Carrier Transicold Division Carrier Corporation P.O. Box 4805 Syracuse, New York 13221

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CTD PART NUMBER	U.S. ECCN	DESCRIPTION
98-03361-00	EAR99	MUFFLER EXTENSION
98-03361-01	EAR99	MUFFLER EXTENSION



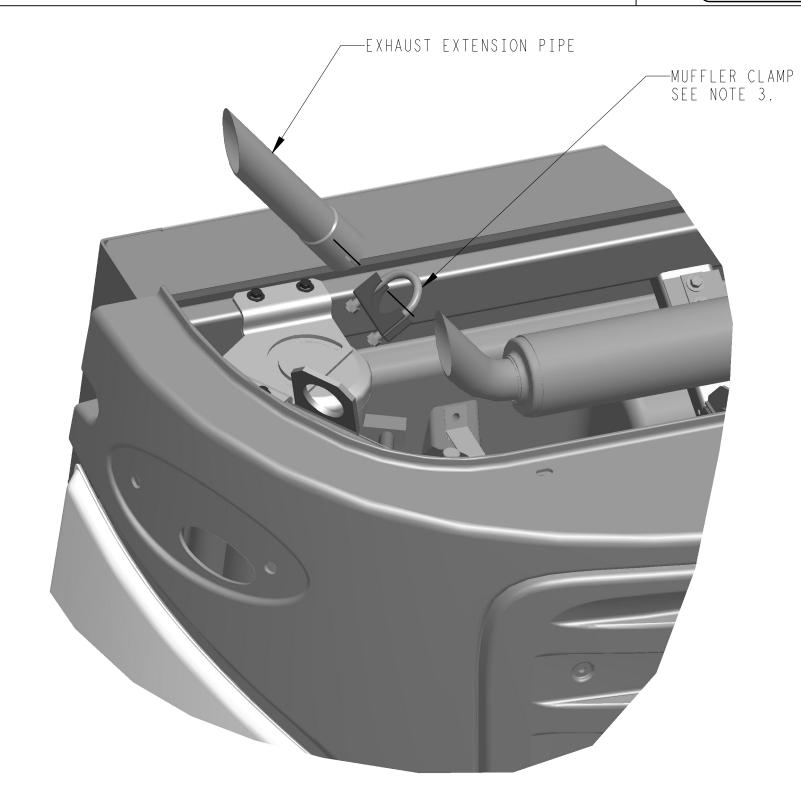
THESE INSTRUCTIONS ARE TO AID IN THE INSTALLATION OF THE EXHAUST EXTENSION ON X4 AND VECTOR UNITS WITH HORIZONTALLY MOUNTED MUFFLERS.

## INSTALLATION PROCEDURE;

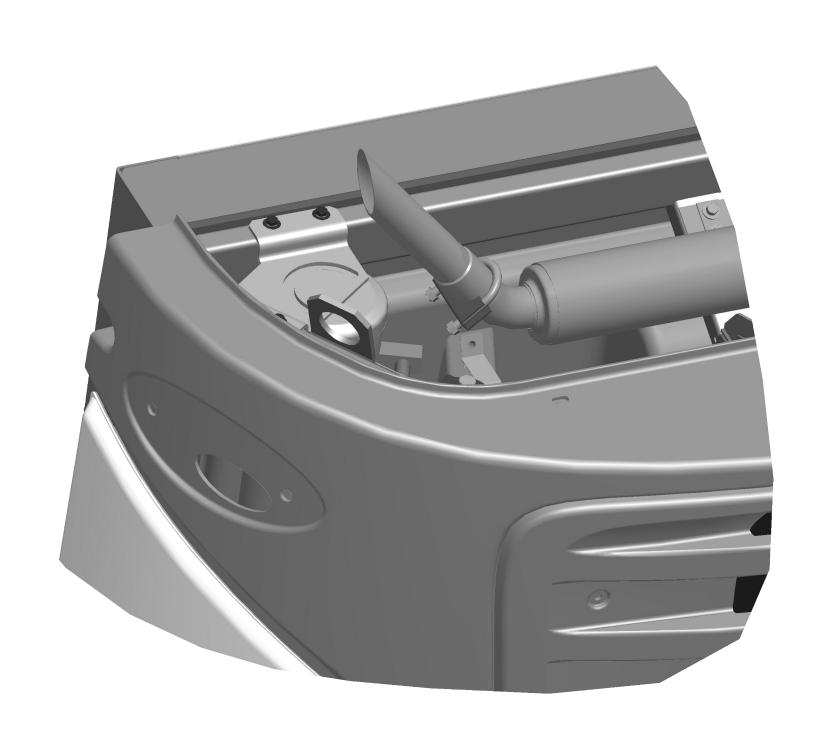
- 1. PERFORM PROPER LOCK OUT TAG OUT PROCEDURE PRIOR TO INSTALLING EXHAUST EXTENSION.
- 2. INSTALL THE BELLED END OF THE EXHAUST EXTENSION PIPE OVER THE MUFFLER OUTLET.

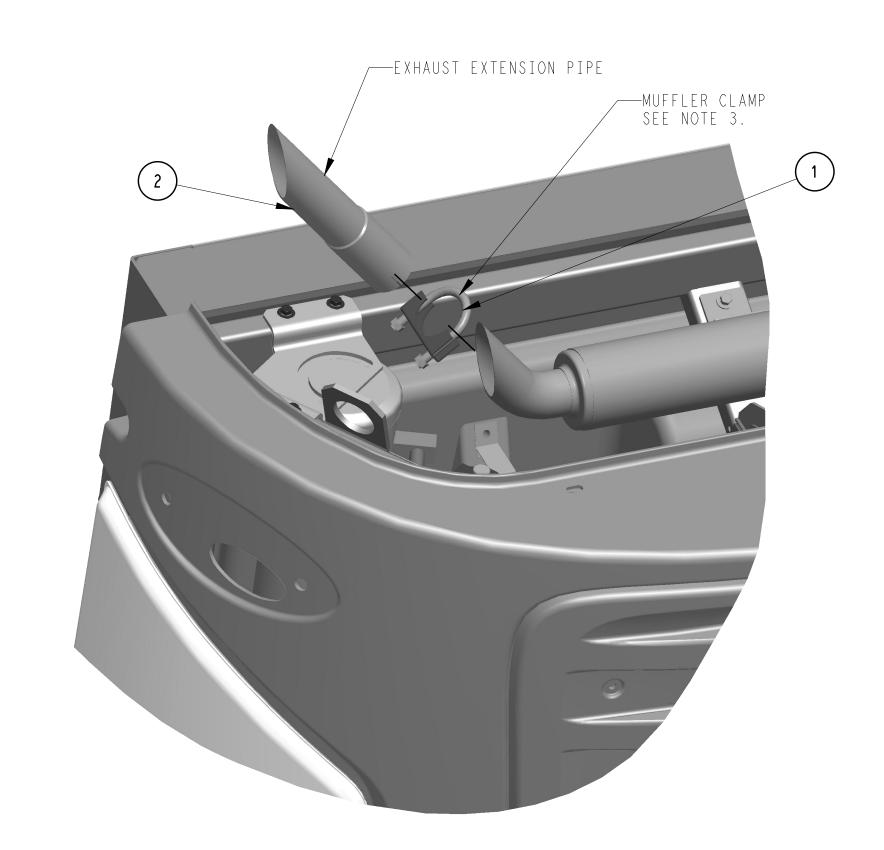
THE EXHAUST EXTENSION OUTLET MUST BE ORIENTATED IN THE SAME PLANE AS THE MUFFLER OUTLET TO PREVENT RAIN AND SNOW FROM ENTERING THE EXHAUST SYSTEM. FAILURE TO DO SO MAY VOID THE ENGINE WARRANTY.

- 3. INSTALL MUFFLER CLAMP AND TORQUE TO 17±3 FT-LBS.
- 4. RUN UNIT AND CHECK FOR LEAKS.







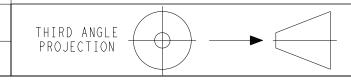


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OUTLET ORIENTATION VIEW

А	INITIAL RELEASE OF -01. ADDED CHART.	16 MAY 2018	LT-SK	NH		72N0226P18
-	INITIAL RELEASE.	03 JUN 16	ZMG			72N0308P15
SYM	REVISION RECORD	DATE	ВҮ	ENGR.	M . E .	NPCA NO.



IMPERIAL INCH FORMAT:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES WITH
METRIC CONVERSIONS IN [MILLIMETERS]

INSTALLATION INSTRUCTION MUFFLER EXTENSION

SUPERSEDES:

98-03361

PART CLASSIFICATION: US SEE CHART

SHEET 1 OF 1

SEE SEPARATE PARTS LIST