96" WIDE APPLICATIONS.
- 10. CONSULT APPLICATION ENGINEERING FOR PROPER INSTALLATION OF FEATURES NOT SUPPLIED BY CARRIER.

INSTALLATION TIPS

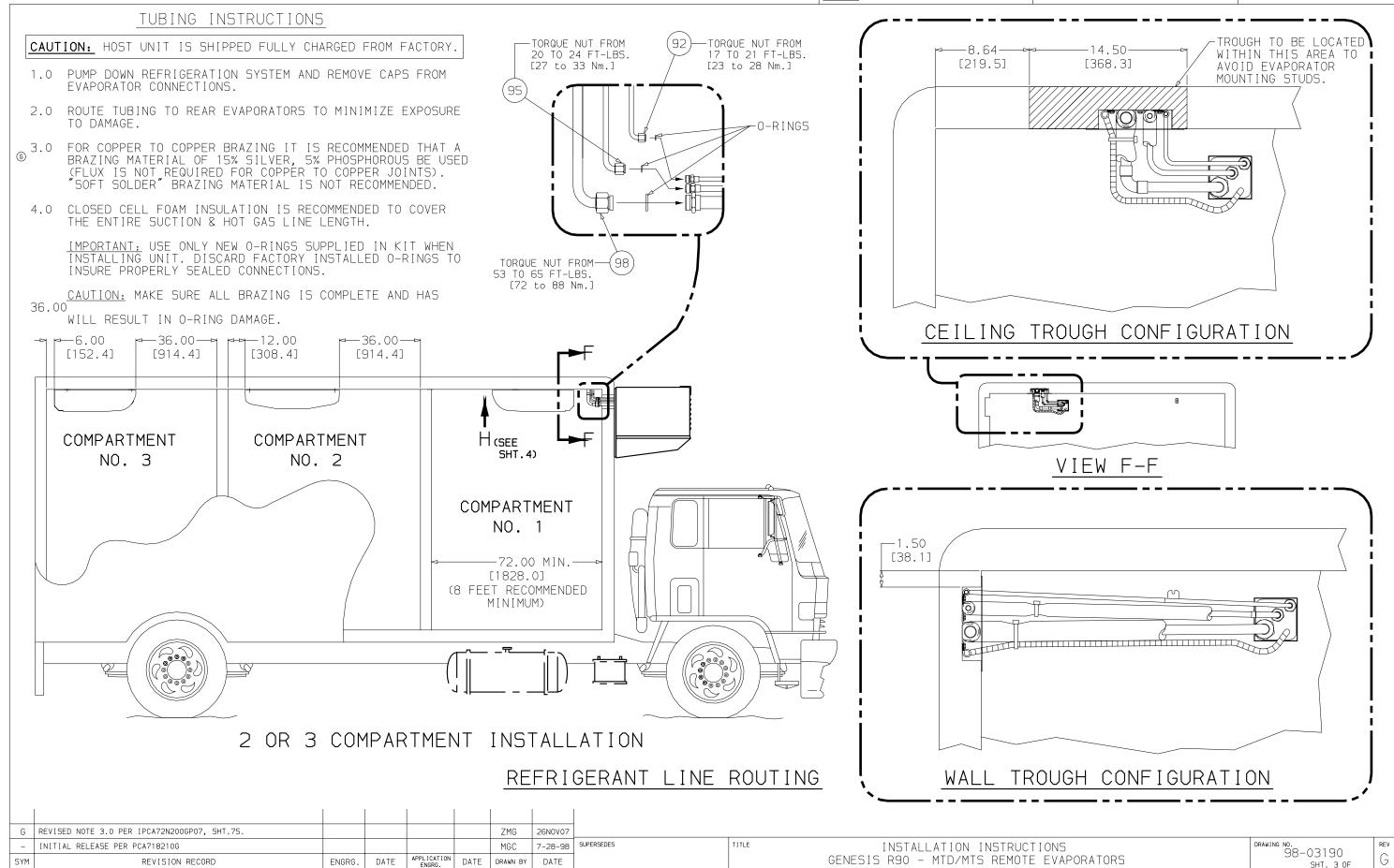
- (A) USE FLAT FLOORING IN THE FLOOR SECTION UNDER THE BULKHEAD.
- PROVIDE A THERMAL BREAK IN THE FLOOR UNDER THE BULKHEAD. FOR MOVABLE LOCATION BULKHEADS, USE RUBBERIZED HARDWOOD FLOORS.
- (C) COVER REFRIGERANT LINES TO AVOID IMPACT DAMAGE.
- (D) INSTALL A GUARD AROUND THE EVAP. TO PREVENT IMPACT DAMAGE.

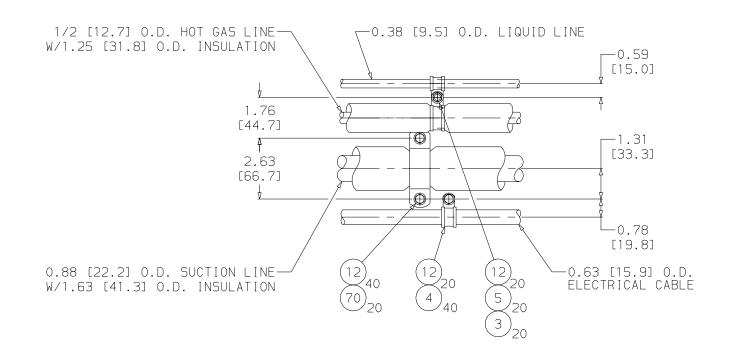


TRUCK BODY PREPERATION FOR EVAPORATOR

F	IN STUD DETAIL, 1/2-13 STUD WAS 3/8-16 STUD, AND 60 FT-LBS [81 Nm] WAS 30 FT-LBS[41 Nm] PER IPCA71N200GP07, SHT.49			MGC	10 JUL 2007					
С	UPDATED STEP 9.1, REV'D STUD LENGTH: 3.00 MIN/3.50 MAX WAS 1.50 MIN/2.00 MAX PER IPCA71N200GP04.SHT.37			MGC	3/15/04	SUPERSEDES	TITLE	INSTALLATION INSTRUCTIONS	DRAWING NO.	REV
SYM	REVISION RECORD	ENGRG.	DATE APPLICATION DATE	DRAWN BY	DATE			GENESIS R90 - MTD/MTS REMOTE EVAPORATORS	98-03190 SHT. 2 OF	

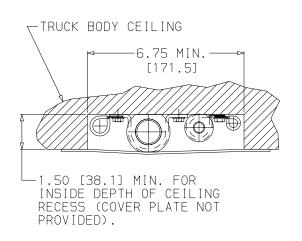
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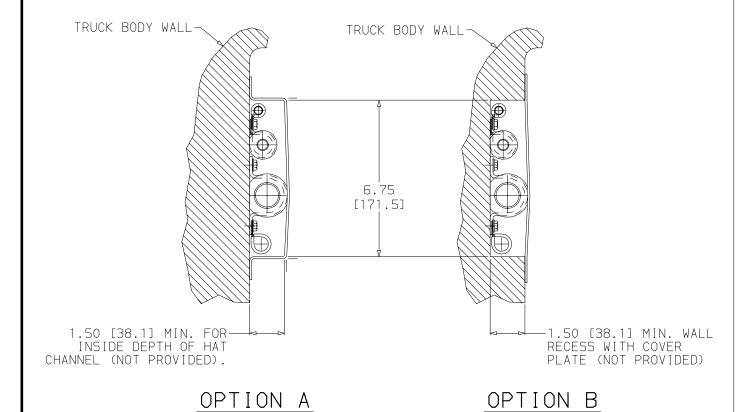


DETAIL "H"

CLAMP TUBES & CABLE SECURELY TO CEILING OR WALL AS REQUIRED TO PREVENT DAMAGE FROM VIBRATION SCALE: 1:2



CEILING ROUTING

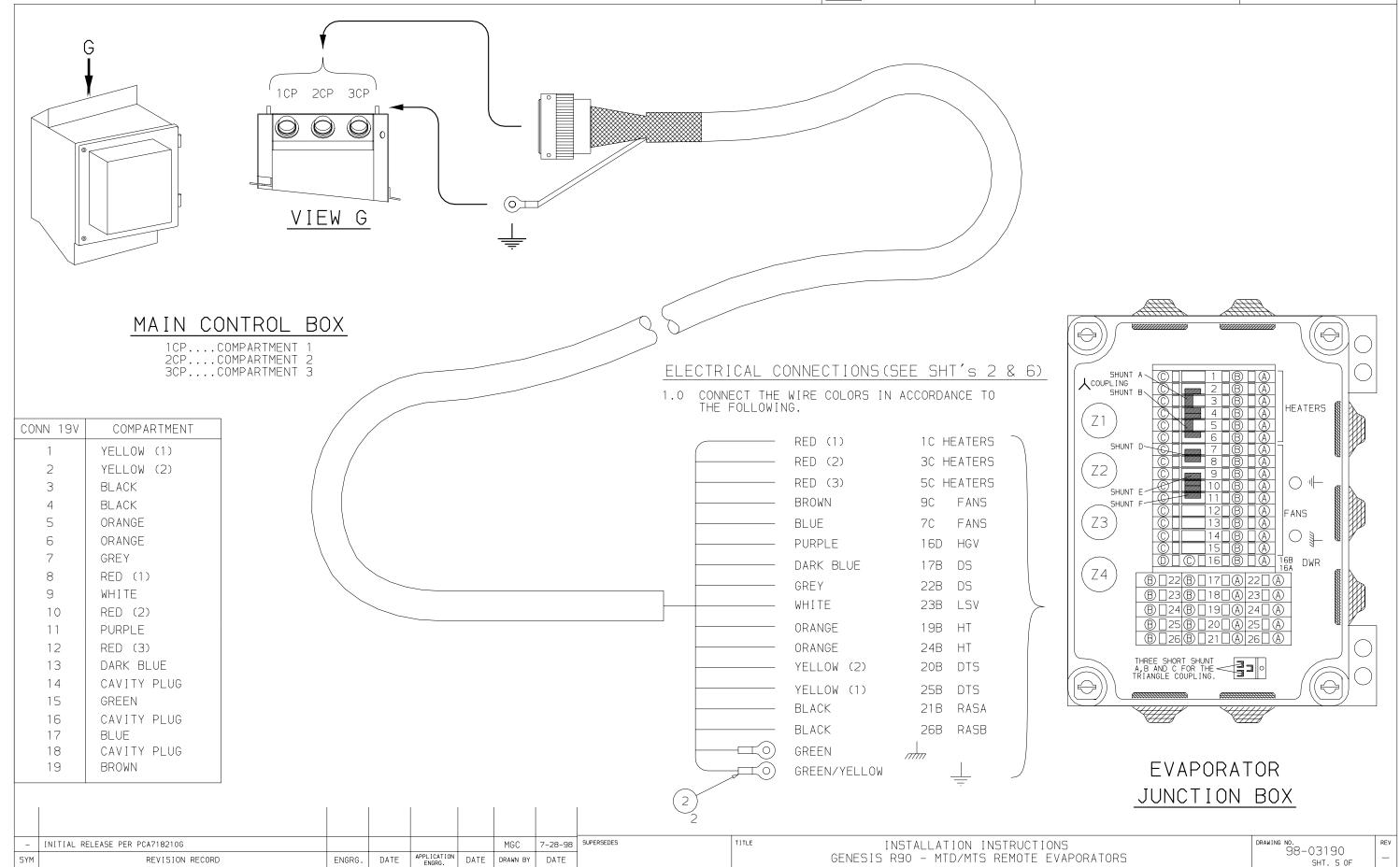


WALL ROUTING

		1	I	1		1				WALL TO STITLE		
									•			
-	INITIAL RELEASE PER PCA718210G					MGC	7-28-98	SUPERSEDES	TITLE	INSTALLATION INSTRUCTIONS	DRAWING NO. 98_03190	REV
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION ENGRG.	DATE	DRAWN BY	DATE			GENESIS R90 - MTD/MTS REMOTE EVAPORATORS	SHT. 4 0F	

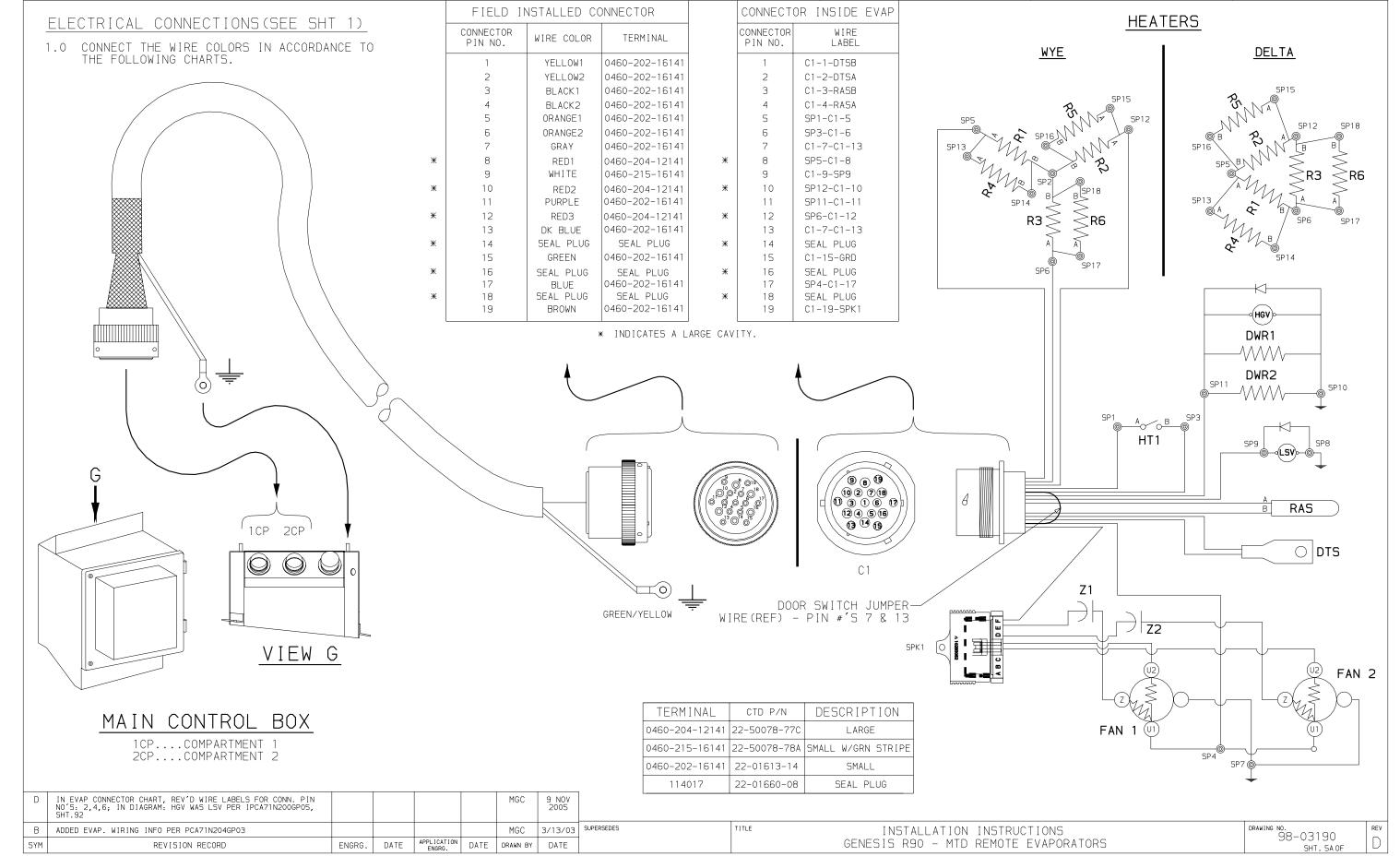
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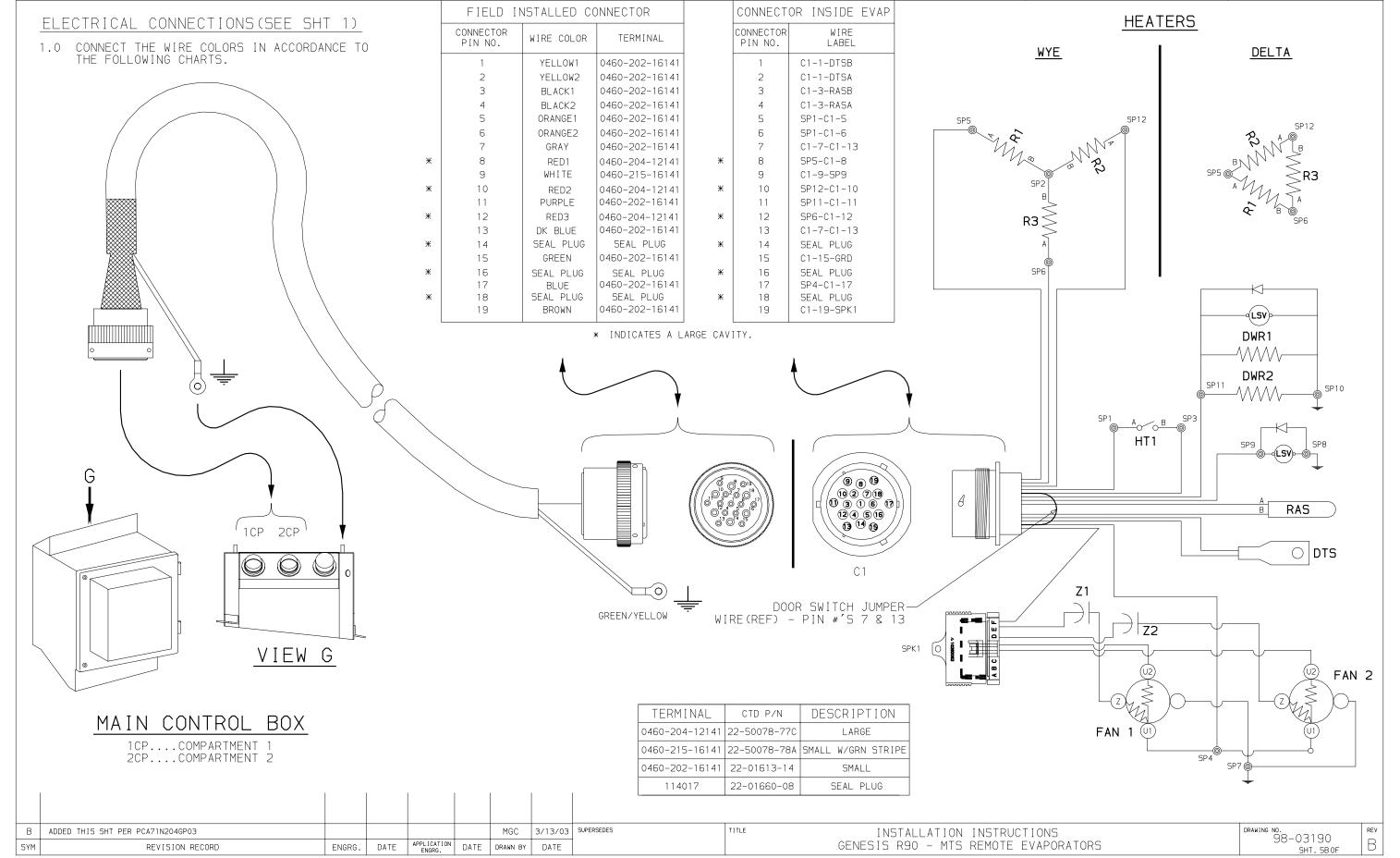
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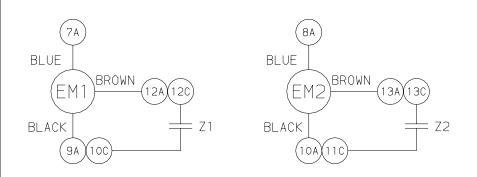


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FOR FAN 2

SHUNT A AND B IN

TITLE

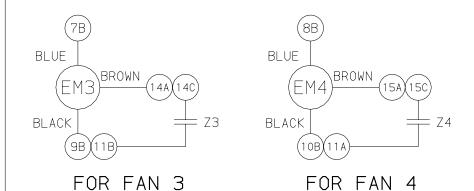
SHUNT A SHUNT B

ACCORDANCE WITH THE

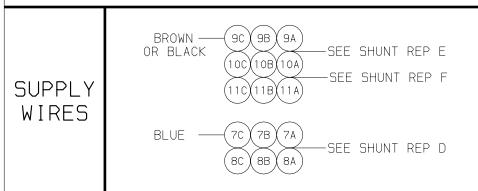
TERMINAL MARK.

SUPERSEDES

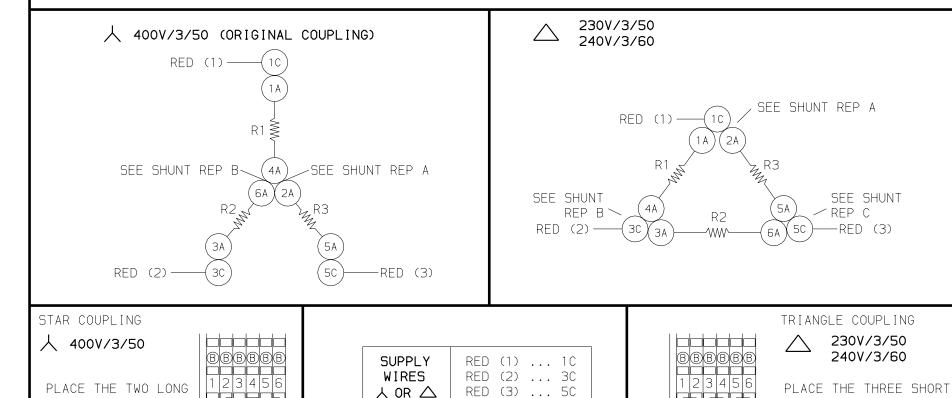
FOR FAN 1



RESPECT THE CONNECTIONS ACCORDING TO THE WIRE COLOR, SEE SPECIFICATION OF THE DIAGRAM (SHT.5).



HEATER WIRING DIAGRAM FOR SINGLE DISCHARGE (SEE NOTE)

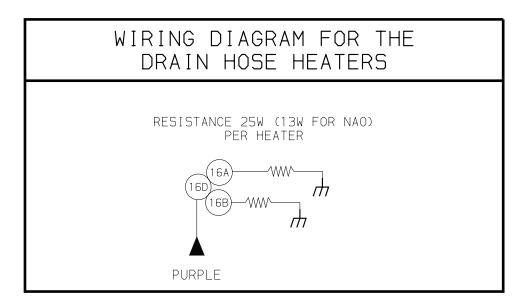


NOTE: FOR ALL UNITS WITH 19 PIN CONNECTOR, A HARNESS PLUG-IN IS PROVIDED FOR EITHER WYE OR DELTA CIRCUITING.

TO CHANGE THE STAR TO TRIANGLE

COUPLING, YOU MUST PUT THE SHUNT IN

ACCORDANCE WITH THE DESCRIPTION.



Α	ADD 19 PIN CONNECTOR NOTE. (PCA71N203GP02)					GMC	1/08/02
-	INITIAL RELEASE PER PCA718210G					MGC	7-28-98
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION ENGRG.	DATE	DRAWN BY	DATE

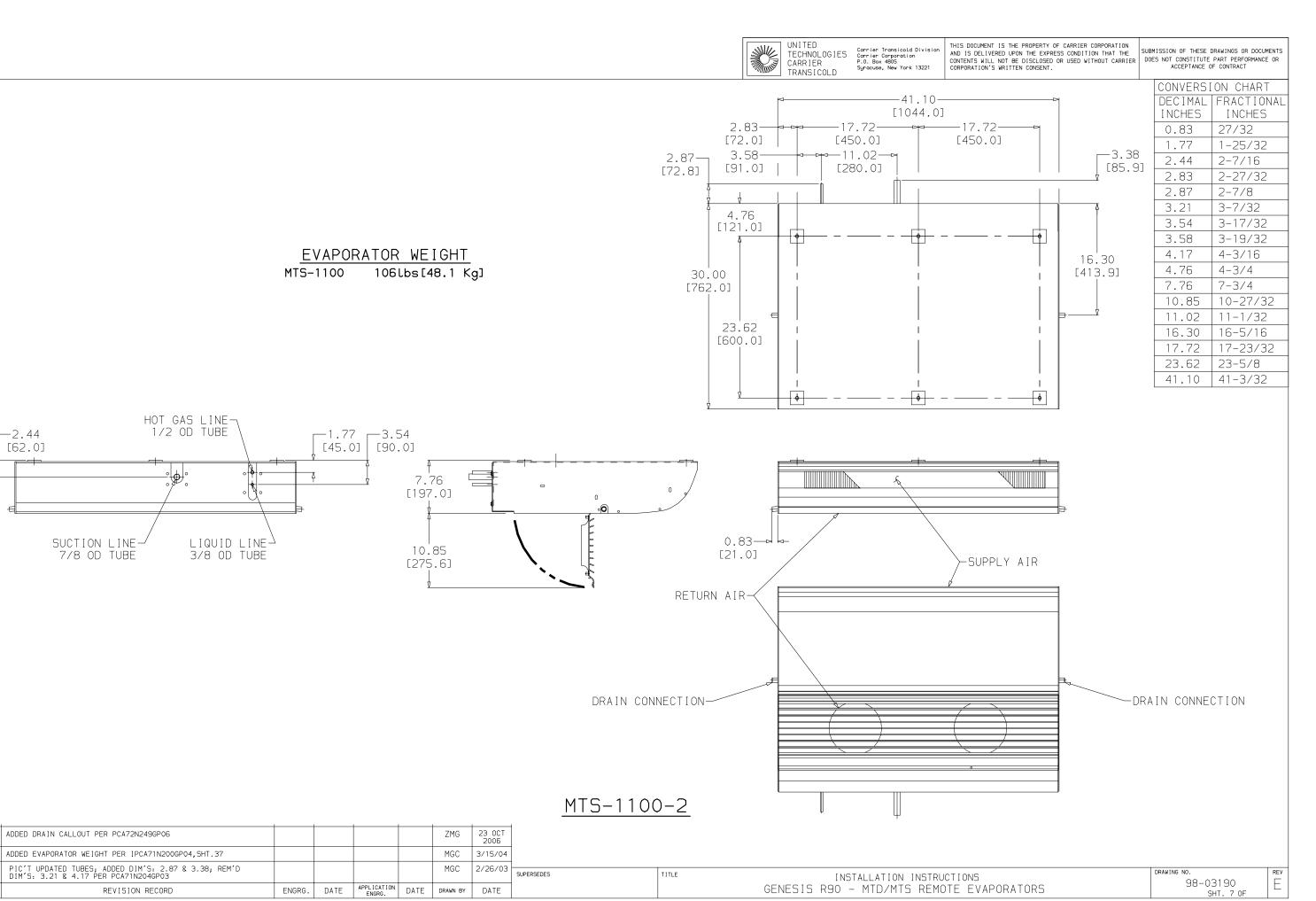
INSTALLATION INSTRUCTIONS GENESIS R90 - MTD/MTS REMOTE EVAPORATORS DRAWING NO. 98-03190

SHUNT A, B AND C IN ACCORDANCE WITH THE

TERMINAL MARK.

SHUNT A SHUNT B SHUNT C

PRINT DISTRIBUTION



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[62.0]

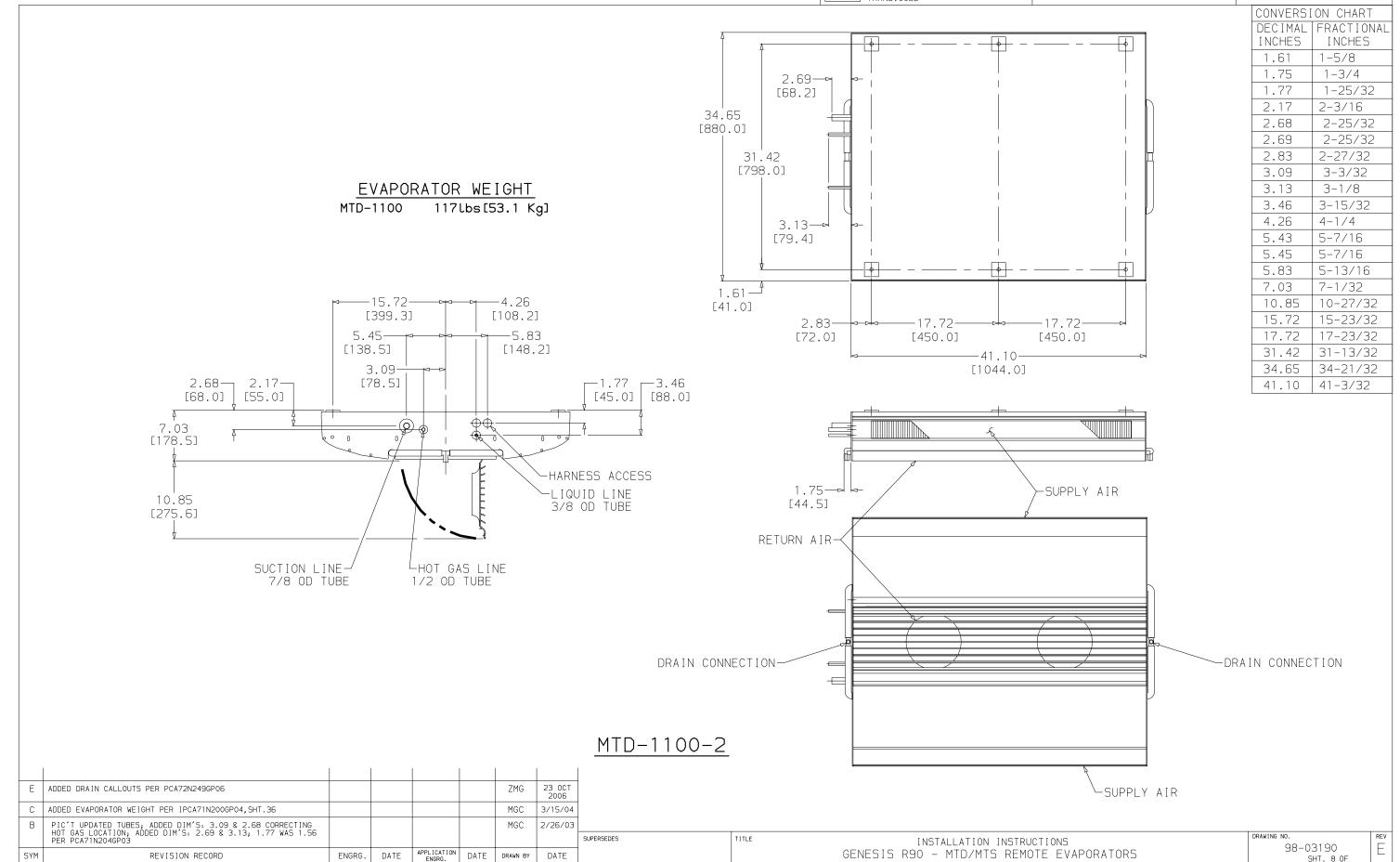
SYM

SUCTION LINE-7/8 OD TUBE

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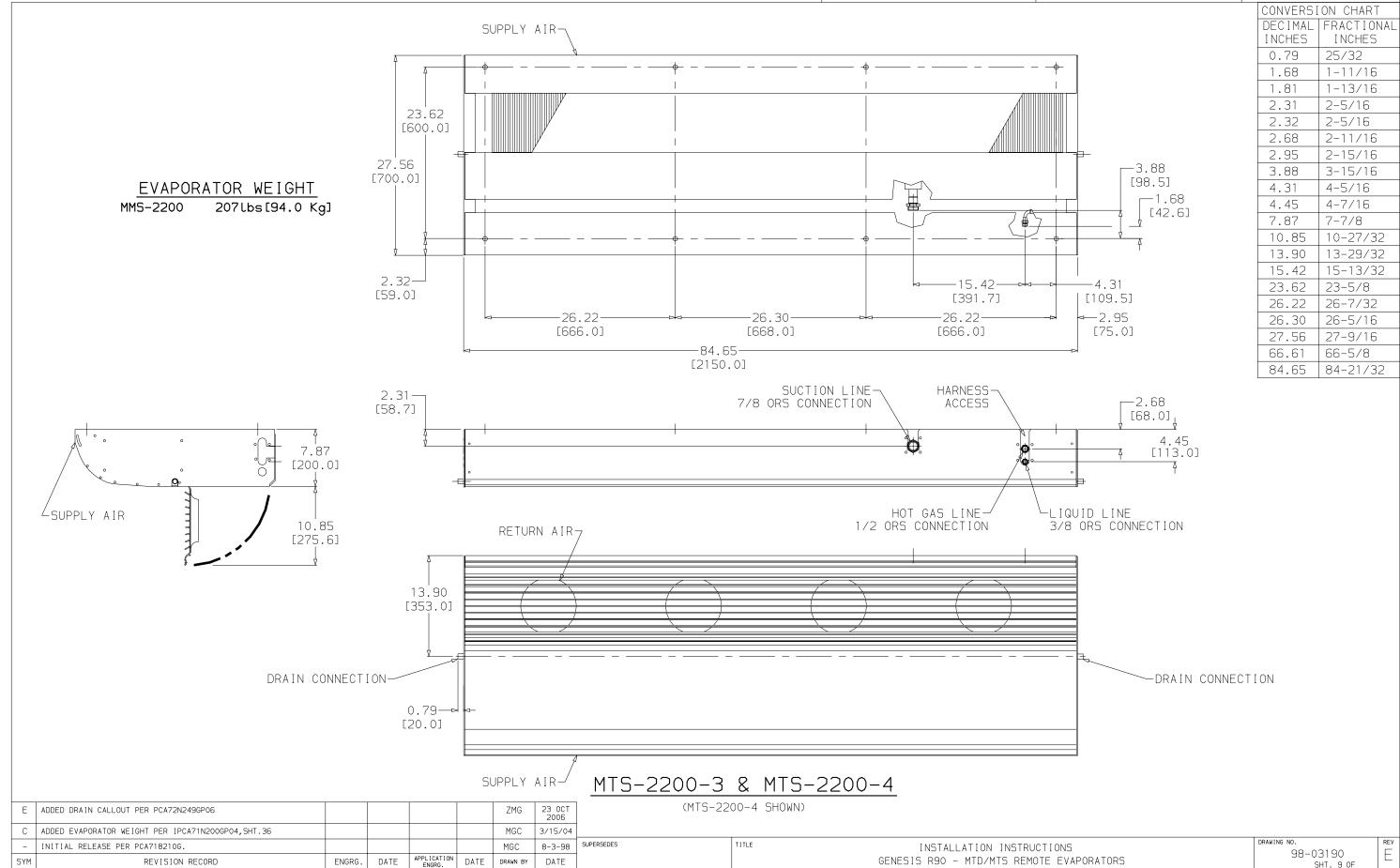
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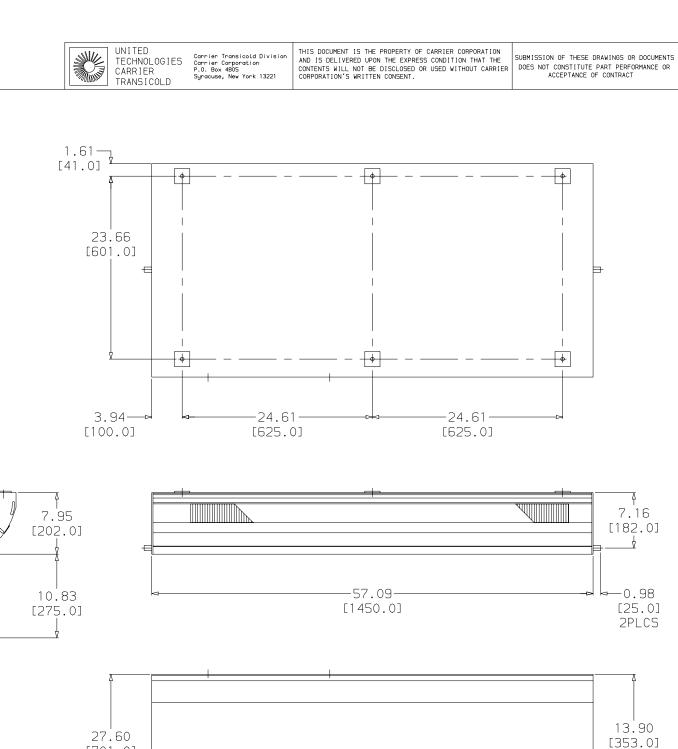


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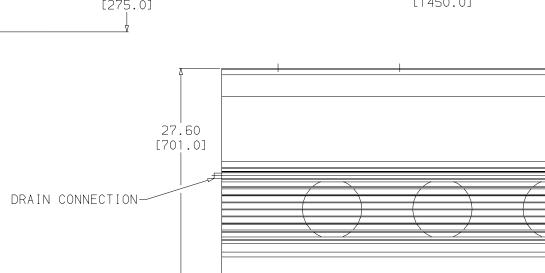
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SHT. 9 OF



DRAIN CONNECTION



		1		1		1	I	MIS-1450-3				
E	ADDED DRAIN CALLOUT PER PCA72N249GP06				ZMG	23 OCT 2006						
-	INITIAL RELEASE PER PCA718210G.				MGC	8-3-98	SUPERSEDES	TITLE	INSTALLATION INSTRUCTIONS	DRAWING NO.	1.00	REV
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION DATE	DRAWN BY	DATE			GENESIS R90 - MTD/MTS REMOTE EVAPORATORS	98-031 SHT	T. 10 0F	
										PRINT DISTRIBUTION 8	30	

CONVERSION CHART DECIMAL FRACTIONAL

INCHES

2-7/16

2-27/32

3-7/32

3-17/32

3-19/32

4-3/16

4.3/4

7-7/8 10-27/32

11-1/32

17-23/32 23-5/8

1.97-

SUCTION LINE-

7/8 ORS CONNECTION PASS-THRU

[50.0]

-23.03-

[585.0]

—2.36

HARNESS-

HOT GAS LINE-

1/2 ORS CONNECTION

[60.0]

r-7.28→

[185.0]

LIQUID LINE

-3.54

4.45-⊫_[113.0]

3/8 ORS CONNECTION

[90.0]

INCHES

2.44

2.83

3.54

3.58

4.17

4.76

7.87

10.85 11.02

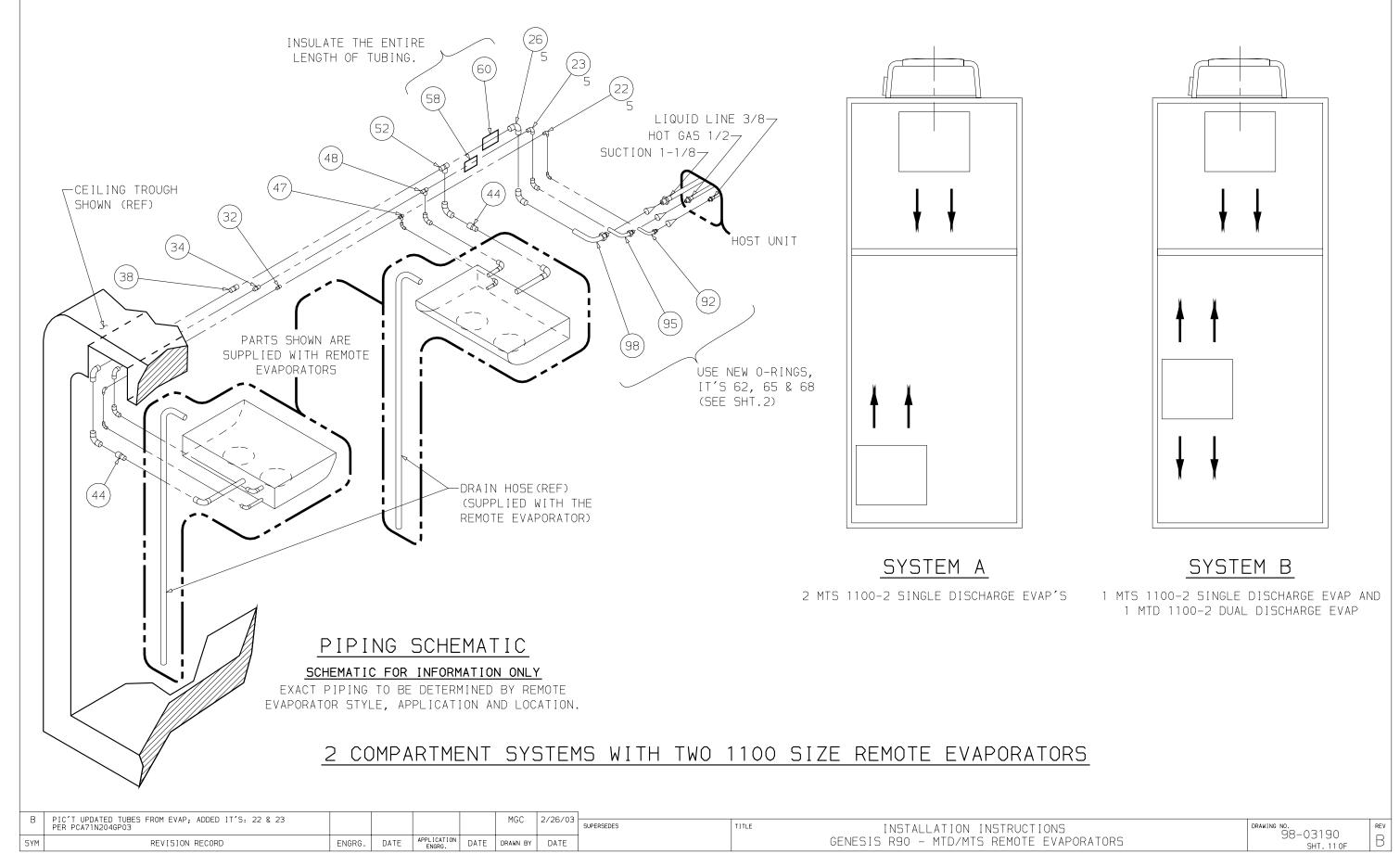
17.72

23.62

41.10 41-3/32

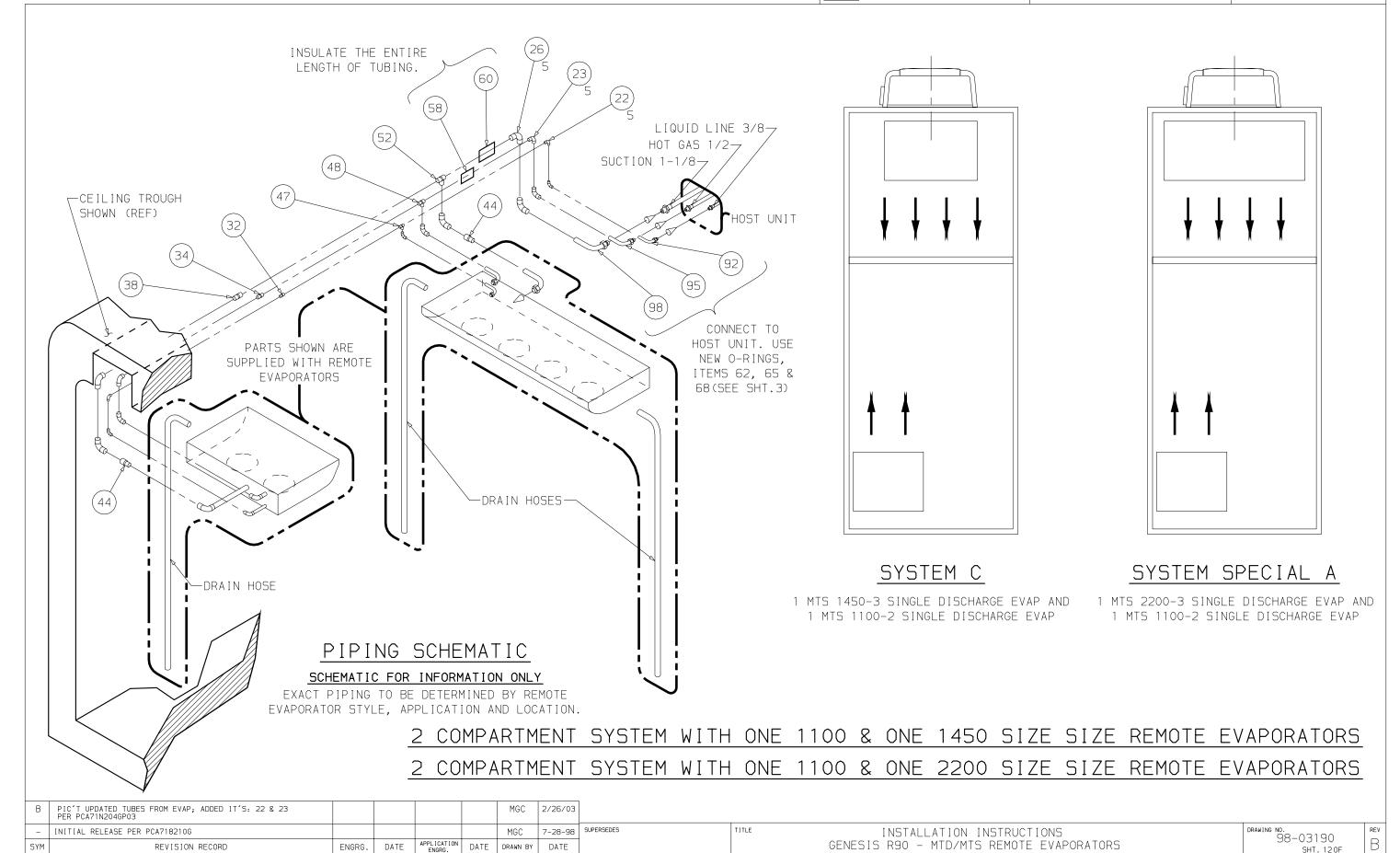
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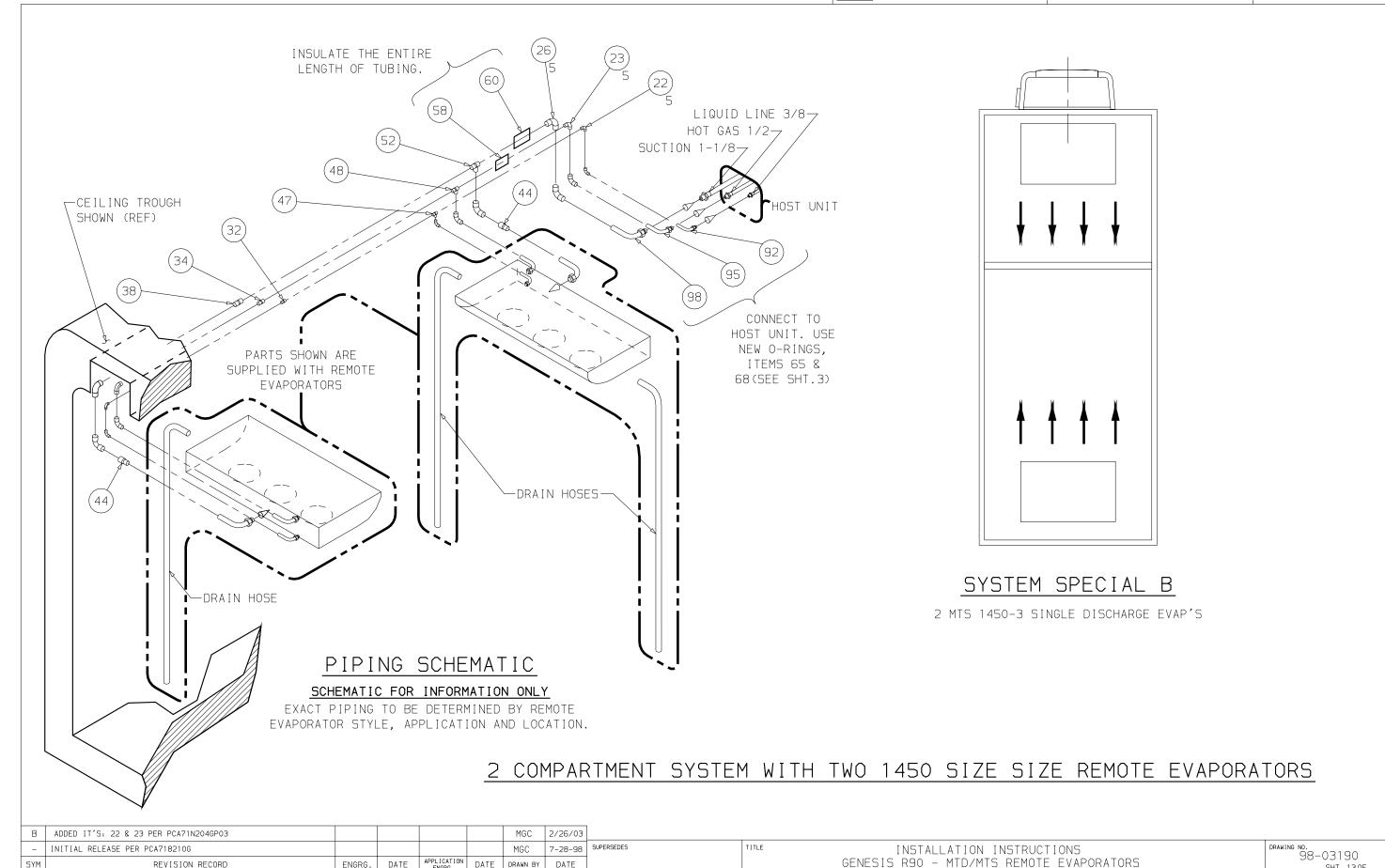


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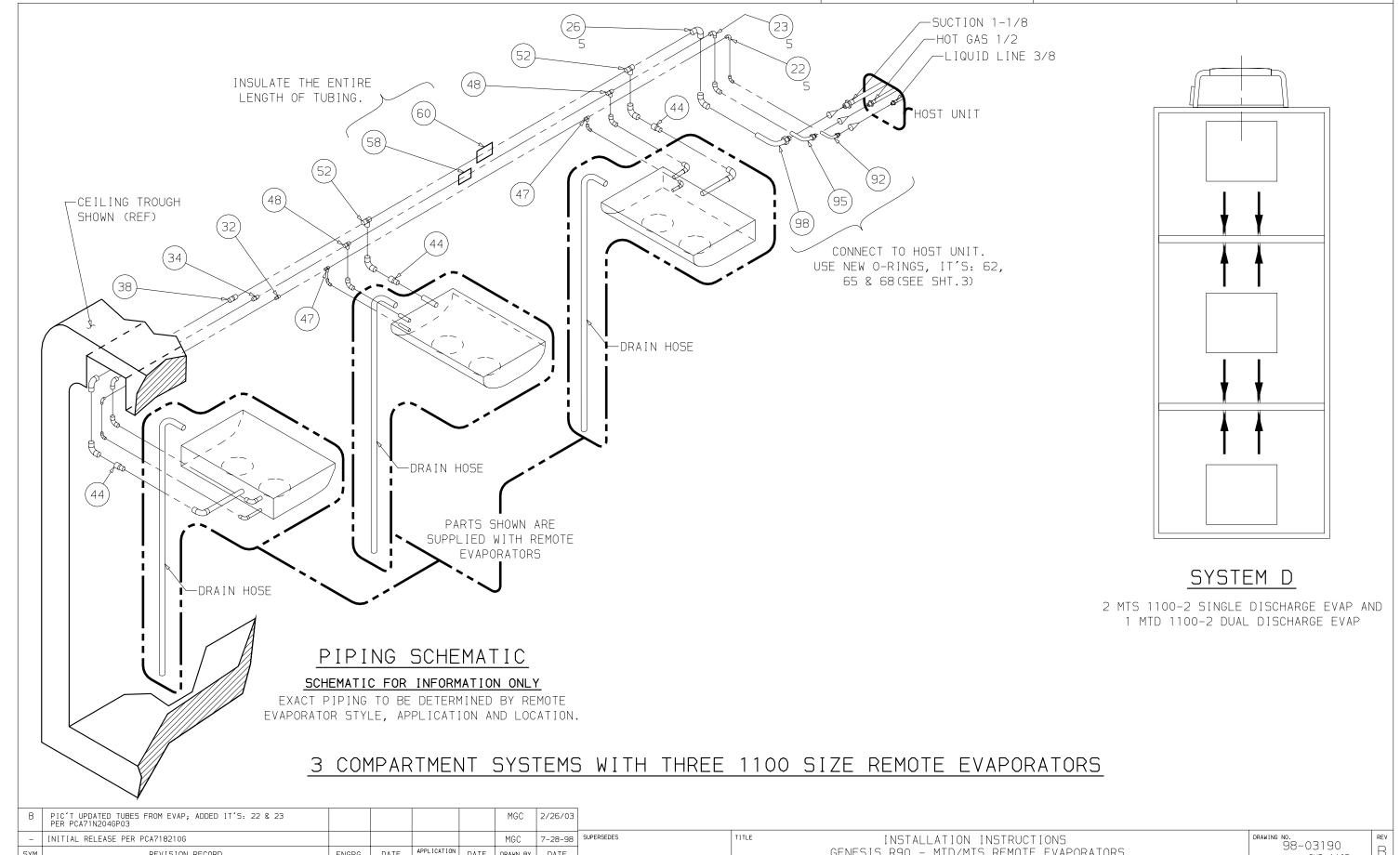


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DATE

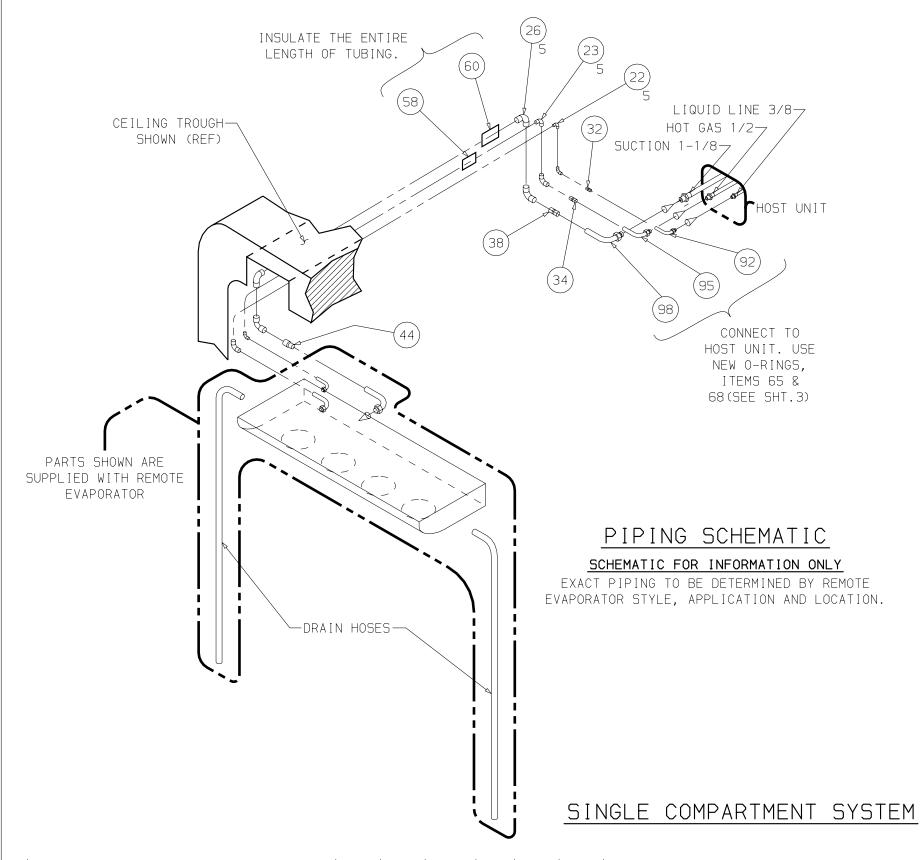
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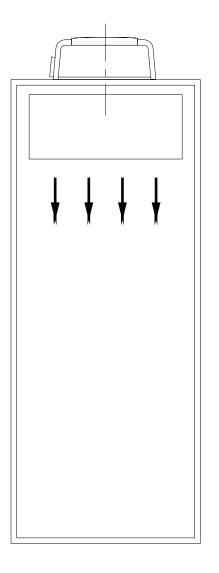
GENESIS R90 - MTD/MTS REMOTE EVAPORATORS



ENGRG. DATE APPLICATION DATE DRAWN BY

REVISION RECORD





SYSTEM SPECIAL C

1 MTS 2200-4 SINGLE DISCHARGE EVAP

В	ADDED IT'S: 22 & 23 PER PCA71N204GP03					MGC	2/26/03
-	INITIAL RELEASE PER PCA718210G					MGC	7-28-98
SYM	REVISION RECORD	ENGRG.	DATE	APPLICATION ENGRG.	DATE	DRAWN BY	DATE

TITLE

SUPERSEDES

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